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Blue Phosphorescent Iridium complexes with a Fluorine-free structure for Efficient Organic Light-Emitting Diodes

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Blue Phosphorescent Iridium complexes with a Fluorine-free structure for Efficient Organic Light-Emitting Diodes

by

Hwa Yong Shin

Supervisor: Prof. Jong-In Hong

A Thesis for the Master Degree in Organic Chemistry

Department of Chemistry

The Graduate School

Seoul National University

Abstract

Blue Phosphorescent Iridium complexes with a Fluorine-free structure for Efficient Organic Light-Emitting Diodes

Hwa Yong Shin
Major in Organic Chemistry
Department of Chemistry
The Graduate School
Seoul National University

Organic light-emitting diodes (OLEDs) attracts great attention because of its superior characteristics, such as for self-emitting, fast response time, high brightness, and applicability in flexible displays. In particular, phosphorescent OLEDs using iridium (III) complexes as emitters have been deeply studied for several decades. Its electrochemical stability, high quantum yield, and easy color tuning ability by controlling chelating ligands make iridium complexes prospective candidates as dopants.

Iridium(III)bis(4,6-(difluorphenyl)pyridinato-N,C²)picolinate (FIrpic), a sky-blue emitter, is widely used as a reference material for blue phosphorescent emitters. However, a deeper blue emission than FIrpic is needed to extend the color rendering range. For a deep blue emission, there

were many approaches to substituted electron-withdrawing groups, such as

trifluoromethyl, trifluoromethylketone and perfluorobutanone, at 4-position of

phenyl ring in FIrpic. However, according to previous studies, fluorine

substitution appeared to degrade during sublimation and device operation.

In our study, we designed and synthesized blue phosphorescent

iridium complexes without fluorine moiety. Three new compounds adapted 2-

tert-butyl-5-(pyridin-2-yl)pyrimidine (b5ppmH) as a cyclometalated ligand as

well as 2-(3-methyl-1H-1,2,4-triazol-5-yl)pyridine (mptz) and 2-(1H-tetrazol-

5-yl)pyridine (ptz) as ancillary ligands to induce the blue emission. All

compounds showed blue emission at 455-463nm with moderate quantum

efficiencies. Photophysical, thermal, and electrochemical properties of the three

new complexes were fully characterized. In addition, organic light emitting

devices using complexes 1-3 were fabricated successfully and attained high

external quantum efficiency of 11.5% with lower color coordinate y value than

that of FIrpic.

Keywords: blue, fluorine-free, iridium complex, pyrimidine, OLED

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A. Background

A.1. Introduction

The photophysical properties of octahedral metal complexes have been studied thoroughly for several decades. Ruthenium and Osmium complexes were used in diverse photonic applications like photocatalysis and photoelectrochemistry. The preference for d⁶ complexes are due to their long-lived excited states, high quantum efficiencies, and high photosensitization capacity for electron or energy transfer. Heavy metals in d⁶ complexes induce strong spin-orbit coupling which lead to an efficient intersystem crossing from singlet to triplet state. By mixing singlet and triplet excited state via strong spin orbit coupling, the spin-forbidden nature of radiative triplet excited state is removed. This enhances the phosphorescent efficiency.

The triplet states of iridium(III) complexes are advantageous over those of other transition metal complexes in that their electronic transitions and charge-transfer characteristics are tunable over wide ranges. The electronic transition responsible for luminescence is assigned to a mixture of metal to ligand charge transfer (³MLCT) and ligand centered (³LC) transition characteristics.³ Highly emissive iridium(III) complexes are composed of two cyclometalated ligands (abbreviate as C^N) and a single monoanionic, bidentate ancillary ligand (LX). Due to MLCT and LC components in the lowest triplet excited state (T₁) of iridium(III) complexes, emission colors are

strongly dependent on cyclometalating ligands. A variety of C^N ligands allows emission wavelength tuning across the entire visible spectrum. These favorable properties made iridium(III) complexes leading candidates in electroluminescence.^{2b}

Iridium (III) complexes can serve as efficient phosphors in organic light emitting diodes (OLEDs). In OLEDs, holes and electrons are injected from anode and cathode, respectively, on the other side of the devices. They then pass through several organic layers and interfaces. Finally, they recombine to form excitons, or radiative excited states in the emitting layer. Excitons are relaxed to the ground state and the light with certain wavelength is emitted. Electrically generated excitons can be either singlet or triplet in 1 to 3 ratio.⁴ Fluorescent materials can only use singlet excitons in order to be radiatively relaxed. This implies that fluorescent OLED inherently limited the internal

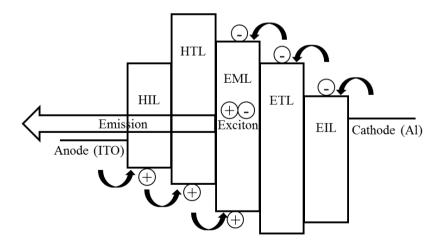


Figure 1. Basic structure and mechanism of OLEDs.

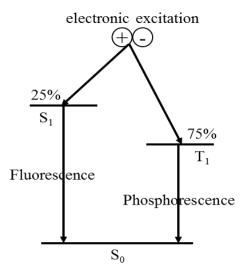


Figure 2. Light emitting mechanism of emitters.

quantum efficiency to 25%. On the other hand, when iridium complexes are emitters, a heavy metal effect induces strong spin-orbit coupling and singlet-triplet mixing. Therefore, the internal quantum efficiency of phosphorescent OLED can reach a theoretical level of unity. The internal quantum efficiency reached nearly 100% under the assumption that coefficients of charge balance and excitation possibility were unity.⁵ OLEDs have been prepared with (C^N)₂Ir(LX) phosphorescent dopants exhibiting efficient blue, green, yellow, or red emissions. The external quantum efficiency of phosphorescent OLEDs reached up to 30% with considerable effort.⁶

A.2. Color Tuning Strategy

The color tuning ability of iridium (III) complexes is the most intriguing point among its strengths, such as electrochemical stability, high quantum efficiency and short lifetime. In molecular orbitals of common metal complexes, the frontier transition is predominantly determined by metal centered transition (MC) characteristics. As a result, variations in ligands have little effect on emission wavelength unless the center metal is replaced. On the contrary, the $d\pi$ -orbital of iridium complexes is positioned at high energy levels. Iridium complexes have ligand characteristics in frontier transition, such as metal to ligand transition (MLCT), ligand centered transition (LC), and ligand to ligand transition (LCT). As a result, by tuning the ligand framework, the energy gap can be controlled in a predictable way.

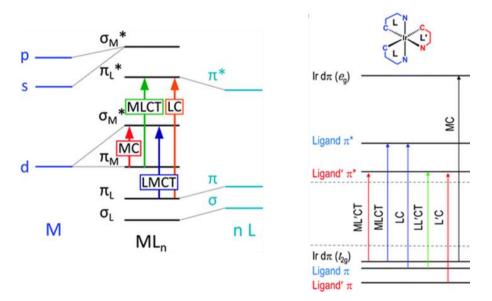


Figure 3. Molecular orbitals and transition characteristics of common metal complexes (left) and iridium complexes (right).

Ir(ppy)₃, Tris[2-phenylpyridinato-C2,N]iridium(III), which is composed of three phenylpyridine cyclometalated ligands, is the starting point for the color tuning strategy of iridium(III) complexes. In this complex, the highest occupied molecular orbital (HOMO) is predominantly distributed on the iridium d-orbital and phenyl ring of the cyclometalated ligand. The lowest unoccupied molecular orbital (LUMO) mainly resides on the pyridyl π^* -orbitals of cyclometalated ligands. By applying the electron withdrawing or donating groups to cyclometalated ligands, the energy levels are stabilized or destabilized, respectively. Using this strategy, researchers can change the emission wavelength of iridium complexes from red to blue.

A.3. Blue Iridium Complexes

Red, green, and blue emitters are needed for a full color display. Efficient red and green iridium complexes have been successively investigated for PHOLEDs. 9 However, the development of efficient blue iridium complexes is still challenge. The Forrest and Thompson group was a pioneer of using FIrpic, bis(2-(4',6'-difluoro)phenylpyridinato- N,C2')2iridium(III) picolinate as a sky-blue emitter. 10 FIrpic employs phenylpyridine cyclometalated ligands substituted with fluorines, or electron-withdrawing groups, to stabilize the HOMO energy level. By enlarging the energy gap, FIrpic exhibits blue-shifted 470 emission and 492nm in contrast $Ir(ppy)_3$, phenylpyridinato)iridium which emits at 507nm. 11 FIrpic is widely investigated as a reference material for blue phosphorescent OLEDs. 12 However, true-blue emitters are in demand for a high color reproduction range. Further functionalization has been conducted for several years in order to produce deep blue emitting materials.

A series of iridium complexes which add electron withdrawing groups at the 5'-position of phenyl ring in FIrpic were synthesized to stabilize the HOMO level of iridium complexes. For example, fluoro, 13 cyano, 14 ester, 15 phosphoryl, sulfonyl, 16 trifluoromethyl, 17 and other fluorinated alkyls 18 were used to induce deeper HOMO levels. This method is the most popular way achieve deep blue emission. However, this strategy has several problems. Overly strong electron withdrawing groups, such as perfluoro carbonyl

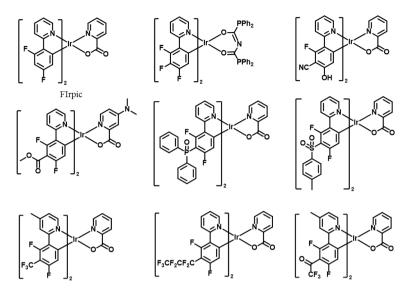


Figure 4. Blue phosphorescent iridium complexes with electron withdrawing substitution at 5'-position of phenyl ring in cyclometalated ligands.

groups^{18b} can stabilize not only HOMO levels but also LUMO levels. In addition, fluorine substitution is vulnerable to degradation during sublimation and device operation.¹⁹

Another way is to apply electron deficient ancillary ligands. Ancillary ligands can participate in frontier transition characteristics by affecting iridium $d\pi$ orbitals. For example, FIr6,²⁰ FIrtaz and FIrN4²¹ which has tetra-pyrazole

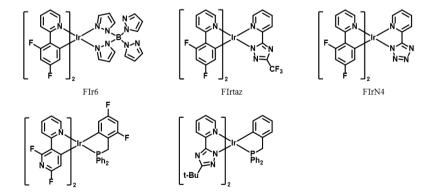


Figure 5. Blue phosphorescent iridium complexes with electron-deficient ancillary ligands.

borate, trifluoromethyl pyridyl triazolate and 2-pyridyl tetrazolate act as ancillary ligands. Benzyldiphenylphosphines were also used to induce blue

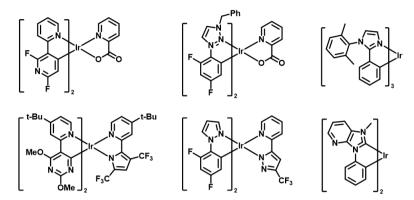


Figure 6. Blue phosphorescent iridium complexes having heteroaromatic rings. shift without elongation of conjugated system.²²

Another method is to replace phenyl or pyridyl rings with heteroaromatic rings to increase the π - π * energy gap. Recently, studies about blue phosphorescent iridium complexes with bipyridine ligands have become popular.²³ Triazole,^{22b, 24} imidazole,²⁵ pyrimidine²⁶ and pyrazole²⁷ are also utilized as alternatives. An iridium complex composed of phenylpyridylimidazole has also been reported.²⁸ In this paper, the Forrest group achieved very high brightness and efficiency with deep blue emission.

However, additional studies are needed to develop deep-blue emitters with good color purity, long term stability, and high quantum efficiency.

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B. Application

B.1. Blue Phosphorescent Iridium complexes with a Fluorine-free structure for Efficient Organic Light-Emitting Diodes

B.1.1. Introduction

For the last two decades, organic light emitting diodes (OLEDs) have received attention for the next generation of displays. Iridium based complexes are studied due to their outstanding features such as thermal and electrochemical stability, short excited lifetime, high quantum efficiency, and facile color tuning ability spanning all visible regions. The three elementary colors, red, green and blue are needed to realized natural light. Red and green emitting phosphors have been developed with good color purity and high quantum efficiency. However, blue emitters that attain good color purity and high quantum yield simultaneously are still a challenge. The reason for the late advance in blue emitters is due to higher lying lowest excited triplet state (T₁).

The emission wavelength can be tuned by carefully designing ligands that bound to an iridium metal center. There are fundamental strategies to induce blue emission wavelength; stabilizing the highest occupied molecular orbital (HOMO) energy level by utilizing electron withdrawing groups and destabilizing the lowest unoccupied molecular level (LUMO) with electron

donating groups. HOMO is well known to reside mainly on phenyl ring of cyclometalated ligands while LUMO is predominantly localized at the pyridine ring of cyclometalated ligands. Therefore, substituting electron withdrawing (or donating groups) to phenyl (or pyridine) rings lead to high energy gaps. These strategies cause gap enlargement between HOMO and LUMO; that is, a hypsochromic shift. Representatively, FIrpic uses fluorines on the phenyl rings of main ligands to stabilize the HOMO level and emits sky-blue light at 472nm. The other strategy is by replacing the phenyl ring with other heteroaromatic rings which have larger π - π * energy gaps. Blue shift was achieved by using pyridines,⁴ pyrimidines,⁵ and triazoles.⁶ Stabilizing HOMO with electron deficient groups like fluorine and its derivatives was commonly studied.

However, fluorine substitution has lethal problems. C-F cleavage arises during sublimation and device operation,⁷ so fluorine-free blue emitters are needed to improve the lifetime of blue phosphorescent OLEDs.

In this thesis, we discuss fluorine-free blue phosphorescent iridium complexes with pyridylpyrimidine as main ligands. The pyridylpyridmidine ligand has larger π - π * energy gap than the phenyl pyridine ligand which induces blue shift of emission. We synthesized complex **1** with picolinate ancillary ligand (pic) to compare the effect of the main ligand to emission wavelength with the representative blue emitter, iridium(III)bis(4,6-(difluorophenyl) pyridinato-N,C2')picolinate (FIrpic). Additionally, complexes with 2-(3-methyl-1H-1,2,4-triazol-5-yl)pyridine (mptz) (**2**) or 2-(1H-tetrazol-5-yl)pyridine (mptz) (**2**) or 2-(1H-tetrazol-5-yl)pyridine (mptz) (**3**)

yl)pyridine (ptz) (3) as ancillary ligands were synthesized to induce further blue shift of the emission. They showed good thermal properties, quantum efficiency, and low color coordinate y compared to FIrpic. The OLED device based on iridium complex 3 with a fluorine-free structure exhibited a maximum external quantum efficiency of 11.5% and a good color coordinate (0.17, 0.26). The associated details and results are presented in proceeding sections.

B.1.2. Result and Discussion

Synthesis

Main ligand

Scheme 1. Synthetic procedures of main and ancillary ligands.

The synthetic procedures of complexes 1, 2, and 3 are shown in Schemes 1 and 2. 2-Tert-butylpyrimidine was prepared and bromination was conductued. Then, 2-tert-butyl-5-(pyridin-2-yl)pyrimidine (b5ppmH) was synthesized through an Ullmann coupling reaction with 2-tributylstannylpyridine. Dichloro-bridged iridium dimers were obtained by heating a mixture of b5ppmH and IrCl₃·nH₂O at reflux in 2-methoxyethanol. Complexes 1-3 were prepared by adding ancillary ligands to iridium dimers in the presence of Na₂CO₃. All synthesized complexes were characterized by

Scheme 2. Synthetic procedures of complexes 1-3.

nuclear magnetic resonance (NMR) spectroscopy and high resolution mass spectra (HRMS). The Experimental section details this process.

Thermal Stability

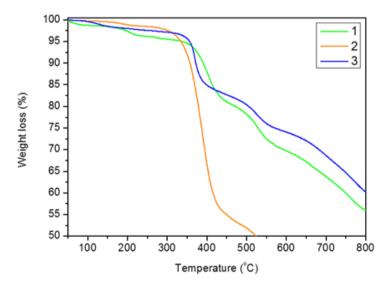


Figure 1. TGA curves of complexes 1-3.

To investigate the thermal stabilities of three iridium complexes, thermal gravimetric analysis (TGA) was carried out. Generally, materials with decomposition temperatures above 300 °C are suitable to vacuum deposition without degradation during OLED manufacturing. The temperatures at which 5 % weight loss occur are determined to be decomposition temperatures of the compounds. As shown in Figure 1, complexes 1, 2, and 3 showed decomposition temperatures at 339, 334, and 356 °C, respectively. Such high thermal stability are attributed to the fluorine-free structure, which enables complexes 1, 2, and 3 to be deposited by thermal evaporation. In addition, these materials would guarantee good morphological stability and stable device operation.

Photophysical Properties

The absorption and phosphorescent emission spectra of the three iridium complexes in dichloromethane at room temperature are shown in Figure 2 and photophysical data are summarized in Table 1. In absorption spectra, complexes 1 and 3 showed similar spectral pattern except for complex 2 exhibited red shifted absorption. The intense absorption at 230-270 nm of complexes 1, 2, and 3 is ascribed from the allowed ligand centered (¹LC) transition of cyclometalated ligands. The absorption bands at around 350 nm are attributed to the allowed metal to ligand charge

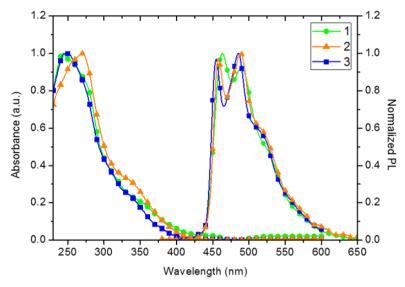


Figure 2. Absorption and photoluminescent (PL) spectra of complexes 1-3 at room temperature in CH_2Cl_2 .

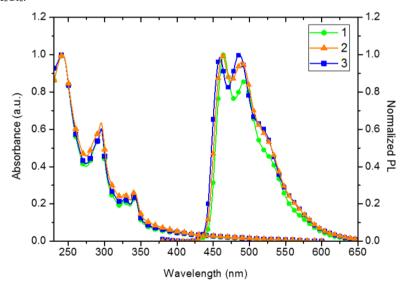


Figure 3. Absorption and PL spectra of complexes 1-3 at room temperature in 10 wt% doped mCP film.

transfer (¹MLCT) transition. The weak absorption region over ~380 nm is assigned to the mixture of forbidden ligand centered transition and metal to ligand charge transfer transition (³LC and ³MLCT). In emission spectra, all complexes exhibited significant blue shifted emission

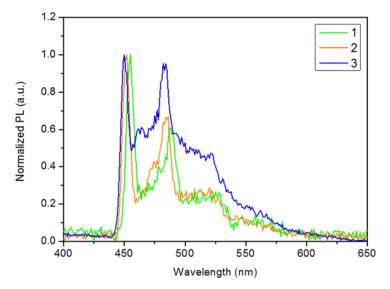


Figure 4. PL spectrum of complexes 1-3 at 77K in 2-MeTHF.

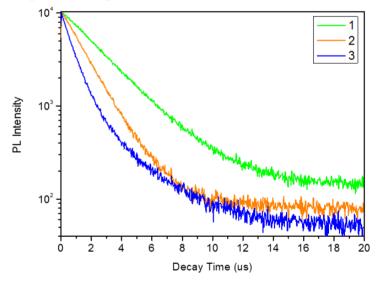


Figure 5. Transient PL of complexes 1-3 at room temperature in toluene.

compared to the sky-blue emitter, iridium(III)bis(4,6-(difluorophenyl)pyridinato-N,C²)picolinate (FIrpic). When excited by 340nm radiation, three complexes showed intense blue emissions with the first peak maxima at 463, 458, and 455nm for complexes 1, 2, and 3, respectively. Without fluorine moiety, all compounds achieved blue

emission. The replacement of phenyl groups with pyrimidine rings lead to larger π - π * ligand transition energy and contributed to the blue shift of emission wavelength. By replacing picolinate ligand with mptz and ptz ligands, the emission wavelength shows a hypsochromic shift about 5-8 nm. The emission is strongly dependent on the nature of ancillary ligands, complex 3 exhibited the shortest wavelength emission. SO Pyridyltetrazolate of complex 3 has stronger electron withdrawing ability than pyridyltriazolate of complex 2. This further stabilizes the HOMO energy level of complex 3 and leads to the largest energy gap among three complexes. The compounds exhibited well-structured emission profiles at room temperature. According to previous studies, 9 the lowest excited triplet states (T₁) of the complexes which have dominant ³LC characteristics mixed with ³MLCT contribution showed sharp and wellstructured emission features. With dominant ³MLCT characteristic in the lowest triplet state, the emission exhibits broad and structureless features. The phosphorescence of all three compounds were predominantly from π - π * characteristics with minor contribution from MLCT characteristics. The low temperature PL at 77K also supported emissions mainly originating from ligand centered transitions (Figure 4). photoluminescent spectra at 77K displayed highly resolved vibrational features with slightly blue shifted emission wavelength. Triplet energies (E_T) of three complexes were deduced to 2.73, 2.74, and 2.76 eV for complexes 1, 2, and 3, respectively. In the film state, all compounds

showed bathochromic shift at about 2-4nm. In the solid state, aggregations and intermolecular interactions occur and induce red shift of emission wavelength (Figure 3). The quantum yields were also calculated using FIrpic as a reference ($\phi = 0.60$). ϕ is 0.65 for complex 1, 0.41 for complex 2, and 0.43 for complex 3. Three compounds had high quantum efficiencies suitable for OLED emitters. We also investigated the characteristics of decay rates through time-resolved phosphorescence lifetime measurements. The observed lifetimes were 2.53, 1.47, and 0.768 μ s for complexes 1, 2, and 3. The microsecond order lifetimes imply that the emissions were derived from the phosphorescence of iridium complexes (Figure 5).

Table 1. Photophysical properties of complexes 1-3.

Complex	λ _{abs} (nm)	λ _{em, RT} solution ^a / film ^b (nm)	λ _{em, 77K} (nm)	$\Phi^{^{ m d}}$	τ _{obs} (μs)	k _r (10 ⁵ s ⁻¹)	k _{nr} (10 ⁵ s ⁻¹)	E _T (eV)	E _{gap} (eV)	HOMO / LUMO ^g (eV)
1	244, 354	463, 490 / 465, 493	455	0.54	2.53	2.13	1.82	2.73	2.95	-5.51 / - 2.56
2	269, 338	458, 489 / 463, 490	452	0.43	1.49	2.75	3.96	2.74	3.06	-5.56 / - 2.59
3	249, 337	455, 485 / 459, 486	450	0.46	0.768	5.99	7.03	2.76	3.17	-5.91 / - 2.74

 $[^]a$ Measured in DCM solution at [M] = 1.0 x 10 $^{.5}$ M. b Doped into mCP at 10wt%. c In frozen 2-Methyl tetrahydrofuran matrix at [M] = 1.0 x 10 $^{.5}$ M. d Phosphorescence quantum efficiency was measured in DCM relative to FIrpic (Φ = 0.60). c Measured in toluene solution at [M] = 1.0 x 10 $^{-4}$. f Calculated by equations; k_r = Φ/τ_{obs} , k_{nr} = (1- Φ)/ τ_{obs} , g HOMO was estimated from their corresponding oxidation potential obtained from CV experiment. LUMO = HOMO + E_{gap} .

Electrochemical Properties

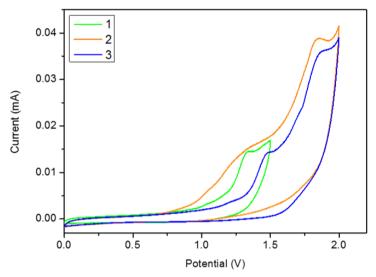


Figure 6. Cyclic voltammetry of complexes 1-3 at room temperature.

To investigate the electrochemical properties of complexes 1, 2, and 3, cyclic voltammetry measurement was conducted. As shown in compounds exhibited irreversible Figure all oxidation dichloromethane at room temperature. Oxidation potentials (Eox) of complexes 1, 2, and 3 were 0.98, 1.12, and 1.38eV, respectively. Using ferrocene as a reference, the HOMO levels of compounds were deduced to be -5.51, -5.56, and -5.91V for complexes 1, 2, and 3, respectively. Egap was obtained from the absorption edges to be 2.95, 3.06, and 3.17 eV for complexes 1, 2, and 3. The LUMO levels were estimated via equation $E_{LUMO} = (E_{HOMO} + E_{gap})$ eV. Compounds using electron-deficient ancillary ligands, complexes 2 and 3, appeared with more stabilized HOMO levels compared to the pic. As the electron withdrawing ability of ancillary ligands increases, the energy level of HOMO becomes more stabilized.

The HOMO stabilization is stronger than LUMO stabilization and leads to an increased energy gap in complexes 2 and 3.

Theoretical Calculation

To evaluate the energy levels and orbital electron density distributions of HOMO and LUMO, density functional theory calculations were employed. The geometries of three compounds were under optimized positions and showed distorted octahedral structures around the iridium metal atoms. Significant frontier molecular orbitals for iridium complexes are presented in Figure 7. The HOMO of complexes 1 and 3 is mainly distributed on the iridium d-orbital and pyrimidine π orbital of cyclometalated ligands. In complex 2, HOMO mainly resides on the iridium d-orbital and pyrimidine π orbital with small contribution from ancillary ligand. The contribution from mptz ancillary ligand causes higher HOMO level of complex 2 than that of complex 1. The LUMO of three complexes exists at almost the same position, π^* orbital of pyridine and pyrimidine in cyclometalated ligand, except for contribution from picolinic acid in complex 1. Hence, the transition is mostly governed by LC characteristics, coinciding with emission profile discussed previously.

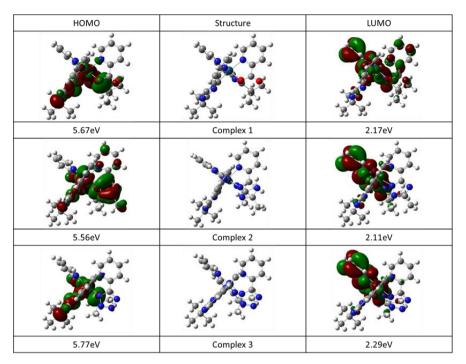


Figure 7. Calculated frontier molecular orbitals of complexes 1-3.

Electroluminescent Properties

To evaluate the electroluminescent characteristics, organic light emitting devices were fabricated and optimized for efficient OLEDs was proceeded. Devices 1, 2, and 3 with simple structure OLEDs were fabricated using complexes 1, 2, and 3 as dopants, respectively. The structure of blue phosphorescent devices were as follows: ITO/TAPC (40 nm)/mCP: complexes 1-3 (8 wt%)(30 nm)/TPBi (40 nm)/LiF (1 nm)/Al (100 nm). TAPC and TPBi were used as hole and electron transporting layers, respectively. mCP was selected as a host materials because its HOMO and LUMO levels are well matched with those of complexes 1-3.

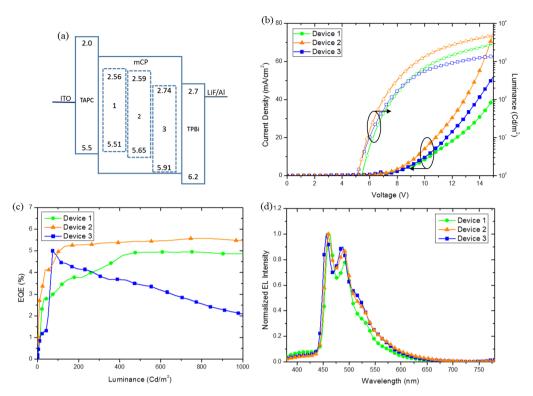


Figure 8. (a) Device configuration and energy level diagram (b) J-V-L characteristics (c) External quantum efficiency versus luminescence (d) EL spectra of device **1-3**.

The device performances were shown in Figure 8 and summarized in Table 2. Device 2 using complex 2 as a dopant exhibited better performance than devices 1 and 3, because higher current density in device 2. As shown in Figure 8(b), the large HOMO energy gap between TAPC and mCP (0.4 eV) caused high turn-on voltage around 5 V. In Figure 8(d), additional peaks from TPBi are shown in the EL spectra. To solve these problems, devices 4 and 5 using complexes 2 and 3 were fabricated. The device structure is as follows: ITO/NPB (40 nm)/ TCTA (15 nm)/mCP (5 nm)/mCP: complexes 2 and 3 (8 wt%)(30 nm)/TSPO1 (5 nm)/TPBi (15 nm)/LiF (1 nm)/Al (100 nm). NPB and TCTA were

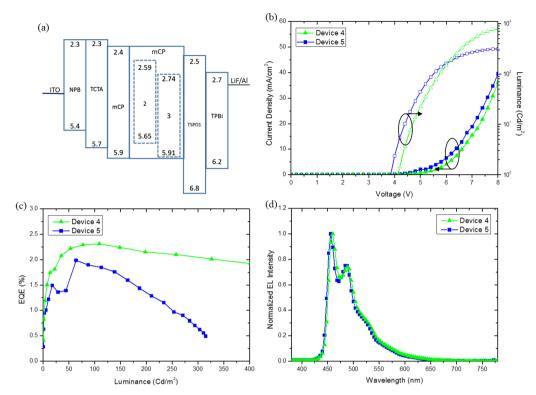


Figure 9. (a) Device configuration and energy level diagram (b) J-V-L characteristics (c) External quantum efficiency versus luminescence (d) EL spectra of device **4** and **5**.

selected as hole injecting and transporting layers to alleviate the hole injection barrier and lower turn-on voltage of the devices. Thin layers of mCP ($E_T = 2.9 \, \text{eV}$) and TSPO1 ($E_T = 3.36 \, \text{eV}$) were inserted as electron and hole blocking layers, respectively, to confine the triplet excitons in the emitting layer and induce emission only from emitters. The EL performances of devices **4** and **5** were illustrated in Figure 9 and summarized in Table 2. The turn-on voltages were lowered to 4 and 3.6 V for devices **4** and **5**. As shown in Figure 9(d), emission peaks from TPBi disappeared and the maximum emission peaks at 460 and 456 nm for devices **4** and **5**, respectively. However, devices **4** and **5** showed

inferior device performances compared to devices 2 and 3. The complex device structure led current injection difficult and resulted in lower current efficiency and external quantum efficiency. Device 6 using complex 3 as an emitter was fabricated with a simple device structure: ITO/TAPC (40 nm)/mCP: complex 3 (8 wt%)(30 nm)/ TSPO1 (5 nm)/TPBi (45 nm)/LiF (1 nm)/Al (100 nm). We selected complex 3 as a dopant material for OLEDs, because complex 3 exhibited the deepest blue emission with moderate quantum efficiency. TAPC was used as hole injecting and transporting layer instead of NPB and TCTA and electron blocking layer was eliminated due to high triplet energy of TAPC ($E_T =$ 2.9 eV). As shown in Figure 10(c), device 6 exhibited outstanding performances with maximum external quantum efficiency of 12.1% at 6.2 V, but it showed a drastic decline in external quantum efficiency. A buffer layer used to smoothen the rough surface of ITO and prevent TAPC from crystallization was needed. Thus, NPB was inserted between the ITO and TAPC layer in device 7, which has a structure as follows: ITO/NPB (20 nm)/TAPC (20 nm)/mCP: complex **3** (8 wt%)(30 nm)/TSPO1 (5 nm)/TPBi (45 nm)/LiF (1 nm)/Al (100 nm). The turn-on voltage was slightly increased to 4.4 V. At the practical brightness of 100 cd/m², the driving voltage is 5.9 V while external quantum efficiency is 11.1 %. The maximum external quantum efficiency is 11.5%, as shown in Figure 10(c). Electroluminescent spectra are illustrated in Figure 10(d). The maximum emission appeared at 456 nm and no additional emissions from host or

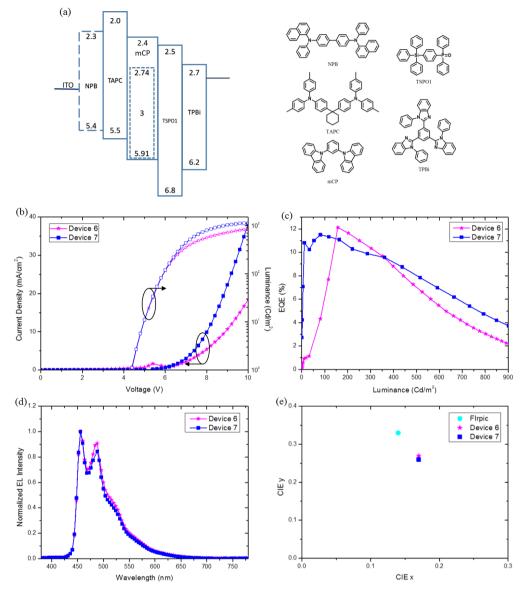


Figure 10. (a) Device configuration, energy level diagram and molecular structures of organic layers (b) J-V-L characteristics (c) External quantum efficiency versus luminescence (d) EL spectra of device 6 and 7 (e) CIE coordinates of FIrpic and complex 3 based devices.

intimate layers were detected, illustrating high recombination efficiency between holes and electrons in the emitting layer. The emission profiles were mostly unchanged as driving voltage increases. This settled emission according to the driving voltage can stably operate the device. The color coordinates were (0.17, 0.26) at 100 cd/m². In Figure 10(e), color coordinates of devices 6 and 7 were compared with blue reference materials, FIrpic.¹¹⁰ Without fluorine substitutes, complex 3 exhibited a lower color coordinate y value, which was comparable with commercially available blue phosphorescent emitters. Due to absence of fluorine moiety, we expect that devices using these three complexes will have better long term stability than devices with FIrpic.

Table 2. Electroluminescent properties of device 1-7.

Device	Voltage (V)		Current Efficiency (Cd/A)		Power Efficiency (lm/W)		EQE (%)		EL _{max} (nm)	CIE x,y
	turn-on	@ 100 cd/m ²	@ 100 cd/m ²	Max	@ 100 cd/m ²	Max	@ 100 cd/m ²	Max	@ 100 cd/m ²	@ 100 cd/m ²
1	5.0	15.0	5.20	8.08	2.16	2.67	3.24	4.96	460	(0.16, 0.26)
2	4.8	12.9	8.64	9.80	3.90	3.98	4.93	5.57	460	(0.18, 0.29)
3	5.0	13.8	8.14	8.72	3.38	3.80	4.64	4.78	456	(0.18, 0.28)
4	4.0	5.76	3.76	3.78	2.06	2.11	2.30	2.31	460	(0.17, 0.26)
5	3.8	5.52	2.91	3.09	1.67	1.87	1.87	1.99	456	(0.16, 0.24)
6	4.2	5.92	10.20	20.70	5.35	10.49	6.05	12.1	456	(0.17, 0.27)
7	4.4	5.92	18.65	19.17	9.95	10.38	11.1	11.5	456	(0.17, 0.26)

Conclusions

In summary, we designed and synthesized fluorine-free blue phosphorescent iridium complexes. Three compounds exhibited 8-15 nm blue shifted emission compared to FIrpic with compatible quantum efficiency. This phenomena arises from replacing the pyridine ring with pyrimidine ring in cyclometalated ligands. With a proper selection of ancillary ligands, complexes 2 and 3 showed emissions at shorter wavelengths. The electroluminescent devices were fabricated successfully. In particular, the device 7 using complex 3 as an emitter, displayed EL maximum at 456 nm and gave maximum external quantum efficiency of 11.5 % at 5.9 V and a CIE coordinate of (x,y) = (0.17, 0.26) at a brightness of 100 cd/m². The color coordinate is comparable to other well-known blue emitting materials with fluorine moieties. By further optimizing the device structure, better device performance can be attained with the fluorine-free heteroleptic iridium complexes.

B.1.3. Experimental Sections

Materials and methods

All reactions were performed under N₂ condition and solvent were distilled from appropriate drying agents before use. Commercially available reagents were purchased from Aldrich and Alfa and used without further purification. ¹H and ¹³C NMR spectra were recorded with Bruker Avance DPX-300 in CDCl₃. UV-vis absorption spectra were measured by Beckman Coulter DU-650 at room temperature. Emission spectra were recorded on Jasco FP-6500 at room temperature in dichloromethane (DCM). Quantum yield measurements were carried out at room temperature in degassed dichloromethane solution using FIrpic as a reference. Low temperature phosphorescence spectra were obtained by Jasco FP-6500 in 2-methyltetrahydrofuran at liquid nitrogen condition. Time resolved phosphorescence lifetime measurements were performed by the time correlated single photon counting (TCSPC) technique with a FluoTime200 spectrometer (PicoQuant) equipped with a NanoHarp 300 TCSPC board (PicoQuant) and a PMA182 photomultiplier (PicoQuant). The excitation source was a 342 nm picosecond pulsed diode laser (PicoQuant, PLS340) driven by a PDL800-D driver (PicoQuant). Mass spectra were measured by JMS-600W operating in fast atom bombardment (FAB) mode. Cyclic voltammetry was performed with CHI650B. The measurement used three electrode electrochemical cell in 0.1 M tetrabutylammonium perchlorate solution in dichloromethane with scan rate 0.1 V s⁻¹ at room temperature. A glassy carbon, platinum wire and Ag/AgCl were used as working electrode, counter electrode and reference electrode, respectively. Ferrocene was used as internal standard.

Synthesis

Synthesis of ligands. 2-tertbutylpyrimidine¹¹, 5-bromo-2-tertbutyl pyrimidine¹², 2-tert-butyl-5-(pyridin-2-yl)pyrimidine¹³ were synthesized via reported procedures. Ancillary ligands were also produced by brief steps¹⁴.

General Synthesis of Iridium Complexes. A mixture of IrCl₃·nH₂O (0.19 g, 0.55 mmol, 0.5 equiv.) and b5ppmH (0.23 g, 1.1 mmol, 1 equiv.) in 2-methoxyethanol (40 mL) was refluxed for 24h. After cooling to RT, 2-picolinic acid (0.17 g, 1.4 mmol, 1.2 equiv.) and sodium carbonate (0.6 g, 5.5 mmol, 5 equiv.) were added. The mixture was then refluxed for 4h. The solvent was removed in vacuo. The residue was suspended with water then extracted with ethyl acetate twice. Combined organic layer was dried over sodium sulfate, evaporated under reduced pressure. The crude product was chromatographed using DCM-Methanol as an eluent.

 $(b5ppm)_2Ir(pic)$ (1). Yellow solid, yield: 23%. ¹H NMR (300MHz, CDCl₃) δ 8.87 (d, J=5.7 Hz, 1H), 8.45-8.39 (m, 3H), 8.00 (t, J=7.7 Hz,

1H), 8.02-7.78 (m, 5H), 7.64 (d, *J*=2.8 Hz, 1H), 7.48 (t, *J*=6.9 Hz, 1H), 7,27 (t, *J*=5.7 Hz, 1H), 7.08 (t, *J*=6.3 Hz, 1H), 1.14 (s, 9H), 1.05 (s, 9H).

¹³C NMR (300MHz, CDCl₃) 180.5, 179.1, 175.4, 174.8, 172.4, 164.4, 163.1, 151.8, 150.2, 149.0, 148.3, 146.8, 146.7, 138.4, 137.7, 137.5, 136.9, 136.7, 128.4, 128.3, 122.8, 122.6, 118.4, 117.9, 39.1, 38.9, 29.5, 29.4. HRMS (FAB) calc'd [M+H]⁺=740.2319, observed = 740.2327.

(*b5ppm*)₂*Ir*(*mptz*) (**2**). Yellow solid, yield: 18%. ¹H NMR (300MHz, CDCl₃) δ 8.46 (d, *J*=10.5 Hz, 2H), 8.24 (d, *J*=7.9 Hz, 1H), 7.96 (d, *J*=5.6 Hz, 1H), 7.87 (dt, *J*=9.0, 1.2 Hz, 1H), 7.82-7.71 (m, 5H), 7.65 (d, *J*=5.6 Hz, 1H), 7.15 (t, *J*=6.0 Hz, 1H), 7.10 (dt, *J*=5.8, 1.9 Hz, 1H), 7.01 (t, *J*=5.9 Hz, 1H), 2.51 (s, 3H), 1.12 (s, 9H), 1.07 (s, 9H). ¹³C NMR (300MHz, CDCl₃) 186.5, 180.7, 175.6, 174.7, 164.1, 163.8, 163.5, 162.5, 152.0, 151.6, 149.4, 149.3, 147.0, 146.7, 138.7, 137.4, 137.3, 137.0, 136.1, 124.0, 123.1, 122.5, 121.1, 118.4, 118.0, 39.1, 38.9, 29.5, 14.6. HRMS (FAB) calc'd [M+H]⁺= 777.2748, observed = 777.2755.

 $(b5ppm)_2Ir(ptz)$ (3). Yellow solid, yield: 18%. ¹H NMR (300MHz, CDCl₃) δ 8.53-8.48 (m, 3H), 8.02 (t, J=6.6 Hz, 1H), 7.85-7.74 (m, 6H), 7.63 (d, J=5.6 Hz, 1H), 7.35 (t, J=6.1 Hz, 1H), 7.09-6.98 (m, 2H), 1.15 (s, 9H), 1.08 (s, 9H). ¹³C NMR (300MHz, CDCl₃) 183.9, 178.5, 175.9, 175.1, 163.9, 163.8, 163.3, 151.3, 149.8, 149.5, 149.2, 147.2, 147.1, 139.3, 137.7, 137.6, 137.2, 136.2, 125.9, 123.3, 123.1, 122.7, 118.6, 118.3, 39.2, 39.0, 29.5, 29.4. HRMS (FAB) calc'd [M+H]⁺= 764.2544, observed = 764.2551.

Thermal Analysis

The thermal properties of three iridium complexes were characterized by thermogravimetric (TG) measurements. Decomposition temperatures (T_d) were observed Q-5000 IR, respectively. The TGA measurement were performed at 10 $^{\circ}$ C min⁻¹ under a nitrogen atmosphere.

Computational Method

All calculation were performed using the Gaussian 09 program package. The geometry optimization of the ground state by density functional theory (DFT) was carried out using B3LYP functional with 6-31G(d) basis sets, except for LanL2DZ basis sets for Ir atoms.

OLED Fabrication and Measurement

Patterned indium-tin-oxide (ITO)-coated glass substrates with 15Ω per square sheet resistance were washed by distilled water and isopropyl alcohol with sonication, then dried in vacuum oven. UV treatment for 10 min was proceeded before vacuum deposition. Organic light emitting devices were fabricated through high vacuum (2 x 10⁻⁶ Torr) thermal evaporation method. 4,4',4"-Tris(carbazol-9-yl)-triphenylamine (TCTA), N,N'-Bis(naphthalen-1-yl)-N,N'-bis(phenyl)benzidine(NPB),

4,4'-Cyclohexylidenebis[N,N-bis(4-methylphenyl)benzenamine](TAPC), 1,3-Bis(N-carbazolyl)benzene (mCP), Diphenyl-4-triphenylsilylphenyl-phosphine oxide (TSPO1), 2,2',2"-(1,3,5-Benzinetriyl)-tris(1-phenyl-1-H-benzimidazole) (TPBi) were purchased from commercial sources and used without further purification. The electroluminescent properties were evaluated by PR-650 SpectraScan SpectraColorimeter as a source meter. Current-voltage-luminescence characteristics were recorded with a programmable electrometer equipped with current and voltage sources (Keithley 2400).

B.1.4. References

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플루오린 치환기 없는 청색 이리듐 발광체를 이용한 유기 발광 다이오드 개발

유기 발광 다이오드는 자발광, 고휘도, 높은 명암비, 빠른 응답속도, 얇은 두께 등과 같이 디스플레이에 필요한 여러 장점을 가지고 있기 때문에 많은 연구가 진행되어 왔다. 그 중 이리듐 복합체를 발광체로 사용하는 연구가 관심을 받고 있다. 이리듐 복합체는 열적, 전기 화학적 안정성, 짧은 들뜬 상태 수명, 높은 양자 효율, 용이한 발광 파장 조절 특성을 보인다. 높은 효율의 적색, 녹색 발광을 보이는 이리듐 복합체에 관한 연구는 많이 되어있다. 하지만, 높은 삼중항 에너지 때문에 청색 발광 이리듐 복합체에 대한 연구는 아직까지 넘어야 할 과제이다.

이리듐 복합체의 발광 파장 조절은 이리듐에 배위하고 있는 리간드의 치환기나 구조의 변화를 통해 가능하다. HOMO 는 주로 이리듐의 d 오비탈과 주 리간드 페닐 고리의 π오비탈에 LUMO 는 주 리간드 피리딘 고리의 π*오비탈에 분포하는 것이 알려져 있다. 따라서 페닐 고리에 전자 끌개를 피리딘 고리에 전자 주개를 삽입하여 이리듐 복합체의 발광파장을 단파장 영역으로 이동시킬 수 있다. 청색 인광 발광체로 잘 알려진 FIrpic 은 페닐 고리에 플루오린을 삽입하여 단파장으로의 이동을 꾀하였다. 이와 같이 페닐 고리에 전자 끌개를 삽입하여 HOMO 를 안정화시켜 에너지 갭을 늘리는 방법이 많이 연구되었다. 하지만 전자 끌개로 주로 쓰이는 플루오린 계열의 치환기는 승화 정제나 소자 구동 시에 분해되는 문제를 야기한다. 따라서 본 연구에서는 플루오린을 배제한 청색 인광 발광체 개발에 관하여 논의하고자 한다.

큰 π-π* 에너지 갭을 갖는 페닐피리미딘 주 리간드에 적절한 보조 리간드를 사용하여 455-463 nm에서 발광을 나타내는 것을 확인하였다. 가장 단파장에서 발광하는 3 번 복합체를 사용하여 유기 발광 다이오드를 제작하여 최대 11.5 %의 외부 양자효율을 보았다. 또한 청색 발광체로 잘 알려진 FIrpic 에 필적할 만한 CIE 색좌표인 (0.17, 0.26)을 나타냈다. 플루오린 치환기가 없는 발광체를 사용하였기 때문에 긴 소자적 수명을 나타낼 것으로 예상한다. 추가적인 소자 제작을 통해 소자 특성 역시 개선될 여지가 있다.

주요단어: 청색, 플루오린 없는, 이리듐 복합체, 피리미딘, 유기 발광 다이오드

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