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1 **Effects of additional organic micro-minerals and methionine on carcass**  
2 **composition, gait score, bone characteristics, and osteochondrosis in replacement**  
3 **gilts of different growth rate**

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Abbreviations: ADG, average daily gain; BF, backfat; BW, body weight; Ca, calcium; CI, confidence interval; CON, control basal-diet; Cu, copper; HG, high-growth rate group; HU, Hounsfield Units; LG, low-growth rate group; Lys, lysine; Met, methionine; MET, additional Met dietary treatment; MIN, additional trace minerals dietary treatment; MM, additional Met and trace minerals dietary treatment; Mn, manganese; OC, osteochondrosis; P, phosphorus; PRRS, porcine reproductive and respiratory syndrome; RMSE, root-mean-square error; SE, standard error; SID, standardized ileal digestible; Thr, threonine; TM, trace minerals; WBD, whole bone density; Zn, zinc.

19 Abstract

20 Osteochondrosis (OC) is a multifactorial defective endochondral ossification that causes  
21 lameness and early culling in gilts and sows. Previous research suggested that nutrition  
22 and growth rate could influence OC development and progression. As part of a broader  
23 study [n = 360 gilts;  $28.8 \pm 8.8$  kg body weight (BW)] designed to evaluate the effect of  
24 4 dietary treatments: 1) basal diet (CON); 2) CON plus organic micro-minerals (MIN,  
25 copper, manganese and zinc at 10, 20 and 50 mg/kg, respectively); 3) additional  
26 methionine (MET, at 102% methionine:lysine); and, 4) the organic micro-minerals plus  
27 the additional methionine (MM), on lameness and performance, a sub-sample of 40 heavy  
28 replacement gilts (10 gilts/treatment,  $171.5 \pm 8.1$  kg of BW) was used. Within treatment,  
29 gilts were classified for final average daily gain (ADG) as low (LG,  $838 \pm 36.3$  g/day; n  
30 = 20) or high (HG,  $922 \pm 31.1$  g/day; n = 20). Dietary treatment and growth classification  
31 were the fixed effects to evaluate gait, OC, tibia bending measures, metacarpal  
32 mineralization; and using computerized tomography, the carcass composition, bone size,  
33 and whole bone density (WBD). The WBD was expressed as volume of Hounsfield  
34 values (HU), where higher values indicate increased density. A porcine reproductive and  
35 respiratory syndrome virus outbreak occurred during this trial. It differentially affected  
36 MM gilt performance and consequently may have influenced the results for this treatment.  
37 Gilts fed MIN diet had 0.75 cm larger tibia than CON ( $P < 0.05$ ), and 10% increase of  
38 WBD > 140 HU compared to CON and MET ( $P < 0.05$ ). The volume of high dense bones  
39 (> 1,000 HU) was also increased in MIN and MET compared with CON ( $P < 0.05$ ). Tibia  
40 bending moment and breakage strength were greater ( $P < 0.05$ ) in MIN than in CON,  
41 with MET and MM intermediate. Metacarpal ash, Ca, and P content, but not proportions,  
42 were higher in gilts fed MIN than CON ( $P < 0.05$ ). Total score of OC lesions was lower  
43 in MM gilts compared to CON ( $P < 0.05$ ). The OC total score increased with ADG from

44 35.8 to 109.8 kg BW ( $R^2 = 0.10$ ;  $P < 0.10$ ). However, between 109.8 and 171.5 kg BW  
45 OC score increased with decreased ADG ( $R^2 = 0.14$ ;  $P < 0.05$ ). In conclusion,  
46 supplementing growing gilts with MIN enhanced bone strength and bone density, MET  
47 increased the proportion of highly dense bone ( $>1,000$  HU), and MM dietary treatment  
48 reduced OC lesion score compared with CON.

49 Key words: Trace minerals, Osteochondrosis; Lameness; Bone; Pigs; Sows.

## 50 1. Introduction

51 Osteochondrosis (OC) is focal disturbance in endochondral ossification seen in  
52 growing animals (Olstad et al., 2015). The cartilage superficial OC lesions fracture is  
53 suggested to be a major cause of lameness in gilts (Koning et al., 2015), and lameness is  
54 a primary reason for gilt failure (Engblom et al., 2008). The OC prevalence is variable  
55 and can be high (41 to 100%) although by 6 months of age healing is described as being  
56 above 50% (Busch and Wachmann, 2011; Olstad et al., 2014; Grevenhof et al., 2012).  
57 Osteochondrosis is the result of a blood supply failure to the epiphyseal growth cartilage  
58 and ischemic chondronecrosis. The originating cause is controversial and may be  
59 influenced by genetics, growth rate, nutrition, conformation, and mechanical stress  
60 (Ytrehus et al., 2007; Koning et al., 2014; Olstad et al., 2015; Quinn et al., 2015; Le et  
61 al., 2016). For instance, Busch and Wachmann (2011) described that every 100 g increase  
62 in wean-to-finish average daily gain (ADG) increased risk of OC by 20%.

63 Some nutrients are essential for bone and cartilage development and if  
64 supplemented may reduce OC and enhance healing (Riet et al., 2013). Zinc (Zn) impacts  
65 bone mass and is important for matrix quality (i.e. key in insulin-like growth factor-1,  
66 osteoblast, parathyroid hormone activations; Matsui and Yamaguchi, 1995; Veum et al.,  
67 2009). Manganese (Mn) and copper (Cu) also participate in bone and cartilage matrix

68 formation by being involved with proteoglycans and lysyl oxidase, respectively (Riet et  
69 al., 2013).

70 The availability of inorganic trace minerals (TM) is often variable or unknown  
71 (Reese and Hill, 2010), which may lead to deficiency. A common practice to prevent this  
72 is to increase dietary levels above recommendations, which results in extra cost and  
73 environmental impact (Creech et al., 2004; Suttle, 2010). Organically bound minerals,  
74 may have higher retention compared with inorganic minerals, could minimize those  
75 problems and reduce content in the manure (Liu et al., 2016). Additionally, the European  
76 Union recently limited the inclusion of Zn to 150 mg/kg (European Commission, 2016),  
77 and Cu to 25 g/kg in pigs above 12 weeks of age (European Commission, 2003) in  
78 complete feeds.

79 Other nutrients, such as methionine (Met) and threonine (Thr), have shown  
80 potential to reduce OC severity in growing pigs (Frantz et al., 2008). Such effects were  
81 attributed to Met, which is a source of sulfur known to enhance osteoblast differentiation  
82 and increase osteocalcin (Bottiglieri, 2002; Ouattara et al., 2016), and therefore, would  
83 benefit collagen and bone formation.

84 We hypothesized that supplementing Cu, Mn, and Zn with additional Met would  
85 enhance bone and cartilage development. In addition, it was hypothesized that among  
86 heavy gilts, lower growth rate may include less risk of joint lesions and interact with  
87 dietary treatment. Therefore, the objective of this study was to assess the effect of  
88 supplementing the diet with organic TM (Cu, Mn, and Zn), Met or the combination on  
89 carcass composition, gait score, bone density, and OC in replacement gilts of different  
90 growth rate.

91 2. Materials and methods

92 The animals used were produced and housed in commercial swine facilities. The  
93 Ethical Committee on Animal Experimentation at the Universitat Autònoma de Barcelona  
94 reviewed and approved the procedures and protocols for the experiment according to the  
95 guidelines of the European Union (European Commission, 2010).

#### 96 *2.1. Animals, experimental design, housing, and dietary treatments*

97 This study was part of a broader experiment designed to evaluate the effect of 4  
98 dietary treatments on lameness and performance (Fabà et al., 2018). A total of 360 young  
99 gilts [ $28.8 \pm 8.8$  kg body weight (BW)]; DanAvl Dania Hybrid line, Landrace  $\times$   
100 Yorkshire, DanBred Internacional, Sant Cugat del Vallés, Spain) were blocked and  
101 randomly assigned to 1 of 4 treatments: 1) control (CON, basal diet); 2) CON plus organic  
102 minerals (MIN, Cu, Mn, and Zn at 10, 20 and 50 mg/kg respectively; Aplomotec Plus,  
103 Tecnología & Vitaminas, S.L, Alforja, Spain); 3) additional Met [MET, at 102%  
104 Met:lysine (Lys)]; and 4) MET plus MIN (MM). The experimental diets were formulated  
105 for 3 different phases of 14, 75, and 45 day to include 10.7, 10.2, and 9.67 MJ net  
106 energy/kg and 11.5, 9.0, and 7.0 g/kg standardized ileal digestible (SID) Lys, respectively.  
107 For each experimental period, feeds were formulated to meet or exceed nutrient  
108 requirements (FEDNA, 2013) for proper gilt growth (see Table 1). Feed was pelleted and  
109 provided *ad libitum* using dry feeders with 1 space for 134 days. Gilts had free access to  
110 fresh water and enrichment items (biting iron chains and solid plastic balls).

111 Forty of the 360 gilts were used in the study described herein. Initially, gilts were  
112 distributed into 36 pens and 3 blocks of BW (as 10 animals/pen and 0.90 m<sup>2</sup>/gilt with  
113 60% slatted and 40% solid floor in each pen). At the end of rearing, gilts were selected  
114 ( $171.5 \pm 8.12$  kg of BW and  $221 \pm 7.68$  day of age) as 10 gilts per treatment among the  
115 120 heaviest gilts in the study. For each treatment, gilts were originally provided from 4  
116 pens with 4 gilts from 1 pen and the other 6 gilts from 3 different pens. Within each

117 dietary treatment, the 10 gilts were proportionally divided according to growth rate as low  
118 growth (LG,  $838 \pm 36.3$  g/day of ADG) or high growth (HG,  $922 \pm 31.1$  g/day of ADG).  
119 The criteria to choose heavy gilts and ADG classification was that heavy animals with  
120 HG gilts were a population with higher risk of OC (Busch and Wachmann, 2011). The 40  
121 gilts were slaughtered in a commercial slaughterhouse and their left half carcass studied  
122 on a similar BW to gilts at first service.

## 123 *2.2. Measurements and sampling*

### 124 *2.2.1. Chemical analysis in feeds*

125 Chemical composition of feeds for moisture determination (method 925.09),  
126 crude protein (method 968.06), crude fat (method 920.39), crude fiber (method 962.09),  
127 and acid detergent fiber (ADFom) expressed exclusive of residual ash (method 973.18)  
128 were determined according to AOAC (2000). Neutral detergent fiber (aNDFom) was  
129 assayed using sodium sulfite with a heat stable amylase and expressed exclusive of  
130 residual ash (Mertens, 2002). Furthermore, Lys and Met were determined [method 982.30  
131 E(a); AOAC International, 2006]. The hydroxy-analogue Met was analyzed using the  
132 HPLC method described by Wauters et al. (1990), and minerals Cu, Mn, and Zn using  
133 ICP-OES spectrometry (Perkin-Elmer, model Optima 4300DV; MA, USA).

### 134 *2.2.2. Growth, carcass traits and whole bone density by computerized tomography*

135 Measures of BW collected were on day 1, 41, 67, and 134 of the experimental  
136 period. The backfat (BF) and loin muscle depth were determined at 6 cm from the midline  
137 and at the level of the last rib using an ultrasound scanner (AV-3000V Digital Handheld  
138 Electronic B Ultrasound Scanner, AMBISEA Technology Corp., Ltd; Hong Kong,  
139 China). The 40 gilts were fasted for 12 h and transported to a local slaughterhouse where  
140 exsanguination occurred post CO<sub>2</sub> stunning. Within 15 min after slaughter, hot carcass

141 weight was recorded to calculate dressing percentage ( $= 100 \times \text{hot carcass weight} / \text{live}$   
142 weight), and then placed in a chilling room (4°C).

143 Left half carcasses were transported to IRTA-Monells research institute (Institut  
144 de Recerca i Tecnologia Agroalimentaria, Monells, Spain). Carcasses were prepared  
145 following the European Reference Method (Walstra and Merkus, 1996) and were scanned  
146 with the General Electric HiSpeed Zx / I computed tomography device (GE Healthcare,  
147 Madrid, Spain). Acquisition parameters were 140 kV, 145 mA, 10 mm-thick, helical, 512  
148  $\times$  512 matrix, displayed field of view 500 mm and reconstruction algorithm STD+ (Font-  
149 i-Furnols et al., 2009). From the images of the whole half carcasses, it was obtained the  
150 distribution of volume by Hounsfield (HU) values with Matlab [Version 7.5.0.342  
151 (R2007b) The MathWorks, Inc., MA, USA]. Using the distribution of HU values, it was  
152 calculated the lean tissue percentage of the carcass using prediction equations previously  
153 developed by Font-i-Furnols et al. (2009).

154 The HU distribution was also used to determine the whole bone density (WBD),  
155 which was calculated in 2 manners: 1) estimated by the formula developed by Picouet et  
156 al. (2010), and 2) considering bone density at HU >140 as previously described (Font-i-  
157 Furnols et al., 2015). For 2) method, whole half carcass HU values higher than 140, 500,  
158 1,000, and 1,500 were obtained, thus marrow is excluded. The use of these cut-off ranges  
159 were defined according to Gaudré et al. (2014), and therefore, used to compare  
160 proportions of different density threshold. The higher the HU value, the higher the density  
161 of the bone (Batawil and Sabiq, 2016). Hence, volume and (or) proportion of bone from  
162 different ranges of HU values is associated with higher or lower bone density. The density  
163 for specific bones was not measured and WBD refers to entire half left carcass.



164 From the collected images and using Horos software (2016), femur and tibia  
165 length were measured. Furthermore, a transversal image from the middle of the femur  
166 and tibia bones provided the cortical bone area (total bone area minus marrow area).

### 167 *2.2.3. Tibia bending test*

168 Bending test of fresh tibia was determined using an MTS Material Testing  
169 Apparatus (Model 810, MTS Systems Corporation, Minneapolis, USA) in Escola Tècnica  
170 Superior d'Enginyeria Industrial de Barcelona (Departament de Resistència de Materials  
171 i Estructures; Universitat Politècnica de Catalunya, Spain) according to methodology  
172 described by Veum and Eilersieck (2008). Tibia was held on 2 supports spaced 120 mm  
173 apart and force was applied to the midpoint with crosshead speed constant at 6 mm/min.  
174 The bending maximum force as breakage strength (kN), bending depth (mm), total energy  
175 (area under the curve, kN), and bending moment (kN – mm) were reported. Bending  
176 moment, defined as applied force adjusted for the distance over which it is applied  
177 (Crenshaw et al., 1981), was calculated using the formula: bending moment =  $(F \times L)/4$ ,  
178 where F is a measure of the maximum load (kN) and L is the distance between the bottom  
179 2 fulcra (mm).

### 180 *2.2.4. Analysis of minerals in third metacarpal and serum*

181 The 3<sup>rd</sup> metacarpal of the left half carcass was collected, systematically boiled and  
182 cleaned of adherent tissue, diagonally cut in 2 pieces, weighed, dried (109°C 12h),  
183 chemically cleaned (in acetone for 24h), dried (109°C 12h), weighed again, and burned  
184 in a muffle-oven overnight (550°C). The ash percentage was calculated and the  
185 metacarpal content of calcium (Ca), phosphorus (P), Zn, Mn, and Cu were analyzed using  
186 atomic absorption spectrophotometry at proper wavelength ICP-MS (Perkin-Elmer,  
187 model Optima 4300DV; MA, USA). Blood samples (10 ml) were collected at  
188 exsanguination post stunning (using siliconized blood-collecting tubes) and levels of Zn

189 and Cu were analyzed in serum using ICP-OES spectrometry (Perkin-Elmer, model  
190 Optima 4300DV; MA, USA).

#### 191 *2.2.5. Macroscopically assessment of joint lesions*

192 The elbow, carpal, femoral-iliac, knee, and tarsal joints of the left half carcass  
193 were opened and examined. All articular faces were gross evaluated for external  
194 abnormalities (defects in cartilage surface) as OC lesions on the articular cartilage. The  
195 joints were macroscopically evaluated by a board-certified veterinary pathologist, based  
196 on the methodology described by Kirk et al. (2008), and without knowledge of the dietary  
197 treatment assignment on the individual samples as blind assessment. Different locations  
198 were examined, and the presence of erosions, ulcerations, repair reactions, marginal  
199 osteophytes, and infolding of the joint were accounted as OC lesions (see the  
200 aforementioned study for the description and figures of lesion characteristics). Joint faces  
201 were scored for presence of lesions and their severity. The proportion of gilts with  
202 moderate or severe lesions was calculated; furthermore, the number of faces with lesions  
203 and total score of OC were collected for each gilt. The presence of lesions was scored as  
204 presence (1) or absence (0) of lesion on each articular face. The severity on each face was  
205 as scored as: none (0), small (1) when the lesion involved less than 5% of the cartilage  
206 surface, moderate (2) when the lesion was 5 to 10%, and severe (3) when fragmented  
207 cartilage was visible and lesion exceeded 10% of the cartilage surface (Figure 1).  
208 Proportion of moderate or severe lesions was the number of gilts with at least 1 moderate  
209 or severe lesion, respectively. The number of faces with lesion was the sum of faces with  
210 lesions for each gilt. Finally, total OC score was calculated as the sum of severities  
211 accumulated throughout all evaluated joint faces (0-9). Because none of the left carcasses  
212 evaluated showed more than 3 articular faces with lesions, the classification was defined

213 as: articular face of tibia, femur, and “other joints” (gilts with elbow, carpal, or tarsal OC  
214 lesions).

#### 215 2.2.6. *Locomotor capacity*

216 Even though gilts were selected to be non-lame (no limp), gait was evaluated and  
217 scored using an adapted methodology from Mustonen et al. (2011) as: 0, no-difficulty; 1,  
218 slight-difficulty and slower exercise; 2, moderate-difficulty with shortened stride and  
219 some problems to exercise; and 3, severe-difficulty with evident limp lameness and  
220 exercising problems (none was selected at this level).

#### 221 2.2.7. *Statistical analysis*

222 The procedures were performed using software SAS Institute Inc. (2011). Gilt  
223 was the experimental unit. The normality and homoscedasticity of variables was  
224 evaluated using the Shapiro-Wilk test and examining the normal plot. Data with a normal  
225 distribution (BW, BF, loin depth, bone characteristics and WBD assessed with  
226 computerized tomography, ash and minerals in third metacarpal, and serum minerals)  
227 were analyzed using the general linear model (PROC GLM). The OC lesions scorings  
228 were evaluated using Fisher’s Exact test for presence or absence of lesions (PROC  
229 FREQ). The gait score, OC severity, number of lesions, and total lesion score were tested  
230 using non-parametric Binomial or Poisson models (PROC GENMOD). Also, the t-test  
231 was used to compare severity between knee joint faces (femur vs. tibia) and between  
232 femur or tibia face and other joint grouped severity (PROC TTEST). The main fixed  
233 effects of the model were dietary treatment and growth rate groups. In the general model,  
234 there was no evidence of dietary treatment  $\times$  growth rate group interactions and was  
235 removed from the model. In all parametric analysis, Tukey–Kramer adjustments were  
236 used to determine significant ( $P < 0.05$ ) differences. Linear regression was used to study  
237 the relationship between ADG for different phases (day 1 to 41, day 1 to 67, day 41 to

238 67, day 41 to 134, day 67 to 134 and day 1 to 134) and total OC lesion score using PROC  
239 REG.

### 240 3. Results

241 The levels of Cu, Mn, and Zn were formulated to 10, 40 and 110 mg/kg,  
242 respectively, in the basal diet with an additional 10, 20, and 50 mg/kg added, respectively,  
243 to dietary treatments MIN and MM. The analyzed levels, which included the feed  
244 ingredients contribution, resulted between 10% and 50% higher levels than the  
245 formulated values (Table 1).

246 An outbreak of porcine reproductive and respiratory syndrome (PRRS) virus  
247 occurred during this trial. Once it was detected, control measures such as vaccination and  
248 prolong the rearing phase until complete 90 days post-vaccination were applied (Fabà et  
249 al., 2018). However, for 3 weeks during the outbreak, MM gilts reduced feed intake by  
250 24% compared with other dietary treatments, and consumed 5% less feed overall than  
251 CON. Hence, the results for this treatment need to be interpreted with caution.

#### 252 *3.1. Growth, carcass traits and whole bone density by computerized tomography*

253 Performance, carcass characteristics, bone measures, and WBD results are  
254 presented in Table 2. There was no evidence of ADG differences across dietary  
255 treatments. Because ADG was the variable used for growth classification, HG had higher  
256 slaughter BW and carcass weight than LG ( $P = 0.002$ ). Carcass weight ( $132.7 \pm 6.10$  kg)  
257 and dressing percentage ( $77.4 \pm 3.29$  kg/100 kg) were not different among dietary  
258 treatments. Nevertheless, gilts from CON group had 3.4 mm greater BF depth compared  
259 to MIN, while MET and MM did not differ and had intermediate values [standard error  
260 (SE) = 0.85;  $P = 0.041$ ]. Similarly, through computerized tomography, it was observed  
261 that MIN and MET gilts had 4.3 kg/100 kg leaner carcass percentage than CON; and MM  
262 was intermediate and not different (SE = 1.07;  $P = 0.013$ ). The BF was 2.10 to 2.99 mm

263 lower at day 67 for MIN, MET and MM compared to CON (SE = 0.82;  $P = 0.003$ ). For  
264 BW and loin measures collected at day 1, 41, and 67 there were no differences across  
265 dietary treatments.

266 Estimated WBD using Picouet et al. (2010) equation showed no evidence of  
267 differences across dietary treatments, but the volume (proportion) of bone above different  
268 levels of WBD (with HU values) presented some patterns. Computed tomography HU  
269 values increasing indicate higher density. The carcass WBD or proportion of bone as  
270  $\geq 140$  HU, was higher for MIN than for CON and MET ( $P < 0.010$ ) dietary treatments;  
271 with MM being not different and intermediate. In addition, gilts fed MIN diet had  
272 increased volume of WBD above 500 HU than CON ( $P = 0.029$ ); whilst MET and MM  
273 did not differ. Similarly, MIN and MET had  $0.012 \text{ dm}^3$  (17%) denser bone ( $\geq 1,000$  HU)  
274 than CON (SE = 0.004;  $P < 0.050$ ), and MM was intermediate and not different.  
275 Comparing growth groups, the WBD volume  $\geq 140$  HU was higher for HG than LG ( $P =$   
276  $0.004$ ). The LG had higher percentage of bone  $\geq 1,500$  HU than HG ( $P = 0.046$ ). Bone  
277 measurements indicated that length and area of the femur were not different across dietary  
278 treatments; however, MIN gilts had 0.7 cm larger tibia than CON and MM (SE = 0.20,  $P$   
279 = 0.007); whilst Met was intermediate.

### 280 3.2. Tibia bending test

281 Results from tibia bone bending test indicated that breakage strength and bending  
282 moment were higher ( $P < 0.050$ ) in tibia bones from MIN dietary treatment than CON;  
283 while MET and MM were not different. Total energy was greater ( $P = 0.026$ ) in MIN  
284 than CON and MET dietary treatments, with MM intermediate. Contrarily, bending depth  
285 was similar across treatments. Between growth groups there were no significant  
286 differences, although HG gilts tended to have greater bending depth than LG ( $P = 0.058$ ).  
287 Growth classification did not result in other bone bending differences.

288 *3.3. Analysis of minerals in third metacarpal and serum*

289 Metacarpal length was not different amongst dietary treatments nor growth group  
290 (Table 3). Conversely, the de-fatted dry content of MIN was greater ( $P = 0.020$ ) than that  
291 of CON, with MET and MM being intermediate and not different. Additionally, ash, Ca,  
292 and P contents in the metacarpal were greater in MIN than in CON ( $P = 0.006$ ,  $P = 0.007$ ,  
293 and  $P = 0.010$ ; respectively); being not different than MET and MM. Nevertheless, the  
294 ash proportion in dry matter basis and the Ca and P proportion in ash basis were not  
295 different amongst dietary treatments. Comparing the growth groups, it was observed that  
296 HG had increased metacarpal de-fatted dry weight ( $P = 0.029$ ), ash content ( $P = 0.040$ ),  
297 and not statistically different for content of Ca ( $P = 0.099$ ) and P ( $P = 0.065$ ) than LG  
298 gilts. There was no evidence of differences for Zn, Cu, and Mn content and proportion in  
299 metacarpal bone amongst dietary treatments or growth groups. Similarly, no differences  
300 were observed for serum levels of Cu and Zn among dietary treatments or growth groups.

301 *3.4. Macroscopically assessment of joint lesions*

302 Results from the joint evaluation and OC lesions detected in the joints are  
303 presented in Table 4. Articular lesions of OC were detected in 80% of gilts. Twenty  
304 percent of gilts had only small lesions, while 45% of gilts had moderate lesions, and 15%  
305 had severe lesions. Lesions were highly detected in the knee joint (68.8%) compared to  
306 elbow (21.8%), tarsal (6.3%), carpal (3.1%), and femoral-iliac joints (0%). In the knee  
307 joint, 21.8% of lesions were on the femur face and 87.5% on the tibia face. On the other  
308 hand, the severity was higher ( $P < 0.001$ ) in the femur face [1.05, confidence interval (CI)  
309 = 0.798, 1.302] than on the tibia face (0.18, CI = 0.007, 0.427). Similarly, severity was  
310 higher ( $P = 0.037$ ) in “other joints” (0.55; for elbow, carpal, and tarsal joints together CI  
311 = 0.232, 0.726) than on tibia (0.18, CI = 0.007, 0.427).

312 Occurrence of OC lesions and their severity were not statistically different across  
313 dietary treatments for the faces of tibia and femur. However, the OC severity for the  
314 variable “other joints” grouped was highest ( $P = 0.020$ ) for gilts fed CON diet; and not  
315 different amongst MIN, MET, and MM. The MM dietary treatment did not have any OC  
316 lesions in the tibia. At the animal level, the CON group had a higher total OC lesion score  
317 than MM ( $P = 0.030$ ); whilst MIN and MET were intermediate and not different.  
318 Comparing growth rate groups (LG and HG), no evidence of differences was detected in  
319 OC lesions.

320 Linear regressions between total score of OC and ADG within experimental  
321 periods (day 1 to 67, 67 to 134, and 1 to 134) were established. The regression results  
322 indicated that ADG from day 1 to 67 ( $35.8 \pm 5.92$  to  $109.8 \pm 6.12$  kg of BW) may have a  
323 positive relationship with lesions. As growth rate increased, the total OC score increased  
324 (total OC score =  $0.006 \times \text{ADG, g/day} - 4.661$ ;  $R^2 = 0.10$ ;  $P = 0.059$ ). Thereafter, ADG  
325 from day 67 to 134 (up to  $171.5 \pm 8.05$  kg of BW) showed the inverse relationship and  
326 ADG decreased with increasing total OC score (total OC score =  $-0.0047 \times \text{ADG, g/day}$   
327  $+ 5.943$ ;  $R^2 = 0.14$ ;  $P = 0.018$ ). When assessing the whole growing period (day 1 to 134),  
328 no relationship between total OC score and growth rate was observed (total OC score = -  
329  $0.0044 \times \text{ADG, g/day} + 5.660$ ;  $R^2 = 0.02$ ;  $P = 0.301$ ).

### 330 3.5. *Locomotor ability*

331 The gait did not differ across dietary treatments or growth rate groups. Without  
332 signs of lameness, this score was maximum at 2 for a 3-point scale (10%) and was  
333 positively related to the total OC score (OC total score =  $1.2095 \times \text{gait score} + 1.2598$ ;  
334  $R^2 = 0.27$ ;  $P = 0.001$ ).

## 335 4. Discussion

336 The hypothesized interaction between dietary treatment and growth rate was not  
337 observed, hence removed from the models and final data was analyzed as main factors as  
338 described in the statistical analysis methods.

#### 339 *4.1. Trace minerals*

340 Dietary TM can influence bone and joint quality, but these effects have been  
341 mainly reported when TM were fed below requirements (Owen et al., 1973; Ott and  
342 Asquith, 1989; Veum et al., 2009; Muszyński et al., 2018). Above requirements,  
343 performance maintains, excretion increases, and effects on bone development are null or  
344 controversial (Orth, 1999; Creech et al., 2004; Gowanlock et al., 2013; Olstad et al., 2015;  
345 Liu et al., 2016). Compared with CON, the dietary treatment MIN increased tibia bending  
346 moment and force, resulted in heavier metacarpal, and higher WBD. These effects could  
347 be attributed to dietary Zn, which positively correlates with bone mass (Ovesen et al.,  
348 2009). High Zn is related with extracellular matrix quality and bone development by  
349 mediating with several of its components (i.e. osteoblast) or as cofactor for  
350 metalloproteinases and growth factors (Ovesen et al., 2009). This may have enhanced  
351 bone growth and trabecular thickness. Muszyński et al. (2018) did improve bone  
352 geometry, yield, and ultimate strengths, by supplementing Cu or added phytase under  
353 dietary deficiency in broilers. Conversely, Cu deficiency is not contemplated herein.  
354 Evidence of bone changes from Mn supplementation are not available and likely Zn is  
355 the TM influencing bone characteristics herein. Increasing dietary Zn to 100% of NRC  
356 (1998) and Cu to 160% of NRC (1998) linearly improved bone ash and bone strength in  
357 a 28-d study (Veum et al., 2009). Yet, the base-line of TM used herein (10, 40 and 110  
358 mg/kg of Cu, Mn, and Zn) were remarkably higher than NRC (2012) recommendations  
359 of 3.0 to 5.0 mg/kg for Cu, 2.0 to 3.0 mg/kg for Mn, and 50 to 80 mg/kg for Zn (as BW  
360 ranges in this study). Additionally, MIN and MM levels were considerably higher and



361 provided for a longer time (134-d trial) than previous mentioned research, which make  
362 direct comparisons difficult.

363 Other authors reported effects on bone metabolism with increasing TM  
364 availability or supplementation. Revy et al. (2004) observed that supplements of Zn or  
365 phytase increased *alkaline phosphatase*, and added phytase, increased Zn in metacarpal  
366 and serum, bone strength, and ash content. They reported that Zn from organic source and  
367 without phytase increased P percentage in metacarpal. This supports the positive effect  
368 on bone development when Zn is increased. Liu et al. (2016) described that TM from  
369 organic sources increased the activity of *Cu*, *Zn-superoxide dismutase*, *alkaline*  
370 *phosphatase*, and *glutathione peroxidase* enzymes in finishing pigs. This would enhance  
371 bone development and reduce bone loss from reactive oxygen species (Altindag et al.,  
372 2008; Clarke, 2008; Smietana et al., 2011). However, the present study did not compare  
373 TM sources and whether any benefit comes from the type of source is unknown.  
374 Inconsistency across studies suggests that present results may have occurred purely by  
375 chance, or otherwise, potential of supplementing TM is limited and interact with other  
376 factors (i.e. actual risk of lameness).

377 Metacarpal Cu and Mn were not affected by treatment, likely because bone is not  
378 the primary reservoir pool (Ma et al., 2018), but Zn was expected to increase in MIN and  
379 MM. Already high dietary base-line levels may have plateaued Zn bone content.  
380 Comparisons are difficult because TM bone content is not so often measured, and  
381 previous studies in growing pigs compare high vs. low or deletion. All present levels were  
382 high.

383 Similar to metacarpal weight and ash content, gilts fed the MIN diet had 0.75 cm  
384 larger tibia than CON, with MET and MM having intermediate values. Obviously, initial  
385 length of the tibia was unknown but all groups were homogeneous in BW and age.

386 Weremko et al. (2013) reported that there was a positive relation between bone size and  
387 mineralization after feed, protein, or minerals restriction. However, the present difference  
388 in tibia length is small and restriction was not applied. The higher WBD for MIN may not  
389 be strictly related to bone length but to bone growth and quality. In fact, HG had 0.60 cm  
390 larger tibia than LG, but without WBD differences; while the MIN dietary treatment  
391 maintained higher WBD than CON above 500 and 1,000 HU. Recently, Lagos et al.  
392 (2018) reported that Ca and P requirements are higher for mineralization than for growth  
393 and a similar conclusion was suggested earlier for TM requirements in turkey (Ferket et  
394 al., 2009). Nonetheless, this should be further investigated with a dose response approach.

395         According to Orth et al. (1999) and Ytrehus et al. (2007), long bone growth is  
396 influenced by a number of growth factors, dietary factors, and other cellular signals  
397 involved in chondrocyte differentiation. Under such level of interactions, minimum  
398 intervention is attributed to diet supplements (Olstad et al., 2015; Tóth et al., 2016).  
399 Although limited, the present results suggest improvements and contrast with  
400 abovementioned research. It could be that supplementing TM only present some benefits  
401 under challenging prevalence of lameness and severity, as CON gilts exhibited 14.8%  
402 lameness and lameness reduced final BW by 7.06 kg and ADG by 80 g (Fabà et al., 2018).  
403 However, little is reported regarding lameness during rearing of gilts and its  
404 consequences; Kilbride et al. (2009) reported 11.8% prevalence.

#### 405 *4.2. Methionine*

406         Bone properties from gilts fed MET diet were not different from MIN, and both  
407 increased dense bone (WBD >1,000 HU) compared with CON. However, MET had lower  
408 total bending energy than MIN. Slight increase of highly dense bone (>1,000 HU; 1.76%  
409 total proportion of bone) seems not to directly translate to bone strength, and greater  
410 proportion of dense bone (>500 HU; 21.7% total proportion of bone) appears more

411 important. The role of Met in bone development seems limited and was attributed to its  
412 sulfur donor capacity (Frantz et al., 2008; Huang et al., 2014), which may be more  
413 linked to cartilage development through proteoglycan formation. Deficiency of Met  
414 delays bone differentiation and results in smaller and thinner bones (Huang et al., 2014;  
415 Ouattara et al., 2016). Whether a pathological process in the bone such as OC induce Met  
416 deficiency is unknown. However, supplementing Met induces bone tissue improvements  
417 during osteoporosis (Vijayan et al., 2014). These authors reported that Met  
418 supplementation down-regulates TLR4/MyD88/NF- $\kappa$ B signaling in osteoclast precursors  
419 and reduces bone loss during osteoporosis. Other sulfur sources (i.e. coenzyme A, S-  
420 adenosyl methionine, glutathione, sulfate etc.) may also supply dietary sulfur with a  
421 similar objective. However, sources may have different availability and Met was selected  
422 because of previous evidence. Comparing levels above sufficiency (0.29 to 0.32 Met:Lys)  
423 with supplementing 1.10 Met:Lys, Frantz et al. (2008) also observed improvements on  
424 OC scores with Met above requirements. Therefore, greater effects than the present study  
425 may be expected under Met deficiency as current CON levels were above requirements  
426 (0.29 to 0.34 Met:Lys ratio).

#### 427 *4.3. Trace minerals and methionine*

428         The dietary treatments MIN and MET improved WBD  $\geq$  500 compared to CON,  
429 however, the combination MM was intermediate, which also had intermediate values for  
430 bone strength and suggest some inconsistency. The reason is unknown but could be  
431 related with the PRRS outbreak. During the outbreak, MM gilts from Fabà et al. (2018)  
432 reduced feed intake compared with other treatments, and overall ADFI than CON, which  
433 would have lowered total mineral intake. Effects of PRRS include lethargy, anorexia, and  
434 immune system activation with increasing energy and amino acids demands (Badaoui et  
435 al., 2013). Such effects, if greater in MM gilts, could also be associated with the lower

436 feed intake and BF in MM than CON. The reason behind such reduction on feed intake  
437 in MM gilts was unknown, but can reduce mineralization (Riet et al., 2013; Weremko et  
438 al., 2013) and minimize fat deposition (Whittemore, 1986), and because of this, MM gilts  
439 would show intermediate WBD, bone strength, and lower BF.

#### 440 *4.4. Osteochondrosis*

441 The prevalence of OC (80%) is in agreement with previous reports (Busch and  
442 Wachmann, 2011; Grevenhof et al., 2012; Koning et al., 2014). Progression of OC  
443 undertakes 3 stages: OC latens, manifesta, and dissecans; and only the last includes  
444 clinical signs (Ytrehus et al., 2007). Absence of lameness was criteria for gilt selection,  
445 therefore, 100% of OC was subclinical, still, gait scoring indicated that mild difficulties  
446 in gait moderately correlated with increased severity of OC. Furthermore, 2 gilts had  
447 macroscopically severe lesions of OC dissecans without evident lameness (i.e. Figure  
448 1.d). Other authors also observed low correlation between OC and clinical lameness  
449 (Crenshaw et al., 2013; Etterlin et al., 2015). In this trial, most of the lesions were  
450 classified as moderate or small (81.3%). Likewise, Ytrehus et al. (2004) observed 10  
451 times more prevalence of OC manifesta than dissecans in heavy pigs.

452 Total OC score reduced when combining the organic TM and Met (MM); whilst  
453 MIN and MET remained intermediate. In contrast, Frantz et al. (2008) observed a  
454 reduction of total OC score when supplementing Met, a combination of Cu and Mn, or  
455 all combined. In humans, providing dietary S-Adenosyl Met metabolite to osteoarthritis  
456 patients improved joint health and functionality (Najm et al., 2004). The use of heavy,  
457 grown gilts ( $221 \pm 7.68$  day of age) may have reduced the odds to find severe OC because  
458 as gilts become older, the possibility of OC healing increases (Aasmundstad et al., 2013;  
459 Olstad et al., 2014). Contrarily, limited meaning may be attributed to data from gilts fed  
460 MM diet due to greater PRRSv interaction with this treatment as above and previously

461 discussed (Fabà et al., 2018). Variability was high and more sample size is required to  
462 validate these findings.

463 Initially, ADG was positively associated with total OC score (from 35.8 to 109.8  
464 kg BW), and subsequently, negatively (from 109.8 to 171.5 kg BW). This relationship  
465 was weak, although it explains why our growth classification (overall ADG) missed any  
466 relationship of ADG to OC. Some studies reported that higher ADG increases risk of OC  
467 (Busch and Wachmann, 2011). Other authors could not find this relationship or observed  
468 interactions with the diet (Ytrehus et al., 2004, 2007; Quinn et al., 2015; Tóth et al., 2016).  
469 Present association is weak but in agreement with Grevenhof et al. (2012), as ADG  
470 positively influenced OC up to a BW threshold (90 to 109 kg). In the broader experiment  
471 by Fabà et al. (2018), lameness (7.7%) was detected between 106.8 to 129.7 kg of BW,  
472 increased with BW, and was associated with lower growth after gilts became clinically  
473 lame. Pain and discomfort are known to weaken feeding behavior and reduce ADG  
474 (Weary et al., 2009), and even before lameness, OC may lower ADFI by 25%  
475 (Munsterhjelm et al., 2015).

476 The vascular failure origin of OC is thought to be related with problems when  
477 incorporating blood vessels into the advancing ossification, therefore, little support is  
478 currently given to other previously suspected factors such as trauma and nutrition (Olstad  
479 et al., 2015). Yet intervening causes on OC progression, healing, or heritable factors are  
480 still controversial. Present results, together with the previous discussed suggest a role of  
481 TM and Met on OC occurrence in grown gilts.

482 Fabà et al. (2018) reported that mildly lame gilts, which entered the sow herd,  
483 weaned 1.2 fewer piglets at first parity compared to none-lame gilts. Culling due to  
484 lameness (10 of 81; 12.3%), was 9 times higher in gilts than first parity sows. This, being  
485 high for CON (7 of 24) and MM (3 of 15), while null for MIN (0 of 22) and MET (0 of

486 20). Insufficient incidence and sample size prevent firm conclusions but our data suggest  
487 that dietary treatment during rearing likely reduces lameness and enhances both  
488 performance and longevity.

## 489 5. Conclusions

490 The dietary treatment did not interact with growth rate groups, but supplementing  
491 alone organic trace mineral copper, manganese, and zinc for 134 days increased bone  
492 growth, bone density and tibia strength of developing gilts compared with the control diet.  
493 Supplementing high methionine alone also increased bone density and had intermediate  
494 values of bone bending and breakage strength. The combination trace minerals and  
495 additional methionine, presented intermediate bone mineralization and density compared  
496 with additional trace minerals, but may reduce osteochondrosis total score compared to  
497 control. Finally, the present study supports that growth rate can influence osteochondrosis  
498 total score but explains only 10% of its variance and does not negate that other factors  
499 may be more important.

## 500 Declaration of interest

501 E. Vilarrasa is employed by the feed supplier for the experiment but played no role in  
502 analysis of data. All authors declare no potential conflicts of interest.

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749 Table 1. General composition of experimental diets (phases I, II and III) offered to growing gilts (as-fed basis).

Ingredient, g/kg	Phase I (1-14 day)				Phase II (15-91 day)				Phase III (92 -134 day)			
	Treatment <sup>1</sup>											
	CON	MIN	MET	MM	CON	MIN	MET	MM	CON	MIN	MET	MM
Corn	250	250	250	250	250	250	253	253	250	250	250	250
Wheat	100	100	100	100	112.5	112.5	97.5	97.5	300	300	298	298
Barley	224	224	283	283	250	250	250	250	240	240	233	233
Soybean meal	236	236	238	238	193	193	195	195	103	103	105	105
Sunflower seed meal	-	-	-	-	-	-	-	-	65	65	65	65
Bakery byproduct	100	100	27	27	100	100	100	100				
Wheat middling	-	-	-	-	26	26	28	28				
Fat	40	40	43	43	21	21	21	21	3.0	3.0	3.0	3.0
Calcium Carbonate	7.7	7.7	7.4	7.4	10.3	10.3	9.6	9.6	13.5	13.5	14.2	14.2
Di-calcium phosphate	13.5	13.5	13.2	13.2	14.1	14.1	14.5	14.5	12.3	12.3	12.3	12.3
Salt	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
Hydroxy-analogue Met	1.8	1.8	11.6	11.6	0.3	0.3	0.86	0.86	-	-	6.3	6.3
L-Lys HCl	7.7	7.7	7.5	7.5	4.1	4.1	4.1	4.1	3.9	3.9	3.9	3.9
L-Thr	2.1	2.1	2.1	2.1	0.8	0.8	0.8	0.8	0.4	0.4	0.4	0.4
L-Trp	0.3	0.3	0.3	0.3	-	-	-	-				
Aplomotec Plus <sup>1</sup>	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
Premix <sup>2</sup>	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
Analyzed composition												
Moisture, g/kg	113	111	116	117	116	114	120	118	127	126	124	129
Net energy <sup>3</sup> , MJ/kg	10.7	10.7	10.7	10.7	10.2	10.2	10.2	10.2	9.67	9.67	9.67	9.67

Crude protein, g/kg	181	180	178	177	165	166	162	163	139	141	137	140
Crude fat, g/kg	65.8	64.2	60.7	60.3	41.5	12.5	38.8	40	19.9	20.3	19.6	20
Crude fiber, g/kg	33.9	33.4	32.3	33.0	35.9	34.0	35.0	35.8	45.3	44.9	45.2	45.5
aNDFom, g/kg	150	150	157	157	140	140	139	139	150	150	150	150
ADFom, g/kg	79.8	79.7	83.9	83.9	72.6	72.6	72.3	72.3	70.1	70.0	69.9	69.9
Lysine, g/kg	12.5	12.6	12.4	12.5	10	9.8	9.7	10.1	7.7	7.5	7.8	7.7
Methionine (Met), g/kg	4.3	4.1	13	12.8	2.7	2.5	9.8	10.2	2.6	2.4	5.1	5.4
Hydroxy-analogue Met, g/kg	1.6	1.4	10.3	10.2	1.9	2.3	7.3	7.6	-	-	10.2	9.9
Total calcium <sup>3</sup> , g/kg	7.5	7.5	7.5	7.5	8.9	8.9	8.9	8.9	9.6	9.6	9.6	9.6
Total phosphorus <sup>3</sup> , g/kg	5.6	5.6	5.6	5.6	5.9	5.9	5.9	5.9	5.7	5.7	5.7	5.7
Copper, mg/kg	15.6	26.3	15.2	25.1	15.5	25.4	15.9	25.8	16.4	26.1	16	26.5
Manganese, mg/kg	66.4	85.2	62.1	82.7	66.1	86	68.5	88.2	65.3	84.4	67.1	84.7
Zinc, mg/kg	122.5	173.4	121.1	176.4	120.4	172.8	125.1	175.5	123.4	174.1	124.1	173.9

750 <sup>1</sup>Treatment provided from 35.8 ± 5.9 to 171.5 ± 8.0 kg of body weight = CON, control; MIN, mineral treatment which provided the diet with  
751 additional 10, 20 and 50 mg/kg of chelated copper, manganese, and zinc, respectively (1 g/kg; Aplomotec Plus, Tecnología & Vitaminas, S.L.,  
752 Alforja, Spain); MET, including additional methionine (Met) at 1.02 Met:Lys; or MM, including mineral and methionine treatments combination.  
753 <sup>2</sup>Vitamin-minerals premix provided per kg of feed: vitamin B<sub>2</sub>, 3.5 mg; vitamin B<sub>12</sub>, 0.035 mg; nicotinamide, 20 mg; folic acid, 1.25 mg; vitamin  
754 D<sub>3</sub>, 2,000 UI; vitamin A, 10, 000 IU; vitamin E, 30 mg; vitamin K<sub>3</sub>, 1 mg; vitamin B<sub>1</sub>, 1 mg; vitamin B<sub>6</sub>, 2.4 mg; D-calcium pantothenate, 14 mg;  
755 biotin, 0.125 mg; choline chloride, 400 mg; iron (from FeSO<sub>4</sub>·H<sub>2</sub>O), 120 mg; iodine (from Ca(IO<sub>3</sub>)<sub>2</sub>), 0.5 mg; copper (from CuSO<sub>4</sub>·5H<sub>2</sub>O), 10 mg;  
756 manganese (from MnO<sub>2</sub>), 40 mg; zinc (from ZnO<sub>2</sub>), 110 mg; selenium (from Na<sub>2</sub>SeO<sub>3</sub>), 0.4 mg; phytase EC 3.1.3.26, 1,500 FTU; and  
757 butylhydroxytoluene, 25 mg.

758 <sup>3</sup>Calculated values.

759 Table 2. Effect of dietary treatment provided to rearing gilts and growth rate group on growth performance, carcass and bone characteristics.

	Treatment <sup>1</sup>				Growth <sup>2</sup>		RMSE <sup>3</sup>	P-value	
	CON	MIN	MET	MM	LG	HG		Diet <sup>1</sup>	Growth <sup>2</sup>
n	10	10	10	10	20	20			
Final performance									
Age, day	219	222	222	222	222	221	7.41	0.782	0.607
Body weight, kg	171	174	170	172	167	177	5.3	0.175	<0.001
Average daily gain, g/day	874	899	877	873	838	922	27.9	0.189	<0.001
Carcass									
Hot weight, kg	134	132	131	134	131	136	5.18	0.840	0.002
Dressing, kg/100 kg	78.5	76.0	77.1	77.8	78.4	76.4	3.01	0.360	0.066
Backfat depth, mm	19.1 <sup>a</sup>	15.7 <sup>b</sup>	17.2 <sup>ab</sup>	16.5 <sup>ab</sup>	17.2	17.1	2.47	0.041	0.861
Loin depth, mm	70.1	69.7	70.0	70.2	68.1	71.9	6.09	0.998	0.439
Lean tissue, kg/100 kg	47.3 <sup>b</sup>	51.6 <sup>a</sup>	51.6 <sup>a</sup>	51.3 <sup>ab</sup>	49.9	51.0	3.18	0.013	0.307
Bone measures <sup>4</sup>									
Femur length, cm	20.3	20.9	20.6	20.6	20.4	20.7	0.51	0.124	0.096
Femur area, cm <sup>2</sup>	9.46	9.25	9.09	9.31	9.01	9.50	0.88	0.979	0.119
Tibia length, cm	17.8 <sup>b</sup>	18.6 <sup>a</sup>	18.1 <sup>ab</sup>	17.9 <sup>b</sup>	17.8	18.4	0.64	0.007	0.003
Tibia area, cm <sup>2</sup>	5.91	6.01	5.88	5.90	5.83	6.02	0.47	0.874	0.243
Tibia bending test <sup>5</sup>									
Maximum force, kN	5.59 <sup>b</sup>	6.38 <sup>a</sup>	5.95 <sup>ab</sup>	5.83 <sup>ab</sup>	5.87	6.01	0.51	0.022	0.404
Bending moment, kN - mm	168 <sup>b</sup>	191 <sup>a</sup>	179 <sup>ab</sup>	175 <sup>ab</sup>	176	180	15.4	0.022	0.409
Bending depth, mm	2.77	2.75	2.75	2.52	2.52	2.87	0.53	0.726	0.058
Total energy, kN	17.9 <sup>b</sup>	22.6 <sup>a</sup>	17.2 <sup>b</sup>	19.4 <sup>ab</sup>	19.4	19.1	3.80	0.026	0.848

Bone density <sup>6</sup>									
Density, g/dm <sup>3</sup>	1.53	1.55	1.55	1.53	1.55	1.54	0.029	0.141	0.144
Volume HU > 140, dm <sup>3</sup>	3.52 <sup>b</sup>	3.98 <sup>a</sup>	3.62 <sup>b</sup>	3.69 <sup>ab</sup>	3.56	3.85	0.27	0.008	0.004
Volume HU ≥ 500, dm <sup>3</sup>	0.73 <sup>b</sup>	0.89 <sup>a</sup>	0.84 <sup>ab</sup>	0.75 <sup>ab</sup>	0.81	0.80	0.12	0.029	0.940
Volume HU ≥ 1,000, dm <sup>3</sup>	0.059 <sup>b</sup>	0.071 <sup>a</sup>	0.071 <sup>a</sup>	0.060 <sup>ab</sup>	0.066	0.064	0.011	0.048	0.698
Bone HU ≥ 500, %	20.8	22.4	23.3	20.4	22.6	20.9	2.83	0.142	0.086
Bone HU ≥ 1,000, %	1.66	1.80	1.97	1.63	1.85	1.68	0.29	0.092	0.140
Bone HU ≥ 1,500, %	0.014	0.014	0.028	0.006	0.021	0.009	0.016	0.051	0.046

760 <sup>a-b</sup>Values within a row with different superscripts differ significantly at  $P < 0.05$ .

761 <sup>1</sup>Treatment provided from  $35.8 \pm 5.9$  to  $171.5 \pm 8.0$  kg of body weight = CON, control formulated to include 10, 40 and 110 mg/kg of copper (Cu),  
762 manganese (Mn), and zinc (Zn), respectively, and 0.32 methionine (Met): lysine (Lys); MIN, mineral treatment which provided additional 10, 20  
763 and 50 mg/kg of chelated Cu, Mn, and Zn, respectively (1 g/kg; Aplomotec Plus, Tecnología & Vitaminas, S.L., Alforja, Spain); MET, including  
764 additional 1.02 Met:Lys; or MM, including mineral and methionine treatments combination.

765 <sup>2</sup>Growth = classification of the 40 gilts into 2 groups within the 4 dietary treatments according to average daily gain (ADG): low growth (LG,  $838$   
766  $\pm 36.3$  g/day ADG) or high growth (HG,  $922 \pm 31.1$  g/day ADG).

767 <sup>3</sup>RMSE = root-mean-square error.

768 <sup>4</sup>Measurements performed using computerized tomography.

769 <sup>5</sup>Maximum force (kN) was the breakage strength and the highest load of force; Bending moment (kN – mm) was calculated using Crenshaw et al.,  
770 (1981) formula as: bending moment =  $(F \times L)/4$ , where F is the maximum load (kN) and L is the distance between 2 supports (mm). Total energy  
771 was calculated as area under the curve: force (kN) x distance (mm).

772 <sup>6</sup>Bone density was calculated as the distribution of volume according to their Hounsfield (HU) values. Density value was also estimated applying  
773 the formula developed by Picouet et al., (2010) considering HU >140 (Font-i-Furnols et al., 2015). Bone density was also expressed as the  
774 proportion of HU >500, HU >1,000, and HU >1,500 with respect to the volume with bone density HU >140.

775 Table 3. Effect of dietary treatment provided to rearing gilts and growth rate group on ash  
 776 percentage and mineral content in the third metacarpal and serum.

	Treatment <sup>1</sup>				Growth <sup>2</sup>			P-value	
	CON	MIN	MET	MM	LG	HG	RMSE <sup>3</sup>	Diet <sup>1</sup>	Growth <sup>2</sup>
n	10	10	10	10	20	20			
Metacarpal									
Length, mm	7.90	8.07	7.95	7.97	7.95	7.99	0.180	0.243	0.442
De-fatted dry content, g	18.8 <sup>b</sup>	20.7 <sup>a</sup>	19.3 <sup>ab</sup>	19.3 <sup>ab</sup>	19.1	20.0	1.11	0.020	0.029
Ash content, g	11.8 <sup>b</sup>	13.1 <sup>a</sup>	12.3 <sup>ab</sup>	12.4 <sup>ab</sup>	12.2	12.7	0.698	0.006	0.040
Ash <sup>4</sup> , g/kg	639	637	638	645	642	637	15.2	0.752	0.367
Calcium content, g	4.32 <sup>b</sup>	4.84 <sup>a</sup>	4.50 <sup>ab</sup>	4.58 <sup>ab</sup>	4.48	4.64	0.232	0.007	0.099
Calcium <sup>5</sup> , g/kg	366	368	366	368	369	366	5.12	0.685	0.124
Phosphorous content, g	2.09 <sup>b</sup>	2.29 <sup>a</sup>	2.14 <sup>ab</sup>	2.16 <sup>ab</sup>	2.13	2.21	0.113	0.010	0.065
Phosphorous <sup>5</sup> , g/kg	174	174	174	174	174	174	1.60	0.907	0.322
Zinc content, mg	2.59	2.82	2.62	2.81	41.3	43.6	0.262	0.245	0.222
Zinc <sup>5</sup> , mg/kg	215	214	214	226	218	218	17.8	0.502	0.810
Copper content, µg	6.00	7.26	6.15	8.30	6.23	7.23	2.710	0.292	0.133
Copper <sup>5</sup> , mg/kg	5.23	5.63	5.15	6.61	5.24	6.06	2.172	0.459	0.239
Manganese content, µg	9.83	10.2	8.12	10.3	10.1	9.14	2.287	0.231	0.265
Manganese <sup>5</sup> , mg/kg	8.08	7.92	6.71	8.25	8.14	7.34	1.732	0.174	0.101
Serum									
Copper, mg/L	2.77	2.77	2.75	2.58	2.69	2.75	0.276	0.436	0.517
Zinc, mg/L	1.56	1.44	1.83	1.52	1.58	1.60	0.422	0.287	0.907

777 <sup>a-b</sup>Values within a row with different superscripts differ significantly at  $P < 0.05$ .

778 <sup>1</sup>Treatment provided from  $35.8 \pm 5.9$  to  $171.5 \pm 8.0$  kg of body weight = CON, control  
 779 formulated to include 10, 40 and 110 mg/kg of copper (Cu), manganese (Mn), and zinc  
 780 (Zn), respectively, and 0.32 methionine (Met): lysine (Lys); MIN, mineral treatment  
 781 which provided additional 10, 20 and 50 mg/kg of chelated Cu, Mn, and Zn, respectively  
 782 (1 g/kg; Aplomotec Plus, Tecnología & Vitaminas, S.L., Alforja, Spain); MET, including  
 783 additional 1.02 Met:Lys; or MM, including mineral and methionine treatments  
 784 combination.

785 <sup>2</sup>Growth = classification of the 40 gilts into 2 groups among the 4 dietary treatments  
786 according to average daily gain (ADG): low growth (LG,  $838 \pm 36.3$  g/day ADG) or high  
787 growth (HG,  $922 \pm 31.1$  g/day ADG).  
788 <sup>3</sup>RMSE = root-mean-square error.  
789 <sup>4</sup>Bone dry matter basis.  
790 <sup>5</sup>Bone ash basis.



791 Table 4. Effect of dietary treatment provided to rearing gilts and growth rate group on gait score, osteochondrosis (OC), prevalence and severity  
 792 scores on the cartilage faces of the knee (tibia and femur), elbow, carpal and femoro-iliac joints from the left half carcass.

	Treatment <sup>1</sup>				Growth <sup>2</sup>		RMSE <sup>3</sup>	P-value	
	CON	MIN	MET	MM	LG	HG		Diet <sup>1</sup>	Growth <sup>2</sup>
n	10	10	10	10	20	20			
Gait Score	0.8	0.7	0.3	0.4	0.45	0.65	0.63	0.550	0.504
OC prevalence <sup>4</sup> , 0-1									
Tibia	0.1	0.2	0.4	0.0	0.2	0.15	0.70	0.162	0.407
Femur	0.6	0.9	0.8	0.5	0.65	0.75	0.74	0.165	0.462
Other joints <sup>5</sup>	0.4	0.2	0.2	0.2	0.25	0.25	0.74	0.682	0.998
OC severity <sup>6</sup> , 0-3									
Tibia	0.1	0.2	0.4	0.0	0.2	0.15	0.70	0.110	0.705
Femur	1.3	1.3	1.1	0.5	0.9	1.2	0.70	0.194	0.354
Other joints	1.0 <sup>a</sup>	0.4 <sup>b</sup>	0.4 <sup>b</sup>	0.4 <sup>b</sup>	0.6	0.6	0.60	0.020	0.672
Articular faces with lesion, n	1.4	1.5	1.5	0.7	1.3	1.3	0.69	0.103	0.606
Gilts with moderate lesion, 0-1	0.7	0.5	0.6	0.1	0.9	1.0	0.70	0.082	0.999
Gilts with severe lesion, 0-1	0.2	0.1	0.2	0.1	0.1	0.2	1.06	0.998	0.999
Total Score <sup>7</sup> , 0-9	2.4 <sup>a</sup>	1.9 <sup>ab</sup>	1.9 <sup>ab</sup>	0.9 <sup>b</sup>	1.7	1.85	0.50	0.030	0.596

793 <sup>a-b</sup>Values within a row with different superscripts differ significantly at  $P < 0.05$ .

794 <sup>1</sup>Treatment provided from  $35.8 \pm 5.9$  to  $171.5 \pm 8.0$  kg of body weight = CON, control formulated to include 10, 40 and 110 mg/kg of copper (Cu),  
 795 manganese (Mn), and zinc (Zn), respectively, and 0.32 methionine (Met): lysine (Lys); MIN, mineral treatment which provided additional 10, 20

796 and 50 mg/kg of chelated Cu, Mn, and Zn, respectively (1 g/kg; Aplomotec Plus, Tecnología & Vitaminas, S.L., Alforja, Spain); MET, including  
797 additional 1.02 Met:Lys; or MM, including mineral and methionine treatments combination.

798 <sup>2</sup>Growth = classification of the 40 gilts into 2 groups within the 4 dietary treatments according to average daily gain (ADG): low growth (LG, 838  
799  $\pm 36.3$  g/day ADG) or high growth (HG,  $922 \pm 31.1$  g/day ADG).

800 <sup>3</sup>RMSE = root-mean-square error.

801 <sup>4</sup>Prevalence at each articular face as absence (0) or presence of lesion (1)

802 <sup>5</sup>Other joints = gilts with elbow, or carpal, or tarsal OC lesions were put together due to lower incidence.

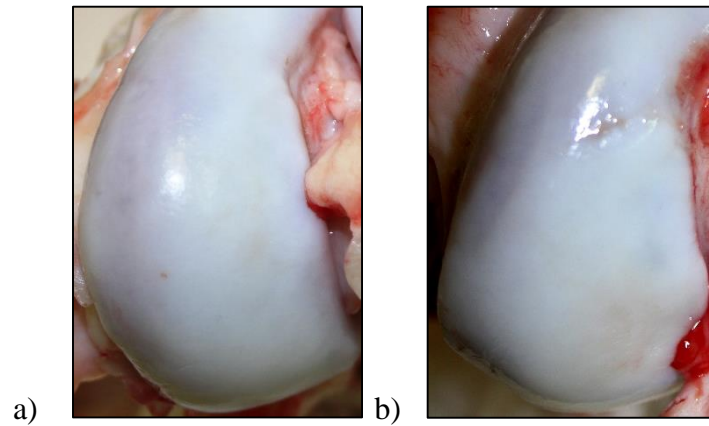
803 <sup>6</sup>Severity on each articular face macroscopically evaluated: none (0), small (1) when the lesion involved less than 5% of the cartilage surface,  
804 moderate (2) when the lesion was 5 to 10%, and severe (3) when the lesion exceeded 10%.

805 <sup>7</sup>Total Score as sum of severities accumulated throughout all evaluated joint faces (Fig 1.).

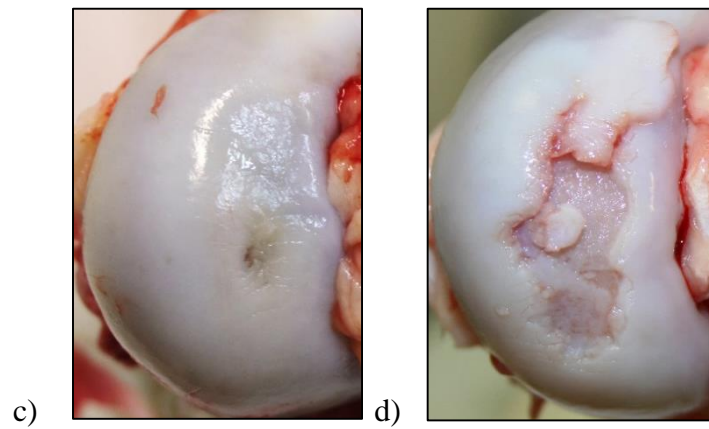
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810 Figure 1. Illustration of femur lateral condyle to macroscopically scoring the severity of  
811 osteochondrosis lesions: a) none (0); b) small (1), when the lesion involved less than 5%  
812 of the epiphysis cartilage surface; c) moderate (2), when the lesion was 5 to 10%, and d)  
813 severe (3) fragmented cartilage and lesion exceeded 10% of the cartilage surface.