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1 Detachment of *Listeria innocua* and *Pantoea agglomerans* from  
2 Cylinders of Agar and Potato Tissue under Conditions of  
3 Couette Flow.

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7 **Abstract**

8 Cylinders of raw potato or agar were contacted with suspensions of *Listeria innocua*  
9 and *Pantoea agglomerans* and then used as replacement rotors in a rheometer in order  
10 to investigate detachment under the influence of known shear forces. These shear  
11 forces were functions solely of the rotational speed of the rotor and the fluid  
12 (glycerol) in which the cylinders were caused to rotate. With this system surface shear  
13 forces ranging from 1.3 to 125 Pa could be generated corresponding to rotational  
14 speeds of 12.5 to 775 rpm. Under these conditions detachment phenomena were quite  
15 rapid with in most cases complete detachment being achieved over timescales of the  
16 order of 30 s. In general, lower shear forces were required to detach *L. innocua* from  
17 both agar and potato. For agar cylinders an applied shear force of only 1.3 Pa was  
18 sufficient to achieve 98 % detachment of *L. innocua* after 20 s. By contrast, relatively  
19 high shear forces were required to detach *P. agglomerans* particularly from potato;  
20 under an applied shear force of 2.8 Pa only 9.5 % detachment was achieved after 30 s.  
21 The results obtained at the highest shear forces studied here (125 Pa) with potato  
22 cylinders were suggestive of mass transfer into glycerol of one or more constituents  
23 present in potatoes that caused detached cells to aggregate causing an apparent

24 decrease in percentage detachment. The data obtained could be used as a basis for the  
25 rational design of washing processes for fresh ready to eat food products.

26

27 *Keywords:* Surface Shear Stress; Plant Tissue; Couette Flow; Bacterial Detachment;  
28 Washing Processes

29

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32

### 33 **1. Introduction**

34

35 The consumption of fresh ready-to-eat (RTE) salad vegetables and fruits has greatly  
36 increased over the last two decades (Li et al., 2001). These minimally processed  
37 foods are subject to contamination by a wide variety of microbial pathogens at every  
38 stage of their cultivation, harvesting and subsequent processing for retail (Mayer-  
39 Miebach et al., 2003). It is therefore not surprising that the growth in popularity of  
40 these commodities has been accompanied by an increase in incidences of foodborne  
41 diseases directly attributable to their consumption (De Roever, 1998).

42

43 The traditional method of decontaminating fresh salad products has been to wash  
44 them in chlorinated water. However, evidence has steadily been accumulating to show  
45 that the efficacy of this type of treatment is limited and may, for certain types of  
46 product e.g. sprouted shoots, be wholly inadequate (Gandhi and Matthews, 2003).

47 Allied to this are concerns over the effects on human health of chlorine residuals  
48 (Kalmaz and Kalmaz, 1981) that have already resulted in its ban in certain countries.

49 Taken together these factors would appear to spell the demise of this form of  
50 decontamination treatment in the foreseeable future.

51

52 It is unlikely that any single treatment will replace washing with chlorine throughout  
53 the entire RTE food sector. A number of alternatives have been proposed and these  
54 include the use of chlorine dioxide gas (Han et al., 2000), heat shock coupled with  
55 calcium lactate (Rico et al., 200&), hydrogen peroxide (Ukuku, 2004) and, UV and  
56 ozone treatment (Bialka et al., 2008). However, all such treatments are more costly  
57 than chlorine washing and most have yet to clear the final hurdle of consumer  
58 acceptance.

59

60 Recent work (Wei et al., 2005) has shown that significant decreases in microbial  
61 viability can be achieved simply by the use of acidified water at 50° C. There are  
62 therefore, distinct advantages in ensuring that the maximum level of decontamination  
63 is achieved by water washing before resorting to any of the newer decontamination  
64 techniques cited above. The objective of washing is to remove dirt, pesticide residues  
65 and micro-organisms (Baur et al., 2005) and this is typically achieved using flumes,  
66 and a wide variety of this type of equipment is commercially available (e.g.  
67 Rodriguez, 1999). In virtually all cases these designs have been arrived at largely by  
68 heuristics. However, it remains possible that if a systematic approach were taken to  
69 the design of washing processes, novel configurations might emerge. This approach  
70 would firstly require knowledge of the shear forces required to physically detach the  
71 microflora associated with a particular type of produce. It would also rely on an  
72 appreciation of the effects on the produce of exerting such forces (Hassan and Frank,  
73 2003) in order to minimise losses through physical damage to the plant tissue.

74

75 As a first step towards this process, we present a novel and precise method of  
76 estimating the effects of shear forces on the detachment of bacteria from solids. We  
77 did this by generating a known shear force at the surface of the solid – itself in the  
78 form of a cylinder – by causing it to rotate inside a slightly larger hollow cylinder  
79 filled with a viscous liquid (glycerol). The velocity distribution generated in the  
80 annular gap between the two cylinders is referred to as ‘Couette flow’. This was  
81 achieved in practice by using a commercial rheometer in which the rotational element  
82 or ‘rotor’ was replaced by one made from materials of interest. These were agar,  
83 chosen here to represent a model food compound (Midelet and Carpentier, 2004), and  
84 raw potato. These experiments were conducted using *Listeria innocua* and *Pantoea*  
85 *agglomerans*. The former is widely regarded to be a surrogate for the pathogen *L.*  
86 *monocytogenes* the causative agent of listeriosis (Perni et al., 2006) and frequently  
87 associated with fresh produce (Beuchat, 1995). *P. agglomerans* is a biofilm-forming  
88 plant pathogen that is also known to colonise fresh produce (Brocklehurst et al.,  
89 1987).

90

## 91 **2. Materials and methods**

92

### 93 *2.1 Detachment studies*

94

95 These studies were conducted using a rotational rheometer (Viscotester VT 550,  
96 Haake GmbH, Karlsruhe, Germany) comprising a stainless steel cylindrical rotational  
97 element or ‘rotor’ and a static element or ‘cup’. We substituted the rotor supplied with  
98 the rheometer by ones made either of raw potato or agar. In either case, the cylinders

99 had to be generated consistently to precise dimensions (dia. 20 mm; length 60 mm)  
100 and in such a way that when positioned in the cup, they were concentric with one  
101 another and in alignment with the axis of the instrument.

102

### 103 *2.2 Production of Potato and Agar Cores*

104 A specially fabricated stainless steel prong comprising three hollow tines at one end  
105 and a cylindrical shouldered shaft at the other was employed first. The shaft had been  
106 machined in such a way as to enable it to be coupled directly to the motor drive of the  
107 rheometer. The prong was pushed by hand into the flat surface of a potato prepared by  
108 slicing through a potato with a knife (Figure 1a).

109

110 A coring device, consisting of a stainless steel tube (o.d. 21 mm, length 200 mm)  
111 sharpened at one end and containing inside it a sliding internal guide, was then located  
112 directly over the prong so that the guide fitted onto the shouldered cylindrical shaft  
113 (Figure 1b). The corer was forced into the potato until it had completely penetrated it,  
114 at which point it was withdrawn yielding a cylinder which was cut to the requisite  
115 length (60 mm) with a scalpel to yield the mounted core shown in Fig. 1c

116

117 Prior to use, the surface of the potato was decontaminated by spraying with a 70 %  
118 (v/v) aqueous ethanol solution and then dried in a laminar flow cabinet for 30  
119 minutes, in addition, all components were flame-sterilised.

120

121 In order to produce agar cylinders, the prong was placed vertically into approximately  
122 300 ml of molten TSA (Tryptone Soy Agar, Oxoid) supplemented with 3 % (w/v)  
123 agar no. 3 (Oxoid) in a sterilised glass beaker so that the tines were completely

124 submerged. Once the agar had set, the coring procedure described above was put into  
125 operation.

126

127 Once produced, the cores were lightly sprayed with 70 % (v/v) aqueous alcohol and  
128 then dried for 30 minutes in a laminar flow cabinet prior to immersion in bacterial  
129 suspension.

130

### 131 *2.3 Micro-organisms and cultivation*

132

133 *L. innocua* (ATCC 33090) and *P. agglomerans* (isolated from lettuce and kindly  
134 donated by Professor T. F. Brocklehurst of the Institute of Food Research, Norwich,  
135 UK) were both maintained on TSA agar slopes at 4°C. Sterile TSB (100 ml),  
136 contained in 150 ml Duran bottles with specially modified tops enabling the cores to  
137 be suspended vertically whilst in contact with its contents, were inoculated with a  
138 loopful of bacteria previously grown for 24 hours on TSA plates incubated at 30 °C  
139 in the case of *L. innocua* and 20 °C for *P. agglomerans*. The broths were incubated  
140 statically at the same temperatures quoted above for 24 hours.

141

142 A core equilibrated at 30 °C in the case of *L. innocua* and 20 °C for *P. agglomerans*  
143 for 30 min prepared as described above was immersed in cell suspension for 2 hours  
144 at the relevant growth temperature. After removal, the core was washed twice by  
145 immersing it in succession into each of two 150 ml Duran bottles containing 100 ml  
146 of sterile PBS before attaching to the rheometer or prior to conducting counts. The  
147 mean initial counts (in CFU/cm<sup>2</sup>) for *L. innocua* were 9.3 x 10<sup>6</sup> on potato and 3.0 x 10<sup>6</sup>  
148 on agar. The counts for *P. agglomerans* were 1.47 x 10<sup>7</sup> and 1.1 x 10<sup>7</sup> respectively.

149

150 For detachment studies the rheometer cup was filled with 100 ml of sterile glycerol  
151 and the core gently lowered into it. Samples of glycerol (100 µl) were taken from  
152 approximately the same position in the gap between the core and wall of the cup and  
153 plated onto TSA plates after appropriate dilution in PBS. Plates were incubated for 24  
154 hours at 30 °C in case of *L. innocua* and 20 °C for *P. agglomerans* before counting.

155

156 We present our results in terms of ‘percent detachment’ and in order to do this  
157 obtained estimates of the cell numbers adhering to the cores immediately after  
158 washing, as described above, by placing a core in a plastic bag with 50 ml of sterile  
159 PBS and processing in a Stomacher (Model 400, Seward Ltd., Thetford, UK) for 2  
160 minutes on ‘normal’ setting and plating out on TSA plates.

161

162 The percentage detachment at any time *t* was calculated thus:-

163

$$164 \quad \text{percent detachment} = \left\{ \frac{\frac{\text{cell concentration in glycerol}(t)^1 \times \text{total vol. of glycerol}}{\text{surface area of core}}}{\text{surface conc. of cells at } t = 0^2} \right\} \times 100$$

165

166 1 obtained directly from counts and expressed as CFU/ml

167 2 expressed as CFU/cm<sup>2</sup>

168

169

170 All experiments were repeated using three independently grown cultures.

171

#### 172 2.4 Calculation of surface shear

173

174 The relationship between shear stress and shear rate is given by:



175

176  $\tau = \eta\gamma$

177 where:

178  $\tau$  = shear stress (Pa)

179  $\gamma$  = shear rate ( $s^{-1}$ )

180  $\eta$  = viscosity (Pa s)

181

182 and

183

184  $\gamma = nM$   
 $\tau = fM_d$

185

186 where:

187  $n$  = rotor speed (rpm)

188  $M_d$  = torque (N cm)

189  $M, f$  = dimensionless instrument-dependent system parameters, 0.245 and 471.6

190 respectively.

191

## 192 *2.6 Statistical Methods*

193 The cell counts obtained at each exposure time at various shears were compared using  
194 the ANOVA test followed post hoc by Tukey's test for individual pair of data sets.

195 Statistical analyses were performed using SPSS 14.0 software (SPSS Inc., Chicago,  
196 IL, USA)

197

198

199 **3. Results and discussion**

200

201 The procedures developed here enabled cores to be consistently produced within close  
202 physical tolerances, and this coupled with the electronically controlled speed at which  
203 the cores were rotated, meant that the shear forces at the surface were maintained  
204 constant over time and were solely functions of the rotational speed. Figure 2  
205 displays the theoretical relationship between rotor speed, shear rate and shear stress  
206 for a conventional steel rotor rotating in glycerol (a Newtonian fluid) and that  
207 obtained by replacing the steel rotor with one made of raw potato of identical  
208 dimensions. The data was obtained by taking instrument readings over the range 12.5  
209 to 775 rpm corresponding to shears forces between 1.3 and 125 Pa. The close  
210 agreement between the two enables us to quote below with high precision the shear  
211 forces acting on the surface of the agar and potato cores.

212

213 Figure 3a shows the percentage detachment of *L. innocua* from agar cores. The point  
214 shown at time zero in this and subsequent figures, and indicated by an 'x', was  
215 obtained by allowing cells to attach to the core in the normal way and then immersing  
216 it at a steady rate into the cup containing the glycerol whereupon the latter was  
217 immediately sampled without rotation of the core. This was done to allow an estimate  
218 to be made of cell detachment caused by passage of the core through an air-liquid  
219 interface. At the lowest shear force of 1.3 Pa, a gradual detachment of cells occurs  
220 until 20 s had elapsed when a value of 98 % detachment was achieved, and after  
221 which there was apparently no further loss of cells. Detachment at all shear forces  
222 above this value (i.e. 2.8, 11.8, 125 Pa) was very much more rapid and all the profiles  
223 are very similar. By 30 s approximately 100 % detachment had occurred regardless of

224 applied shear force. The results for 1.3 Pa were significantly different ( $P < 0.5$ ) from  
225 those at 2.8 and 11.8 Pa at 5 and 10 sec. However, after 20 and 30 sec there were no  
226 significant differences between all three applied stresses. There were no significant  
227 differences in cell detachments brought about by shear stresses of 2.8 and 11.8 Pa

228

229

230 The results obtained for agar cores with *P. agglomerans* are shown in Figure 3b. For  
231 an applied shear force of 11.8 Pa the profile displays a slight peak at 10 s but the  
232 detachment remains low at below 10 %. At the higher shear force of 125 Pa a steady  
233 loss of cells is observed and at 30 s 85 % detachment was attained. There were no  
234 significant differences in cell detachments after 5 sec. After 10, 20 and 30 the counts  
235 at 11.8 Pa were significantly different from those at 125 Pa

236

237

238 The detachment of *L. innocua* from potato cores (Figure 4a) shows clear differences  
239 at shear forces of 1.3 and 2.8 Pa. At a shear force of 1.3 Pa the detachment achieved  
240 after 30 s was 36 % whereas at 2.8 Pa it was 106 %. The profile obtained at 125 Pa  
241 appears anomalous: detachment was initially rapid and after 5s had reached a value of  
242 56 %, thereafter, an apparent decrease was observed with detachment remaining  
243 approximately constant at 47 %. The value of detachment at 30 s was actually lower  
244 than was achieved under the influence of a shear force of 2.8 Pa even though the shear  
245 force acting at the surface of the core was over 4 times greater. There were no  
246 significant differences between the number of cells detached at all three applied shear  
247 stresses at 10, 20 and 30 sec. Cell counts at 5 sec at 1.3 Pa were significantly different

248 from those at 2.8 and 11.8. There were, however, no significant differences in the  
249 number of cells shed at the latter two applied stresses.

250

251

252 The detachment profiles for *P. agglomerans* from potato (Figure 4b) show the rate at  
253 2.8 Pa to be relatively low reaching a value of 9 % after 30 s. When the shear force  
254 was increased to 11.8 Pa a peak detachment of 18 % was achieved at 20 s and this is  
255 followed by a decline to a value (7 %) which is close to that achieved at 2.8 Pa. The  
256 results at 125 Pa also reveal a marked anomaly with an initial value of 81 % which  
257 actually decreases quite markedly to 13 % by 30 s. All counts were statistically  
258 different at 5, 10 and 20 sec. but not at 30 sec.

259

260

261

262 The procedures developed here enabled cores to be consistently produced within close  
263 physical tolerances, and this coupled with the electronically controlled speed at which  
264 the cores were rotated, meant that the shear forces at the surface were maintained  
265 constant over time and were solely functions of the rotational speed. Moreover, these  
266 were mathematically predictable with a high degree of precision. However, it was  
267 necessary to account for the shear forces generated when an object is transferred  
268 across an air-liquid interface as in our case inevitably occurred when the cores were  
269 lowered into the glycerol. Meinders et al. (1992) have argued that these forces can be  
270 significant and our results show that this action did indeed result in measurable  
271 detachment. The shear forces that were generated at the surface of the potato and agar  
272 as a result of rotation in glycerol were too low to cause deformation of the cores

273 themselves as confirmed by measurements made by Alvarez and Canet (1998) for  
274 potato and Barrangou et al. (2006) for agar.  
275  
276 The results presented here show that *P. agglomerans* required a greater force to  
277 detach it from the surfaces of both potato and agar than did *L. innocua*. In the case of  
278 potato this was not unexpected given that the *P. agglomerans* is not only a plant  
279 pathogen, but a known biofilm former and therefore likely to be specially adapted to  
280 colonize plant tissue. However, studies of the complex interactions that occur between  
281 micro-organisms and plant tissues are primarily confined to the surfaces of leaves  
282 (Frank, 2001) and no specific biochemical studies on the particular combination of *P.*  
283 *agglomerans* – potato currently appear to exist. Similar findings were reported by  
284 Garrod et al. (2004) who compared, amongst other organisms, the attachment and  
285 detachment of *P. agglomerans* and *L. monocytogenes* to discs of raw potato. Although  
286 these workers did not attempt to estimate shear forces, they modelled the processes of  
287 detachment on a probabilistic basis.  
288  
289 The method employed here to monitor detachment was based on the detection of  
290 viable bacteria that had been shed from the surface of the cores into the glycerol.  
291 Therefore, any apparent declines in detachment – as were observed with *P.*  
292 *agglomerans* from potato at high shears (Figure 4b) – are suggestive of other  
293 phenomena acting on detached cells in suspension. The fate of detached cells may  
294 have been affected by a number of factors (both chemical and physical) that, although  
295 were not directly related to shear, are a consequence of it.  
296

297 One possibility is loss of viability whilst in suspension. It is highly unlikely that  
298 glycerol itself would have contributed to this. Although Saegeman et al. (2007)  
299 investigated the effect of concentrated glycerol solutions (85 %) on the viability of  
300 both Gram positive and Gram negative bacteria, the times at which they achieved  
301 reductions were of the order of days, rather than the short contact times measured in  
302 seconds employed in this work when detached cells were actually in contact with  
303 glycerol prior to plating onto agar. Another possibility is the release of toxic  
304 compounds from the potato tissue. Potato tubers have been shown to contain a diverse  
305 range of constitutive and inducible anti-microbial compounds that include peptides,  
306 enzymes and phytoalexins (Berrocal-Lobo et al., 2002; Guevara et al., 2002; Lopez-  
307 Solanilla et al., 2003). At high surface shears rapid mass transfer of such compounds  
308 could be expected to take place followed by efficient dissipation throughout the mass  
309 of glycerol present in the cup. However, given the short contact times and low  
310 concentrations, any such compounds would need to have considerably higher activity  
311 than any that have so far been isolated from potatoes by previous workers.  
312 A more likely explanation for the apparent decrease in viability of detached cells are  
313 purely physical phenomena which are faster acting. Under the influence of high  
314 surface shears, starch and possibly other constituents of potato, could have been  
315 caused to be shed into the glycerol along with bacteria. Starch has been used to bring  
316 about the efficient flocculation of bacterial cells in order to harvest them (Ferenci and  
317 Lee, 1991). The apparent declines in viability observed here could be explained by  
318 only a low degree of flocculation or cell aggregation occurring due to starch or other  
319 constituents of potato.  
320

321 There are obvious limitations in employing an instrument for a purpose for which it  
322 was not designed: the data presented here, in common with that of others (Garrood et  
323 al., 2004) reveals that micro-organism - surface interactions are rapid, and therefore  
324 correspondingly rapid sampling is called for. We encountered sampling difficulties  
325 primarily because of the viscosity of the glycerol, and it was not possible to obtain a  
326 sample of annular fluid earlier than 5 sec. after rotation of the core was initiated.  
327 Furthermore, the dimensions of the annulus between the rotor and the edge of the cup  
328 was only 13 mm. Every effort was made to sample from the mid point of the annulus  
329 but even this was rather imprecise. We believe that these difficulties can be overcome  
330 and indeed, are in the process of designing and fabricating an improved device that  
331 will feature automated sampling coupled to a fraction collector that will enable more  
332 extensive studies to be performed including that of leafy produce such as lettuce.

333

334

#### 335 **4. Conclusions**

336

337 The equipment described here was successfully used to obtain quantitative data that  
338 could ultimately be used in the rational design of washing processes for microbially  
339 decontaminating fresh produce. The advantages of employing water rather than  
340 solutions of chemical agents are obvious however apparently benign such agents may  
341 prove to be. Even if recourse has to be made to such agents, it would seem logical that  
342 the design of water-washing processes should be made as efficacious as possible so  
343 that any subsequent chemical treatment can be brief and employ only dilute  
344 concentrations.

345

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347

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350

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465 Figure Legends

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467 Figure 1. Procedure for Preparing Potato Cores

468 a) Prong inserted into cut potato. b) Coring device located over prong. c) Completed  
469 core.

470

471 Figure 2. Dependence of Shear Stress at Rotor surface on Speed and Shear Rate.

472 Solid line denotes theoretical relationship. (●) Experimentally obtained values for  
473 potato cores.

474

475 Figure 3. Detachment of *L. innocua* (a) and *P. agglomerans* (b) from Agar Cores

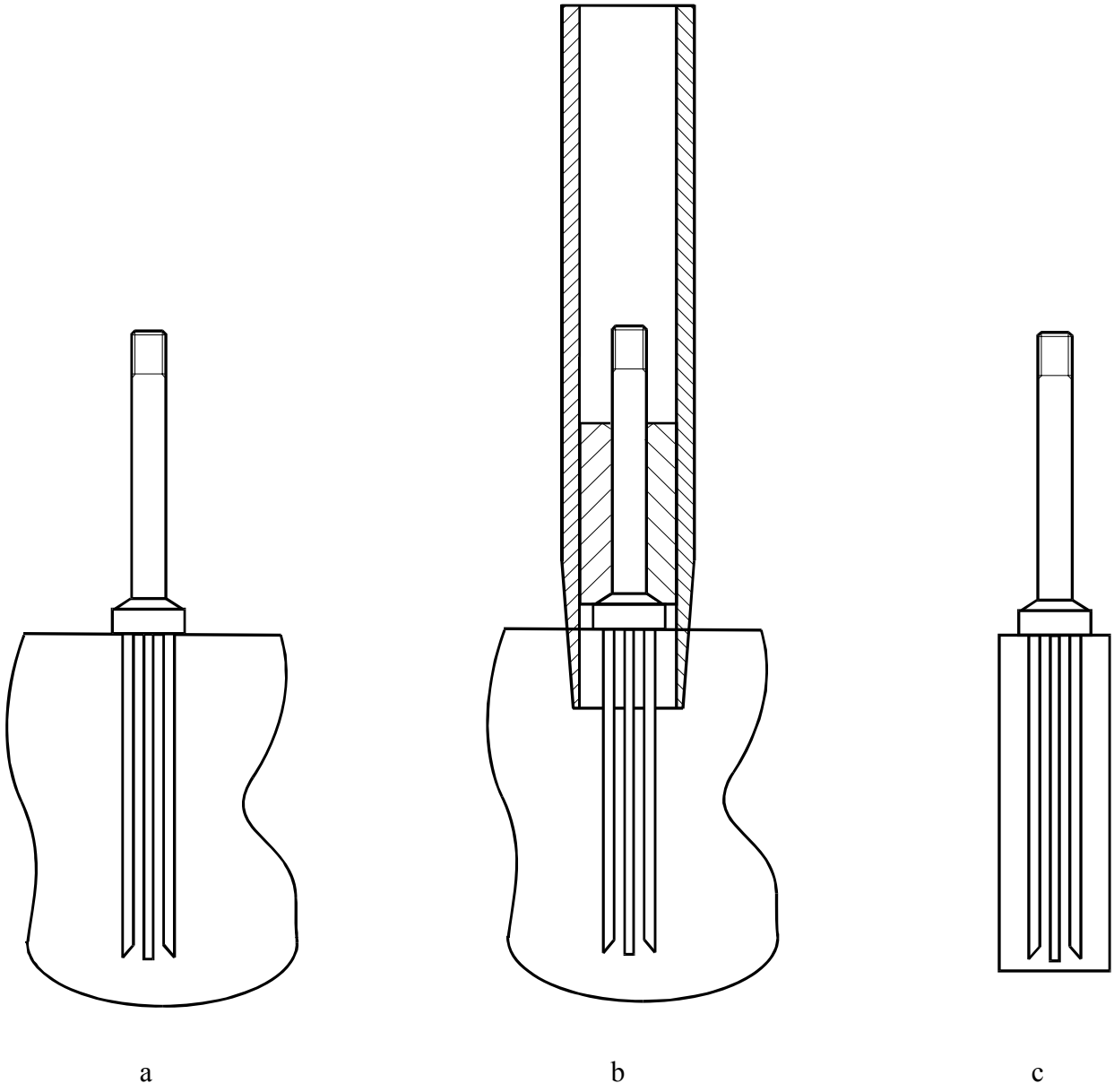
476 × initial detachment ● 1.3 Pa ■ 2.8 Pa Δ 11.8 Pa ◇ 125 Pa

477

478 Figure 4. Detachment of *L. innocua* (a) and *P. agglomerans* (b) from Potato Cores

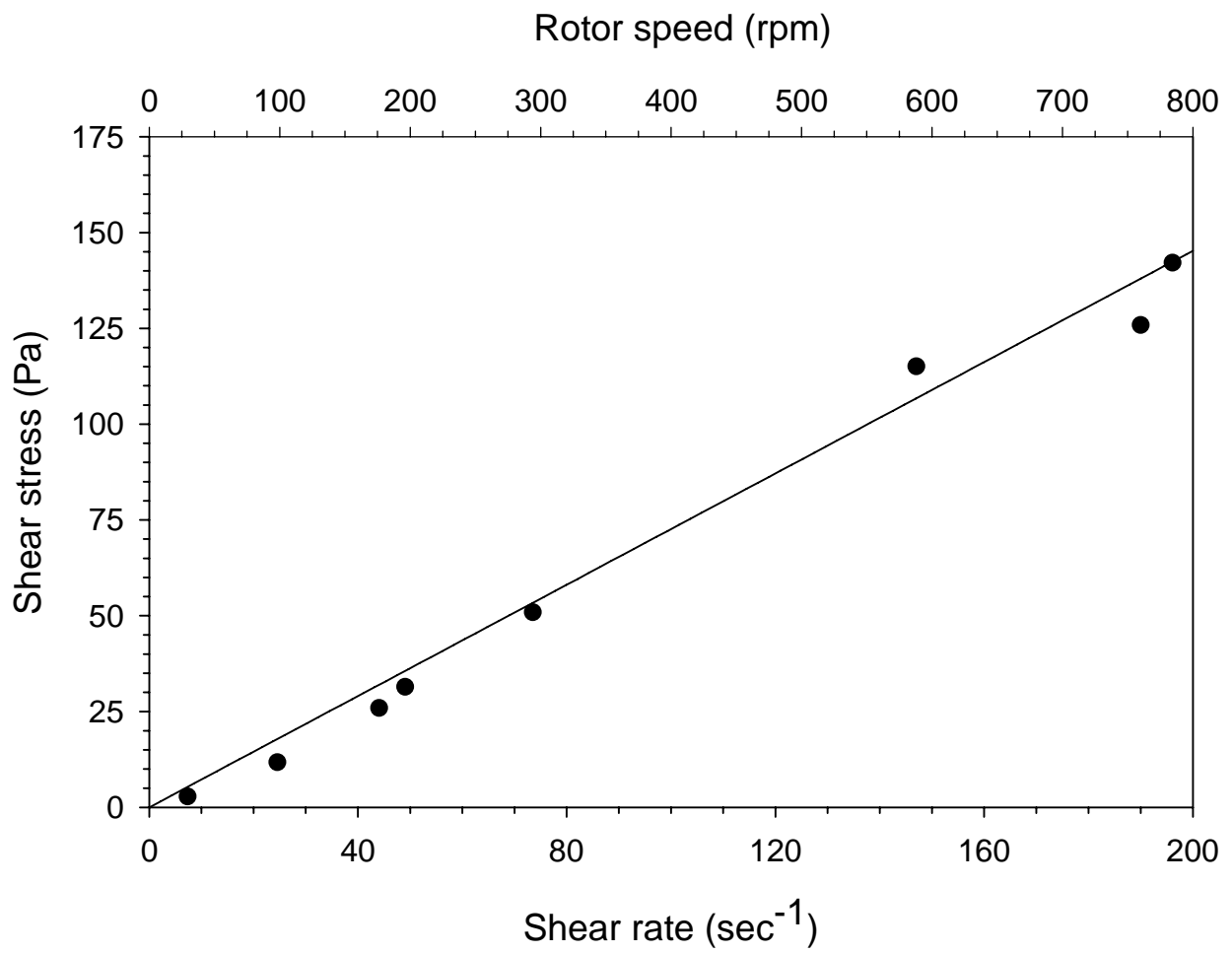
479 × initial detachment ● 1.3 Pa ■ 2.8 Pa Δ 11.8 Pa ◇ 125 Pa

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482 Figure 1

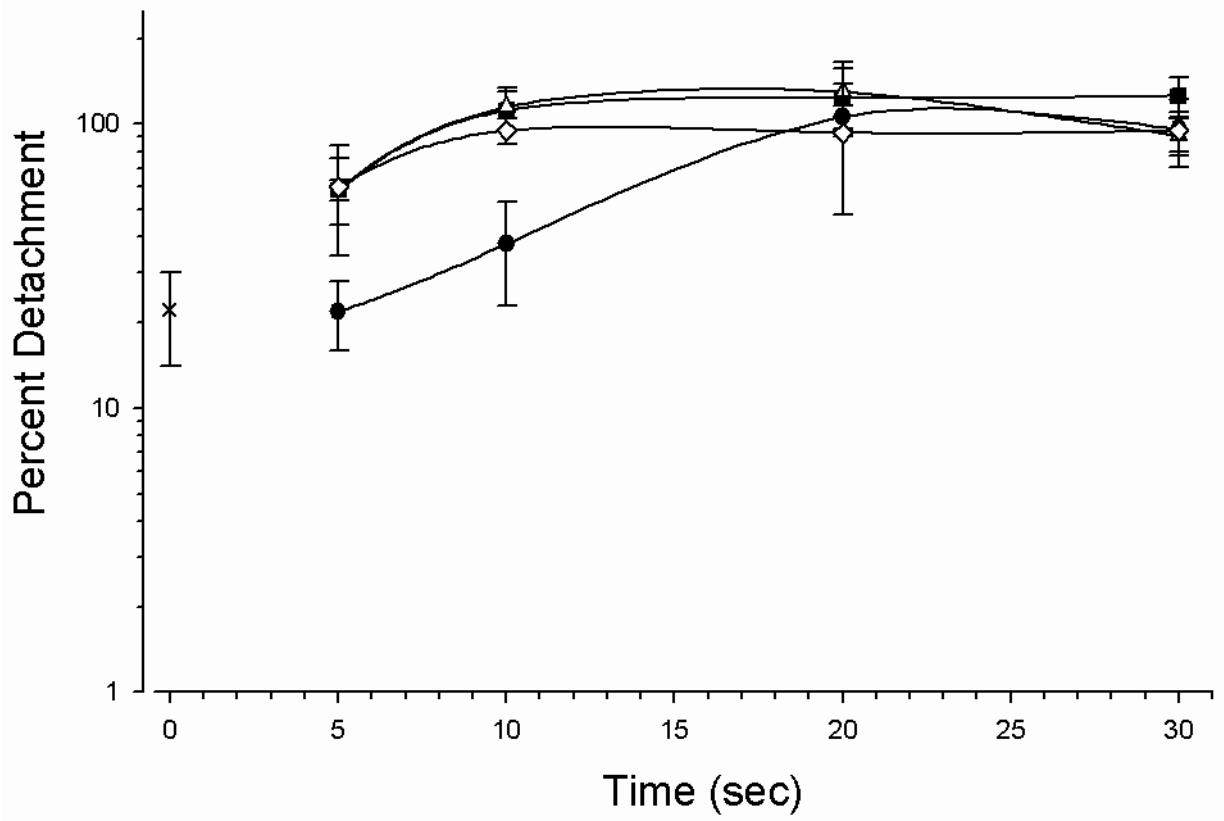


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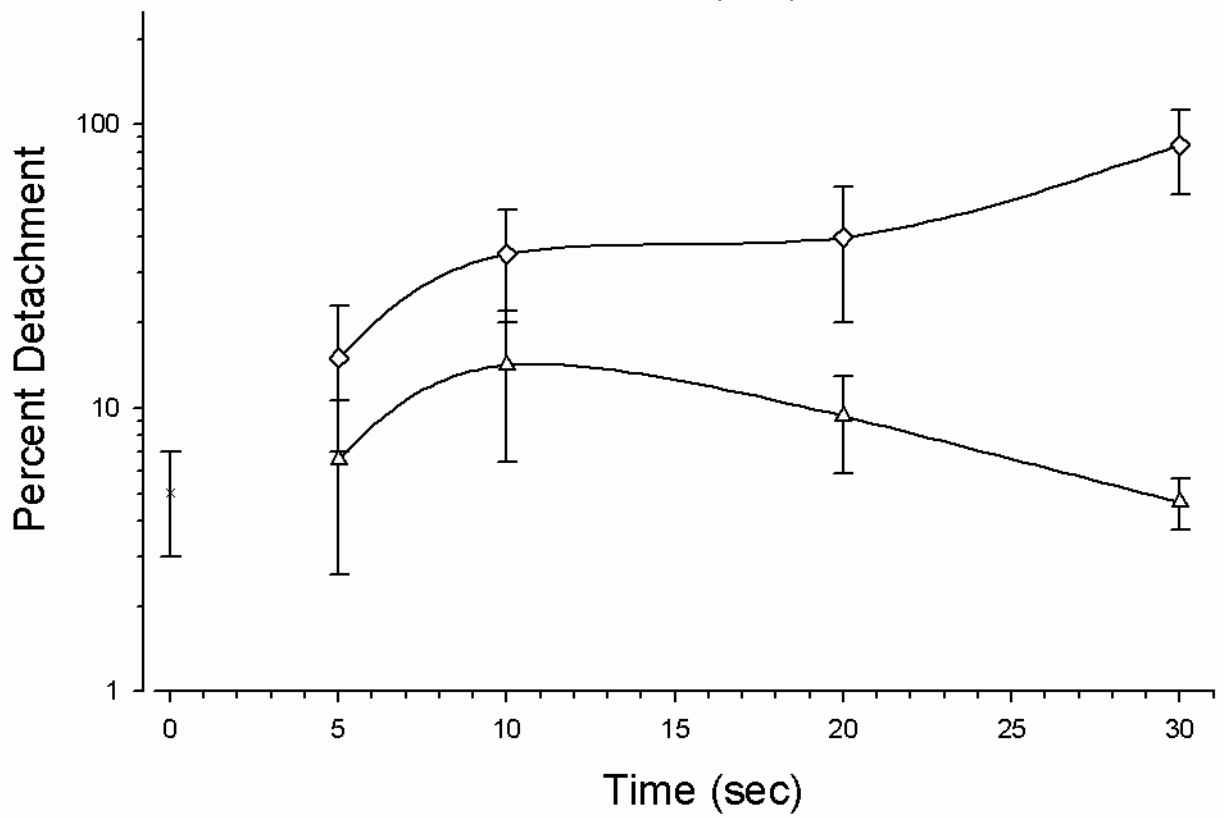
484

485 Figure 2

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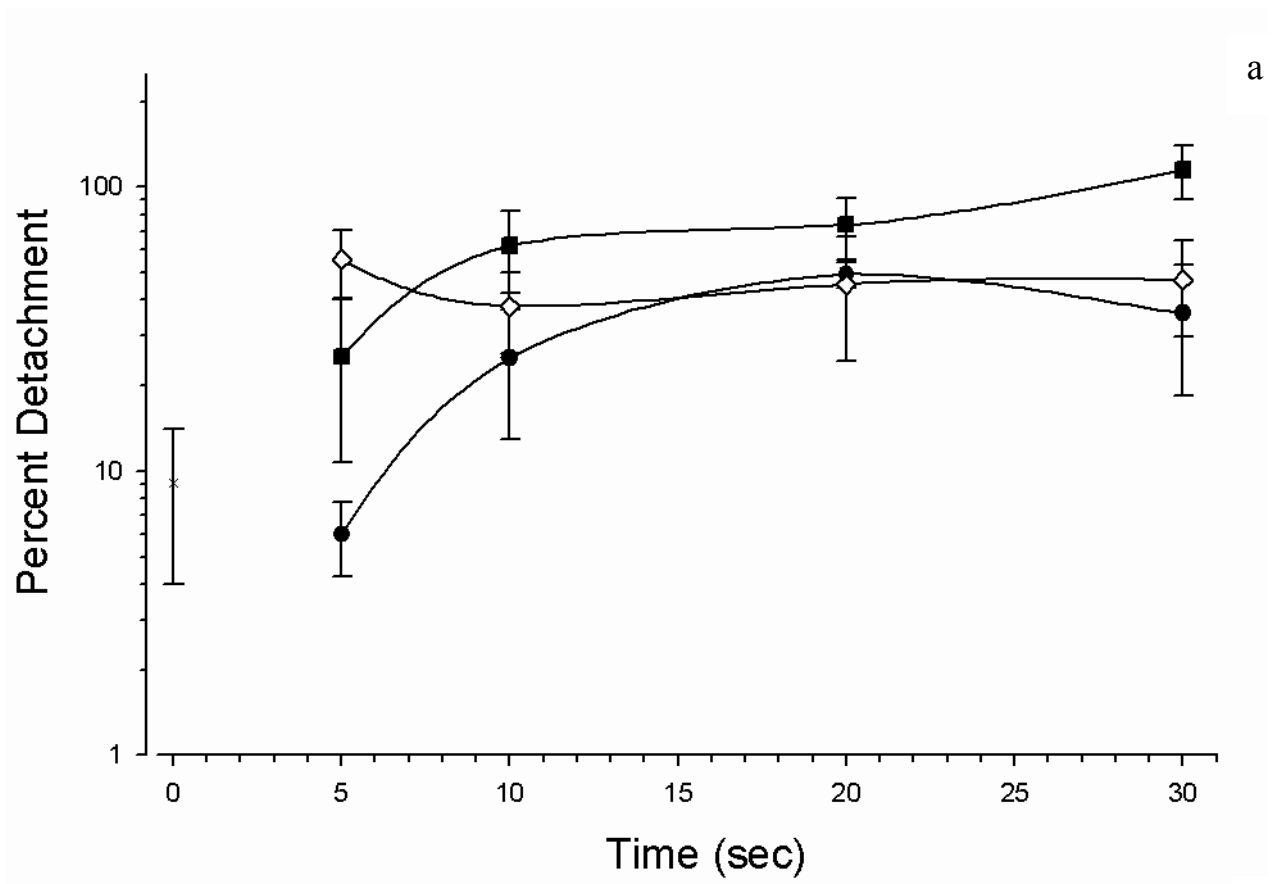


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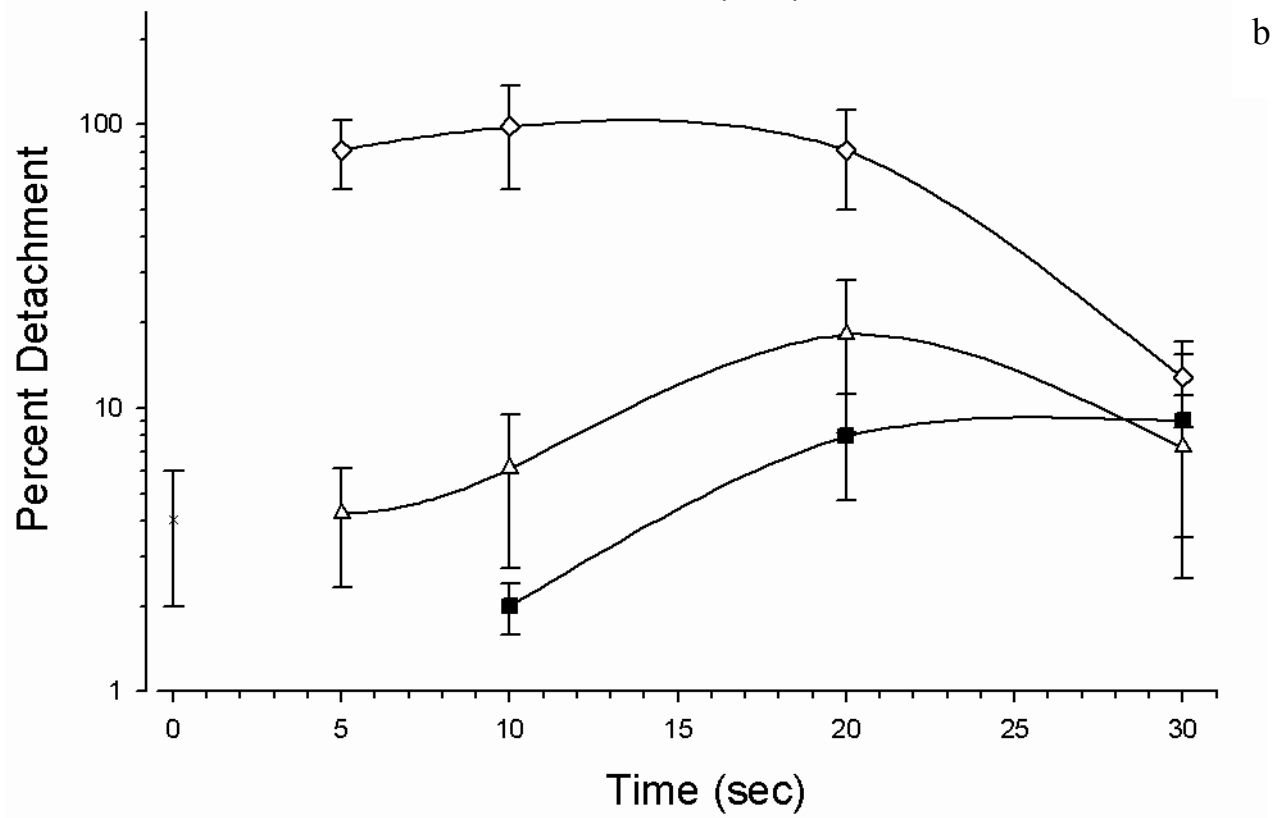
489 Figure 3



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491



492

493 Figure 4

a

b