



This is an Accepted Manuscript of an article published by Taylor & Francis in International Journal of Fruit Science on 22 April 2019, available online:

<https://doi.org/10.1080/15538362.2019.1605558>

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1 **The efficacy of four sunburn mitigation strategies and their effects on yield, fruit quality,**
2 **and economic performance of ‘Honeycrisp’ cv. apples under eastern New York (USA)**
3 **climatic conditions**

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14 **Abstract**

15 Sunburn is a serious economic problem in practically all apple-growing regions of the world.
16 Losses of apple fruit due to sunburn can range from 10% as high as 50%. Several years ago, this
17 problem started to be a concern in Eastern New York State, especially in the Hudson Valley
18 region with the cultivar ‘Honeycrisp’. The study was conducted in three ‘Honeycrisp’ apple tree
19 orchards in Hudson Valley region (Southeast, New York State) during the 2015 and 2016 growing
20 seasons. Four sunburn mitigation strategies were tested (evaporative cooling, 20% crystal net, the
21 sunscreen Raynox Plus® and the particle film ScreenDuo®) at a variety of timings throughout
22 each growing season. Yield, sunburn incidence/severity, quality, and economic returns were
23 evaluated. Treatments did not affect horticulture performance and fruit quality, but they did
24 reduce sunburn damage to varying degrees. The greatest sunburn mitigation was achieved with
25 the use of netting, followed by spray applications of Raynox Plus® and ScreenDuo®. Apples

26 with sunburn damage had higher flesh firmness, soluble solids content and titratable acidity.

27 Treatment differences in sunburn mitigation did not result in higher net returns to the grower.

28 **Keywords:** ScreenDuo®, Raynox Plus®, shade netting, economic return

29 **Introduction**

30 The ‘Honeycrisp’ apple is a product of the University of Minnesota apple breeding program and
31 a result of a 1969 cross of Macoun and Honeygold (Cabe et al., 2005), released for commercial
32 propagation in 1991. Since then, the ‘Honeycrisp’ variety has become a very popular fresh market
33 apple in North America and Europe (Luby and Bedford, 2015). Commercial plantings are found
34 in all apple producing regions of the United States and Canada, as well as New Zealand, and
35 Europe (licensed as the ‘Honeycrunch’). ‘Honeycrisp’ is now in the top ten of all varieties
36 produced and sold in the United States (Reig et al., 2019), a remarkable performance for a variety
37 commercially introduced less than three decades ago, with a total production of 449 t in 2018 in
38 U.S. (usapple.org). The ‘Honeycrisp’ cultivar falls into a category of ‘JFC high quality’ indicating
39 a juicy and crisp-textured flesh (Schaeffer et al., 2016). Additional notable characteristics include
40 superior flavor, large size, long storage life, and a color profile which is 40-60% orange/red stripe
41 on a yellow base, all of which have helped to revitalize the apple industries in those areas where
42 ‘Honeycrisp’ is grown (Luby and Bedford, 1988, 1992; Schaeffer et al., 2016; Telias et al.,
43 2006).

44 ‘Honeycrisp’ presents growers and marketers with several production and storage difficulties
45 such as bitter pit and sunburn. Sunburn is an abiotic tissue damage of apples and other fruit species
46 mainly caused by excessive solar radiation and high air temperature during the ripening period
47 (Glenn et al., 2002; Schrader et al., 2003; Mupambi et al., 2018b). According to Racsko and
48 Schrader (2012), apple fruit can develop three types of sunburn: sunburn necrosis (SN), sunburn
49 browning (SB) and photooxidative sunburn (SP). SN is a thermal response that occurs when the

50 fruit surface temperature (FST) exceeds 52 ± 1 °C for a minimum of 10 min. SB is characterized
51 by a yellow, brown, bronze or dark tan spot on the sun-exposed side of the fruit and is caused by
52 a combination of high FST and light exposure for a minimum of 60 minutes with a threshold FST
53 of between 45 °C and 49 °C. The third type, SP, occurs on shaded (non-acclimated) apples that
54 are suddenly exposed to full sunlight (Zupan et al., 2014), independent of FST. Unlike the other
55 two types, SP is triggered only by high light intensity (Racsko and Schrader et al., 2012).

56 Sunburn has been identified as challenge primarily in semiarid and arid regions with warmer
57 climates, such as among others, Australia, Chile, South Africa, Spain, Turkey and Washington
58 State. Losses of apple fruit due to sunburn can range from 10% as high as 50% (Racsko and
59 Schrader, 2012; Mupambi et al., 2018b; Soto et al., 2018). Several years ago, this problem started
60 to be a concern in Eastern New York State, especially in the Hudson Valley region with the
61 cultivar ‘Honeycrisp’ (Schupp et al., 2002). The efficacy of evaporative cooling (EC), particle
62 films, sunscreens, and photo-selective anti-hail nets to control sunburn and their effects on fruit
63 quality has been documented with other sunburn-susceptible apple cultivars (Glenn et al., 2002;
64 Gindaba and Wand, 2005; Iglesias and Alegre, 2006; do Amarante et al., 2011; Racsko and
65 Schrader 2012). However, no information has been published related to the use of EC, photo-
66 selective anti-hail nets, sunscreens or particle films other than Surround[®]WP to control sunburn
67 on ‘Honeycrisp’ apples under New York conditions. Therefore, this study was conducted to
68 evaluate: 1) the effectiveness of four alternative strategies (evaporative cooling, shade net,
69 particle films such as ScreenDuo[®], and sunscreens such as Raynox Plus[®]) to reduce
70 ‘Honeycrisp’ sunburn incidence and severity, 2) the effect of these strategies on horticultural and
71 fruit quality parameters, and 3) the effect of these strategies on net economic return to the
72 producer.

73 **Material and methods**

74 *2015 Experiment*

75 Twenty-five plots of 3 contiguous 14-year old trees each, located in the Hudson Valley Research
76 Laboratory (HVRL) experimental orchard (Highland, New York, USA) were utilized in this
77 experiment. Each plot consisted of one ‘Honeycrisp’ tree on EMLA.111 rootstock with ‘M.9’
78 interstem (the experiment unit), followed by two guard trees of similar size. Trees were spaced
79 at 3 m x 4.5 m, trained to a slender spindle tree form and grown in Bath Series gravelly silt loam
80 soil. A RainWise Agromet weather station (MK-III-SP1, RainWise Inc., Trenton, USA) was
81 located close to the experimental orchard to record dew point, heat index, humidity, rainfall, solar
82 radiation, temperature, and wind chill. Trees received supplemental drip irrigation when
83 necessary according to the Northeast Weather Association (NEWA) irrigation model
84 (<http://www.newa.cornell.edu>). Fertilizers, herbicides and pesticides were applied according to
85 recommended commercial best practices (<https://store.cornell.edu/c-875-pmep-guidelines.aspx>).
86 All trees were hand thinned to equalize crop load to 4 fruit per cm² trunk cross-sectional area
87 (TCSA).

88 *Experimental design*

89 Treatments were assigned to plots in a completely randomized block design with five replications.
90 Applications were made to each 3-tree plot using an airblast sprayer calibrated to apply 856 L ha⁻¹
91 ¹, with the ‘Honeycrisp’ as the target and the two remaining trees serving as buffers to prevent
92 overspray. Treatments applied were: 1) untreated control; 2) Raynox Plus® at 21.5 L ha⁻¹; and 3)
93 ScreenDuo® at 8.3 Kg ha⁻¹, using an airblast sprayer calibrated to apply 856 L ha⁻¹. Application
94 dates were July 28 and August 14.

95 *Horticultural evaluation*

96 ‘Honeycrisp’ apples ripen unevenly on the tree and require multiple picks. Fruits were harvested
97 in three picks (H1: 09/02/2015, H2: 09/10/2015, H3: 09/20/2015). Fruits harvested from each tree

98 were counted and weighed to determine total yield per tree (kg tree^{-1}). Average fruit weight (FW)
99 was calculated using the total number of fruits and total yield per tree. At the end of the
100 experiment, tree circumference was recorded at 30 cm above the graft union, and the trunk cross-
101 sectional area (TCSA) was calculated. Yield efficiency (YE) was calculated as the ratio between
102 the yield (Kg tree^{-1}) and TCSA (cm^2).

103 *Sunburn evaluation*

104 All fruits from each tree and treatment were individually examined for signs of three sunburn
105 types (SN: Sunburn Necrosis; SB: Sunburn Browning; SP: Photooxidative Sunburn), incidence
106 recorded, and results presented as a percentage of the total number of fruit evaluated. In addition,
107 the severity of SB sunburn was assessed by assigning the percentage of sunburn on the
108 red/blushed surface area (SA) category rating: Category 1 up to 10% SA, Category 2 >10 and
109 <30%, and Category 3 >30%.

110 *Fruit quality evaluation*

111 A random sample of five clean fruits and five sunburned fruits were selected from each harvest
112 date ($5 \text{ fruit tree}^{-1} \times 5 \text{ trees treatment}^{-1} \times 3 \text{ harvest dates}$). Flesh firmness (FF), soluble solids
113 content (SSC), and titratable acidity (TA) were evaluated. FF, expressed in Newtons, was
114 determined with a pressure tested (EPT, Lake City Technical Products, USA) with an 11 mm
115 diameter tip. Two readings were taken from opposite peeled sides of each fruit. SSC and TA were
116 determined using juice extracted with an automatic juicer (Maverick). One juice contained 2
117 pieces of each fruit, a total of 10 pieces of fruit to make juice (5 fruits per sample of clean fruits,
118 and 5 fruits per sample of sunburn fruit). SSC was determined using a digital hand-held
119 refractometer (Atago Pal-1, Tokyo, Japan), with the results presented as °Brix. TA was
120 determined by titrating 10 mL of juice with 0.1 sodium hydroxide (NaOH) to an end point of pH

121 8.2 using phenolphthalein, and the results were expressed as g malic acid L⁻¹.

122 *2016 Experiments*

123 Experiments were conducted on ‘Honeycrisp’ apple trees at two locations. Experiment 1 was
124 located in an HVRL orchard with Bath-series gravelly silt loam soil. Experiment 2 was located
125 in a commercial orchard (Milton, New York, USA) with a Bath-Nassau Complex gravelly silt
126 loam soil, approximately 13 km south of Experiment 1.

127 The trees utilized in Experiment 1 were 6-years old, grafted onto Nic.29 rootstock, planted 0.9 m
128 x 4.3 m, and trained to the Tall Spindle tree form. Trees received supplemental drip irrigation
129 timed according to the Northeast Weather Association (NEWA) irrigation model
130 (<http://www.newa.cornell.edu>) from the end of May to the end of September. Fertilizers,
131 herbicides and pesticides were applied according to recommended commercial best practices, and
132 all trees were hand thinned to equalize crop load (6 fruits per cm² trunk cross-sectional area,
133 TCSA).

134 The trees utilized in Experiment 2 were 9-years old, Bud.9 rootstock, planted 1.1 m x 4.3 m, and
135 trained to the Tall Spindle tree form. Trees received supplemental drip irrigation when necessary.
136 Fertilizers, herbicides and pesticides were applied according to recommended commercial best
137 practices, and all trees were chemically thinned with naphthalene acetic acid and carbaryl.
138 HarvistaTM (1-methylcyclopropene) was applied to this orchard at a rate of 9 L ha⁻¹ on 1st
139 September.

140 *Experimental Design*

141 A completely randomized block design with four replicates was used in both experiments, each
142 replicate consisted of 10 trees, from which three center trees were used for data collection, and
143 the rest as buffers to prevent overspray between treatments. Six treatments were conducted for
144 each experiment. The treatments for experiment 1 were the following: 1) Control; 2) Netting; 3)

145 Evaporative cooling; 4) Raynox Plus; 5) ScreenDuo-1; 6) ScreenDuo-2. The treatments for
146 experiment 2 were the following: 1) Control; 2) Raynox-1; 3) Raynox-2; 4) Raynox-3; 5)
147 ScreenDuo-1; 6) ScreenDuo-2. The rates and dates of application are described in Table 1.

148 The Evaporative Cooling (EC) system was installed in the middle of each of the four replicates
149 using sprinklers that discharged water over the trees at a height of 3.5, covering a radius of
150 approximately 5.4 m with a discharge rate of 41.7 L h^{-1} . The EC system was controlled manually
151 and was activated every time air temperature was equal to or higher than $30 \text{ }^{\circ}\text{C}$ (mostly between
152 12:00 and 17:00 HR). Netting for each replicate was installed in mid-June, and the plot was
153 covered until beginning of October. It was a clear polyethylene net, which reduced light intensity
154 by 20% (Pak Unlimited Inc., Georgia, USA). Five-meter high poles were located at 10 m intervals
155 were used to support the nets. The sprayable films used in Experiment 1 were applied using an
156 air blast sprayer that delivered 795 L ha^{-1} with tree/row/volume calculated at 1590 L ha^{-1} , whereas
157 treatments from Experiment 2 were applied using an airblast sprayer that delivered 655 L ha^{-1}
158 with tree/row/volume calculated at 1871 L ha^{-1} .

159 *Evaluation of orchard environmental parameters*

160 For Experiment 1, the effect of the net on orchard temperature, rainfall, relative humidity and
161 solar radiation was recorded using a RainWise Agromet weather station (MK-III-SP1-LR,
162 RainWise Inc., Trenton, USA), installed within the canopy and located 2.5 m above the ground
163 level at the center of one of the four plots. A second RainWise Agromet weather station (MK-III-
164 SP1) was located outside but close to the experimental orchard to record temperature, rainfall,
165 relative humidity and solar radiation independent of the netting. For Experiment 2, a RainWise
166 Agromet weather station (MK-III-SP1-LR) was located close to the experimental plot in the
167 commercial orchard, and was used to record temperature, rainfall, relative humidity and solar
168 radiation.

169 Fruit surface temperature (FST) was measured through July and August, three times on both
170 sunny and cloudy days for Experiment 1, and two times on both sunny and cloudy days for
171 Experiment 2. Measurements were made using a dual laser infrared video thermometer (model
172 VIR50, Extech Instruments, Waltham, Massachusetts). With the sensor directed towards the side
173 of fruit directly exposed to the sunlight, temperatures of 15 fruit per treatment ($5 \text{ fruits tree}^{-1} \times 3$
174 trees) selected from among fruit located 1.4-1.8 m above the ground level was recorded during
175 the period of maximum daily temperature (from 15:00 to 16:30 HR).

176 *Horticultural Evaluation*

177 Fruits were harvested in three picks (H1: 09/01/2016, H2: 09/08/2016, H3: 09/21/2016) for
178 Experiment 1, and four picks (H1: 9/07/2016, H2: 9/20/2016, H3: 9/28/2016, H4: 10/10/2016)
179 for Experiment 2.

180 For each pick, fruit harvested from each tree were counted and weighed in bulk to determine total
181 yield per tree (kg tree^{-1}). Average fruit weight (FW) was calculated by dividing total yield per
182 tree by the total fruit number. At the end of each experiment, tree circumference was recorded at
183 30 cm above the graft union, and the trunk cross-sectional area (TCSA) was calculated. Yield
184 efficiency (YE) was calculated as the ratio between the yield (Kg tree^{-1}) and TCSA (cm^2).

185 *Sunburn Evaluation*

186 Based on results from 2015 where more than 80% of the fruits with sunburn were in between
187 these two harvests, for each tree ($3 \text{ trees replicate}^{-1} \times 4 \text{ replicates}$), all fruits from H1 and H2 picks
188 of each experiment (a total of 3,255 fruits for experiment 1 and a total of 4,712 fruits for
189 experiment 2) were individually examined for signs of three sunburn types (SN: Sunburn
190 Necrosis; SB: Sunburn Browning; SP: Photooxidative Sunburn), incidence recorded, and results
191 presented as a percentage of the total number of fruit evaluated. This total number of fruits, which

192 represents the 83% of the total apple production in this study on average, is a good number of
193 fruits to have a real perception of the sunburn problem in this region with the ‘Honeycrisp’
194 cultivar.

195 Based on 2015 season observations and the increase of the number of apples to evaluate in 2016,
196 sunburn severity was evaluated differently from 2015 by adapting to ‘Honeycrisp’ two of the four
197 sunburn browning classes previously described by Felicetti and Schrader (2008) for ‘Fuji’, as
198 shown in Fig. 1: SB-1, browning or light yellowing spot on the fruit skin; and SB-2, strong
199 yellowing spot on the skin. Each class was expressed as percentage of the total sunburned fruit
200 evaluated.

201 *Fruit size and color evaluation*

202 Fruits harvested at H1 and H2 from Experiment 1 (a total of 3,255 fruits) were individually
203 weighed and assessed for fruit color as a visual score and expressed as percentage of total fruit
204 red surface area.

205 United States Department of Agriculture standards for apple grades (USDA-AMS, 2002) were
206 used to classify fruits from this study into three common commercial size categories, expressed
207 as the number of fruit required to fill a box with at least 18.5 kg: (1) $88 \geq$ fruits per box, fruit size
208 ≥ 201 grams; (2) between 100 and 138 fruits per box: fruit size between 200.9 and 128 grams;
209 and (3) more than 138 fruits per box: fruit size lower than 128 grams.

210 *Fruit quality evaluation*

211 Fruit quality parameters were evaluated only for Experiment 1. A sample of five clean fruit and
212 five fruit with sunburn browning were randomly selected from each tree and pick date. A total of
213 1,440 fruit were evaluated ($5 \text{ fruit tree}^{-1} \times 3 \text{ trees plot}^{-1} \times 4 \text{ plots} \times 2 \text{ injury categories} \times 2 \text{ harvest}$
214 $\text{dates} \times 6 \text{ treatments}$). The skin color (CIELAB coordinates L, a*, b*, C, H), flesh firmness (FF),
215 soluble solids content (SSC), and titratable acidity (TA) were evaluated separately for the sun-

216 exposed side (B) and the shaded side (NB) of each fruit. Skin color was assessed using a Minolta
217 Chroma meter CR-200 portable tristimulus colorimeter (Minolta Corp, Osaka, Japan). FF, SSC,
218 and TA were assessed as described previously.

219 *Evaluation of Economic Performance*

220 For Experiment 1, the wholesale value of the crop per ha (2,562 trees per hectare) was calculated
221 by estimating the sales prices (grower communication) of the various packs (FOB packing
222 facility). After considering packing, storage, and sunburn management costs, the net return to the
223 grower (US Dollars ha⁻¹) was calculated for each of the sunburn treatments. Costs of pest and
224 disease management, fertilizer, irrigation, hand thinning and plant growth regulators were not
225 considered as they are assumed to be constant across the different treatments.

226 To calculate the wholesale value (FOB packing facility) for each harvest date, fruit quality grade
227 standards of U.S. Extra Fancy and U.S. No. 1 were followed (USDA-AMS, 2002), excluding U.S.
228 Fancy and U.S. Utility grades, which are not commonly implemented by commercial marketers
229 in the Northeastern U. S. Based on the prices per box (1 box = 18.5 kg) commonly received in
230 2016 for each fruit grade (grower communication), criteria described in Table 2 was used to
231 calculate wholesale value (FOB Packing Facility) for each pick date.

232 Grower packing, storage and marketing charges (grower communication), as well as costs related
233 to sunburn management, are described in Table 3. The packing, storage, and marketing charges
234 used in this analysis are specific to the Hudson Valley of New York State, but can be considered
235 representative of those charged throughout New York State.

236 *Statistical Analysis*

237 Analysis of variance was performed separately for each experiment using the JMP software
238 (Version 12, SAS Institute Inc., Cary, North Carolina). A completely randomized block model

239 was used with treatment as fixed factor and block being a replication unit as a random effect.
240 When the analysis showed significant ($P \leq 0.05$) treatment effects, means were separated by
241 Tukey's test. Data expressed as percentages were adjusted to proportions using the arcsine square
242 root transformation prior to analysis of variance.

243 **Results**

244 The Hudson Valley region of New York State is subjected to periods of high summer
245 temperatures ($\geq 30^\circ\text{C}$) and medium to high rainfall (around 300 mm) from June to the end of
246 September (SME 1 and SME 2).

247 In 2015, yield, average fruit weight, crop load and yield efficiency were not influenced by sunburn
248 treatments (Table 4). Approximately 98% of the sunburn observed was sunburn browning (SB),
249 and at least half of the apples with sunburn browning had between 10.1% and 30% of the skin
250 surface affected. As expected, the percentage of sunburn, mainly SB, was higher at the first
251 harvest (between 20-25% of the apples), and lessened progressively through H2 and H3 (data not
252 shown). Overall, in terms of fruit quality, titratable acidity (TA) was generally higher, and flesh
253 firmness and soluble solids content (SSC) were lower in fruits without sunburn (Table 5). The
254 clean fruits from the Raynox Plus® treatment had higher SSC and TA compared to ScreenDuo®
255 and control (Table 5).

256 In 2016, fruit surface temperature (FST) measurements recorded during the period of maximum
257 daily orchard temperatures generally showed the positive effects of the treatments on reduction
258 in fruit temperature in both experiments (Table 6), but treatments had less effect on the incidence
259 and severity of sunburn (Table 7). The fruit temperatures associated with sunny days in summer
260 were around 12°C higher than air temperatures due to the direct sunlight exposure (Table 6).

261 Yield and fruit weight were not significantly affected by treatments in either 2016 experiments,

262 whereas crop load and yield efficiency were generally reduced by sunburn mitigation treatments
263 in Experiment 2 (Table 7), with treatments Raynox-1 and Raynox-3 showed the lowest values,
264 significantly different from control for both parameters.

265 In terms of sunburn incidence and severity, treatments were significantly different ($P \leq 0.05$) in
266 Experiment 1 for both H1 and H2 (data not shown) and for both harvests combined in 2016 (Table
267 7). Fruits produced under the netting showed the lowest incidence of sunburn, above 50 %
268 compared to control. However, netting did not differ significantly from EC and Raynox Plus®
269 treatment at H1, from the evaporative cooling and ScreenDuo-1 treatments at H2 (data not
270 shown), and from the evaporative cooling, Raynox Plus® and ScreenDuo-1 treatments when the
271 data from both harvests was combined (Table 7). Although EC, Raynox Plus®, ScreenDuo-1 and
272 ScreenDuo-2 treatments did not differ statistically from the control, they often had a numerically
273 lower percentage of sunburn incidence, with the exception of ScreenDuo-2.

274 Fruit quality traits of experiment 1 such as percentage of red color (blush), FF, SSC, TA and skin
275 color (a^*/b^* and Hue) were analyzed separately by fruit type (clean vs. sunburned fruit) and fruit
276 side (B vs. NB) in 2016 (Table 8). Although the treatments did not significantly affect the
277 percentage of red color in the skin (blush), net-shaded apples, both sides of the fruit (the sun-
278 exposed and the shaded side) were less red (low a^*/b^* and high hue values) compared to the
279 apples from the rest of the treatments. Comparing fruit type (clean vs sunburned), the fruits with
280 sunburn on the sun exposed side had higher FF, SSC, and less TA (data not shown).

281 In 2016 at Experiment 1, both harvests, H1 and H2, combined represented, on average, 83% of
282 the total apple production in this study. Based on fruit size, percentage of red color and the
283 incidence of sunburn for H1 and H2 together, more than 60% of the fruits graded U.S. Extra
284 Fancy (Table 9). By treatment, the netting treatment tended to have higher number of fruits at the
285 U.S. Extra Fancy category, followed by Raynox Plus®, ScreenDuo-1, ScreenDuo-2, control and

286 evaporative cooling (Table 9). Mostly the remaining fruits were graded as culls, predominantly
287 due to sunburn injury. Based on treatment averages, 70% of the total fruits classified as cullage
288 had more than 5% of the skin surface area damaged by sunburn (data not shown). Bitter pit
289 disorder can be a severe problem in ENY ‘Honeycrisp’ orchards, and a significant contributor to
290 cullage. Data from a 2016 survey of 36 ENY ‘Honeycrisp’ orchards showed bitter pit incidence
291 to range from 0–71.1%, with four orchards at less than 5% (Donahue personal communication).
292 Our test orchard showed less than 5% BP incidence in 2015, and was estimated to show the same
293 in 2016; therefore, BP incidence data was not collected in our study.

294 In terms of economics, no statistical differences in net return to the grower were found among
295 treatments from Experiment 1 in 2016 (Table 10). However, ScreenDuo-1 followed by netting,
296 Raynox Plus® and ScreenDuo-2 had higher numerical values compared to the control. On the
297 basis of a total yield of 23.5 t per ha, which is a measure that represents the 83% of total apple
298 production (H1 and H2 together) of the seventh-leaf ‘Honeycrisp’ trees orchard evaluated, the
299 costs related to sunburn management were then calculated per hectare and found to vary
300 substantially among treatments (Table 10). It is worth noting that the high gross wholesale value
301 of the fruit produced under netting was effectively neutralized by the substantial investment and
302 maintenance costs associated with the netting installation over the expected life of the orchard.

303 **Discussion**

304 ScreenDuo® is a kaolin-based product which reduces heat and light stress. Raynox Plus® is a
305 water-soluble lipid spray (clear carnauba wax) that easily binds with fruit cuticle and, although
306 invisible after it dries, protects the fruit by reflecting mostly UV-B and to a less extend UV-A
307 (Schrader et al., 2008). Netting intercepts solar radiation, reduces light intensity and temperature,
308 decreases evapotranspiration and wind speed, while humidity in the orchards increases (Racsko

309 and Schrader, 2012; Bosančić et L., 2018; Mupambi et al., 2018b). Evaporative cooling (EC)
310 which involves an overtree irrigation system cools down fruit when air temperature exceeds a
311 certain threshold (Racsko and Schrader, 2012). The air around the trees is also cooled, and the
312 relative humidity increases, thus reducing water loss through transpiration (van den Dool, 2006).

313 Horticulture performance

314 The different treatments evaluated over the two years did not affect yield, fruit weight, crop load,
315 or yield efficiency of ‘Honeycrisp’, except in 2016 Experiment 2 for the Raynox-1. This treatment
316 resulted in lower crop load and yield efficiency. Earlier studies have reported some conflicting
317 results. do Amarante et al. (2011) reported that the anti-hail nets reduced photosynthesis,
318 increased vegetative growth and, therefore, reduced yield and fruit size of apples. Iglesias and
319 Alegre (2006) reported that yield and fruit weight were not significantly affected using nets over
320 three years of study, in agreement with our one-year results. Mupambi et al. (2018a) reported that
321 in environments where trees are not stressed and light limitation is possible because of shading,
322 protective netting has the potential to reduce fruit size from reduced tree photosynthesis.
323 However, in regions where trees regularly experience abiotic stress due to excessive solar
324 radiation, netting may have a positive effect on fruit size through the mitigation of some of the
325 effects of stress by maintaining higher photosynthetic rates later in the day, especially, when
326 compared to trees in full sun that may be experiencing photoinhibition. Gindaba and Wand (2005)
327 and Iglesias et al. (2002) reported that evaporative cooling increased fruit size on ‘Gala’ and
328 ‘Cripps Pink’ apple cultivars. Schupp et al. (2002) reported that weekly applications from the
329 beginning of July to mid-August of a kaolin clay product, Surround, reduced fruit weight of
330 ‘Honeycrisp’. In our study, the ScreenDuo® product, which belongs in the same class as
331 Surround, did not show this result.

332 Sunburn evaluation

333 The observed temperature difference of 12°C between the sun-exposed fruit skin and air
334 temperature clearly show that apple fruit have a high affinity to absorb solar radiation (Gindaba
335 and Wand, 2005). Fruit are unable to utilize or dissipate the excess radiation; therefore under hot
336 climate this excess results in localized burning of the fruit skin and cortex. ‘Honeycrisp’ is a
337 susceptible cultivar to sunburn. In our study, losses of apple fruit due to sunburn ranged from 4%
338 to 40% depending on the year, harvest and treatment. These results are in agreement with authors
339 working in other apple-growing regions of the world, who have reported losses of apple fruit due
340 to sunburn in the range of 10% to 50% (Gindaba and Wand, 2005; Racsco and Schrader, 2012;
341 Kalcsits et al., 2017). Sunburn damage can also be influenced by other factors such as cultivar,
342 climate fluctuations and orchard management practices (Gindaba and Wand, 2005). Due to the
343 high temperatures experienced in 2015 and 2016 seasons in the Hudson Valley area, ‘Honeycrisp’
344 apples from slender spindle and tall spindle trees suffered moderate to high sunburn incidence.
345 Approximately 98% of the sunburn evaluated on all treatments for both years was categorized as
346 sunburn browning (SB), while the remainder mostly represented photo-oxidative sunburn (SP).
347 SP was primarily observed in the second harvest although a few fruits from H1 had this symptom.
348 SP occurs because fruits that had previously grown in the shade and are not acclimated to direct
349 sun can be exposed by removal of proximate fruit during the first harvest (Racsco and Schrader,
350 2012).

351 In 2016, ‘Honeycrisp’ trees from Experiment 2 experienced less sunburn incidence (14%) that
352 those from Experiment 1 (26%). Trees used in Experiment 2 were older, larger, and therefore had
353 more foliage to cover the fruits and protect them from the sun exposure. Despite similar weather
354 conditions in both experiments, significant differences among treatments were only found on
355 Experiment 1. Netting was the treatment that produced a marked reduction in sunburn incidence
356 (Table 7), in agreement with previous sunburn studies on other apples cultivars in other parts of

357 the world (Schrader et al., 2001; Glenn et al., 2002; Gindaba and Wand, 2005; Iglesias and Alegre,
358 2006; do Amarante et al., 2011). In general, they reported that a lower incidence of sunburn by
359 using netting is due to lower direct incidental radiation on the fruit combined with the reduction
360 in fruit temperature. In fact, netting significantly reduced mean fruit surface temperature (FST)
361 compared to control.

362 Year 2016 provided more summer days of above-average high temperatures when compared to
363 maximum temperature data for the previous 16 years in this region (data not shown). The Hudson
364 Valley experienced 38 days with temperatures equal or higher than 30 °C and 10 days at
365 temperatures equal or higher than 32.2 °C. The high temperatures recorded may explain the lack
366 of statistical effects of the spray particle film (ScreenDuo®), sunscreen product (Raynox Plus®),
367 and evaporative cooling compared to the control. With such intense solar radiation, temperature
368 reductions alone are not sufficient to prevent sunburn even when evaporative water droplets are
369 on fruit surface (Gindaba and Wand, 2005) or when the sprayable films are present because these
370 films fail to reflect some solar irradiation (including UV-B).

371 Fruit quality

372 The results observed for ‘Honeycrisp’ apples in both years confirm previous reports on other
373 apple cultivars. Fruits with sunburn, specifically SB type, had higher FF and SSC and lower TA
374 values than fruits with no SB (Racsko and Schrader, 2012), regardless of the treatment evaluated.
375 Relative water content of the tissue beneath sunburned area decreases as the severity of sunburn
376 increase, with concomitant increases in the percentage of dry matter and the solute concentration
377 (Racsko and Schrader, 2012).

378 With regards to the effect of the netting on fruit quality, our data agree with previous results on
379 other apple studies. do Amarante et al. (2011) reported less FF and SSC, but no effect on TA, on
380 Gala trees under white net (with aperture size of 4mm × 7 mm). A reduced SSC was also reported

381 by Iglesias and Alegre (2006) for ‘Mondial Gala’ under black hail-net, but no effect on TA was
382 observed under white or black nets. Leite et al. (2002) did not find any reduction in flesh firmness
383 or SSC of ‘Fuji’ and ‘Gala’ apples in a five-year study in orchards protected by black anti-hail
384 nets that provided 12–30% reductions in light transmission. Gindaba and Wand (2005) reported
385 higher ‘Royal Gala’ fruit firmness in both sun-exposed and shaded sides of fruit under netting
386 compared to fruit from trees with evaporative cooling or Surround application; however no
387 differences in SSC were observed among those treatments. In addition, it is worth noting that
388 several authors reported that orchard management practices, crop load management and climate
389 had stronger effects on external and internal apple fruit quality than any of the measured
390 influences from netting (Campbell and Marini, 1992; Stampar et al., 2002).

391 Apple fruit skin coloration is affected by light exposure for bi-color cultivars. The more red
392 coloration usually results in a greater economic return for the grower (Mupambi et al., 2018a). A
393 minimum of 40% of the fruit surface should have red color to comply with the guidelines for the
394 U.S.D.A. Extra Fancy grade. From our 2016 Experiment 1, the average values for fruit color for
395 all treatments exceeded 40%. Although the different treatments did not affect significantly the
396 percentage of red color (blush) in the skin, apples without sunburn, produced under the net, had
397 numerically lower blush values compared to the other treatments. Also, for net-shaded apples,
398 both sides of the fruit (the sun-exposed and the shaded side) were less red (low a^*/b^* and high
399 hue values) compared to the apples from the rest of the treatments, a result consistent with other
400 studies (Stampar et al., 2001; Gindaba and Wand, 2005; Iglesias and Alegre, 2006). Red color is
401 directly regulated by light, temperature, and cultivar. Protective netting reduces light levels for
402 fruit over the entire season. Therefore, the effect of both high temperatures and significant
403 reductions in the exposure to light associated with the use of nets could explain the reduction in
404 fruit color. In contrast to reduced fruit coloring under netting, fruit treated with the particle film

405 (ScreenDuo®) and the sunscreen (Raynox Plus®) tended to have higher blush values and more
406 intense red color (higher a*/b* ratio and hue values) compared to control fruit. However, Schupp
407 et al. (2002), who applied the particle film Surround at different timings on ‘Honeycrisp’ trees in
408 New York, reported no effects on fruit color.

409 Net return to the grower

410 Results from the cost-benefit analysis failed to show any statistical differences among treatments.
411 Based on the total annual sunburn management cost (SBMC), among the strategies we evaluated,
412 the netting was the most expensive option, followed by evaporative cooling and the sprayable
413 particle films, results that are similar to other published reports (Gindaba and Wand, 2005;
414 Iglesias and Alegre, 2006; Racsko and Schrader, 2012). Nevertheless, ‘Honeycrisp’ apples under
415 the netting suffered less sunburn compared to rest of the treatments, meaning an increased income
416 from an increased percentage of clean fruit with no sunburn symptoms. Besides reducing sunburn,
417 other authors reported that netting can also improve fruit finish while also protecting the crop
418 from hail and other environmentally-induced fruit defects (wind-rub, skin cracking and russet),
419 as well as insect pests and bird damage if netting is fully skirted to the ground (do Amarante et
420 al., 2011), reduction in irrigation costs from reduced soil water loss (McCaskill et al., 2016), and
421 reduced hand thinning costs if protective netting is up during pollination and reducing spraying
422 costs due to increased spray efficacy (Smit, 2007). These additional benefits may improve the
423 economics of using netting in tree production. However, in order to offset its cost, orchard
424 productivity under netting must be maximized via high yields of premium quality fruit and
425 efficient tree management (do Amarante et al., 2011). Finally, Iglesias and Alegre (2006) reported
426 that in the case of a replacement orchard, the same poles used to support the nets can support the
427 trees, thereby further reducing costs assigned to constructing support systems for nets.

428 'Honeycrisp' is a very popular apple cultivar among American consumers who appreciate the
429 premium fresh apple eating experience (Rosenberger et al., 2004). Growers tolerate the
430 production challenges and post-harvest issues associated with 'Honeycrisp' because of the
431 potential for high returns (Embree et al., 2007). The wholesale value (FOB at the packing facility)
432 for 'Honeycrisp' produced in New York in 2016 was \$62-\$69 per box fruits (1 box = 18.5 Kg),
433 more than twice that of 'Gala' and 'Fuji'. Strong pricing for premium grades together with the
434 high number of fruits within the extra fancy category offset the high sunburn management cost
435 of the netting strategy, result in net returns to the grower similar to that of the Raynox Plus® and
436 ScreenDuo® treatments. Sprayable treatments are arguably the least risky in terms of capital
437 outlay and the most affordable for growers. More research is needed under the reduced sunlight,
438 high humidity, and relatively rainy environment experienced in the Northeastern United States to
439 evaluate the effects of treatments over a longer time period and under a broader variety of seasonal
440 conditions so as to have a robust regionally relevant cost-benefit analysis. The industry needs a
441 better understanding of conditions that trigger sunburn as well as more information on application
442 rates for evaporative cooling (water), Raynox Plus® and ScreenDuo® treatments and
443 options/benefits for alternative netting technology and netting colors.

444 **Conclusions**

445 The results from this research showed that the greatest sunburn suppression was achieved with
446 the use of netting, followed by spray applications of Raynox Plus® and ScreenDuo®, although
447 significant effects were noted in only one of the three trials completed. Reductions in sunburn
448 damage did not result in increased net returns to the grower after accounting for costs of sunburn
449 management. In general, fruit yield and quality were not affected by treatment in either of the
450 seasons, although treatments did affect fruit color (intensity of red color). The geography and the

451 climatology of the Hudson Valley region of New York State is quite different compared to other
452 areas where sunburn has been studied more intensively. More years of data collection are required
453 to provide Northeast U.S. growers with more accurate assessments of cost-effective approaches
454 for reducing sunburn and optimizing fruit quality of ‘Honeycrisp’.

455 **Acknowledgments**

456 This research was supported by a grant from the NYSDAM Apple Research Development
457 Program (ARDP). We are grateful to Crist Brothers Inc. (Highland, NY) for allowing us to work
458 in their orchards and provide the data for the study of economics. We also thank Dr. David
459 Rosenberger for assistance with editing of the manuscript, Rick Schoonmaker, Albert H.
460 Woelfersheim III, Jonathan Binder, Michael Fraatz and Roger Canosa for their technical support
461 and collaboration in collecting the data, and Valent U.S.A Corporation and CERTIS USA, L.L.C
462 for providing product.

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Table 1. Treatments, rates and dates of application (2016) at Hudson Valley Research Laboratory orchard (Experiment 1) and commercial orchard (Experiment 2).

Code	Treatment	Rate	Dates of application
Experiment 1	Control	-	-
	Netting ¹	-	-
	Evaporative cooling ²	41.7 L hour ⁻¹	6 th -8 th July, 12 th July, 15 th July, 18 th July, 21 st -29 th July, 5 th August, 8 th -9 th August, 11 th -15 th August, 17 th -20 th August, 24 th August, 26 th -29 th August, 8 th September
	Raynox Plus® ³	23.4 L ha ⁻¹	15 th June, 22 th June, 7 th July, 12 th August
	ScreenDuo-1 ⁴	11.2 kg ha ⁻¹	28 th May, 7 th June, 18 th June, 3 rd July, 12 th July, 26 th July, 5 th August, 16 th August
	ScreenDuo-2 ⁵	11.2 kg ha ⁻¹	18 th June, 3 rd July, 12 th July, 26 th July, 5 th August, 16 th August
Experiment 2	Control	-	-
	Raynox-1 ³	23.4 L ha ⁻¹	18 th June, 25 th June, 16 th July, 11 th August
	Raynox-2 ⁵	23.4 L ha ⁻¹	18 th June, 15 th July, 11 th August
	Raynox-3 ⁶	23.4 L ha ⁻¹	18 th June, 25 th June, 16 th July, 11 th August
	ScreenDuo-1 ⁴	11.2 kg ha ⁻¹	8 th June, 18 th June, 2 nd July, 12 th July, 26 th July, 3 rd August, 17 th August
	ScreenDuo-2 ⁵	11.2 kg ha ⁻¹	18 th June, 12 th July, 26 th July, 5 th August, 17 th August

¹ From Pak Unlimited Inc. (Georgia, USA).

² From TRICKL-EEZ Company (Michigan, USA), Model Nelson R5 Rotator.

³ From Valent BioSciences (Illinois, USA). Applied four times during growing season, beginning nine weeks after full bloom as per label recommendations.

⁴ From Crop Microclimate Management Inc. (North Carolina, USA). Applied every 10-14 days beginning at petal fall as per label recommendations

⁵ Applied 1-3 days before a predicted heat event (≥ 30 °C).

⁶ Applied four times during growing season, beginning nine weeks after full bloom as per label recommendations, but with applications made only to the west-facing side of the trees

Table 2. Criteria to calculate the wholesale value for ‘Honeycrisp’ grown at the Hudson Valley Research Laboratory orchard (Experiment 1) during the 2016 season.

Fruit size category	Fruit characteristics	Price (\$ box ⁻¹)
<i>U.S. Extra Fancy (ExFy)</i>		
88 or larger (201-316 g)	0% sunburn on the red/blushed surface area > 40% red color on the skin	62-69 ^a
138-100 (128-200.9 g)	0% sunburn on the red/blushed surface area > 40% red color on the skin	40-48 ^a
<i>U.S. No.1 (#1)</i>		
138 or larger (≥ 128 g)	< 5% sunburn on the red/blushed surface area > 10% red color on the skin	16
<i>Culls for juice^b</i>		
Lower than 138 (< 128 g)	0% sunburn on the red/blushed surface area ≥ 40% red color on the skin	0.12
Lower than 138 (< 128 g)	< 5% sunburn on the red/blushed surface area ≥ 10% red color on the skin	0.12
Lower than 138 (< 128 g)	> 5% sunburn on the red/blushed surface area	0.12
88 or larger (201-316 g)	> 5% sunburn on the red/blushed surface area	0.12
138-100 (128-200.9 g)	> 5% sunburn on the red/blushed surface area	0.12

^aAn average price was used: \$64 and \$42, respectively.

^bOur test orchard showed less than 5% BP incidence in 2015, and was estimated to show the same in 2016, therefore, BP incidence data was not collected in our study.

Table 3. List of estimated annual costs for sunburn management, packing and storage of ‘Honeycrisp’ grown at the Hudson Valley Research Laboratory orchard during the 2016 season 2016.

Expense items	Cost per unit (\$)
Storage (per box)	1.50
1-MCP treatment (per box)	0.25
Marketing (per box)	10% of wholesale value
Netting structure (per hectare) ^a	1,699
Net ^b (per hectare)	2,530
Evaporative cooling structure (per hectare) ^c	320
Raynox Plus (per spray application) ^d	76
ScreenDuo (per spray application) ^d	18
Full time tractor driver (per hour)	14.37
Tractor (per hour)	4.89

^a This cost was obtained by calculating a 20 year structure amortization and a 10% annual maintenance charge. For the purposes of this grower-centric analysis, we considered 20 years to be the expected economic life of the orchard. However, a potential financial lender might want to see an analysis based on a much shorter amortization period. The initial capital investment in the structure was estimated to be \$30,889 per hectare.

^b This cost was obtained by calculating an 8 year amortization with a 20% installation disposal labor handling charge and a 5% of annual maintenance charge. The initial capital cost of the netting was estimated to be \$16,062 per hectare.

^c This cost is obtained by calculating a 20 year structure amortization and a 10% annual maintenance charge. The initial capital investment in the structure was estimated to be \$5,824 per hectare.

^d Material cost

Table 4. Treatment effect on ‘Honeycrisp’ yield, fruit weight, crop load, yield efficiency, and sunburn incidence/severity during the 2015 season.

Treatment	Yield (kg)	Fruit weight (g)	Crop load (fruit cm ⁻²)	Yield efficiency (Kg cm ⁻²)	Sunburn incidence ^a (%)	Sunburn severity ^b (%)		
						Cat. 1	Cat. 2	Cat. 3
Control	45.4 a	209.1 a	3.6 a	0.7 a	9.2 a	1.9 a	5.0 a	1.8 a
Raynox Plus®	40.9 a	216.7 a	4.3 a	0.9 a	12.3 a	1.9 a	7.5 a	1.8 a
ScreenDuo®	48.3 a	195.9 a	4.4 a	0.9 a	12.3 a	1.6 a	6.0 a	4.5 a

Means followed by the same letter in each column are not significantly different at $P \leq 0.05$ according to Tukey HSD test.

^a Include all three types of sunburn (SN, SB and SP). The value is the average for all three harvests together.

^b Cat. 1, Category 1 (0.1-10% of red/blused surface area with sunburn browning); Cat. 2, Category 2 (10.1-30% of red/blused surface area with sunburn browning); Cat. 3, Category 3 (greater than 30% of red/blused surface area with sunburn browning).

Table 5. Treatment effect on fruit quality of both healthy and sunburned ‘Honeycrisp’ fruits during 2015 season. Mean values represent observations from all three harvests pooled together.

Treatment	FF (N)		SSC (°Brix)		TA (g malic acid L ⁻¹)	
	Healthy	Sunburned	Healthy	Sunburned	Healthy	Sunburned
Control	54.7 aB	61.5 abA	12.5 bB	13.3 aA	3.1 bA	2.5 aB
Raynox Plus®	54.6 aA	55.3 bA	12.9 aA	12.9 bA	3.3 aA	2.5 aB
ScreenDuo®	55.4 aB	64.6 aA	12.6 bB	13.0 bA	3.1 bA	2.5 aB

Tukey HSD test ($P \leq 0.05$) analysis was performed. For the same fruit type (healthy and sunburned), data followed by the same lowercase within a column are not significantly different. For the same treatment, data followed by the same uppercase letter are not significantly different.

Abbreviations: FF, flesh firmness; SSC, soluble solids content; TA, titratable acidity.

Table 6. Treatment effect on fruit surface temperature (FST) of ‘Honeycrisp’ and the orchard air temperature (°C) observed on three dates in the Hudson Valley Research Laboratory orchard (Experiment 1) and on two dates in the commercial orchard (Experiment 2) during the 2016 season.

Experiment	Treatment/ conditions	Dates			Mean
		<i>21st July</i>	<i>26th July</i>	<i>27th July</i>	
Experiment 1	Sunny				
	Control	43.7 a	41.3 a	40.9 ab	41.9
	Evaporative Cooling	38.4 c	40.9 ab	40.3 b	39.8
	Netting	37.8 c	39.5 b	39.3 c	38.9
	Raynox Plus®	40.4 bc	35.8 d	42.1 a	39.4
	ScreenDuo-1	40.0 bc	37.8 c	41.4 a	39.7
	ScreenDuo-2	41.5 ab	39.4 b	39.9 bc	40.2
	Air Temperature	31.9	30.3	31.8	31.3
	Cloudy	<i>18th July</i>	<i>12th Aug.</i>	<i>15th Aug.</i>	
	Control	42.8 a	46.3 a	47.7 a	45.6
	Evaporative Cooling	33.5 cd	41.3 b	46.0 b	40.3
	Netting	37.6 b	41.8 b	40.0 e	39.8
	Raynox Plus®	37.8 b	45.9 a	41.1 d	41.6
	ScreenDuo-1	31.3 d	45.6 a	40.0 e	39.0
ScreenDuo-2	36.4 bc	46.7 a	43.9 c	42.3	
Air Temperature	31.8	32.7	31.4	32.0	
Experiment 2	Sunny	<i>21st July</i>	<i>27th July</i>		
	Control	45.6 a	48.7 a	-	47.1
	ScreenDuo-1	40.2 c	44.5 bc	-	42.3
	ScreenDuo-2	41.6 b	48.2 a	-	44.9
	Raynox-1	43.9 ab	47.1 ab	-	45.5
	Raynox-2	43.9 ab	44.4 bc	-	44.2
	Raynox-3	40.4 c	41.4 c	-	40.9
	Air Temperature	32.5	32.3	-	32.4
	Cloudy	<i>15th July</i>	<i>26th Aug.</i>		
	Control	35.6 ab	46.5 b	-	41.1
	ScreenDuo-1	34.6 bc	44.8 c	-	39.7
	ScreenDuo-2	36.0 ab	48.1 a	-	42.1
	Raynox-1	35.6 ab	48.2 a	-	41.9
	Raynox-2	37.0 a	47.5 a	-	42.3
Raynox-3	33.3 c	42.6 d	-	37.9	
Air Temperature	30.1	30.4	-	30.2	

Each value is the mean of 15 measurements on the exposed side of the fruit.

Means followed by the same letter in each column are not significantly different at $P \leq 0.05$ according to Tukey HSD test.

Table 7. Treatment effects on ‘Honeycrisp’ yield, fruit weight, sunburn incidence and severity for 2016 season experiments 1 and 2.

Experiment	Treatment	Yield	Fruit weight	Crop load	Yield efficiency	Sunburn incidence ^a	Sunburn severity ^b (%)	
		(kg)	(g)	(fruit cm ⁻²)	(Kg cm ⁻²)	(%)	SB-1	SB-2
Experiment 1	Control	10.9 a	161.0 a	7.5 a	1.3 a	26.7 a	82.9 a	17.0 a
	Netting	9.7 a	170.0 a	6.8 a	1.3 a	11.2 b	96.4 a	3.9 b
	Evaporative cooling	11.6 a	173.0 a	7.3 a	1.4 a	21.8 ab	91.0 a	8.9 ab
	Raynox Plus®	12.5 a	175.0 a	7.2 a	1.4 a	21.8 ab	91.1 a	8.9 ab
	ScreenDuo-1	12.2 a	186.3 a	6.2 a	1.3 a	21.6 ab	97.5 a	2.5 b
	ScreenDuo-2	10.2 a	161.2 a	6.4 a	1.1 a	26.8 a	94.4 a	5.6 ab
Experiment 2	Control	25.0 a	190.3 a	6.7 a	1.2 a	13.3 a	94.1 a	5.9 a
	Raynox-1	19.0 a	216.4 a	3.9 c	0.8 b	12.5 a	96.5 a	3.5 a
	Raynox-2	22.5 a	177.2 a	5.8 abc	1.0 ab	14.3 a	92.5 a	7.5 a
	Raynox-3	22.1 a	191.9 a	4.6 bc	0.9 b	12.4 a	94.8 a	9.7 a
	ScreenDuo-1	26.1 a	181.0 a	6.1 ab	1.1 ab	16.0 a	93.0 a	7.0 a
	ScreenDuo-2	21.5 a	192.0 a	5.2 abc	1.0 ab	14.7 a	91.9 a	8.1 a

For each experiment, means followed by the same letter in each column are not significantly different at $P \leq 0.05$ according to Tukey HSD test.

^a Include all three types of sunburn (SN, sunburn necrosis; SB, sunburn browning; SP, photooxidative sunburn). The value is the average for the two first harvests together.

^b These values (SB-1 + SB-2) represent the percentage of the total sunburn incidence.

Abbreviations: SB, sunburn browning; SN, sunburn necrosis; SP, photooxidative sunburn.

Table 8. Treatment effect on the fruit quality of non-sunburned ‘Honeycrisp’ apples, Hudson Valley Research Laboratory orchard (Experiment 1), 2016 season.

Treatment	Blush (%)	FF		SSC		TA		a*/b*		Hue	
		<i>B</i>	<i>NB</i>	<i>B</i>	<i>NB</i>	<i>B</i>	<i>NB</i>	<i>B</i>	<i>NB</i>	<i>B</i>	<i>NB</i>
Control	67.1 a	63.9 a	61.8 a	11.9 a	11.3 a	3.4 a	3.6 a	1.56 bc	0.18 ab	33.7 ab	81.7 ab
Netting	65.5 a	65.5 a	62.2 a	12.0 a	11.0 a	3.8 a	3.8 a	1.53 c	0.04 b	34.1 a	88.8 a
Evaporative cooling	68.5 a	65.0 a	63.1 a	12.0 a	11.3 a	3.5 a	3.6 a	1.60 abc	0.12 ab	33.2 ab	83.6 ab
Raynox Plus®	75.6 a	63.6 a	60.6 a	12.2 a	11.6 a	3.6 a	3.6 a	1.74 abc	0.27 ab	30.5 ab	77.2 ab
ScreenDuo-1	70.0 a	65.2 a	67.9 a	12.5 a	11.8 a	3.8 a	3.6 a	1.76 ab	0.35 a	30.2 b	73.9 b
ScreenDuo-2	74.9 a	64.6 a	61.8 a	12.1 a	11.6 a	3.8 a	3.8 a	1.79 a	0.23 ab	29.9 b	79.1 ab

Means followed by the same letter in each column are not significantly different at $P \leq 0.05$ according to Tukey HSD test.

Abbreviations: B, sun exposed side of the fruit; FF, flesh firmness; NB, shaded side of the fruit; SSC, soluble solids content; TA, titratable acidity.

Table 9. Treatment effect on the fruit size and grade classification of ‘Honeycrisp’ apples, Hudson Valley Research Laboratory orchard (Experiment 1), 2016 season.

Treatment	U.S. Extra Fancy (%) ¹		U.S. No. 1 (%)	Culls (%)
	88	100 - 138		
Control	6	57	2	35
Netting	15	61	0	24
Evaporative cooling	9	53	0	38
Raynox Plus®	12	61	0	27
ScreenDuo-1	17	56	1	26
ScreenDuo-2	13	60	0	27

¹ United States Department of Agriculture grade standards.

Table 10. Net revenue per hectare basis from Experiment 1 during the 2016 season.

Treatment	Wholesale ^a (\$ ha ⁻¹)	Total Grower Charges ^b (\$ ha ⁻¹)	Total Annual Sunburn Management Cost (SBMC) ^c (\$ ha ⁻¹)	Net Return to Grower after SBMC ^d (\$ ha ⁻¹)
Control	41,771	15,545	0	26,226 a
Netting	51,652	16,533	4,229	30,890 a
Evaporative cooling	43,834	15,752	1,631	26,451 a
Raynox Plus®	47,892	16,157	1,087	30,647 a
ScreenDuo-1	48,654	16,234	1,028	31,392 a
ScreenDuo-2	47,348	16,103	771	30,474 a

Means followed by the same letter in each column are not significantly different at $P \leq 0.05$ according to Tukey HSD test.

^a FOB sale price at packing facility. This column represents the wholesale value per ha (H1+H2) with equalized yield for all treatments (23,538 Kg ha⁻¹).

^b Values obtained at equalized yield for all treatments (23,538 Kg ha⁻¹). These charges include storage, 1-MCP treatment, packing, and sales agency.

^c This cost includes: structural cost, labor and machinery cost.

^d Values obtained at equalized yield for all treatments (23,538 Kg ha⁻¹).



Figure 1. The two severity levels of sunburn browning used for assessments of 'Honeycrisp' apples in 2016.

SME1. Maximum (Max) and minimum (Min) temperatures (°C), precipitation (mm) and solar radiation (Langley) 2015 from Hudson

Valley Research Laboratory NEWA weather station.

Date	June				July				August				September			
	Max (°C)	Min (°C)	Rain (mm)	Solar Rad (langley)	Max (°C)	Min (°C)	Rain (mm)	Solar Rad (langley)	Max (°C)	Min (°C)	Rain (mm)	Solar Rad (langley)	Max (°C)	Min (°C)	Rain (mm)	Solar Rad (langley)
1	11.7	9.2	17.8	67	25.7	18.4	7.8	406	29.9	18.1	0.0	562	28.8	18.2	0.0	580
2	13.6	8.4	27.2	56	24.9	15.0	0.0	476	29.8	15.0	0.0	623	32.2	16.8	0.0	558
3	20.8	9.9	0.0	62	25.5	13.3	0.0	652	31.3	19.6	0.0	549	30.6	18.0	0.0	495
4	21.1	11.3	0.0	406	21.6	15.6	1.3	187	30.3	19.3	0.0	472	27.6	20.2	0.0	293
5	22.7	12.4	0.0	140	27.7	14.2	0.0	565	28.7	16.2	0.0	504	28.1	16.2	0.0	596
6	21.5	14.7	0.0	271	27.2	15.8	0.0	405	26.7	14.9	0.0	495	29.8	15.2	0.0	571
7	23.8	8.5	0.0	408	29.7	19.7	0.5	356	26.7	14.1	0.0	580	32.3	16.6	0.0	543
8	24.8	15.2	22.6	522	28.8	22.4	0.5	315	27.4	16.0	0.0	508	34.1	21.6	0.0	530
9	24.7	17.9	12.4	242	24.6	18.1	0.2	321	27.9	16.8	0.0	526	33.0	21.6	0.8	489
10	26.6	13.1	0.0	252	26.2	18.9	0.5	486	26.0	17.4	0.0	242	24.1	17.9	1.5	127
11	30.8	20.2	0.0	448	28.9	15.3	0.0	629	24.2	19.4	1.3	168	25.6	17.3	0.0	455
12	29.4	16.7	1.8	367	30.2	16.3	0.0	563	27.9	16.3	0.0	538	24.1	14.0	0.2	231
13	25.3	18.1	0.7	351	30.2	18.7	0.0	466	27.8	14.3	0.0	570	24.1	15.0	0.0	360
14	28.6	14.7	0.2	455	26.1	16.7	0.0	340	29.7	13.8	0.0	585	22.8	12.6	39.9	400
15	21.7	17.7	20.6	428	24.2	18.6	0.0	318	31.3	19.1	0.2	557	27.2	11.0	0.0	515
16	26.3	17.2	6.6	124	24.6	13.7	0.0	526	30.6	18.1	0.0	510	28.1	12.8	0.0	389
17	24.2	17.5	0.0	184	26.8	12.0	0.0	508	32.8	19.6	0.0	565	29.1	13.3	0.0	418
18	21.0	16.3	0.0	437	30.3	19.9	10.4	164	32.4	20.9	0.5	523	28.5	14.5	0.0	228
19	26.4	18.3	0.0	113	32.2	20.0	0.2	339	30.4	20.8	0.0	448	27.1	14.7	0.0	263
20	21.0	14.7	3.3	343	32.3	21.7	0.0	505	29.1	21.1	0.0	332	21.0	14.1	0.0	523
21	30.9	17.7	33.5	152	29.7	18.3	0.0	277	27.1	16.6	0.5	573	19.7	11.1	0.0	251
22	28.8	18.4	0.0	372	27.7	17.0	0.0	482	25.4	16.9	0.0	556	19.4	8.9	0.0	120
23	28.8	19.2	6.6	330	28.8	14.2	0.0	608	28.0	15.1	0.0	518	24.0	9.2	0.0	287
24	27.7	14.8	0.0	301	29.0	14.1	0.0	578	28.7	17.7	0.0	496	24.5	9.4	0.0	322
25	26.3	12.7	0.0	496	29.8	13.7	0.0	604	28.8	19.3	0.5	434	23.2	13.2	0.0	109
26	24.7	16.9	0.0	493	29.1	19.4	5.3	323	25.3	14.4	0.0	497	20.6	11.7	0.0	209
27	20.1	12.7	14.2	475	29.4	19.2	0.0	444	25.8	14.8	0.0	532	22.7	7.8	0.0	165
28	16.8	12.4	15.5	137	33.0	18.9	0.0	591	25.4	12.4	0.0	545	24.0	14.8	0.0	102
29	22.9	14.5	0.0	94	34.0	19.1	0.0	577	28.1	12.7	0.0	554	25.3	19.2	7.4	153
30	22.2	15.7	2.5	463	29.1	21.7	4.3	237	28.1	16.9	0.2	296	21.2	11.7	66.3	97
31	-	-	-	150	31.2	18.2	0.0	630	30.6	19.1	0.0	399	-	-	-	-
High / Low / Total / Total	30.9	8.4	185.6	9139	34.0	12.0	31.2	13878	32.8	12.4	3.3	15257	34.1	7.8	116.1	10379

SME2. Maximum (Max) and minimum (Min) temperatures (°C), precipitation (mm) and solar radiation (Langley) 2016 from Hudson Valley Research Laboratory NEWA weather station.

Date	June				July				August				September			
	Max (°C)	Min (°C)	Rain (mm)	Solar Rad (langley)	Max (°C)	Min (°C)	Rain (mm)	Solar Rad (langley)	Max (°C)	Min (°C)	Rain (mm)	Solar Rad (langley)	Max (°C)	Min (°C)	Rain (mm)	Solar Rad (langley)
1	28.8	15.9	0.0	607	26.8	16.4	18.5	356	24.8	18.9	5.3	197	26.2	19.3	1.8	289
2	26.6	13.8	0.0	589	24.5	15	0.3	579	24.0	17.9	6.1	332	24.9	14.3	0.0	466
3	20.5	15.7	2.8	119	26.7	13.2	0.0	531	27.6	15.7	0.0	562	24.2	15.1	0.0	381
4	27.0	17.4	0.0	430	28.7	14.4	0.0	636	28.3	15.6	0.0	585	26.2	15	0.0	432
5	21.3	17.7	36.1	107	30.8	19.9	1.8	393	28.6	18.0	0.0	558	27.7	13.5	0.0	357
6	27.6	18.1	0.3	610	32.1	19.3	0.0	584	30.8	21.3	1.3	431	26.5	19.6	0.0	258
7	26.4	16.6	1.5	548	30.4	21	1.3	357	30.0	17.4	0.0	561	28.0	18.8	0.0	272
8	16.9	12.7	0.8	310	30.1	20.8	13.7	460	28.2	16.0	0.0	563	32.2	18.3	1.3	370
9	20.5	10.4	0.0	595	20.4	18.1	10.7	91	29.3	15.2	0.0	555	32.0	23.3	0.0	283
10	24	9.27	0.0	657	26.8	18.5	0.3	406	29.7	22.1	21.6	223	30.0	20.2	4.1	277
11	25.2	8.72	9.4	275	24.5	15.7	0.0	489	31.3	23.6	2.0	355	25.8	16.7	0.8	319
12	24.6	14.3	0.3	405	28.8	14.5	0.0	507	32.8	21.7	6.4	489	25.3	9.5	0.0	443
13	20.7	11.9	0.0	437	29.5	19.3	0.0	451	33.3	22.5	1.5	461	27.7	13.2	0.0	409
14	25.0	10.6	0.0	492	29.4	22.2	0.0	231	32.4	22.6	8.6	461	31.2	17.5	0.0	354
15	27.6	12.5	0.0	474	31.6	21.8	0.0	476	30.3	21.3	0.0	475	21.7	11.3	0.0	424
16	25.8	17.0	1.0	343	30.5	19.6	0.0	505	29.3	21.1	0.8	247	23.5	8.05	0.0	362
17	26.6	16.5	0.0	457	31.2	19.8	0.0	507	27.3	21.3	0.0	432	24.5	12.2	0.0	318
18	29.8	13.2	0.0	369	31.8	19.6	17.8	387	30.1	19.7	3.0	512	26.2	19.2	0.3	169
19	31.7	16.6	0.0	416	26.8	17.5	0.3	609	28.7	19.7	0.0	511	24.6	20.0	7.4	144
20	30.8	15.3	0.0	420	27.8	13.5	0.0	564	30.6	17.8	0.0	522	27.6	18.8	0.3	295
21	28.1	18.0	0.0	225	32.5	15.2	0.0	600	29.3	21.3	19.8	265	26.2	16.7	0.0	332
22	26.5	12.8	0.8	409	35.0	20.9	0.0	538	23.6	15.5	0.0	544	29.3	12.7	0.0	383
23	27.6	12.6	0.0	486	33.8	21.5	0.0	513	26.5	10.8	0.0	536	28.8	13.6	0.0	262
24	29.2	15.8	0.0	565	31.9	17.8	0.0	499	29.1	14.5	0.0	509	19.6	11.1	0.0	387
25	30.1	14.8	0.0	604	33.2	20.1	10.4	343	28.2	18.2	0.0	303	19.1	6.94	0.0	384
26	30.6	17.6	0.0	563	30.5	19.7	0.3	585	31.2	22.4	0.0	424	21.3	5.27	0.0	232
27	29.4	18.6	4.6	436	32.1	17.3	0.0	591	30	17.2	0.0	443	22.2	13.5	11.4	232
28	24.9	18.7	8.9	218	33.2	17.8	0.0	474	30.6	18.6	0.0	492	19.1	9.94	0.0	152
29	27.7	18.6	0.3	415	30.1	21.4	2.8	473	29.6	21.0	0.0	466	19.0	13.4	0.0	209
30	28.3	15.7	0.0	624	27.7	19.9	3.0	331	28.3	15.1	0.0	498	16.1	11.5	5.1	126
31	-	-	-	-	21.8	19.4	57.2	89	25.8	17.7	0.0	185	-	-	-	-
High / Low / Total / Total	31.8	8.7	66.55	13205	35.1	13.2	138.2	14155	33.4	10.9	76.4	13697	32.2	5.3	32.3	9321