High-pressure ethanol oxidation and its interaction with NO Lorena Marrodán, Álvaro J. Arnal, Ángela Millera, Rafael Bilbao, María U. Alzueta* Aragón Institute of Engineering Research (I3A). Department of Chemical and Environmental Engineering. University of Zaragoza. C/ Mariano Esquillor, s/n. 50018 Zaragoza. Spain *uxue@unizar.es ABSTRACT

7 Ethanol has become a promising biofuel, widely used as a renewable fuel and gasoline additive. Describing 8 the oxidation kinetics of ethanol with high accuracy is required for the development of future efficient 9 combustion devices with lower pollutant emissions. The oxidation process of ethanol, from reducing to 10 oxidizing conditions, and its pressure dependence (20, 40 and 60 bar) has been analyzed in the 500-1100 K 11 temperature range, in a tubular flow reactor under well controlled conditions. The effect of the presence of 12 NO has been also investigated. The experimental results have been interpreted in terms of a detailed 13 chemical kinetic mechanism with the GADM mechanism (Glarborg P, Alzueta MU, Dam-Johansen K and 14 Miller JA, 1998) as a base mechanism but updated, validated, extended by our research group with reactions 15 added from the ethanol oxidation mechanism of Alzueta and Hernández (Alzueta MU and Hernández JM, 16 2002), and revised according to the present high-pressure conditions and the presence of NO. The final 17 mechanism is able to reproduce the experimental trends observed on the reactants consumption and main 18 products formation during the ethanol oxidation under the conditions studied in this work. The results show 19 that the oxygen availability in the reactant mixture has an almost imperceptible effect on the temperature 20 for the onset of ethanol consumption at a constant pressure, but this consumption is faster for the highest 21 value of air excess ratio (λ) analyzed. Moreover, as the pressure becomes higher, the oxidation of ethanol 22 starts at lower temperatures. The presence of NO promotes ethanol oxidation, due to the increased 23 relevance of the interactions of CH_3 radicals and NO_2 (from the conversion of NO to NO_2 at high pressures 24 and in presence of O_2) and the increased concentration of OH radicals from the interaction of NO_2 and 25 water.

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27 Keywords: ethanol; oxidation; high-pressure; nitrogen oxides; modeling.

28 **1. Introduction**

29 Minimizing particulate matter and nitrogen oxides (NO_x) emissions from combustion, especially from 30 transport, is a pressing need to improve the air quality, preserve the environment and comply with the 31 increasingly restrictive laws. A prospective solution is fuel reformulation since its effects on emissions are 32 immediate and can be implemented, without significant changes, in the design of the equipment. This 33 reformulation implies the total or partial replacement of the conventional fuel by alternative ones, that may 34 have been obtained in a more environmentally friendly way, for example, alcohols such as ethanol or 35 butanol from biomass or wastes by biorefinery processes [1].

Ethanol (C_2H_5OH) is one of the most studied alcohols and its use, directly or as a gasoline additive, is spread worldwide. However, the cetane number, flash point and calorific value of ethanol are lower than those corresponding to diesel fuel, so it cannot be used directly in diesel engines. Therefore, ethanol must be blended with diesel fuel or biodiesel [2] and, working under the appropriate conditions, the emissions of CO, particulate matter and NO_x could be reduced [3].

The ethanol oxidation has been investigated in several works using laminar flames, shock tubes, flow reactors and rapid compression machines, as it has been summarized in the study of Mittal et al. [4]. More recently, Barraza-Botet et al. [5] carried out ignition and speciation studies in ethanol combustion in a rapid compression facility. For modeling predictions, they [5] used the detailed mechanism of Burke et al. [6,7] developed for C₁-C₃ hydrocarbons and oxygenated species oxidation, obtaining a good agreement with the experimental results.

47 However, despite its relevance for its applicability to internal combustion engines, the ethanol oxidation in 48 flow reactors under high-pressure conditions has not been previously studied. Therefore, reliable 49 experimental data for validation of the kinetic models in this high-pressure regime become of high 50 importance.

In this context, the aim of the present work is to extend the experimental database on ethanol oxidation with the study of its conversion under high-pressure conditions, in a flow reactor, for different air excess ratios, both in the absence and presence of nitric oxide (NO). NO may be formed in the combustion chamber of a diesel engine, mainly through the thermal NO mechanism and, once it has been formed, NO may

interact with ethanol or its derivatives. The experimental results are analyzed in terms of a detailed chemical
kinetic mechanism to identify the main reaction routes occurring and to better understand the possible
ethanol-NO interactions.

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2. Experimental methodology

The ethanol oxidation experiments, both in the absence and presence of NO, have been carried out in a 60 high-pressure flow reactor designed to approximate gas plug flow. The experimental set up is described in 61 62 detail in Marrodán et al. [8] and only a brief description is provided here. A controlled evaporator mixer 63 (CEM) has been used to feed an aqueous solution of ethanol (10% by weight) into the reaction system. The 64 oxygen required to carry out each oxidation experiment depends on the air excess ratio analyzed (λ , defined 65 as the inlet oxygen concentration divided by stoichiometric oxygen), and it has been supplied from gas 66 cylinder through a Bronkhorst Hi-Tech mass flow controller. In the case of the experiments in the presence of NO, 500 ppm of NO have been added to the feed gas flow. Table 1 lists the conditions of the different 67 experiments. 68

The gas reactants are premixed before entering the reaction system, which consists of a tubular quartz reactor (inner diameter of 6 mm and 1500 mm in length) enclosed in a stainless-steel tube that acts as a pressure shell. The longitudinal temperature profile in the reactor was experimentally determined. An isothermal zone (±10 K) of 56 cm was obtained in the reactor, which was considered as reaction zone. Nitrogen to balance up to obtain a total flow rate of 1 L (STP)/min has been used, resulting in a gas residence time dependent of the pressure and the temperature according to: t_r (s)=261 P(bar)/T(K).

75 The products were analyzed using an on-line 3000A Agilent micro-chromatograph equipped with TCD 76 detectors and an URAS26 ABB continuous IR NO analyzer. The uncertainty of the measurements is estimated 77 as ±5%, but not less than 10 ppm.

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79 **3. Modeling**

Simulations of the experimental results obtained in the ethanol high-pressure oxidation, in the absence and
presence of NO, have been made using a gas-phase chemical kinetic model and the software Chemkin-Pro

82 [9]. The detailed mechanism used in this work has been built up by our research group from the GADM mechanism [10], progressively updated (e.g. [11,12]) and modified to consider the different experimental 83 conditions, such as the high-pressure and/or the different compounds involved [13-17]. In the case of 84 85 ethanol, the reaction subset proposed by Alzueta and Hernández [18] in an atmospheric ethanol oxidation 86 study has been included in the mechanism compiled in this work. Formic acid (HCOOH) has been identified 87 as an intermediate in oxidation of dimethyl ether [19], which is an isomer of ethanol, so the reaction subset for formic acid oxidation proposed by Marshall and Glarborg [20] has also been included in the mechanism. 88 89 The thermodynamic data for the species involved are taken from the same sources as the original 90 mechanisms. The complete mechanism (137 species and 798 reactions) is provided as Supplementary 91 Material in CHEMKIN format.

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4. Results and discussion

A study of ethanol oxidation at high pressure (20, 40 and 60 bar), in the 500-1100 K temperature range, has been carried out, for different air excess ratios (λ =0.7, 1 and 4), both in the absence and in the presence of NO.

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98 4.1. Oxidation of ethanol in the absence of NO

Figure 1 shows an example of the results for ethanol consumption and CO and CO₂ formation as a function of temperature for the conditions of set 4 in Table 1, i.e., 20 bar, stoichiometric conditions (λ =1) and in the absence of NO. From now on, experimental results are denoted by symbols, and modeling calculations by lines. In general, there is a good agreement between the experimental results and model predictions. Under these conditions, the ethanol conversion starts at approximately 725 K, the same temperature as for the onset of CO formation whose concentration peaks at 775 K. At the highest temperatures, ethanol and CO are completely oxidized to CO₂.

Figure 2 shows the concentration of ethanol and of the main products quantified (CO, CO₂, CH₃CHO, C₂H₄, CH₄, CH₃OH, H₂), for different air excess ratios (from λ =0.7 to λ =4), at a constant pressure of 20 bar, and in the absence of NO. The oxygen availability in the reactant mixture does not modify significantly the temperature for the onset of ethanol conversion at a given pressure. In an ethanol oxidation study at atmospheric pressure, Alzueta and Hernández [18] observed that the ethanol oxidation occurs at lower temperatures for very oxidizing conditions (λ =35), and small differences between λ =0.7 and λ =1 were found. The biggest discrepancies can be found in the experimental and modeling results for CH₄, for reducing and stoichiometric conditions, and CH₃OH, minor products compared to CO and CO₂. The same tendencies can

be observed for the other pressures studied in this work, although these results are not shown.

In order to further evaluate the influence of air excess ratio on ethanol oxidation, given the little influence found for λ =1 and λ =4, model calculations for λ =35, very fuel-lean conditions, have been carried out. The theoretical results obtained for λ =35 (Figure 2) are almost the same than those for λ =4, for ethanol, acetaldehyde (CH₃CHO) and CO and CO₂ concentrations, but lower amounts of CH₄, C₂H₄ and CH₃OH are predicted. So, it can also be deduced that for the high-pressure conditions studied in this work, there is almost no influence of the oxygen availability on the temperature for the onset of ethanol oxidation.

Figure 3 shows the influence of the pressure change (20, 40 and 60 bar) on the ethanol consumption and CO formation, which has been selected as one of the main products of ethanol oxidation. Independently of the stoichiometry analyzed, the consumption of ethanol starts at lower temperatures as the pressure is increased, approximately 100 K when moving from 20 to 60 bar. This behavior is also observed in the formation of CO, which peaks at lower temperatures for the highest pressure analyzed. The oxidation of CO to CO_2 is favored by an increase in pressure, as well as by an increase in the lambda value.

127 Considering the experimental procedure utilized in this work, a change in the pressure maintaining the total 128 gas flow rate, also implies a change in the gas residence time $(t_r (s)=261 P(bar)/T(K))$. Therefore, with the 129 present mechanism, that describes well the experimental results, we have made different simulations to try 130 to distinguish between the effect of gas residence time or pressure. This evaluation can be found as 131 Supplementary Material, Figure S.1. The results indicate that both the pressure and the residence time have 132 an appreciable effect on the ethanol conversion, which is shifted to lower temperatures when any of the 133 above variables is increased. Accordingly, the results presented in Figure 3 correspond to the joint effect of 134 pressure and residence time.

In general, modeling predictions are in good agreement with the experimental observations. Consequently,
in this work, reaction rate analysis has been performed to identify the main ethanol consumption routes and
products formation and the obtained results have been represented in a reaction pathway diagram in Figure
4 (left).

The ethanol consumption is initiated by its thermal dehydration to ethylene (reaction R.1), as this latter has been detected by gas chromatography, and also by its thermal decomposition through bond cleavage to CH₂OH and CH₃ radicals (reaction R.2). For example, for 20 bar and λ =0.7, at 725 K, 86% of the ethanol is being consumed through reaction R.2, and for λ =4, 95% of the ethanol consumption is produced through reaction R.1. This fact could explain the almost negligible effect of the oxygen availability on the temperature for the onset of ethanol consumption.

145
$$C_2H_5OH(+M) \rightleftharpoons C_2H_4 + H_2O(+M)$$
 (R.1)

146
$$C_2H_5OH(+M) \rightleftharpoons CH_2OH+CH_3(+M)$$
 (R.2)

147 In earlier studies involving ethanol oxidation in flow reactors [18,21], and in flames and jet stirred reactors 148 [22], the main reaction pathways for ethanol consumption were identified. The proposed reaction routes are 149 based on a hydrogen abstraction that may occur on three different sites, leading to the formation of three 150 different C_2H_5O radical isomers (reaction R.3, where R can be O, H, OH, CH₃ or HO₂ radicals).

151
$$C_{H_2}OH+R \rightleftharpoons CH_3CHOH/CH_3CH_2OH/CH_3CH_2O+RH$$
 (R.3)

Under the conditions of the present work, these reactions also take place, especially that one involving HO₂ radicals, as it was previously observed in the oxidation of other oxygenated compounds, such as dimethoxymethane [23], under high-pressure conditions. The hydroxymethyl radical (CH₂OH), formed in reaction R.2 from ethanol, reacts with molecular oxygen to produce formaldehyde and more HO₂ radicals (reaction R.4), which interact with ethanol (reaction R.3) producing the CH₃CHOH radical, the dominant radical under the present conditions.

158
$$CH_2OH+O_2 \rightleftharpoons CH_2O+HO_2$$
 (R.4)

159 An example of the evolution along the reactor of the main consumption reactions for ethanol can be 160 observed in Figure 4 (right), for 20 bar, λ =1 and 725 K. At the beginning of the reactor, the ethanol

- 161 consumption is mainly through its thermal dehydration (reaction R.1), but hydrogen abstraction reaction by
- 162 HO₂ (reaction R.3) becomes more relevant with the distance.
- 163 The CH_3CHOH radical reacts with molecular oxygen (reaction R.5) producing acetaldehyde, which has been
- 164 quantified by gas chromatography. Acetaldehyde interacts with the radical pool producing the acetyl radical
- 165 (CH₃CO), which thermally decomposes to CO and CH₃ radicals.
- 166 $CH_3CHOH + O_2 \rightleftharpoons CH_3CHO + HO_2$ (R.5)
- 167 The reaction pathways involving the other two C_2H_5O radicals are of minor relevance compared to those 168 already described, and very similar to those described in previous ethanol oxidation works (e.g. [22]).
- As it has been mentioned in the introduction, the mechanism of Burke et al. [6,7] has been used in previous ethanol studies, e.g. [5]. Therefore, it has been considered interesting to compare the experimental results obtained in this work with those predicted with the present model and the Burke et al. model. This comparison can be found as Supplementary Material, Figures S2-S10.
- 173 It can be observed that, in general, the model proposed in this work fits better the experimental results 174 corresponding to the ethanol conversion onset temperature and the concentrations of ethanol, CO, CO₂, H₂ 175 and C_2H_4 , while the Burke et al. model fits better the concentrations corresponding to CH₄ and CH₃OH.
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177 **4.2.** Oxidation of ethanol in the presence of NO

In the present work, the influence of the presence of NO in the reactant mixture on ethanol oxidation has also been analyzed. When burning any fuel in an air atmosphere at high temperatures, NO may be formed through the thermal NO formation mechanism by nitrogen fixation from the combustion air [24]. NO may be reduced by its interaction with ethanol and/or its derivatives, or may promote the ethanol oxidation in a mutually sensitized oxidation [25]. Therefore, the interaction between ethanol and NO has been considered in the present work from both experimental and modeling points of view.

As it can be drawn from the discussion of the main reaction pathways for ethanol conversion in the absence of NO, a high concentration of CH_3 radicals is also expected in the presence of NO. Furthermore, under the present experimental conditions, it has been observed that, due to the high-pressure conditions and the presence of O_2 , NO added to the reactant mixture is converted to NO_2 before entering the reactor. From the interaction between CH_3 radicals and NO_2 (reaction -R.6), the mechanism initially compiled in this work predicted an accumulation of nitromethane (CH_3NO_2), whose formation was not detected experimentally. Another possible interaction between CH_3 radicals and NO_2 leading to CH_3ONO may occur (reaction -R.7).

191
$$CH_3 + NO_2(+M) \rightleftharpoons CH_3 NO_2(+M)$$
 (-R.6)

192
$$CH_2 + NO_2 \rightleftharpoons CH_2ONO$$
 (-R.7)

193 In a high-pressure flow reactor study, Rasmussen and Glarborg [16] analyzed the effects of NO_x on CH_4 194 oxidation, through ab initio calculations. Their calculations indicated that the formation of CH_3ONO is 195 energetically unfavorable, but, if formed, it would dissociate to NO and methoxy radical (CH_3O).

Therefore, because of the high CH_3 and NO_2 concentrations expected and no CH_3NO_2 detection, the CH_3ONO reaction to CH_3 and NO_2 (reaction R.7) has been included in our mechanism. There is not much information in bibliography regarding this reaction and its kinetic parameters. So, the value of 7.00 x 10^{10} cm³ mol⁻¹ s⁻¹ proposed by Canosa et al. [26] has been adopted for reaction R.7. As it can be seen in Figure 5, in the concentration profiles of ethanol and CO, the predictions of the model improved considerably after including reaction R.7 in the mechanism.

202 Figure 6 (top) shows a comparison between the experimental results (symbols) and model predictions (lines) 203 obtained during ethanol oxidation, in the presence of NO, for different air excess ratios and different 204 pressures. Compared to Figure 3, the presence of NO promotes ethanol oxidation shifting the onset of 205 ethanol oxidation to lower temperatures, a difference of 100-125 K approximately. As also occurred in the 206 absence of NO, the available oxygen in the reactant mixture does not modify the temperature for the onset 207 of ethanol conversion at a constant pressure of 20 bar. The same tendency was observed for the other 208 pressures analyzed (results not shown), but the higher the pressure the lower the ethanol conversion onset 209 temperature. Figure 6 (bottom) shows the experimental and theoretical NO concentration results for 210 different air excess ratios and 20 bar, and also other pressures for λ =4. Modeling predictions are shifted to 211 higher temperatures, approximately 50 K, compared to experimental results. At low temperatures, as 212 previously mentioned, the NO fed to the system is converted to NO₂ through reaction R.8, and it is not thus 213 experimentally detected until approximately 750 K. Unlike what was observed for ethanol, both λ and

- 214 pressure values influence the NO concentration, in the way that increasing the amount of oxygen in the
- reactant mixture or increasing the pressure, results in a lower amount of NO experimental or predicted.

$$216 \qquad 2NO + O_2 \rightleftharpoons 2NO_2 \tag{R.8}$$

- 217 Once formed, NO₂ reacts with CH₃ radicals originated from ethanol to produce CH₃ONO (reaction -R7), which
- 218 decomposes rapidly into CH₃O+NO. As a consequence, NO is detected again, especially for 20 bar and λ =0.7,
- 219 because an increase in the value of pressure or lambda favors reaction R.8.
- NO₂ can also react with H_2O to produce HONO and OH radicals (reaction R.9), which promote ethanol conversion. The HONO formed decomposes to produce NO (reaction R.10).
- 222 $NO_2 + H_2O \rightleftharpoons HONO + OH$ (R.9)
- 223 $HONO(+M) \rightleftharpoons NO+OH(+M)$ (R.10)

The same reactions (R.9 and R.10), but in the reverse sense, were the cause of a slightly inhibiting effect of ethanol conversion by NO observed in the ethanol oxidation at atmospheric pressure [18], under certain conditions.

In the presence of NO, the ethanol consumption routes are the same as those already described in the absence of NO. However, in the presence of NO, the reaction pathways involving the CH₃CH₂O radical (formed through R.3) acquire more relevance, becoming the predominating reaction pathways. This radical decomposes through reactions R.11 and R.12 to produce acetaldehyde or CH₃ radicals and formaldehyde, respectively.

- 232 $CH_{2}CH_{2}O+M \rightleftharpoons CH_{2}CHO+H+M$ (R.11)
- 233 $CH_3CH_2O+M \rightleftharpoons CH_3+CH_2O+M$ (R.12)

First-order sensitivity analyses for ethanol and CO have been performed for different air excess ratios and 20
bar, in the absence of NO and in the presence of NO.

The obtained ethanol results are in agreement with the ethanol consumption pathways previously described and can be found as Supplementary Material, Figure S11. In the absence of NO, the most sensitive reaction is the hydrogen abstraction reaction by HO_2 (reaction R.3), which is the main reaction pathway for ethanol consumption. The reaction $H_2O_2(+M)=OH+OH(+M)$ is also very sensitive due to the generation of OH radicals 240 which can promote the consumption of ethanol by H abstraction reactions. In the presence of NO, the formation of CH₃CH₂O radical from ethanol (reaction R.3, C₂H₅OH+OH=CH₃CH₂O+H₂O) and its thermal 241 242 decomposition (reactions R.11 and R.12) present a high sensitivity coefficient, becoming the dominant 243 ethanol consumption under these conditions. The CH₃ radicals generated in reaction R.12 may interact with 244 ethanol promoting its consumption. The formation of HONO from the interaction of CH₂O+NO₂ 245 (CH₂O+NO₂=HCO+HONO) and its subsequent decomposition (reaction R.10, HONO(+M)=NO+OH(+M)) 246 producing OH radicals are sensitive in the presence of NO, because of the OH radicals generated that 247 promote ethanol conversion.

Moreover, the first-order sensitivity analysis for CO (Figure 7) indicates that, in the absence of NO, the most sensitive reaction is the thermal dehydration of ethanol to ethylene (reaction R.1). The subsequent reaction of ethylene with O₂ presents a high sensitivity for all the values of lambda analyzed. Hydrogen abstraction reactions from ethanol with different radicals are also sensitive. In the presence of NO, as in the case of the sensitivity results for ethanol, hydrogen abstraction reactions by OH radicals to produce CH₃CH₂O radical and its subsequent decomposition are highly sensitive. The interaction of NO₂ with CH₂O to produce HONO and HCO presents the highest sensitivity coefficient for all the lambdas analyzed.

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256 **5.** Conclusions

The oxidation of ethanol has been analyzed from both experimental and modeling points of view. The influence on the process of the available oxygen in the reactant mixture (different air excess ratios: λ =0.7, 1 and 4), the change of pressure (20, 40 and 60 bar) and the presence or absence of NO has been analyzed in a tubular flow reactor, in the 500-1100 K temperature range.

In general, there is a good agreement between experimental and modeling predictions. The results show that, for the conditions studied in this work, at a constant pressure, the temperature for the onset of ethanol oxidation is roughly independent of the amount of oxygen available in the reactant mixture, but the ethanol conversion starts at lower temperatures as the pressure is increased. A reaction rate analysis indicates that the ethanol consumption is mainly initiated by thermal dehydration or decomposition.

When NO is fed to the high-pressure system, it converts to NO₂ before entering in the reactor. In view of the high expected concentration of NO₂ and CH₃ radicals (from the ethanol conversion), the reaction $CH_3ONO \rightleftharpoons CH_3 + NO_2$ has been included in our mechanism, with clear improvements of the model predictions. In the presence of NO, the ethanol conversion is promoted due to the increased concentration of OH in the radical pool from the interaction of NO₂ and water. As observed in the absence of NO, the stoichiometry does not have a clear influence on the ethanol oxidation regime, whereas an increase in the pressure shifts the temperature for the onset of ethanol consumption to lower temperatures.

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336 Table captions

Table 1. Matrix of experimental conditions.

Set	Ethanol (ppm)	O ₂ (ppm)	NO (ppm)	λ	P (bar)
1	5000	10500	0	0.7	20
2	5000	10500	0	0.7	40
3	5000	10500	0	0.7	60
4	5000	15000	0	1	20
5	5000	15000	0	1	40
6	5000	15000	0	1	60
7	5000	60000	0	4	20
8	5000	60000	0	4	40
9	5000	60000	0	4	60
10	5000	10500	500	0.7	20
11	5000	10500	500	0.7	40
12	5000	10500	500	0.7	60
13	5000	15000	500	1	20
14	5000	15000	500	1	40
15	5000	15000	500	1	60
16	5000	60000	500	4	20
17	5000	60000	500	4	40
18	5000	60000	500	4	60

Table 1. Matrix of experimental conditions.

340 Figure captions

Figure 1. Concentration of ethanol, CO and CO₂ as a function of temperature, for the conditions named as set 4 in Table 1 (λ =1, 20 bar).

343

Figure. 2. Influence of the air excess ratio on the concentration profiles of ethanol and main products (CO, CO₂, CH₃CHO, C₂H₄, CH₄, CH₃OH, H₂) during ethanol oxidation, as a function of temperature, for the conditions named as sets 1, 4 and 7 in Table 1 (20 bar).

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Figure. 3. Influence of the pressure change on the concentration profiles of ethanol and CO, as a function of
temperature, for the conditions named as sets 1-9 in Table 1.

350

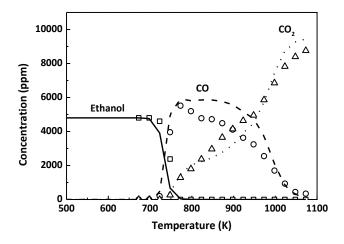
Figure 4. Left: reaction path diagram for ethanol consumption and product formation. Right: normalized rate-of-consumption coefficients for ethanol along the reactor (for the conditions of set 4 in Table 1: 20 bar, λ =1 and 725 K).

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Figure 5. Improvement in modeling predictions for ethanol and CO concentration, with and without reaction
R.7 in our mechanism, for the conditions named as set 16 in Table 1.

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- Figure 6. Influence of the air excess ratio and pressure on the concentration profiles of ethanol (top) and NO (bottom) for the conditions named as sets 10, 13 and 16-18 in Table 1.
- 360
- Figure 7. Sensitivity analysis for CO for different air excess ratios and 20 bar. Top: in the absence of NO (at
 698 K). Bottom: in the presence of NO (at 648 K). (*) The sensitivity coefficients have been divided by two.



364

Figure 1. Concentration of ethanol, CO and CO₂ as a function of temperature, for the conditions named as

set 4 in Table 1 (λ=1, 20 bar).

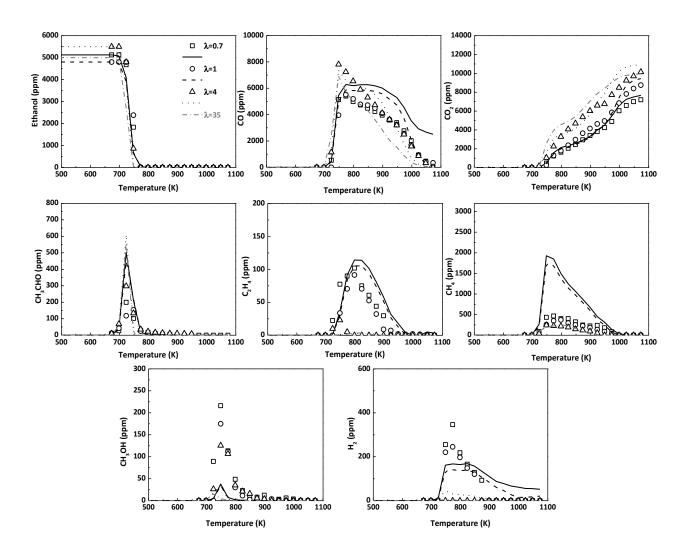
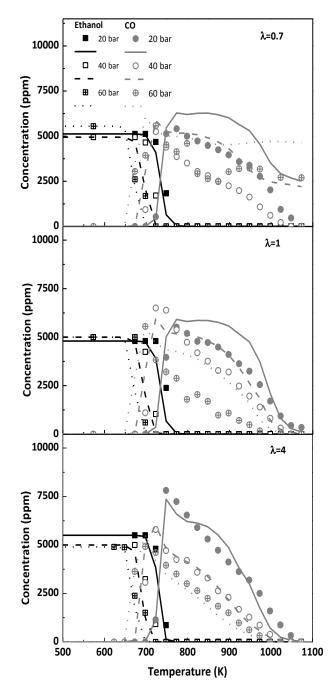


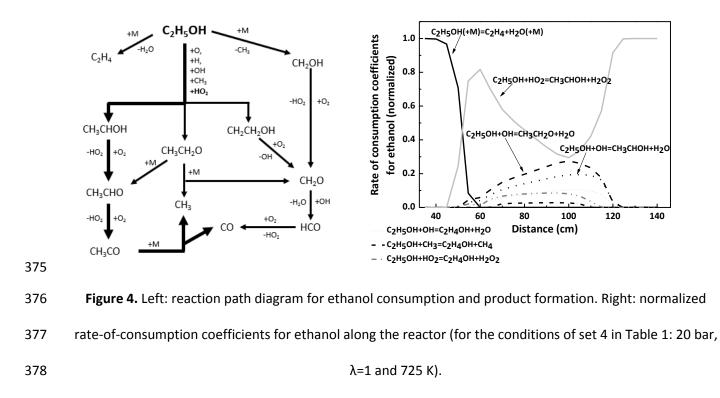


Figure. 2. Influence of the air excess ratio on the concentration profiles of ethanol and main products (CO,
 CO₂, CH₃CHO, C₂H₄, CH₄, CH₃OH, H₂) during ethanol oxidation, as a function of temperature, for the
 conditions named as sets 1, 4 and 7 in Table 1 (20 bar).



372 Figure. 3. Influence of the pressure change on the concentration profiles of ethanol and CO, as a function of

temperature, for the conditions named as sets 1-9 in Table 1.



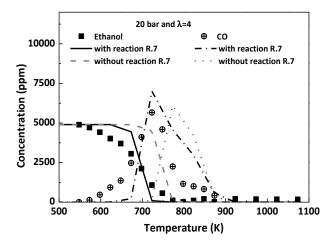
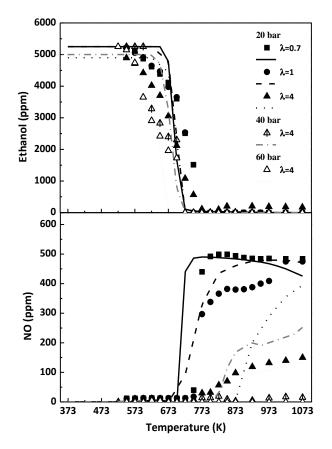


Figure 5. Improvement in modeling predictions for ethanol and CO concentration, with and without reaction

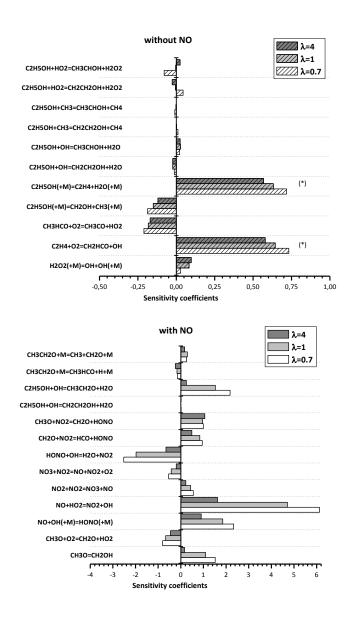


R.7 in our mechanism, for the conditions named as set 16 in Table 1.



383 Figure 6. Influence of the air excess ratio and pressure on the concentration profiles of ethanol (top) and NO

(bottom) for the conditions named as sets 10, 13 and 16-18 in Table 1.



- 386 Figure 7. Sensitivity analysis for CO for different air excess ratios and 20 bar. Top: in the absence of NO (at
- 387 698 K). Bottom: in the presence of NO (at 648 K). (*) The sensitivity coefficients have been divided by two.

- 389 List of Supplementary Materials (L. Marrodán et al., High-pressure ethanol oxidation and its interaction with
- 390 NO Fuel 2017)
- 391 1/ Kinetic model: mechanism (CHEMKIN file)
- 392 2/ Supplementary material (PDF file)
- 393 3/ Experimental data (Excel file)