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Research Article

Formulation development and *in-vitro* evaluation of Molsidomine matrix tablets for colon specific release

D. Hema Naga Durga^{*1}, T. Lakshmi Sowjanya¹, T. Pavani¹, and Lohithasu Duppala²

¹ AVANTHI Institute of Pharmaceutical Sciences, Cherukupally (V), Bhogapuram (M), Vizianagaram (D), A.P-531162

² Division of Pharmaceutical Technology, A.U. College of Pharmaceutical Sciences, Andhra University, Visakhapatnam (D), A.P-530003

ABSTRACT

Colon targeted tablets were prepared in two steps. Initially core tablets were prepared and then the tablets were coated by using different pH dependent polymers. Ethyl cellulose, Eudragit L100 and S100 were used as coating polymers. FT-IR studies were carried out to find out the possible interaction between the selected drugs and polymer. FT-IR studies revealed that there was no interaction between the selected drug and excipients. The pre-compression blend of all formulations was subjected to various flow property tests and all the formulations passed the tests. The tablets were coated by using polymers and the coated tablets were subjected to various evaluation techniques. The tablets passed all the tests. Among all the formulations F3 formulation was found to be optimized as it was retarded the drug release up to 12 hours and showed maximum of 97.57% drug release. It followed zero order kinetics mechanism. The ideal formulation was subjected to stability studies at 40°C/75%RH. The stability studies indicated that the formulation was stable and retained its pharmaceutical properties at 40°C/75%RH over a period of 1 month.

Keywords: Colon target, Ethyl cellulose, Eudragit L100 and S100, pH dependent polymers.

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*Address for Correspondence:

Dr. D. Hema Naga Durga, Division of Pharmaceutics, AVANTHI Institute of Pharmaceutical Sciences, Cherukupally (V), Bhogapuram (M), Vizianagaram (D), A.P-531162.

INTRODUCTION

The oral route is considered to be most convenient for administration of drugs to patients. Oral administration of conventional dosage forms normally dissolves in the stomach fluid or intestinal fluid and gets absorbed from these regions of the gastrointestinal tract (GIT) depending upon the physicochemical properties of the drug. Molsidomine is a nitrovasodilator that causes vasodilation (widening of blood vessels) by donation of nitric oxide (NO), and is mostly used for the treatment and prevention of angina pectoris. Oral absorption of Molsidomine is found to be 95.5% \pm 4.5 and volume of distribution is found to be 98 litre¹⁻⁵.

The aim of the present research work was to develop sustained release matrix formulation of Molsidomine targeted to colon by using various polymers and *in-vitro* drug release study. The objectives of the study were to prepare Molsidomine as a colon targeted tablet. Molsidomine matrix tablets containing several retarding agents separately were used in order to extend the release of drug over the desired period of time and also to evaluate these formulations by *in-vitro* methods and to select the best formulation among them. The formulations for physicochemical properties were evaluated and also interpret kinetic studies⁶⁻¹¹.

MATERIAL AND METHODS

Materials

Molsidomine was gifted by M/s. Natco LABS, Ethyl Cellulose was purchased from M/s. Signet Chemical Corporation, Mumbai, India. Eudragit L-100, Eudragit S-100, Magnesium stearate, Micro crystalline cellulose, Talc were purchased from M/s. Merck Specialities Pvt Ltd, Mumbai, India.

Methods

Analytical method development:

Determination of absorption maxima:

A solution containing a concentration of 10 $\mu g/$ ml was prepared in 0.1N HCl, 7.4 pH & phosphate buffer of 6.8 pH

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respectively, UV spectrum was taken using Double beam UV/VIS spectrophotometer. The solution was scanned in the range of 200-400nm.

Preparation of calibration curve:

10mg of drug was accurately weighed and dissolved in 10ml of 0.1N HCl, 7.4 pH, and 6.8 pH in 10 ml volumetric flask, to make (1000 μ g/ml) standard stock solution (1). Then 1 ml stock solution (1) was taken in another 10 ml volumetric flask to make (100 μ g/ml) standard stock solution (2), then again 1 ml of stock solution (2) was taken in another 10 ml volumetric flask and then final concentrations were prepared 2, 4, 6, 8, 10, 12, 14, 16, 18, and 20 μ g/ml with 0.1N HCl, 7.4 pH, and 6.8 pH. The absorbance of standard solution was determined using UV/ VIS spectrophotometer at 273nm. Linearity of standard curve was assessed from the square of correlation coefficient (r²) which determined by least-square linear regression analysis^{12,13}.

Drug-Excipient compatibility studies Fourier Transform Infrared (FTIR) spectroscopy:

The physical properties of the physical mixture were compared with those of plain drug. Samples was mixed thoroughly with 100mg potassium bromide IR powder and compacted under vacuum at a pressure of about 12 psi for 3 minutes. The resultant disc was mounted in a suitable holder in Perkin Elmer IR spectrophotometer and the IR spectrum was recorded from 3500 cm to 500 cm. The resultant spectrum was compared for any spectrum changes.

Pre-formulation parameters

The quality of tablet, once formulated by rule, is generally dictated by the quality of physicochemical properties of blends. There are many formulations and process variables involved in mixing and all these can affect the characteristics of blends produced. The various characteristics of blends tested as per Pharmacopoeia^{14,15}.

Angle of repose:

The frictional force in a loose powder can be measured by the angle of repose. It is defined as, the maximum angle possible between the surface of the pile of the powder and the horizontal plane. If more powder is added to the pile, it slides down the sides of the pile until the mutual friction of the particles producing a surface angle, is in equilibrium with the gravitational force. The fixed funnel method was employed to measure the angle of repose. A funnel was secured with its tip at a given height (h), above a graph paper that is placed on a flat horizontal surface^{16,17}. The blend was carefully pored through the funnel until the apex of the conical pile just touches the tip of the funnel. The radius (r) of the base of the conical pile was measured. The angle of repose was calculated using the following formula:

$\operatorname{Tan} \theta = h / r$

Tan θ = Angle of repose

h = Height of the cone, r = Radius of the cone base

| Table 1: Angle of Repose values | (as per USP) |
|---------------------------------|--------------|
|---------------------------------|--------------|

| Angle of Repose | Nature of Flow |
|-----------------|----------------|
| <25 | Excellent |
| 25-30 | Good |
| 30-40 | Passable |
| >40 | Very poor |

Bulk density:

Density is defined as weight per unit volume. Bulk density, is defined as the mass of the powder divided by the bulk volume

and is expressed as gm/cm³. The bulk density of a powder primarily depends on particle size distribution, particle shape and the tendency of particles to adhere together. Bulk density is very important in the size of containers needed for handling, shipping, and storage of raw material and blend. It is also important in size blending equipment. 10 gm powder blend was sieved and introduced into a dry 20 ml cylinder, without compacting^{18,19}. The powder was carefully leveled without compacting and the unsettled apparent volume, Vo, was read.

The bulk density was calculated using the formula: Bulk Density = M / V_0

Where, M = weight of sample

Vo = apparent volume of powder

Tapped density:

After carrying out the procedure as given in the measurement of bulk density the cylinder containing the sample was tapped using a suitable mechanical tapped density tester that provides 100 drops per minute and this was repeated until difference between succeeding measurement is less than 2 % and then tapped volume, V measured, to the nearest graduated unit^{20,21}. The tapped density was calculated, in gm per L, using the formula:

Tap = M / V Where, Tap= Tapped Density

M = Weight of sample

V= Tapped volume of powder

Measures of powder compressibility:

The Compressibility Index (Carr's Index) is a measure of the propensity of a powder to be compressed. It is determined from the bulk and tapped densities. In theory, the less compressible a material the more flowable it is. As such, it is measures of the relative importance of interparticulate interactions. In a free- flowing powder, such interactions are generally less significant, and the bulk and tapped densities will be closer in value²².

For poorer flowing materials, there are frequently greater interparticle interactions, and a greater difference between the bulk and tapped densities will be observed. These differences are reflected in the Compressibility Index which is calculated using the following formulas:

 $Carr's Index = [(tap - b) / tap] \times 100$

Where, b = Bulk Density Tap = Tapped Density

Table 2: Carr's index value (as per USP)

| Carr's index | Properties |
|--------------|------------------|
| 5 - 15 | Excellent |
| 12 - 16 | Good |
| 18 - 21 | Fair to Passable |
| 2 - 35 | Poor |
| 33 - 38 | Very Poor |
| >40 | Very Very Poor |

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Formulation development of Tablets:

Molsidomine colon targeted tablets were prepared by using compression coating technology. Initially internal core tablet containing drug and super disintegrate was formulated. For the prepared core tablet compression coating is done by using various compositions of polymers. Ethyl cellulose, Polymethacrylate polymers such as Eudragit L100 and Eudragit S100 are used as polymers for compression coating.

Tablets are developed in two stages

- Preparation of core tablet containing drug and super disintegrate.
- 2) Compression coating of prepared core tablets.

Formulation of core tablet:

The core tablets are formulated by using 250 mg of drug molecule, sodium starch glycollate as super disintegrate, Micro crystalline cellulose as iluents, talc and magnesium stearate as Glidant and Lubricant respectively. The composition of core tablet was given in below table.

Table 3: Composition of core tablet

| Ingredient Name | Quantity (mg) |
|--------------------------|---------------|
| Molsidomine | 8 |
| Sodium starch glycollate | 30 |
| Talc | 5 |
| Magnesium stearate | 5 |
| MCC pH102 | 52 |
| Total weight | 100 |

Total weight of core tablet was fixed as 100 mg. The tablets are prepared by using 6mm flat punch. Then the prepared core tablets are subjected to compression coating by using various compositions of polymers.

Formulation of compression coated tablets:

The prepared core tablets were subjected to compression coating by using various compositions of polymers such as Ethyl cellulose, Eudragit L 100 and Eudragit S 100 as coating materials. The composition of coating layer is given in below table.

| Ingredient name | F1 | F2 | F3 | F4 | F5 | F6 | F7 | F8 | F9 |
|-------------------------|-----|-----|------|-----|-----|-----|------|-----|-----|
| Ethyl cellulose (mg) | 50 | 100 | - | - M | - | | 50 | - | 50 |
| Eudragit S100 (mg) | - | - | 50 | 100 | - | - | 50 🧳 | 50 | - |
| Eudragit L100 (mg) | - | ~ | 27-6 | ×- | 50 | 100 | - | 50 | 50 |
| Magnesium stearate (mg) | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| Talc (mg) | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 | 3 |
| MCC pH 102 (mg) | 144 | 94 | 144 | 94 | 144 | 94 | 94 | 94 | 94 |
| Total weight | 200 | 200 | 200 | 200 | 200 | 200 | 200 | 200 | 200 |

Table 4: Composition of coating layer

Compression coating layer was divided into two equal portions i.e., 50mg of each quantity .Half of the quantity of powder blend was placed in the die cavity, core tablet was placed exactly in the middle of die cavity and then remaining quantity of powder blend was placed over the core tablet so that the powder blend should cover all the sides and top side of core tablet uniformly. Then the tablets are compressed by using 9mm flat surfaced punch using 8 station tablet punching machine with the hardness of 4-4.5 kg/cm².Then

the prepared compression coted tablets are evaluated for various post compression parameters as per standard specifications.

Evaluation of post compression parameters for prepared Tablets

The designed formulation compression coated tablets were studied for their physicochemical properties like weight variation, hardness, thickness, friability and drug content.

Weight variation test:

To study the weight variation, twenty tablets were taken and their weight was determined individually and collectively on a digital weighing balance. The average weight of one tablet was determined from the collective weight. The weight variation test would be a satisfactory method of deter mining the drug content uniformity. Not more than two of the individual weights deviate from the average weight by more than the percentage shown in the following table and none deviate by more than twice the percentage. The mean and deviation were determined. The percent deviation was calculated using the following formula.

% Deviation =

(Individual weight-Average weight / Average weight) × 100

| Average weight of tablet | Average weight of tablet | Maximum percentage |
|--------------------------|--------------------------|--------------------|
| (mg) (I.P) | (mg) (U.S.P) | difference allowed |
| Less than 80 | Less than 130 | 10 |
| 80-250 | 130-324 | 7.5 |
| More than | More than 324 | 5 |

| Table 5: Pharmaco | poeial spe | ecifications | for tablet y | weight variation |
|-------------------|------------|--------------|--------------|------------------|
| | | | | |

Hardness:

Hardness of tablet is defined as the force applied across the diameter of the tablet in order to break the tablet. The resistance of the tablet to chipping, abrasion or breakage under condition of storage transformation and handling before usagedepends on its hardness. For each formulation, the hardness of three tablets was determined using Monsanto hardness tester and the average is calculated and presented with deviation^{21,22}.

Thickness:

Tablet thickness is an important characteristic in reproducing appearance. Tablet thickness is an important characteristic in reproducing appearance. Average thickness for core and coated tablets is calculated and presented with deviation.

Friability:

It is measured of mechanical strength of tablets. Roche friabilator was used to determine the friability by following procedure. Preweighed tablets were placed in the friabilator. The tablets were rotated at 25 rpm for 4 minutes (100 rotations). At the end of test, the tablets were re weighed, loss in the weight of tablet is the measure of friability and is expressed in percentage as

% Friability = [(W1-W2) / W] ×100

Where, W1 = Initial weight of three tablets

W2 = Weight of the three tablets after testing

Determination of drug content:

Both compression-coated tablets of were tested for their drug content. Ten tablets were finely powdered quantities of the powder equivalent to one tablet weight of Molsidomine were accurately weighed, transferred to a 100 ml volumetric flask containing 50 ml water and were allowed to stand to ensure complete solubility of the drug. The mixture was made up to volume with water. The solution was suitably diluted and the absorption was determined by UV –Visible spectrophotometer. The drug concentration was calculated from the calibration curve.

In-vitro drug release studies

Drug release studies of Molsidomine core tablets:

The core tablets containing 15mg of Molsidomine were tested in (pH 6.8), for their dissolution rates. Dissolution studies were performed using USP paddle type sample of 5 ml was withdrawn and replaced with equal volume of fresh medium. The samples were analyzed spectrophotometrically at respective 270 nm.

Drug release studies of Compression coated Molsidomine tablets:

The release of Molsidomine from coated tablets was carried

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out using USP paddle-type dissolution apparatus at a rotation speed of 50 rpm, and a temperature of 37 ± 0.5 °C. For tablets, simulation of gastrointestinal transit conditions was achieved by using different dissolution media. Thus, drug release studies were conducted in simulated gastric fluid (SGF, pH 1.2) for the first 2 hours as the average gastric emptying time is about 2 hours. Then, the dissolution medium was replaced with enzyme- free simulated intestinal fluid (SIF, pH 7.4) and tested for drug release for 3 hours, as the average small intestinal transit time is about 3 hours, and finally enzyme- free simulated intestinal fluid (SIF, pH 6.8) was used upto 12 hours to mimic colonic pH conditions.

Drug release was measured from compression coated Molsidomine tablets, added to 900 ml of dissolution medium. 5 ml of sample was withdrawn every time and replaced with fresh medium, samples withdrawn at various time intervals were analyzed spectrophotometrically at 275 nm and 270 nm respectively. All dissolution runs were performed for six batches. The results were given with deviation.

Application of release rate kinetics to dissolution data:

Various models were tested for explaining the kinetics of drug release. To analyze the mechanism of the drug release rate kinetics of the dosage form, the obtained data were fitted into zero-order, first order, Higuchi, and Korsmeyer-Peppas release model.

Zero order release rate kinetics:

To study the zero–order release kinetics the release rate data are fitted to the

following equation.

Where, 'F' is the drug release at time't', and 'K₀' is the zero order release rate constant. The plot of % drug release versus time is linear.

First order release rate kinetics: The release rate data are fitted to the following equation

Log (100-F) = kt

A plot of log cumulative percent of drug remaining to be released vs. time is plotted then it gives first order release.

Higuchi release model: To study the Higuchi release kinetics, the release rate data were fitted to the following equation.

F = k t 1/2

Where, 'k' is the Higuchi constant.

In higuchi model, a plot of % drug release versus square root of time is linear.

Korsmeyer and Peppas release model:

The mechanism of drug release was evaluated by plotting the

log percentage of drug released versus log time according to Korsmeyer- Peppas equation. The exponent 'n' indicates the mechanism of drug release calculated through the slope of the straight Line.

$$Mt/M\infty = Kt^n$$

Where, M_t/M_{∞} is fraction of drug released at time 't', k represents a constant, and 'n' is the diffusional exponent, which characterizes the type of release mechanism during the dissolution process. For non-Fickian release, the value of n falls between 0.5 and 1.0; while in case of Fickian diffusion, n = 0.5; for zero-order release (case I I transport), n=1; and for supercase II transport, n > 1. In this model, a plot of log (M_t/M_{∞}) versus log (time) is linear.

Hixson-Crowell release model:

$$(100-Ot)^{1/3} = 100^{1/3} - KHC.t$$

Where, k is the Hixson-Crowell rate constant.

Hixson-Crowell model describes the release of drugs from an insoluble matrix through mainly erosion. (Where there is a change in surface area and diameter of particles or tablets).

Stability Studies:

Optimized formulation was subjected to stability studies for three months at 40° C with 75±5% RH as per ICH guidelines. The tablets were analysed for Hardness, *In- vitro* disintegration time, drug content and cumulative % drug released till a period of 3 months.

RESULTS AND DISCUSSION

The present study was aimed to develop compression coated Molsidomine formulations for colon targeting using ethyl cellulose and enteric coating polymers like Eudragit L 100 and Eudragit S 100. All the formulations were evaluated for physicochemical properties and *in-vitro* drug release studies.

Analytical Method

Graphs of Molsidomine was taken in Simulated Gastric fluid (pH 1.2) and Simulated Intestinal Fluid (pH 6.8 and 7.4)

Drug and excipient compatibility studies:

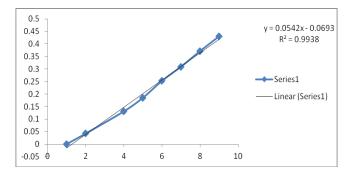
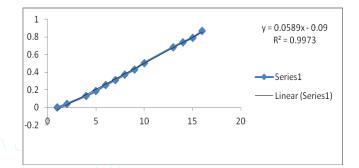
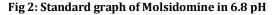


Fig 1: Standard graph of Molsidomine in 0.1N HCl





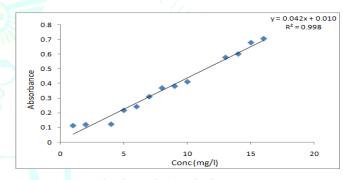


Fig 3: Standard graph of Molsidomine in 7.4 pH

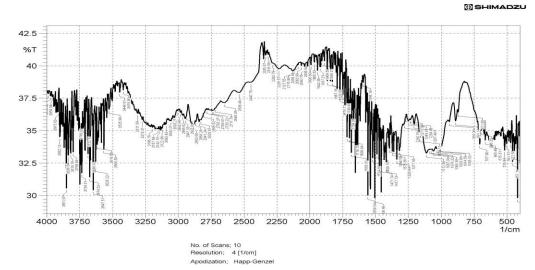


Fig 4: FT-IR spectrum of pure drug

() SHIMADZU

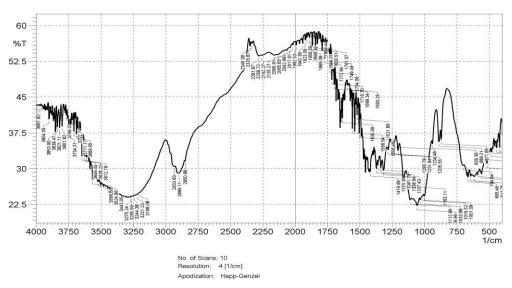


Fig 5: FT-IR spectrum of optimised formulation

Pre-formulation parameters

| Formulation Code | Angle of Repose | Bulk density (gm/ml) | Tapped density (gm/ml) | Carr's index (%) | Hausner's Ratio |
|---------------------|-----------------|--------------------------|---------------------------|---------------------|-----------------|
| F1 | 36.01± 0.11 | 0.55 <mark>±</mark> 0.14 | 0.645± 0.24 | 14.72± 0.14 | 0.85± 0.19 |
| F2 | 34.8± 0.18 | 0.57±0.12 | 0.66± 0.22 | 13.63± 0.23 | 0.86± 0.24 |
| F3 | 32.74± 0.17 | 0.53±0.23 | 0.606± 0.27 | 14.19± 0.31 | 0.858± 0.17 |
| F4 | 35.33± 0.22 | 0.531± 0.16 | 0.613± 0.29 | 13.37± 0.14 | 0.866± 0.26 |
| F5 | 36.24± 0.13 | 0.549± 0.28 | 0.641± 0.18 | 14.35± 0.26 | 0.856± 0.31 |
| F6 | 36.12± 0.24 | 0.564± 0.39 | 0.666± 0.19 | 15.31± 0.24 | 0.846± 0.24 |
| F7 | 37.08± 0.6 | 0.581±0.17 | 0.671± 0.12 | 13.41± 0.29 | 0.865± 0.29 |
| F8 | 35.12± 0.15 | 0.567±0.25 | 0.654± 0.13 | 13.12± 0.17 | 0.845± 0.11 |
| F9 | 35.45± 0.25 | 0.571±0.12 | 0.689± 0.15 | 13.28± 0.18 | 0.855± 0.18 |

| Table 6. Pre-formulation parameters of core mater | al |
|---------------------------------------------------|----|

Molsidomine blend was subjected to various pre-formulation parameters. The apparent bulk density and tapped bulk density values ranged from 0.52 to 0.581 and 0.606 to 0.671 respectively. According to tables, the results of angle of repose and compressibility index (%) ranged from 32.74 ± 0.12 to 37.08 ± 0.96 and 13.37 ± 0.38 to 14.72 ± 0.62 respectively. The results of angle of repose (<35) and compressibility index (<23) indicates fair to passable flow properties of the powder mixture. These results show that the powder mixture has good flow properties. The formulation blend was directly compressed to tablets and invitro drug release studies were performed.

Quality Control Parameters for compression coated tablets:

Tablet quality control tests such as weight variation, hardness, and friability, thickness, and drug release studies in different media were performed on the compression coated tablet. Total weight of tablet including core is 300 mg.

| Formulati on codes | Weight variation (mg) | Hardness (kg/cm2) | Friability (% loss) | Thickness (mm) | Drug content (%) |
|-----------------------|--------------------------|----------------------|------------------------|-------------------|------------------|
| F1 | 312.5± 0.24 | 4.5± 0.24 | 0.52±0.14 | 4.8± 0.11 | 99.76± 0.19 |
| F2 | 305.4± 0.11 | 4.2±0.41 | 0.54± 0.24 | 4.9± 0.19 | 99.45± 0.24 |
| F3 | 298.6± 0.18 | 4.4± 0.11 | 0.51±0.32 | 4.9± 0.32 | 99.34± 0.18 |
| F4 | 310.6± 0.21 | 4.5± 0.18 | 0.55±0.19 | 4.9± 0.22 | 99.87± 0.36 |
| F5 | 309.4± 0.32 | 4.4± 0.39 | 0.56±0.29 | 4.7± 0.18 | 99.14± 0.17 |
| F6 | 310.7± 0.17 | 4.2± 0.19 | 0.45±0.11 | 4.5± 0.31 | 98.56± 0.29 |
| F7 | 302.3± 0.41 | 4.1± 0.23 | 0.51±0.27 | 4.4± 0.29 | 98.42± 0.15 |
| F8 | 301.2± 0.38 | 4.3± 0.31 | 0.49±0.18 | 4.7± 0.21 | 99.65± 0.41 |
| F9 | 298.3± 0.31 | 4.5± 0.43 | 0.55±0.19 | 4.6± 0.22 | 99.12± 0.11 |

| Table 7. <i>In-vitro</i> quality control parameters for compression coated tablets (n=3) | Table 7. In-vitro qualit | y control parameters f | for compression co | ated tablets (n=3) |
|------------------------------------------------------------------------------------------|--------------------------|------------------------|--------------------|--------------------|
|------------------------------------------------------------------------------------------|--------------------------|------------------------|--------------------|--------------------|

All the parameters such as weight variation, friability, hardness, thickness and drug content were found to be within limits.

In-Vitro Drug Release Studies

The compression coated tablets containing 250mg of Molsidomine were tested in 6.8 pH phosphate buffer solution for their dissolution rates. The release of Molsidomine from compression coated tablets was carried out using USP paddle-type dissolution apparatus at a rotation speed of 50 rpm, and a temperature of 37 ± 0.5 °C. For tablets, simulation of gastrointestinal transit conditions was achieved by using different dissolution media. Thus, drug release studies were conducted in simulated gastric fluid (SGF, pH 1.2) for the first 2 hours as the average gastric emptying time is about 2 hours. Then, the dissolution medium was replaced with enzyme- free simulated

intestinal fluid (SIF, pH 7.4) and tested for drug release for 3 hours, as the average small intestinal transit time is about 3 hours, and finally enzyme- free simulated intestinal fluid (SIF, pH 6.8) was used upto 12 hours to mimic colonic pH conditions.

Drug release was measured from compression coated Molsidomine tablets, added to 900 ml of dissolution medium. 5 ml of sample was withdrawn every time and replaced with fresh medium, samples withdrawn at various time intervals were analyzed spectrophoto metrically at 275 nm, 319 and 320 nm respectively. All dissolution runs were performed for six batches.

| | 1 | | | | | | | | |
|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Time (hrs) | F1 | F2 | F3 | F4 | F5 | F6 | F7 | F8 | F9 |
| 1 | 5.42 | 0.26 | 0.34 | 2.39 | 1.11 | 1.44 | 8.06 | 2.65 | 1.32 |
| 2 | 12.65 | 0.44 | 0.54 | 17.88 | 1.29 | 12.30 | 20.94 | 7.23 | 2.14 |
| 3 | 23.56 | 4.65 | 1.26 | 30.45 | 11.71 | 24.44 | 30.26 | 18.19 | 2.90 |
| 4 | 66.8 | 17.87 | 2.22 | 40.59 | 30.22 | 36.61 | 45.44 | 30.27 | 8.11 |
| 5 | 86.9 | 29.18 | 3.05 | 55.01 | 40.18 | 47.30 | 63.86 | 42.06 | 17.72 |
| 6 | 98.35 | 35.45 | 18.41 | 73.85 | 54.53 | 55.68 | 72.93 | 51.40 | 30.40 |
| 7 | 99.76 | 61.04 | 30.05 | 91.92 | 63.88 | 67.53 | 90.23 | 69.13 | 51.64 |
| 8 | | 74.24 | 48.69 | 96.11 | 80.53 | 78.72 | 97.32 | 78.45 | 61.59 |
| 9 | | 88.13 | 55.38 | | 95.06 | 83.34 | | 85.67 | 74.97 |
| 10 | | 96.39 | 72.34 | | 95.18 | 90.67 | | 98.45 | 84.18 |
| 11 | | | 87.56 | | | 98.12 | | 98.12 | 91.87 |
| 12 | | | 97.57 | | | | | | 95.45 |

 Table 8: In-vitro drug release profile for coated formulations (F1-F9)

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From the dissolution values it was evident that the formulations F3 & F9 were retarded the drug release up to 12 hours, they shown drug release of 97.57 and 95.45 % respectively. Formulations F1–F3 contains ethyl cellulose alone. As the concentration of ethyl cellulose increases retardation nature was increased. F3 formulation containing 150 mg of ethyl cellulose was show almost negligible amount of drug release in first 3 hours from the 5

th hour onwards it shown drug release as the time proceeds slowly the polymer was undergone erosion and allowed the drug to come out from the dosage form. The formulation was retarded drug release up to 12 hours and it showed maximum drug release in 12 hours i,e., in colon region. Similarly the formulation F9 containing Eudragit L 100 in the concentration of 100 mg also showed similar drug release pattern.

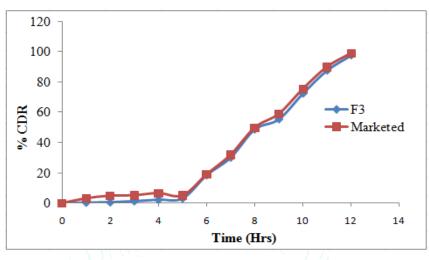


Fig 6: Comparison of In-vitro dissolution profile of CORVATON (Marketed product) with Optimized formulation (F3)

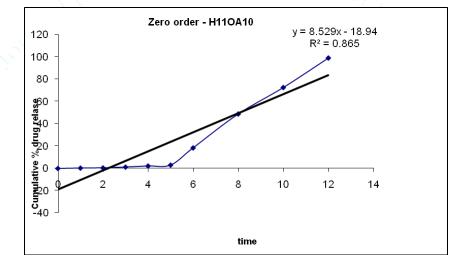


Fig 7: Zero order release kinetics graph

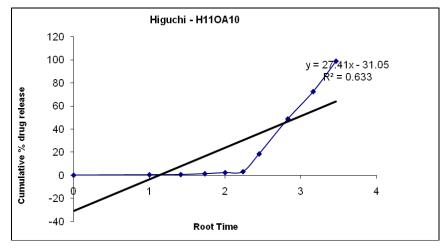


Fig 8: Higuchi release kinetics graph

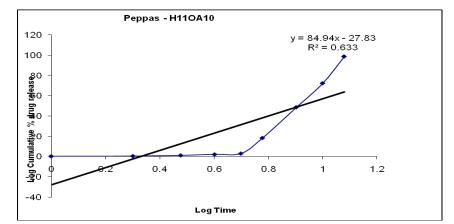


Fig 9: Korsmeyer peppas graph

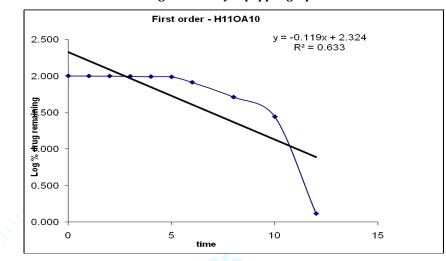


Fig 10: First order release kinetics graph

From the above graphs it was evident that the formulation F3 followed zero order kinetics.

Stability Studies:

Optimized formulation was subjected to stability studies for

three months at 40° C with $75\pm5\%$ RH as per ICH guidelines. The tablets were analysed for hardness, *in-vitro* disintegration time, drug content and cumulative % drug released till a period of 3 months.

| Parameters | Initial | At the end of 1 St month | At the end of 2 nd month | At the end of 3 rd month |
|--------------------------------|------------|----------------------------------------|----------------------------------------|----------------------------------------|
| Hardness (Kg/cm ²) | 4.51±0.19 | 4.49±0.10 | 4.53±0.17 | 4.47±0.11 |
| Wetting time (sec) | 32.63±0.26 | 32.55±0.23 | 32.45±0.25 | 32.42±0.21 |
| Drug content (%) | 99.31±0.24 | 99.25±0.21 | 99.29±0.29 | 99.21±0.24 |
| Cumulative percent | 97.57±0.18 | 97.65±0.15 | 97.51±0.12 | 97.45±0.20 |
| drug release | | | | |

| Table 9: Stability studies of optimized formulation F3 | (Three months at 40°C with 75±5% RH) |
|--------------------------------------------------------|--------------------------------------|
|--------------------------------------------------------|--------------------------------------|

CONCLUSION

In the present research work sustained release matrix formulation of Molsidomine targeted to colon by using various polymers was developed. FT-IR studies revealed that there was no interaction between the selected drug and excipients. The pre-compression blend of all formulations was subjected to various flow property tests and all the formulations passed the tests. The tablets were coated by using polymers and the coated tablets were subjected to various evaluation techniques. The tablets passed all the tests. Among all the formulations F3 formulation was found to be optimized as it was retarded the drug release up to 12 hours and showed maximum of 97.57% drug release. It followed zero order kinetics mechanism. The ideal formulation was subjected to stability studies at $40^{\circ}C/75\%$ RH. The stability studies indicated that the formulation was stable and retained its pharmaceutical properties at $40^{\circ}C/75\%$ RH over a period of 1 month.

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