



B1201 (Candidate: EFCF Special Issue Series, www.EFCF.com/LIB)

High spatial resolution monitoring of the temperature distribution from an operating SOFC

Manoj Ranaweera, Vijay Venkatesan, Erdogan Guk, Jung-Sik Kim

Department of Aeronautical and Automotive Engineering, Loughborough University

Epinal Way, Loughborough, LE11 3TU, United Kingdom

Tel.: +44 (0)1509 227 219 / Fax: +44 (0)1509 227 275

j.kim@lboro.ac.uk

Abstract

In situ monitoring of cell temperature distribution of an operating SOFC is crucial to understand its performance and degradation. The available efforts recorded in literature are incapable of measuring the temperature from electrodes. Instead, they measure the gas channel temperature from a selected few points, mainly, by inserting thermocouples into the stack, which significantly limits the spatial resolution of measurements and introduces disturbance to the SOFC's normal operation. To overcome these weaknesses, the authors developed a new temperature sensor architecture that shares the merits of thermocouple thermometry and measures temperature at $\{N^2\}$ points with only $\{2N\}$ number of thermoelements. This sensor is capable of measuring the electrode temperature distribution with greater spatial resolution than thermocouples. Using this sensor, authors are successful to measure the spatial cathode temperature distribution in high spatial resolution out of an SOFC test cell (50 mm x 50 mm, NextCell-5) under varying fuel flow rates (from 50 ml/ min at A to 250 ml/min at F&G). The temperature measurements were validated with commercial thermocouples. Correlations between cell temperatures, flow rate and, OCV were observed and analysed.

Remark: Paper runs for a publication in EFCF Special Issue Series (www.EFCF.com/LIB, SI EFCF 2015) in Journal 'FUEL CELLS - From Fundamentals to Systems'.

High spatial resolution monitoring of the temperature distribution from an operating SOFC

Manoj Ranaweera, Erdogan Guk, Vijay Venkatesan, Jung-Sik Kim

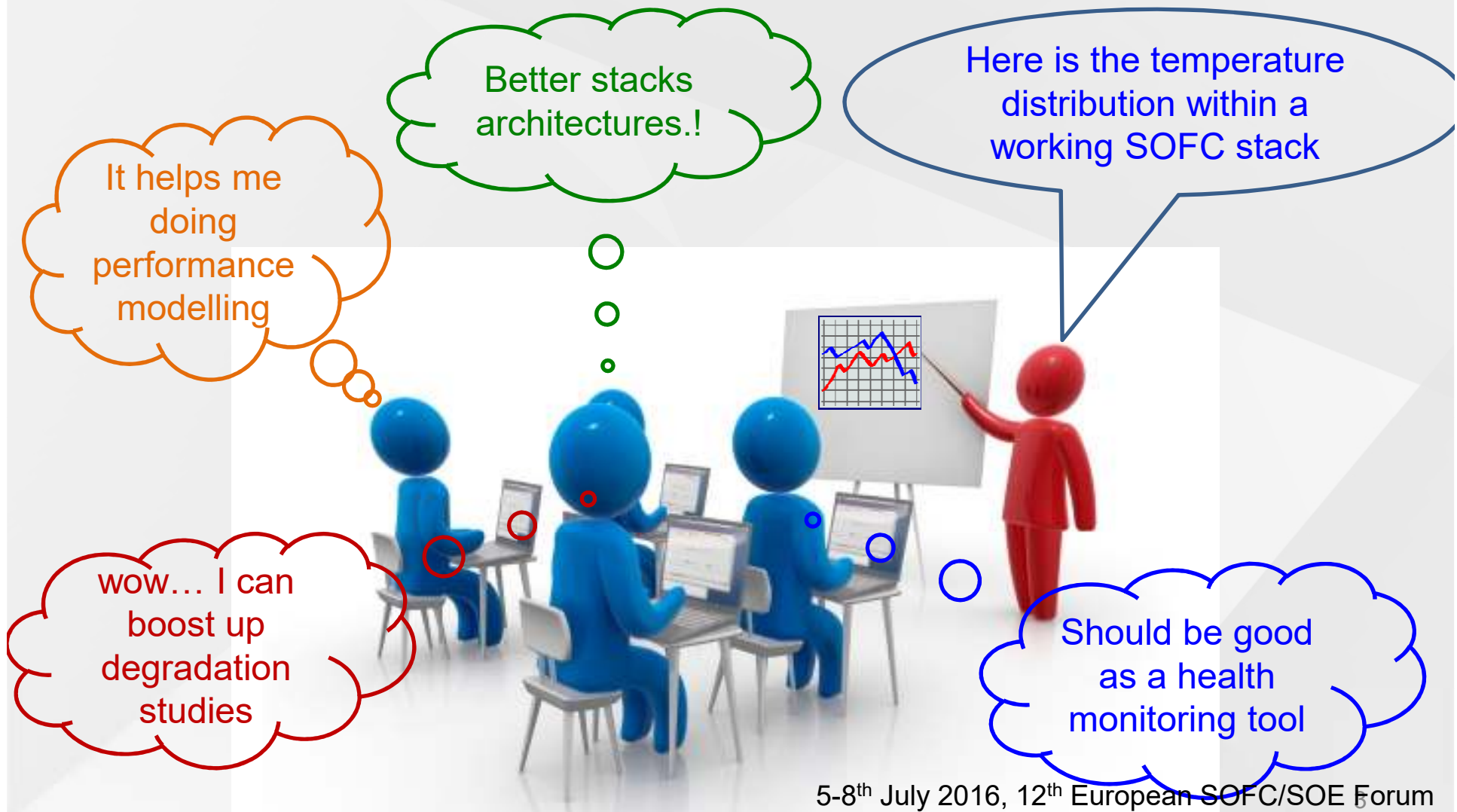
Department of Aeronautical & Automotive Engineering

Outline

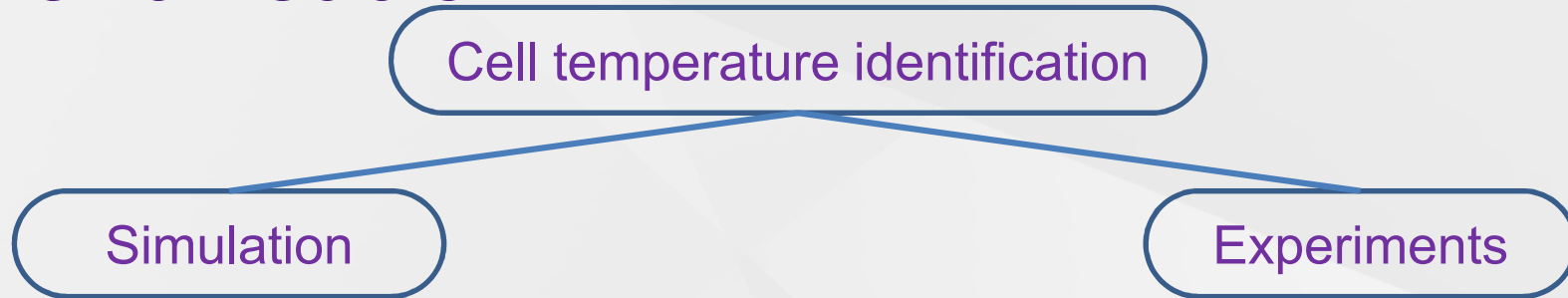
- Importance & difficulties of temperature monitoring from SOFC
- Sensing method; sensor fabrication and apply
- Real-time temp. monitoring and validation/comparison
- Conclusions & Future works

5-8th July 2016, 12th European SOFC/SOE Forum

Introduction and Impact



Present state of cell temperature identification



5-8th July 2016, 12th European SOFC/SOE Forum

Present state of cell temperature identification

Cell temperature identification

Simulation

- Mathematical equations to model cell temperature gradient
- CFD modelling
- Software tools

5-8th July 2016, 12th European SOFC/SOE Forum

Present state of cell temperature identification

Cell temperature identification

- Gas inlet and outlet temperature has been measured using thermocouples

Experiments



- Thin film sensor
- Reduce the required number of wires
- Signal processing software

No practical means of measuring cell surface temperature has been developed yet.

5-8th July 2016, 12th European SOFC/SOE Forum

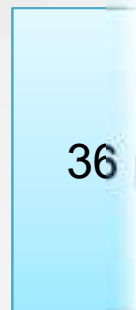
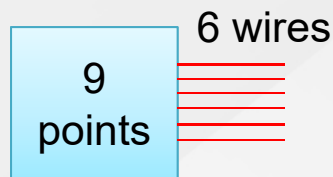
New thermocouple architecture was developed

It requires only $2N$ thermo-elements for N^2 measuring points



Patent App. No: GB1509690.2

Increases the spatial resolution of measurements



Cell integrated multi-junction thermocouple array for solid oxide fuel cell temperature sensing: N+1 architecture

Manoj Ranaweera, Jung-Sik Kim*

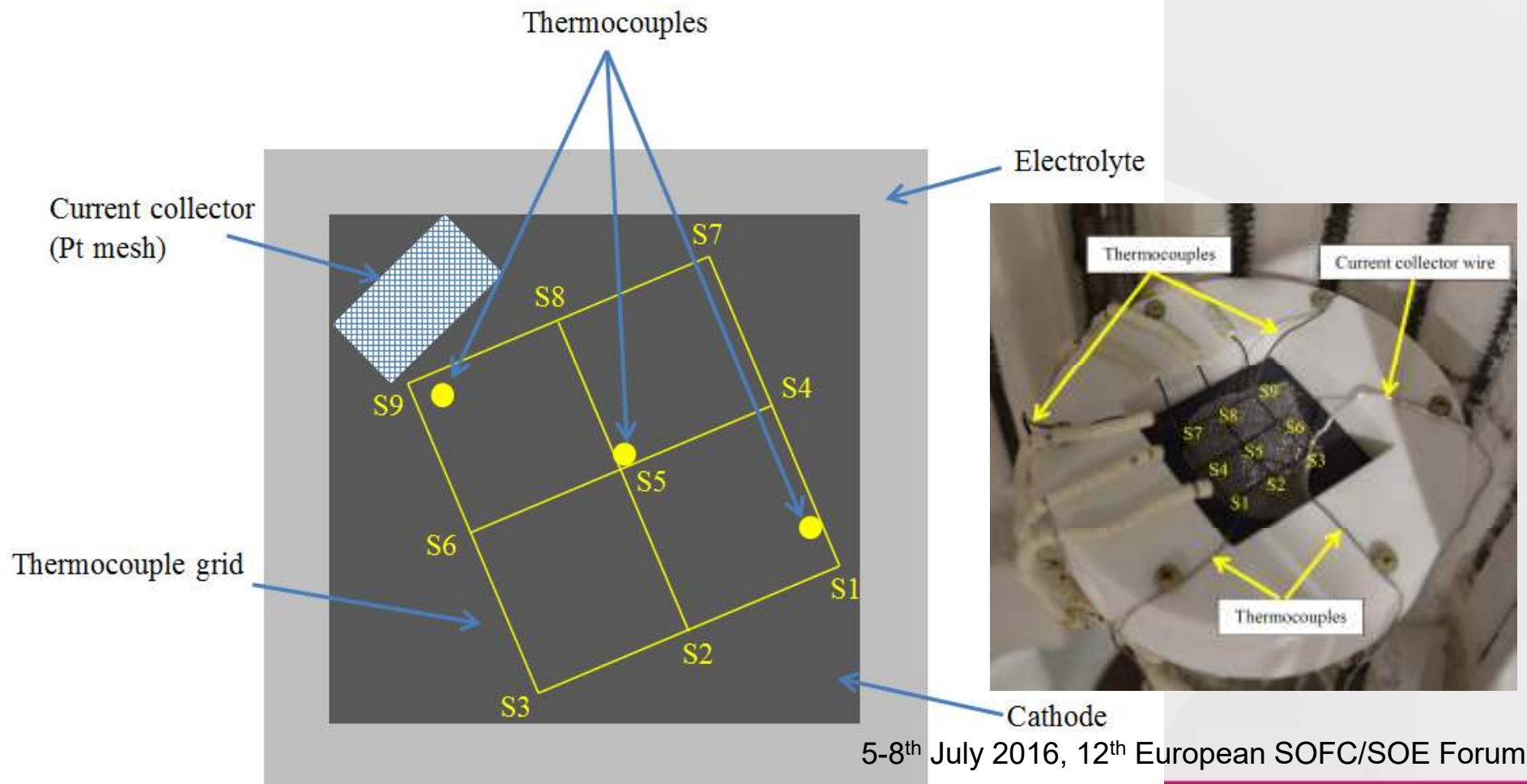
Aerospatial & Automotive Engineering Department, Loughborough University, LE11 3TU, United Kingdom

HIGHLIGHTS

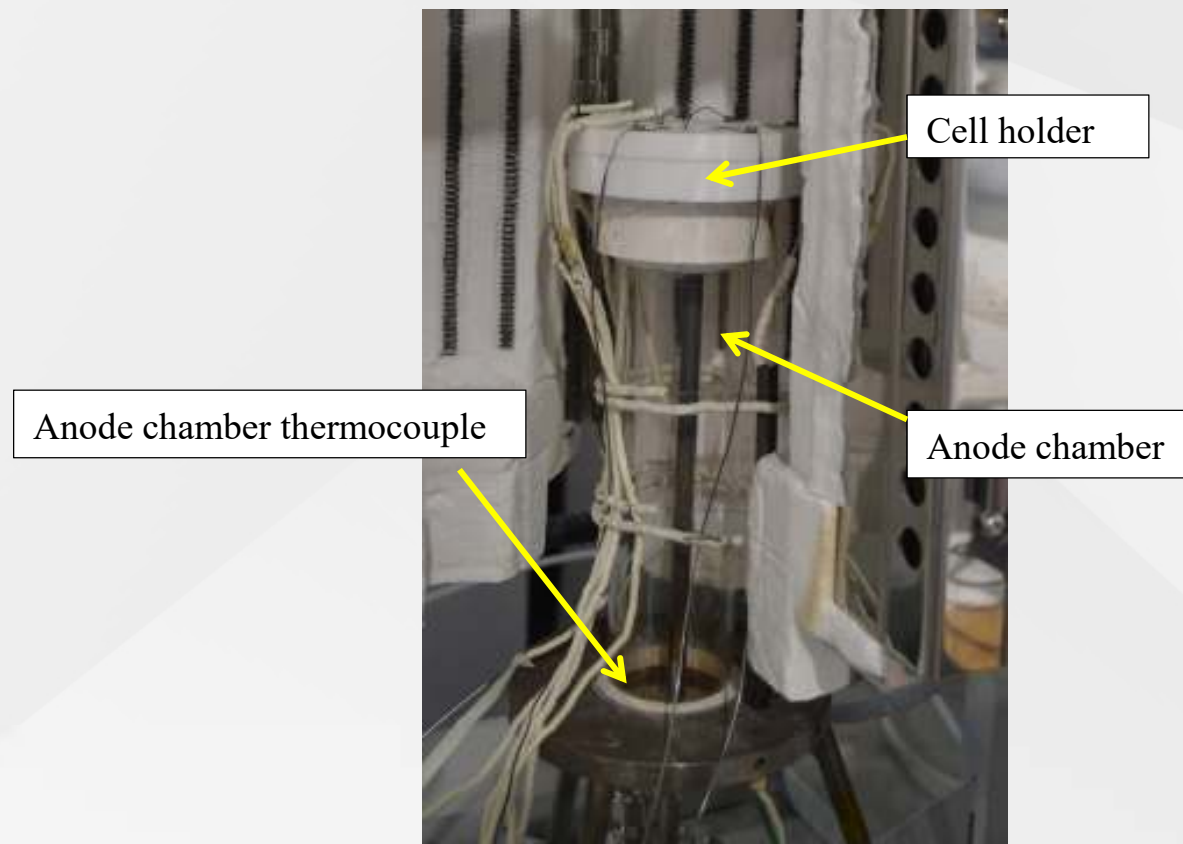
- A multi-junction thermocouple that shares a thermo-element between junctions.
- Fabrication of multi-junction thermocouples on the cathode of SOFC.
- Performance comparison with a conventional thermocouple and discussion.
- Surface temperature measurement under thermal cycling.

5-8th July 2016, 12th European SOFC/SOE Forum

Sensing locations

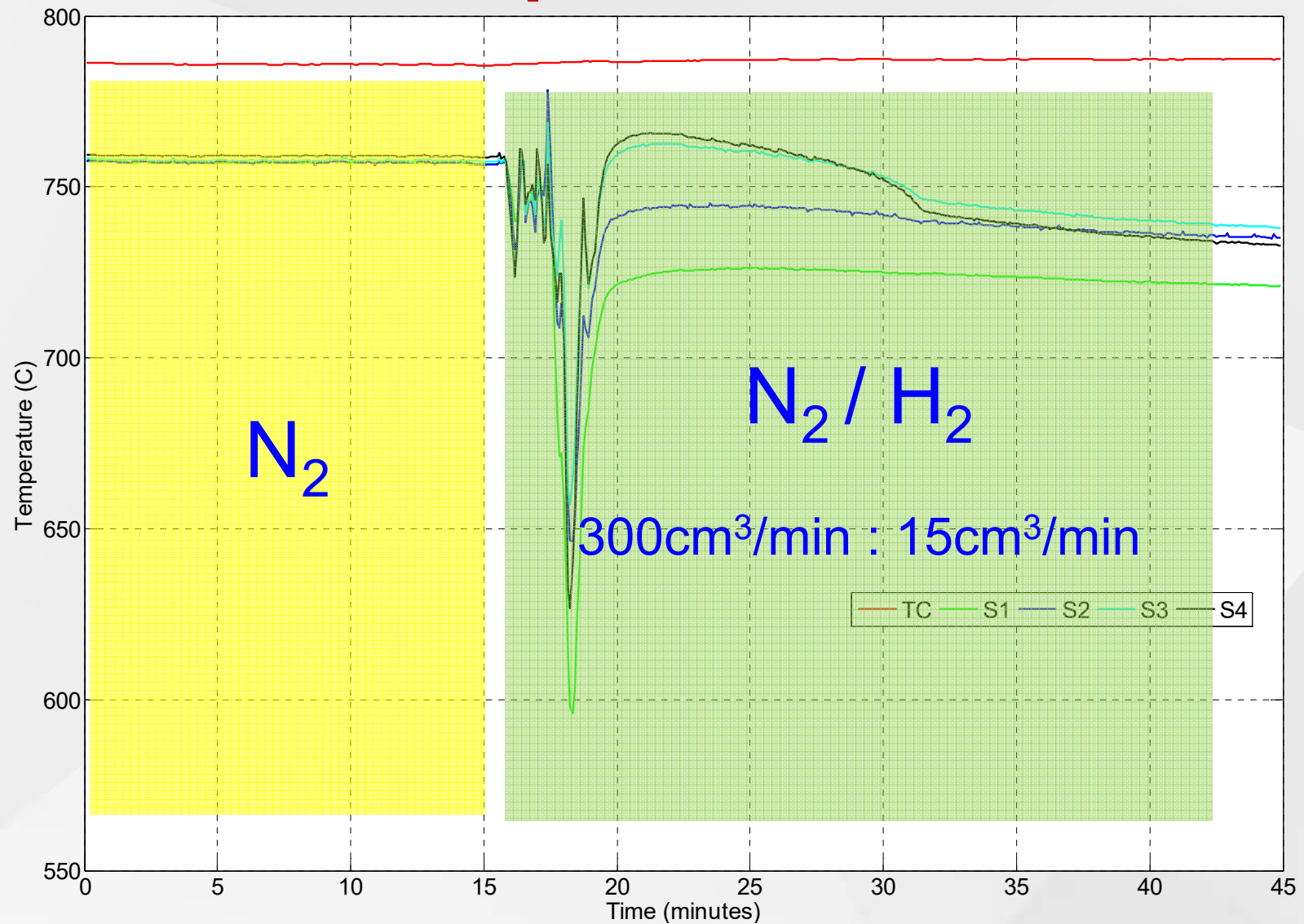


Test Rig



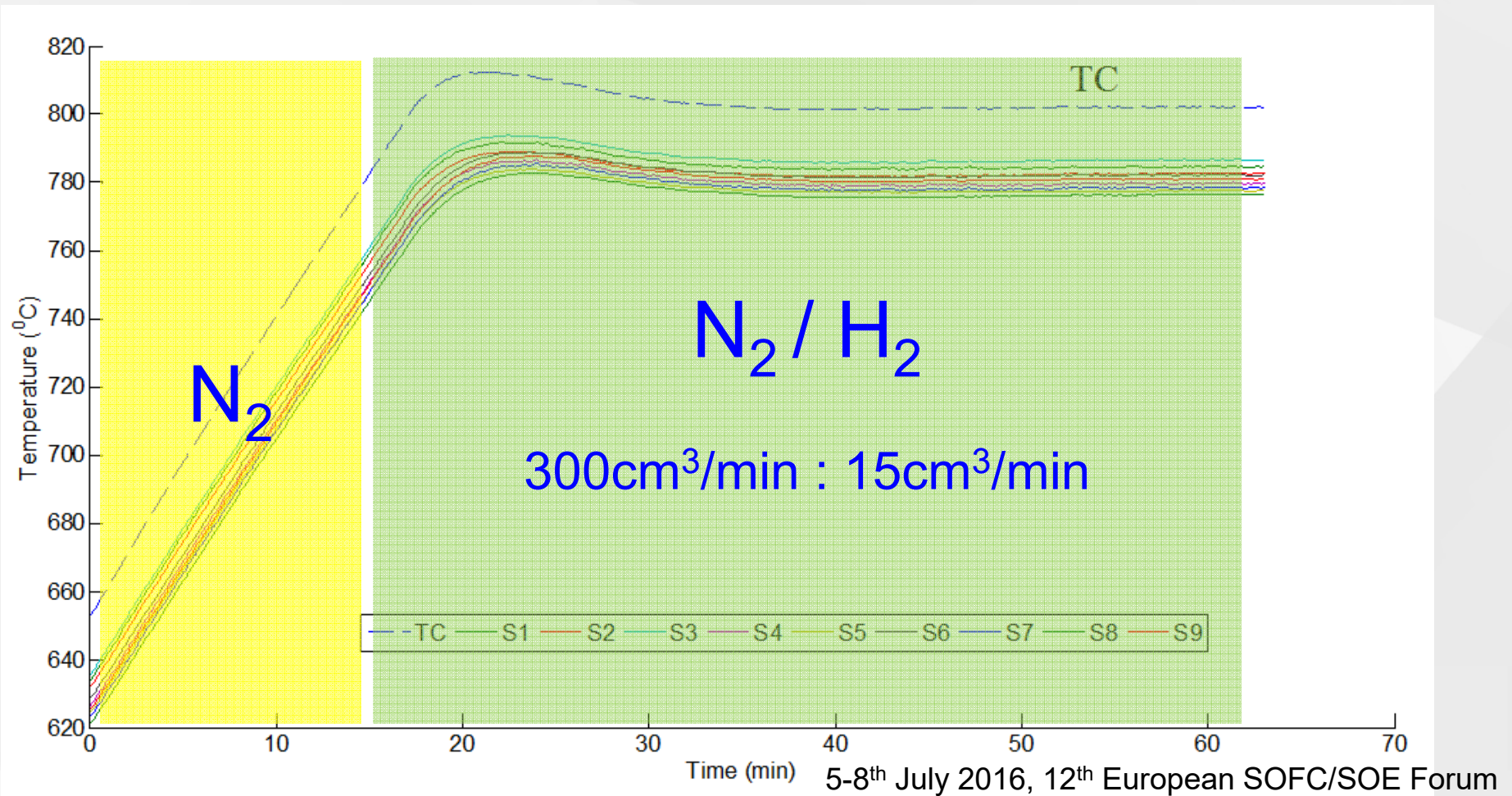
5-8th July 2016, 12th European SOFC/SOE Forum

Anode reduction process

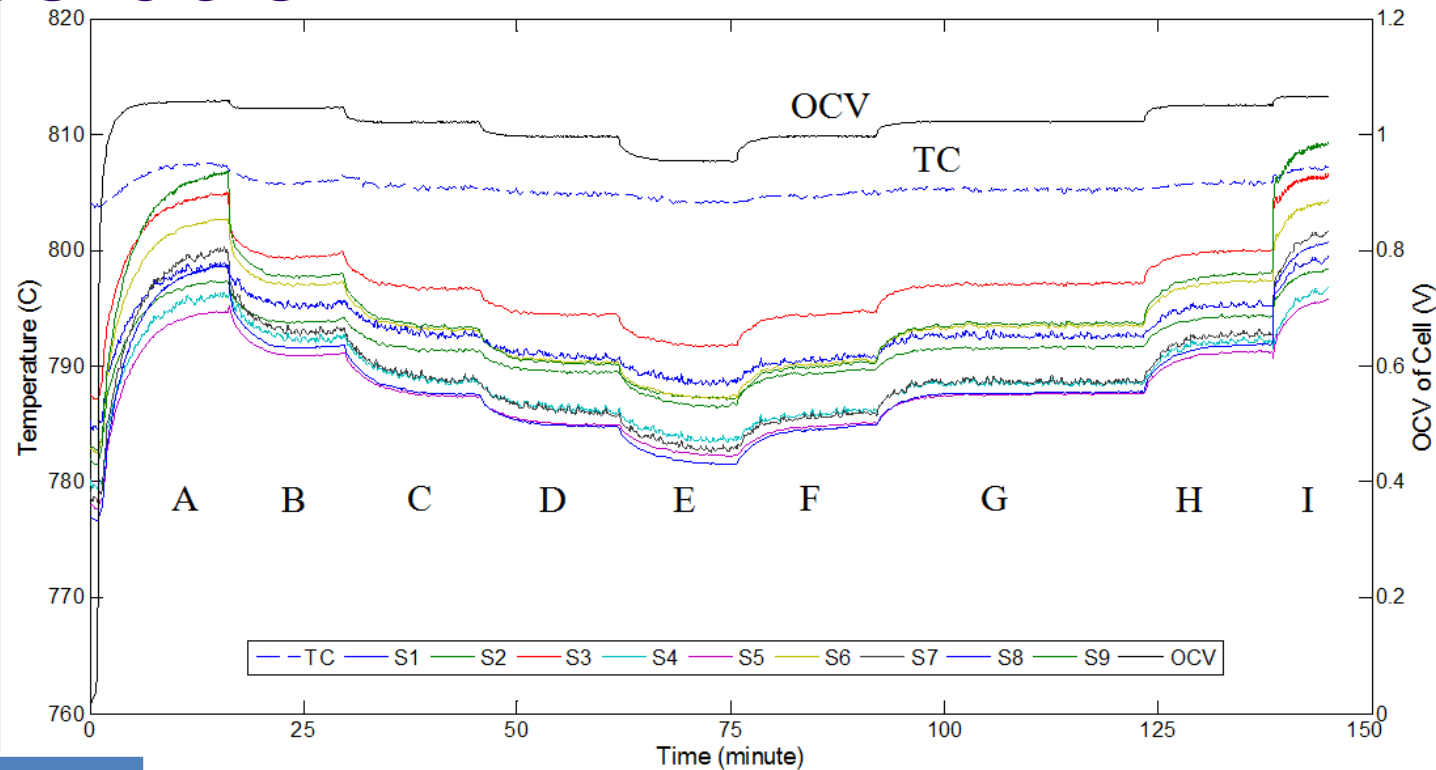


10

Anode Reduction



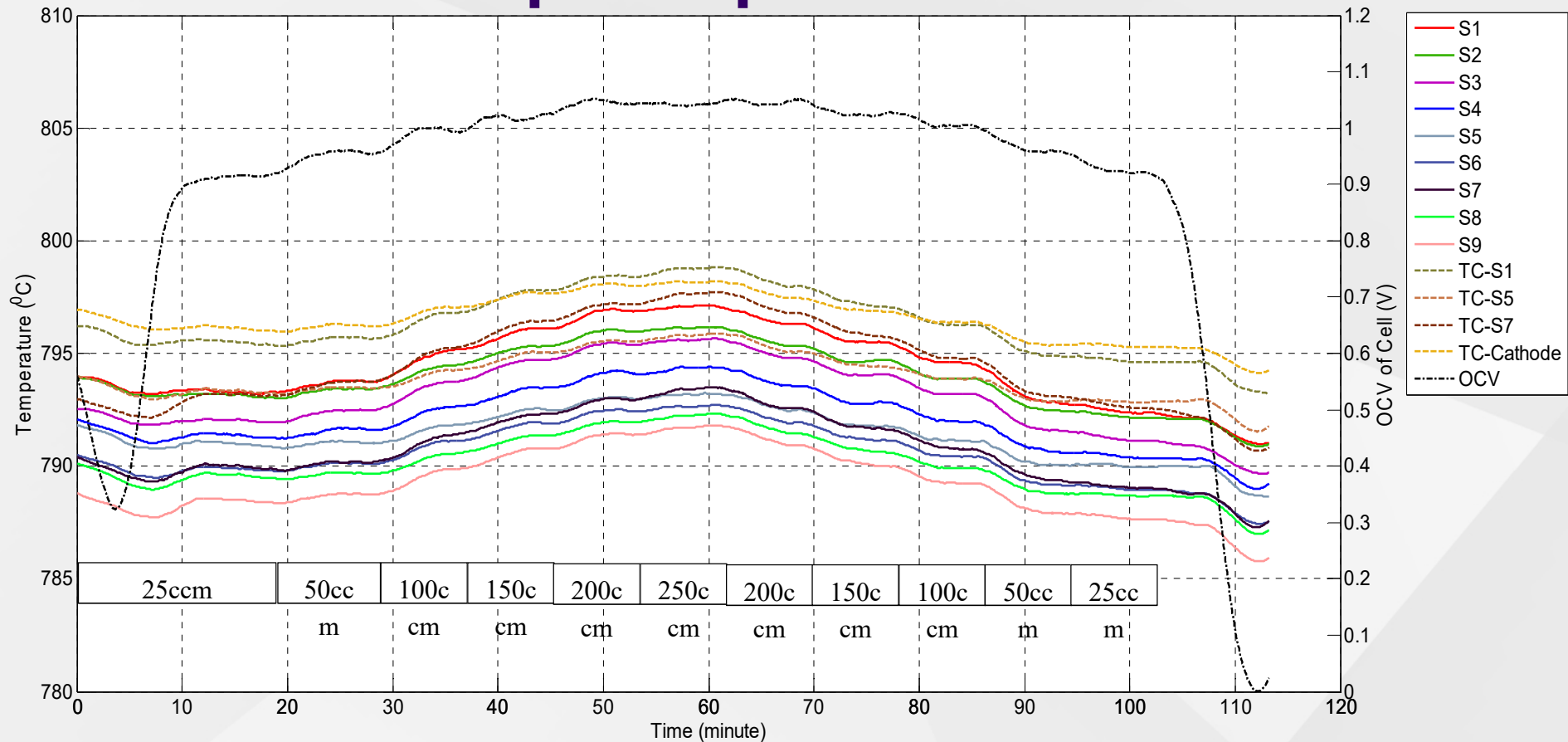
Cell operation



Setting	H ₂ flow rate
A/ I	500 cm ³ /min
B/H	250 cm ³ /min
C/G	150 cm ³ /min
D/F	100 cm ³ /min
E	50 cm ³ /min

5-8th July 2016, 12th European SOFC/SOE Forum

OCV and temp comparison



S1 to S9: the 9 sensing points from THERMONO

TC-Si: The commercial thermocouple that touches the Cathode in close proximity to i^{th} sensing point of THERMONO ($i = 1, 5, 7$)

TC-Cathode: The commercial thermocouple kept about 2mm adjacent to cathode right above S5

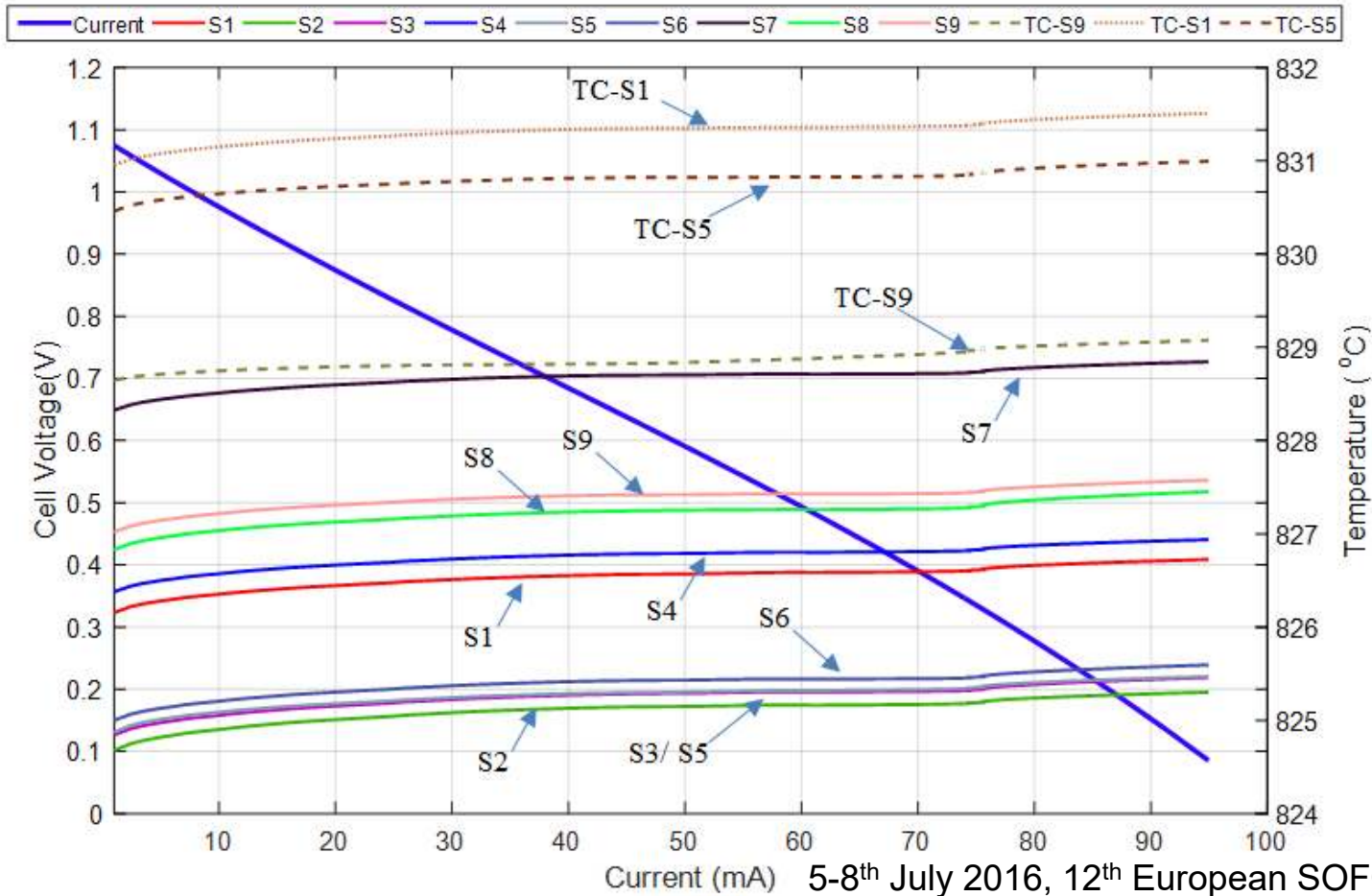
Cell Temperature vs Voltage

Change of OCV with temperature						
Furnace Temperature (°C)	700	750	800	850		
OCV (V)	1.1256	1.1055	1.0963	1.0853		
Average cell temperature (°C)	680.67	729.20	779.27	827.61		

Change of cell voltage different temperature under 60 mA current						
Furnace Temperature (°C)	700	750	800	850		
Cell voltage (@ I = 60 mA)	0.426	0.455	0.463	0.494		

5-8th July 2016, 12th European SOFC/SOEC Forum

Load-Temperature Relationship (850 °C)



5-8th July 2016, 12th European SOFC/SOE Forum

Conclusions & Future works

- A new thermal sensor array has been applied to monitor a temp distribution from an operating cell.
- The monitored temp distribution was validated.
- Load driven cell temperature fluctuations has been observed.
- Local cell temperature could be used as a measure to identify normal/abnormal electrochemical behaviour of cells
- Real-time detection of gas reforming, carbon deposition etc.
- Q: what temp. do you run your cells (stacks)? A: @ 750 °C

Wrong Q&A..!!!

- Q: what range of temp. do you run yours? Model A: @ 750 °C ± 45 °C

5-8th July 2016, 12th European SOFC/SOE Forum

Acknowledgement



Modelling Accelerated Ageing and Degradation of Solid Oxide Fuel Cells (EP/I037059/1)

Novel diagnostic tools and techniques for monitoring and control of SOFC stacks - understanding mechanical and structural change (EP/M02346X/1)

5-8th July 2016, 12th European SOFC/SOE Forum