

Metadata of the chapter that will be visualized in SpringerLink

Book Title	Innovative Biosystems Engineering for Sustainable Agriculture, Forestry and Food Production	
Series Title		
Chapter Title	High Accuracy Site-Specific Secondary Data for Mechanical Field Operations to Support LCA Studies	
Copyright Year	2020	
Copyright HolderName	Springer Nature Switzerland AG	
Author	Family Name	Fiala
	Particle	
	Given Name	Marco
	Prefix	
	Suffix	
	Role	
	Division	Department of Agricultural and Environmental Sciences – Production, Landscape Agroenergy (DiSAA)
	Organization	University of Milan
	Address	Via G. Celoria 2, 20133, Milan, Italy
	Email	
Corresponding Author	Family Name	Nonini
	Particle	
	Given Name	Luca
	Prefix	
	Suffix	
	Role	
	Division	Department of Agricultural and Environmental Sciences – Production, Landscape Agroenergy (DiSAA)
	Organization	University of Milan
	Address	Via G. Celoria 2, 20133, Milan, Italy
	Email	luca.nonini@unimi.it
Abstract	<p>The aim of the study was to quantify site-specific secondary data of mechanical field operations for EU barley cropping. By the model ENVIAM v2, each operation was subdivided into 13 working times and, for each of them, the amount of total consuming inputs (fuel, lubricant and AdBlue[®]) and emissions of exhaust gases into the atmosphere were calculated. The amount of partial consuming inputs (machinery mass) and emissions of heavy metals into the soil were also quantified. Three scenarios (S) were identified: S₁ = 50 ha, S₂ = 100 ha, S₃ = 200 ha, with the same: agronomic conditions, operations sequence, type of machines used and cropping inputs. For each scenario, two barley ideotypes were analyzed: (i) currently in use (BarNow, 2018) and (ii) future (BarPlus, 2030). BarPlus is characterized by: (i) higher grain and straw yield, Nitrogen fertilization rate and machinery Effective Field Capacity, (ii) use of TIER 5 fuel engines, (iii) lower minimum specific fuel consumption. BarNow inputs (kg·ha⁻¹) were: fuel = 67 ÷ 74, lubricant = 0.56 ÷ 0.73, mass = 7.9 ÷ 8.8. BarPlus inputs (kg·ha⁻¹) were: fuel = 55 ÷ 60, lubricant = 0.53 ÷ 0.69, AdBlue[®] = 2.8 ÷ 3.0, mass = 7.2 ÷ 8.0. The highest fuel and mass consumptions were in both cases related to tillage operations.</p>	
Keywords	Barley cultivation - Mechanical field operation - Working time - Site-specific secondary data - Environmental inventory	

High Accuracy Site-Specific Secondary Data for Mechanical Field Operations to Support LCA Studies



Marco Fiala and Luca Nonini

Abstract The aim of the study was to quantify site-specific secondary data of mechanical field operations for EU barley cropping. By the model ENVIAM v2, each operation was subdivided into 13 working times and, for each of them, the amount of total consuming inputs (fuel, lubricant and AdBlue[®]) and emissions of exhaust gases into the atmosphere were calculated. The amount of partial consuming inputs (machinery mass) and emissions of heavy metals into the soil were also quantified. Three scenarios (S) were identified: S₁ = 50 ha, S₂ = 100 ha, S₃ = 200 ha, with the same: agronomic conditions, operations sequence, type of machines used and cropping inputs. For each scenario, two barley ideotypes were analyzed: (i) currently in use (BarNow, 2018) and (ii) future (BarPlus, 2030). BarPlus is characterized by: (i) higher grain and straw yield, Nitrogen fertilization rate and machinery Effective Field Capacity, (ii) use of TIER 5 fuel engines, (iii) lower minimum specific fuel consumption. BarNow inputs (kg·ha⁻¹) were: fuel = 67 ÷ 74, lubricant = 0.56 ÷ 0.73, mass = 7.9 ÷ 8.8, BarPlus inputs (kg·ha⁻¹) were: fuel = 55 ÷ 60, lubricant = 0.53 ÷ 0.69, AdBlue[®] = 2.8 ÷ 3.0, mass = 7.2 ÷ 8.0. The highest fuel and mass consumptions were in both cases related to tillage operations.

Keywords Barley cultivation · Mechanical field operation · Working time · Site-specific secondary data · Environmental inventory

1 Introduction

The most widespread methodology to quantify the potential environmental impacts of agricultural processes is the Life Cycle assessment (Life Cycle Analysis, LCA) (Notarnicola et al. 2017). Among the LCA phases, the Life Cycle Inventory (LCI) is the most complex to accomplish because all the system inputs (fuel, lubricant,

M. Fiala · L. Nonini (✉)

Department of Agricultural and Environmental Sciences – Production, Landscape Agroenergy (DiSAA), University of Milan, Via G. Celoria 2, 20133 Milan, Italy
e-mail: luca.nonini@unimi.it

© Springer Nature Switzerland AG 2020

A. Coppola et al. (eds.), *Innovative Biosystems Engineering for Sustainable Agriculture, Forestry and Food Production*, Lecture Notes in Civil Engineering 67,
https://doi.org/10.1007/978-3-030-39299-4_55

24 masses) and outputs (emissions into the atmosphere, water and soil) have to be identified and quantified. Often, these data are not easy to collect experimentally, and long and expensive sampling are needed (Dyer and Desjardins 2003; Ossés de Eicker et al. 2010). To limit this problem, many commercial Databases that provide information about different agricultural processes (e.g. Ecoinvent, Danish LCA food, EU and DK input and output Database, Agri-footprint Database) were developed (Jannick et al. 2010; Ecoinvent 2015). Nevertheless, they usually provide simplified information about some processes and, therefore, their main deficiency is the lack of reliability. This represents a major problem for mechanical field operations, which are performed in very different conditions, both pedological (texture, water content, slope, shape and size of the field and its distance from the farm), and climatic (temperature and rainfall) (Lovarelli et al. 2016, 2017). Mechanical field operations play a crucial role in determining the environmental impacts of agricultural processes (Keyes et al. 2015) but, due to the abovementioned problems, performing reliable LCA studies using site-specific primary data is a key challenge. Therefore, it is necessary to develop models able to calculate secondary data with high accuracy, according to the different site-specific conditions (Bengoa et al. 2014). Several studies were performed to evaluate the environmental impacts of cereal cropping (Murphy and Kendall 2013; Achten and Van Acker 2016), including those related to barley cultivation (Dijkman et al. 2017). Barley is a great source of nutrients, carbohydrates and fiber (Baik and Ullrich 2008), and it is primarily used for animal feedstock and malt production (Schmidt Rivera et al. 2017). This crop is the 12th most important agricultural commodity in the world, and Europe is the largest producer (62% of the world production) (FAO, 2016). The aim of the study was to quantify site-specific secondary data related to mechanical field operations for EU barley cropping (from soil tillage to grain and straw transport) to support LCA studies.

2 Materials and Methods

2.1 The Model ENVIAM V2

25 The model ENVIAM v1 (“ENVIRONMENTAL Inventory of Agricultural Machinery operations”) was developed some years ago (Lovarelli et al. 2016) to calculate site-specific secondary data related to mechanical field operations, by taking into account specific working times (t_j ; h) (Reboul 1964). These data refer to both the amount of total (fuel and lubricant) and partial (mass of machinery) consuming inputs, as well as the emissions of exhaust gases (CO_2 , CO, HC, PM and NO_x) into the atmosphere, resulting from fuel combustion. ENVIAM v1 was recently implemented into a second version (ENVIAM v2); the main improvements are: (i) calculation of the working times (13 in total) in separate worksheets, specifically developed for each type of implement used. To make the further calculations feasible and accurate, a value of engine load (λ ; % tractor’s maximum engine power) must be assigned to each

63 working time. This is a fundamental step, since fuel consumptions—and thus exhaust
 64 gases emissions into the atmosphere—strongly depend on both tractor’s engine loads
 65 and duration of each working time (Lovarelli et al. 2018). The time for transfer
 66 farm-to-field and field-to-farm (including the one for lunch breaks) was included
 67 in the calculation: it cannot be neglected for operations carried out over one day
 68 and for long distances between the farm center and the fields; (ii) calculation of
 69 AdBlue[®] consumption if the tractor is equipped with a Selective Catalyst Reduction
 70 (SCR) system; (iii) calculation—for tractors—of the mass required for production,
 71 consumption, maintenance and repair, by introducing a repair factor according to the
 72 Ecoinvent v3.2[®] Database documentation (Nemecek and Kägi 2007); (iv) calculation
 73 of the mass of tire abraded during the operation and the corresponding mass of
 74 heavy metals (Cd, Pb, Zn) released into the soil (Nemecek and Kägi 2007); (v)
 75 improvement of the general structure of the model, by removing some demanding
 76 tests, to provide a more intuitive and user-friendly interface. Other aspects are instead
 77 still under investigation: (i) calculation of the tractor’s engine power losses in the case
 78 of hydraulic/mixed transmissions and (ii) calculation of consumptions and emissions
 79 for operations performed under slope conditions.

80 2.2 Barley Cultivation Scenarios

81 The analysis was based on the following assumptions about barley production in
 82 Europe: (i) the crop is cultivated on a wide range of farms whose Agricultural Area
 83 Used (AAU; ha) ranges from a few tens to a hundred hectares (European Commission
 84 2018); (ii) the sequence of mechanical field operations is simplified compared to
 85 other herbaceous crops and involves the use of the same types of machines; (iii)
 86 the production factors (inputs) are limited in terms of both quality and quantity
 87 (Marinussen et al. 2012); (iv) the crop is not irrigated (barley has a good resistance
 88 to drought and, usually, uses only natural water supplies); (v) grain (Y_G ; t·ha⁻¹) and
 89 straw (Y_S ; t·ha⁻¹) yields show limited variations among different cultivation areas
 90 (Marinussen et al. 2012). Three different scenarios (S) were compared (Fiala et al.
 91 2019): (i) S1: small size cereals production farm (AAU₁ = 50 ha); (ii) S2: medium
 92 size cereals production farm (AAU₂ = 100 ha); (iii) S3: medium-large size cereals
 93 production farm (AAU₃ = 200 ha). These scenarios are all characterized by the same:
 94 (i) cultural conditions (fields shape, distance from the farm center); (ii) cultivation
 95 operations timeline and type of machines used and (iii) cropping input (Table 1).

96 Tractors and implements technical characteristics concern EU agricultural
 97 machinery market; cropping inputs amounts refer to EU conditions. S1, S2 and S3
 98 scenarios were different for the tractor (number, type, engine power) and the imple-
 99 ments (size) fleet. For each scenario, two barley ideotypes were taken into account:
 100 (i) currently in use (year 2018, BarNow, S1_{NOW}, S2_{NOW}, S3_{NOW}) and (ii) a future
 101 ideotype (year 2030, BarPlus; S1_{PLUS}; S2_{PLUS}, S3_{PLUS}). BarNow and BarPlus cul-
 102 tivations were compared by introducing, for the latter, cropping and technological
 103 improvements.

Table 1 Agronomic parameters used for the different scenarios

	Unit	S1	S2	S3
Agricultural area used	ha	AAU ₁ = 50	AAU ₂ = 100	AAU ₃ = 200
Barley area (60% AAU)	ha	AAU _{B1} = 30	AAU _{B2} = 60	AAU _{B3} = 120
Other crops (35% AAU)	ha	AAU _{O1} = 17.5	AAU _{O2} = 35	AAU _{O3} = 70
Green crops (5% AAU)		AAU _{G1} = 2.5	AAU _{G2} = 5	AAU _{G3} = 10
Fields distance	km	D = 2.0		
Fields characteristics	–	Soil texture: medium; area: flat; shape: rectangular		
Fields length	m	b _L = 800		
Cropping sequence	–	(1) NPK fertilization, (2) ploughing, (3) harrowing, (4) sowing, (5) chemical weed control, (6) N fertilization, (7) grain harvesting and (8) transport, (9) straw collection and (10) transport		
Cropping inputs	kg·ha ⁻¹	Seeding rate: 190; herbicide rate: 1.45		

Table 2 BarNow and BarPlus scenarios: grain and straw characteristics and yields

Product	BarNow (year 2018)		BarPlus (year 2030)	
	Dry matter (%)	Yield (t·ha ⁻¹) (t·ha ⁻¹ DM)	Dry matter (%)	Yield (t·ha ⁻¹) (t·ha ⁻¹ DM)
Grain	DM _G = 81.5%	Y _G = 6.5 (5.3)	DM _G = 88.0	Y _G = 7.5 (6.6)
Straw	DM _S = 84.5%	Y _S = 6.5 (5.5)	DM _S = 86.3	Y _S = 7.3 (6.3)

2.2.1 Cropping Improvements

Grain and straw yield and dry matter (DM) content of both barley ideotypes are shown in Table 2.

The improvement of the performance of the BarPlus ideotype was pointed out in the Project “*BARPULS—Modifying canopy architecture and photosynthesis to maximize barley biomass and yield for different end-uses*” (EU FACCE-SURPLUS ERA-NET, 2015–2018). According to the results of this Project—which takes into account future climate changes in EU, as well as the evolution of barley genotype and phenotype—the increase of the biomass yield (for both grain and straw) can be achieved by a higher rate in Nitrogen mineral fertilization ($\Delta N = 20 \text{ kg}\cdot\text{ha}^{-1}$ of N) (Table 3).

2.2.2 Technological improvements

Compared to BarNow, for the BarPlus scenarios the following improvements were considered (Table 4): (i) use of internal combustion (i.c.) fuel engines at TIER 5 (Emission Stage V, in force since January 2019); (ii) reduction of NO_x emissions

Table 3 BarNow and BarPlus scenarios: NPK requirements and fertilizer rates (R)

Agronomic aspects	Unit	BarNow (year 2018)	BarPlus (year 2030)
Requirements	kg·ha ⁻¹	(N) 100; (K ₂ O) 20; (P ₂ O ₅) 40	(N) 120; (K ₂ O) 20; (P ₂ O ₅) 40
1st mineral fert.	kg·ha ⁻¹	R ₁ = 150 (NPK 20-20-20)	R ₁ = 150 (NPK 20-20-20)
2nd mineral fert.	kg·ha ⁻¹	R ₂ = 220 Urea (46%)	R ₂ = 265 Urea (46%)

Table 4 BarNow and BarPlus scenarios: technological improvements in fuel engines

Technical aspects	Unit	BarNow (year 2018)	BarPlus (year 2030)
Emission stage	–	TIER 3B	TIER 5
Equipment	–	None	SCR and AdBlue® (#)
Specific fuel consumption	g·kWh ⁻¹	c _S MIN = 200 ÷ 250	Δc _S MIN = – 10%

Note: (#) AdBlue® consumption = 5% of fuel consumption

119 into the atmosphere (use of SCR systems and AdBlue®); (iii) decrease of 10% of the
120 specific minimum fuel consumption (c_SMIN; g·kWh⁻¹), due to improved performance
121 of i.c. engines (Diesel cycle, in particular).

122 In addition, for the BarPlus scenarios, due to the technological innovations
123 in the agricultural machinery sector, an increase of the Effective Field Capacity
124 (EFC; ha·h⁻¹) of the implements was introduced: ΔEFC = +10% for less complex
125 machines (shovels plough, rotary harrow, dumper for grain and trailer for straw) and
126 ΔEFC = + 15% for more complex ones (mineral fertilizer spreader, row seeder,
127 herbicide sprayer, combine harvester and round baler).

128 2.2.3 S1, S2, S3 Machines (Tractors and Implements)

129 Information about the tractor fleets of S1, S2 and S3 scenarios are shown in Table 5.

130 For all scenarios, the following implements were used: n.1 mineral fertilizer
131 spreader, n.1 shovel plow, n.1 rotary harrow, n.1 row seeder (mechanical type for
132 S1; pneumatic type for S2 and S3), n.1 herbicide sprayer, n.1 combine harvester, n.1
133 dumper (for grain transport), n.1 baler (round bales), n.1 trailer (for straw transport).
134 It was assumed that all the operations were carried out by using farm machines,
135 except for grain harvesting (n.1 combine harvester), carried out by a contractor.

Table 5 S1, S2 and S3 scenarios: farm tractor fleets

Scenario	Farm tractor fleet				
	Number and type	Power range (kW)	Total power (kW)	Mechanization index (kW·ha ⁻¹)	Annual use (h·year ⁻¹)
S1	3 4WD, 1 2WD	30–100	240	Pm _{AAU1} = 4.8	H _{n1} = 1000
S2	4 4WD, 1 2WD	50–150	400	Pm _{AAU2} = 4.0	H _{n2} = 1000
S3	6 4WD, 1 2WD	50–200	780	Pm _{AAU3} = 3.9	H _{n3} = 1000

3 Results and Discussion

The Total Time (T_{TOT} ; h) spent for barley cultivation in the different scenarios were:

- S1: $T_{TOT1} = 226$ h and 209 h, for $S1_{NOW}$ and $S1_{PLUS}$, respectively. Consequently, the whole machinery chain Effective Field Capacity (EFC_1) increases from $0.13 \text{ ha}\cdot\text{h}^{-1}$ ($S1_{NOW}$) to $0.14 \text{ ha}\cdot\text{h}^{-1}$ ($S1_{PLUS}$);
- S2: $T_{TOT2} = 304$ h and 281 h, for $S2_{NOW}$ and $S2_{PLUS}$, respectively. The whole machinery chain Effective Field Capacity (EFC_2) increases from $0.20 \text{ ha}\cdot\text{h}^{-1}$ ($S2_{NOW}$) to $0.21 \text{ ha}\cdot\text{h}^{-1}$ ($S2_{PLUS}$);
- S3: $T_{TOT3} = 461$ h and 430 h, for $S3_{NOW}$ and $S3_{PLUS}$, respectively. The whole machinery chain Effective Field Capacity (EFC_3) increases from $0.26 \text{ ha}\cdot\text{h}^{-1}$ ($S3_{NOW}$) to $0.28 \text{ ha}\cdot\text{h}^{-1}$ ($S3_{PLUS}$).

The EFC_3 is practically double compared to EFC_1 ; moreover, within each scenario, the EFC related to S_{PLUS} is only 5–8% higher than the EFC related to S_{NOW} .

Fuel consumption—and thus the emissions of exhaust gases into the atmosphere—strongly depend on both tractor's engine loads and duration of each working time. The widespread assumption that engine load is constant (generally, close to 80%) for each working time (that means to assume a constant low specific fuel consumption during the whole field operation), often leads to underestimate the emissions of exhaust gases into the atmosphere.

Inputs and emissions of exhaust gases into the atmosphere amounted to ($\text{kg}\cdot\text{ha}^{-1}$):

- BarNow scenarios: fuel $FC = 67 \div 74$, lubricants $LC = 0.56 \div 0.73$, mass $MC = 7.9 \div 8.8$, emissions of CO $EM_{CO} = 0.37 \div 0.61$, emissions of HC $EM_{HC} = 0.09 \div 0.11$, emissions of NO_x $EM_{\text{NO}_x} = 1.11 \div 1.62$, emissions of PM $EM_{PM} = 0.01 \div 0.02$, emissions of CO_2 $EM_{\text{CO}_2} = 210 \div 232$;
- BarPlus scenarios: fuel $FC = 55 \div 60$, lubricants $LC = 0.53 \div 0.69$, AdBlue® $AdB = 2.8 \div 3.0$, mass $MC = 7.2 \div 8.0$, emissions of CO $EM_{CO} = 0.29 \div 0.47$, emissions of HC $EM_{HC} = 0.08 \div 0.10$, emissions of NO_x $EM_{\text{NO}_x} = 0.22 \div 0.33$, emissions of PM $EM_{PM} = 0.01 \div 0.02$, emissions of CO_2 $EM_{\text{CO}_2} = 174 \div 189$.

The highest fuel (i.e. CO_2 emissions) and mass consumptions are—in any scenario—related to soil tillage (ploughing) operations (hotspot). Even if the results

167 seem to be similar to those obtained by Niero et al. (2015), Dijkman et al. (2017) and
 168 Schmidt Rivera et al. (2017), it is not possible to do an absolute comparison because
 169 of the specificity of the methodology used in this study.

170 4 Conclusions

171 Although the use of primary data is always preferable to perform reliable LCA
 172 analysis, the collection of this type of data can be expensive and time-consuming.
 173 An alternative is the use of secondary data, related to the local working conditions,
 174 calculated by using specific models. In this study the model ENVIAM v2 was applied
 175 to calculate site-specific secondary data related to the mechanical field operations
 176 for barley cropping in EU conditions. The correct tractor-implement coupling is
 177 essential to assess the environmental performances of barley cultivation, especially
 178 if—as in this study—high accuracy calculations based on the relation between engine
 179 loads and working times are performed. By using ENVIAM v2—and commercial
 180 software—it is possible:

- 181 ● to produce accurate local inventories containing complex information (mainly
 182 consumptions and emissions), thanks to the possibility of choosing—among the set
 183 of tractors and implements defined in the model—the coupling that best simulates
 184 the local working conditions;
- 185 ● to quantify the potential environmental impacts associated with the whole produc-
 186 tion cycles. The data provided by ENVIAM v2 can be used to carry out an LCA
 187 analysis focused on one specific operation or on the full sequence of operations
 188 composing the crop cycle. Therefore, it is possible to identify the phases (or opera-
 189 tions) to which the highest potential impacts on the environment are associated
 190 (hotspots);
- 191 ● to identify mitigation solutions: this means to re-analyze the system assuming, on
 192 one hand, to use different machines to achieve the same goal and, on the other
 193 hand, to re-define the sequence of the mechanical field operations. In the first case,
 194 different machines designed to perform the same operation could be associated
 195 with different working times, consumptions and emissions, whereas, in the second
 196 case, the same agrotechnical objective can be achieved with a different sequence of
 197 operations, making it possible to define strategies (at the farm or landscape level)
 198 with lower potential environmental impacts.

199 References

- 200 Achten, W. M. J., & Van Acker, K. (2016). EU-Average impacts of wheat production. A meta-
 201 analysis of life cycle assessments. *Journal of Industrial Ecology* 20(1), 132–144.
- 202 Baik, B. K., & Ullrich, S. E. (2008). Barley for food: characteristics, improvement, and renewed
 203 interest. *Journal of Cereal Science*, 48(2), 233–242.

- 204 Bengoa, X., Rossi, V., Humbert, S., Nemecek, T., Lansche, J., & Mouron, P. (2014). Methodological
 205 guidelines for the life cycle inventory of agricultural products. Version 2.0, July 2014. World food
 206 LCA database. *Quantis and Agroscope, Lausanne and Zurich, Switzerland*, 1–79.
- 207 Dijkman, T. J., Birkved, M., Saxe, H., Wenzel, H., & Hauschild, M. Z. (2017). Environmental
 208 impacts of barley cultivation under current and future climatic conditions. *Journal of Cleaner
 209 Production*, 140, 644–653.
- 210 Dyer, J. A., & Desjardins, R. L. (2003). Simulated farm fieldwork, energy consumption and related
 211 greenhouse gas emissions in Canada. *Biosystems Engineering*, 85(4), 503–513.
- 212 Ecoinvent (2015). Ecoinvent database. <http://www.ecoinvent.org/database/>.
- 213 European Commission (2018). Eurostat handbook for annual crop statistics, revision 2018. [https://
 214 ec.europa.eu/eurostat/cache/metadata/Annexes/apro_cp_esms_an1.pdf](https://ec.europa.eu/eurostat/cache/metadata/Annexes/apro_cp_esms_an1.pdf).
- 215 FAOSTAT (2016). Production of Crops: Barley. Retrieved from [http://faostat3.fao.org/browse/Q/
 216 QC/E](http://faostat3.fao.org/browse/Q/QC/E).
- 217 Fiala, M., Nonini, L., & Marveggio, D. (2019). Environmental assessment. Task 4.3 final report,
 218 project “BARPLUS–Modifying canopy architecture and photosynthesis to maximize barley
 219 biomass and yield for different end-uses”, (Internal FACCE-SURPLUS ERA-NET Project report,
 220 June 2019) (pp. 122).
- 221 Jannick, H. S., Weidema, B. P., Munöz, I., Dalgaard, R., Merciai, S., & de Saxcé, M. (2010). 2.0
 222 LCA Consultants. www.lca-net.com.
- 223 Keyes, S., Tyedmers, P., & Beazley, K. (2015). Evaluating the environmental impacts of conventional
 224 and organic apple production in Nova Scotia, Canada, through life cycle assessment. *Journal of
 225 Cleaner Production*, 104, 40–51.
- 226 Lovarelli, D., Bacenetti, J., & Fiala, M. (2016). A new tool for life cycle inventories of agricultural
 227 machinery operations. *Journal of Agricultural Engineering*, 47(1), 40–53.
- 228 Lovarelli, D., Bacenetti, J., & Fiala, M. (2017). Effect of local conditions and machinery character-
 229 istics on the environmental impacts of primary soil tillage. *Journal of Cleaner Production*, 140,
 230 479–491.
- 231 Lovarelli, D., Fiala, M., & Larson, G. (2018). Fuel consumption and exhaust emissions during
 232 on-field tractor activity: A possible improving strategy for the environmental load of agricultural
 233 mechanisation. *Computers and Electronics in Agriculture*, 151, 238–248.
- 234 Marinussen, M., van Kernebeek, H., Broekema, R., Groen, E., Kool, A., van Zeist, W. J., et al.
 235 (2012). LCI data for the calculation tool feedprint for greenhouse gas emissions of feed produc-
 236 tion and utilization. [http://www.blonkconsultants.nl/wpcontent/uploads/2016/06/Cultivation-
 237 cereals-D03.pdf](http://www.blonkconsultants.nl/wpcontent/uploads/2016/06/Cultivation-cereals-D03.pdf).
- 238 Murphy, C. W., & Kendall, A. (2013). Life cycle inventory development for corn and stover
 239 production systems under different allocation methods. *Biomass and Bioenergy*, 58, 67–75.
- 240 Nemecek, T., & Kägi, T. (2007). Life cycle inventories of Swiss and European agricultural produc-
 241 tion systems. Final report ecoinvent V2.0 No. 15a, Agroscope Reckenholz-Taenikon Research
 242 Station ART, Swiss Centre for Life Cycle Inventories, Zurich and Dübendorf, CH. Retrieved from
 243 www.ecoinvent.ch.
- 244 Niero, M., Ingvordsen, C. H., Peltonen-Sainio, P., Jalli, M., Lyngkjær, M. F., Hauschild, M. Z., et al.
 245 (2015). Eco-efficient production of spring barley in a changed climate: a life cycle assessment
 246 including primary data from future climate scenarios. *Agricultural Systems*, 136, 46–60.
- 247 Notarnicola, B., Sala, S., Anton, A., McLaren, S. J., Saouter, E., & Sonesson, U. (2017). The role
 248 of life cycle assessment in supporting sustainable agri-food systems: a review of the challenges.
 249 *Journal of Cleaner Production*, 140, 399–409.
- 250 Ossés de Eicker, M., Hischier, R., Kulay, L. A., Lehmann, M., Zah, R., & Hurni, H. (2010). The
 251 applicability of non-local LCI data for LCA. *Environmental Impact Assessment Review*, 30(3),
 252 192–199.

- 253 Reboul, C. (1964). Temps des travaux et jours disponibles en agriculture. *Economie Rurale*, 61,
254 50–80.
- 255 Schmidt Rivera, X. C., Bacenetti, J., Fusi, A., & Niero, M. (2017). The influence of fertiliser and
256 pesticide emissions model on life cycle assessment of agricultural products: The case of Danish
257 and Italian barley. *Science of Total Environment*, 592, 745–757.

UNCORRECTED PROOF

Author Queries

Chapter 55

Query Refs.	Details Required	Author's response
AQ1	Reference FAOSTAT (2016) is given in the list but not cited in the text. Please cite them in text or delete them from the list.	

UNCORRECTED PROOF

MARKED PROOF

Please correct and return this set

Please use the proof correction marks shown below for all alterations and corrections. If you wish to return your proof by fax you should ensure that all amendments are written clearly in dark ink and are made well within the page margins.

<i>Instruction to printer</i>	<i>Textual mark</i>	<i>Marginal mark</i>
Leave unchanged	... under matter to remain	Ⓟ
Insert in text the matter indicated in the margin	∧	New matter followed by ∧ or ∧ [Ⓢ]
Delete	/ through single character, rule or underline or ┌───┐ through all characters to be deleted	Ⓞ or Ⓞ [Ⓢ]
Substitute character or substitute part of one or more word(s)	/ through letter or ┌───┐ through characters	new character / or new characters /
Change to italics	— under matter to be changed	↙
Change to capitals	≡ under matter to be changed	≡
Change to small capitals	≡ under matter to be changed	≡
Change to bold type	~ under matter to be changed	~
Change to bold italic	≈ under matter to be changed	≈
Change to lower case	Encircle matter to be changed	≡
Change italic to upright type	(As above)	⊕
Change bold to non-bold type	(As above)	⊖
Insert 'superior' character	/ through character or ∧ where required	Y or Y under character e.g. Y or Y
Insert 'inferior' character	(As above)	∧ over character e.g. ∧
Insert full stop	(As above)	⊙
Insert comma	(As above)	,
Insert single quotation marks	(As above)	Y or Y and/or Y or Y
Insert double quotation marks	(As above)	Y or Y and/or Y or Y
Insert hyphen	(As above)	H
Start new paragraph	┌	┌
No new paragraph	┐	┐
Transpose	┌┐	┌┐
Close up	linking ○ characters	○
Insert or substitute space between characters or words	/ through character or ∧ where required	Y
Reduce space between characters or words		↑