

This item was submitted to Loughborough's Institutional Repository (<u>https://dspace.lboro.ac.uk/</u>) by the author and is made available under the following Creative Commons Licence conditions.

COMMONS DEED
Attribution-NonCommercial-NoDerivs 2.5
You are free:
 to copy, distribute, display, and perform the work
Under the following conditions:
BY: Attribution. You must attribute the work in the manner specified by the author or licensor.
Noncommercial. You may not use this work for commercial purposes.
No Derivative Works. You may not alter, transform, or build upon this work.
 For any reuse or distribution, you must make clear to others the license terms of this work.
 Any of these conditions can be waived if you get permission from the copyright holder.
Your fair use and other rights are in no way affected by the above.
This is a human-readable summary of the Legal Code (the full license).
Disclaimer 🖵

For the full text of this licence, please go to: <u>http://creativecommons.org/licenses/by-nc-nd/2.5/</u>

Novel method of producing highly uniform silica particles using inexpensive silica sources

<u>Marijana M. Dragosavac¹</u>, Goran T. Vladisavljevic¹, Richard G Holdich¹, Miguel Angel Suarez Valdes² and Michael T. Stillwell³

¹ Chemical Engineering, Loughborough University, Loughborough, UK, ² Chemical Engineering and Environmental Technology, University of Oviedo, Oviedo, Spain, ³ Micropore Technologies, Hatton, Derby, DE65 5DU

r.g.holdich@lboro.ac.uk

In the last few years there has been increasing interest in the production of porous inorganic materials with high surface area. Such materials have potential application in various fields of catalysis, separation, sorption, bioreactor, sensors and so on. Silica is an inorganic material that does not swell and with its good mechanical and thermal stability it can be used in various solvents and have wide applications. In the literature silicon alkoxide or tetraetoxisilane are mainly used as silica sources. The main drawback of using such materials is that they are expensive and therefore production of large quantities of silica would not be cost effective.

In this work silica droplets were successfully produced using The Dispersion Cell with a hydrophobic nickel membrane attached on the bottom of the cell (Fig. 1 a,b). Inexpensive sodium silicate and sulphuric acid were used as silica source (dispersed phase) and kerosene containing 2% Span 80 was used as continuous phase.



Fig. 1. (a) Hydrophobic nickel membrane with 15 μ m pores and (b) Dispersion Cell both kindly provided by Micropore Ltd. UK. (c) SEM of calcined silica particles

By changing the shear stress on the membrane surface liquid silica droplets in the range between 50 and 160 μ m were produced. After solidification of silica the particles were washed and dried at room temperature followed by calcination at 550°C. After final drying the produced silica particles were in the range between 30 and 70 μ m (Fig. 1c). BET specific surface area of the produced silica after calcination was found to be 750 m²/g while the average pore diameter was 1.3 nm.

Acknowledgment

The authors wish to acknowledge the financial support of the UK Engineering and Physical Sciences Research Council. The work was undertaken as part of the DIAMOND project into Decommissioning, Immobilisation And Management Of Nuclear wastes for Disposal.