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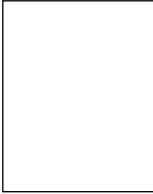
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# Reliability assessment of locking systems

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## ABSTRACT

The aim of this work is to predict the failure probability of a locking system. This failure probability is assessed using complementary methods: the First-Order Reliability Method (FORM) and Second-Order Reliability Method (SORM) as approximated methods, and Monte Carlo simulations as the reference method. Both types are implemented in a specific software [Phimeca software. Software for reliability analysis developed by Phimeca Engineering S.A.] used in this study. For the Monte Carlo simulations, a response surface, based on experimental design and finite element calculations [Abaqus/Standard User's Manuel vol. 1.], is elaborated so that the relation between the random input variables and structural responses could be established. Investigations of previous reliable methods on two configurations of the locking system show the large sturdiness of the first one and enable design improvements for the second one.

**Keywords:**  
Reliability  
Safety system  
Monte Carlo  
FORM/SORM method  
Experimental design  
Response surface

## 1. Introduction

Integration of uncertainties in a complex system to evaluate the failure probability as regards dreaded events remains a question of great interest. It constitutes an invaluable help in taking risks when dimensioning structures which can avoid the use of excessive safety coefficients. In the present paper, a reliability methodology is proposed to evaluate the failure probability  $P_f$  of a locking system. As the failure probability is generally not obtained by experiments, this methodology is based on an approach which combines both mechanical and reliable analyses using modelisation and reliability tools. This approach has already been investigated in numerous different engineering fields: nuclear [3, 4], offshore [5,6] and civil engineering [7].

The locking system description and specifications are first presented. Two variants of the system, denoted *system A* and *system B*, are considered.

Secondly, the methodology to achieve the failure probability is detailed: Experimental Design (ED), Finite Element Simulations (FESs), Response Surface (RS) and Reliability Analysis (RA) compose the successive stage of this methodology. Each of them will be developed and justified. Interest in using first ED, FES, RS and coupling between FES and RA will also be explained.

The failure probability level and the statistical sensitivity of the input variables obtained with reliability tools are compared and

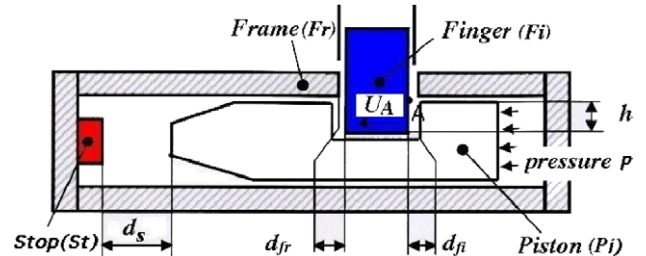


Fig. 1. Locking device.

discussed in the results part for both *system A* and *system B*. Finally, conclusions are given underlining interests of this kind of approach in designing complex systems.

## 2. The locking system

### 2.1. Description and specifications

The device studied is integrated in a pneumatic dispenser. It is composed of four distinct parts, as illustrated in Fig. 1. The *Finger (Fi)* must prevent the *Piston (Pi)* displacement up to the *Stop (St)* in the case of untimely setting pressure  $p$  in device. This is precisely the feared event to take into account in the reliability analysis.

$d_s$  is the distance between (*St*) and (*Pi*),  $d_{fr}$  represents the existing gap between (*Fr*) and (*Fi*),  $d_{fi}$  denotes the existing gap between (*Fi*) and (*Pi*) and  $h$  stands for the distance between (*Pi*) and (*Fi*) representative of the finger penetration in a secure position.

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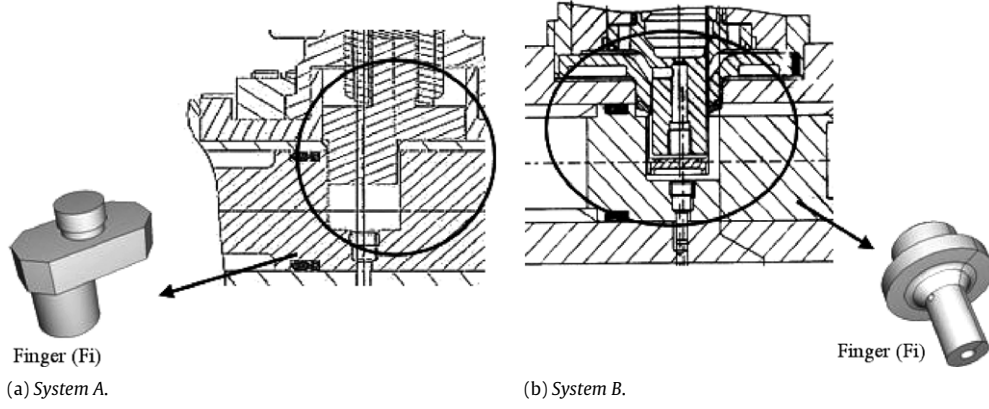


Fig. 2. System A and system B configurations.

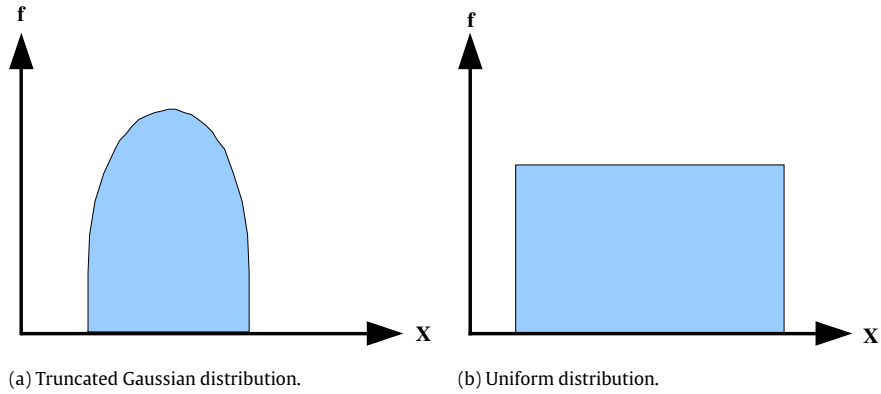


Fig. 3. Distributions for variables.

In the case of untimely pressure in the device, ( $P_i$ ) moving towards ( $St$ ) must be stopped by ( $Fi$ ) and must not touch ( $St$ ), taking into account  $d_s$ ,  $d_{fi}$  and  $d_{fr}$  distances but also a displacement  $U_A$  at position A (see Fig. 1) due to the ( $Fi$ ) deformation.

The specification in terms of failure probability as regards the feared event ' $P_i$  touches ( $St$ )' is  $10^{-4}$ . That is to say, in  $10^4$  events, the feared event must occur less than one time!

Two variants of the system, Fig. 2a, b, respectively called *system A* and *system B*, are studied. The difference between the two systems only concerns ( $Fi$ ) geometry.

## 2.2. Reliability problem statement

The reliability problem statement consists in traducing the feared event in a mathematical way in order to be able to evaluate the failure probability  $P_f$  as regards this event. Classically, a performance function  $G$  is introduced. It is defined as the difference between a strength function  $R$  and a loading function  $S$  so that ( $G = R - S$ )  $\leq 0$  corresponds to the failure of the system.

The limit case when  $G = 0$  corresponds to the limit state of the system. For this problem, the performance function  $G$  is expressed by

$$G(d_s, d_{fi}, d_{fr}, h) = d_s - (d_{fi} + d_{fr} + U_A) \quad (1)$$

with displacement  $U_A = U_A(d_{fr}, h, p)$  depending on the material properties, loading and boundary conditions, and where  $d_s$  stands for  $R$  and  $(d_{fi} + d_{fr} + U_A)$  stands for  $S$ . At this stage,  $S$  is implicitly depending on the parameters  $d_{fi}$ ,  $d_{fr}$  and  $U_A$ .

The uncertainties involved in the present system concern parameters  $d_s$ ,  $d_{fi}$ ,  $d_{fr}$  and  $h$  but also the pressure  $p$ . In default of knowing real distributions for those parameters, we choose

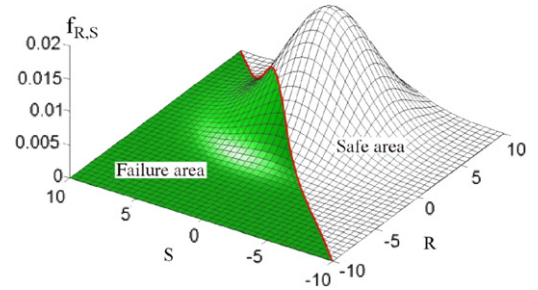


Fig. 4. Density of joint probability.

truncated Gaussian distributions for the geometric parameters  $d_s$ ,  $d_{fi}$ ,  $d_{fr}$  and  $h$ , avoiding in this manner non-physical values. On the other hand, an uniform distribution is chosen for the imposed parameter  $p$ , Fig. 3a-b. So, no preferential values are expected in the fixed range (800–1200 bar). These distributions are supposed to be realistic in this application.

In Fig. 3a,  $x$  stands for  $d_s$ ,  $d_{fi}$ ,  $d_{fr}$  and  $h$ . In both Fig. 3a-b,  $f$  denotes the density of probability for the respective variables.

Mathematically, the failure probability can be classically expressed by

$$P_f = \int_{G \leq 0} f_{R,S}(x_1, \dots, x_n) dx_1 \dots dx_n, \quad (2)$$

where  $f_{R,S}$  represents the density of joint probability for  $R$  and  $S$ , Fig. 4, and  $x_i$  stands for variables,  $i = 1, n$ .

Finally, the reliability problem can be summarized as follows:  
Evaluate  $P_f$  from Eq. (2) as regards the feared event defined by Eq. (1) considering the distribution of parameters given in Fig. 3.

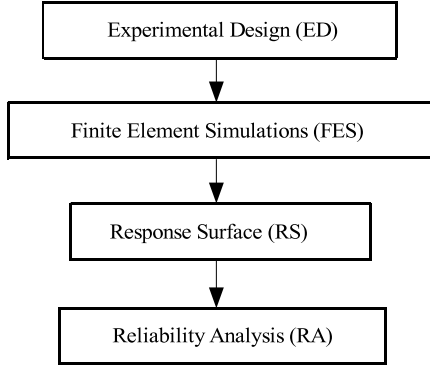


Fig. 5. Synoptic of adopted methodology.

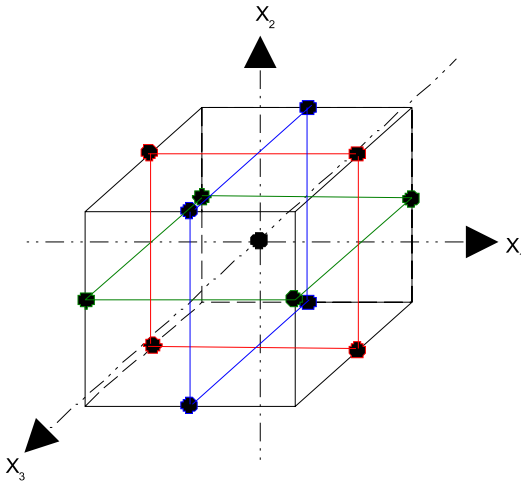


Fig. 6. 3D drawing of the Box-Behnken matrix.

Unfortunately, the calculation of  $P_f$  from Eq. (2) is not so easy, and that is why approximated methods are used for this.

### 3. Methodology for this work

Considering the five variables as explained in previous section and due to system complexity, it is not realistic to assess the failure probability directly with the Monte Carlo method by using experimental or numerical ways due to the prohibitory number of trials. So, a specific but classical methodology involving experimental design and finite element simulations to elaborate the Response Surface (RS) for reliability analysis [8–10] is developed. Such a meta-model avoiding Finite Element (FE) calculations is not time consuming.

Different stages of this methodology, Fig. 5, are detailed in this section.

#### 3.1. Experimental design

An experimental design is first investigated. The objective is to reduce the number of FES and to choose significant ones so that a suitable response surface could be established.

Using a cubic space and looking for a second-order RS for  $U_A = U_A(d_{fr}, h, p)$ , a Box-Behnken experimental design [11] is adopted. The three variables  $d_{fr}$ ,  $h$  and  $p$  are considered. Each parameter can take three values in cubic space; see Table 1, where  $x_i$ , with  $i = 1, 2, 3$ , stands for  $d_{fr}$ ,  $h$ ,  $p$ , and min, max and mean, respectively, stand for minimum, maximum and mean values. Finally, 13 FES are extracted from the experimental design; see Table 2 and Fig. 6.

Table 1  
Box-Behnken experimental matrix.

$x_1$	$x_2$	$x_3$	
max	max	mean	4
min	min		
max	mean	max	4
min		min	
mean	max	max	4
	min	min	
mean	mean	mean	1
FES = 13			

Table 2  
Numerical experiments to be performed:  $p$  in MPa,  $h$  and  $d_{fr}$  in mm.

System A			System B		
$p$	$D_{fr}$	$h$	$p$	$D_{fr}$	$h$
120	0.318	3.824	120	0.148	4.749
80	0.318	3.824	80	0.148	4.749
120	0.000	3.824	120	0.091	4.749
80	0.000	3.824	80	0.091	4.749
120	0.159	3.959	120	0.1195	4.969
80	0.159	3.959	80	0.1195	4.969
120	0.159	3.689	120	0.1195	4.529
80	0.159	3.689	80	0.1195	4.529
100	0.318	3.959	100	0.148	4.969
100	0.000	3.959	100	0.091	4.969
100	0.318	3.689	100	0.148	4.529
100	0.000	3.689	100	0.091	4.529
100	0.159	3.824	100	0.1195	4.749

#### 3.2. Finite element simulations (FES)

For each previous set  $(d_{fr}, h, p)$  issued from the Box-Behnken experimental design, an FES is performed to obtain the corresponding  $U_A$  displacement. Numerical convergence according to the mesh has been checked for this displacement. The FES results will be useful data to then elaborate the response surface by multi-linear regression.

Numerical models (one for each locking configuration, see Fig. 2) and simulations are carried out using finite element code [2]. The elasto-plastic constitutive law, finite displacements and contact between  $F_i$  and  $P_i$  are involved in this model. The meshes and boundary conditions for system A and system B are shown in Fig. 7. A second-order hexahedric 3D finite element with reduced integration (C3D20R) is employed except for system A where a modified 3D tetrahedric finite element (C3D10M) is used.

In these models, the material properties are fixed to their minimal values with a weak probability of obtaining these values. So, the present models are pessimist from this point of view, which goes in the direction of safety.

#### 3.3. Response surface

Following the initial aim, a Response Surface (RS) is now elaborated in order to easily assess  $U_A = U_A(d_{fr}, h, p)$  for any  $(d_{fr}, h, p)$  set avoiding consuming time. Because of this surface (one for each system), it becomes convenient to evaluate the performance function in the next and final step.

A second-order polynomial is classically obtained for  $U_A$  using a multi-linear regression method. It is expressed in the following form:

$$U_A = a_0 + a_1x_1 + a_2x_2 + a_3x_3 + a_{12}x_1x_2 + a_{13}x_1x_3 + a_{23}x_2x_3 + a_{11}x_1^2 + a_{22}x_2^2 + a_{33}x_3^2 \quad (3)$$

where  $(x_1, x_2, x_3)$ , respectively, stand for physical parameters  $(d_{fr}, h, p)$  and  $a = (a_0, a_1, a_2, a_3, a_{12}, a_{13}, a_{23}, a_{11}, a_{22}, a_{33})$  are estimated coefficients issued from  $a = (x^t x)^{-1} x^t y$  formula, where  $y$  stands for  $U_A$  and  $x$  is the matrix of experiments.

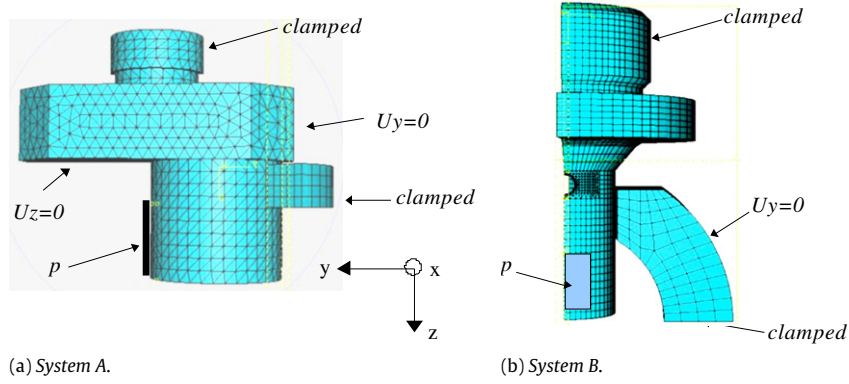


Fig. 7. Meshes and boundary conditions for system A and system B.

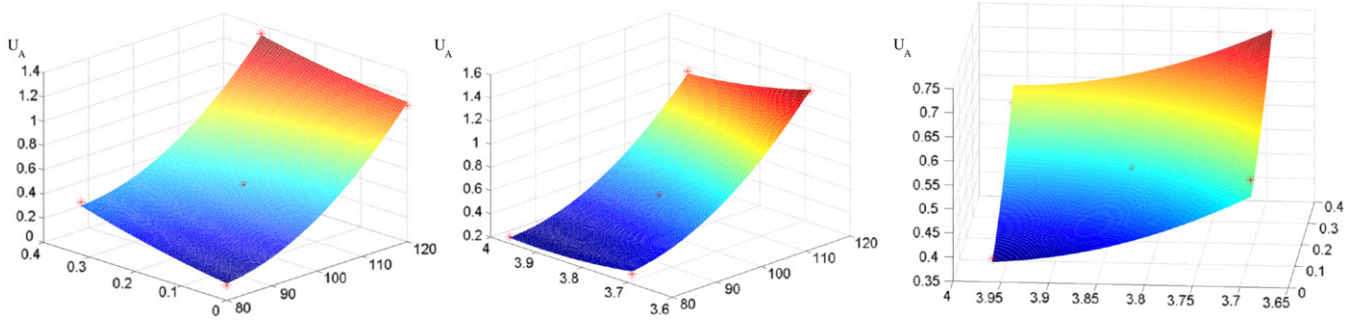


Fig. 8. Interpretation of the response surface for system A.

Involving more than two variables, the present surface is a hypersurface, not representable in the dimensions! Nevertheless, this hypersurface can be illustrated by fixing one of the three parameters.

Thus, Fig. 8 gives a sketch of the RS in the case of system A. In each plot, the third free parameter is fixed to its mean value while the two other ones vary.

Estimating the quality of the previous response surface is essential to ensure that the physical phenomenon is correctly modelled. The gap between the FE calculations and RS prediction is first evaluated for 13  $(d_{fr}, h, p)$  initial set values. Second, 10 additional FES are carried out using  $(d_{fr}, h, p)$  set values chosen in the feasible design space to check the RS accuracy. These new FE results are compared with the RS predictions. In the case of large disagreement (relative variation higher than 10% not acceptable), a new response surface is elaborated including these new FES. It will be particularly important to evaluate the response surface quality at the  $(d_{fr}, h, p)$  set corresponding to the higher failure probability.

### 3.4. Reliability analysis

This final stage consists in evaluating the failure probability for the feared event traduced by Eq. (1). Using the RS is an efficient way to easily estimate the performance function  $G$  and see if the feared event is encountered or not. The use of the Monte Carlo method is now possible and the results can be considered as a reference provided that the number of trials is correctly linked to the probability level. Indeed, it needs around  $10^{n+2}$  to  $10^{n+3}$  trials to evaluate a failure probability level of  $10^{-n}$ .

Approximated FORM and SORM methods are investigated in this work and compared with Monte Carlo and derived Monte Carlo methods. An overview of these methods is now presented.

#### 3.4.1. Monte Carlo (MC) method

In the Monte Carlo approach [12], all the variables are randomly sampled according to their statistical distribution. For each trial (a

set of data) the  $G$  function is calculated using the RS, Eqs. (1) and (3). Finally, the number of situations giving  $G$  negative is counted to obtain an estimation of the failure probability  $P_f$  in a simple way [13]:

$$\tilde{P}_f = \frac{1}{N} \sum_{r=1}^N I_{Df}^r \quad (4)$$

where  $N$  is the total number of trials,  $r$  is the current trial number and  $I_{Df}^r$  the counter of feared event realization. Using this method, an error depending on the trials number and the estimated probability level can advantageously be obtained by the Shooman formula [14] for a degree of confidence of 95%:

$$\%erro = 200 \sqrt{\frac{1 - \tilde{P}_f}{N \cdot \tilde{P}_f}} \quad (5)$$

This method, illustrated in Fig. 9 in standard space [13], can be very time consuming when the limit state function calculation is complex and needs experiments or FE calculations, as explained above.

Nevertheless, it becomes efficient when an analytical expression of this function can be established using the response surface, as in the present study.

#### 3.4.2. FORM/SORM approximated methods

FORM and SORM methods consist in an analytical approximation of the failure probability by calculating a reliability index,  $\beta$  [13]. It is necessary in this case to formulate the limit state, Eq. (1), in a reduced variable space (standard space) where each variable has a zero mean and unit standard deviation. The transformation for a given Gaussian distribution from physical space,  $x_i$  variables, to standard space,  $u_i$  variables, is called an isoprobabilistic transformation and is expressed

$$u_i = \frac{x_i - m_i}{\sigma_i} \quad (6)$$

where  $m_i$  and  $\sigma_i$  stand for the mean and standard deviation of  $x_i$ .



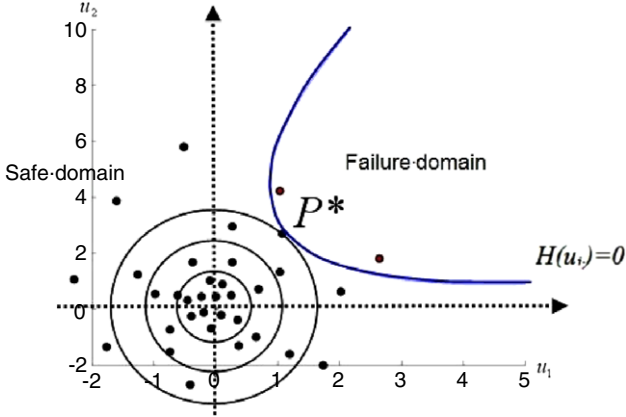


Fig. 9. Classical Monte Carlo method illustrated in standard space.

In the previous standard space, the reliability index  $\beta$  represents the shortest distance from the limit state surface to the origin; see Fig. 9.  $P^*$  defines the most probable point of failure.

Optimisation algorithms are then needed to determine the  $\beta$  index. Genetic algorithms are investigated for this purpose, looking for the best value of this index (global minimum) [15,16].

Then, knowing the index  $\beta$ , the failure probability can be easily determined using the standard normal Cumulative Distribution Function (CDF)  $\phi$ .

For instance, for the FORM method, where the limit state is approximated by a first-order hyperplane, it is expressed by

$$P_f = \phi(-\beta) = 1 - \phi(\beta). \quad (7)$$

In the case of the SORM approach, where the limit state is approximated by a second-order hypersurface, it is given by the Breitung formula [17]:

$$P_f = \phi(-\beta) \left\langle \prod_{j=1}^{n-1} \frac{1}{\sqrt{1 + \beta k_j}} \right\rangle \quad (8)$$

where the coefficients  $k_j$  permit one to take into account the curvature of the limit state [13] at  $P^*$ .

Thus, the failure probability calculation can be suitable provided that  $\beta$  obtained from the optimization algorithms is sufficiently accurate: its determination is of first importance.

Using deterministic optimization algorithms [18–20], the  $x_i$  variables corresponding to  $P^*$  can be obtained. From these values, sensitivities and elasticities useful for design, Eq. (11), can be estimated.

Moreover, in a particular condition where only two independent Gaussian variables,  $R$  and  $S$ , are considered,  $\beta$  can be obtained analytically by

$$\beta = \frac{\bar{R} - \bar{S}}{\sqrt{(\sigma_R^2 + \sigma_S^2)}} \quad (9)$$

where  $\bar{R}$  and  $\bar{S}$  denote the mean of  $R$  and  $S$  respectively, and  $\sigma_R$  and  $\sigma_S$  represent the standard deviation of  $R$  and  $S$  respectively.

With the FORM or SORM method, illustrated in Fig. 10, no error estimation is available, in contrast to the Monte Carlo approach.

In addition to obtaining the critical set values of variables ( $P^*$ , not achievable using the Monte Carlo method), significant information can be also assessed by FORM/SORM methods:

(1) the influence of each variable near the critical set values using  $\alpha_i$  coefficients defined by

$$\alpha_i = \frac{\partial \beta}{\partial u_i}; \text{ and} \quad (10)$$

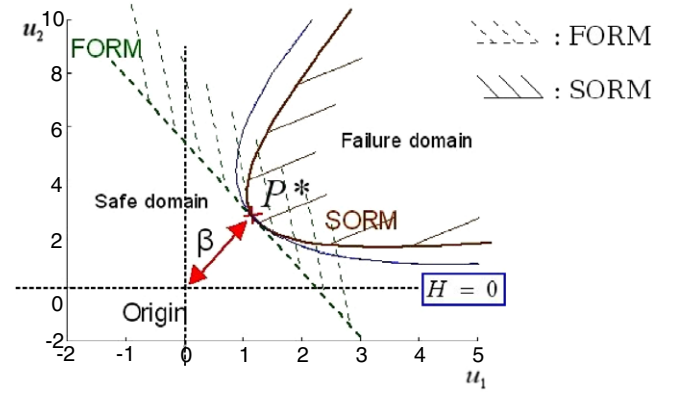


Fig. 10. Approximated FORM/SORM methods.

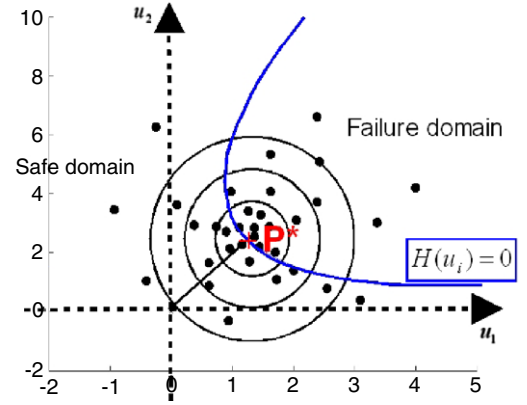


Fig. 11. Monte Carlo method by importance sampling.

(2) the sensibility ( $s$ ) and elasticity ( $e$ ) of  $P_f$  around  $P^*$  using

$$e_{1i} = \frac{m_i}{P_f} \frac{\partial P_f}{\partial m_i}; \quad e_{2i} = \frac{\sigma_i}{P_f} \frac{\partial P_f}{\partial \sigma_i}; \quad S_{1i} = \frac{\partial P_f}{\partial m_i}; \quad S_{2i} = \frac{\partial P_f}{\partial \sigma_i}. \quad (11)$$

As presented below, FORM/SORM and Monte Carlo methods may be combined in derived Monte Carlo methods.

### 3.4.3. Derived Monte Carlo method (DMC): Monte Carlo by importance sampling

This method, presented in [13], is also used in this work. Knowing  $P^*$ , it consists in concentrating sampling around this point determined before. An illustration of this method is given in Fig. 11. So, if no other secondary local minima exist, the probability of failure can be assessed using Eq. (12) with a minimum number of trials. With this method, only a few thousands of trials are enough to obtain a probability of  $10^{-7}$  instead of  $10^9$  using the classical Monte Carlo method.

$$\tilde{P}_f = \frac{1}{N} \sum_{A=1}^N I_{Df}^r \exp \left( \sum_i u_i^* \cdot u_i^r - \frac{\beta}{2} \right) \quad (12)$$

where  $u_i^*$  represent the  $P^*$  co-ordinates in standard space,  $u_i^r$  the co-ordinates of variable  $i$  for trial  $r$ ,  $I_{Df}^r$  the number of failures and  $N$  the number of trials.

Nevertheless, the quality of results using Monte Carlo simulations is highly dependent on the quality of the generator of pseudo-random numbers. The 'Mersenne Twister' generator, developed by Matsumoto and Nishimura [21], is implemented in the reliability tool used for this study [1].

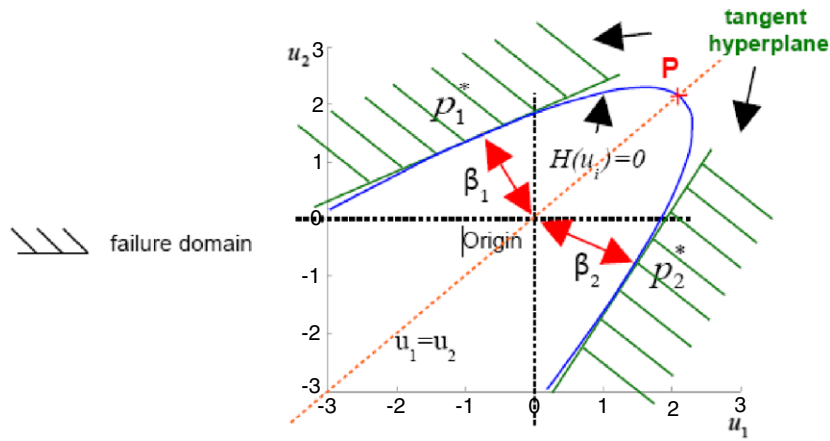


Fig. 12. Convex limit state.

**Table 3**  
Distributions of system A variables.

Variable	Unit	Distribution	Mean value	Standard deviation	Minimum value	Maximum value
$d_s$	mm	tr. Gaussian	2.072	0.037	1.937	2.207
$d_{fi}$	mm	tr. Gaussian	0.469	0.037	0.335	0.60
$d_{fr}$	mm	tr. Gaussian	0.159	0.044	0.0	0.318
$h$	mm	tr. Gaussian	3.824	0.06	3.689	3.959
$p$	MPa	uniform	100		80	120

## 4. Results and discussions

### 4.1. Concerning reliability tools

Before applying them for present complex system A and system B, the relevance of previous reliability tools has been first evaluated on reference tests obtained from the literature [22–26]. Many nonlinear performance functions have been involved in those tests.

Considering the quadratic limit state function, see Fig. 12, it appears obvious that FORM/SORM methods must be used very carefully. As demonstrated earlier [25], such cases can lead to significant overestimation or underestimation of the failure probability.

Moreover, if several critical points  $P_1^*$  and  $P_2^*$  that are physically acceptable exist, genetic algorithms can be advantageously used while deterministic algorithms should converge to point P, which is not the critical one. In such a case where several convenient critical points exist, a multi-FORM approach [13] is clearly recommended to correctly evaluate the failure probability level.

### 4.2. Concerning system A and system B reliability

#### 4.2.1. System A

The  $d_s$ ,  $d_{fi}$ ,  $d_{fr}$ ,  $h$  and  $p$  distributions are given in Table 3, where the truncated Gaussian distribution is denoted by tr. Gaussian.

Several optimization calculations using the Abdo–Rackwitz [18], BFGS [19] or SQP [20] deterministic algorithms have been performed changing the initial starting point. Scanning all over the design space, only one critical point has been found every time. The reliability index,  $\beta$ , the failure probability,  $P_f$ , and the critical design point obtained from FORM, SORM and DMC methods are summarized in Table 4. DMC needs  $3 \times 10^5$  simulations whereas FORM and SORM need only 365.

**Table 4**  
Characteristics of critical design point.

$\beta$	Critical design point					Failure probability
5.78	$p$	$d_{fr}$	$h$	$d_{fi}$	$d_s$	FORM: $P_f = 3.72 \times 10^{-9}$ SORM: $P_f = 6.02 \times 10^{-10}$ Monte Carlo: $4.53 \times 10^{-10}$
	119.773	0.249	3.700	0.575	1.965	

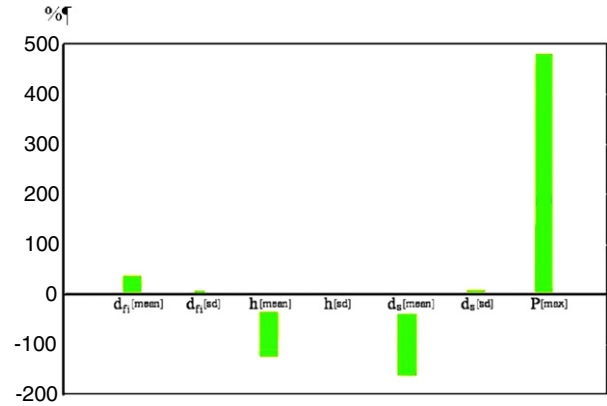


Fig. 13. Elasticity diagram concerning system A.

Obtaining the critical design point, it is necessary to verify the quality of the response surface at this point.

So, a new FE simulation with  $d_s$ ,  $d_{fi}$ ,  $d_{fr}$ ,  $h$  and  $p$  corresponding to the critical point is performed to obtain  $U_A^{FE}$  and compare this value to  $U_A^{RS}$  obtained by the RS. A variation of 2.5 % is obtained in this case. This result is acceptable as regards the system safety since  $U_A$  is overestimated by the response surface.

Table 4 reveals a gap between the FORM and SORM results. This can be explained by the nonlinear limit state around the critical point. Moreover, the gap between SORM and Monte Carlo results probably means that the SORM is not sufficient to cover the nonlinearity around the critical point.

Moreover, approximated FORM and SORM methods can advantageously give information about the  $P_f$  sensibility to the mean value [MEA], standard deviation [SD], minimum value [MIN] and maximum value [MAX] of each variable. Such information is contained in the elasticity diagram presented Fig. 13.

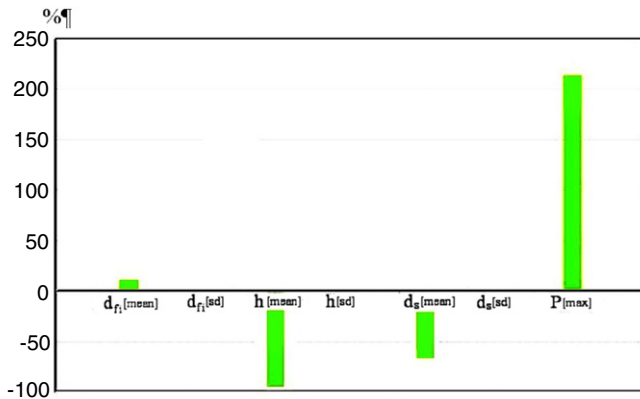
Obviously,  $P_f$  is very sensitive to pressure  $p_{[max]}$ :  $P_f$  goes up by 500% when the  $p_{[max]}$  value goes up 1%. The pressure needs to be controlled very carefully. In contrast,  $P_f$  is logically reduced by an increase of  $d_s$  and  $h$  mean values. Finally,  $P_f$  is not sensitive to the standard deviation of each parameter except for pressure. So, it will be slightly affected by a bad quality control during manufacturing.

**Table 5**  
Distributions of system B variables.

Variable	Unit	Distribution	Mean value	Standard deviation	Minimum value	Maximum value
$d_s$	mm	tr. Gaussian	2.78	0.055	2.547	3.003
$d_{fi}$	mm	tr. Gaussian	0.446	0.043	0.210	0.682
$d_{fr}$	mm	tr. Gaussian	0.119	0.032	0.091	0.148
$h$	mm	tr. Gaussian	4.749	0.050	4.529	3.969
$p$	MPa	uniform	100		80	120

**Table 6**  
Critical design point and failure probability for system B.

$\beta$	Critical design point					Failure probability
2.89	$p$	$d_{fr}$	$h$	$d_{fi}$	$d_s$	FORM: $P_f = 1.90 \times 10^{-3}$ SORM: $P_f = 6.50 \times 10^{-4}$ Monte Carlo: $6.45 \times 10^{-4}$
	119.476	0.118	4.703	0.488	2.706	



**Fig. 14.** Elasticity diagram concerning system B.

In spite of the pessimist FE model and a response surface overestimating this model,  $P_f$  is less than  $10^{-9}$ , which is very far from  $10^{-4}$  required, so the system seems to be largely secure!

#### 4.2.2. System B

For this system, the  $d_s$ ,  $d_{fi}$ ,  $d_{fr}$ ,  $h$  and  $p$  distributions are given in Table 5 and the results are summarized in Table 6.

The SORM result is very close to Monte Carlo one using approximately  $6 \times 10^5$  trials, but this indicates that the specification is just satisfied.

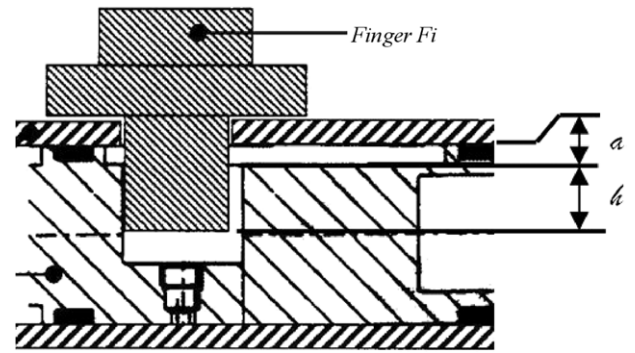
Moreover, an FE simulation with  $d_s$ ,  $d_{fi}$ ,  $d_{fr}$ ,  $h$ ,  $p$  corresponding to the critical point leads to a relative error of 6.5%. In this case, the displacement  $U_A$  issued from response surface is underestimated. So, the failure probability is also underestimated, which is not acceptable.

Improvements must be done on this system to ensure the specification. The elasticity diagram plotted in Fig. 14 is very useful to point out ways of improvements. It indicates that the failure probability level is largely influenced by the pressure  $p$  and distance  $h$ . It can also be observed that the failure probability level is not sensitive to the standard deviation of each parameter.

#### 4.3. Ways of improvements for system B

Two ways of improvement are suggested by Fig. 14.

First, a better knowledge of  $p$  distribution would probably permit one to reduce the failure probability level. For instance, if the maximum value of  $p$  is 118 MPa rather than 120 MPa, then  $P_f$  becomes  $2.69 \times 10^{-6}$  instead of  $6.45 \times 10^{-4}$ ! In the same way, if  $p$



**Fig. 15.** System B configuration.

follows a truncated Gaussian distribution with 100 MPa as its mean value, 50 MPa as the standard deviation, 80 MPa as minimum value and 120 MPa as maximum value instead of a uniform distribution,  $P_f$  is  $9.57 \times 10^{-7}$  instead of  $6.45 \times 10^{-4}$ !

A second way of improvement consists in increasing the distance  $h$  and reducing the distance  $a$ ; see Fig. 15. As shown in Fig. 16, this permits one to largely decrease the failure probability level. So, by reducing by 0.2 mm the distance  $a$ ,  $P_f$  changes from  $6.45 \times 10^{-4}$  to  $3.12 \times 10^{-7}$ .

## 5. Conclusion

In this work, a reliability approach is developed for analysing the safety of locking systems. A mechanic-reliability engineer method, combining both mechanical and reliable tools, is proposed to assess the failure probability  $P_f$  of those systems including uncertainties. Experimental Design (ED), Finite Element Simulations (FES), the Response Surface (RS) and Reliability Analysis (RA) compose the successive stage of the present methodology. It appears convenient to conclude this study with reference to three points:

- (1) an engineer's point of view about the reliability of system A and system B underlining the analysis reliability engineer like decision-making aid,
- (2) an advised user's point of view about the use of modelisation and reliability tools,
- (3) a researcher's point of view concerning improvements in future works.

*About the reliability of system A and system B.*

The very great robustness of the first system of locking (system A) and the weak safety margin for system B have been demonstrated. Improvements of system B have been possible from the analysis of the diagram of elasticities. This revealed that the level of failure probability was significantly affected by the distribution of the pressure. A better knowledge of this distribution would probably lead to a level of probability of weaker failure. Moreover, the second way of improvements proposed (modification of the  $a$  and  $h$  dimensions) also showed that the mechanic-reliability engineer method could be advantageously used as a decision-making aid method.

*About modelisation and reliability tools.*

A suitable ED has been used to elaborate a second-order polynomial as the RS. Necessary data to identify this second-order polynomial have been obtained by FES. At this stage, the capacity of the model to correctly represent the physical phenomenon only depends on the quality of the RS. Robust indicators are necessary to estimate this quality. Using a reliable RS, it is now possible to perform a reliability analysis using appropriate tools. The investigations made in this study showed it was convenient to use FORM and SORM methods in addition to the Monte Carlo method.



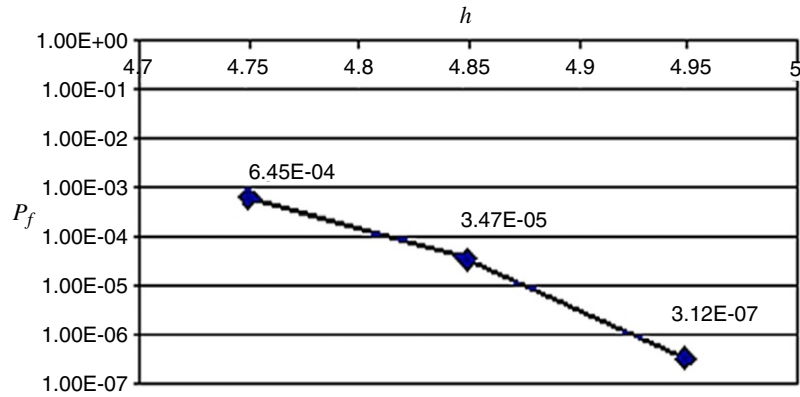


Fig. 16. Evolution of the failure probability on increasing  $h$ ; System B configuration.

About future works.

In this paper, no effort was made to improve the distributions of the variables. We will concentrate on this particular point in future works. Investigations will relate precisely to the means of improving the distributions of sensitive variable at the design point while carrying out a minimum of tests.

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