Supplementary data for article :

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Supporting information

Simple one-pot synthesis of fully bio-based unsaturated polyester resins based on itaconic acid

Vesna V. Panic[†], Sanja I. Seslija[‡], Ivanka G. Popovic[§], Vuk D. Spasojevic[¥], Aleksandar R. Popovic[¢], Vladimir B. Nikolic[¤], Pavle M. Spasojevic^{*|†}

†Innovation Center of Faculty of Technology and Metallurgy, University of Belgrade, 4 Karnegijeva Street, 11000 Belgrade, Serbia

‡Institute of Chemistry, Technology and Metallurgy, University of Belgrade, 12 Njegoseva Street, 11000 Belgrade, Serbia

§Faculty of Technology and Metallurgy, University of Belgrade, 4 Karnegijeva Street, 11000 Belgrade, Serbia

¥Vinca Institute of Nuclear Sciences, University of Belgrade, P. O. Box 522, 11001 Belgrade, Serbia ¢Faculty of Chemistry, University of Belgrade, Studentski trg 12-16, 11000 Belgrade, Serbia

¤Innovation Center, Faculty of Chemistry, University of Belgrade, Studentski trg 12-16, 11000 Belgrade, Serbia

Faculty of Technical Sciences, University of Kragujevac, 65 Svetog Save Street, 32000 Cacak, Serbia

Prepolymer: ¹H NMR (CDCl₃, 400 MHz): δ 1.22 (d, 0.79H, J=6.1 Hz, end group), 1.30 (d, 3H, J=6.1 Hz), 2.20 (s, 0.18H,mesaconate), 3.30 (s, 2H), 3.54 (m, 0.22H, end group), 3.87 (s, 0.52H, end group), 3.97 (s, 1H), 4.14 (s, 1H), 5.08 (m, 1H), 5.67 (s, 1H), 6.27 (s, 1H), 6.61 (s, 0.06H, mesaconate). ¹³C{¹H} NMR (CDCl₃, 100 MHz): δ 14.1 (mesaconate), 18.7, 37.5, 65.4 (end-group), 67.2, 71.7, 73.9 (end-group), 124.1 (mesaconate), 126.3, 135.9, 143.7 (mesaconate), 164.3 (mesaconate), 165.8 168.1

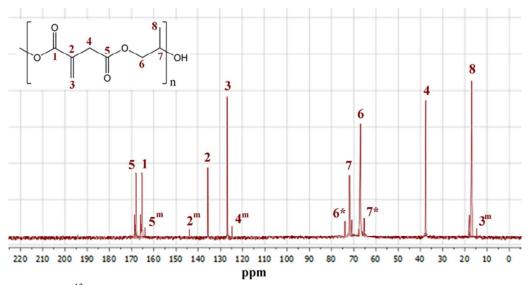


Figure S1. ¹³C NMR spectra of prepolymer. Peaks marked with * are the protons of the end-groups; Peaks marked with ^m are the protons of the mesaconate moiety.

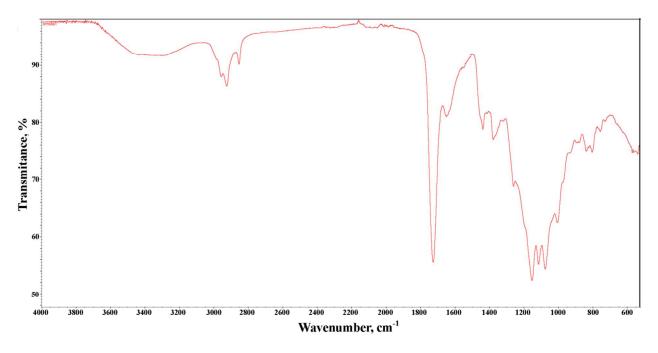
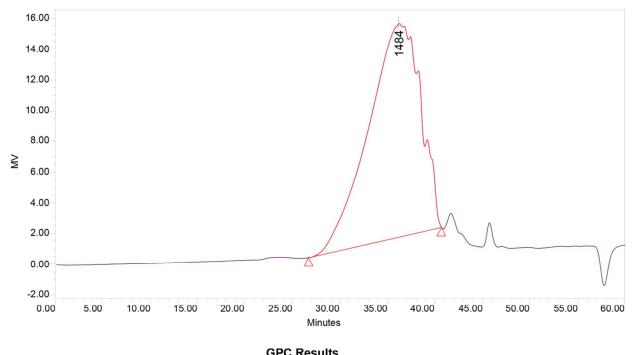


Figure S2.The FTIR spectra of prepolymer



GPC Results										
	Dist Name	Elution Volume (ml)	Retention Time (min)	Adjusted RT (min)	Mn	Mw	MP	Mz	Mz+1	Mz/Mw
1		36.185	36.185	36.185	1254	3234	1484	7733	14157	2.391354

Figure S3. GPC chromatogram of prepolymer

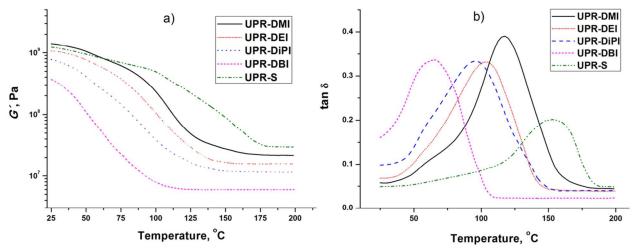


Figure S4. The dependences of (a) the storage modulus and (b) the loss tangent of the cured resins on temperature

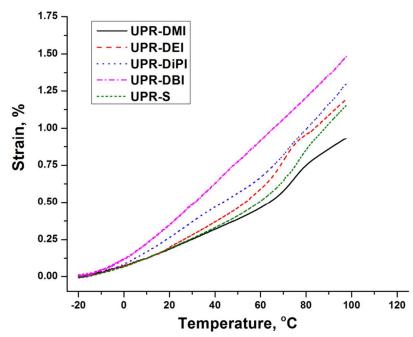


Figure S5. Strain change with temperature for prepared UPRs

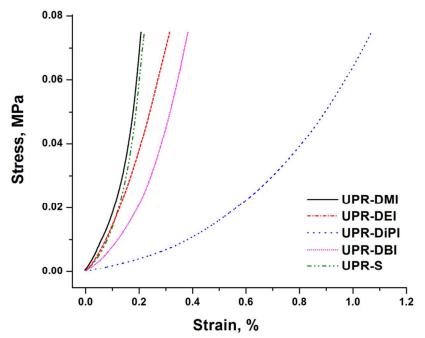


Figure S6. Stress vs. strain curves of prepared UPRs under compressive loading