



11 **Model-based comparison of hybrid propulsion systems for railway**  
12 **diesel multiple units**

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14 In order to reduce operating costs, railway vehicle operators need to find  
15 technical solutions to improve the efficiency of railway diesel multiple units on  
16 non-electrified railway routes. This can be achieved by hybridization of diesel  
17 multiple unit propulsion systems with electrical energy storage systems to enable  
18 brake energy recuperation. After highlighting the state of the art of hybrid  
19 railway vehicles and electrical energy storage systems, a simulation model of a  
20 generic diesel multiple unit in a 3-car formation is developed and equipped with  
21 three types of hybrid power transmissions. Simulations on realistic service  
22 profiles with different driving strategies show the potential for fuel consumption  
23 reduction for the different transmission types. On a suburban service profile a 3-  
24 car diesel multiple unit is able to achieve simulated fuel savings of up to 24.1 %  
25 and up to 18.9 % on a regional service profile.

26 *Keywords: 1D multi-domain simulation, hybrid railway vehicles, diesel multiple*  
27 *unit, electrical energy storage systems, driving strategy, energy management*

28 **1. Introduction**

29 The share of electrified versus non-electrified railway lines remained fairly constant in  
30 the years 2000 to 2010 [1], which shows that diesel-driven railway vehicles will  
31 continue to play an important role for passenger transport and constantly need to be  
32 improved in terms of fuel efficiency to reduce their emissions.

33 One of the reasons why railway vehicles receive increasing attention in terms of  
34 hybridization is due to the fact that their driving behaviour can be forecasted because of  
35 fixed routes with predetermined station stops and timetables. This allows for a precise  
36 prediction of fuel consumption with the help of simulation software [2-4].

37 Another aspect of railway vehicle hybridization comes from recovery of brake  
38 energy which in standard diesel-driven railway vehicles is dissipated as heat by  
39 hydrodynamic retarders, mechanical brakes or electric resistors. Different energy  
40 storage technologies have emerged in the past for brake energy recovery purposes in the  
41 transport sector [5], but literature shows that three technologies are especially suited for  
42 on-board energy storage in railway vehicles: double-layer capacitor, flywheel and li-ion  
43 battery on-board energy storage systems [6-10].

44 Based on these three on-board electrical energy storage technologies, several  
45 examples of hybrid diesel multiple units (DMUs) being tested or already in service have  
46 been developed in the past years [11-19]. The high potential of railway vehicle  
47 hybridization especially for non-electrified railway systems are highlighted in a number  
48 of research projects [20-26].

49 Two different types of DMU propulsion systems, namely diesel-hydrmechanic  
50 and diesel-electric are considered here, which are common types of railway vehicles  
51 used for passenger transportation.

52           The structure of this paper is as follows: After an elaboration of the state of the  
53 art of hybrid propulsion systems for DMUs, a literature review on electrical energy  
54 storage technologies suitable for an usage in railway vehicles is conducted. Based on a  
55 realistic use case of a DMU in a 3-car formation, the potentials in terms of fuel  
56 reduction are analysed for different combinations of power transmissions and electrical  
57 energy storage systems. The corresponding simulation results are discussed and the  
58 paper concludes with a recommendation for further research in terms of use of electrical  
59 energy storage systems for railway vehicles.

## 60 **2. Hybrid diesel multiple units with electrical energy storage systems: state of the** 61 **art**

62 The following sub-sections highlight the most important hybrid railway vehicle  
63 prototypes and research projects for different types of DMU propulsion systems,  
64 namely diesel-hydraulic (DHM) and diesel-electric (DE). The literature review  
65 focuses on railway vehicles used for passenger transportation. Freight and shunter  
66 locomotives are not considered since they represent a different use case. Light railway  
67 vehicles (e.g. trams) running under catenaries that do not make use of an on-vehicle  
68 diesel engine as prime mover are per definition not hybrid vehicles [27] and will not be  
69 considered in this work.

### 70 **2.1. Hybrid diesel-hydraulic railway vehicles**

71 In the automotive industry a growing number of vehicles already make usage of a  
72 hybrid hydraulic transmission, such as the ZF hybrid 8HP transmission [28]. In  
73 the rail sector a similar approach has so far only been addressed by MTU. In 2008 MTU  
74 presented the concept of a parallel hybrid powerpack for railway vehicles. It consists of  
75 a 275 kW diesel engine, a crankshaft starter generator (CSG) and a ZF Ecomat 5-speed

76 automatic hydromechanic gearbox. During braking the CSG converts kinetic energy of  
77 the railway vehicle into electrical power and temporarily stores it in a lithium-ion  
78 battery module. According to simulation results the fuel consumption for a typical  
79 regional speed profile can be reduced by 16 % with this system [14]. During trial runs a  
80 Class 642 equipped with two hybrid MTU powerpacks was able to achieve a 15%  
81 reduction in fuel consumption [15].

## 82 **2.2. *Hybrid diesel-electric railway vehicles***

83 In 2003 the East Japan Railway Company (JR East) developed a test platform for  
84 different innovative propulsion systems in collaboration with Hitachi Ltd. The vehicle  
85 called New Energy (NE) train has been equipped with a series hybrid system based on a  
86 diesel engine as prime mover in combination with a lithium ion battery as energy  
87 storage. Several alternatives have been considered when choosing the most suitable type  
88 of energy storage technology (double-layer capacitors, lead acid battery, NiMH battery  
89 or Li-Ion battery). The decision was made in favour of a Li-Ion battery with an energy  
90 content of 10 kWh since it offers the best compromise of energy and power  
91 density [16].

92         Based on the results achieved with the NE train, JR East and Hitachi Ltd.  
93 decided to build three further series hybrid diesel-electric multiple-units (DEMU) called  
94 Kiha E200 Hybrid. The vehicle has a diesel-electric propulsion system with a Li-Ion  
95 battery connected to the DC link as secondary energy source. In addition to the battery  
96 an auxiliary power supply module is connected to the DC link. This allows for an  
97 emission free operation during standstill of the vehicle with shut off diesel engine. The  
98 following results were achieved when comparing the Kiha E200 series hybrid vehicle to  
99 a non-hybrid DEMU on the same route [17].

- 100 • Fuel saving of 10 % on the Koumi-line
- 101 • 60 % less exhaust emission by using a Common Rail diesel engine
- 102 • 30 dB noise reduction by using a pure electric mode up to a speed of 25 km/h

103 In 2007, Hitachis' hybrid propulsion system using lithium-ion batteries was  
104 installed in a British Class 43 railcar to allow realistic trials of the prototype technology.  
105 The trials demonstrated fuel savings on the single railcar ranging from 12 % on long  
106 runs up to 20 % on duties with frequent braking [18].

107 An Alstom Coradia LIREX<sup>®</sup> test carrier DEMU was equipped with a flywheel  
108 energy recuperation system in the year 2001 [19]. The carbon fibre and epoxy resin  
109 flywheel had a diameter of 700 mm and a maximum speed of 25.000 rpm. The DEMU  
110 test carrier was equipped with two flywheel systems but literature is not providing any  
111 measured figures about the achieved improvements in fuel efficiency with the flywheel  
112 energy storage system. Simulation results have shown that the energy consumption on a  
113 90 km long track in Germany would reduce from 295 kWh to 264 kWh [20]. That's a  
114 simulated energy reduction of 10.5 %.

### 115 ***2.3. European railway vehicle hybridization projects***

116 In 2002, one of the first EU projects dealing with hybrid propulsion systems for railway  
117 vehicles was ULEV-TAP 2 co-funded by the European Commission, which focused on  
118 series electric hybrid concepts for light rail applications [21]. The main objective of the  
119 project was to research and develop the central hardware required for a series electric  
120 hybrid drive based on a flywheel technology energy storage system. The result of the  
121 simulations showed that the developed control strategy and the development of the  
122 hybrid power train concept are highly efficient. The fuel consumption was significantly  
123 reduced by 42% in the particular case of Karlsruhe, Germany.

124 A further EU project which was settled in the area of railway vehicle  
125 optimization was CleanER-D. Sub-project 7 of CleanER-D was dealing with the  
126 simulation of hybrid systems for railway vehicles. Different generic vehicles and duty  
127 cycles were defined in order to compare energy storage technologies against each other.  
128 Five different energy storage technologies were considered in the study: double-layer  
129 capacitor, hydrostatic accumulator, flywheel, lithium-ion battery and a combination of  
130 lithium-ion battery and double-layer capacitor. The simulated hybrid vehicles achieved  
131 fuel reductions in the range of 10.9 % up to 26.6 % depending on system architecture,  
132 energy storage system and duty cycle [24].

133 The UK Department of Transport (DfT) study DfTRG/0078/2007 investigated  
134 the benefits of a hybrid high-speed train (HST) on UK routes and gave future design  
135 considerations based on simulation results. The study was divided into two phases. In  
136 phase one a British Rail Class 220 DEMU was modelled in MATLAB/Simulink©. Two  
137 high-speed routes in England have been simulated with the vehicle model. One of them  
138 was on the Great Western Railway (GWR) from London Paddington to Bristol Temple  
139 Meads and the second route was based on the East Coast Mainline (ECML) and went  
140 from Newcastle to London Kings Cross. The simulated fuel consumption on the two  
141 routes was 1.32 litres per 100 seat kms on the GWR route and 1.14 litres per 100 seat  
142 kms on the ECML route [25]. In phase two of the study, the diesel-electric propulsion  
143 system was equipped with a nickel metal hydride (NiMH) chemistry battery pack  
144 having an energy content of 500 kWh [25]. With the final battery state of charge (SOC)  
145 being the same as the initial SOC, an improvement in cumulative fuel consumption of  
146 16 % for the GWR drive cycle was achieved. The reduction for the ECML route was in  
147 the order of 8 %. The scope of the DfT study was extended in a second step and the  
148 existing model was adapted to simulate a two coach Class 150 and a two coach Class

149 144 DMU [26] operating on routes around the Welsh Valleys and the Birmingham  
 150 Area. Similar to the preceding study a NiMH battery pack was chosen and simulation  
 151 results for both routes showed overall fuel consumption improvements of up to 25 %.

#### 152 **2.4. Overview of fuel saving potentials**

153 As described in the preceding sections, vehicle prototypes of different rail companies,  
 154 as well as European and governmental projects have been dealing with railway vehicle  
 155 hybridization. Most of the results promise double-digit improvements in terms of fuel  
 156 consumption. Table 5 shows a compilation of the analysed literature and the stated  
 157 figures on fuel savings. Only electric energy storage systems are regarded in the table,  
 158 since these types of technologies will be discussed and evaluated in the present paper.

159 Table 1. Overview of potential fuel savings of hybrid diesel multiple units as described  
 160 in [14-21, 24-26].

Vehicle	Propulsion System	ESS	Fuel Savings	Type of Research	Reference
Siemens Desiro Classic Hybrid	DHM	Li-Ion battery	16 %	Simulation study	[14]
Siemens Desiro Classic Hybrid	DHM	Li-Ion battery	15 %	Field test	[15]
Hitachi New Energy Train	DE	Li-Ion battery	n/a	Prototype	[16]
Hitachi Kiha E200	DE	Li-Ion battery	10 %	Field test	[17]
British Class 43	DE	Li-Ion battery	12 – 20 %	Field test	[18]
Alstom Coradia LIREX®	DE	Flywheel	10.5 %	Simulation study	[19, 20]
Siemens Avanto Hybrid	DE	Flywheel	48 %	Simulation study	[21]
CleanER-D suburban vehicle	DHM	Flywheel	12 %	Simulation study	[24]
CleanER-D suburban vehicle	DE	Double-Layer Capacitor	10.4 %	Simulation study	[24]
CleanER-D regional vehicle (360 kW diesel engine)	DHM	Li-Ion battery	16.5 %	Simulation study	[24]



CleanER-D regional vehicle (360 kW diesel engine)	DE	Li-Ion battery	24.2 %	Simulation study [24]
CleanER-D regional vehicle (560 kW diesel engine)	DE	Flywheel	18.7 %	Simulation study [24]
CleanER-D regional vehicle (560 kW diesel engine)	DE	Double-Layer Capacitor	16.2 %	Simulation study [24]
CleanER-D regional vehicle (560 kW diesel engine)	DE	Double-Layer Capacitor /Li-Ion battery	26.6 %	Simulation study [24]
Class 220 Hybrid	DE	NiMH Battery	8-16 %	Simulation study [25]
Class 150 Hybrid	DE	NiMH Battery	18-26 %	Simulation study [26]
Class 144 Hybrid	DE	NiMH Battery	17-26 %	Simulation study [26]

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161 **2.5. Literature review on electrical energy storage technologies**

162 **2.5.1. Double-layer capacitors**

163 Double-layer capacitors (DLCs) are gaining importance in terms of using them as  
164 energy storage in hybrid railway vehicles as highlighted in [11-13]. Because of their  
165 low internal resistance, higher power densities can be realized compared to Li-Ion  
166 batteries. For this reason, as well as their cyclic lifetime of up to 1 million cycles as  
167 shown in [29], they are used for short-time storage of brake energy in railway vehicles.  
168 One example of an existing solution is the Sitras<sup>®</sup> mobile energy storage system by  
169 Siemens [30]. One manufacturer of DLCs for “Heavy Duty” applications (e.g. buses  
170 and train vehicles) is Maxwell Technologies. A specially designed DLC module  
171 BMOD0063 with an usable energy content of 137 Wh is commercially available [29].  
172 This DLC module will be used for the regarded hybrid DMU since it is commercially  
173 available and has already been used for hybrid heavy duty applications [31].

174 2.5.2. *Flywheel technology*

175 In a flywheel energy is stored by accelerating a rotor to a high rotational speed of up to  
176 36,000 rpm [32]. By decelerating the rotor with the help of an electric generator, the  
177 rotational kinetic energy can be transformed to electric energy. In order to increase the  
178 efficiency of flywheel energy storage systems, current developments try to reduce  
179 friction losses as far as possible by evacuating the chamber in which the rotor is  
180 spinning. Another means is using almost frictionless magnetic bearings which require a  
181 sophisticated control system.

182 In 2011 a US Department of Energy study assessed high power flywheel energy storage  
183 systems for hybrid vehicles [33]. Different concepts of flywheel ESS were evaluated in  
184 terms of important factors for an use in light and heavy duty hybrid vehicles. The study  
185 divided the examined flywheel ESS in systems which are especially suited for light duty  
186 applications (e.g. cars) and systems for heavy duty applications (e.g. trucks, trams and  
187 trains). For heavy duty applications such as a hybrid DMU, a minimum delivered  
188 energy of 2 kWh and a power output above 150 kW was suggested. The two potential  
189 suppliers who fell into this category are the centre for concepts in mechatronics (CCM)  
190 and the L-3 Communications Magnet-Motor GmbH (L-3 MM). The CCM offers  
191 flywheel ESS in four different configurations [34], two of which (RxV-I and RxV-II)  
192 are of interest for railway vehicles in terms of power output and storable energy. Table  
193 6 shows a comparison of the CCM RxV-I, CCM RxV-II and the flywheel offered by L-  
194 3 MM. Empty cells indicate that no values are given in literature.

195 The RxV-II with a maximum power output of 300 kW and an energy content of  
196 4 kWh has already been used in a LRV project [21]. The weight of the flywheel ESS  
197 including power electronics and cooling system was 1100 kg, which results in an  
198 overall system energy density of 3.6 Wh/kg and power density of 272 W/kg, which is in

199 good accordance with the values achieved with the Alstom Coradia LIREX<sup>®</sup> test carrier  
 200 DEMU (5 Wh/kg and 269 W/kg) [19].

201 Table 2. Technical data of CCM and L-3 MM flywheel ESS [33, 34].

	CCM Flywheel RxV-I	CCM Flywheel RxV-II	L-3 MM Flywheel
Energy Content	2 kWh	4 kWh	2 kWh
Type of Motor/Generator	Synchronous machine, permanent excitation	Synchronous machine, permanent excitation	Synchronous machine, permanent excitation
Maximum Power	150 kW (50 sec max)	300 kW (50 sec max)	300 kW
Continuous Power	no information available	200 kW	100 kW
Round-trip efficiency	no information available	90 %	87 %
Voltage	no information available	420 – 800 VDC	Up to 750 VDC
Flywheel ESS Mass	225 kg	375 kg	400 kg
Specific Energy	8.9 Wh/kg	10.6 Wh/kg	5 Wh/kg
Specific Power	666 W/kg	800 W/kg	750 W/kg

202 2.5.3. *Lithium-Ion batteries*

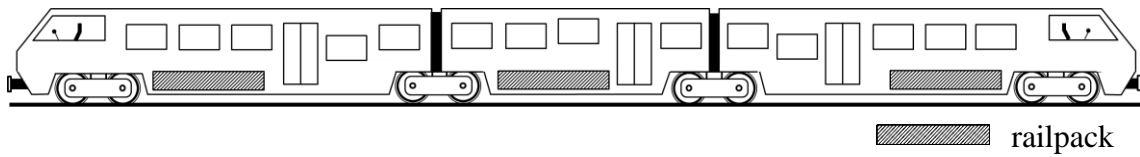
203 Due to the achievable power and energy densities, Lithium-Ion (Li-Ion) batteries are  
 204 regarded as the key technology for current and upcoming hybrid and electric vehicles.  
 205 Various manufacturers offer Li-Ion batteries based on different cell chemistries, either  
 206 suited for high power or high energy applications. A high power output is ideal for  
 207 applications where electric traction is required in heavy duty transportation (e.g. hybrid  
 208 railway vehicles), while a high energy density ensures enough range for battery electric  
 209 vehicles.

210 For the simulative analysis of hybrid DMUs as described in this paper, SCiB<sup>™</sup>  
 211 li-ion cells of Japanese manufacturer Toshiba based on lithium nickel manganese cobalt  
 212 oxide (NMC) chemistry with a lithium titanium oxide (LTO) anode and 20 Ah nominal

213 capacity will be used. They offer a good compromise between energy density, power  
 214 density and achievable lifetime according to [35, 36].

215 **2.6. Definition of hybrid DMU case studies for simulative analyses**

216 In order to simulate potential fuel savings by hybridizing DMUs with electrical ESS, a  
 217 generic 3-car DMU is defined in this paper. The vehicle is equipped with two or three  
 218 railpacks (cf. Figure 1) depending on the installed diesel engine power.



219

220 Figure 1. Schematic drawing of three-car diesel multiple unit.

221 Table 3 summarizes the main vehicle parameters used for the simulation studies  
 222 described in this paper. The parameters correspond with DMUs commonly used for  
 223 passenger transportation on non-electrified railway routes and the overall weight of the  
 224 vehicle includes an average load factor with all seats occupied by passengers.

225 Table 3. Vehicle parameters of standard DMU-3 without hybrid system components.

Parameter	Unit	Value	Description
$m_{train}$	(t)	125.0	Overall mass of rail vehicle
$\eta_{mech}$	(%)	97	Efficiency of final drive
$D_w$	(m)	0.85	Wheel diameter
$v_{Max}$	(km/h)	160	Top speed of vehicle
$a_{max}$	(m/s <sup>2</sup> )	1.2	Maximum permitted acceleration
$a_{min}$	(m/s <sup>2</sup> )	0.6	Average deceleration during braking phases
$A$	(m <sup>2</sup> )	10.3	Vehicle frontal area
$c_w$	(-)	0.8	Vehicle drag coefficient
$m_{adh}$	(t)	57.0	Adhesion mass
$f_{adh}$	(-)	0.25	Adhesion factor wheel/rail contact

226 **2.7. Standard and hybrid powertrain configurations**

227 Three different types of power transmissions to transfer power to the wheels are  
 228 simulated in the present paper. Two of them are hydromechanic and one is diesel-  
 229 electric. In Table 4 the main parameters used for the simulation of the power  
 230 transmissions are summarized.

231 Table 4. Parameters and weight of power transmission and hybrid components.

Vehicle	3-car DMU	3-car DMU	3-car DMU
Power transmission	Diesel-hydromechanic (4-speed transmission)	Diesel-hydromechanic (6-speed automatic gearbox)	Diesel-electric
Diesel engine power output	390 kW	588 kW	588 kW
Number of railpacks	3	2	2
Maximum permissible power input to transmission	up to 320 kW	up to 588 kW	588 kW (mechanical input power to generator)
Maximum permissible torque input to transmission	up to 1,900 Nm	up to 3,350 Nm	3,350 Nm (mechanical input torque to generator)
Mean mechanical auxiliaries power demand during traction	11 kW	16 kW	16 kW
Mean mechanical auxiliaries power demand during idling	3 kW	5 kW	5 kW
Mean mechanical auxiliaries power demand during braking	15 kW	30 kW	15 kW
Mean mechanical auxiliaries power demand during coasting	3 kW	5 kW	5 kW
Type of E-Motor	AC induction motor	Synchronous machine, permanent excitation	Two AC induction motors per railpack
E-Motor peak power output	230 kW	230 kW	2 x 250kW
E-Motor maximum speed	2,640 rpm	2,000 rpm	6,000 rpm

E-Motor maximum continuous torque output	2,915 Nm [42]	1,100 Nm [42]	2 x 5,000 Nm
E-Motor mean efficiency	85 %	90 %	85 %

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233

As described by Paukert in [23] a maximum permissible weight for the hybrid

234

components per railpack is defined. The authors of this paper have chosen an additional

235

weight of 1000 kg per railpack for the sum of the following hybrid components: E-

236

motor, energy storage cooling system (ESC), propulsion control system (PCS) and

237

energy storage system (ESS). This results in a permissible weight for the ESS as

238

highlighted in Table 5.

239

Table 5. Weight of hybrid components and restrictions for energy storage system.

Description	Unit	Hybrid 3-coach DMU with DHM 4-speed transmission	Hybrid 3-coach DMU with DHM 6-speed transmission	Hybrid 3-coach DMU with diesel-electric propulsion system
E-Motor (EM)	(kg)	400 [42]	150 [42]	-
Energy storage cooling system (ESC)	(kg)	150 [44]	150 [44]	150 [44]
Propulsion control system (PCS)	(kg)	100 [44]	100 [44]	100 [44]
Sum	(kg)	650	400	250
Restriction for hybrid components	(kg)	1000 [23]	1000 [23]	1000 [23]
Permissible weight for energy storage system (ESS)	(kg)	350	600	750

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241

## **2.8. Track characteristics**

242

Two generic track profiles namely ‘suburban service’ and ‘regional service’ are used for

243

the studies as defined in [43]. The first one is based on a suburban service profile with

244

an overall length of 40 km and 12 station stops and the second one on a regional service

245 profile with an overall length of 70 km and 15 station stops. Both profiles are flat with  
 246 no gradients.

247 Table 6 shows the journey and station dwell times for the suburban and regional service  
 248 profiles. To simulate a realistic behaviour of a railway vehicle, first an outward journey  
 249 is undertaken in the simulation which is then followed by a 10 minute driver break.  
 250 After this break the return journey is simulated until the vehicle arrives again at the start  
 251 position. During the break the engine is kept idling for the studies conducted in this  
 252 paper, which is a common procedure for railway vehicles in order to provide energy for  
 253 the auxiliaries (e.g. air condition and brake system).

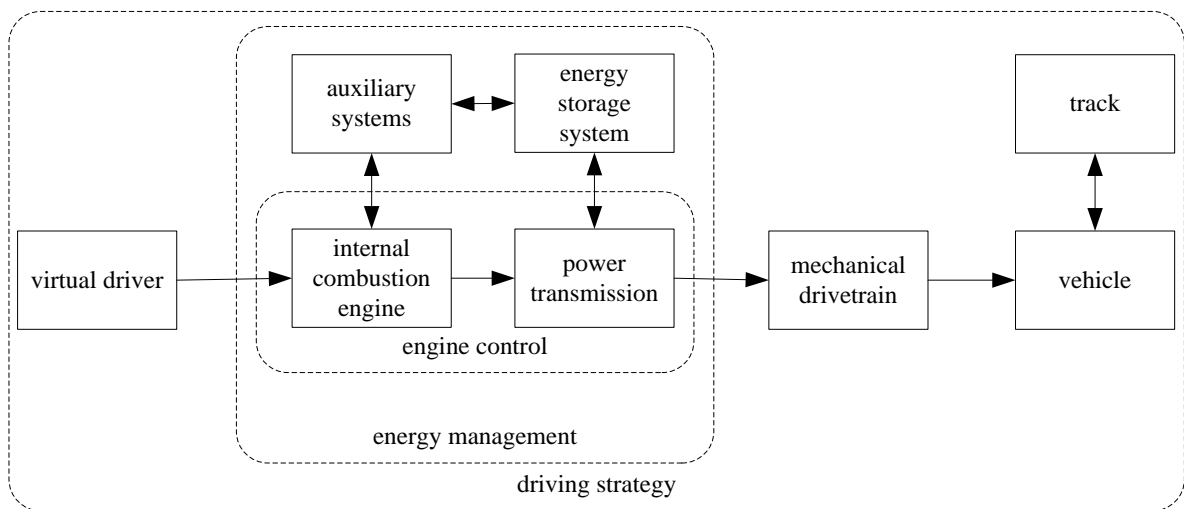
254 Table 6. Journey and station dwell times for the suburban and regional service profile  
 255 [22, 43].

Start	Stop	Length		Journey time		Station dwell time	
		Suburban	Regional	Suburban	Regional	Suburban	Regional
Station A	Station B	2 km	2 km	140.0 sec	142.0 sec	60 sec	60 sec
Station B	Station C	3 km	3 km	154.0 sec	157.0 sec	60 sec	60 sec
Station C	Station D	2 km	5 km	117.0 sec	221.0 sec	60 sec	60 sec
Station D	Station E	3 km	8 km	153.0 sec	319.0 sec	60 sec	120 sec
Station E	Station F	5 km	3 km	218.0 sec	155.0 sec	60 sec	60 sec
Station F	Station G	6 km	5 km	245.0 sec	217.0 sec	60 sec	60 sec
Station G	Station H	5 km	9 km	214.0 sec	332.0 sec	60 sec	120 sec
Station H	Station I	3 km	3 km	153.0 sec	155.0 sec	60 sec	60 sec
Station I	Station J	2 km	6 km	117.0 sec	245.0 sec	60 sec	60 sec
Station J	Station K	7 km	10 km	319.0 sec	348.0 sec	60 sec	120 sec
Station K	Station L	2 km	6 km	141.0 sec	244.0 sec	600 sec	60 sec
Station L	Station M		4 km		187.0 sec		60 sec
Station M	Station N		3 km		156.0 sec		60 sec
Station N	Station O		3 km		172.0 sec		600 sec

256 **2.9. 1D simulation models of hybrid diesel-driven railway vehicles**

257 **2.9.1. Simulation approach and general outline**

258 A generic outline of a hybrid propulsion system for a railway vehicle is shown in Figure  
259 2. Using a forward simulation approach the output of a virtual driver is used to control  
260 the railpack, consisting of the internal combustion engine (ICE), power transmission,  
261 auxiliary systems and the energy storage system. An engine control is implemented to  
262 ensure that the ICE and power transmission operate within their boundaries (e.g.  
263 permissible rotational speed, torque and power limits). Energy management functions  
264 regulate the power distribution between the energy storage system, auxiliary systems,  
265 power transmission and the internal combustion engine. A driving strategy state  
266 machine is implemented to control the different driving phases (e.g. acceleration and  
267 braking) and to guarantee a realistic behaviour of the simulated railway vehicle.



268

269 Figure 2. General outline of a hybrid propulsion system for a railway vehicle including  
270 necessary control systems.

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272 The function of engine control is to limit the torque and power output of the ICE  
273 according to the maximum permissible input torque and power of the used power  
274 transmission. In terms of a hydromechanic transmission, another important aspect is the



275 maximum transferable tractive force via the wheel/rail contact limited by the adhesion  
276 factor. Engine control also ensures that the current tractive effort stays below this limit.

277 The following energy management function is used to control the power  
278 distribution between ICE and energy storage system (ESS) during different driving  
279 conditions: In boost mode the ESS provides additional power to the power transmission  
280 during acceleration phases. Hence, the vehicle achieves a better performance compared  
281 to a standard vehicle with no ESS. During braking phases kinetic energy of the vehicle  
282 is fed back to the ESS. A parameter ‘boost’ is introduced which defines the ratio  
283 between E-motor and diesel engine power output during traction phases.

#### 284 2.9.2. *Driving strategy*

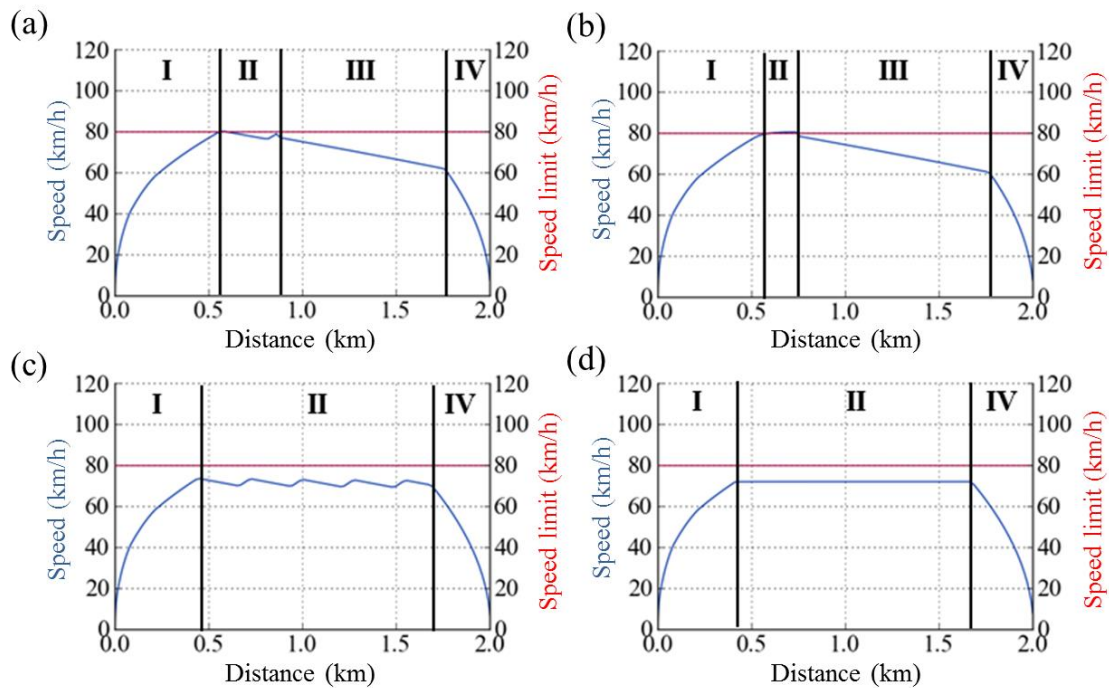
285 A driving condition state machine controls the overall vehicle behaviour to ensure that  
286 the vehicle doesn’t violate any speed limits on the track and that all stations are reached  
287 as specified by the timetable. A typical speed profile of a DMU between two station  
288 stops can generally be divided into four phases: acceleration phase, speed holding  
289 phase, coasting phase and braking phase as described in [37, 38].

- 290 • During acceleration phases all of the currently available diesel engine power is  
291 used to accelerate the railway vehicle. In case of a hybrid DMU additional  
292 power is supplied by the ESS to the power transmission. The diesel engine  
293 power is limited in terms of permissible input power or torque to the power  
294 transmission and the maximum transferable traction force via the wheel/rail  
295 contact.
- 296 • The transition from acceleration to speed holding usually occurs when the  
297 current speed limit on the track is reached. During this phase two different  
298 driving styles can be applied. The virtual driver either holds the speed constant

299 at the given speed limit or a so called 'saw tooth' driving style is used, which is  
300 characterized by a regular switch from traction over to coasting phases and vice  
301 versa.

- 302 • The speed holding phase, either constant or with a saw tooth driving style, is  
303 followed by a final coasting phase before the vehicle brakes into the station stop.  
304 Coasting phases are a very effective tool used by experienced railway vehicle  
305 drivers to save traction energy and they refer to the time when no traction force  
306 is applied to the wheels.
- 307 • Before the DMU comes to a stop in the station, a braking phase with constant  
308 deceleration of  $0.6 \text{ m/s}^2$  is used and in case of a hybrid DMU this kinetic energy  
309 can be used to charge the ESS.

310 In the present paper a new approach is introduced to investigate on different  
311 driving strategies and to find the most favourable for standard vehicles and for hybrid  
312 vehicles in terms of fuel consumption. An automated train control was implemented in  
313 the simulation models on the basis of research conducted by Milroy and Forsythe [39]  
314 in order to arrive at the next station within a variation of  $\pm 1 \%$  of the given journey  
315 time for the current section. The user of the simulation models has the ability to choose  
316 if a saw tooth driving style shall be applied and if the virtual driver shall make use of  
317 coasting phases. The idea behind this variability is to investigate if a hybrid DMU  
318 requires different driving strategies compared to a conventional DMU. Figure 3 shows  
319 the four types of driving strategies which are feasible with the programmed automated  
320 train control for an exemplary journey.



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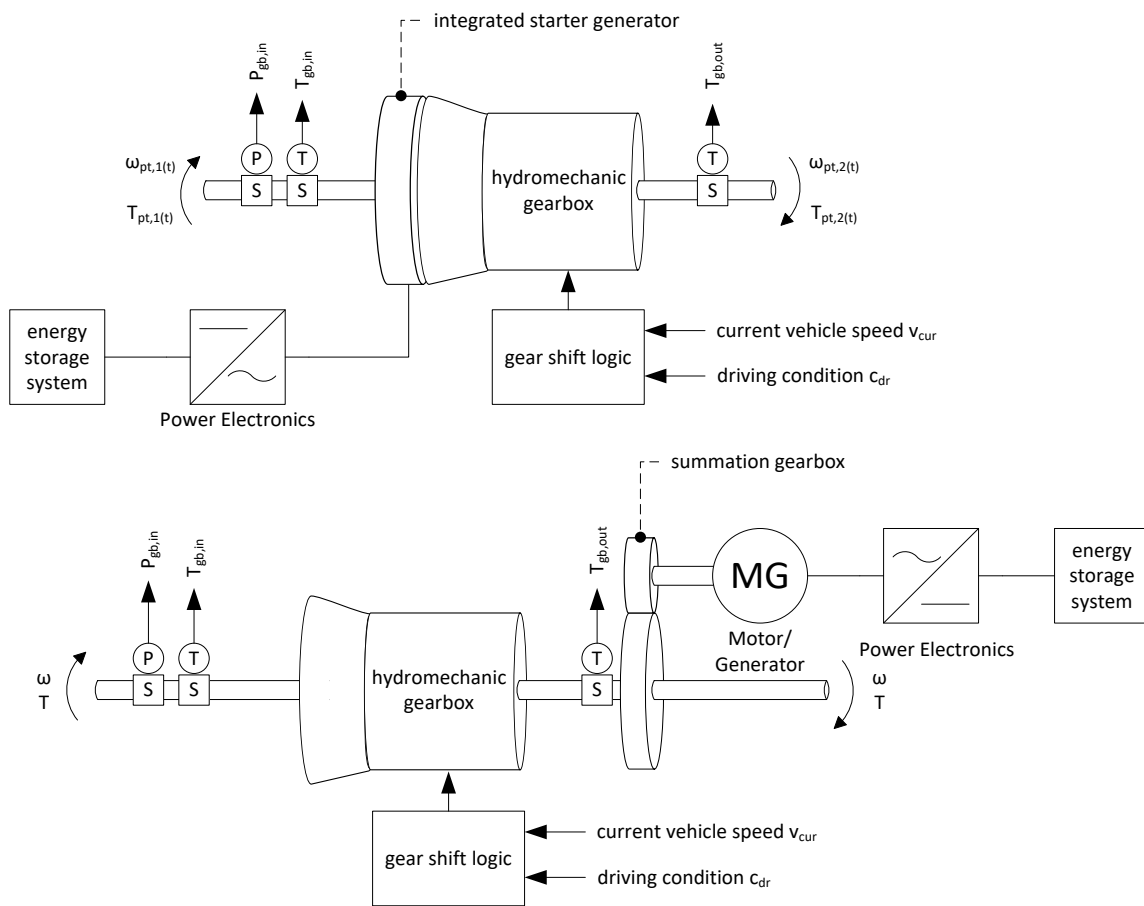
322 Figure 3. (a) Acceleration (I), saw tooth speed holding (II), coasting (III), braking phase  
 323 (IV) - (b) Acceleration (I), constant speed holding (II), coasting (III), braking phase (IV)  
 324 - (c) Acceleration (I), saw tooth speed holding (II), braking phase (IV) - (d)  
 325 Acceleration (I), constant speed holding (II), braking phase (IV).

### 326 2.9.3. Modelling approach for power transmission subsystems

327 Two types of hydromechanic transmissions are regarded in this work:

- 328 (1) A 4-speed automatic transmission [40] based on a power split principle between  
 329 a hydrodynamic converter and planetary gear sets. In the first gear the input  
 330 power is divided steplessly between a hydrodynamic converter and the  
 331 mechanical part of the transmission. In gears two to four the traction power is  
 332 transmitted mechanically.
- 333 (2) A six-speed automatic transmission [41] using a combination of starting  
 334 converter for low speeds with three planetary gear sets to allow for six gear  
 335 ratios at higher speeds.

336 For the 4-speed transmission, hybridization is achieved by combining a  
 337 summation gearbox with an electric motor at the secondary side of the hydromechanic  
 338 gearbox as shown in the bottom half of Figure 4. For the parameterization of the  
 339 electric motor, the same values as for the commercially available traction motor HDS  
 340 300 by BAE Systems are used. The peak power output is 230 kW and the maximum  
 341 continuous torque 2,915 Nm. The operating range is from 0 to 2,640 rpm [42].



342  
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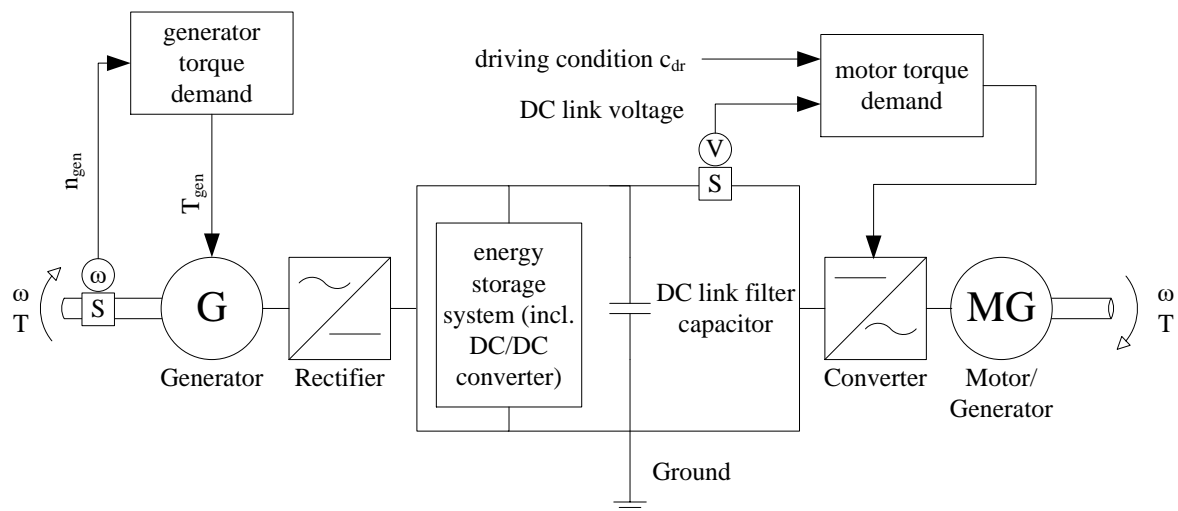
344 Figure 4. General Outline of hybridized hydromechanic gearboxes.

345

346 The hybrid version of the six-gear transmission uses an integrated starter  
 347 generator (ISG) at the primary side to allow for electric boosting and energy  
 348 recuperation during braking phases. The top half of Figure 4 shows the general outline.  
 349 The ISG is parameterized according to a product offered by BAE Systems with the

350 HDS 300 traction generator. It has a maximum power output of 230 kW, an operating  
 351 speed range of 0 – 2,000 rpm and a maximum continuous torque of 1,100 Nm [42].

352 A diesel-electric propulsion system consists of a diesel engine which is  
 353 connected to a generator. This generator feeds energy to a DC link via a rectifier. To  
 354 drive the vehicle, one or several controllable electric motors are connected to the DC  
 355 link. The general outline of the simulation model of electric power transmission is  
 356 shown in Figure 5. For simplification purposes, only one electric motor is used in the  
 357 simulation and the overall power and torque is set accordingly. One main advantage of  
 358 electric transmissions in terms of hybridization is the reduced complexity of ESS  
 359 integration since a DC link is already available and hence only a DC/DC controller is  
 360 necessary to connect the ESS with the propulsion system (cf. Figure 5). A further  
 361 benefit is the possibility to replace the generator with an alternative power generation  
 362 source, e.g. a fuel cell as shown by Washing and Pulugurtha in [4].



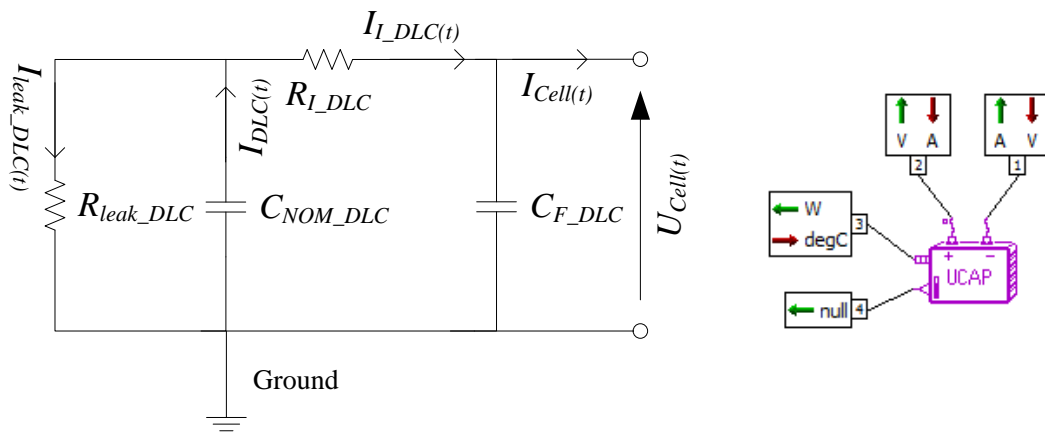
363  
 364 Figure 5. General outline of an electric power transmission with an ESS integrated in  
 365 the DC link.

#### 366 2.9.4. Modelling approach for electrical energy storage subsystems

367 Three different energy storage technologies as described in the preceding sections are  
 368 modelled with the help of the multi-domain LMS Imagine.Lab Amesim simulation

369 software. The additional weight of the hybrid components is added to the weight of the  
 370 railway vehicle for the simulation studies.

371 *Double-layer capacitor simulation model:* The DLC storage simulation model is based  
 372 on the equivalent circuit shown in Figure 6. It is comprised of the nominal capacitance  
 373 of one DLC cell in parallel with a leakage resistance to account for leakage losses (cf.  
 374 Equation 1).



375  
 376 Figure 6. Equivalent circuit diagram of double-layer capacitor and Amesim simulation  
 377 component.

378 A resistor at the input terminal represents the internal resistance of one DLC cell. A  
 379 filtering capacitance is used to break algebraic loops which would otherwise occur in  
 380 the simulation (cf. Equation 2).

381 
$$\frac{dU_{DLC(t)}}{dt} = \frac{dU_{LeakDLC(t)}}{dt} + \frac{1}{C_{NOM\_DLC}} (I_{I\_DLC(t)} - I_{Leak(t)}) \quad (1)$$

382 
$$\frac{dU_{Cell(t)}}{dt} = \frac{1}{C_{F\_DLC}} (I_{Cell(t)} - I_{I\_DLC(t)}) \quad (2)$$

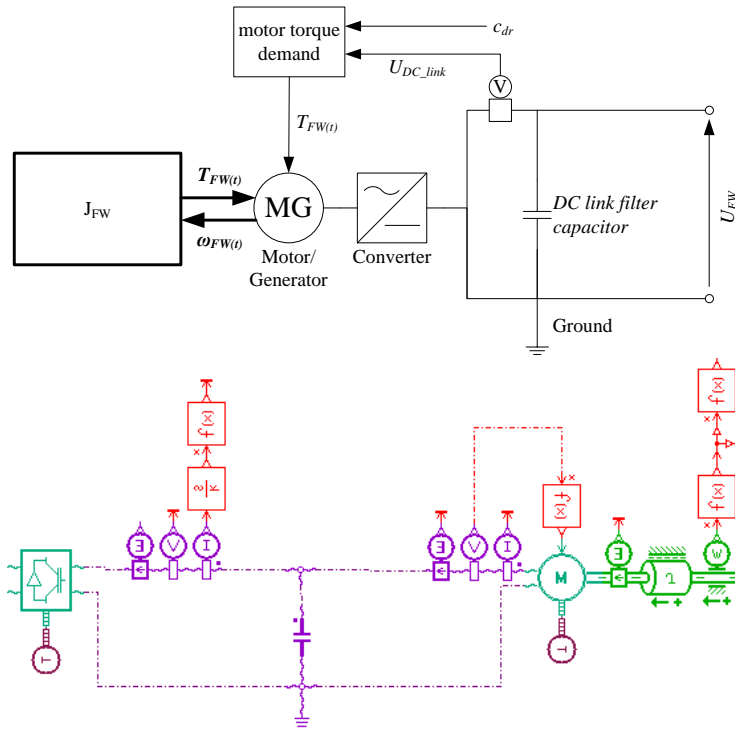
383 The DLC component can simulate a whole module, therefore the number of  
 384 cells in series and parallel have to be parameterized. Table 7 shows all the necessary  
 385 global parameters for the DLC component.

386 Table 7. Double-Layer capacitor energy storage system configurations for DMU use  
 387 cases.

	Hybrid 3-coach DMU with DHM 4- speed transmission	Hybrid 3-coach DMU with DHM 6- speed transmission	Hybrid 3-coach DMU with diesel- electric propulsion system
Number of parallel branches	1	2	2
Number of cells in series	6	5	6
Rated capacitance of one cell	63 F	63 F	63 F
Cell maximum continuous charge/discharge current	240 / 240 A	240 / 240 A	240 / 240 A
Cell minimum/maximum voltage	12.5 / 125.0 V	12.5 / 125.0 V	12.5 / 125.0 V
Energy content	0.8 kWh	1.4 kWh	1.6 kWh
Efficiency of converter	98 %	98 %	98 %
Specific energy of ESS	2.3 Wh/kg	2.3 Wh/kg	2.3 Wh/kg
Weight of ESS	357 kg	594 kg	713 kg

388

389 *Flywheel simulation model:* In Figure 7 the analogical model and the LMS Imagine.Lab  
 390 Amesim simulation model for the electric flywheel energy storage system is depicted.



391

392

393 Figure 7. Equivalent circuit diagram of flywheel energy storage system and Amesim  
 394 simulation component.

395

396 The rotor of the flywheel is modelled as a rotary mass with an inertia  $I$   
 397 calculated by the user given parameters  $EMax\_Fw$  describing the energy content of the  
 398 flywheel and the maximum rotary speed of the flywheel  $nMax\_EMotor\_Fw$  and  
 399 minimum rotary speed  $nMin\_EMotor\_Fw$  with the following equation 3. A similar  
 400 approach is used by Wu et al. in [3].

401 
$$I = 2 \cdot 3600 \cdot \frac{EMax\_Fw}{(nMax\_EMotor\_Fw \cdot \frac{\pi}{30})^2 - (nMin\_EMotor\_Fw \cdot \frac{\pi}{30})^2} \quad (3)$$

402 The flywheel is connected to an electric motor/generator to accelerate and  
 403 decelerate the rotor. The electric motor/generator is connected to a DC link and its  
 404 torque output is controlled by keeping the voltage of the DC link constant. A model of a  
 405 converter is added to the DC link to account for converter losses which would occur in a



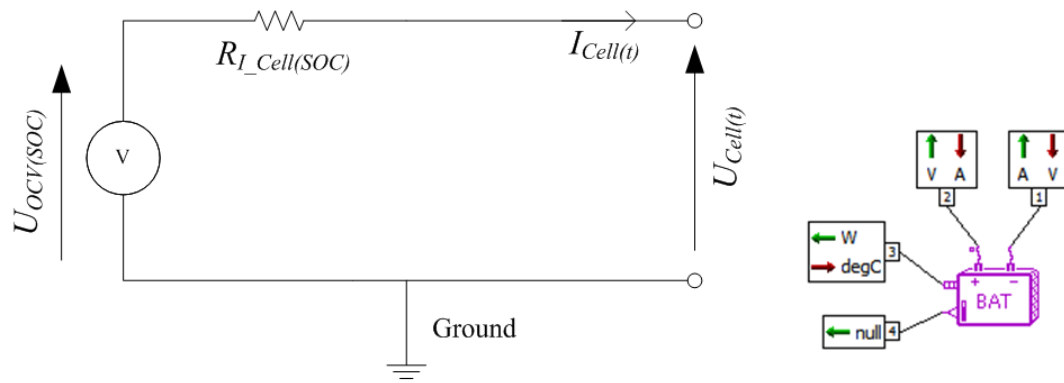
406 real flywheel energy storage system. Table 8 shows all the parameters necessary to  
 407 parameterize the flywheel ESS.

408 Table 8. Flywheel energy storage system configurations for DMU use cases.

	Hybrid 3-coach DMU with DHM 4- speed transmission	Hybrid 3-coach DMU with DHM 6- speed transmission	Hybrid 3-coach DMU with diesel- electric propulsion system
Number of parallel flywheels	1	1	2
Maximum power output of flywheel E-Motor / Generator	300 kW (50 sec max)	300 kW (50 sec max)	300 kW (50 sec max)
Efficiency of flywheel E-Motor	95 %	95 %	95 %
Maximum speed of flywheel	22,000 rpm	22,000 rpm	22,000 rpm
Energy content of Flywheel	4 kWh	4 kWh	4 kWh
Specific energy of ESS	10.6 Wh/kg	10.6 Wh/kg	10.6 Wh/kg
Efficiency of converter	98 %	98 %	98 %
Weight of ESS	375	375	750

409

410 *Lithium-Ion battery simulation model:* LMS Imagine.Lab Amesim offers a special  
 411 library for the simulation of electrical energy storage systems. One submodel of the  
 412 library is designed for the simulation of a lithium-ion battery. It is based on the  
 413 equivalent electrical circuit of a battery as shown in Figure 8, which consist of a  
 414 constant voltage source connected to a resistor (cf. equation 4). The voltage source is  
 415 equal to the open circuit voltage of the battery and the resistor accounts for the internal  
 416 losses during current flow. The battery model allows simulating a complete battery  
 417 pack, therefore the number of cells in series and in parallel have to be given by the user.



418

419 Figure 8. Equivalent circuit diagram of Li-Ion battery and Amesim battery simulation

420 component.

421 
$$U_{Cell(t)} = U_{OCV(SOC)} - I_{Cell(t)} \cdot R_{I\_Cell(SOC)} \quad (4)$$

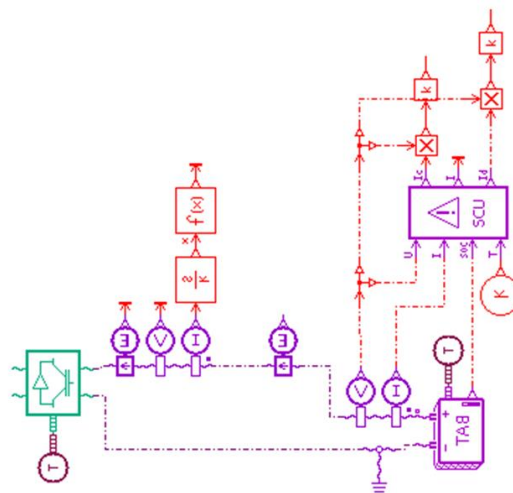
422 Next to the terminal voltages, the battery model has two additional output

423 signals for the lost power and the battery SOC. The information about the current SOC

424 in addition with the sensor signals for the voltage and the current at the output of the

425 battery, are used to control the battery with the help of a battery safety control unit

426 model as shown in Figure 9.



427

428 Figure 9. Model of the Li-Ion battery with safety control unit and converter.

429

430 This unit uses a range of parameters from the battery designer to control that the  
 431 battery doesn't exceed specified current and voltage limits depending on time and  
 432 battery temperature. The dependence on battery temperature will not be regarded in this  
 433 work because detailed information about temperature dependent battery characteristics  
 434 is hardly available. Table 9 shows all the parameters necessary for the battery model  
 435 parameterization.

436 Table 9. Li-Ion energy storage system configurations for DMU use cases.

	Hybrid 3-coach DMU with DHM 4- speed transmission	Hybrid 3-coach DMU with DHM 6- speed transmission	Hybrid 3-coach DMU with diesel- electric propulsion system
Number of parallel branches	2	3	4
Number of cells in series	285	326	306
Capacity of one cell	20 Ah	20 Ah	20 Ah
Cell maximum continuous charge/discharge current	160 / 160 A	160 / 160 A	160 / 160 A
Cell maximum pulse charge/discharge current (max. 30 sec)	355 / 355 A	355 / 355 A	355 / 355 A
Cell nominal voltage	2.3 V	2.3 V	2.3 V
Cell minimum/maximum voltage	1.8 / 2.8 V	1.8 / 2.8 V	1.8 / 2.8 V
Energy content	26.2 kWh	45.0 kWh	56.3 kWh
Efficiency of converter	98 %	98 %	98 %
Specific energy of ESS	75 Wh/kg	75 Wh/kg	75 Wh/kg
Weight of ESS	350 kg	600 kg	751 kg

437

## 438 ***2.10. Discussion of simulation results***

### 439 *2.10.1. Suburban service profile*

440 Table 10 shows the simulated fuel consumptions for the generic 3-car DMU on the  
 441 40 km long suburban service profile [43] with 10 % added contingency time between

442 stations for unscheduled service disruptions or signal stops. A combination of diesel-  
 443 electric transmission and battery ESS achieves the lowest fuel consumption of  
 444 103.6 litres of diesel fuel for the given route, which equals a saving of 21.6 %. The  
 445 results shown in Table 10 represent the driving style with the lowest fuel consumption  
 446 for each simulated combination of power transmission and ESS. It can be seen that in  
 447 case of a 4-speed transmission based on a power-split principle driving strategy a) has  
 448 to be favoured for the hybrid configurations. The same applies for the diesel-electric  
 449 powertrain. The regarded six-speed automatic transmission with a flywheel ESS or  
 450 battery ESS achieves the lowest fuel consumptions with driving strategy b), where no  
 451 sawtooth driving style is applied. Only the DLC ESS requires driving strategy a) to  
 452 minimize the fuel consumption.

453 Table 10. Simulated fuel consumptions and utilized driving strategy in brackets for the  
 454 generic 3-car DMU on suburban service profile with 10 % added contingency time.

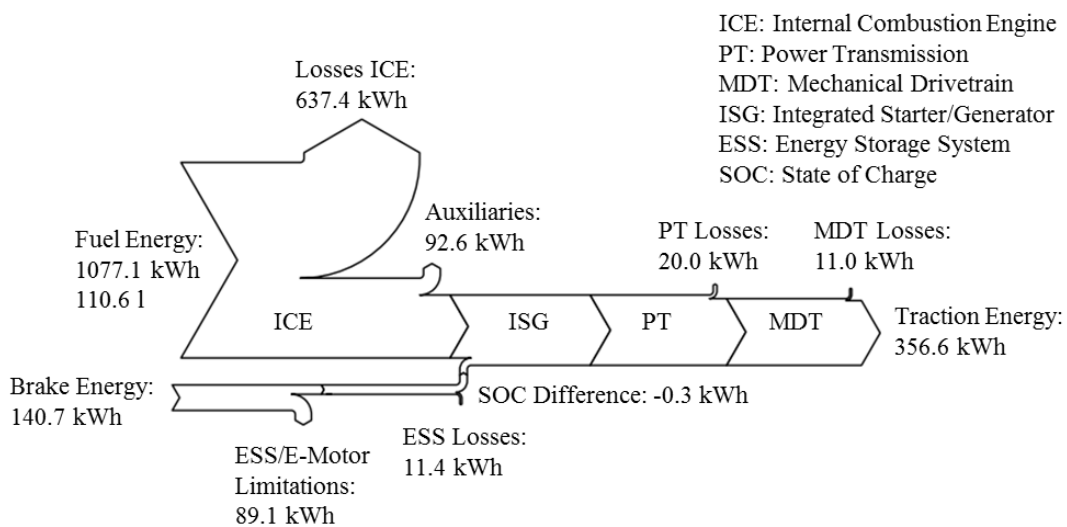
Vehicle	Generic3-car DMU		
	Diesel- hydromechanic (4-speed automatic transmission)	Diesel- hydromechanic (6-speed automatic transmission)	Diesel-electric
Standard vehicle	145.8 ltr (c)	126.5 ltr (b)	132.2 ltr (b)
Hybrid with DLC ESS	123.3 ltr (a)	114.3 ltr (a)	122.2 ltr (a)
Hybrid with flywheel ESS	110.7 ltr (a)	111.2 ltr (b)	111.8ltr (a)
Hybrid with battery ESS	113.2 ltr (a)	110.6 ltr (b)	103.6 ltr (a)

455  
 456

457 In Figure 10 Sankey diagrams for the two hybrid configurations with the highest  
 458 fuel savings, namely diesel-hydromechanic (6-speed) with battery ESS and diesel-  
 459 electric with battery ESS, are depicted. The two electric motors of the diesel-electric  
 460 powertrain with a combined power output of 500 kW per railpack allow for more brake

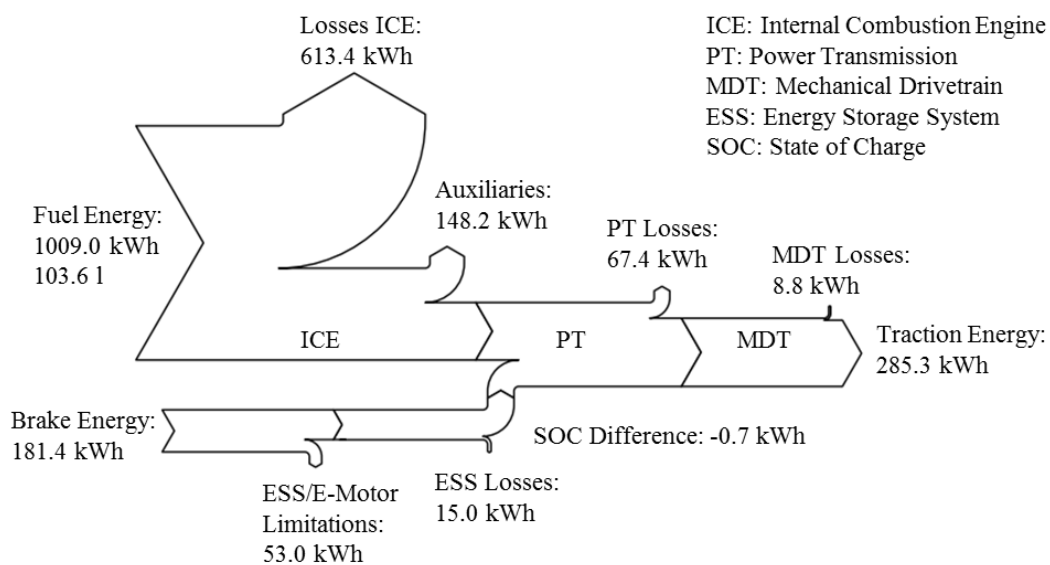
461 energy being recovered compared to the diesel-hydrmechanic powertrain with an ISG  
 462 power of 230 kW. This leads to a lower fuel consumption on the route despite the fact  
 463 that the automatic transmission has a higher efficiency since no energy needs to be  
 464 converted via a DC link. The tank-to-wheel efficiency of the diesel-hydrmechanic (6-  
 465 speed) powertrain is 29.0 % for the standard powertrain and 33.1 % for the hybrid  
 466 powertrain with battery ESS. Regarding the diesel-electric DMU-3, the tank-to-wheel  
 467 efficiency is increased from 22.2 % to 28.3 %.

**DMU-3 / suburban / diesel-hydrmechanic (6-speed) / battery ESS / strategy b)**



468

**DMU-3 / suburban / diesel-electric / battery ESS / strategy a)**



469

470 Figure 10. Sankey diagrams representing the simulated energy flow for the two hybrid  
 471 propulsion systems with the lowest fuel consumption on the suburban service profile.

472 2.10.2. Regional service profile

473 On the regional service profile [43] with a length of 70 km and 15 station stops, the  
 474 following simulations results are achieved (see Table 11). The lowest overall fuel  
 475 consumption of 170.9 litres of diesel fuel is achieved with a combination of diesel-  
 476 electric powertrain with a battery ESS. The fuel saving for this hybrid configuration is  
 477 18.5 %. In general, the fuel savings are slightly lower due to the longer average station  
 478 distance of 5.0 km compared to 3.6 km for the suburban service profile.

479 Table 11. Simulated fuel consumptions and utilized driving strategy in brackets for the  
 480 generic 3-car DMU on regional service profile with 10 % added contingency time.

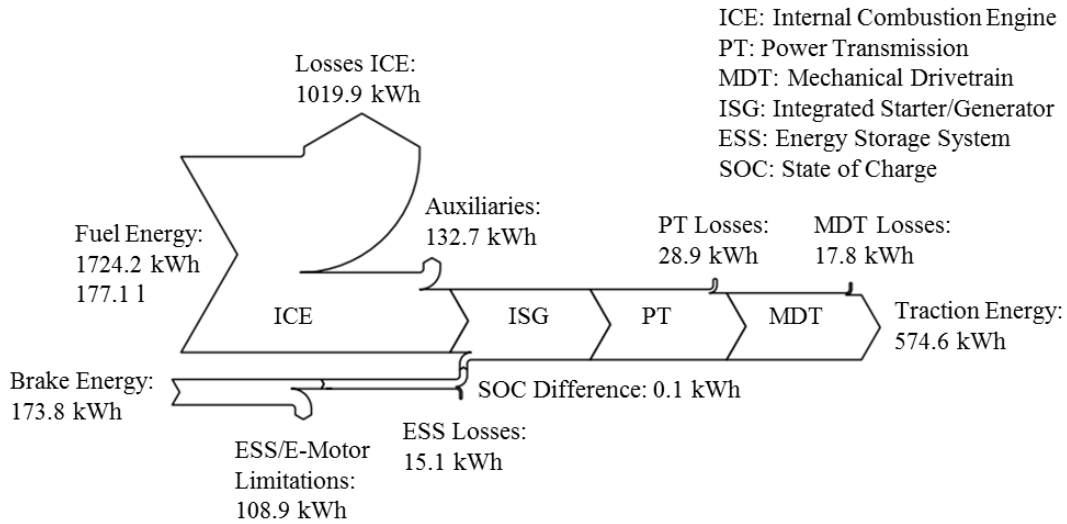
Vehicle	Generic3-car DMU		
	Diesel- hydromechanic (4-speed automatic transmission)	Diesel- hydromechanic (6-speed automatic transmission)	Diesel-electric
Standard vehicle	218.5 ltr (a)	198.7 ltr (b)	209.7 ltr (a)
Hybrid with DLC ESS	193.1ltr (a)	182.6 ltr (b)	195.3 ltr (b)
Hybrid with flywheel ESS	177.3 ltr (a)	178.6 ltr (b)	184.4 ltr (b)
Hybrid with battery ESS	180.7 ltr (a)	177.1 ltr (b)	170.9 ltr (a)

481

482 Figure 11 shows Sankey diagrams for the two hybrid DMU-3 configurations  
 483 diesel-hydromechanic (6-speed) with battery ESS and diesel-electric with battery ESS  
 484 as depicted in the preceding section for the suburban service profile. The diesel-electric  
 485 vehicle with battery ESS achieves better acceleration characteristics and therefore needs  
 486 less traction energy, since it can make better use of coasting phases. Similar to the  
 487 suburban service profile the benefit of the more powerful electric motor in the diesel-  
 488 electric powertrain to allow for more brake energy recovery leads to a lower overall fuel  
 489 consumption. For the simulated diesel-hydromechanic (6-speed) powertrain the tank-to-

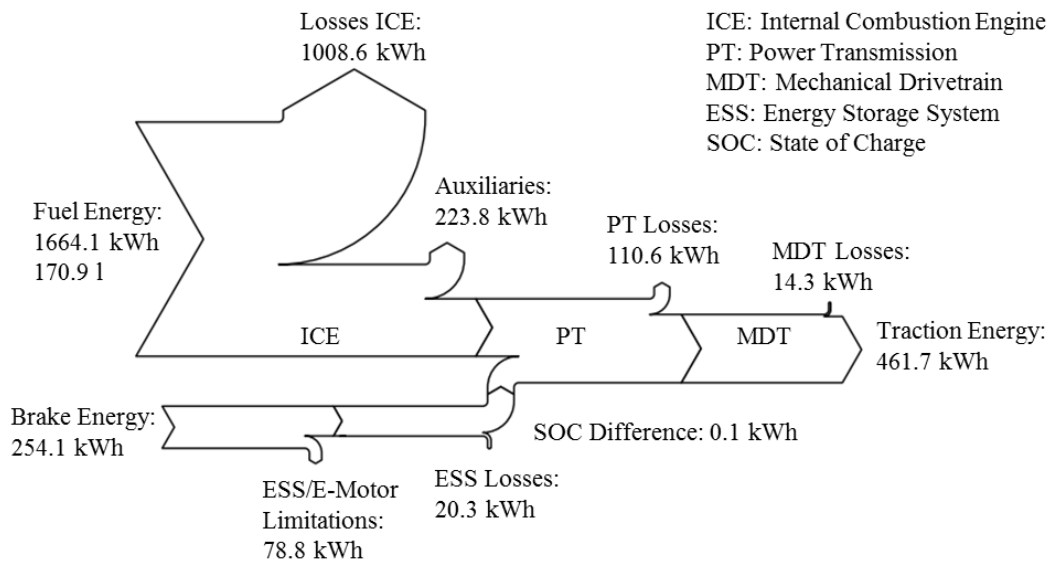
490 wheel efficiency is improved from 29.8 % to 33.3 % by hybridization with the regarded  
 491 battery ESS. For the diesel-electric powertrain an increase from 22.7 % to 27.7 % is  
 492 achieved.

**DMU-3 / regional / diesel-hydrmechanic (6-speed) / battery ESS / strategy b)**



493

**DMU-3 / regional / diesel-electric / battery ESS / strategy a)**



494

495 Figure 11. Sankey diagrams representing the simulated energy flow for the DMU-3 with  
 496 the two hybrid propulsion systems diesel-hydrmechanic with battery ESS and diesel-  
 497 electric with battery ESS on the regional service profile.

### 498 3. Conclusion

499 The aim of the study discussed in this paper is to analyse the potential for hybridization

500 of a generic DMU in a three-car formation based on multi-domain simulation models.  
501 Three different types of propulsions systems are regarded: a 4-speed hydromechanic  
502 transmission, a 6-speed hydromechanic transmission and an electric transmission. In  
503 order to store brake energy and support the diesel engine during acceleration phases,  
504 three type of electrical ESS are considered in the study (double layer capacitor, flywheel  
505 and lithium-ion battery).

506         The simulation results show that the standard DMU-3 with a six-speed  
507 hydromechanic transmission achieves the best fuel economy on the suburban and  
508 regional service profile based on the given use case. For the regarded hybridized  
509 powertrain configurations, on both routes a diesel-electric powertrain with a battery  
510 ESS has the lowest fuel consumption. Sankey diagram analyses show that this type of  
511 powertrain allows for a high rate of brake energy recovery. In addition to fuel savings,  
512 hybridizing a diesel-electric powertrain to a series hybrid has further benefits in terms of  
513 reduced integration efforts compared to hydromechanic parallel hybrid powertrains. The  
514 availability of a DC-link and an electric traction motor allows for reduced costs of  
515 hybrid components, which is an important area for further research.

516         In order to increase the future significance of the developed simulation models,  
517 follow-on work of the authors will investigate on improved energy management  
518 functions as well as driving strategies to achieve higher improvements in fuel  
519 consumption for hybrid DMUs. One important aspect to be regarded is the  
520 electrification of auxiliary systems to allow for engine shut off in station stops as well as  
521 locally emission free driving with all of the traction energy supplied by the ESS. In  
522 addition, powerful future battery technologies could allow for diesel engine downsizing  
523 and in the long run for a complete replacement of the diesel engine, which would result  
524 in an electric multiple unit (EMU) with a traction battery used for propulsion.



525           Considering all information highlighted in this paper, the authors have no doubt  
526 that the widespread advent of hybrid DMUs is only a matter of time in order to secure  
527 the future competitiveness of diesel engines for passenger transportation.

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