

Influence of rate of inclusion of microalgae on the sensory characteristics and fatty acid composition of cheese and performance of dairy cows

by Till, B.E., Huntington, J.A., Posri, W., Early, R., Taylor-Pickard, J. and Sinclair, L.A.

Copyright, Publisher and Additional Information: This is the author accepted manuscript. The final published version (version of record) is available online via Elsevier.

This version is made available under the CC-BY-ND-NC licence:
<https://creativecommons.org/licenses/by-nc-nd/4.0/legalcode>

Please refer to any applicable terms of use of the publisher

DOI: <https://doi.org/10.3168/jds.2019-16391>



Till, B.E., Huntington, J.A., Posri, W., Early, R., Taylor-Pickard, J. and Sinclair, L.A. 2019. Influence of rate of inclusion of microalgae on the sensory characteristics and fatty acid composition of cheese and performance of dairy cows. *Journal of Dairy Science*.

25 September 2019

1
2
3
4
5
6
7
8
9
10
11

MILK AND CHEESE FATTY ACIDS

INTERPRETIVE SUMMARY

Influence of rate of inclusion of microalgae on the sensory characteristics and fatty acid composition of cheese and performance of dairy cows *by Till et al.* Long chain omega-3 PUFA such as docosahexaenoic acid (DHA) have human health benefits and are naturally high in microalgae. We fed different amounts of microalgae to dairy cows and found that milk and cheese content of DHA increased with the rate of inclusion, whilst the saturated fat content decreased. Feeding microalgae increased the air holes in cheese and the nutty flavor, and decreased the creaminess. Cow performance was unaffected except milk fat content which was reduced as the feeding level of microalgae increased.

12

RUNNING HEAD: MICROALGAE AND CHEESE

13

Influence of rate of inclusion of microalgae on the sensory characteristics

14

and fatty acid composition of cheese and performance of dairy cows

15

16

B. E. Till,* J.A. Huntington,* W. Posri, † R. Early, † J. Taylor-Pickard,‡ and L. A.

17

Sinclair*¹

18

19

***Department of Animal Production, Welfare and Veterinary Sciences, Harper Adams**

20

University, Newport, Shropshire, TF10 8NB, UK.

21

†Department of Food Technology and Innovation, Harper Adams University, Newport,

22

Shropshire, TF10 8NB, UK.

23

‡Alltech Biotechnology Centre, Summerhill Road, Dunboyne, Ireland.

24

25

26

27

28

¹Corresponding author: lsinclair@harper-adams.ac.uk

29

30

ABSTRACT

31
32 Modification of milk and cheese fat to contain long chain *n*-3 fatty acids (FA) by feeding
33 microalgae (ALG) to dairy cows has the potential to improve human health, but the subsequent
34 effect on the sensory attributes of dairy products is unclear. The objective was to determine the
35 effect of feeding dairy cows different amounts of ALG that was rich in docosahexaenoic acid
36 (DHA) on milk and cheese FA profile, cheese sensory attributes and cow performance. Twenty
37 Holstein dairy cows were randomly allocated to one of four dietary treatments in a 4 x 4 row
38 and column design, with four periods of 28 days, with cheddar cheese production and animal
39 performance measurements undertaken during the final 7 days of each period. Cows were fed
40 a basal diet that was supplemented with ALG (*Schizochytrium limnacinum* sp) at four rates; 0
41 (Control; C); 50 g (LA); 100 g (MA) or 150 g (HA) of ALG per cow per day. We found that
42 both milk and cheese fat content of DHA increased linearly with ALG feed rate, and was 0.29
43 g/100 g FA higher in milk and cheese from cows when fed HA compared to C.
44 Supplementation with ALG linearly reduced the content of saturated FA and the ratio of *n*-6:*n*-
45 3 FA in milk and cheese. Supplementation with ALG altered 20 out of the 32 sensory attributes,
46 with a linear increase in cheese air holes, nutty flavor and dry mouth aftertaste with ALG
47 inclusion. Creaminess of the cheese decreased with ALG inclusion rate and was positively
48 correlated to the saturated FA content. We also observed a quadratic effect on the fruity odor,
49 which was highest in cheese from cows when fed HA and lowest in LA, and firmness and
50 crumbliness texture, being highest in MA and lowest in HA. Supplementation with ALG had
51 no effect on the dry matter intake, milk yield or live weight change of the cows, with mean
52 values of 23.1, 38.5 and 0.34 kg/d respectively, but milk fat content decreased linearly and
53 energy corrected milk yield tended to decrease linearly with rate of ALG inclusion (mean
54 values of 39.6, 38.4, 37.1 and 35.9 g/kg and 41.3, 41.3, 40.5 and 39.4 kg/d for C, LA, MA and
55 HA respectively). We conclude that feeding ALG to high yielding dairy cows improved milk

56 and cheese content of DHA and altered cheese taste but not cow performance, although milk
57 fat content reduced as inclusion rate increased.

58 Key words: cheese, dairy cow, fatty acid, microalgae, sensory profile

59

60

INTRODUCTION

61 There has been a considerably body of research on the benefits of long chain (LC) *n*-3 fatty
62 acid (FA) on human health (Calder, 2014; Kliem and Shingfield, 2016). Two important LC *n*-
63 3 PUFA are eicosapentaenoic acid (EPA) and docosahexaenoic acid (DHA) which, when
64 provided in small quantities, can significantly decrease the likelihood of developing coronary
65 heart disease via their role in modulating prostaglandin metabolism and decreasing blood
66 triglycerides (Marventano et al., 2015). At high doses these LC *n*-3 PUFA can lower blood
67 cholesterol and have antithrombotic and anti-inflammatory properties (Marventano et al., 2015;
68 Calder, 2014). These LC *n*-3 PUFA are also important for growth, development, immunity and
69 insulin activity (Calder, 2014). In addition to the direct health benefits of PUFA, intermediates
70 in the biohydrogenation of unsaturated FA in the rumen of cattle such as conjugated linoleic
71 acids (CLA) have been shown to have health benefits including anti-carcinogenic properties in
72 both animal models and human cancer cells (Lock et al., 2005; Gebauer et al., 2011).

73 Ruminant products such as milk, cheese and beef have been criticized for their low content
74 of LC *n*-3 PUFA and high content of SFA (Kliem and Shingfield, 2016; Rodriguez-Herrera et
75 al., 2018). Despite this, one of the most effective means of increasing the content of LC *n*-3
76 PUFA in the human diet is via dairy products, particularly cheese (Givens and Gibbs, 2006).
77 In the majority of studies that have attempted to improve the health attributes of milk and
78 cheese, the main dietary source of LC *n*-3 PUFA has been fish oil (FO) (Chilliard et al., 2001;
79 Palmquist and Grinnari, 2006). However, the primary producer of LC *n*-3 PUFA at the base of
80 the food chain is microalgae (ALG) (Givens and Gibbs, 2006). Feeding ALG has therefore

81 been proposed as a more effective means of manipulating the FA composition of ruminant
82 products, partly due to its high concentration of LC *n*-3 PUFA, but also due to the lower extent
83 of biohydrogenation in the rumen compared to FO (Sinclair et al., 2005), although the transfer
84 efficiency into milk may not always be improved (Vahmani et al., 2013).

85 When evaluating the manipulation of the FA content of food products it is important to
86 determine the resultant effect on the organoleptic properties of the product. Most studies that
87 have investigated the influence of LC *n*-3 PUFA on the sensory attributes of cheese or other
88 dairy products have either fed FO to dairy cows (Allred et al., 2006; Vargas-Bello-Pérez et al.,
89 2015) or directly fortified dairy products with sources of FO (Bermúdez-Aguirre and Barbosa-
90 Cánovas, 2011; Martini et al., 2009). Such studies have reported varying effects on color,
91 aroma and flavor, with acceptance generally being lower at higher levels of FO inclusion
92 (Allred et al., 2009; Bermúdez-Aguirre and Barbosa-Cánovas, 2011; Martini et al., 2009).
93 Studies that have evaluated the effect of ALG on the sensory attributes of cheese are, however,
94 limited and do not cover the range of inclusion of ALG that may be encountered in commercial
95 practice (Vanbergue et al., 2018a). Those that have been conducted rated the cheese lower for
96 color and firmness, more grainy, and a higher spicy flavor, attributes that were associated with
97 a higher content of unsaturated alcohols and ketones, as well as the sulfur compound 2'-4-
98 dithiapentane, a product of methionine catabolism (Vanbergue et al., 2018a).

99 The inclusion of LC *n*-3 PUFA sources such as ALG has often been associated with
100 negative effects on performance and milk composition, particularly when included at high
101 levels. For example, a substantial decline in milk fat content has been reported in some studies
102 (Boeckeaert et al., 2008; Bichi et al., 2013; Vanbergue et al., 2018b), which has been linked to
103 the production of *trans* isomers such as *tran*-10, *cis*-12 CLA in the rumen (Bauman and
104 Griinari, 2003). Additionally ALG may reduce whole tract digestibility, as unsaturated FA have
105 been suggested to be toxic to fiber digesting bacteria (Maia et al., 2007).

106 There is a lack of literature on the effect of ALG on milk and cheese FA profile and
107 cheese sensory attributes in studies that have fed ALG at a range of levels that do not impact
108 on animal performance. The objectives of this study were to determine the effect of rate of
109 inclusion of DHA enriched ALG on milk and cheese FA profile, cheddar cheese sensory
110 attributes, and cow performance.

111

112

MATERIALS AND METHODS

113 The study was conducted in accordance with the requirement of the United Kingdom
114 Animals (Scientific Procedures) Act 1986 (amended 2012) and received local ethical
115 approval.

116 *Animals and treatments*

117 Twenty early lactation (77 ± 17.0 d in milk) Holstein-Friesian dairy cows yielding 44
118 (± 1.9) kg/d of milk, with a live weight of 654 (± 42.4) kg, and body condition score (Ferguson
119 et al., 1994) of 3.0 (± 0.2) at the beginning of the study were used. The study design was a 4 x
120 20 row and column design (Mead et al., 1993), with each of the 4 periods consisting of a 21 d
121 adaption period followed by 7 d of sampling. All cows were fed the same basal ration (Table
122 1) which was supplemented with one of four inclusion levels of ALG (*Schizochytrium*
123 *limacinum* sp., Alltech, Kentucky, USA) during each period. Treatment diets were; control
124 (C) no algae inclusion, 50 g microalgae/cow per day (LA), 100 g microalgae/ cow per day
125 (MA) and 150 g microalgae/cow per day (HA). A 50:50 (DM basis) wheat/dried sugar beet
126 feed mix replaced the ALG in C, LA and MA and was fed at 150, 100 and 50 g/cow per day
127 respectively. The ALG contained 135 g/kg crude protein, 580 g/kg oil and (g/100 g FA) 3.7,
128 1.5, 53.9, 1.7, 0.28 and 25.7 as C14:0, C14:1 *cis*-9, C16:0, C18:0, C20:5 n-3 and C22:6 n-3
129 respectively. The diets were formulated to produce approximately 37 kg/d (Thomas, 2004) and
130 contain approximately 200 g starch/kg DM, and were fed as a TMR once daily at 1.05 of the

131 intake measured in the previous 24 h, with feed refusals collected 3 times per week. The forages
132 and straight feeds were mixed along with the ALG (or wheat/sugar beet feed) using a mixer
133 wagon (HiSpec, County Carlow, Ireland), calibrated to ± 1 kg, and fed through roughage intake
134 feeders (Insentec B.V., Marknesse, The Netherlands) fitted with an automatic animal
135 identification and weighing system calibrated to ± 0.1 kg. Cows were housed together in the
136 same portion of a building containing free stalls fitted with foam mats, which were bedded
137 twice weekly with sawdust, limed weekly and scraped every 2 h by automatic scrapers. Cows
138 were milked twice daily at approximately 0615 and 1600 h, and had free access to fresh water.

139

140 ***Cheese production***

141 Milk was collected for cheese making during each sampling week from 4 cows per
142 treatment at consecutive pm and am milkings into 50 L buckets. The cows were selected from
143 the highest and lowest yielding animals to be representative of the group, with their mean
144 performance over the study provided in Supplementary Table 1. The pm milk was bulked,
145 rapidly cooled to 4°C and stored overnight in a mini bulk milk tank (Frigomilk milk cooler G1,
146 Via Trivulzia, Italy), and stirred continuously. Milk from the morning was mixed with the pm
147 milk for 30 min before being transferred to a 50 L cheese vat (Jongia, UK). Cheese was made
148 following a cheddar recipe as described by Robinson and Wilbey (1998). The milk was
149 pasteurized by heat-treating to 63°C for 30 min, with temperature and titratable acidity % (TA)
150 measured every 15 min by titration with 0.1 N NaOH. When the milk had cooled to 29.5°C, 3
151 g of a starter culture of mixed lactic bacteria (single shot culture OV26, Orchard Valley Dairy
152 Supplies, Worcestershire, UK) was added. Ripening continued until the TA reached 0.20-0.22
153 % (up to 1 h), and vegetarian marzyme rennet (Orchard Valley dairy supplies, Worcestershire,
154 UK) added as a clotting agent at a rate of 25 mL diluted in 175 mL of water per 100 L of milk,
155 and the temperature held at 29.5 °C. The curd was then allowed to set over 50 min before being

156 cut into 3 to 5 mm cubes. The temperature was then raised to 40 °C over 40 min with stirring,
157 the whey drained off, and the curd cut and blocked every 20 min until dry. The curd was then
158 milled by chopping into finger size pieces, and cooled to 25.5°C. Salt was then mixed into the
159 curd (100 g per 5 kg of curd) before being transferred into 3 cheese molds, and pressed
160 overnight at 75 kN/ m². The cheese was turned the following day in the molds and re-pressed
161 at 200 kN/ m² for 24 h. The cheese wheels were then vacuum packed in individual embossed
162 vacuum bags, and stored at 4°C for 120 d to mature prior to analysis.

163 *Sensory evaluation of cheese*

164 For the assessment of cheese sensory quality, a generic descriptive sensory analysis was
165 applied. The sensory methodology provided sensorial quantitative descriptions (sensory
166 profiles) of food products, which were obtained from the perceptions and evaluations of
167 qualified panelists. Eight skilled panelists were selected from a base group recruited and
168 screened in accordance with best practice BS EN ISO 8586:2014 (BSI, 2014), and had previous
169 experience with sensory profiling of food products. The selection criteria for the cheese panel
170 was based on the ability to detect differences among various cheese, cereal and feed-like odors,
171 and to correctly identify the maturity of cheese on the basis of a ranking test (BSI, 2009).

172 The panelists were then trained with a cheese sample range over a total of 40 h,
173 developing a sensory lexicon to establish descriptive terms and the sequence of attribute testing
174 based on odor (sniffing), appearance (looking), flavor and aftertaste (tasting), and texture
175 (looking, touching and tasting; Supplementary Table 1). The cheese lexicon of 32 sensory
176 attributes was generated and calibrated with reference products for cheese profiling in
177 accordance with guidelines for sensory analysis in milk and milk products (BSI, 2009), and
178 sensory profiling in cheese research (Drake, 2007; Drake et al., 2010; Rogers et al., 2009). The
179 references were used to aid panelists in training and attribute identification and scale usage. A
180 15-cm unstructured line scale with end anchor words was used for the descriptive analysis for

181 each attribute. Panelist performances were tested for individual repeatability and
182 discriminability on cheese samples to ensure that the panel was qualified prior to the sensory
183 profiling test.

184 Three cheese samples per test session were monadically evaluated on all the sensory
185 attributes at a time to minimize the panelists' fatigue, with a 30-minute break between sessions.
186 Water crackers, cucumber sticks and drinking water were used as cleansing materials. Each
187 panelist was provided with two cubes per sample per replication resulting in 32 samples to
188 evaluate (4 treatments x 4 periods x 2 cubes). Surplus cubes were available if required. The
189 mature cheese samples were trimmed of all external surfaces and cut into 2 x 3 cm cubes and
190 maintained at 12°C (Brown et al., 2003) for evaluation. The samples were then presented in
191 lidded plastic sample pots, and the evaluation sessions took place in individual booths equipped
192 with Compusense® Five software (Compusense Inc., Guelph, Ontario, Canada), using a
193 random and balanced order serving plan.

194 *Animal performance*

195 Feed intake was recorded daily during the sampling week of each period, and sub-
196 samples of each TMR were collected daily and stored at -20°C for subsequent analysis. Forage
197 samples were collected weekly, oven dried at 105°C and the ratio of corn:grass silage adjusted
198 to the desired level on a DM basis. Milk yield was recorded daily and samples collected on
199 four occasions during the sampling week of each period, a preservative added (Microtabs II,
200 Advanced Instruments, Inc., Massachusetts, USA) and stored at 4°C prior to subsequent
201 analysis. Additional samples were collected on successive milkings for FA analysis. Cows
202 were weighed and body condition score recorded at 1100 h prior to the start of the study, and
203 on the final day of each period. Blood samples were collected from the jugular vein from 3
204 cows per treatment per period (resulting in n=12 cows per treatment). The cows were selected
205 from the highest, mid and lowest yielding animals in the group, with their performance over

206 the study provided in Supplementary Table 1. The blood samples were collected over two days
207 at 0700, 1000 and 1300 h (to assess diurnal fluctuations) into vacutainers containing sodium
208 heparin for the subsequent determination of β -hydroxybutyrate (3-OHB), or potassium oxalate
209 for the determination of glucose and non-esterified fatty acids (NEFA). Samples were
210 centrifuged at 1000 x g for 15 min, the plasma separated and stored at -20°C prior to subsequent
211 analysis.

212

213 *Chemical analysis*

214 Milk compositional analysis was conducted using a Milkoscan Minor (Foss Electric,
215 Denmark), calibrated using standards according to AOAC (2012). Milk FA analysis followed
216 the method described by Hara and Radin (1978) for lipid extraction and Chouinard et al. (1999)
217 for methylation. Cheese FA analysis was as described by Coakley et al., (2007) for lipid
218 extraction, and followed the same method as the milk fat for methylation, whilst the TMR FA
219 was determined as described by Jenkins (2010). Fatty acids were identified using a GC (model
220 6890, Agilent, Germany) fitted with an automatic sampler, flame ionization detector and 100
221 m column (CPSil88, Agilent Technologies, UK) as described by Lock et al. (2006). The oven
222 temperature started at 70 °C, was held for 2 min, followed by an increase of 8 °C/min until it
223 reached 110 °C, held for 4 min, then increased 5 °C/min to reach 170 °C, held for 10 min, and
224 finally increased at 4 °C/min to 225 °C and held for 15 min. Each sample had a run time of
225 61.8 min and a post run time of 1 min at 70 °C. Peaks were identified by comparison of the
226 retention time with individual FAME standards (Sigma-Aldrich, UK).

227 The TMR samples for each diet were bulked within each period and a sub-sample
228 analyzed according to AOAC (2012) for DM (934.01), CP (988.05) and ash (924.05), whilst
229 NDF was analyzed according to Van Soest et al. (1991). Plasma samples were analyzed for
230 glucose, 3-OHB and NEFA, using kits (catalogue no's RB1008; GU611 and FA115,

231 respectively, Randox Laboratories, County Antrim, UK) and a Cobas Mira Plus autoanalyzer
232 (ABX Diagnostics, Bedfordshire, UK).

233

234 *Calculations and statistical analysis*

235 The atherogenic (AI) and thrombogenic indices (TI) in cheese were calculated as
236 described by Ulbright and Southgate (1991). Sensory data were analyzed using XLSTAT
237 software (Addinsoft, 2018), using the analyzing data/principal component analysis option to
238 gain an overview of both sensory and FA profiles of all treatment combinations. Principal
239 Component Analysis (PCA) was used to investigate and visualize correlations between the
240 attributes and to obtain non-correlated factors. Milk and cheese FA, sensory and performance
241 data were analyzed by ANOVA using Genstat 17th edition (VSN. Ltd, Oxford, UK) as a row
242 and column design (Mead et al., 1993) using the following model:

$$243 \quad Y_{ijk} = \mu + T_i + P_j + A_k + \varepsilon_{ijk}$$

244 Where Y_{ijk} is the observation, μ is the overall mean, T_i is treatment, P_j is period, A_k is animal
245 and ε_{ijk} is the residual error. Treatment effects were split into orthogonal polynomial contrasts
246 (linear, quadratic and cubic). Blood metabolites were analyzed as repeated measures analysis
247 of variance using Genstat 17th edition (VSN. Ltd, Oxford, UK). Results are presented as
248 treatment means with the standard error of the mean (SEM).

249

250

RESULTS

251 *Feed fatty acid and proximate analysis*

252 The content of C18:0, C18:1n-9, C18:2n-6 and C18:3n-3 were similar in all four diets,
253 with mean values of 0.9, 7.7, 9.6 and 1.6 g/kg DM respectively. We detected no DHA in C,
254 with the content of DHA and C16:0 increasing as the dietary inclusion of ALG increased. All
255 diets had a similar DM content, with a mean of 372 g/kg (Table 1). The OM content was also

256 similar across all diets (mean of 932 g/kg DM respectively), whereas the LA diet had a CP
257 content that was 6 g/kg DM higher than the HA diet, which had the lowest value, with C and
258 MA being intermediate. The NDF content was similar between treatments with a mean value
259 of 455 g/kg DM.

260

261 ***Milk and cheese fatty acid profile***

262 We observed no effect ($P > 0.05$) of dietary treatment on milk fat content of C4:0,
263 C14:0 to C17:1, C20:0 or C22:5 $n-3$ (Table 2). In contrast we observed a linear decrease ($P <$
264 0.05) in the milk fat content of C6:0, C8:0, C10:0, C18:0, C18:1 $cis-9$, and C22:0, as the
265 inclusion level of ALG increased in the diet. The milk fat concentration of C18:1 $trans-8$ to
266 C18:1 $trans-12$, C18:2 $cis-9$, $cis-12$, C18:3 $cis-9$, $cis-12$, $cis-15$, C18:2 $cis-9 trans-11$ CLA,
267 C18:2 $trans-10$, $cis-12$ CLA, C20:3 $n-6$ and C20:3 $n-3$ increased linearly ($P < 0.05$) as the
268 inclusion level of ALG increased in the diet. Milk fat DHA content also increased linearly (P
269 < 0.001) from 0.08 g/100 g in cows fed C diet to 0.37 g/100 g FA when fed HA.

270 We observed a linear decrease ($P = 0.02$) in the proportion of milk FA of chain length
271 less than C16, and increase in FA more than C16 as the dietary inclusion rate of ALG increased,
272 but there was no effect of treatment on the proportion of C16:0 plus C16:1 ($P > 0.05$).
273 Increasing the inclusion level of ALG had a linear effect ($P < 0.001$) on milk fat content of
274 saturated FA, being highest in cows when offered C, and lowest when offered HA. In contrast
275 both the MUFA and PUFA content in milk fat increased linearly ($P < 0.001$) as the dietary
276 inclusion level of ALG increased. We also observed a linear increase ($P < 0.001$) in total $n-3$
277 and $n-6$ FA in milk fat as ALG inclusion increased, and a linear decrease ($P < 0.001$) in the
278 ratio of $n-6$ to $n-3$, being highest in cows offered C and lowest in those offered HA.

279 We observed a linear decrease ($P < 0.05$) in cheese C6:0, C18:0, C18:1 $cis-9$ and C22:0
280 as the inclusion level of ALG increased in the diet, but there was no effect ($P > 0.05$) on any

281 of the other FA below C18:0, or on C18:2 *cis*-9, *cis*-12, C20:0, C18:2 *trans*-10 *cis*-12 CLA and
282 C20:3*n*-3 (Table 3). Cheese FA content of C18:1 *trans* 10, 11 and 12, C18:3 *cis*-9, *cis*-12,
283 *cis*15, C18:2 *cis*-9 *trans*-11 CLA and C20:3*n*-6 increased linearly ($P < 0.05$) as the
284 supplementation of ALG increased. Cheese content of DHA increased quadratically with
285 dietary inclusion of ALG ($P < 0.001$), being highest in cheese made from cows fed HA. There
286 was a small but linear increase ($P < 0.05$) in the content of EPA in cheese with ALG inclusion,
287 from 0.05 g/100g in C to 0.06 g/100g in HA. We found no effect ($P > 0.05$) of treatment on the
288 sum of cheese FA of chain length less than C16:0 or chain length more than C16:0, MUFA or
289 total *n*-6. However increasing the dietary supplementation of ALG had an effect ($P < 0.05$) on
290 the total SFA in cheese, which decreased linearly from 67.9 in C to 66.2 g/100 g FA in HA,
291 and on total PUFA, which increased from 3.92 in C to 4.61 g/100 g in HA. We also saw a cubic
292 change ($P < 0.001$) in the ratio of *n*-6:*n*-3 in cheese as the inclusion level of ALG increased in
293 the diet, being lowest in cheese from cows fed LA and highest in those fed C. In contrast, both
294 the atherogenicity (AI) and thrombogenicity index (TI) decreased linearly with ALG inclusion
295 rate.

296

297 ***Cheese composition and sensory analysis***

298 Cheese moisture content increased linearly ($P < 0.001$) with dietary inclusion rate of
299 ALG, whereas the fat content decreased linearly ($P < 0.05$; Table 3). Supplementation with
300 ALG altered 20 out of the 32 sensory attributes ($P < 0.05$; Table 4). We observed a linear
301 increase ($P < 0.05$) in the appearance of air holes, sweetness, nutty flavor, acidic, and dry throat
302 aftertaste, and a linear decrease ($P < 0.05$) in the creamy flavor of the cheese as the inclusion
303 level of ALG increased in the diet. The creamy flavor was positively and highly correlated to
304 the percentage of SFA ($r = 0.601$), AI ($r = 0.603$) and TI ($r = 0.560$) in the cheese. We also
305 observed a cubic effect ($P < 0.05$) on the fruity odor, which was highest in cheese from cows

306 when fed HA and lowest in those receiving LA; edge cut appearance ($P < 0.001$) which was
307 highest in HA and lowest in cheese made from cows fed MA; and firmness and crumbliness
308 texture ($P < 0.05$), being highest in cheese from cows when fed MA, with HA fed cows
309 producing crumblier and less firm cheese. There were also cubic effects of treatment ($P < 0.05$)
310 on farm-yardy odor, stickiness, acid flavor, bitterness and dry mouth aftertaste.

311 The PCA-biplot (Figure 1a) highlights the main sensory attributes in relation to the
312 cheese FA. The PCA accounted for 67.4% of the data variance with the flavors of savory and
313 nutty being major sensory attributes contributing to Dimensions (D) 1 and 2. The nutty flavor
314 was higher in samples from MA and HA, and were correlated to DHA, C10, C12, C14 and
315 C<16 ($r = 0.521, 0.579, 0.640, 0.717, \text{ and } 0.620$ respectively). Textural attributes such as air
316 holes contributed to D3 (Figure 1b), and was positively correlated to EPA, PUFA, and *cis*-9,
317 *trans*-11 CLA, and negatively correlated to TI ($r = 0.501, 0.585, 0.558 \text{ and } -0.515$ respectively).
318 We also found a correlation in D3 between color and several FA; the higher the C14:1 *cis*-9,
319 C15 and AI the more intense the yellow shade in the cheese ($r = 0.537, 0.692 \text{ and } 0.681$
320 respectively), whereas the color was paler when C14, C>16, C18:2 *n*-6 and C18:1 *cis*-9
321 increased ($r = -0.503, -0.566, -0.611 \text{ and } -0.592$ respectively).

322

323 ***Animal performance***

324 We observed no effect ($P > 0.05$) of dietary treatment on DMI or milk yield, with mean
325 values of 23.4 and 38.5 kg/d respectively (Table 5). We observed a linear decrease ($P < 0.001$)
326 in milk fat content and yield with increasing dietary inclusion rate of ALG, with cows fed HA
327 producing 3.7 g/kg and 0.15 kg/d less than those receiving C. Milk protein content and yield,
328 and lactose yield were not affected by dietary treatment ($P > 0.05$), with mean values of 32.4
329 g/kg, 1.24 kg/d and 1.78 kg/d respectively. In contrast milk lactose concentration decreased
330 linearly ($P = 0.007$) with increasing dietary inclusion of ALG, from 46.5 g/kg in cows receiving

331 C to 45.8 g/kg in HA, and there was a trend ($P = 0.06$) for energy corrected milk yield (ECM)
332 to decrease linearly with ALG inclusion. We also observed no effect ($P > 0.05$) of dietary
333 treatment on mean live weight, live weight change or body condition score, with mean values
334 of 667 kg, 0.34 kg/d, and 2.94 units respectively. We observed no effect ($P > 0.05$) of dietary
335 treatment on the mean plasma concentration of glucose, 3-OHB or NEFA, but there was an
336 effect of time ($P < 0.001$), with concentrations of 3-OHB increasing and NEFA and glucose
337 decreasing across the 3 time points.

338

339

DISCUSSION

340 *Milk and cheese fatty acid profile*

341 The primary objective of our study was to increase milk fat and cheese concentrations
342 of DHA and to determine the subsequent effect on the sensory attributes of cheddar cheese.
343 The dietary levels of ALG used here were chosen as previous studies that have evaluated the
344 effect of ALG on cheese sensory attributes (e.g. Vanbergue et al., 2018a) have used very high
345 levels that were associated with a major perturbation to rumen function and reduced animal
346 performance (Vanbergue et al., 2018b).

347 The similarity between the milk and cheese FA profile across treatments indicates that
348 cheese manufacturing and packaging had little effect on the FA profile, a finding in agreement
349 with Chilliard and Ferlay (2004). We found that DHA increased linearly with the addition of
350 ALG in the diet, a finding in accordance with Stamey et al. (2012), Vahmani et al. (2013) and
351 Boeckert et al. (2008). The DHA content of the cheese from cows fed HA in the current study
352 was however, lower than when Martini et al. (2009) fortified reduced-fat cheese with FO. The
353 opportunities for fortification of dairy products with FO is limited however, as oxidative
354 deterioration causes off-flavors, and Kolanowski and Weissbrodt (2007) reported that cheese
355 stability was limited to only 4 weeks, restricting its commercial use.

356 As a consequence of the significant increase in DHA and to a lesser extent C18:3 *cis*-
357 9, *cis*-12, *cis* 15 and EPA in milk from cows supplemented with ALG, we found that the *n*-6:*n*-
358 3 ratio in milk and cheese decreased from approximately 0.81 in cows fed the Control to 0.76
359 at the highest dietary addition of ALG. The recommended daily ratio of *n*-6:*n*-3 FA in the
360 human diet is 2.3:1 (Kris-Etherton et al., 2000), but this ratio is often higher in most Western
361 style diets. This is principally due to a high consumption of *n*-6 FA, and therefore a reduction
362 is attractive for human health (Allred et al., 2006), although the usefulness of the dietary *n*-6:*n*-
363 3 ratio in reducing cardiovascular disease has however, recently been questioned (Salter, 2013).
364 The content of SFA, AI and TI in the cheese in our study also decreased with increasing dietary
365 inclusion of ALG, whilst the content of MUFA and PUFA increased. This altered FA profile
366 is in agreement with previously reported responses to ALG (Glover et al., 2010; Boeckert et
367 al., 2008). The European Food Safety Authority (2012) suggested that people should consume
368 at least 250 mg LC *n*-3 FA /d, although a higher intake is required for the prevention of
369 cardiovascular diseases (Marventano et al., 2015). In the European Union (EU) consumption
370 of cheese averages 50 g/d, whereas in the United States it is reported to be 43 g/d (Canadian
371 Dairy Information Centre, 2016). In our study 50 g of cheese made from cows fed HA would
372 supply a daily intake of 43.5 mg of DHA + EPA, a 2.5 fold increase compared to the 13.8 mg
373 of DHA + EPA in cheese made from cows fed C, and would contribute approximately 17 % of
374 the daily recommendation of LC *n*-3 PUFA.

375

376 ***Cheese composition and sensory evaluation***

377 Sensory analysis is the ultimate measure of product quality and success, and is often
378 the final step in many experiments or applications (Drake, 2007). Improvements in the LC *n*-3
379 PUFA content of cheese will therefore only have a meaningful impact on the farmer and
380 customer if consumer perception is not adversely affected. Previous studies have reported that

381 a high dietary inclusion of ALG resulted in cheese that was less colored, which was attributed
382 to a smaller milk fat globule diameter (Vanbergue et al., 2018a). At the lower levels of dietary
383 ALG fed in our study there was no consistent effect on cheese color, although there was a
384 strong relationship with individual FA, with cheese containing C14:1 *cis*-9, and C15 being
385 more yellow, and paler when C18:2 *n*-6 and C18:1 *cis*-9 were increased.

386 It is well established that a high content of LC *n*-3 PUFA can predispose dairy products
387 to oxidation and can significantly decrease the sensory quality of cheese due to the
388 development of fishy off-flavors (Kolanowski and Weissbrodt, 2007; Damodaran and Parkin,
389 2017). Fortification of cheese with FO was reported to result in significant off flavors in the
390 study of Martini et al., (2009), but only at the highest rates of inclusion, whilst the fishy flavor
391 decreased as a function of age and became non-significant after 3 mo of age (Martini et al.,
392 2009). In our study, the cheese was matured for 120 d, which may explain the lack of an effect
393 of treatment on a fishy flavor, even at the highest rate of inclusion of ALG. Allred et al., (2006)
394 and Vargas-Bello-Pérez et al. (2015) also reported no detectable fish flavors in cheese made
395 from cows fed FO alone or in combination with soybean products, although the concentrations
396 of LC *n*-3 PUFA in milk were considerably lower than that reported here. Feeding ALG to
397 dairy cows at a higher level than used here was also reported to have no major effect on the
398 flavor of cheese (Vanbergue et al., 2018a).

399 We did detect a slight linear increase in acidic and bitter aftertaste in our cheese.
400 Bitterness in cheese has predominantly been associated with hydrophobic peptides from
401 proteolytic reactions, with several amino acids such as aspartate and glutamate contributing
402 (Baptista et al. 2017; McSweeney, 2007). Bitterness in aged cheddar cheese has also been
403 reported to be higher when milk was inoculated with a blend of *Lactococcus lactis* strains that
404 had a low level of autolysis (Hannon et al., 2007). Our cheese processing conditions and recipe
405 were based on published standards using a commercially available starter culture comprised of

406 mixed lactic bacteria that has not previously been associated with bitterness. A bitter aftertaste
407 could also be due to taste interactions and masking effects of salty-sour and bitter tastes.
408 Thomas-Danguin et al. (2016) reviewed taste interactions in cheese models and reported that
409 perceived intensity of sourness could be enhanced by the concentration of NaCl, although we
410 did not measure final NaCl concentrations in our cheese. In contrast to our findings, Vanbergue
411 et al., (2018a) reported no effect on acidic or bitter taste in cheese made from cows fed ALG,
412 and it would therefore appear that unless inclusion rates are very high or cheese maturation
413 short, that feeding ALG may not have a major effect on acidic and bitter taste.

414 Food structure can play a major role in the release of flavor compounds as this can
415 affect the release of volatiles and the taste release profile (Lamichhane et al., 2018), with a
416 higher release of flavor compounds when the product contains a more porous structure. In our
417 study air holes increased linearly with the inclusion of ALG, and were positively correlated to
418 the EPA, PUFA, and *cis*-9, *trans*-11 CLA of the cheese. These changes were associated with
419 an increase in an acid note, initial sweetness, bitterness and pleasant nutty flavor, and inversely
420 associated with creaminess. A softer structure has been reported in some studies when cheese
421 was made from milk from cows fed diets rich in PUFA (Chen et al., 2004). Similarly, cheese
422 made from our cows fed HA was less firm and more crumbly, and may therefore be used to
423 produce dairy products for markets that prefer a softer structure. There was also a linear
424 decrease in the creamy flavor of the cheese as the level of PUFA increased, a finding consistent
425 with Chen et al. (2004) who stated that PUFA can inhibit lipases that are important for the
426 generation of a cultured dairy product flavor by releasing free FA. Others have reported an
427 increase in a pleasant nutty flavor which was related to content of linoleic acid, (Stuchlik and
428 Zak, 2002), although in our study the relationship was stronger with DHA with a linear increase
429 in a nutty flavor with ALG inclusion rate.

430 ***Animal performance***

431 All of the diets used in our study had a similar DM, CP and NDF content that was comparable
432 to the mean dietary composition reported in a recent survey of UK dairy rations (Tayyab et al.,
433 2018). As the inclusion rate of ALG in our study was increased the supply of DHA increased
434 to provide approximately 0, 8, 16 and 24 g/cow per d in C, LA, MA and HA respectively. These
435 dietary inclusion levels were selected as higher amounts have been associated with a decrease
436 in animal performance and milk fat content (Boeckaert et al., 2008; Vanbergue et al., 2018b).
437 In the current study we observed no effect of treatment on DMI, which averaged 23.3 kg/d, a
438 finding in accordance with Stamey et al. (2012) and Vahmani et al. (2013) who reported no
439 effect of feeding 200 g/d of ALG or FO to Holstein cows. However, at a higher inclusion level
440 of 50 g DHA/cow per d in the study of Moate et al., (2013) there was a 6% decrease in DMI,
441 with an 11% decrease at an inclusion level of 75 g/cow per day, and it would therefore appear
442 that supplying DHA from marine algae at up to 25g/d can be achieved without a negative
443 impact on intake.

444 We found no effect of dietary treatment on milk yield, although ECM tended to
445 decrease linearly with increasing rate of ALG inclusion, principally due to a reduction in milk
446 fat content. Our results are in agreement with Moate et al., (2013) who also reported a linear
447 decrease in ECM (but not milk yield), with increasing inclusion of algal meal. In contrast, ALG
448 inclusion was associated with a reduction in milk yield in the study of Vanergue et al., (2018),
449 which was also associated with a decrease in milk fat content. Milk fat depression induced by
450 ALG supplementation has been reported in both dairy cows (Moate et al., 2013; Vahmani et
451 al., 2013) and sheep (Bichi et al., 2013). The precise mechanism behind milk fat depression
452 following supplementation with marine oils such as ALG or FO is however, unclear (Bichi et
453 al., 2013). Bauman and Griinari (2003) described how unique FA intermediates that are
454 produced through the biohydrogenation of PUFA can cause an inhibitory effect on milk fat
455 synthesis, with *trans*-10 *cis*-12 CLA being identified as a potent inhibitor (Hussein et al., 2013;

456 Peterson et al., 2003; Sinclair et al., 2007), although other intermediaries may also be involved
457 (Chilliard et al., 2001). Supplementation of oil mixtures rich in PUFA or intermediaries of
458 biohydrogenation in the rumen can strongly inhibit *de novo* synthesis and uptake of circulating
459 FA by the mammary gland (Hussein et al., 2013), and may therefore explain our results. For
460 example Vahmani et al, (2013) reported a 15 % reduction in the expression of sterol regulatory
461 element binding protein in the mammary tissue of cows fed FO or ALG compared to the control
462 diet. The antilipogenic effects of *trans*-10 *cis*-12 CLA has been well demonstrated (Bauman
463 and Chillard, 2003, Lock et al., 2006), and in the current study we also observed a linear
464 increase in *trans*-10 *cis*-12 CLA, as daily milk fat content and yield decreased with the addition
465 of ALG in the diet, although the inhibition of milk fat synthesis is often accompanied by little
466 or no change in this isomer in animals fed marine lipids, suggesting a role for other isomers or
467 FA.

468 Mattos et al. (2004) reported a decrease in plasma glucose concentration when FO was
469 fed to cattle which was associated with a decrease in DMI, but in our study DM intake and
470 plasma glucose concentration were unaffected by treatment. Overall, the lack of an effect of
471 dietary treatment on blood glucose, NEFA or 3-OHB in our study reflects the lack of a
472 difference in intake, weight change and milk yield.

473

474

CONCLUSIONS

475 Feeding DHA-enriched ALG to dairy cows linearly increased milk and cheese
476 concentration of DHA and PUFA, and decreased concentrations of SFA, which may have
477 human health benefits. We observed an increase in crumbliness and decrease in firmness and
478 creamy flavor of cheddar cheese as well as an increase in nutty flavor as the inclusion of ALG
479 increased. The modified FA composition was associated with a linear decrease in milk fat
480 content, but there was no effect on DMI or milk yield, although energy corrected milk yield

481 tended to be reduced as the inclusion rate of ALG increased. It is therefore recommended that
482 cheese can be made from cows fed ALG as this will improve milk and cheese fatty acid quality
483 but will alter the sensory attributes of cheese and reduce milk fat content if fed at high levels.

484

485

ACKNOWLEDGMENTS

486 This study was funded by Alltech (Kentucky, USA), who also provided the algae. The authors
487 greatly appreciate the technical assistance of S. Williams, N. Blowey, H. Wright, G. Pearman
488 and J. Kelly, and the staff at Harper Adams University dairy farm, and sensory technical
489 support from C. Hutchison and M. Pusey.

490

491

REFERENCES

492 Allred, S. L., T. R. Dhiman, R. C. Brennand, D. J. McMahon, and N. D. Luchini. 2006.
493 Milk and cheese from cows fed calcium salts of palm and FO alone or in combination with
494 soyabean products. *J. Dairy Sci*, 89: 234 - 248.

495 Association of Official Analytical Chemists (2012). *Official methods of analysis*.
496 Association of Official Analytical Chemists, 19th Edition. Washington, DC, USA.

497 Baptista, D. P., F. D. da Silva Araújo, M. N. Eberlin, and M. L. Gigante. 2017. Reduction
498 of 25% salt in Prato cheese does not affect proteolysis and sensory acceptance. *Int. Dairy J.* 75:
499 101-110.

500 Bauman, D. E., and J. M. Griinari. 2003. Nutritional regulation of milk fat synthesis.
501 *Annu. Rev. Nutr*, 23: 203 - 227.

502 Bermúdez-Aguirre, D., and G. V. Barbosa-Cánovas. 2011. Quality of selected cheese
503 fortified with vegetable and animal sources of omega-3. *LWT-Food Sci. Technol.* 44: 1577-
504 1584.

505 Bichi, E., G. Hervas, P. G. Toral, J. J. Loo, and P. Frutos. 2013. Milk fat depression
506 induced by dietary marine algae in dairy ewes: Persistency of milk fatty acid composition and
507 animal performance responses. *J. Dairy Sci*, 96: 524 - 532.

508 Boeckaert, C., B. Vlaeminck, J. Dijkstra, A. Issa-Zacharia, T. Van Nespen, W. Van
509 Straalen, and V. Fievez. 2008. Effect of dietary starch or micro algae supplementation on
510 rumen fermentation and milk fatty acid composition on dairy cows. *J. Dairy Sci*, 91: 4714 -
511 4727.

512 Brown, J. A., E. A. Foegeding, C. R. Daubert, M. A. Drake, and M. Gomperts. 2003.
513 Relationships among rheological and sensorial properties of young cheeses. *J. Dairy Sci*. 86:
514 3054 - 3067.

515 BSI. 2014. BS EN ISO 8586:2014. Sensory Analysis: General Guidelines for the
516 Selection, Training and Monitoring of Selected Assessors and Expert Sensory Assessors.
517 Geneva, Switzerland

518 BSI. 2009. BS ISO 22935-1:2009 (IDF 99-1:2009). Milk and milk products, Sensory
519 analysis, Part 1: General guidance for the recruitment, selection, training and monitoring of
520 assessors

521 Calder, P. C. 2014. Very long chain omega-3 (*n*-3) fatty acids and human health. *Eur. J.*
522 *Lipid Sci. Technol*, 116: 1280 - 1300.

523 Canadian Dairy Information Centre. 2016. Global cheese consumption (kg per capita).
524 Available at http://www.dairyinfo.gc.ca/index_e.php?s1=dff-fcil&s2=cons&s3=consglo&s4=tc-ft&ncid=txtlnkusaolp00000618 [Accessed 01/21/2019].
525

526 Chen, S., G. Bobe, S. Zimmerman, E. G. Hammond, C. M. Luhman, T. D. Boylston, A.
527 E. Freeman, and D. C. Beitz. 2004. Physical and sensory properties of dairy products from
528 cows with various milk fatty acid composition. *J. Agric. Food Chem*, 52: 3422 - 3428.

529 Chilliard, Y., A. Ferlay, and M. Doreau. 2001. Effect of different types of forages, animal
530 fat or marine oils in cow's diet on milk fat secretion and composition, especially conjugated
531 linoleic acid (CLA) and polyunsaturated fatty acids. *Livest. Prod. Sci*, 70: 31 - 48

532 Chilliard, Y., and A. Ferlay. 2004. Dietary lipids and forages interactions on cow and
533 goat milk fatty acid composition and sensory properties. *Reprod. Nutr. Dev*, 44: 467 - 492.

534 Chouinard, P. Y., L. Corneau, A. Saebo, and D. E. Bauman. 1999. Milk yield and
535 composition during abomasal infusion of conjugated linoleic acids in dairy cows. *J. Dairy Sci*,
536 82: 2737 - 2745.

537 Coakley, M., E. Barrett, J. J. Murphy, R. P. Ross, R. Devery, and C. Stanton. 2007.
538 Cheese manufacture with milk elevated conjugated linoleic acid levels caused by dietary
539 manipulation. *J. Dairy Sci*, 90: 2919 - 2927.

540 Damodaran, S., and K. L. Parkin. 2017. *Fennema's Food Chemistry*, 5th Edition, Florida,
541 CRC Press Taylor and Francis group.

542 Drake, M.A. 2007. Invited Review: Sensory analysis of dairy foods. *J. Dairy Sci*, 90:
543 4925 - 4937.

544 Drake, S. L., Yates, M.D. and Drake, M.A. 2010. Development of a flavor lexicon for
545 processed and imitation cheeses. *J. Sensory Studies* 25: 720–739.

546 European Food Safety Authority. 2012. EFAS assesses safety of long-chain omega-3
547 fatty acids. Available at: <https://www.efsa.europa.eu/en/press/news/120727> [Accessed
548 05/07/2017].

549 Ferguson, J. D., D. T. Galligan, and N. Thomsen. 1994. Principal descriptors of body
550 condition score in Holstein cows. *J. Dairy Sci*, 77: 2695 - 2703.

551 Gebauer, S. K., J. Cardigny, M. U. Jakobsen, B. Lamarche, A. L. Lock, S. D. Proctor,
552 and D. Baer. 2011. Effects of ruminant trans fatty acids on cardiovascular disease and cancer:

553 a comprehensive review of epidemiological, clinical, and mechanistic studies. *Adv. Nutr*, 2:
554 332 – 354.

555 Givens, D. I., and R. A. Gibbs. 2006. Very long chain *n*-3 polyunsaturated fatty acids in
556 the food chain in the UK and the potential of animal derived foods to increase intake. *Nutr*
557 *Bull*, 31: 104 - 110.

558 Glover, K. E., S. Budge, M. Rose, H. P. Rupasinghe, L. Maclaren, J. Green-Johnson, and
559 A. H. Fredeen. 2012. Effects of feeding fresh forages and marine algae on the fatty acid
560 composition and oxidation of milk and butter. *J. Dairy Sci*, 95: 2797 - 2809.

561 Hannon, J. A., K. N. Kilcawley, M. G. Wilkinson, C. M. Delahunty, and T. P. Beresford,
562 T.P. 2007. Flavour precursor development in cheddar cheese due to lactococcal starters and the
563 presence and lysis of *Lactobacillus helveticus*. *Int. Dairy J.* 17: 316-327.

564 Harra, A., and N. S. Radin. 1978. Lipid extraction of tissues with a low toxicity solvent.
565 *Anim. Biochem*, 90: 420 - 426.

566 Hussein, M., K. H. Harvatine, W. M. P. B. Weerasinghe, L. A. Sinclair, and D. E.
567 Bauman. 2013. Conjugated linoleic acid-induced milk fat depression in lactating ewes is
568 accompanied by reduced expression of mammary genes involved in lipid synthesis. *J. Dairy*
569 *Sci*, 96: 3825 - 3834.

570 Jenkins, T. C. 2010. *Technical note*: Common analytical errors yielding inaccurate
571 results during analysis of fatty acids in feed and digesta samples. *J. Dairy Sci.* 93, pp. 1170-
572 1174.

573 Kris-Etherton, P. M., D. S. Taylor, S. Yu-Poth, P. Huth, K. Moriarty, V. Fishell, R. L.
574 Hargrove, G. Zhao, and T. D. Etherton. 2000. Polyunsaturated fatty acids in the food chain in
575 the United States. *J. Clin Nutr.* 71: 179S - 88S.

576 Kliem, K. E., and K. J. Shingfield. 2016. Manipulation of milk fatty acid composition in
577 lactating cows: opportunities and challenges. *Eur. J. Lipid Sci. Technol.* 118: 1661 – 1683.

578 Kolanowski, W., and J. Weissbrodt. 2007. Sensory quality of dairy products fortified
579 with FO. *Int. Dairy J.* 17: 1248 - 1253.

580 Lamichhane, P., A. L. Kelly., and J. J. Sheehan. 2018. Symposium Review: Structure-
581 function relationships in cheese. *J. Dairy Sci.* 101: 2692-2709.

582 Lock, A. L., C. A. M. Horne, D. E. Bauman, and A. M. Salter. 2005. Butter naturally
583 enriched in conjugated linoleic acid and vaccenic acid alters tissue fatty acids and improves
584 the plasma lipoprotein profile in cholesterol-fed hamsters. *J. Nutr.* 135: 1934-1939.

585 Lock, A. L., B. N. Teles, I. I. Perfield, D. E. Bauman, and L. A. Sinclair. 2006. A
586 conjugated linoleic acid supplement containing *trans*-10, *cis*-12 reduces milk fat synthesis in
587 lactating sheep. *J. Dairy Sci.* 89: 1525- 1532.

588 Maia, M. R. G., L. C. Chaudhary, L. Figueres, and R. J. Wallace. 2007. Metabolism of
589 polyunsaturated fatty acids and their toxicity to the microflora of the rumen. *Antonie van*
590 *leeuwenhoek.* 91: 303-314.

591 Marventano, S., P. Kolacz, S. Castellano, F. Galvano, S. Buscemi, A. Mistretta, and G.
592 Grosso. 2015. A review of recent evidence in human studies of *n*-3 and *n*-6 PUFA intake on
593 cardiovascular disease, cancer, and depressive disorders: does the ratio really matter? *Int J Food*
594 *Sci Nutr.* 66: 611 – 622.

595 Martini, S., J. E. Thurgood, C. Brotherse, R. Ward, and D. J. McMahon. 2009.
596 Fortification of reduced fat cheddar cheese with *n*-3 fatty acids: Effect on off-flavor generation.
597 *J. Dairy Sci.* 92: 1876 - 1884.

598 Mattos, R., C. R. Staples, A. Arteche, M. C. Wiltbank, F. J. Diaz, T. C. Jenkins, and W.
599 W. Thatcher. 2004. The effects of feeding FO on uterine secretions of PGF₂ α , milk
600 composition, and metabolic status of periparturient Holstein cows. *J. Dairy Sci.* 87: 921 - 932.

601 McSweeney, P. L. H. 2007. Cheese manufacture and ripening and their influence on
602 cheese flavor. Pages 1-25 in *Improving the Flavour of Cheese*. B.C. Weimer, ed. Woodhead
603 Publishing Limited, Cambridge, UK.

604 Mead, R., R.N. Curnow, and A. M. Hasted. 1993. *Statistical methods in agriculture and*
605 *experimental biology* (2nd edition). Chapman and & Hall, New York.

606 Moate, P. J., S. R. O. Williams, M. C. Hannah, R. J. Eckard, B. E. Suldist, J. L. Jacobs,
607 and W. J. Wales. 2013. Effects of feeding algal meal high in docosahexaenoic acid on feed
608 intake, milk production, and methane emissions in dairy cows. *J. Dairy Sci.* 96: 3177 - 3188.

609 Palmquist, D. L., and J. M. Griinari. 2006. Milk fatty acid composition in response to
610 reciprocal combinations of sunflower and FOs in the diet. *Anim. Feed Sci. Technol.* 131: 358
611 - 369.

612 Peterson, D. G., E. A. Matitashvili, and D. E. Bauman. 2003. Diet-induced milk fat
613 depression in dairy cows results in increased trans-10, cis-12 CLA in milk fat and coordinate
614 suppression of mRNA abundance for mammary enzymes involved in milk fat synthesis. *J.*
615 *Nutr.* 10: 3098 - 3102.

616 Robinson, R. K., and R. A. Wilbey. 1998. *Cheesemaking Practise*, R.Scott, 3rd Edition,
617 Reading, Aspen Publishers, inc.

618 Rodriguez-Herrera, M., Y. Khatri, S. P. Marsh, W. Posri, and L. A. Sinclair. 2017.
619 Feeding microalgae at a high level to finishing heifers increases the long-chain n-3 fatty acid
620 composition of beef with only small effects on the sensory quality. *Int J Food Sci Technol.* 53:
621 1405-1413.

622 Rogers, N.R., Drake, M.A., Daubert, C.R., McMahon, D.J., Bletsch, T.K. and Foegeding,
623 E.A. 2009. The effect of aging on low-fat, reduced-fat, and full-fat Cheddar cheese texture. *J.*
624 *Dairy Sci.* 92 :4756–4772.

625 Salter, A.M. 2013. Dietary fatty acids and cardiovascular disease. *Animal* 7: 163-171.

626 Sinclair, L.A., A. L. Lock, R. Early, and D. E. Bauman. 2007. Effects of *trans*-10, *cis*-12
627 conjugated linoleic acid on ovine milk fat synthesis and cheese properties. *J. Dairy Sci.* 90:
628 3326 - 3335.

629 Sinclair, L.A., S. L. Cooper, S. Chikunya, R. G. Wilkinson, K. G. Hallett, M. Enser, and
630 J. D. Wood. 2005. Biohydrogenation of n-3 polyunsaturated fatty acids in the rumen and their
631 effects on microbial metabolism and plasma fatty acid concentration in sheep. *Anim. Sci.* 81:
632 239-248.

633 Stamey, J.A., D. M. Shepherd, M. J. de Veth, and B. A. Corl. 2012. Use of algae or algal
634 oil rich in n-3 fatty acids as a feed supplement for dairy cattle. *J. Dairy Sci.* 95: 5269 - 5275.

635 Stuchlik, M., and S. Zak. 2002. Vegetable lipids as components of functional foods.
636 *Biomed Papers.* 146: 3-10.

637 Tayyab, U., R. G. Wilkinson, C. K. Reynolds, and L. A. Sinclair. 2018. Particle size
638 distribution of forages and mixed rations, and their relationship with ration variability and
639 performance of UK dairy herds. *Livest. Sci.* 217; 108-115.

640 Thomas, C. 2014. *Feed into milk.* Nottingham University Press, Nottingham, UK.

641 Thomas-Danguin, T., C. Barba, C. Salles, and Guichard, E. 2016. Perception of mixtures
642 of odorants and tastants: sensory and analytical points of view. Pages 319-340 in *Flavour: From*
643 *Food to Perception.* E. Guichard, C. Salles, M. Morzel and A. M. Le Bon ed. Wiley Blackwell,
644 Oxford, UK.

645 Ulbricht, T. L. V. and D. A. T Southgate. 1991. Coronary heart disease: Seven dietary
646 factors. *The Lancet* 338: 985-992.

647 Vahmani, P., A. H. Fredeen, and K. E. Glover. 2013. Effect of supplementation with FO
648 or microalgae on fatty acid composition of milk from cows managed in confinement or pasture
649 systems. *J. Dairy Sci.* 96: 6660 - 6670.

650 Vanbergue, E., C. Hurtaud, J. Peyraud, E. Beuvier, G. Duboz., and S. Buchin. 2018a.
651 Effects of n-3 fatty acids sources on butter and hard cooked cheese; technological properties
652 and sensory quality. *Int. Dairy J.* 82: 35-44.

653 Vanbergue, E., C. Hurtaud., and J. Peyraud. 2018b . Effects of new n-3 fatty acid sources
654 on milk fatty acid profile and milk fat properties in dairy cows. *J. Dairy. Res.* 85: 265-272.

655 Van Soest, P. J., J. B. Robertson, and B. A. Lewis. 1991. Methods for dietary fibre,
656 neutral detergent fibre and non-starch polysaccharides in relation to animal nutrition. *J. Dairy*
657 *Sci.* 74: 3583 - 3597.

658 Vargas-Bello-Pérez, E., G. Íñiguez-González, K. Fehrmann-Cartes, P. Toro-Mujica.,
659 and P.C. Garnsworthy. 2015. Influence of fish oil alone or in combination with hydrogenated
660 palm oil on sensory characteristics and fatty acid composition of bovine cheese. *Anim. Feed*
661 *Sci. and Technol.* 205: 60-68.

Table 1. Composition (kg/kg DM) of the basal diet and chemical composition (g/kg DM) of total mixed rations that contained no microalgae (C), 50 g/microalgae per cow per day (LA); 100 g/microalgae per cow per day (MA), or 150 g/microalgae per cow per day (HA)

Ingredient, kg/kg DM	Treatment			
	C	LA	MA	HA
Corn silage		0.436		
Grass silage		0.118		
Rape seed meal		0.077		
Wheat distillers grains and soluble		0.077		
Hipro soybean meal		0.045		
Palm kernel meal		0.022		
Molasses		0.006		
Molassed sugar beet feed		0.051		
Wheat		0.051		
Soy hulls		0.094		
Megalac ¹		0.015		
Urea		0.003		
Minerals and vitamins ²		0.005		
Chemical composition				
DM, g/kg	372	374	369	371
Ash	64	73	66	70
OM	936	927	934	930
CP	166	170	165	164
NDF	452	455	452	460
Fatty acid, g/kg DM				
C16:0	10.1	11.2	12.5	13.0
C18:0	0.8	0.8	0.9	0.9
C18:1 <i>cis</i> -9	7.6	7.8	7.9	7.6
C18:2 <i>cis</i> -9, <i>cis</i> -12	9.5	10.0	9.4	9.3
C18:3 <i>cis</i> -9, <i>cis</i> -12, <i>cis</i> -15	1.4	1.6	1.6	1.6
C20:5 <i>n</i> -3	0.000	0.004	0.007	0.009
C22:6 <i>n</i> -3	0.00	0.33	0.68	1.00

¹Protected fat. Volac International Ltd, UK

²Mineral/vitamin premix. Major minerals (g/kg): Ca 220; P 30; Mg 80; Na 80; trace minerals (mg/kg) Cu 760; Se 30.3, I 200; Co 70; Mn 5000; Zn 6350; vitamins (mg/kg) retinol 300; cholecalciferol 7.5; all *rac* α -tocopherol acetate 2000; vitamin B₁₂ 2.50; biotin 135.

³Not detected

Table 2. Milk fatty acid composition (g/100 g of FA) of dairy cows fed no microalgae (C), 50 g/microalgae per cow per day (LA); 100 g/microalgae per cow per day (MA), or 150 g/microalgae per cow per day (HA)

Fatty acids, g/100 g	Treatment				SEM	P value		
	CA	LA	MA	HA		Lin	Quad	Cubic
C4:0	1.43	1.44	1.39	1.39	0.025	0.20	0.82	0.25
C6:0	1.24	1.27	1.19	1.17	0.023	0.01	0.31	0.12
C8:0	0.90	0.90	0.84	0.82	0.018	<.001	0.42	0.21
C10:0	2.23	2.24	2.09	2.04	0.047	<.001	0.55	0.23
C12:0	3.11	3.03	2.96	2.90	0.063	0.02	0.81	0.97
C14:0	11.2	11.1	11.0	10.9	0.13	0.14	0.62	0.70
C14:1 <i>cis</i> -9	0.95	0.93	1.02	0.99	0.030	0.16	0.79	0.08
C15:0	1.03	0.98	0.97	0.98	0.023	0.18	0.23	0.94
C16:0	37.5	36.9	37.5	36.9	0.28	0.38	0.87	0.07
C16:1 <i>cis</i> -9	1.59	1.51	1.44	1.62	0.078	1.00	0.10	0.49
C17:0	0.40	0.39	0.39	0.40	0.005	0.65	0.05	0.23
C17:1 <i>cis</i> -9	0.22	0.24	0.23	0.24	0.008	0.21	0.56	0.46
C18:0	9.70	9.60	8.58	8.73	0.169	<.001	0.47	0.01
C18:1 <i>trans</i> -8	0.33	0.39	0.39	0.49	0.035	0.003	0.57	0.27
C18:1 <i>trans</i> -9	0.29	0.37	0.56	0.54	0.031	<.001	0.17	0.02
C18:1 <i>trans</i> -10	0.61	0.78	0.83	0.87	0.064	0.01	0.35	0.69
C18:1 <i>trans</i> -11	1.15	1.28	1.63	1.84	0.122	<.001	0.85	0.18
C18:1 <i>trans</i> -12	0.46	0.54	0.90	0.82	0.075	<.001	0.29	0.03
C18:1 <i>cis</i> -9	21.3	21.2	20.6	20.7	0.20	0.01	0.58	0.09
C18:2 <i>cis</i> -9, <i>cis</i> -12	2.61	2.66	2.75	2.78	0.033	<.001	0.90	0.50
C20:0	0.07	0.07	0.07	0.07	0.001	0.92	0.98	0.05
C18:3 <i>cis</i> -9, <i>cis</i> -12, <i>cis</i> -15	0.45	0.46	0.49	0.50	0.006	<.001	0.72	0.07
C18:2 <i>cis</i> -9, <i>trans</i> -11 CLA	0.61	0.76	0.86	0.90	0.022	<.001	0.02	0.96
C18:2 <i>trans</i> -10, <i>cis</i> -12 CLA	0.03	0.03	0.04	0.05	0.004	<.001	0.35	0.17
C22:0	0.04	0.04	0.03	0.03	0.001	0.01	0.52	0.31
C20:3 <i>n</i> -6	0.05	0.06	0.06	0.06	0.001	0.01	0.52	0.31
C20:3 <i>n</i> -3	0.13	0.14	0.14	0.16	0.004	<.001	0.01	0.07
C20:5 <i>n</i> -3	0.07	0.07	0.06	0.07	0.004	0.24	0.40	0.38
C22:6 <i>n</i> -3	0.08	0.15	0.25	0.37	0.012	<.001	0.05	0.86
Indices								
<C16:0	22.0	21.9	21.5	21.2	0.27	0.02	0.64	0.56
16:0 + C16:1	39.1	38.4	38.9	38.6	0.30	0.42	0.56	0.14
>C16:0	40.5	41.2	41.1	41.5	0.35	0.03	0.84	0.37
ΣSFA ¹	68.7	68.0	67.0	66.7	0.31	<.001	0.85	0.62
ΣMUFA ²	26.5	27.1	27.9	27.9	0.28	<.001	0.3	0.52
ΣPUFA ³	4.48	4.79	5.21	5.43	0.059	<.001	0.54	0.22
Σ <i>n</i> -3 ⁴	0.73	0.82	0.94	1.10	0.018	<.001	0.06	0.79
Σ <i>n</i> -6 ⁵	3.12	3.18	3.34	3.39	0.036	<.001	0.92	0.20
<i>n</i> -6: <i>n</i> -3	0.81	0.79	0.78	0.76	0.003	<.001	0.14	0.30

¹Sum of saturated fatty acids; C4:0, C6:0; C10:0, C12:0, C14:0, C15:0, C16:0, C17:0, C18:0, C20:0, C22:0

²Sum of monounsaturated fatty acids; C14:1, C16:1, C17:1, C18:1 *trans*-8, C18:1*trans*-9, C18:1*trans*-10, C18:1*trans*-11, C18:1*trans*-12, C18:1*cis*-9

³Sum of polyunsaturated fatty acids; C18:2 *cis*-9, *cis*-12, C18:3 *cis*-9, *cis*-12, *cis*-15, C18:2 *cis*-9, *trans*-11 CLA, C18:2 *trans*-10, *cis*-12 CLA, C20:3*n*-6, C20:3*n*-3, C20:5 *n*-3, C22:6 *n*-3
⁴Sum of omega-3 fatty acids; C18:3 *cis*-9, *cis*-12, *cis*-15, C20:3 *n*-3, C20:5 *n*-3, C22:6 *n*-3
⁵Sum of omega-6 fatty acids; C18:2 *cis*-9, *cis*-12, C20:3 *n*-6

Table 3. Cheese composition, yield and fatty acid composition in dairy cows fed no microalgae (C), 50 g/microalgae per cow per day (LA); 100 g/microalgae per cow per day (MA), or 150 g/microalgae per cow per day (HA)

Cheese composition	Treatment				SEM	P value		
	C	LA	MA	HA		Lin	Quad	Cubic
Moisture, g/kg	414	415	429	429	3.3	<.001	0.75	0.08
Fat, g/kg	246	237	208	213	9.3	0.005	0.51	0.20
Fatty acids, g/100 g								
C4:0	0.49	0.47	0.46	0.47	0.010	0.18	0.31	0.80
C6:0	1.72	1.68	1.63	1.59	0.045	0.05	0.95	0.99
C8:0	0.82	0.80	0.78	0.75	0.025	0.06	0.9	0.98
C10:0	2.27	2.26	2.18	2.12	0.080	0.16	0.76	0.81
C12:0	3.32	3.32	3.27	3.20	0.095	0.35	0.71	0.95
C14:0	11.7	11.8	11.9	11.8	0.13	0.58	0.49	0.86
C14:1 <i>cis</i> -9	1.11	1.15	1.21	1.09	0.065	0.98	0.24	0.50
C15:0	1.06	1.10	1.12	1.06	0.025	0.85	0.05	0.56
C16:0	37.4	37.1	36.8	36.8	0.41	0.22	0.76	0.96
C16:1 <i>cis</i> -9	1.84	1.79	1.95	1.86	0.062	0.49	0.72	0.10
C17:0	0.37	0.38	0.38	0.38	0.006	0.42	0.40	0.78
C17:1 <i>cis</i> -9	0.26	0.24	0.24	0.24	0.006	0.07	0.32	0.13
C18:0	8.61	8.67	7.9	7.98	0.107	<.001	0.94	0.002
C18:1 <i>trans</i> -9	0.36	0.52	0.64	0.63	0.025	<.001	0.004	0.53
C18:1 <i>trans</i> -10	0.27	0.31	0.41	0.46	0.041	0.002	0.88	0.54
C18:1 <i>trans</i> -11	0.68	1.06	1.51	1.75	0.223	0.001	0.77	0.79
C18:1 <i>trans</i> -12	0.91	1.19	1.33	1.48	0.063	<.001	0.35	0.59
C18:1 <i>cis</i> -9	22.7	21.9	21.8	21.8	0.32	0.05	0.21	0.77
C18:2 <i>cis</i> -9, <i>cis</i> -12	2.62	2.63	2.67	2.70	0.058	0.28	0.88	0.83
C20:0	0.07	0.07	0.07	0.07	0.001	0.08	0.95	0.01
C18:3 <i>cis</i> -9, <i>cis</i> -12, <i>cis</i> -15	0.44	0.43	0.46	0.47	0.011	0.03	0.44	0.39
C18:2 <i>cis</i> -9, <i>trans</i> -11 CLA	0.60	0.70	0.83	0.87	0.023	<.001	0.12	0.22
C18:2 <i>trans</i> -10, <i>cis</i> -12 CLA	0.02	0.03	0.03	0.02	0.004	0.17	0.18	0.82
C22:0	0.04	0.03	0.03	0.03	0.003	0.03	0.91	0.61
C20:3 <i>n</i> -6	0.04	0.06	0.06	0.06	0.004	0.02	0.17	0.46
C20:3 <i>n</i> -3	0.09	0.10	0.09	0.10	0.007	0.79	0.62	0.33
C20:5 <i>n</i> -3	0.05	0.05	0.05	0.06	0.001	0.03	0.06	0.36
C22:6 <i>n</i> -3	0.06	0.13	0.23	0.35	0.007	<.001	<.001	0.59
Indices								
<C16:0	22.5	22.6	22.5	22.1	0.34	0.41	0.43	0.87
16:0 + C16:1	39.3	38.9	38.8	38.6	0.43	0.28	0.81	0.85
>C16:0	40.1	40.3	40.6	41.2	0.54	0.15	0.78	0.95
ΣSFA ¹	67.9	67.7	66.6	66.2	0.57	0.02	0.91	0.5
ΣMUFA ²	28.2	28.2	29.0	29.2	0.53	0.11	0.89	0.52
ΣPUFA ³	3.92	4.12	4.42	4.61	0.094	<.001	0.96	0.65
Σ <i>n</i> -3 ⁴	0.64	0.71	0.83	0.97	0.020	<.001	0.09	0.75
Σ <i>n</i> -6 ⁵	2.66	2.68	2.73	2.75	0.058	0.21	0.97	0.87
<i>n</i> -6: <i>n</i> -3	0.81	0.74	0.79	0.77	0.002	<.001	<.001	<.001
AI ⁶	2.75	2.73	2.63	2.6	0.089	0.07	0.96	0.58
TI ⁷	3.3	3.24	3.04	2.96	0.104	<.001	0.89	0.42

¹Sum of saturated fatty acids; C4:0, C6:0; C10:0, C12:0, C14:0, C15:0, C16:0, C17:0, C18:0, C20:0, C22:0

²Sum of monounsaturated fatty acids; C14:1, C16:1, C17:1, C18:1 *trans*-8, C18:1*trans*-9, C18:1*trans*-10, C18:1*trans*-11, C18:1*trans*-12, C18:1*cis*-9

³Sum of polyunsaturated fatty acids; C18:2 *cis*-9, *cis*-12, C18:3 *cis*-9, *cis*-12, *cis*-15, C18:2 *cis*-9, *trans*-11 CLA, C18:2 *trans*-10, *cis*-12 CLA, C20:3*n*-6, C20:3*n*-3, C20:5*n*-3, C22:6*n*-3

⁴Sum of omega-3 fatty acids; C18:3 *cis*-9, *cis*-12, *cis*-15, C20:3*n*-3, C20:5*n*-3, C22:6*n*-3

⁵Sum of omega-6 fatty acids; C18:2 *cis*-9, *cis*-12, C20:3*n*-6

⁶Atherogenicity index = $[C12:0+4(C14:0)+C16:0]/[MUFA+PUFA]$

⁷Thrombogenicity index = $(C14:0+C16:0+C18:0)/[0.5(MUFA)+0.5(n-6)+3(n-3)+(n-3/n-6)]$

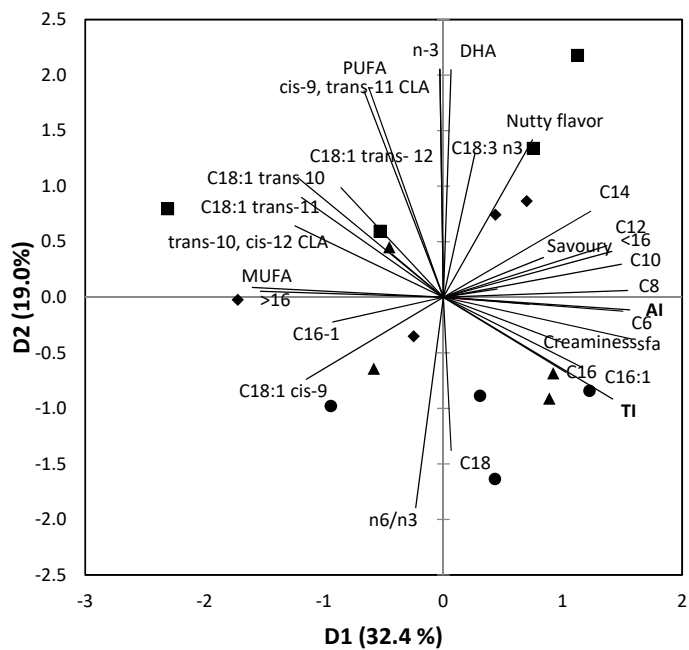
Table 4. Sensory attribute ratings of cheese made from dairy cows fed no algae (Control (C)), 50 g/algae per cow per day (LA); 100 g/algae per cow per day (MA)), or 150 g/algae per cow per day (HA)

Item	Treatment				SEM	P value		
	C	LA	MA	HA		Lin	Quad	Cubic
Odor								
Fruity	4.71	3.43	4.52	4.76	0.331	0.27	0.02	0.03
Sweet	3.94	3.31	3.71	3.83	0.262	0.83	0.15	0.25
Acidic	4.12	4.95	3.73	5.60	0.283	0.001	0.04	<.001
Farm-yardy	1.09	1.36	0.84	1.48	0.153	0.18	0.17	0.01
Creamy	3.16	3.50	3.35	2.81	0.245	0.15	0.06	0.91
Appearance								
Edge cut	7.08	6.38	6.15	7.81	0.324	0.04	<.001	0.33
Air holes	1.78	1.69	2.05	2.39	0.192	0.004	0.25	0.57
Color	1.59	1.86	1.76	1.69	0.057	0.59	0.002	0.11
Glossy	5.19	5.76	6.10	5.64	0.260	0.20	0.04	0.63
Flavor								
Sweet	1.16	1.47	1.56	1.83	0.211	0.02	0.93	0.67
Fruity	1.25	1.45	1.63	1.64	0.188	0.09	0.60	0.86
Tangy	5.62	5.78	5.89	5.96	0.290	0.35	0.87	1.00
Acidic	6.49	6.83	5.66	7.11	0.351	0.40	0.08	0.01
Creamy	2.52	2.45	2.44	1.87	0.203	0.01	0.19	0.49
Salty	2.15	2.47	2.23	2.31	0.136	0.66	0.38	0.14
Nutty	0.91	1.37	1.06	2.04	0.245	0.001	0.23	0.06
Savory	0.68	0.78	0.81	0.82	0.069	0.11	0.52	0.86
Bitter	4.10	4.74	3.70	5.25	0.381	0.06	0.18	0.01
Metallic	0.70	0.98	0.65	0.94	0.137	0.41	0.93	0.05
Aftertaste								
Salty	1.97	2.21	2.05	2.22	0.148	0.34	0.84	0.28
Acidic	5.09	5.57	5.09	6.25	0.328	0.01	0.25	0.07
Bitter	5.24	5.61	5.51	6.91	0.387	<.001	0.16	0.25
Dry mouth	5.55	6.12	5.49	6.63	0.245	0.02	0.28	0.03
Dry throat	3.37	3.70	3.56	4.46	0.264	0.002	0.25	0.19
Metallic	1.25	1.65	1.17	1.60	0.206	0.41	0.88	0.05
Creamy	1.58	1.55	1.75	1.33	0.180	0.33	0.24	0.29
Texture								
Firm	5.05	5.67	5.92	3.98	0.226	<.001	<.001	0.07
Dry	6.35	6.31	5.81	6.41	0.278	0.98	0.21	0.21
Crumbly	5.20	5.43	5.58	4.14	0.223	<.001	<.001	0.14
Gritty	1.05	0.98	0.85	1.62	0.193	0.02	0.02	0.26
Sticky	9.34	10.3	9.47	9.56	0.252	0.84	0.11	0.02
Emulsifying	11.2	11.1	10.7	11.2	0.29	0.83	0.22	0.25

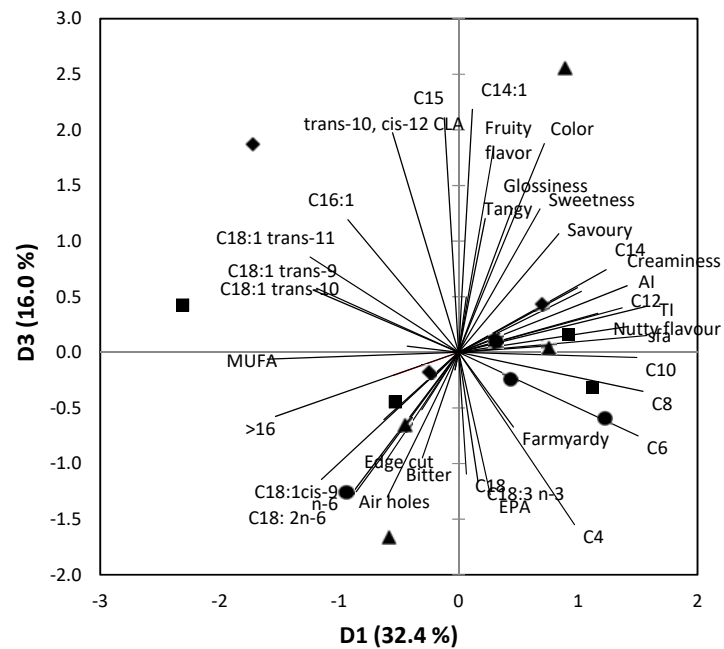
Table 5. Milk performance and blood metabolites in dairy cows fed no microalgae (C), 50 g/microalgae per cow per day (LA); 100 g/microalgae per cow per day (MA), or 150 g/microalgae per cow per day (HA)

	Treatment				SEM	P-value		
	C	LA	MA	HA		Lin	Quad	Cub
DM intake, kg/ d	23.7	23.3	23.1	23.3	0.32	0.16	0.28	0.93
Milk yield, kg/ d	38.1	38.8	38.6	38.4	0.50	0.77	0.36	0.63
ECM ¹ , kg/ d	41.3	41.3	40.5	39.4	0.52	0.06	0.44	0.90
Milk fat, g/ kg	39.6	38.4	37.1	35.9	0.78	<.001	0.97	0.97
Fat yield, kg/d	1.50	1.47	1.41	1.35	0.039	0.01	0.65	0.85
Milk protein, g/kg	32.2	32.2	32.8	32.2	0.28	0.62	0.24	0.14
Protein yield, kg/d	1.22	1.24	1.26	1.22	0.021	0.97	0.18	0.67
Milk lactose, g/ kg	46.5	46.6	45.9	45.8	0.22	0.01	0.44	0.16
Lactose yield, kg/d	1.77	1.81	1.77	1.78	0.025	0.82	0.55	0.28
Live weight, kg	668	663	667	669	2.9	0.60	0.24	0.35
Live weight change, kg/ d	0.56	0.06	0.37	0.37	0.157	0.73	0.12	0.12
Body condition	2.91	2.94	2.92	2.99	0.035	0.17	0.56	0.43
Blood metabolites								
Glucose, mmol/L	3.11	3.18	3.07	3.06	0.079	0.49	0.60	0.41
3-OHB, mmol/L	0.57	0.52	0.55	0.57	0.024	0.35	0.59	0.21
NEFA, mmol/L	0.142	0.168	0.120	0.130	0.0241	0.28	0.63	0.10

¹Energy corrected milk calculated as:(0.327 x milk kg/d) + (12.95 x fat kg/d) + (7.65 x protein kg/d)



(a)



(b)

Figure 1. Principal Component Analysis (PCA) on sensory attributes and fatty acids shown in biplots of samples (a) biplot between Dimensions 1 and 2; (b) biplot between Dimensions 1 and 3. Cows were fed no microalgae (●), 50 g/microalgae per cow per day (▲); 100 g/microalgae per cow per day (◆), or 150 g/microalgae per cow per day (■)

Supplementary Table 1. Intake and milk performance of the sub-set of cows that were used for blood sampling or cheese production and fed no microalgae (C), 50 g/microalgae per cow per day (LA); 100 g/microalgae per cow per day (MA), or 150 g/microalgae per cow per day (HA)

	Treatment				SEM	P-value		
	C	LA	MA	HA		Lin	Quad	Cub
Cows that were blood sampled (n=12)								
DM intake, kg/ d	23.7	22.9	22.7	23.3	0.48	0.58	0.80	0.94
Milk yield, kg/ d	38.4	38.4	38.7	39.1	0.60	0.37	0.98	0.93
Milk fat, g/ kg	40.4	39.2	38.2	36.2	0.94	0.004	0.70	0.77
Fat yield, kg/d	1.53	1.48	1.46	1.39	0.042	0.03	0.76	0.67
Milk protein, g/kg	31.6	31.5	32.1	31.8	0.25	0.32	0.61	0.22
Protein yield, kg/d	1.20	1.20	1.23	1.23	0.023	0.16	0.90	0.56
Live weight, kg	650	648	653	652	4.0	0.51	0.67	0.37
Cows used for cheese production (n=16)								
DM intake, kg/ d	23.5	23.1	22.9	22.9	0.38	0.18	0.72	0.95
Milk yield, kg/ d	38.3	38.8	38.5	38.9	0.52	0.49	0.85	0.52
Milk fat, g/ kg	40.8	39.2	38.2	36.8	0.93	0.004	0.89	0.82
Fat yield, kg/d	1.55	1.50	1.46	1.41	0.044	0.02	0.96	0.95
Milk protein, g/kg	32.1	32.3	32.4	31.9	0.33	0.93	0.55	0.18
Protein yield, kg/d	1.23	1.24	1.25	1.23	0.023	0.82	0.30	0.67
Live weight, kg	657	653	659	658	3.1	0.44	0.57	0.23
Milk FA, g/100g								
C16:0	38.1	37.3	37.8	36.9	0.29	0.29	0.96	0.06
C18:0	9.80	9.83	8.72	9.01	0.193	<.001	0.50	0.01
C18:1 <i>cis</i> -9	20.8	20.9	20.5	21.0	0.27	0.004	0.44	0.19
C20:5 <i>n</i> -3	0.07	0.08	0.06	0.07	0.006	0.21	0.82	0.18
C22:6 <i>n</i> -3	0.07	0.15	0.25	0.36	0.001	<.001	0.03	0.99

Supplementary Table 2. Definitions and scaling magnitudes used for the sensory evaluation of the experimental cheese

Attribute	Description	0	15
Odor			
Fruity	Smell associated with fruits (especially pineapple)	None	Extreme
Sweet	Overall sweet smell	None	Extreme
Acidic	Smell associated with acids	None	Extreme
Farm-yardy	Smell associated with hay and dairy farm	None	Extreme
Creamy	Smell associated with dairy richness	None	Extreme
Appearance			
Edge cut	How clean/smooth is the knife cut.	Firm	Crumbly
Air holes	Number of round holes on the surface	None	Extreme
Color	Color in white to yellow shade	White	Dark yellow
Glossy	Shiny appearance	Dull	Shiny
Flavor			
Sweet	Taste associated with sucrose solutions, initially perceived as first note	None	Extreme
Fruity	Combinations of tastes and aromas	None	Extreme
Tangy	Sensations in mouth with sharp, clean and acidic notes	None	Extreme
Acidic	Taste associated with acids, mainly sour	None	Extreme
Creamy	Amount of dairy richness in mouth	None	Extreme
Nutty	Distinctive flavor with pleasant nutty note	None	Extreme
Savory	Umami taste, presence of glutamates	None	Extreme
Bitter	Taste resembles from caffeine solutions, including r pungent sensation	None	Extreme
Metallic	Taste associated with ion solutions	None	Extreme
Salty	Taste associated with NaCl solutions	None	Extreme
Aftertaste (Residual)			
Salty	Taste left after swallowing NaCl solutions	None	Extreme
Acidic	Taste associated with acids, including citric acid solutions	None	Extreme
Bitter	Taste left after swallowing caffeine solutions including pungent sensation	None	Extreme
Dry mouth	Left-over dry sensation in oral cavity	Moist	Dry
Dry throat	Left-over dry sensation in throat	Moist	Dry
Metallic	Taste associated with ion solutions	None	Extreme
Creamy	Dairy richness associated with both texture and flavor dimensions	None	Extreme
Texture			
Firm	Fore required to bite through sample using front teeth	Soft	Firm
Dry	Perceived degree of water in sample during chewing	Moist	Dry
Crumbly	Ease sample breaks into small crumbs	Cohesive	Very crumbly
Gritty	Amount of small crystals in the sample	None	Extreme
Sticky	Sticks to the roof of the mouth	None	Extreme
Emulsifying	The presence of fat lumps	Lumpy	Dissolved