

## Infrared Spectroscopic Studies on Pyrite

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Infrared spectroscopic study on pyrite shows that it is no longer valid to assign IR bands in the region  $1200\text{-}900\text{ cm}^{-1}$  to oxidation products:  $\text{SO}_4^{2-}$ ,  $\text{S}_2\text{O}_8^{2-}$ ,  $\text{S}_2\text{O}_5^{2-}$ . It is shown that atmospheric  $\text{CO}_2$  and  $\text{H}_2\text{O}$  are adsorbed on iron sites with the formation of carbonic acid, carbonate, basic carbonate and iron hydroxide. These compounds are responsible for the appearance of absorption bands in this region. Experimental evidence shows that, contrary to published data, xanthate can be adsorbed on both natural (unoxidized) and oxidized pyrite surface without replacement of oxidation products. Consequently, the appearance of absorption bands in the spectrum of pyrite, to which is attached xanthate, in the region  $1200\text{-}900\text{ cm}^{-1}$  should not be attributed to xanthate alone as claimed by many investigators. It is an indication of the existence of oxidation products and/or corresponding metal xanthate and/or dioxanthenate and/or carbonate, basic carbonate and/or metal hydroxide.

THE oxidation of sulphide minerals with atmospheric oxygen is of great interest because it increases the adsorption of xanthate used in the flotation technique for the separation and purification of minerals. In this paper the oxidizability of pyrite ( $\text{FeS}_2$ ) and the assignments of the IR bands of the oxidized products in the absence and presence of xanthate have been studied.

### Materials and Methods

Well developed crystals of reasonably pure natural pyrite from the Eastern Desert of Egypt were used. Microscopic and infrared examination of these crystals showed that they were pure and free from locked particles or gangue. In order to study the decided tendency of pyrite to oxidation during grinding, the latter was achieved in atmosphere (sample 1a), under water (sample 1b), and under inert liquid (sample 1c) such as carbon tetrachloride in agate mortar. Grinding of pyrite crystals was carried out to micron size. The methods of preparation of the samples and recording the spectra are described elsewhere<sup>1-4</sup>.

### Results and Discussion

A strong absorption band at  $1110\text{ cm}^{-1}$  and a medium one at  $680\text{ cm}^{-1}$  in the IR spectrum of pyrite ground in atmosphere (Fig. 1a) indicated the formation of oxidation product, namely sulphate<sup>1-5</sup>. Also, several strong absorption bands at  $550$ ,  $680$ ,  $990$  and at  $1110$  and a weak one at  $1650\text{ cm}^{-1}$  were noticed, which confirm the existence of thiosulphate<sup>4,5</sup>. The IR spectrum (Fig. 1b) of pyrite sample ground under water shows, besides  $\nu\text{OH} \sim 3400\text{ cm}^{-1}$ , bands at  $1100$ ,  $1125\text{ cm}^{-1}$ , characteristic of iron hydroxide and carbonic acid<sup>5</sup>. Indeed, it has been reported that some metal hydroxides exhibit M-OH bending modes at  $1200\text{-}600\text{ cm}^{-1}$  (ref. 5). The presence of such absorption bands has been reported in various metal hydroxides and in weak acids<sup>5</sup>. The frequency of this vibration

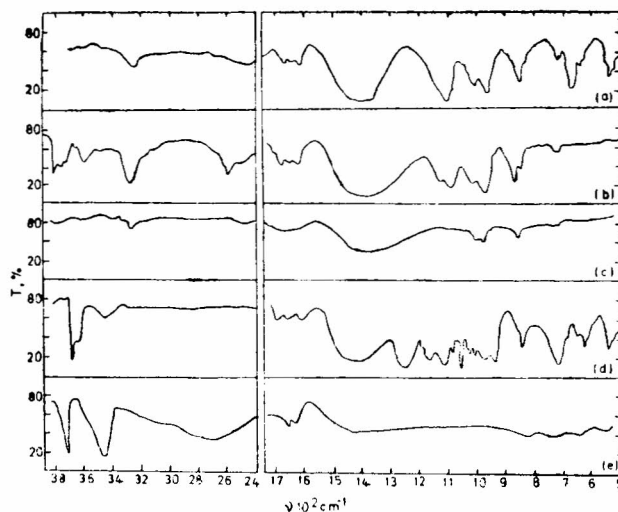


Fig. 1 — Infrared spectra of pyrite ground: (a) in atmosphere, (b) under water, (c) under carbon tetrachloride, (d) ground under carbon tetrachloride and/or under water and afterwards treated with  $\text{H}_2\text{O}_2$ , and (e) treated with  $\text{H}_2\text{O}_2$  and afterwards washed with distilled water, or sulphidized with sodium sulphide

may depend on the strength of M-O bond as well as on hydrogen bond formation. This is supported by the great affinity of iron sites for hydroxyl ions over hydrogen ions. The spectrum of the sample 1b differs from 1a by the disappearance of bands belonging to oxidation products, which may be due to either the cooling effect of water and hence strong local heating at the moment of fracture of the grains under the pestle did not occur, or to the solubility of the resulting ferrous and ferric sulphate in water. The absence of bands due to  $\text{Fe}_2\text{O}_3$  and  $\text{FeO}$  may indicate the absence of oxidation in pyrite. The bending mode at  $1610\text{ cm}^{-1}$  may be due to adsorbed water molecules and not due to surface hydroxyl groups. This is supported

by the appearance of the characteristic absorption band of  $\text{SH}^-$  at  $2530\text{ cm}^{-1}$  (ref. 5).

Examination of the spectra of pyrite ground under carbon tetrachloride (Fig. 1c) reveals the absence of bands that may be attributed to the oxidation products, namely  $\text{SO}_4^{2-}$ ,  $\text{S}_2\text{O}_3^{2-}$ ,  $\text{S}_2\text{O}_5^{2-}$ ,  $\text{S}_2\text{O}_8^{2-}$ ,  $\text{FeO}$  and  $\text{Fe}_2\text{O}_3$ . Absorption bands of slight intensity occur at  $1430$ ,  $1010$ ,  $990$  and  $880\text{ cm}^{-1}$ , characteristic carbonate and basic carbonate<sup>1-5</sup>. Prolonged exposure of specimen 1c to atmosphere did not lead to much change in its IR spectrum. The absorption bands characteristic of oxidation products, e.g., sulphate, thiosulphate, were still absent. Prolonged exposure merely led to the intensification of absorption bands due to carbonate and basic carbonate.

Almost all investigators claim that absorption bands in the spectrum of sulphide minerals in the range  $1200\text{--}900\text{ cm}^{-1}$  are due to the existence of oxidation products like sulphate and thiosulphate<sup>4,6-9</sup>. However, on the basis of the present results the conclusions of these investigators are untenable. Further the results of these investigators did not obtain additional evidence for these oxidation products from other regions, namely  $900$  to  $555\text{ cm}^{-1}$  and  $1500$  to  $1200\text{ cm}^{-1}$ . Thus sulphate group exhibits band of medium intensity in the range  $680\text{--}610\text{ cm}^{-1}$  and a strong band at  $1130\text{--}1080\text{ cm}^{-1}$ . Thiosulphate group shows strong bands at  $550\text{--}520$ ,  $690\text{--}655$ ,  $1000\text{--}950$ ,  $1130\text{--}1100\text{ cm}^{-1}$  and a weak one at  $1670\text{--}1660\text{ cm}^{-1}$ . On the other hand, the co-appearance of a strong absorption band at  $1450\text{--}1410\text{ cm}^{-1}$  and one of medium intensity at  $880\text{--}860\text{ cm}^{-1}$  should indicate the presence of carbonate group. Similarly, medium absorption bands at  $665\text{--}655\text{ cm}^{-1}$  and strong ones at  $1010\text{--}990$  and  $1500\text{--}1200\text{ cm}^{-1}$  indicate the presence of bicarbonate<sup>1,10</sup>. Thus the strong bands in the range  $1200\text{--}900\text{ cm}^{-1}$  in samples 1a, 1b and 1c are due to carbonate, basic carbonate, metal hydroxide arising from the adsorption of atmospheric water and carbon dioxide. Furthermore, basic carbonate and bicarbonate show characteristic bands in this range. Thus it can be concluded that the bands in the range  $1200\text{--}900\text{ cm}^{-1}$  in these samples are not an indication of oxidation of sulphides, as believed by almost all the investigators.

This was confirmed by recording the spectra of pyrite treated with  $\text{H}_2\text{O}_2$  (Fig. 1). It is obvious from Fig. 1 that  $\text{H}_2\text{O}_2$  caused clear and indisputable changes in the intensities and positions of absorption bands belonging to  $\text{Fe}_2\text{O}_3$ ,  $\text{FeO}$  and  $\text{SO}_4^{2-}$ . Moreover, new bands are accompanied by change in the  $1250\text{--}650\text{ cm}^{-1}$  region, where there are bands corresponding to  $\text{SO}_3^{2-}$ ,  $\text{CO}_3^{2-}$ ,  $\text{HCO}_3^-$  vibrations in the samples 1a and 1c. The intensities of the new absorption bands increase in conjunction with weakening of  $660$ ,  $890$ ,  $990$ ,  $1010$  and  $1435\text{ cm}^{-1}$  bands. This seems to be due to the predominance of  $\text{S}_2\text{O}_3^{2-}$ ,  $\text{S}_2\text{O}_5^{2-}$  and  $\text{S}_2\text{O}_8^{2-}$  groups as a result of the extensive oxidizing action of  $\text{H}_2\text{O}_2$  on pyrite. Additional strong bands at  $1290$ ,  $1080$ ,  $980$ ,  $720$ ,  $660\text{ cm}^{-1}$  and bands of medium intensities at  $1060$  and  $1100\text{ cm}^{-1}$  appeared in the sample of pyrite treated with  $\text{H}_2\text{O}_2$  (Fig. 1d). The co-appearance

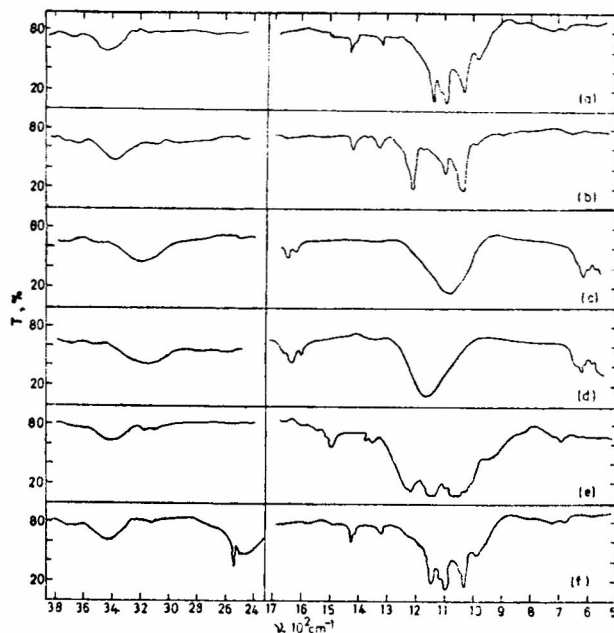


Fig. 2 — Infrared spectra of bulk: (a) potassium ethyl xanthate, (b) dioxanthogenate, (c) ferrous sulphate, (d) ferric sulphate, (e) ferric xanthate, and (f) xanthic acid

of these bands is an indication of the existence of  $\text{S}_2\text{O}_5^{2-}$  group. The co-appearance of strong bands at  $1280$ ,  $720\text{ cm}^{-1}$  and a strong sharp band at  $1080\text{ cm}^{-1}$  indicate the presence of persulphate ( $\text{S}_2\text{O}_8^{2-}$ ).

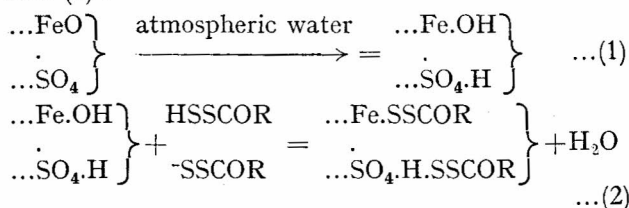
The difference in the spectrum of pyrite treated with  $\text{H}_2\text{O}_2$  and that of the sample (1a) (Figs. 1a and 1d) is particularly pronounced around  $1300$ ,  $1100$  and  $600\text{ cm}^{-1}$ , where bands related to  $\text{S}_2\text{O}_3^{2-}$ ,  $\text{S}_2\text{O}_5^{2-}$  and  $\text{SO}_4^{2-}$ ,  $\text{FeO}$  and  $\text{Fe}_2\text{O}_3$  occur. Thus, there is a marked difference in the shape and positions of the bands due to Fe-O. In the specimen (1a) ground in atmosphere the band due to Fe-O appears at  $687\text{ cm}^{-1}$ , as against  $667\text{ cm}^{-1}$  in the sample treated with  $\text{H}_2\text{O}_2$ . This shift may be due to the change in Fe-O bond character on account of polarity and the difference in the ratio of divalent to trivalent iron resulting from oxidation. It was noted that pyrite treated with  $\text{H}_2\text{O}_2$  has predominantly trivalent iron. The electronegativities and ionic radii indicate that the  $\text{Fe}^{\text{III}}\text{-O}$  bond should be stronger than the  $\text{Fe}^{\text{II}}\text{-O}$  bond, while the vibration frequencies should occur at correspondingly higher frequency, as is observed in the specimen treated with  $\text{H}_2\text{O}_2$ . No bands appeared at  $2530\text{ cm}^{-1}$  for the  $\text{SH}^-$  group, indicating complete oxidation of pyrite surface by  $\text{H}_2\text{O}_2$ .

It has been claimed<sup>3,4,6,8-10</sup> that immersion of a sulphide mineral in a solution of alkali xanthate results in the replacement of metal thiosulphate or sulphate film on the pyrite by a layer of metal xanthate, which also show bands in the IR region  $1200\text{--}900\text{ cm}^{-1}$  like the oxidation products of pyrite.

However, the shift in frequencies of absorption bands in the region  $1200\text{--}900\text{ cm}^{-1}$  after treatment of pyrite with xanthate is not an indication of the replacement of oxidation products, namely sulphate and thiosulphate by xanthate as claimed by many

investigators<sup>4,6-10</sup>. The results obtained in this study (Figs. 2 and 3) show that the shift in band positions in this region is due to the interference of absorption bands of xanthate with those of oxidation products. The IR spectra of unoxidized and oxidized pyrite samples treated with potassium ethyl xanthate revealed that insufficient emphasis has been placed on the interpretation of absorption bands of sulphide minerals in the region 1200-900 cm<sup>-1</sup>. Fig. 3 shows that the bands in this region did not disappear after adsorption of xanthate. Consequently, xanthate could not have replaced the oxidation products with the formation of the corresponding metal xanthate as suggested by most investigators. Xanthate must have been physically adsorbed, since the spectrum in the adsorbed state closely resembled that of the bulk xanthate (Fig. 2). Thus, it may not have been possible for some investigators to characterize bands of different oxidation products (sulphate, thiosulphate, persulphate) from those of carbonate, bicarbonate, basic carbonate and from those of xanthates.

The IR spectrum of pyrite samples 1a, 1b and 1c treated with xanthate (Fig. 3a-c) and of these samples together treated with xanthate (Fig. 3d) exhibit bands at 1060, 1110, 1140, 1216 cm<sup>-1</sup> due to stretching modes of the C=S and C-O-C groups of the xanthate species. In addition, bands characteristic of SO<sub>4</sub><sup>2-</sup>, S<sub>2</sub>O<sub>3</sub><sup>2-</sup>, S<sub>2</sub>O<sub>8</sub><sup>2-</sup> and S<sub>2</sub>O<sub>8</sub><sup>2-</sup>, the oxidation products were noticed as in the spectrum of the sample treated with H<sub>2</sub>O<sub>2</sub>. Absorption bands characteristic of sulphate group were noticed in the spectrum of the sample ground in atmosphere and then treated with potassium ethyl xanthate (Fig. 3a); a relatively intense and broad band at 2500-2530 cm<sup>-1</sup> appeared in the spectrum of pyrite ground under carbon tetrachloride and subsequently treated with xanthate (Fig. 3c). Consequently, the mechanism of adsorption of xanthate on pyrite ground in atmosphere and/or treated with H<sub>2</sub>O<sub>2</sub> seems to follow the mechanism shown in Eqs. (1) and (2):



In the case of pyrite with unoxidized surface (ground under carbon tetrachloride and/or sulphidized with sodium sulphide) the mechanism of adsorption of xanthate seems to be as shown in Eqs. (3)-(5).

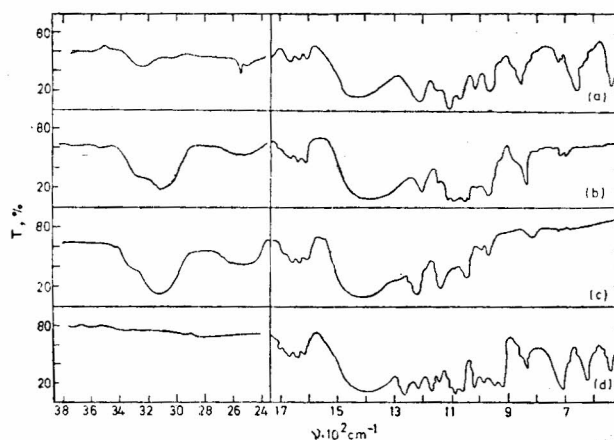
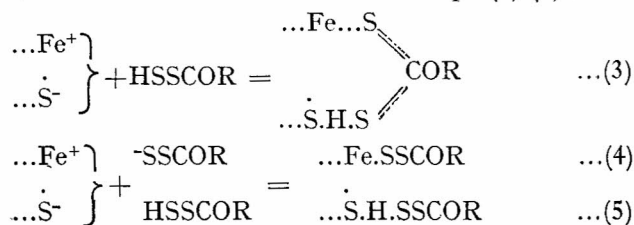
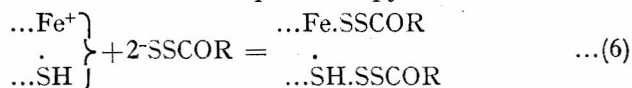


Fig. 3 -- Infrared spectra of pyrite samples: (a) ground in atmosphere and afterwards treated with potassium ethyl xanthate, (b) ground under water and afterwards treated with potassium ethyl xanthate, (c) ground under carbon tetrachloride and afterwards treated with potassium ethyl xanthate and (d) samples 1a, 1b and 1c together treated with potassium ethyl xanthate

In the case of sulphidized pyrite:



This mechanism is supported by the existence of a broad and intense absorption band near 2500-2530 cm<sup>-1</sup> (Fig. 3). Indeed, it has been reported that the formation of X-H...Y bond (Eqs. 3, 5 and 6), where X represents xanthic acid molecule and Y sulphide site modifies the force field around the hydrogen atom thereby altering the X-H vibrational bands. The X-H stretching bands, which is usually sharp in the unbonded state (Figs. 2 and 3), usually becomes broader and more intense and is shifted to lower frequencies (Figs. 2 and 3) upon the formation of hydrogen bond<sup>2-5</sup>.

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