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Local environments and transport properties of heavily doped strontium barium niobates  $Sr_{0.5}Ba_{0.5}Nb_2O_6$ .

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#### **ABSTRACT**

Undoped as well as K-doped (40%), Y-doped (40%), Zr-doped (10%), and Mo-doped (12.5%) strontium barium niobate  $Sr_{0.5}Ba_{0.5}Nb_2O_6$  (SBN50) materials have been investigated to explore the effect of heavy doping on the structural and functional properties (thermo-power, thermal and electrical conductivities) both in the as prepared (oxidized) and reduced states.

For all materials, the EXAFS spectra at the Nb – K edge can be consistently analyzed with the same model of six shells around the Nb sites. Doping mostly gives a simple size effect on the structural parameters, but doping on the Nb sites weakens the Nb-O bond regardless of dopant size and charge. Shell sizes and Debye – Waller factors are almost unaffected by temperature and oxidation state, and the disorder is of static nature.

The functional effects of heavy doping do not agree with a simple model of hole or electron injection by aliovalent substitutions on a large band gap semiconductor.

With respect to the undoped samples, doping with Mo depresses the thermal conductivity by ~ 30%, Y doping enhances the electrical conductivity by an order of magnitude, while Zr doping increases the Seebeck coefficient by a factor of 2 - 3. Globally, the *ZT* efficiency factor of the K-, Y-, and Zr-doped samples is enhanced at least by one order of magnitude with respect to the undoped or Mo-doped materials.

#### INTRODUCTION

In comparison with thermo-electric (TE) materials containing elements such as Cd, Tl, Se, Te, Sb, Bi, the TE-oxides of alkali, alkali earth, and transition elements are generally cheaper and more health and environmental friendly, and the abundance of their constituent elements on Earth's crust is orders of magnitude higher. Among them, strontium barium niobates,  $Sr_xBa_{1-x}Nb_2O_6$  (SBN) are interesting because of their low thermal conductivity, which is related to structural features[1,2] such as a basic open network of corner-sharing NbO<sub>6</sub> octahedra, incomplete occupancies of the (Sr, Ba) sites, as well as their nature of solid solutions ( $Sr_xBa_{1-x}Nb_2O_6 x \approx 0.2 - 0.62$  at 1200 °C)[3].

Actually, SBNs have been investigated since long time not only as TE materials[4–10], but also for ferro-electricity[11–19] , dielectric properties[20–23], photocatalysis[24,25], and photorefractive, electro-optic, nonlinear optic, and fluorescence properties[26–32]. The structural aspects and their relation with the functional properties have been comprehensively discussed by Zhu et al[18] using a crystal-chemical model for the whole family of tetragonal bronzes. Fine details[33–41] of the basic tetragonal tungsten bronze crystal structure[1,2] are affected by Sr/Ba composition, thermal annealing, interaction with external oxygen[42], and the synthetic pathways[8,11–13,15,20–23,34–36,38,39,43–51].

According to literature, the band gap is ca. 3 eV and heavy chemical reduction is required to obtain an n - type thermoelectric material from SBNs. The Seebeck coefficient reaches 281  $\mu$ V/ K at 930 K[5]·[8] while a three orders of magnitude increase of the electrical conductivity has been related to a reduction of the binding energy of oxygen vacancies when approaching the ferroelectric transition[9]. The charge transport depends on the reduction temperature and

reduction degree, and a polaronic mechanism has been reported by several authors[6,52–54].

Doping is expected[55]·[56] to further decrease thermal conductivity, but is mainly investigated in hopes of achieving good values of electrical conductivity ( $\sigma$ ) and Seebeck coefficient (S), which are generally too low. However, only doping of SBN materials at low levels (few %) has been investigated largely[8,15,22,23,28,35,36,38,39,53,57–64], while it would be highly desirable to explore the feasibility and effectiveness of doping at high levels, when doping is expected to affect the whole band structure in addition to a simple injection of electrons or holes.

In this line, we have shown[65] that a solution chemistry approach is effective in producing SBN materials with nominal 0.5/0.5 (Sr/Ba) composition where 10 - 12.5 % of the Nb sites can be substituted by Zr and Mo, respectively, while the Sr cations can be substituted by K and Y at huge doping levels near 40%. We analyze in the present paper the effects of these doping levels on the local structure around Nb and on the transport properties (thermal and electrical conductivities and Seebeck coefficient) of SBN materials.

Acce.

#### **EXPERIMENTAL**

Base-assisted co-precipitation from aqueous solutions of the single cations in the desired stoichiometry was used, followed by a heat treatment at 1150 °C. The cation ratios of starting solutions are K<sub>0.2</sub>Sr<sub>0.3</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>, Y<sub>0.25</sub>Sr<sub>0.25</sub>Ba<sub>0.5</sub>Nb<sub>2</sub>, Sr<sub>0.5</sub>Ba<sub>0.5</sub>Zr<sub>0.2</sub>Nb<sub>1.8</sub>, Sr<sub>0.5</sub>Ba<sub>0.5</sub>Mo<sub>0.25</sub>Nb<sub>1.75</sub>. The single phase nature of the SBN materials has been verified by X-Ray powder diffraction for all dopants except Y, where a small amount of a foreign phase is formed and the final cation composition (Y<sub>0.19</sub>Sr<sub>0.27</sub>Ba<sub>0.54</sub>) of the SBN material is close to that achieved with K-doping. The asprepared samples are hereafter denoted as "oxidized" samples, while "reduced" samples have been prepared under strictly equal conditions followed by a further reduction step in a Spark Plasma Sintering (SPS) apparatus. Details on sample preparation have been reported previously[65].

X-Ray powder patterns have been taken[65] at room temperature with a Bruker D8 Advance diffractometer equipped with copper anode (Cu-K $_{\alpha}$  radiation, wavelength = 1.5418 Å) and graphite monochromator on the diffracted beam in the 15°  $\leq$  20  $\leq$  90° range with 8 s counting time and 0.02° 20 steps. For the Rietveld refinements we have used the MAUD program[66] starting from the assessed structure[1,2]. The general strategy was to refine first the instrumental, peak shape and crystallite size parameters, then lattice dimensions and atomic coordinates, and finally the occupancy factors. The lattice dimensions are in the ranges 12.46  $\leq$   $\alpha$   $\leq$  12.56 Å, 3.39  $\leq$   $\alpha$   $\leq$  3.99 Å depending on doping and redox state. We have verified[65] that Zr and Mo enter the Nb sites, while K and Y enter the sites of the divalent cations by replacing Sr. In particular, K replaces only the Sr of the A2 site (the site that is occupied jointly by Sr and Ba in undoped SNB50), while the A1 site is occupied only by the unsubstituted Sr: this is what expected from the ion radii of K+ in the IX and XII coordination environments (1.55 and 1.64 Å,

respectively), that are much larger than those of  $Sr^{2+}$  (1.31 and 1.44 Å) and even larger than those of  $Ba^{2+}$  (1.47 and 1.61 Å)[67].

XAS spectra have been acquired in transmission mode at the LISA-BM08 beamline[68] (European Synchrotron Radiation Facility, ESRF, Grenoble, Fr) at the Nb–K edge. A Si(311) double crystal has been employed as monochromator and the harmonic rejection has been realized by Pd mirrors, having a cutoff energy of 20 keV. For the measurements, an amount of sample appropriate to give a unit jump in the absorption coefficient at the edge has been weighed, thoroughly mixed with cellulose and pressed to pellet.

The EXAFS has been extracted by using the ATHENA code[69] and the data analysis has been performed using the EXCURVE program[70]. Phases and amplitudes were calculated using the muffin-tin approximation, in the framework of the Hedin–Lundquist and Von Bart approximations for the exchange and ground state potentials, respectively[70]. This includes the effects of inelastic losses due to the electron inelastic scattering.

To check the reliability of the fits, different weighting schemes have been tested, thus finding that the fitting parameters are recovered within the errors. Multi-channel events are included in the Hedin–Lundquist approximation so that we have always found  $S_0^2$  equal to one within the experimental errors, as expected: the  $S_0^2$  parameter provides a measure of events like two-electron transitions where the energy difference between the photon and the photoelectron is so large that they are not seen in the spectrum.

The fitting model of the EXAFS is based on a simplified radial distribution around Nb, averaged over the two non-equivalent crystallographic sites of the P4bm tetragonal structure. In particular, the first, second, and third shells are made only of oxygen atoms at distances of about

1.9, 2.0, and 2.1 Å, respectively, in a distorted octahedral coordination. The forth shell, at about 3.4 Å is relative to the sites currently denoted as A1[2] and contains only Sr. The fifth shell at a larger distance is relative to the sites currently denoted as A2 sites and contains Sr and Ba. Then a shell at about 3.6 Å from the photo-absorber is due to the Nb atoms in the nearby octahedra. To avoid unnecessary correlation between the fitting parameters, and considering the quite scarce accuracy of EXAFS in the determination of coordination numbers, their values have been kept constant according to the composition of the samples and to the structural information from the scientific literature and from the refinement of powder diffraction data. Then, the shell parameters allowed to vary are only the distance from the photo-absorber and the thermal factor (DW, Debye-Waller).

Models with a larger number of shells, up to eight, were tried, but were found unreliable or did not provide meaningful additional information.

Note that, for all dopants except K, the scattering factors of the substituent and substituted ions are practically indistinguishable because of the equal number of electrons. This makes possible to identify substituent and substituted ions in the fit models and strongly simplifies *both* structural determinations (X-Ray powder diffraction and EXAFS). In other words, the scattering factor of Y is treated as equal to that of Sr, and the same applies to the scattering factors of Zr and Mo with respect to Nb. For the K case, the difference in scattering factor with respect to Sr cannot be ignored and the structure model is modified by placing the pertinent amount of K on the A2 sites, as said above.

Thermal conductivity,  $\kappa$ , was measured in the 30 – 120 °C on reduced samples by means of a PPMS (Quantum Design) device fitted with a thermal transport option, TTO, on cylindrical

samples (8 mm diameter, 2-3 mm thick) with gold plated electrodes stuck by a conductive paste. Heat was applied in order to create a temperature rise of 3% of the basic temperature between the two thermometer shoes. The sample thermal response is dynamically modeled by the TTO system and the thermal conductivity is directly calculated taking into account the applied power, resulting  $\Delta T$ , and sample geometry. Using a standard sample, the estimated accuracy is about  $\pm$  5%.

For the electric transport properties ( $\sigma$  and S), the reduced samples have been used in form of Pt-sputtered cylindrical samples. The electrical conductivity measurements have been obtained with a two-probe cell equipped with Pt electrodes using a MaterialMates mod. 7260 Frequency Response Analyzer. Frequency – independent pure ohmic impedance was always found. The Seebeck coefficient (S) has been determined from the slope of the  $\Delta V/\Delta T$  plots using a homemade apparatus. In all cases the measurements have been made under a nitrogen atmosphere to prevent re-oxidation. The electrical conductivity of oxidized samples was always found at least eight orders of magnitude lower than that of the corresponding reduced samples and therefore their electrical properties have not been further investigated.

DC.C.C.

#### RESULTS AND DISCUSSION

Fig. 1 shows the thermal conductivity of reduced SNB materials and its changes with doping. Doping depresses the thermal conductivity, but the trends suggest that above 150 C the Y-, Zr-, and K-doped samples are not very far from the undoped SBN. The Mo-doped sample not only shows the lowest conductivity (about 30% better than the undoped sample), but also shows weaker temperature dependence than the other dopants. The electronic contribution to thermal conductivity is almost negligible, as shown both by the satisfactorily agreement with published data on oxidized and undoped single crystals with nearby compositions (Sr:Ba = 52:48)<sup>10</sup> and by applying the Wiedemann - Franz law to the data of Fig. 1.

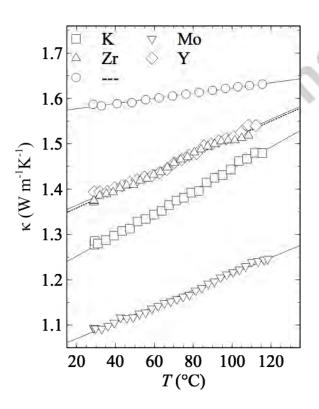
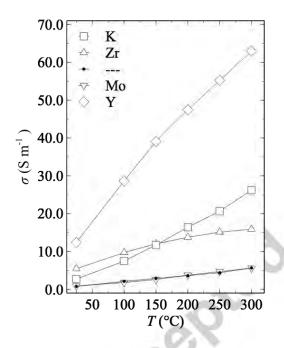


Fig. 1. Thermal conductivity of reduced SBN materials. The straight lines are linear fits.

The electrical conductivity of reduced samples (Fig. 2), as said, is more than eight orders of magnitude above the values for the oxidized samples [65]. When reduced under equal conditions, the doped samples show conductivity enhancements with respect of the undoped materials. With

Y, the enhancement amounts to more than one order of magnitude, while Mo doping is practically ineffective. The conduction mechanism of a non-degenerate semiconductor must follow a linear trend in Arrhenius coordinates, but only the Mo and K dopants reasonably agree with this behavior (Fig. 3) in the whole temperature range. The deviations from Arrhenius behavior found with the other samples are probably due to a change with temperature of the conduction mechanism.



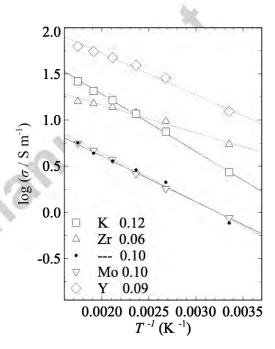
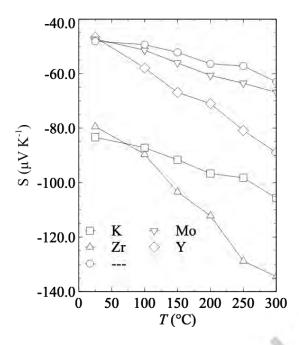


Fig. 2. Electrical conductivity of reduced SBN materials. The lines are guides to eye.

Fig. 3. Arrhenius plots of the data of the previous figure. The numbers are the activation energies of the fits (in eV).

The Seebeck coefficient is always negative and is generally enhanced by doping (Fig. 4). Quantitatively, the effect is very small with Mo but significant with K, Y, and Zr (from least to biggest effect). Zr doping significantly increases also the temperature dependence. With this dopant, starting at around 100 °C, the Seebeck coefficient distinctively agrees (Fig. 5) with the model of a non-degenerate semiconductor[7,71,72], where S increases linearly with  $ln(N_c)$ ,  $N_c$  is the effective density of states in the conduction band, and its temperature dependence is

 $N_c \propto T^{3/2}$ . For the other dopants, deviation from the expected behavior suggests that, also for the Seebeck coefficient, the temperature increase produces a change in transport mechanism: this is most clearly seen in the Y-doped material.



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Fig. 4. Seebeck coefficient of reduced SBN materials. The lines are guides to eye.

Fig. 5. Seebeck coefficient of reduced SBN materials. The dashed line corresponds to the linear S v  $s \frac{3}{2} \ln T$  trend.

Let us now discuss the structural changes. Strongly simplifying a complex topic, the cornersharing NbO<sub>6</sub> octahedra of the SBN structure[1,2] are arranged in rows running along the c axis and are also connected to each other in one-octahedron-thick layers parallel to the ab plane, as shown in Fig. 6. In the oxygen channels between the rows, there are two main sites (A1 and A2) for the alkali earth cations. Both sites have high (12 and 9, respectively) coordination, fairly large cation – oxygen distances, and largely incomplete occupancies. In undoped SBNs, the A1 sites contain only Sr, while Sr and Ba share the A2 sites, and the amount of Sr lying on A1 or A2 depends on the Sr/Ba composition.

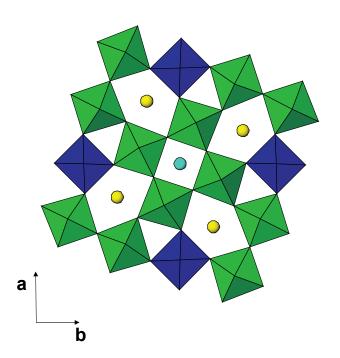


Fig. 6. The tetragonal ( $|\mathbf{a}| = |\mathbf{b}|$ ) tungsten bronze structure of the SBNs[1,2] is made of an open network of corner - sharing NbO<sub>6</sub> octahedra arranged in columns running along the *c* axis. Two different sets of symmetry - equivalent octahedra are marked in green and dark blue. The columns of the green set are in turn arranged into larger structural units made of four columns. The unit cell contains five  $ANb_2O_6$  formulas (A = divalent cation, Sr or Ba) and its length along c corresponds to one (slightly tilted) octahedron. The space group is P4bm (No 100 of the International *Tables*[73]). Cyan and yellow spheres mark the A1 and A2 sites for the divalent cations that are respectively along the square channels (Wyckoff position 2a) and irregular pentagonal channels (Wyckoff position 4c).

Doping strongly affects (Fig. 7) the distribution of the cations and the effect depends on the size of the dopant but also on the site where the substitution occurs. As typically done in solid-state chemistry, a size effect on structural parameters can be discussed using a size discrepancy parameter (*D*):

$$D = \frac{r_0 - r'}{r_0}; \quad r' = x \cdot r + (1 - x) \cdot r_0$$

where x is the mole fraction of the dopant,  $r_0$  is the size of the replaced ion, while r is the size of the replacing ion[67]. Our results show that the nature of the dopant generally affects the structural parameters in the two clearly different ways: a) an almost linear trend vs D for all samples, the undoped one included or b) an analogous linear trend when the substitution regards the A sites, coupled with shifts of the same sign with respect to the undoped sample when the substitution regards the Nb sites. The first behavior is reasonably indicative of a simple ion size effect and concerns the c lattice constant[65] and most parameters of the local structure around

Nb, as discussed below. The second behavior is indicative of a weakening of the Nb - 0 bonds and concerns the a lattice constant[65] as well as the A1/A2 occupancy ratio (Fig. 7).

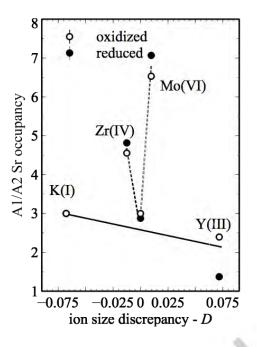


Fig. 7. Sr occupancy of the A1 and A2 sites. Ba enters only the A2 site, Sr enters both A1 and A2 sites. The difference in scattering factors between Sr and Y has been neglected. For the K-doped samples, substitution occurs only on the A2 sites, the difference in scattering factors is considered, and K and Sr occupancies of the A2 sites are added when evaluating the occupancy ratio.

The local structure around Nb has been investigated with EXAFS at the Nb-K edge. Fig. 8 shows an example of the EXAFS signal with its fit according to the six shells model described in the experimental section. The peaks in the FT (Fourier transform, right part) show that the cation shells (next nearest shells) affect the EXAFS only above 3 Å. With all samples, the local environments of the Nb sites can be consistently analyzed with these shells, independently of temperature, nature of the dopant and oxidation state of the sample.

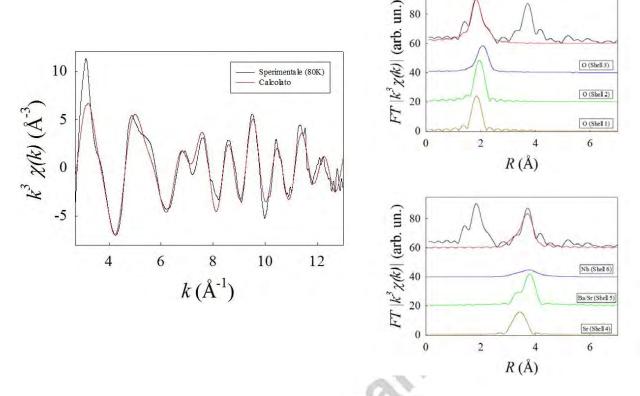
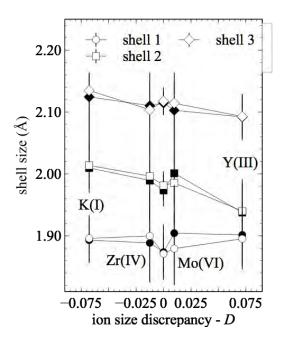


Fig. 8. EXAFS of the undoped oxidized sample at 80 K (left part) and (right part) its Fourier transform with the components due (upper panel) to the first, second and third Nb-O shells and (lower panel) to the Nb-A1, Nb-A2 and Nb-Nb shells.

Concerning the nature of dopant, the regular and roughly linear trend with D is stronger than the concurrent trend due to doping on Nb sites. Fig. 9 shows the trend of the shell sizes: going from K to Y, the changes of the respective parameters amount to 1.5 - 5% depending on the parameter. A similar trend can be seen also for the DW factors of the third oxygen shell and the Nb-A1 and Nb-A2 shells (Fig. 10).



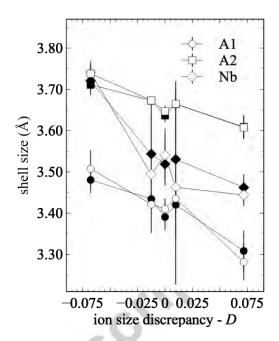
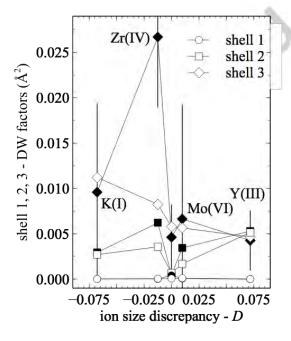


Fig. 9. Sizes of the Nb-O shells (left panel) and the Nb-A1, -A2 or -Nb shells (right panel) for various dopants at 80 K. Open and filled symbols refer to oxidized and reduced samples.



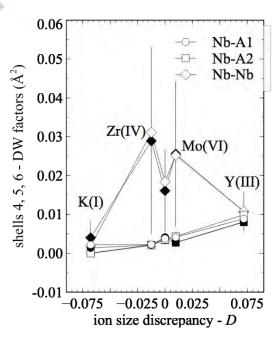


Fig. 10. DW factors of various shells for various dopants at 80 K. Open and filled symbols refer to oxidized and reduced samples. For better clarity, in the right panel the error bars are shown only for the Nb-Nb shell of the reduced sample

Almost generally, temperature does not significantly affect shell sizes and DW factors: examples are given in Fig. 11. Static disorder always predominates over thermal disorder, a result that is in full agreement with the very low experimental values of the thermal conductivity and can be related to the general features of the structure. However, we warn that the result can be due also to the data analysis procedure that groups various sub-shells into fewer composite shells.

Finally, the oxidation state of the sample does not generally affect in a significant way the structural parameters, lattice constants, A1/A2 occupancy, sizes, and DW factors of the various shells.

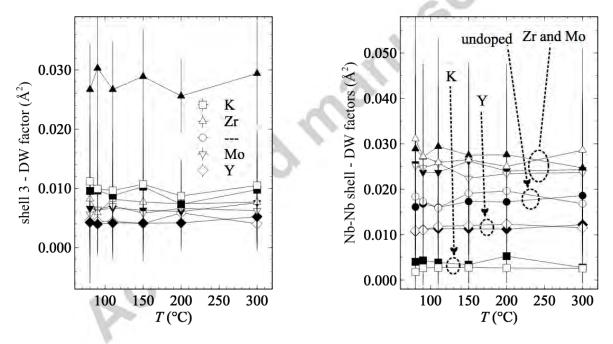


Fig. 11. Trend with temperature of the DW factors of the third Nb-O shell (left panel) and the Nb-Nb shell (right panel). Open and filled symbols refer to oxidized and reduced samples.

There are few exceptions to these general trends.

a) Differently from the other dopants and from the undoped case, the K-doped samples show Nb-A2 and Nb-Nb shell sizes practically equal to each other (right panel of Fig. 9), while the DW

factors of all the Nb-cation shells (see right panel of Fig. 11 for an example) are zero to within the experimental errors. All these features are unaffected by changes of temperature and oxidation state. A reasonable explanation relies in the large size of the K+ ion and the fact that it replaces the Sr on the A2 site. Clearly, this dopant strains the structure much more than the other dopants and gives rise to a stronger correlation between the displacements of Nb and the ions in the A2 site.

- b) A small and not fully reliable sign of thermal disorder can be seen on the DW factors of the Nb-A1 and Nb-A2 shells of undoped, Zr-doped, or Mo-doped samples.
- c) A strong effect of chemical reduction can be seen on the DW factor of the third Nb-O shell for the Zr-doped sample (left panel of Fig. 10). The effect can be seen in all temperature range.
- d) The DW factors of the Nb-Nb shell (right panel of Fig. 11) depend on nature of the dopant in a distinctive way, not found for the other structural parameters. Both dopants replacing Sr (K and Y) reduce the DW factors with respect to the undoped samples and do not show the general linear trend indicative of a simple size effect. Incidentally, also the dopants on the Nb sites (Zr and Mo) affect the DW factors of the Nb-Nb shell in a concordant way, now increasing the parameter values: this trend, however, is typical of other structural parameters and can be similarly explained by a weakening of the Nb-O bonds, as said.

#### Conclusions

The injection of mobile carriers with huge doping of the SNB structure can be discussed making reference to a simple two-bands model and two mechanisms. The first one is the direct compensation of the charged substitutional defects with mobile electrons or holes. Writing the reactions with a doping oxide entering and a regular oxide leaving the structure, just to keep simple the notation, these are:

$$\begin{split} & \text{K}_2\text{O} + 2\,\text{Sr}_{Sr}^{x} + \frac{1}{2}\,\text{O}_2(gas) \longrightarrow 2\,\text{K}_{Sr}' + 2\,\text{h}^{\,\bullet} + 2\,\text{SrO} \\ & \text{Y}_2\text{O}_3 + 2\,\text{Sr}_{Sr}^{x} \longrightarrow 2\,\text{Y}_{Sr}^{\,\bullet} + 2\,\text{e}' + \frac{1}{2}\,\text{O}_2(gas) + 2\,\text{SrO} \\ & 2\,\text{ZrO}_2 + 2\,\text{Nb}_{Nb}^{x} + \frac{1}{2}\,\text{O}_2(gas) \longrightarrow 2\,\text{Zr}_{Nb}' + 2\,\text{h}^{\,\bullet} + \text{Nb}_2\text{O}_5 \\ & 2\,\text{MoO}_3 + 2\,\text{Nb}_{Nb}^{x} \longrightarrow 2\,\text{Mo}_{Nb}^{\,\bullet} + \frac{1}{2}\,\text{O}_2(gas) + 2\,\text{e}' + \text{Nb}_2\text{O}_5 \end{split}$$

With the other mechanism, the substitutional defects are balanced by oxygen defects that in turn can produce the mobile carriers by equilibrium with the external atmosphere. For doping on the Sr sites this is:

$$K_2O + 2 \operatorname{Sr}_{Sr}^x \longrightarrow 2 K_{Sr}' + V_0'' + 2 \operatorname{Sr}O$$
 followed by  $V_0'' + \frac{1}{2} O_2(gas) \rightleftarrows O_0^x + 2 \operatorname{h}'$  or  $Y_2O_3 + 2 \operatorname{Sr}_{Sr}^x \longrightarrow 2 Y_{Sr}' + O_i'' + 2 \operatorname{Sr}O$  followed by  $O_i'' \rightleftarrows \frac{1}{2} O_2(gas) + 2 \operatorname{e}'$ 

Doping on the Nb sites can be treated in a closely similar way.

According to these mechanisms, doping with lower valence or higher valence cations produces opposite effects for what concerns the sign of the carriers, injected either directly or through reduction or oxidation equilibria. This simple scheme also suggests the appealing possibilities of

a) preparing performing *n*-type conductors without the need of high temperature treatments under low oxygen partial pressures and b) achieving both *n*-type and *p*-type SBN conductors using different dopants.

The most striking result of the present investigation of heavy doping of the SNB structure is that the actual effects of doping are remarkably different from all these naïve expectations.

Aliovalent dopants of opposite charges do not show the expected opposite effects, particularly on carrier injection. Even when pushed to 10-12 % of the Nb sites or to a huge 40% of the Sr sites, doping produces only insulating materials and reduction is always required to produce electrically conductive materials. Then, both higher or lower valence dopants produce *n*-type conductors and enhance the electrical properties with respect to the undoped material-.

There is a negligible effect of doping concerning the charge state of Nb: as previously reported[65], it remains +5 irrespective of nature of dopant, temperature and chemical reduction treatment. Fine differences in intensity of a pre-edge feature of the XAS spectrum indicate that doping affects the density of empty Nb 4d states in a way that is again in disagreement with the simple picture of aliovalent doping. A higher-valence cation is expected to increase the spectral weight and a lower-valence cation is expected to decrease the spectral weight. Experimentally we found that the Y-doped sample shows higher intensity, and the Zr-doped sample shows lower intensity, but also that the K- and Mo-doped samples are similar to the undoped sample. We incidentally remind (see above) that the Zr-doped sample is particular in showing a clear structural effect of chemical reduction, i.e. a particularly large DW factor of its 3rd Nb-O shell in all temperature range.

The huge doping achieved does not produce dramatic modifications of the SBN structure and

finer changes of structural parameters do not show opposite effects changing the sign of the charge of the substitutional defects. In most cases, these changes are directly explained by a simple ion size effect, while doping on the Nb sites changes the *a* lattice constant[65] and the A1/A2 occupancy ratio in the same direction with differently charged dopants, a result that can be explained as a weakening of the Nb – O bonds.

With a single exception for the DW factor of the third Nb-O shell of the Zr-doped sample, the structural parameters are not remarkably affected by chemical reduction.

The O shells do not generally show marked difference with nature of dopant, which gives further evidence that the substitutional defects are not stoichiometrically compensated by oxygen defects.

A reasonable explanation of these aspects is that the substitutional defects give rise to shallow levels and are therefore unable to inject mobile carriers either directly or through oxygen defects.

Jumps of more than eight orders of magnitude in electrical conductivity are obtained by chemical reduction of the different samples under equal conditions: this indicates that the onset of conductivity is entirely due to oxygen vacancies that form under low oxygen partial pressure while place, size and charge of the dopants seemingly play a minor role.

While huge doping with aliovalent cations does not give the desired improvements of the basic strategy towards performing TE materials of the SBN family, it is anyway able to produce enhancements of the order of a power of ten.

The smallest effect is on the thermal conductivity: all dopants decrease the property, but the change is at most 30 % with Mo-doping.

Mo doping does not affect significantly the electrical conductivity of the reduced samples, while the other dopants produce an increase of 10 times (Y) or 3-5 times (K and Zr).

The Seebeck coefficient is always negative and enhanced by doping. The increase is very small with Mo, better with K and Y, best with Zr, when doping significantly increases also the temperature dependence.

Finally, the power factor is clearly better (one order of magnitude or more) for Y -, K -, and Zr doped samples and this trend is closely followed by the ZT coefficient (Fig. 12). Power factor and ZT are almost unchanged by Mo-doping.

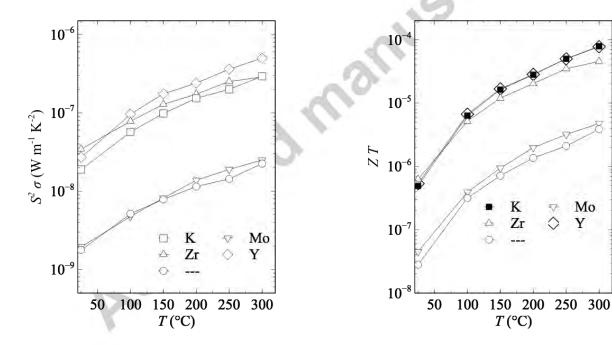


Fig. 12. Effect of doping on power factor (left) and the ZT thermoelectric efficiency parameter (right) of the various samples, after reduction. To compare the ZT coefficient of the various materials in a wider temperature range, the thermal conductivity data (see Fig. 1) have been linearly extrapolated to 300 °C.

Mo

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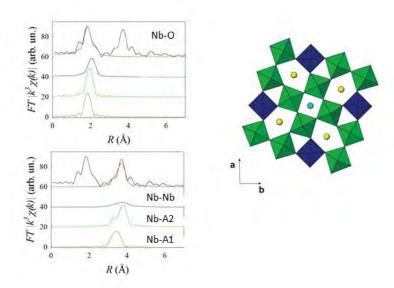
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**Graphical Abstract** 



EXAFS Radial Distribution Function for Nb, and a projection of the SBN structure along the c axis. The two different sets of symmetry - equivalent Nb-O octahedra are marked in green and dark blue. Cyan and yellow spheres mark the A1 (occupied by Sr only) and A2 sites (occupied by both Sr and Ba).