MECHATRONICS BOOK SERIES SELECTED PAPERS FROM ICOM'01, ICOM'05 AND ICOM'08

Editors

Asan G. A. Muthalif Amir A. Shafie Momoh J.E. Salami



Published by: **HUM Press** International Islamic University Malaysia

First Edition, 2011 ©HUM Press, HUM

All rights reserved. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or otherwise, without any prior written permission of the publisher.

Perpustakaan Negara Malaysia Cataloguing-in-Publication Data

ISBN: 978-967-0225-68-5

Member of Majlis Penerbitan Ilmiah Malaysia - MAPIM (Malaysian Scholarly Publishing Council)

Printed by:

HUM PRINTING SDN. BHD. No. 1, Jalan Industri Batu Caves 1/3 Taman Perindustrian Batu Caves Batu Caves Centre Point 68100 Batu Caves Selangor Darul Ehsan

CONTENTS

CHAPTER ONE: Mechatronics System Design and Applications

Title	Conference	Page
Automation of Pump Test Rig System Ahmad Faris Ismail, Iskandar Al Thani Mahmood, and Tasneem Pervez	ICOM'01	3
Auto Cruise System: A System to Assist During Traffic Congestion Taufik Yunahar, Ahmad Imran Ibrahim, Asan Gani	ICOM'05	17
Low Cost SCADA System With Auto Fault Detection Using Micro Controller M. Azman Shah, Khalid A. S. Al-Khateeh, And M. F. Mohammad	ICOM'05	24
Traffic Light Sequencing - An Element Of Adaptability Sheroz Khan, Othman O Khalifa And Azuki Abdul Salam	ICOM'05	32
Thermal Shock in Periodic Edge-Cracked Plate Supported by Elastic Foundation Abd El-Fattah A. Rizk	ICOM'05	38
Design and Development of an Automatic Car Door Opening and Locking System Md. Ataur Rahman, A.K.M Mohiuddin, Irwan, Azoa and Adly	ICOM'08	48
Development Of Unmanned Vehicle Utilizing GPS System	ICOM'08	53
M. H. Ali, S.B Abdul Hamid, M. A. Rahman		
Design Of An Autopilot For An Autonomous Unmanned Aerial Vehicle	ICOM'08	59
M. Idres and R. Kafafy		

CHAPTER TWO: Modelling and Simulation

Title	Conference	Page
Finite Element Study of Composite Cones Under Axial Compression Loading	ICOM'01	69
Asad A. Khalid, Ahmad F. Ismail and Nurul Amin A. K. M		
Design and Analysis of a Solar Still Using Finite Element Method	ICOM'01	79
M. I. Ahmed, Y. A. Abakar, T. Pervez and A. F. Ismail		
Anisotropic Laminated Composite Theory for Delamination Analysis of Curved Bar	ICOM'01	90
T. Pervez and M. I. Ahmad		
Free Vibration of Variable Thickness Plates Using Characteristic Orthogonal Polynomial Strip Functions Subjected to Different Combinations of Boundary Conditions	ICOM'01	101 .
Abd El-Fattah A. Rizk, Ahmed S. Ashour		
Using Spline Path in Real Time Navigation Simulations Systems, in Continuous Space	ICOM'08	112
Ahmed Mustafa, Aisha-Hassan A. Hashim and Othman Khalifa		
Semi-Active Suspension System for Off-Road Vehicles Zohir BenLahcene, Waleed F Faris, MD Raisuddin Khan and S.I. Ihsan		119

CHAPTER THREE: Intelligent Systems

	Title		Conference	Page
	Pressure-Based g Multilayer Food-f		ICOM'08	131

A. Sulong, Wahyudi and M.U. Siddiqi

vii Contents

Proposed Intelligent Algorithm for IC Marking Image Inspection	ICOM'08	138
Yasser H.and M. J. E. Salami		
The Role of Intelligent Systems in Mechatronics Engineering	ICOM'08	144
Nahrul Khair Alang Md Rashid		

CHAPTER FOUR: Instrumentation, Dynamics and Control

Title	Conference	Page
Hardware Implementation of Intelligent Braking System S. N. Sidek and M. J. E. Salami	ICOM'01	151
Design And Implementation of Dsp-Based Hybrid Controller for Some Motion Applications Yusuf I. Bulale, M.J.E Salami	ICOM'01	156
Fuzzy Logic Based Controller for Maintaining Human Comfort within Intelligent Building System	ICOM'05	167
Nasrodin .T. Mustapha, Momoh J. E. Salami, Nazim M. Nasiri Design and Implementation of Fuzzy Logic Controller for Intelligent	ICOM'05	173
Gantry Crane System Wahvudi and J. Jalani	ICOM 03	173
The Use of Scanning Electron Microscope in Evaluating Insulation Property	ICOM*05	180
A.G.E. Sutjipto , Afzeri , R. Muhida , I. Sopyan 1 & E. Haruman		
A Maximum Power Point Tracking for Photovoltaic System Using Temperature Compensator Method	ICOM'05	187
Riza Muhida, Wahyudi Martono, Afzeri, Esa Haruman, lis Sopyan , Abdul Gani Albagul and Agus Geter Edy Sutjipto		
Neural Network Controlled of an Active Engine Mounting System Using a Nonlinear Electromagnetic Actuator	ICOM'08	194
Fadly J.D., Wahyudi M. and Waleed F. Faris		

A High Linearity CMOS RF Amplifier for Power Control Module in RFID Reader (ICOM 2008)	ICOM'08	203
M. J. Uddin, M.A. Hasan, M. I. Ibrahimy, A. N. Nordin, M. A. M. Ali and M. B. I. Reaz		
Design and Implementation of Fuzzy Control for Two Link Flexible Manipulator	ICOM'08	209
Waleed F. Faris, Wahyudi Martono and Omar H. J. Hajjaj		
State Feedback Control Tuning for Flexible Joint Manipulator Using PSO with Constraint	ICOM'08	215
Mahmud Iwan S., Andika Aji Wijaya, Wahyudi		
Fuzzy-based NCTF Controller for PTP Positioning: Fuzzy Membership and Rule Based Modifications	ICOM'08	223
Purtojo, Rini Akmeliawati and Wahyudi		
Analysis of Magnetorheological Brake System with a Fuzzy Logic Controller	ICOM'08	231
M.M.Rashid, Momoh J. E. Salami, M.A.Abd. Rahim and M.A.Hussain		
Neural-tuned PID Control for Point-to-point (PTP) Positioning System Wali Ahmad @ Myo Min Htut and Wahyudi	ICOM'08	237

CHAPTER FIVE: Machine Vision

Title	Conference	Page
Review of Image Processing in Industrial Inspection and Quality Control (ICOM 2005) Othman O. Khalifa and Sheroz Khan	ICOM'05	245
Recognition of Handwritten Arabic Characters: Challenges and Prospective (ICOM 2005) Sarra M. Abd Al-Rahim, Othman O Khalifa	ICOM'05	250

A Review of Path Detection in Intelligent Video Surveillance

ICOM'08

258

Imran Moez Khan, Yusof Zaw Zaw, Othman O. Khalifa and Lai Weng Kin

CHAPTER SIX: Speech and Image processing

Title	Conference	Page
Reduction of Motion Artifact in Portable Pulse Oximetry (ICOM 2008)	ICOM'08	267
H. Malek, Othman O. Khalifa and I. Muhammad		
Lossless Audio Compression using Psychoacoustic Model and Wavelet Transform (ICOM 2008)	ICOM'08	274
Othman O. Khalifa, Sering Habib Harding and Aisha-Hassan A. Hasim		
An Isolated Character Segmentation Approach (ICOM 2008)	ICOM'08	283
Assma O. H. Ayyad, Othman O. Khalifa and Aisha Hassan		
A study of Independent Component Analysis Applicability to Fetal Heart Rate Detection Using Photolethysmogarph (ICOM 2008)	ICOM'08	288
H. Malek, Othman O. Khalifa and M. A. Mohd Ali		
Educational Project on a Simple Voice Identification Using Frequency Cepstrum Coefficients and Vector Quantization (ICOM 2008)	ICOM`08	294
H. K. Widhiputranto and R. Akmeliawati		

CHAPTER SEVEN: Robotics and Automation

Title	Conference	Page
Movement Analysis for Building Intelligent Reactive Navigation Behaviours for Legged Robot	ICOM'01	303
Adel Ali S. Al-Jumaily Conceptual Design and Kinematic Analysis of Robotic Differential Gripper	ICOM'01	317

Sameh Farag M.Ghobashi, Nazim Mir-Nasiri

Design Of Scara-Type Multi-Loop Robotic Arm Nazim Mir-Nasiri	ICOM'01	324
Humanoid Robot Head	ICOM'08	331
A. A. Shafie, M.N. Kasyfi, N. I. Taufik Y.		
Development of Mobile Photovoltaic Robot for Exploring Disaster Area	ICOM'08	338
Riza Muhida, Suhaimi B Mohd Zaid, Wahyudi, Rifki Muhida, Ari Legowo and Akhmad Unggul		
Investigation of a Novel Type of Locomotion for a Snake Robot Suited for Narrow Spaces	ICOM'08	346
M. Watanabe, M.R. Khan		
Cooperative Robot and User Friendly Robot- New Challenge in Robotics (ICOM 2008)	ICOM'08	353
Md. Mozasser Rahman and Md. Raisuddin Khan		
Inverse Kinematics of a Hyper-Redundant Robotic Manipulator	ICOM'08	358
Syed Musrur Ahamad, Md. Raisuddin Khan, Md. Mozasser Rahman		
A Gait Transition Method for Hexapod Robots	ICOM'08	364
Md. Masum Billah, Dr. Mohiuddin Ahmed, Soheli Farhana		

CHAPTER EIGHT: MEMS and Materials

Title	Conference	Page
Quality of Cu Film Electrodeposited on Silicon Wafer Using Different Current Densities	ICOM'05	373
Shahjahan Mridha		
Trimming of Atomic Force Microscope Probe Tip by Ion Milling M. Y. Ali and B. H. Lim	ICOM'05	381
		201
Selection of Materials and Design Specification for Hip Joint Prosthesis	ICOM'05	386

I. Sopyan, E. Haruman, A.G.E. Sutjipto, and R. Muhida

Generalized One-Dimensional Flow Inside Thermo-Electrically ICOM'08 394 Controlled Micronozzle

Amar Hasan II and Raed Kafafy

CHAPTER NINE: MEMS and Materials

Title	Conference	Page
Intelligent Generator for Semi-Actual Test Data Shihab A.Hameed, Abdul Majid A.Al-Abbasi	ICOM'01	403
Improving Software Testing by Using Statistical Methods to General Multi-Structures Test Data	ICOM'01	414
Shihab A.Hameed		
Cellular Radio Based Vehicular Location Finding Farhat Anwar	ICOM'01	426
Controlling Electrical Appliances Using Global Mobile System Sheroz Khan, Muhammad Fawzi bin Husin, Mohd Halim bin Mohd Noor	ICOM'05	439
An Autonomous Integrated Architecture for the Next Generation Air Traffic Management and Avionics Systems	ICOM'05	444
Overview of Radio Frequency Microelectromechanical Systems Reconfigurable Antennas A.H.M. Zahirul Alam	ICOM`05	450
Integrated Emergency and Guidance System Based on WiMAX Wireless Technology (IEGSW)	ICOM'05	458
S. A. Hameed and B. A. Aliyu		
Harmful Data Factors that Affect Internet's Users in Educational Industry	ICOM'05	466
Shihab A. Hameed		
Web based Documentation System for Dynamic Roadmaps Sajid Hassan, Mohammad Ahsan Chishti, Farhat Anwar, Chandran Elamvazuthi	ICOM'05	472

The Power of Web Portals as a Gateway to Resources and	ICOM'05	480
Shihab A. Hameed, Mohammad Ahsan Chishti		
Smart Antenna Design: An Overview	ICOM'05	486
Zuhani Ismail Khan and Md Rafigul Islam		
Performance Study of Intra-Domain Mobility Management	ICOM'05	493
Nazreen Rusli, Fauzana Ridzuan, Aisha Hassan Abdalla Hashim and Sajid Hassan		
Performance Evaluation of Hierarchical Mobile IP	ICOM'05	500
Aisha Hassan Abdalla, Farhat Anwar, Shaffiah Mohd, Hatina Banun Liyakthalikhan, Sajid Hassan		

CHAPTER TEN: MEMS and Materials

Title	Conference	Page
Machine Condition Monitoring and Fault Diagnosis Using Spectral Analysis Techniques	ICOM'01	509
M.J.E. Salami, Asan Gani and T. Pervez		
Development of a New Method of Crack Modeling and Prediction Algorithm	ICOM'08	520
A. M. Aibinu, A. A. Shafie, M. J. E. Salami, A.F. Salami, I. A. Bamgbopa and W. A. Lawal		
An Overview of Pulse Oximetry System for Noninvasive Monitoring	ICOM'08	528
Muslim A. Abu-Umar, Liban A. Kassim and Othman O. Khalifa		

CHAPTER ELEVEN: MEMS and Materials

Title	Conference	Page
Effect of Cooling Rate on Properties of Commercially Pure Aluminium	ICOM'01	535 ₁
Faisal A. Rahim, Nur Izan Syahriah Bt. Hussein and M. M. Haque		

xiii Contents

Investigation of Chatter Arising during End Milling Operation on VMC and Quality of Machined Surface	ICOM'01	542
A.K.M.N. Amin, M.A. Rizal, M. Razman		
Surface Roughness of Carbides Produced by Water Abrasive Jet Machining	ICOM'05	556
Ahsan Ali Khan, Mohd Efendee Bin Awang, Ahmad Azwari Bin Annuar		
An Integrated Approach of Computer Aided Design, Rapid Prototyping and Investment Casting	ICOM'05	562
M. M. Haque, Azdy M. Arshad and Irzal K. Helme		
Pin Type Reconfigurable Clamping Ability Evaluation for Setup- Free Technology	ICOM`05	569
Afzeri, A.G. E Sutjipto, A.K.M Nurul Amin, Riza Muhida		
Workpiece Preheating Approach to Reduce Chatter and Improve Machinability of Titanium Alloy - Ti6Al4V	ICOM`05	576
A. K. M. Nurul Amin, K. Kamaruddin, M. Abdelgadir		
Effect of Processing Force on Architecture And Impact Strength of Glass Fiber Reinforced Epoxy Composites	ICOM'05	583
A. Nazrin, S. Mridha and Mohamad A. Rahman		
Investigations of the Causes of Chatter in Computer Aided Manufacturing Process during End Milling Operation	ICOM`08	591
Md. Anayet U Patwari, A.K.M. Nurul Amin, Waleed Faris, S.Alam		

Semi-Active Suspension System for Off-Road Vehicles

Zohir BenLahcene-*, Walcod F Faris, MD Raisuddin Khan and S.I. Ihsan

Kulliyyah of Engineering (KOE) International Islamic University Malaysia. P.O Box 10, 50728 Kuala Lumpur, Malaysia zhr 21@yahoo.com

ABSTRACT

Vehicles handling and ride comfort are essential subject because these vehicles operate at different environments. Improving the comfort ability enables the drivers to derive for a long time at critical situations with full activity. This paper deals with dynamics and control policies analysis of semi-active suspension systems for off-road vehicles. Three configurations of these vehicles: 2-axle, 3-xle and 4-axles have been studied and their performances are compared. The application of several control policies of semi-active suspension system, namely skyhook; ground-hook and hybrid controls have been analyzed and compared with passive systems. The results show that the hybrid control policy yields better comfort than a passive suspension, without reducing the road-holding quality or increasing the suspension displacement. The hybrid control policy is also shown to be a better compromise between comfort, road-holding and suspension displacement than the skyhook and ground-hook control policies. Skyhook control generally improves sprung mass responses while at the same time increase unsprung mass responses. On the other hand, ground-hook control generally improves unsprung mass responses at the expense of the sprung mass responses. Ground-hook control also found to take longer time to settle in transient state response. Results show an improvement in ride comfort and vehicle handling using 4-axle over 3-axle and 2-axle when emphasis is placed on the response of the vehicle body acceleration, suspension and tyre deflection.

Keywords: ride comfort; half-vehicle model; semi-active system; ground-hook; skyhook; hybrid; passive suspension system

1. INTRODUCTION

Apparent that comfort level and vehicle handling are two of the most important factors in a vehicle's subjective evaluation. Among the many aspects of a vehicle that influence these two properties, the vehicle suspension often has one of the greatest effects. Conventional suspension systems offer a trade off between ride comfort and vehicle handling, and their performance is often limited by this compromise [1]. Good design of a passive suspension cannot eliminate this trade-off, but can improve ride comfort and handling. Active and semi-active suspension systems can achieve a better compromise, but due to difficulties encountered in using a fully active suspension, it is often more practical to use a semi-active suspension for simplicity. Semi-active solutions are useful trade-off between design constraints and desired performances.

As documented in earlier studies, one of the benefits of semi-active dampers is that they can provide good ride comfort while maintaining good handling, by virtue of their ability to change the damping force. For semi-active damper, the damping force can be changed from relatively low level to much higher levels [2]. Since first introduced by Crosby and Karnopp [3] and Karnopp, Crosby, and Harwood [4], semi-active suspension systems continue to gain considerable attention in vehicle applications. This is due to its advantageous characteristics over passive system in overcoming the traditional conflict between vehicle safety and handling, and ride comfort, as well as its significantly less complexity and power requirement than active suspension system [5][6]. Semi-active dampers draw small amounts of energy to operate a valve to adjust the damping level and thus reduce the amount of energy transmitted from the source to the suspended body.