

Fig. 1. Architecture System

IV. DESIGN MODEL

The design used in this study can be seen in Figure 2. The working of the system is that HC - SR04 ultrasonic sensor and potentiometer pendulum sensor will read the height of MFO in the tank continuously. Data from HC - SR04 ultrasonic temperature sensors and potentiometer pendulum sensor are transformed firstly by Arduino Uno into digital through ADC. Data that has been digital are processed inside the Arduino Uno to be the MFO volume data present in the tank. The volume and time information data from the RTC is sent continuously to the remote user's computer via Wi-Fi Shield ESP 8266 and to the LCD via I2C. Then, LCD and the user's computer display the MFO volume data.

Fig 2. Shows the diagram block, this study used hardware which has the following functions:

1. Ultrasonic sensor is a measure of MFO surface distance with position of ultrasonic sensor being placed.
2. The potentiometer pendulum sensor is a measure of MFO surface distance with the position of the potentiometer pendulum sensor being placed.
3. RTC is a timing information system related to seconds, minutes, hours, days, months, and years when taking the data.
4. The controller is the overall system control center. The controller processes the data from the potentiometer pendulum sensor and the ultrasonic sensor and the timer system from the RTC which is then sent to the LCD and the user's computer.
5. Wi-Fi shield 8266 is as a medium of wireless communication between the microcontrollers to the internet.
6. I2C (Inter-Integrated Circuit) is a serial communication media with a cable between microcontroller to LCD.
7. The LCD is the display of MFO volume near the MFO tank.
8. The user's computer is a remote view of MFO volume (from a distance).

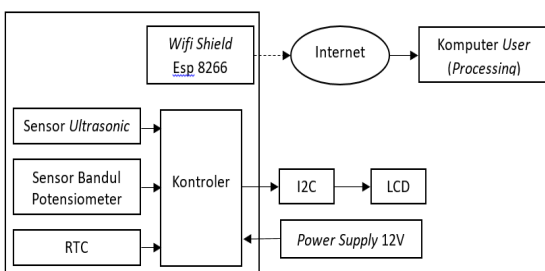


Fig. 2. Hardware Designing Block Diagram

The controller used is Arduino Uno microcontroller module. Arduino Uno microcontroller is a module in which already consists of a minimum system of a microcontroller, ATMEGA 328 series of microcontroller, digital input and output pins, analog input pins, and utility pins. Microcontroller connections with other hardware can be seen in Table 1. The plan used is a miniature tank from the actual MFO tank, as shown in Figure 3.

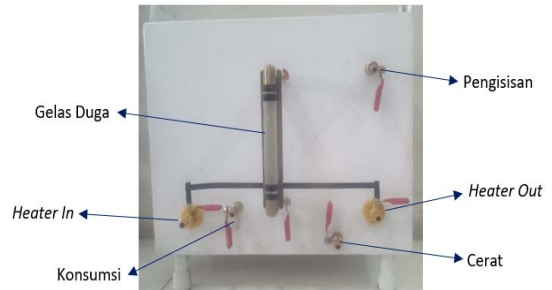


Fig. 3. MFO Miniature Tank

V. RESULTS AND ANALYSIS

The test was done by using two types of sensors to measure the volume, namely HC - SR04 ultrasonic sensor and potentiometer pendulum sensor. In addition to using 2 types of sensors, testing was also done with a flat, sloping, and wavy MFO surface as shown in Figure 4

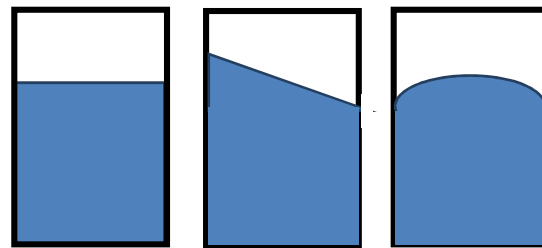


Fig. 4. MFO's Flat, Sloping and Wavy Surfaces

Test results from this research can be seen in Table I and Table II. Based on test results data for HC-SR04 ultrasonic sensors, it is seen that if using HC-SR04 ultrasonic sensor either with flat position, 300 right tilted, 450 right tilted, 300 left tilted, and 450 left tilted on MFO surfaces produced the same output, which was the fuller of MFO volume inside the MFO miniature tank then the better of the sensor readings. This is seen when the volume on the MFO miniature tank showed 13 liters, it was at average of error for 2.09%. Otherwise, the less volume of MFO made the bigger of the error reading. When the volume on the MFO miniature tank showed 9 liters, it was at average of error for 5.68%. The HC-SR04 ultrasonic sensor would have an increasing error when the surface of the MFO was wavy that was 11.09% in average.

Test results for potentiometer pendulum sensor with MFO flat surface position, 300 right tilted, 450 right tilted, 300 left tilted, and 450 left tilted had the same output with HC-SR04 ultrasonic sensor which was the fuller of MFO tank filled then the lower error that happened. When the maximum volume tested in this study was 13 liters, the average of error occurred was 2.95%. Otherwise, when the less MFO tank filled made

the larger of the error that occurred which was 14.31% in average.

TABLE I. RESULT DATA OF ULTRASONIC SENSOR TESTING

MFO Surface	Prediction Glass (Liter)	HC – SR04 Ultrasonic Sensor (Liter)	Error (%)
Flat	9	9,42	4,46
	10	10,32	3,10
	11	11,30	2,65
	12	12,27	2,20
	13	13,26	1,96
30° Right Tilted	9	9,50	5,26
	10	10,32	3,10
	11	11,28	2,48
	12	12,22	1,80
45° Right Tilted	9	9,61	6,35
	10	10,33	3,19
	11	11,28	2,48
	12	12,32	2,60
30° Left Tilted	9	9,47	4,96
	10	10,35	3,38
	11	11,32	2,83
	12	12,3	2,44
45° Left Tilted	9	9,59	6,15
	10	10,31	3,01
	11	11,33	2,91
	12	12,37	2,99
Wave	9	10,52	14,45
	10	11,45	12,66
	11	12,21	9,91
	12	13,34	10,04
	13	14,19	8,39

TABLE II. RESULT DATA OF POTENTIOMETER PENDULUM SENSOR TESTING

MFO Surface	Prediction Glass (Liter)	Potentiometer Pendulum Sensor (Liter)	Error (%)
Flat	9	9,10	1,10
	10	10,08	0,79
	11	11,15	1,35
	12	11,54	3,99
	13	13,10	0,76
30° Right Tilted	9	7,98	12,78
	10	9,02	10,86
	11	10,23	7,53
	12	11,22	6,95
45° Right Tilted	9	7,65	17,65
	10	8,87	12,74
	11	10,01	9,89
	12	11,45	4,80
30° Left Tilted	9	8,1	11,11
	10	9,13	9,53
	11	10,37	6,08
	12	12,89	6,90
45° Left Tilted	9	7,78	15,68
	10	8,89	12,49
	11	10,11	8,80
	12	11,15	7,62
Wave	9	9,78	7,98
	10	10,95	8,68
	11	12,03	8,56
	12	13,11	8,47
	13	14,21	8,52

In addition, in the usage of potentiometer pendulum sensor was occurred a bigger error when the MFO surface position was more skewed when the right side tilted to 45° then the average of error that occurred up to 9.64%. In the 30° tilted, the average of error was 7.68%. The comparison for the wave MFO surface showed that the potentiometer pendulum sensor was better with an average of error for 8.44%, while the HC-SR04 ultrasonic sensor's average of error was 11.09%.

The results of comparing HC-SR04 ultrasonic sensors with potentiometer pendulum sensor indicated that the potentiometer pendulum sensor was better when the MFO surface was flat with an average of error 1.60%, while the mean of error for the HC-SR04 ultrasonic sensor was 2,87%. But when in a sloping position, the usage of HC-SR04 ultrasonic sensors was still better than the potentiometer pendulum sensor. The average of error from HC-SR04 ultrasonic sensor when in a sloping position was 3.21%, mean error for potentiometer pendulum sensor with tilted MFO surface position was at 8.66%.

The results of this study with the best results occurred when the potentiometer pendulum sensor was used to measure the volume of MFO in flat surface conditions with the error of 0.76%. And the worst result occurred when the potentiometer pendulum sensor was used to measure the volume in 45° right tilted condition by 17.65%.

VI. CONCLUSION

Based on the results of the tests conducted, this study can take some conclusions:

1. Prototype to monitor MFO volume on board by using HC-SR04 ultrasonic sensor and potentiometer pendulum sensor. Test results show that both sensors can transmit data in the form of volume.
2. The usage of the sensor that will be used depends on the location of the ship's operation. If the ship's operation location is not too wavy, it is better to use a potentiometer pendulum sensor than the HC-SR04 ultrasonic sensor because the error result is smaller. But if the ship's location is operating in big waves then it is better to use a potentiometer pendulum sensor because the HC-SR04 ultrasonic sensor produces a big error when the MFO tank is tilted.

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