ADVANCES IN MATERIALS ENGINEERING

Volume 1

Edited By: Zahurin Halim Iskandar Idris Yaacob Md Abdul Maleque



IIUM PRESS

INTERNATIONAL ISLAMIC UNIVERSITY MALAYSIA

ADVANCES IN MATERIALS ENGINEERING VOLUME 1

Edited By:

Zahurin Halim Iskandar Idris Yaacob Md Abdul Maleque



Published by: IIUM Press International Islamic University Malaysia

First Edition, 2011 © IIUM Press. IIUM

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without any prior written permission of the publisher.

Perpustakaan Negara Malaysia

Cataloguing-in-Publication Data

ISBN: 978 -967-418-167-3

Member of Majlis Penerbitan Ilmiah Malaysia – MAPIM (Malaysian Scholarly Publishing Council)

Printed by:

ITUM PRINTING SDN. BHD. No. 1, Jalan Industri Batu Caves 1/3 Taman Perindustrian Batu Caves Batu Caves Centre Point 68100 Batu Caves Sclangor Darul Ehsan

Table of Content

Chapter 1 Preparation and Characterization of Thermoplastic Natural Rubber (TPNR) Nanocomposites	1
Noor Azlina Hassan, Sahrim Hj. Ahmad, Rozaidi Rasid and Norita Hassan	
Chapter 2 Polymer Clay Nanocomposites: Part I	6
Noor Azlina Hassan and Norita Hassan	
Chapter 3 Effect of Processing Parameters on the Tensile Properties of TPNR Reinforced Short Carbon Fibre Composite	11
Hazleen Anuar, Sahrim Hj. Ahmad and Rozaidi Rasid	
Chapter 4 Effect of Maleic Anhydride Polyethylene on Damping Properties of HDPE/EPDM Nanocomposite	16
Hazleen Anuar, Nur Ayuni Jama, and Shamsul Bahri Abdul Razak	
Chapter 5 Comparative Study on the Effect of Plasticizer on Thermal Properties of Polylactic Acid	22
Hazleen Anuar and Muhammad Rejaul Kaiser	
Chapter 6 Quality of Copper Film Electroplated on Silicon Wafer Using Different Current Densities	28
Shahjahan Mridha	
Chapter 7 Laser Nitriding of Titanium	39
Shahjahan Mridha	
Chapter 8 Composite Coating on Titanium Alloy Using High Power Laser	45
Shahjahan Mridha	

Chapter 9 Measurement of Moisture Absorption in Borophosphosilicate Glass (BPGS) Films	50
Shahjahan Mridha and Shiau Khee Tang	
Chapter 10 The Effect of Processing Parameter on Tensile Properties of Thermoplastic Natural Rubber Nanocomposites	58
Noor Azlina Hassan, Sahrim Hj. Ahmad, Rozaidi Rasid and Norita Hassan	
Chapter 11 Comparison of Mechanical Properties Between Untreated and Sulphuric Acid Treated Short Carbon Fiber Reinforced Thermoplastic Natural Rubber (TPNR) Composite	64
Noor Azlina Hassan, Norita Hassan, Sahrim Hj. Ahmadand Rozaidi Rasid	
Chapter 12 Water Absorption of TPNR Reinforced Short Carbon Fibre Composite	69
Hazleen Anuar, Sahrim Hj. Ahmad and Rozaidi Rasid	
Chapter 13 Enhanced Tensile Strength with Sulphuric Treated Short Carbon Fibre	74
Hazleen Anuar, Sahrim Hj. Ahmad and Rozaidi Rasid	
Chapter 14 Effect of Fibre Length on Tensile Properties of TPNR-Kenaf Fibre Composite	79
Hazleen Anuar, Sahrim Hj. Ahmad and Rozaidi Rasid	
Chapter 15 Effect of Nanoclay on Mechanical Properties of PLA-Clay Nanocomposite	84
Hazleen Anuar and Muhammad Rejaul Kaiser	
Chapter 16 Extraction of Glucose From Kenaf Core by Using Chemical Pre – Treatment Process Nurhafizah Seeni Mohamed, Hazleen Amuar, Maizirwan Mel, Rashidi Othman, Nur Aisyah Mohd Norddin, Nur Aimi Mohd Nasir, Mohd Adlan Mustafa Kamalbhrin	90
Chapter 17 Wear of Nitride Coating Produced by Ti-Al Melt Synthesis in Nitrogen Environment	96
Shahjahan Mridha	
Chapter 18 Effect of Dispersant on Protein Foaming-Consolidation Porous Alumina Containing Hydrothermal Derived Hydroxyapatite Nanopowder	103

Iis Sopyan and Ahmad Fadli

Chapter 19 Effect of Yolk Addition on Protein Foaming-Consolidation Porous Alumina-Calcium	109
Phosphate Composites Its Sopyan and Ahmad Fadli	
Chapter 20 Investigation of the Effect of Starch Addition on Protein Foaming-Consolidation Porous Alumina Containing Hydroxyapatite Nanopowder	115
Ahmad Fadli', Iis Sopyan, Nur Syahidah and Nur Nadia	
Chapter 21 The Influence of Hydroxyapatite Loading on Protein Foaming-Consolidation Porous Alumina Sintered at 1300°C	120
Ahmad Fadli 'and Iis Sopyan	
Chapter 22 High Density Polyethylene (HDPE) as an Alternative Material in Fuel Tank Production Afiqah Afdzaluddin and Md Abdul Maleque	126
Chapter 23 Porous Alumina-Hydroxyapatite Composites via Protein Foaming-Consolidation Method: Effect of HA Loading on Physical Properties Its Sopyan, Ahmad Fadli and Nur Izzati Zulkifli	132
- · · · · · · · · · · · · · · · · · · ·	
Chapter 24 Preparation and Characterisation of Low Density Polyethylene/Layered Silicate Nanocomposites	137
Salina Sharifuddin , Iskandar Idris Yaacob	
Chapter 25 Effects of Sodium Dodecyl Benzene Sulphonate (NaDbs) on Li Imide-PMMA Based Solid Polymer Electrolyte	144
Fauziah Mohd Yusof and Iskandar Idris Yaacob	
Chapter 26 Effect of Milling Time on Mechanochemically Synthesized Nanohydroxyapatite Bioceramics	149
Iis Sopyan, S. Adzila and M. Hamdi	
Chapter 27 Morphological Analysis of Mechanochemically Synthesized Nanohydroxyapatite Bioceramics	
lis Sopyan, S. Adzila and M. Hamdi	155
Chapter 28	160
Sodium Doped Nanohydroxyapatite Bioceramics through Mechanochemical Synthesis	,00
S. Adzila, Iis Sopyan and M. Hamdi	

Chapter 29 Thermal Profile Analysis of Composite Brake Rotor Md Abdul Maleque and Abdul Mu'min Adebisi	165
Chapter 30 The Effect of Fibre Content on Thermal Property of Coir Fibre Reinforced Cement-Albumen Composite	172
Faridatul Faezah Razali, Nur Humairah Abdul Razak and Zuraida Ahmad	
Chapter 31 Pulsed Electrodeposition	178
Suryanto	
Chapter 32 Electroless Nickel Based Coatings From Solution Containing Sodium Hypophosphite	184
Suryanto	
Chapter 33 Characterization and Utilization of Fly Ash	189
Suryanto	
Chapter 34 Workability of Coir Fibre- Reinforced Cement-Albumen Composite	195
Nur Humairah Abdul Razak and Zuraida Ahmad	
Chapter 35 Preparation of Rice Husk for Raw Material of Silicon	201

Hadi Purwanto and Nor Fazilah Mohd Selamat

Sodium Doped Nanohydroxyapatite Bioceramics through Mechanochemical Synthesis

Keywords: Sodium, Nanohydroxyapatite, Mechanochemical, Doped, Bioceramics.

Abstract. Monovalent metal ion, sodium (Na) was doped into HA structure via mechanochemical method by a dry mixture of calcium hydroxide Ca(OH)₂, di-ammonium hydrogen phosphate (NH₄)₂HPO₄ and sodium hydroxide (NaOH) precursors at 370 rpm in 15 h. The characterizations of the as synthesized Na free HA and Na-doped HA powders were accomplished by X-ray diffraction (XRD) and Fourier transform infra red (FTIR) analysis. The resultant powders showed that Na was successfully substituted into HA and affected the crystallite size, lattice parameters and unit cell volume. The increment of lattice parameters and unit cell volume were limited until 8% Na-doped HA and the enlargement of crystallite size was achieved until 4% Na-doped HA whereby the size decreased as the Na concentration increased.

Introduction

The close chemical similarity to minerals found in calcified tissues has made one of calcium phosphate types, hydroxyapatite (HA) as the most widely studied material. However, insufficient mechanical qualities such as low strength and brittleness have restrict HA's application as bone implants in load-bearing condition [1]. Other drawbacks such design limitations [2] and high degree of crystallinity could result in the nondegradability of pure HA when implanted in an organ [3]. The slow degradation of HA makes in vivo experiments in physiological conditions impractical, unless the degradation process can be accelerated. Bone tissue engineering is a specific area in nanotechnology where the development of nanostructured biomaterials may be able to replace hard and soft skeletal tissue, and biocompatible materials for tissue genesis. In spite of calcium, phosphate and carbonate, bone mineral contains a great number of other inorganic compounds such as sodium, fluoride, chloride, magnesium, strontium, zinc, copper and iron in varying quantities. These elements are known to affect bone mineral characteristics, such as crystallinity, degradation behavior and mechanical properties [4]. There has been a substantial effort devoted by numerous researchers to improve synthetic HA physical and mechanical properties. One of the strategies is to dope HA with metal ions such as magnesium (Mg) [5-7], manganese (Mn) [8-10] and strontium (Sr) [11-13]. Those traces of ions have an effect on the lattice parameters, the crystallinity, the dissolution kinetics and other physical properties of apatite [14].

Sodium (Na) is known to have an important effect in biological apatites since it plays a potential role in a cell adhesion as well as in the bone metabolism and resorption process. Na has been traced as an abundant element in natural bone and tooth mineral after calcium and phosphorous [15]. For instance, previous studies have worked with the processing of sodium substituted HA through several synthesis methods such as hydrolysis of monetite, double decomposition and aqueous