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Mango seed fat (MSF) and palm oil mid-fraction (POMF) blends were stabilized prior to investigate crystallization and melting behavior, solid fat content (SFC) and triglyceride compositions. Ten blends at various ratios of MSF/POMF, 95/5 (blend 1), 90/10 (blend 2), 85/15 (blend 3), 80/20 (blend 4), 75/25 (blend 5), 70/30 (blend 6), 65/35 (blend 7), 60/40 (blend 8), 55/45 (blend 9), 50/50 (blend 10) were used in this study. Results showed that the major triglyceride ranges in all blends were from 11 to 38.8% 1,3-dipalmitoyl-2-oleoyl-glycerol (POP), from 22.1 to 36.9% 1,3-distearcyl-2-oleoyl-glycerol (SOS), and from 15.4 to 16.2% 1-palmitoyl-3-stearcyl-2-oleoyl-glycerol (POS), respectively. The melting behavior indicated a single curve with only one maximum and one small shoulder for the blends of 3 to 6. The blends having 70, 75, 80, and 85% of MSF showed similar crystallization pattern with a single curve having one maximum peak heights at temperatures of 10.17, 10.58, 11.54, and 11.66. °C. The SFC of the blends no. 1 to 5 was found to be close to these SFC of commercial CB at 10 to 20. °C temperatures. A multiple regression equation was developed which showed strong correlations between triglycerides of blends 1 to 10 and their properties. The studies revealed that preparation of green quality cocoa butter replacers (CBRs) is possible using MSF and POMF. © 2013 Elsevier Ltd.

## Author keywords Cocoa butter replacer | Crystallization and melting characterization | Mango seed fat | Palm oil mid-fraction | Solid fat content | Triglyceride Indexed keywords Cocoa butter replacers Mango seeds Melting behavior Melting profiles Multiple regression equations Solid fat content Strong correlation Triglyceride Differential scanning calorimetry Fruits Glycerol Melting Palm oil Engineering controlled terms: Engineering main Oils and fats heading:

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