1	Mechanical Characterization of Hydrogels and its Implications for Cellular Activities
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16 **1. Introduction**

17 One of the challenges faced by scientists and clinicians is to fabricate physiologically 18 relevant three-dimensional (3D) culture models with controllable biochemical and 19 biophysical properties that can provide an *in vitro* platform to develop and test new clinical 20 therapies.(1) The use of hydrogels is among some of the more promising approaches for the 21 development of culture models for use in tissue engineering and regenerative medicine. 22 These biomaterials consist of a water-swollen network of crosslinked hydrophilic polymer 23 chains. The limited availability of native tissues for transplantation and *in vitro* testing has 24 propelled the need to develop new hydrogels that replicate native tissue extracellular matrix 25 (ECM). Hydrogel materials can be fabricated from natural protein polymers such as collagen, 26 fibrin, agarose, gelatine or alginate, or from synthetic polymers such as poly(ethylene glycol) 27 (PEG), poly(vinyl acetate) (PVA) or poly(acrylic acid) (PAA). The choice of polymer is vital 28 when determining the suitability of a particular hydrogel material for a given application.(2) 29 Natural protein hydrogels are advantageous in that they provide native biochemical cues and 30 are able to simulate many aspects of the natural ECM. Synthetic hydrogels are valuable in 31 that more well-defined, easily tuneable structures and mechanical properties can be achieved 32 in comparison to protein-based hydrogels. Frequently a combination of natural and synthetic 33 hydrogels is utilized in order to more closely mimic the dynamic native culture environments 34 that change in response to cellular behaviour. Hydrogels provide a popular method of 35 culturing cells in a 3D environment as they provide a structure in which a tissue can develop. 36 Hydrogels act as a temporary matrix that allows cells to grow, move and communicate. Their 37 viscoelastic characteristics, biocompatibility, availability and their ability to be remodelled by 38 cells make them a suitable material for tissue regeneration. Cell-seeded hydrogel constructs 39 can also replicate the close contact/adhesion that occurs between cells and ECM. Hence the 40 mechanical properties of the resulting hydrogel construct become a unique property that

41	mutually affects the constructed hydrogel and the cells. Characterization of the mechanical
42	properties of hydrogel constructs may ultimately have implications on cellular actives.
43	In vivo and in vitro the extracellular environment is vital in controlling cell heath and
44	provides both chemical and mechanical stimuli that influence cellular behaviour.(1,3) In vivo
45	cells are organized into tissues and organs with complex mechanical and structural
46	architectures.(3) Both endogenous and exogenous forces act upon the cells and their
47	surrounding environment. Endogenous factors include cell-integrin binding to the ECM and
48	cellular responses to soluble factors such as growth factors and cytokines. Exogenous forces
49	include gravity, substrate stiffness, polarity and surface to volume ratios (1) and tissue-
50	specific interactions including traction forces generated by cells.(4)
51	Many cell types can be described as 'anchorage dependent' in that, to remain viable, they
52	require a substrate to attach to.(5) Most soft tissues including vascular, cardiac, dermal,
53	muscle, brain, tendon and cornea consist of ECM combined with adherent cells that possess
54	elastic or visco- elastic characteristics(5) in vivo. Tissue culture plastic and glass coverslips
55	provide a relatively rigid microenvironment (lacking many mechanical and biophysical cues)
56	for cells to be cultured in vitro when compared to cells in native tissues. In vivo it is the
57	combination of the cellular microenvironment and chemical and physical cues that mediate
58	cellular behaviour. These niche environments are often very difficult to replicate in vitro.
59	Cellular behaviour can vary markedly based upon the mechanical properties of the culture
60	substrate.(6) Cellular migration, adhesion, proliferation, migration and differentiation can all
61	affect and be affected by the mechanical properties of a tissue.(3)

63 2. Hydrogel Characterization Techniques

64 The mechanical and viscoelastic properties of hydrogel materials are important parameters 65 when considering their suitability for use with cells and tissues. These same properties are 66 highly reliant on environmental factors such as temperature and pH, in addition to the cell 67 activity. Thus, it is imperative to be able to determine the material properties of hydrogel 68 constructs under conditions similar to the in-situ environment in which they will be 69 utilized.(2) Many techniques exist to measure the mechanical properties of hydrogels and are 70 centred on theories of rubber elasticity and viscoelasticity.(2) In general, hydrogels can be 71 considered to behave in a viscoelastic manner, meaning they exhibit both viscous and elastic 72 characteristics. The relationship between stress and strain in viscoelastic materials is 73 dependent on time. Frequently used methods for measuring the mechanical properties of 74 hydrogels include tensile, compression or indentation techniques.

75 Tensile testing or strip extensiometry testing are the most frequently used methods for the 76 mechanical characterization of hydrogels.(7) This test involves clamping the hydrogel 77 between two grips and then stretching it (Figure 1A). The amount of force required to stretch 78 the hydrogel is measured and plotted against the distance the hydrogel has been stretched. 79 The force and distance can be used to determine the stress and strain applied to the hydrogels 80 and from this the Young's modulus can be calculated. Other parameters such as the ultimate 81 tensile strength and yield strength of the hydrogels may also be determined using this test 82 although these would require testing the sample to failure. This test can also be used to 83 determine the viscoelastic characteristics of the hydrogel by stretching the hydrogel a 84 predetermined distance and measuring the change in force required to maintain that 85 elongation over time. If the hydrogel is viscoelastic, it should undergo stress relaxation 86 resulting in a reduction in force over time until reaching equilibrium. The dynamic modulus 87 of the hydrogels may also be determined by repetitively loading and unloading of the

88 hydrogel. A variation on the standard tensile test involves using a hydrogel ring that is 89 stretched between two posts. The advantage of this approach is that no grips are required. For 90 both approaches hydrogels may be immersed in solution to ensure that they are maintained in 91 a swollen state. The principle advantage of using these tests are their relative simplicity 92 compared to other techniques. One limitation is that in general only uniform strips or rings 93 can be tested; more complicated geometries would require more complex mechanical models 94 to calculate values. In addition, the fragility of hydrogels can make them difficult to handle 95 and grip in this system.

96 Compression testing has also been used to examine the mechanical properties of hydrogels. 97 For this technique the hydrogel is placed under a uniform load that results in the hydrogel 98 being compressed (Figure 1B). Depending on how the system is set up, either the load or the 99 distance can be controlled while the other is measured. The resulting stress-strain 100 relationship can be used to calculate the compressive modulus of the hydrogel. Due to the 101 viscoelastic nature of hydrogels, typically dynamic moduli at specified frequencies or 102 equilibrium modulus are determined. The equilibrium modulus is calculated from the stress-103 strain data after the hydrogel has undergone stress relaxation. This technique has previously 104 been used to measure the mechanical properties of several types of cell-seeded hydrogels 105 including fibrin, agarose and gellan gum hydrogels.(8) The samples can be fully submerged 106 in solution during testing to prevent dehydration. Unlike extensionetry, the geometry of the 107 hydrogel is not limited to strips or rings, although a flat surface is required. Usually 108 cylindrical hydrogel constructs are used. Limitations include bulging of the material and 109 difficulties in applying even pressure to the sample.

A bulge or inflation test is a more novel technique where a hydrogel can be characterized by
inflating it. The hydrogel is held in a sample holder and fluid is pumped underneath it causing
it to bulge (Figure 1C). The bulge displacement as a function of the applied fluid pressure is

measured using a charge-coupled device (CCD) camera or a laser.(7) The relationship
between the applied pressure and the resultant strain on the hydrogel can be incorporated into
a mathematical model to calculate the elastic or viscoelastic properties of the hydrogel.
Leakage, difficulties controlling and measuring the applied pressure and dissolved air
becoming trapped in the solution are all problems associated with bulge and indentation
testing. The test is also only suitable for flat uniform hydrogels.

Indentation techniques have been widely used to characterize soft biomaterials including hydrogels. Hayes et al. (9) were one of the first groups to use indentation to examine the mechanical properties of a tissue. They used indentation to examine the mechanical properties of human cartilage. Indentation has also been used to examine the adhesive characteristics of tissues (10) by measuring the adhesion force between the indenter and the tissue. There are several variations of the indentation techniques used to characterize hydrogels including spherical indentation, micro-indentation and nano-indentation.

126 Spherical indentation involves suspending a thin circular hydrogel around its outer 127 circumferences in a specifically designed sample holder and placing a ball of known weight 128 and size onto the hydrogel (Figure 1D). The weight of the ball causes the hydrogel to 129 deform. The deformation is recorded via a CCD camera and the depth of indentation is used 130 to calculate the elastic modulus of the hydrogel.(11) The viscoelastic properties of the 131 hydrogel can also be monitored by measuring the change in central deformation over 132 time.(12) This approach is particularly suitable for cell-seeded hydrogels as the whole 133 assembly can be fully submerged in solution and be kept in an incubator at 37 °C while 134 testing. This technique has been used to examine the effect of fibroblasts on the mechanical 135 properties of collagen hydrogels (13) and the influence of nano fibres on hydrogel properties, 136 (14) and for optimizing crosslinking conditions for hydrogels.(15) This technique allows for

137 online, real-time and non-destructive measurements to be taken over prolonged culture138 periods.

139 A variation of the spherical indentation technique involves placing a hydrogel onto a flat 140 substrate rather than suspending it (Figure 1E). This approach is more suitable to thicker 141 hydrogels while the suspension approach is more suited to thinner hydrogels. The weight of 142 the ball causes the hydrogel to deform and the deformation depth and weight of the ball can 143 be applied to mathematical model called the Hertz model, to calculate the elastic modulus of 144 the hydrogel. The main difficulty with this technique is accurately measuring the depth of 145 indentation. One method around this problem is to use optical coherence tomography (OCT). 146 The combination of spherical indentation and OCT has previously been used to measure the 147 mechanical properties of agarose hydrogels.(16)

148 Micro-indentation involves deforming a hydrogel using a rigid indenter connected to a force 149 transducer. The indenter is lowered onto the hydrogel and deforms it to a particular depth. 150 The depth of indentation and the amount of force applied are both applied to theoretical 151 model to calculate the mechanical properties of the hydrogel. The hydrogel may be suspend 152 around it outer edge or placed flat on a substrate (Figure 1F and G). For suspended 153 hydrogels a number of different theoretical models can be used to calculate the mechanical 154 properties of the hydrogel.(17) For hydrogels on a flat substrate, the Hertz model is used to 155 calculate the modulus of the hydrogel.(18) Micro-indentation can be used to examine 156 regional variation across different areas of a hydrogel.

Nano-indentation works on the same principle as micro-indentation, but the tip size and
indentation depth are on a nanometric scale. This apparatus consists of a sharp-tipped
indenter attached to a cantilever beam. Mechanical characterization at this scale is limited to
producing data on the surface properties of the hydrogel. The difficulties associated with

161 using nano-indentation with hydrogels include accurate calibration of the instrument,

162 applying a suitable mechanical model and the elimination of other sources of error.(19)

Eastwood et al.(20) developed a tensioning-culture force monitor system which can apply a predetermined loading to the hydrogel, in particular collagen hydrogel, and monitor the contraction strain generated by resident fibroblasts. The beauty of this system is that it can monitor the strain development for days continuously and visualize the associated global morphology change.

168 Ultrasound elastography is a technique that works by transmitting ultra- sonic waves through 169 the hydrogel and then reading backscattered waves, which can be used to form 2D images. 170 When a force is applied to the hydrogel, the resulting displacement can be detected 171 throughout the hydrogel. This information can then be processed to characterize the 172 mechanical properties of the hydrogel. Fromageau et al.(21) used several variations of this 173 technique to measure the Young's modulus of PVA hydrogels. They found that elastography 174 produced similar mechanical values to standard mechanical testing techniques. The main 175 limitation with this technique is the costs involved in the purchasing and running of the 176 ultrasound equipment.

177 Recently, Li et al.(22) explored a novel approach that utilizes a low-coherence interferometer
178 to detect the laser-induced surface acoustic waves (SAW) from agar hydrogels to mimic soft
179 tissues. This technique allows for rapid characterization of the elastic properties of soft
180 biological tissues and has the advantage of being a non-destructive technique.

181 There is a widespread demand for the development of non-destructive techniques that permit 182 the continuous measurement of hydrogel constructs for prolonged culture periods. The use of 183 non-destructive mechanical characterization techniques is extremely valuable in that they 184 allow for changes in mechanical properties over time to be characterized. Such changes can

then be more accurately linked to cell activity and remodelling of the hydrogel matrix.

186 Among other techniques, micro-indentation, ultrasound elastography and the combination of

187 OCT and surface acoustic wave or with indentation techniques are extremely powerful tools

188 for the characterization of the mechanical properties of hydrogels or soft tissues.

189

190 3. Effect of Hydrogel Mechanical Properties on Cellular Activities

191 In most native tissues, anchoring cells attach to the surrounding ECM. This ECM provides an 192 inner physical support and its composition, topography and stiffness provides biochemical 193 and biophysical cues that are necessary to the development and maintenance of these tissues. 194 Until recently, chemical regulators within the extracellular environment have primarily been 195 investigated, with little emphasis regarding the influence of mechanical regulation.(3) Similar 196 to surface chemistry, the mechanical properties affect the local behaviours of tissues and 197 cells. Normally cells embedded in tissues are able to 'probe', 'feel' or 'sense' the elasticity or 198 stiffness of their surrounding matrix (5,6) or substrate as they anchor and pull themselves 199 along during cell migration. 'Stiffness' refers to the measure of a material's ability to resist 200 deformation and this can change during physiological processes including embryonic 201 development, wound healing and pathological conditions.(4) In the body, the magnitude of 202 stiffness is vast, ranging from a few kPa in adipose tissue23 to GPa in bone.(4,24) A wide 203 variation in matrix stiffness along with biochemical signals influence focal-adhesion 204 structures and the cytoskeleton.(5) Previous studies using cells committed to a particular 205 lineage, especially fibroblasts, on coating collagen gels and wrinkling-silicone sheets also 206 suggest some responsiveness to the physical state of the matrix.(25)

In addition to applying force to its surroundings, the cells themselves respond to theresistance of the surrounding environment.(26) As the physical conditions of tissues can

209 be altered during pathological conditions, this can affect cellular behaviour and 210 differentiation. Cells adapt their adhesions, cytoskeletal configuration and general 211 morphology in response to changes in substrate resistance or stiffness.(5) For example, cells 212 attached to stiff, rigid constructs will form stable focal adhesions, whereas cells attached to 213 less stiff materials will have diffuse and dynamic adhesion complexes. (5,26) This can have a 214 direct impact on cellular migration and proliferation, such as increased proliferation in cells 215 seeded onto stiffer substrates.(6) This can be linked to cellular wound healing responses as, 216 often, the granulation and change in mechanical properties of scar tissue (6) is related to 217 cellular infiltration and remodelling. In general, cells appear to adhere, spread and survive 218 better on stiffer materials, although there are exceptions to this including neutrophils, which 219 do not appear to be affected by substrate stiffness,(27) and neurons, which actually show 220 improved survival on stiffer materials.(28) Studies on fibroblasts cultured on hydrogels have 221 demonstrated that substrate stiffness significantly alters ECM assembly, cell spreading and 222 motility.(6,29)

223 The mechanical properties of hydrogels can have a profound influence on regulating the 224 phenotypic behaviour of cells. This is most noticeable with stem cells, where variations in 225 stiffness can promote differentiation towards different lineages. Engler et al.(30) showed that 226 the ability of stem cells to differentiate towards specific lineages was dependent on the 227 substrate stiff- ness of the materials on which the cells were cultured. They noted that 228 neurogenic differentiation was optimal at a stiffness of 0.1-1 kPa, myogenic differentiation at 229 8-17 kPa and osteogenic differentiation at 25-40 kPa. In hydrogels the effect of the 230 concentration, which is directly linked to mechanical properties, on the differentiation of 231 neuronal stem has been investigated.(31) Phenotypic neuronal markers were up regulated 232 when the hydrogel stiffness matched that of brain tissue. Bian et al.(32) found that the 233 chondrogenic capacity of mesenchymal stem cells could be optimized by varying the stiffness

of hyaluronic acid hydrogels. Likewise, Steward et al.(33)found that differentiation of
mesenchymal stem cells could be partially regulated by hydrogel stiffness towards osteogenic
or chondrogenic lineages.

237 Cell adhesion can also play a significant role on the mechanical properties of hydrogels and is 238 vital for many other processes such as matrix contraction and cell migration. Hydrogel 239 stiffness is dependent on the polymer concentration and the crosslinking density. A 240 consequence of increasing the polymer concentration often results in a subsequent increase in 241 adhesion sites. Cell adhesion can have a profound effect on cell behaviour and cell 242 phenotype. Trappmann et al.(34) showed that differing protein anchorage densities can be 243 used to regulate stem cell fate. This finding is important as it demonstrates the interdependent 244 relationship between matrix stiffness, binding site availability and cell phenotype. Of course, 245 not all hydrogels facilitate binding by cells. Steward et al.(35) compared the phenotypic and 246 cytoskeletal behaviour of cells in a hydrogel that facilitates binding, i.e. fibrin, and cells in a 247 hydrogel that lack binding sites, i.e. agarose. Cells in hydrogels that allowed binding had a 248 spread morphology while those in hydrogels that lacked binding sites maintained a spherical 249 morphology.

250 4. Effect of Cellular Activity on Hydrogel Properties

In addition to hydrogels having an effect on the behaviour of cells, reciprocally the cell activity within the hydrogels can affect their bulk mechanical properties. Similar phenomena are found in diseases such as those that affect connective tissues and alter the mechanical properties of the tissue. The result is often the formation of hard tumours or the generation of ulcers. In these cases, it is the cellular activities that regulate the ECM. Hence, cells seeded in hydrogels can affect their mechanical properties through several metabolic activities

257 including digestion *via* the production of enzymes; proliferation; matrix synthesis;

258 contraction; ECM deposition and crosslinking.

259 Enzymes are produced by cells to initiate matrix remodelling and cell migration. Among the 260 most prominent enzymes produced by cells are a family of enzymes called matrix 261 metalloproteinases (MMPs). Mauch et al. (36) showed that fibroblasts seeded in collagen 262 hydrogels release MMPs, resulting in the degradation of the hydrogel matrix. The enzymatic 263 degradation of hydrogels by cells can be easily controlled by the addition of MMP inhibitors 264 and other reagents that can influence the cell-matrix mechanical relation- ship. In addition to 265 preventing matrix degradation, the inhibition of MMPs may also prevent the contraction and 266 remodelling of hydrogels. Ahearne et al.(13) found that exogenous addition e.g. 267 cytochalasin, to fibroblast-seeded collagen hydrogels reduced the fibroblasts' contractibility 268 and capacity of adhesion to hydrogel, which significantly decreased the elastic modulus of 269 the hydrogel construct (Figure 2).

270 One of the most prominent mechanisms by which cells affect the mechanical properties of 271 hydrogels is through the production of ECM proteins. For example, hydrogels seeded with 272 chondrocytes, mesenchymal stem cells or infrapatellar fat-pad derived progenitor cells have 273 been shown to increase the stiffness of these hydrogels when they were cultured in a 274 chemically defined prochondrogenic medium.(8,37-39) This increase in stiffness has been 275 attributed to the release of collagen and sulfated glycosaminoglycans (sGAG) by cells that 276 accumulate in the hydrogel and can be determined using biochemical analysis and 277 histological staining, as shown in **Figure 3.** Hydrogels may also undergo calcification when 278 cells are cultured in a pro-osteogenic medium. The increase in calcium deposition can 279 increase the bulk stiffness of the hydrogel. Calcium phosphate may also be incorporated into 280 the hydrogel prior to fabrication to increase the hydrogel stiffness or induce it to be formed. 281 Douglas et al.(40) incorporated alkaline phosphatase into collagen and PEG-based hydrogels

to induce their mineralization into calcium phosphate. They found that calcium phosphate
was formed, and mineralization increased the Young's modulus of the hydrogel. One factor
that needs to be considered when relating hydrogel stiffness to ECM production is the ability
of the hydrogel to retain the newly formed matrix components. Hydrogels with a high
porosity or high-water content may not retain matrix proteins as easily as other hydrogels.
The loss of matrix proteins in this manner would affect the change in hydrogel stiffness.

288 Many hydrogels undergo contraction when seeded with cells (Figure 4). Hydrogels such as 289 collagen and fibrin contain ligands that enable cell adhesion. Due to their limited mechanical 290 strength, the cells are able to contract these hydrogels. Contraction can be a problem when 291 attempting to design hydrogels that incorporate specific geometries that replicate the native 292 tissues. These geometries can be destroyed by cells contracting their surrounding matrix.(41) 293 Bell et al.(42) have suggested that contraction can be advantageous and may be used to 294 enable the cells to engineer hydrogels into tissue-like structures. It has previously been shown 295 that increasing the stiffness of these hydrogels reduces the rate of contraction. Ahearne et 296 al.(43) showed that following 25 days in culture, collagen hydrogels seeded with fibroblasts at a concentration of 2.5 mg mL⁻¹ reduced in thickness by 85% as a result of contraction, 297 while stiffer hydrogels fabricated at a concentration of 4.5 mg mL⁻¹ showed a reduced in 298 299 thickness by approximately 60%.

Mechanical stimulation of the cells has been shown to affect the ability of cells to change
their surrounding matrix.(44) The application of force onto cells can initiate several cellular
processes including ion-channel activation, phosphorylation and cytoskeletal changes.
Another factor that plays an important role in dictating the cell-matrix mechanical
relationships is the initial conditions used to manufacture the hydrogels. Cell seeding density
can also influence the mechanical properties of hydrogels. Increasing the cell number often
leads to an increase in the rate of hydrogel remodelling and changes in mechanical properties.

For fibroblast-seeded collagen hydrogels, the initial cell and collagen concentration used was
found to affect the ability of cells to change the mechanical properties of the hydrogels.(43)
Varying the initial cell density in turn varies the amount of force that can be generated to
remodel the hydrogels. This phenomenon demonstrates a clear mechano feedback response
between firoblasts and their surrounding hydrogel matrix.

312 5. Mechanical Properties as a Marker of Cellular Activities

313 The mechanical properties of soft tissues are often closely related to their physiological 314 function. For example, *in vivo* tissue contraction, remodelling and fibrosis (or scarring) 315 following injury or disease often results in an alteration to the mechanical properties of the 316 affected tissue (45) due to an 'activation' of the native cell phenotypes into their injury subtypes.(46) The dynamic reciprocity between hydrogel mechanical properties and cell 317 318 activity has driven researchers to investigate how the mechanical properties of hydrogel 319 constructs affects cell behaviour and whether these properties can act as a marker to predict 320 cellular activity. This relationship has to be considered when designing hydrogels that need to 321 be suitable for implantation. Here we present several examples to demonstrate how the 322 mechanical properties of hydrogel constructs can reflect cellular activities.

323

324 5.1. Indicator of Differentiation Status

A recent study by Wilson et al.(14) demonstrated how the assessment of mechanical
properties in terms of elastic modulus measurement could be used to determine the effect of
biochemical ingredients and topographic features on corneal stromal cell differentiation in
collagen hydrogels. The aim was to determine the most suitable culture condition whereby
cultured corneal stromal cells that were initially 'activated or fibroblastic in phenotype could

330 be restored to the native 'inactivated' keratocyte phenotype in vitro. The basis of using matrix 331 contraction capacity as an additional marker of corneal stromal cell phenotype differentiation 332 in response to different culture conditions is that corneal keratocytes are quiescent and 333 noncontractile and corneal fibroblasts are contractile and motile.(47) Thus, the construct 334 contraction and elastic modulus measurements combined provided a descriptive insight into 335 what was happening at a cellular level within the constructs when culture conditions change. 336 This was used to indicate that the synergistic effect of nanofibre incorporation, serum 337 removal, plus insulin medium supplementation provided the most suitable environment for 338 the restoration of the native corneal keratocyte cell phenotype. These results were then 339 corroborated with microscopic and genotypic characterization data to further validate that 340 mechanical characterization can act as a sensitive marker of cellular activities such as cell 341 phenotype and differentiation (Figure 5).

342

343 5.2 Indicator of Cell Viability and Contractility

344 Ahearne et al.(13) used a spherical indentation technique to investigate the relationship 345 between cell viability, hydrogel contraction and hydrogel elastic modulus in response to long-346 term culture (Figure 6). It was found that an initial increase in elastic modulus coincided with 347 contraction of the hydrogel while a reduction in cell viability over several weeks in culture 348 resulted in a reduced modulus. Inhibition of contraction using an MMP inhibitor found that 349 when contraction was prevented, there was no subsequent increase in modulus. It was also 350 found that the inhibition of actin stress fibres resulted in a reduction in elastic modulus, 351 suggesting that the intrinsic strain applied by these cells was instrumental in controlling the 352 bulk mechanical properties of the hydrogel. The actin staining images at corresponding time 353 points exhibited clear morphology difference in responding to the associated modulus the

354 specimens exhibited higher modulus expressed highly stretched actin filaments (Figure 6B

and C), while the destroyed actin morphology (Figure 6D) appeared at the specimens which

356 had low modulus with long culture duration, implying the low cell viability

357

358 5.3. Indicator of Network Structure in the Hydrogel

359 There have been a large number of reports dedicated the effect of ageing on protein 360 structures; in particular collagen type I, as it is a key lifelong structural protein in the body. A 361 prevalent ageing mechanism, concerned with the non-enzymatic glycation of collagen, is the 362 formation and accumulation of advanced glycation end-products (AGEs).48 Accumulation of 363 AGEs in relation to increasing chronological age has been linked to permanent alterations to 364 the intra- and intermolecular structure of collagen, which often manifests as compromised 365 mechanical properties to the tissue or construct being investigated. In recent work by Wilson 366 et al.,(49) type I collagen was extracted from the tendons of different aged rats, varying from 367 2–3 days (newborn) to 2 years (old adults). The mechanical properties of the resulting 368 reconstituted hydrogel constructs were then measured using an indentation technique.(50) It 369 was found that in acellular hydrogel scaffolds that there was a clear visible trend showing that 370 increasing age resulted in a reduced in the elastic modulus (Figure 7). The preliminary 371 examination of the elastic modulus of corneal stromal fibroblasts grown in these hydrogels 372 found that younger collagen induced higher contraction than older collagens manifesting as a 373 higher modulus. Hence, it has been postulated that at a given collagen concentration, the 374 younger collagen hydrogels (newborn and 2 months old) with a highly organized fibrous 375 structure, resulted in a higher construct modulus compared to the randomly and loosely 376 packaged older specimens (6 months and 2 years old). Thus, it is feasible to predict 377 microscopic differences in the collagen hydrogel through the measurement of mechanical 378 properties

380 6. Strategies for Improving the Mechanical Properties of Hydrogels

381 When using hydrogels to study cell-ECM interactions, it becomes critical to tailor the 382 hydrogels' mechanical properties. Various strategies have therefore been proposed to 383 improve their mechanical characteristics. A fundamental limitation of hydrogels for tissue 384 engineering is their inferior mechanical strength and stiffness in comparison to the native 385 tissue that they are being used to replicate. These mechanical properties result from the high 386 water content and random fibre orientations found in hydrogels.(7) Once the mechanical 387 properties of a hydrogel material have been determined, it is often desirable to improve the 388 mechanical strength of the construct so that it is more suitable for a given application.(2) The 389 mechanical properties of hydrogels can be improved using numerous strategies including the 390 alteration of the co-monomer composition, increasing/decreasing the crosslinking density, alterations to the conditions in which the polymer is formed,(2) the addition of cells onto or 391 392 into the matrix via matrix remodelling, ECM secretions and the application of intrinsic strain.

393

394 *6.1. Concentration*

One approach to improving the mechanical properties of hydrogels is to increase the polymer concentration. Several studies have examined the relationship between mechanical properties and polymer concentration in hydrogels. Ahearne et al.(50) found that there was an almost linear increase in elastic modulus with hydrogel concentration when examining agarose and alginate hydrogels. Buckley et al.(37) found a similar trend when measuring the equilibrium and dynamic moduli of agarose hydrogels of increasing concentration. The elastic modulus of 401 collagen hydrogels has also been shown to increase with concentration.(43) Interestingly, the 402 initial collagen concentration also affected the subsequent rate of hydrogel contraction and 403 matrix remodelling, with a lower initial collagen concentration having a faster rate of 404 contraction. This faster rate of contraction led to these hydrogels having a higher cell density 405 and a higher overall collagen density compared to the other hydrogels after 25 days in 406 culture.(43) Methods of increasing the concentration of hydrogels such as plastic 407 compression has also demonstrated the relationship between hydrogel stiffness and hydrogel 408 concentration.51,52 By pushing fluid out of the hydrogels, this led to an increase in 409 concentration thus an increase in stiffness. It has been reported that the polymer concentration 410 in these hydrogels can increase by a factor of over 100. 411

412 6.2. Crosslinking

413 Chemical and photochemical crosslinking of matrix components such as collagen can also be 414 used to ifluence the mechanical characteristics of hydrogels. Glutaraldehyde crosslinking of 415 hydrogels has been shown to enhance the mechanical strength of several types of 416 hydrogel.(53) The main problem with using glutaraldehyde is its toxicity. Alternative 417 crosslinking agents such as genipin have been suggested as these are less toxic than 418 glutaraldehyde.53 UVA-crosslinking in the presence of riboflavin has been shown to increase 419 the stiffness of collagen hydrogels without damage to the cells in those hydrogels.15 UV light 420 has also been used to develop hydrogels with a stiffness matrix gradient to allow for the study 421 of hydrogel stiffness and cell behaviour.(54)

422

423 6.3. Composition

424 Altering the ratio of different monomers used to prepare a hydrogel is one of the simplest 425 methods to increase the mechanical properties of the construct.(2) Provided that the hydrogel 426 is not fabricated using identical monomer units, then by increasing the concentration of the 427 physically stronger component, this should give a favourable outcome. Alteration of the 428 polymerization conditions can dramatically alter the final formed product.(2) Time, 429 temperature and the amount and type of solvent used can all be altered accordingly. The 430 volume of solvent used is of particular importance since it can alter crosslinking density, the 431 type or nature of the solvent can alter the copolymer structure.(2) Post-polymerization 432 techniques can also alter the network structure of a hydrogel, causing alterations to 433 mechanical strength. In addition, thermal cycling of the polymer, which involves successive 434 freezing and thawing cycles can also increase the mechanical properties of hydrogels.(2,55)

435

436 6.4. Orientation of Fibrous Components

437 Often, the native tissue architecture is pivotal to the *in vivo* mechanical strength and function 438 of a tissue. Much research has focused upon the mimicking of native tissue architecture in 439 both 2D and 3D cultures. Contact guidance techniques have been extensively researched as 440 they affect several cell characteristics including orientation, morphology, differentiation and 441 secretion of ECM proteins. It is the material composition and more specically the 3D nano-442 and microscale structure (the mesostructure) of bioartificial constructs that are pivotal to their 443 success.(51) Micro- and nanopatterned surfaces, magnetic alignment and electrospinning 444 techniques are among a variety of techniques utilized in order to achieve this.

445

446 6.5. Micro- and Nanopatterning

Micro- and nanopatterned surfaces are often manufactured by the use of templates with welldefined groove widths and depths into which cells with and without matrix materials are
added.(56) The patterned surfaces effectively restrict random cell growth *via* the
incorporation of either physical or biochemical barriers. Orientated deposition of ECM
components is capable of reinforcing the substrate in a given direction, which enhances the
global mechanical properties of the original construct.(56)

453 6.6. Magnetically Aligned Collagen

454 Magnetic fields have been utilized in an attempt to create orientated collagen type I 455 fibrils.(57) The use of magnetic fields to induce collagen orientation is advantageous in that it 456 is non-destructive.(57) It has been reported that molecules of collagen can be assembled into orientated fibrils via the application of a magnetic force.(57) In brief, this can be achieved by 457 458 loading an aliquot of collagen into a shallow sample holder and positioning it horizontally in 459 the central region of a split coil superconducting magnet and increasing the temperature from 460 20 to 30 °C for approximately 30 min. The collagen molecules assemble into orientated 461 fibrils perpendicular to the applied field and transform into a viscous gel that is stable and 462 orientated after the magnetic field is removed. A limitation of this technique is that fibril 463 diameter cannot be regulated using this technique. Furthermore, there is conflicting evidence 464 suggesting that the application of strong magnetic forces can in fact impair cell function and 465 viability.(58)

466

467 6.7. Electrospinning of Nanofibres

468 Electrospinning is a process that is able to produce continuous fibres from the submicron469 down to the nanometre–diameter range.(59) These fibres can then be arranged to recreate the

470 in vivo tissue microstructures and arrangements. Several studies have incorporated 471 electrospun aligned nanfibres into hydrogels to improve mechanical properties and regulate 472 cell behaviour. A schematic showing how aligned nanofibres meshes can be incorporated into 473 a collagen hydrogel is shown in Figure 8. Wilson et al.(60) found that there was an increase 474 in elastic modulus of collagen hydrogels seeded with corneal stromal cells after PLDLA 475 nanofibres were added. The nanofibers also influenced the cell phenotype and cell orientation 476 and reduced the rate of hydrogel contraction. Tonsomboon and Oyne (61) found a 10-fold 477 increase in modulus after incorporating crosslinked gelatine nanofibres into alginate 478 hydrogels. The combination of electrospun nanofibres and hydrogels represents an exciting 479 new approach to engineering tissues with improved mechanical properties.

480

481 7. Conclusion

It has been demonstrated that the mechanical properties of hydrogels play a key role in the regulation of cellular activities and those cells are capable of remodelling the structural and mechanical properties of their surrounding hydrogel matrix. Understanding this reciprocal relationship is vital in the development of new tissue engineering and regenerative medicine strategies. It is envisioned that, by tailoring the mechanical characteristics of hydrogels to particular applications, more anatomically accurate tissues could be engineered.

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591 Figures captions and captions



- applied force: (A) tensile; (B) compression; (C) inflation; (D) spherical indentation
- (suspended); (E) spherical indentation (on substrate); (F) micro-indentation (suspended); (G)
- 595 micro-indentation (on substrate).



Figure 2 .The elastic modulus change in response to the addition of cytochalasin in collagen

607 hydrogel seeded with fibroblasts, which disrupted actin filament in fibroblasts.(13)



618 Figure 3. Increase in collagen (stained with picrosirius red) and sGAG (stained with Alcian

blue) in cell-seeded agarose hydrogels after 21 days in culture in a chondrogenic medium



1 hour

5 days

622 Figure 4: Images of a collagen hydrogel seeded with corneal fibroblasts that have undergone

623 contraction.(13)

624



625

Figure 5. (A) The elastic modulus and gene expression of corneal stromal cells grown in collagen hydrogels for 14 days in response to chemical and topographic regulation. F denotes serum-containing medium, K denotes serum-free, insulin supplemented medium, and K0 denotes serum-free b-FGF supplemented medium; +fibre indicates the incorporation of nanofibres in the hydrogel. (B) The gene expression without nanofibre incorporation; (C) the gene expression with nanofibre incorporation; keratocan and ALDH3 are keratocyte-specific genes, while Thy-1 and AQ2 ACTA2 are corneal fibroblast-specific genes



636 Figure 6: Change in elastic modulus of collagen hydrogels seeded with corneal stromal

637 fibroblasts in response to culture time and the MMP inhibitor ilomastat.(13) Corresponding

actin stained specimens at (A) 7 days; (B) 14 days; (C) 21 days and (D) 42 days



642 Figure 7. The elastic modulus of acellular hydrogel scaffolds using collagen extracted from

643 rats of different ages.



- 646 Figure 8. Schematic representation of the assembly process used to fabricate a nanofibre –
- 647 hydrogel construct