

Effect of Thermal Cycling on the Strength and Texture of Concrete for Nuclear Safety Structures

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The effect of thermal cycling (freezing and thawing) on the texture and strength of two types of concrete is studied:

1. Concrete used for a containment structure at NPP Temelín (Czech Republic) – so-called TEMELÍN concrete.
2. Highly resistant PENLY concrete, which was used as a standard because of its high quality, proved by the research carried out in a European Commission project.

The results for the two samples of concrete are compared.

Keywords: Concrete, thermal cycling, texture, strength, porosity.

1 Introduction

The mechanical and physical properties of concrete deteriorate during the ageing process. Climatic conditions play a major role in this process [1]. The texture of concrete is not constant in time. When it is in a water saturated condition and subjected to freezing and thawing cycles, concrete is susceptible to damage caused by hydraulic pressure generated in the capillary cavities of the cement paste as water freezes. Therefore, the compressive strength of concrete is definitely determined by modifications of its structure.

Changes in the strength of concrete under the impact of cycles is studied in this article. Changes in porous cement paste texture are also investigated.

2 Material composition

All studies were carried out on two concrete types: concrete from the Czech Republic, used for a containment structure at NPP TEMELÍN (T), and high-resistance PENLY concrete (P) (France). The composition of the concrete mix-

Table 1: Composition of the concrete mixtures for production of 1 m³ of fresh concrete

COMPONENT	PENLY	TEMELÍN
Cement	290 kg (CPA)	499 kg (42.5R)
Water	131 kg	215 kg
Silica fume (Anglefort)	30 kg	–
Calcareous filler (Piketky)	105 kg	–
Superplasticizer (Resino CT)	10.62 kg	–
Retarder (Chrytard)	1.7 kg	–
Plasticizer: Ligoplast SF	–	4.9 kg
Aggregates		
river gravel	831 kg	710kg
crushed agg.	0–5 mm	0–4mm
crushed agg.	287 kg	460kg
crushed agg.	5–12.5mm	8–16mm
crushed agg.	752kg	530kg
crushed agg.	12.5–25 mm	16–22mm

tures for production of 1 m³ of ready material is shown in Table 1. The chemical composition of the cements (% by weight) is shown in Table 2.

Table 2: Quantitative composition of cements (% by weight)

Sample	CP 52.5 France	CEM I 42.5 Mokra
Phase clinker composition		
C ₃ S	53.7	68.5
C ₂ S	26.7	11.6
C ₃ A	4.4	7.4
C ₄ AF	14.8	11.5
C _{free}	0.4	1.0
Total	100.0	100.0
C ₃ S _{eq}	55.4	72.7
C ₂ S _{eq}	25.4	8.4
Components fraction in cement		
Clinker	97.0	95.0
Gypsum	2.9	3.5
Fly ash	0.1	1.3
Slag	Trace	0.2
Total	100.0	100.1
Sample	CP 52.5 France	CEM I 42.5 Mokra
Components fraction without gypsum		
Clinker	99.9	98.4
Fly ash	0.1	1.4
Slag	Trace	0.2
Total	100.0	100.0

Both types of concrete are formed on the basis of Portland cement and have approximately the same water cement ratio (PENLY – 0.43 and TEMELÍN – 0.45). These are the only similar factors: TEMELÍN concrete belongs to class B 40, while PENLY concrete is prepared as so-called high-resistance concrete (the uniaxial compression strength is higher than 60 MPa) [3].

3 Experimental details

An artificial ageing process was simulated by thermal cycling. The samples were completely saturated with water and were cooled down to a temperature of $-20\text{ }^{\circ}\text{C}$. They were then warmed up to $+25\text{ }^{\circ}\text{C}$ in a HEREAUS HC 4020 conditioning chamber. The total time of one temperature cycle was 6 hours. Relative humidity of 95 % was maintained.

A test of the compressive strength of the concrete was performed on the second fragment of the original beam. The $[100 \times 100]$ mm steel square plates, whose edges fitted with the face of the original beam, were placed on the body of the specimen. The test was performed in accordance with Czech National Standard ČSN 73 13 18.

The pore- and cracks- distribution curve of the cement paste and the total specific volume of the pores were determined by mercury porosimetry. The porosimetric measurements were carried out at the Institute of Chemical Process of the Academy of Sciences of the Czech Republic.

Table 3 shows the results of measurements of the compressive strength and volume of pores in dependence on the numbers of cycles for PENLY and TEMELÍN concrete. A graphical depiction is presented in Figs. 1 and 2. The compressive strength and the specific volume are presented here in percentages, where the value of 100% corresponds to a non-cycled sample (age 28 days).

Table 3: Strength and volume of pores in dependence on the number of cycles

Number of cycles	Strength [MPa]	Specific volume of pores [mm^3/g]
PENLY		
0	64.4	35.1
100	74.4	33.9
200	65.2	37.7
300	53.8	39.2
TEMELÍN		
0	52.3	38.5
100	57.7	31.0
200	56.5	49.9
400	47.9	57.2

Table 4 relates the age of the samples and the number of climatic cycles.

Table 4: Age of samples and the number of climatic cycles

NUMBER OF CYCLES	Age of concrete (days)	
	PENLY	TEMELÍN
0	28	28
100	84	86
200	184	186
300	281	—
400	—	304

4 Discussion

Our experimental results in Fig. 1, 2 show that the behaviour of both types of concrete (TEMELÍN, PENLY) is analogous in the investigated parameters. Also, Fig. 1 shows that the changes in compressive strength during thermal

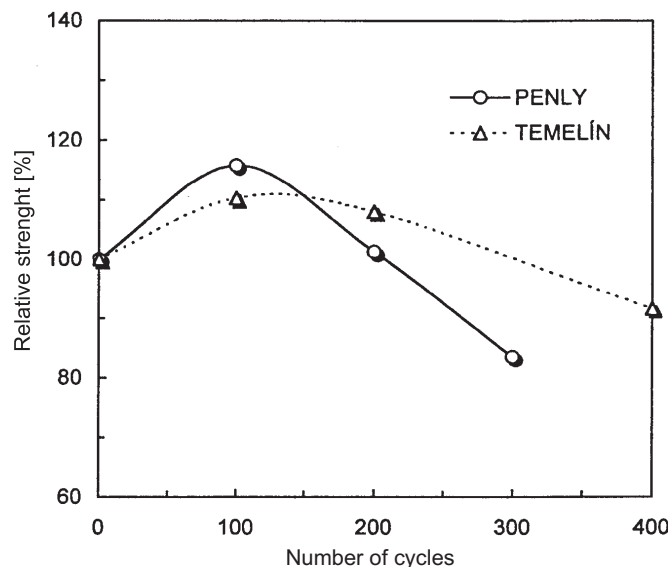


Fig. 1: Dependence of the relative strength on the number of cycles

cycling are lower in the case of TEMELÍN. A decrease of compressive strength brings about 8.4 % of the initial value in the case of TEMELÍN (after 400 cycles), and about 16.5 % in the case of PENLY already after 300 cycles. Additional loading above 300 cycles results in the destruction of the PENLY samples.

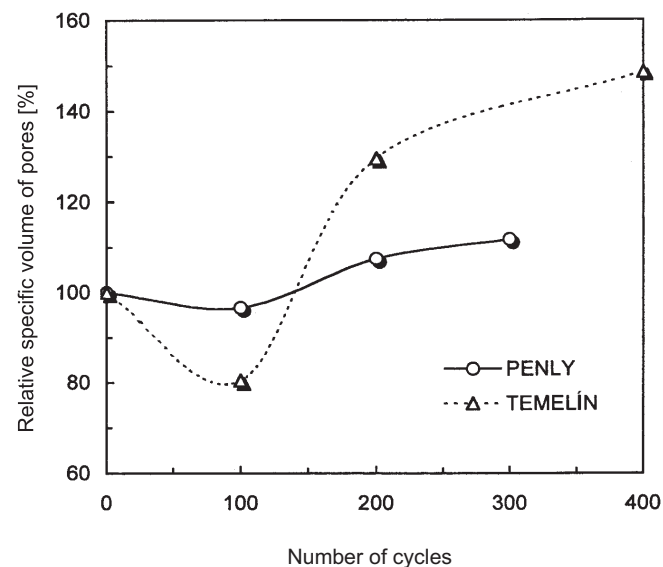


Fig. 2: Dependence of the relative specific volume of pores on the number of cycles

Both of the dependencies (Fig. 1, 2) present extremes after about 100 climatic cycles: maximum values for compressive strength (Fig. 1) and minimum values for a specific volume of pores (Fig. 2). It is a known fact that in solids there is an inverse relationship between porosity and strength [2], [3]. It should be noted that the measurement of compressive

strength was carried out on samples of concrete, but the specific volume of pores were studied on samples of cement paste. However, in concrete the porosity of the cement paste usually determines the strength characteristic. Obviously, our results are in accordance with the assumed theoretical dependence between porosity and strength.

After about 100 climatic cycles the strength in both materials increased and the volume of pores decreased. This result probably relates to the fact that during the first cycles the porous structure of the samples "matured". Under ideal moisture conditions in the climatic chamber hydration is further in progress and causes a decrease in the volume of the pores and a refining of the porous structure. This process evidently prevails over cracking of the porous structure as a consequence of the temperature cycling. The change in the development of the porous structure causes the corresponding behaviour of the strength of the two samples (TEMELÍN, PENLY).

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