Design of a Distributed Hybrid Electric Propulsion System for a Light Aircraft based on Genetic Algorithm

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Hybrid aircraft is a new attempt for next-generation aircraft, they are environmentally friendly and highly efficient. This paper proposes a new type of hybrid electric propulsion system for light aircraft, which integrated distributed propulsion concept and more electric aircraft concept together to improve aircraft performance. Based on the mission requirements and unique system configuration, all components, including engine, generator and motors are intelligently selected. The sizing problem can be divided into two parts. The power source part applied a non-dominated sorting genetic algorithm to choose components and simultaneously minimized total weight and fuel consumption. The rest of the system used a conventional genetic algorithm, which minimized weight and guaranteed that all selected motors can output enough power. In the end, by applying a simple deterministic energy management strategy, the new system achieved a 12% fuel consumption reduction.

I. Nomenclature

A_{aero}	=	system property factor
C_{en}	=	center position of engine's high-efficient operating area
C_{gen}	=	center position of generator's high-efficient operating area
D_{avg}	=	average drag
$d_{takeoff}$	=	distance for take-off
E_b	=	energy of battery pack
E_{em}	=	energy of electric motor
$E_{taxiing}$	=	energy demand for electric taxiing
Fuel _{total}	=	total fuel consumption
g	=	gravity factor
HF	=	hybridization factor
т	=	aircraft mass
Ν	=	number of motors
$P_{EM_{max}}$	=	maximum power of electric motor
$P_{ICE_{max}}$	=	maximum power of internal combustion engine
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P_e	=	power of engine
P_{em_n}	=	power of nth electric motor
P_{g}	=	power of generator
P _{landing}	=	power requirement for landing
Pother	=	power requirement of other electric loads
P _{sum}	=	sum of power
P _{takeoff}	=	power requirement for take-off
0 _e	=	overlap rate of engine and generator's high-efficient operating area
R _{en}	=	radius of engine's high-efficient operating area
R _{gen}	=	radius of generator's high-efficient operating area
R _{fuel}	=	fuel consumption rate
Roc	=	rate of climb
t _{takeoff}	=	flight time for take-off
t _{climb}	=	flight time for climb
T_{avg}	=	average thrust
V _{liftoff}	=	velocity for lift-off
W _{sum}	=	sum of weight
η	=	efficiency

II. Introduction

Nowadays, the depletion of fossil fuels and anthropogenic climate change are two crises urged to be mitigated. As one of the root cause is the air transportation industry is reasonable to expect a technology revolution to reduce both fuel consumption and pollutant emissions. In 2011, the Advisory Council for Aeronautic Research and Innovation in Europe (ACARE) developed the 'Flightpath 2050 Goals', aiming to continuously reduce the environmental impact and energy shortage problem in the face of continuing expansion in aviation demand [1]. Later, the International Civil Aviation Organization (ICAO) published a more detailed report on aircraft noise and emissions, which agreed on a comprehensive set of environmental aircraft design standards. At present, energy conservation and environmental protection are two key points of the aviation industry.

	Producer	Pax	EAP	Information
DA36 E-star	DA/EADS/Siemens	1	Series	Small Wankel ICE,70 kW EM;
DA36 E-star 2	DA/EADS/Siemens	2	Series	30 kW Wankel ICE, 65 kW EM;
Alatus	Cambridge University	1	Parallel	2.8kW ICE, 12 kW EM;
SOUL	Cambridge University	1	Parallel	7.5-8kW ICE, 12 kW EM;
Eco-Eagle	Embry-Riddle Aeronautical Uni	2	Parallel	74.5kW ICE, 29.8kW EM;
AIRSTART	Airbus/ Cranfield University	-	Parallel	24 kW Wankel ICE, 42 kW EM;
DEAP	Airbus/Rolls-Royce/ Cranfield Uni	100	Turboelectric	Conceptual design
E-fan X	Airbus/Rolls-Royce/ Siemens	146	Turboelectric	Three Turbofans, 2 MW EM;
Quad-Fan	BHL	180	Turboelectric	
SUGAR Freeze	Boeing	154	Turboelectric	
BW-11	Cranfield University	800	Turboelectric	
Eco-150	ESAero	150	Turboelectric	
STRAC-ABL	NASA	154	Partial Turboe	lectric
N3-X TeDP	NASA	300	Turboelectric	

Table 1 Hybrid electric aircraft and projects

Up to now, some alternative fuels and low-carbon propulsion technologies have been invented, such as pure electric aircraft. Although using electricity is a promising solution, electric aircraft cannot complete long-duration or high-powerful missions due to the limited storage capacity of a battery pack. Therefore, hybrid electric aircraft become a feasible and expected option for the next-generation aircraft. The research of hybrid aircraft grows rapidly over the past two decades. Based on the type of hybrid propulsion system, hybrid aircraft are commonly categorized into three types: series, parallel and complex. Series hybrid owns the simplest configuration and is firstly

successfully tested on the aircraft DA36 E-star. Parallel hybrid is proposed later, it has a compacted structure and is higher efficient than series. Some hybrid aircraft and relevant projects are summarized in Table 1[2-11].

As different hybrid systems have different features, the entire designing process is a complex and challenging procedure. From Fig. (1), various choices and combinations can direct to different performance. Therefore, each hybrid propulsion system should be comprehensively considered and specified designed for each aircraft. Regarding system configuration, paper [12] compared series and parallel hybrid, and found that, without considering distant future advancements, the parallel architectures can provide greater range performance than a series hybrid. For component sizing, selecting devices by their power-to-weight ratio and other characteristics is the simplest and popular method [13,14]. Other intelligent sizing methods have been also proposed [15-17]. Paper [16] minimized electricity cost and power loss in its sizing process, by using a multi-objective optimization (MOO) algorithm for a wind/photovoltaic hybrid power supply system. Paper [17] minimized the fuel consumption and achieved a fuel-burn reduction of up to 17.6% by retrofitting of a midscale aircraft.



Fig. 1 System designing process

This paper mainly discusses a design process of an innovative hybrid electric propulsion system, including a selection of hybrid configurations, a system structure optimization, and components sizing. The paper starts with an introduction of hybrid aircraft, followed by a detailed description of the designing process for the new propulsion system. In the third section, methods to improve a conventional series hybrid system is proposed based on different hybrid configurations' characteristics, and the entire system structure is determined by integrating two new design concepts. In section four, requirements for each component are put forward. The optimization model, i.e. objective functions and constraints are demonstrated afterward. Section five introduces candidates of each component, where a comparison of internal combustion engines has been conducted to find the suitable engine type. After that, the algorithm applied for system sizing is mainly talked. As the problem can be divided into two parts, two different types of genetic algorithms are used for each part respectively. Finally, by comparison with the initial benchmark, the performance of the new system is validated at the end of the paper.

III. Design of the Distributed Hybrid Propulsion System

The mission requirements and performance criteria are defined next. The performance of the hybrid electric propulsion system is evaluated based on these criteria. The test object of this study is a two-engine light aircraft, Tecnam 2006T, whose specifications are shown in Table 2. The estimated parameters, which are shown at the right column in the table, are the parameters which are calculated based on the plane performance.

Parameters	Estimated Parameters		
Maximum cruise speed (km/h)	278	Wing area (m ₂)	15
Stall speed (km/h)	102	Lift coefficient	0.342
Cruise altitude (m)	4267	Drag coefficient	0.023
Take-off distance (m)	394	Endurance (h)	4.25
Landing distance (m)	349	Wing loading (kg/m2)	80
Rate of climb (m/s)	5.3		
Range (km)	1239		
Max take-off weight (kg)	1230		
Empty weight (kg)	819		

Table 2 Characteristics of Tecnam 2006T

Longer endurance is a common design objective. In addition, considering also the environmental, a lower fuel consumption rate and fewer emissions are two additional goals for the new system. Therefore, an efficient and environmentally friendly hybrid electric propulsion system is the target for this research.

The first step for designing a hybrid electric propulsion system is to define the configuration. As a reference, three hybrid configurations and their characteristics are shown in Table 3. Amongst them, series hybrid systems decouple the engine from the power demand, which provides an opportunity to allow the engine continuously operating in high-efficient or less-emission area. Parallel hybrid systems are higher efficient than series, due to the engine output straightly propel the propeller without an electricity transformation. Complex hybrid systems have various types, and each of them has its own features. Due to complex hybrid systems mechanically link the engine and the propeller, the complex hybrid will be temporarily categorized into parallel in the rest of the paper.



Table 3 Different hybrid configurations and their characteristics

Hybridization factor, *HF*, is a useful factor to examine hybrid propulsion systems [18]. As Eq. (1), for both series and parallel hybrid, the denominator is the maximum power demand. Therefore, the engine capacity, $P_{ICE_{max}}$, becomes the only parameter to decide *HF*. A comparison can be conducted for a series and parallel system which has a same *HF*. For example, assuming *HF* = 0.5, the engine and motor capacity for these two systems are shown in Eq. (2) and Eq. (3) respectively. When the instant mission power requirement is $0.5P_{max}$ and the battery pack is depleted, series systems cannot work as efficient as parallel. Parallel systems use engine to drive a propeller, while series systems firstly transform engine output to electricity and then use motor to turn the propeller. Since energy loss is unavoidable during energy conversions and the extra device, generator, heavy the entire system, parallel hybrid systems are more efficient under this assumption. However, when the power demand is still $0.5P_{max}$ but the battery pack is not depleted, the performance may be different. Series systems can arrange the engine to stably operate at its highest-efficient point, while parallel systems have to regulate engine's rotation speed since it is mechanically linked to the propeller. As a result, it is hard to define which category is more efficient.

$$HF = \begin{cases} \frac{\left(P_{EM_{max}} - P_{ICE_{max}}\right)}{P_{EM_{max}}} & series\\ \frac{P_{EM_{max}}}{P_{EM_{max}} + P_{ICE_{max}}} & parallel/complex \end{cases}$$
(1)

Series:

$$P_{ICE_{max}} = \frac{1}{2} P_{max}, \quad P_{EM_{max}} = P_{max}$$
(2)

Parallel:
$$P_{ICE_{max}} = \frac{1}{2} P_{max}, P_{EM_{max}} = \frac{1}{2} P_{max}$$
 (3)

This study selected the series hybrid configuration as a baseline since it has a unique decoupled structure. However, as mentioned before, series systems have drawbacks. To offset them, the concept of a common-core multi-fans (CMF) distributed propulsion system and more electric aircraft (MEA) are integrated into the designing. Distributed propulsion concept refers to using multiple small propellers to blow the wing. Paper [19] proves that a distributed propulsion system has a better lift property for aircraft. MEA means an aircraft system transforms the engine output to electricity firstly and then use generated electricity to power ailerons etc. It removes redundant battery packs and increases the usage rate of each propulsion component. Therefore, the designed system is a distributed series hybrid electric propulsion system (DSHEPS), and the flowchart is shown in Fig (2).

There are many advantages to this design. At first, it is a decoupled structure which allows the engine to run isolated. The decoupled configuration not only benefits the engine performance but also electrified the whole propulsion system. Secondly, it improves lift property by blowing more wind above the wing [20]. Thirdly, it reduces engine size. Aircraft engines are always over-sized. For example, engines of a twin-engines aircraft must be sized as twice thrust as required in case of an engine-failure scenario. However, when applying multi-propulsors, the rest of the propulsors can output more power when one propulsor failure. It is not necessary to over-size engines or other propulsors.

For easily understand, the system can be divided into three parts: power sources, other loads and propulsion loads. The first part is the power source of the entire system, which includes an engine, a generator, and a battery pack. The second part consists of outside electrical loads, such as an electric taxiing system. Electric taxiing refers to an aircraft uses a motor to directly drive wheels during taxiing stage instead of using propellers [21]. The new taxiing method is more efficient and allows to switch off engine earlier due to the battery pack can provide energy for taxing. The third part contains all propulsors, mainly for energy output. It is a symmetric structure, i.e. all motors are placed symmetrically.



Fig. 2 Entire DSHEPS configuration

IV. Requirements of System Sizing Problem

The designed system services for a light aircraft. Therefore, the mission gives an instruction for basic requirements of entire system. One typical mission consists of taxiing, taking-off, climbing, cruising, descending, landing and taxiing, total eight flight stages. Taking-off costs as twice much as cruise required which indicates the maximum power requirement, and cruising, as the main performance during the flight, shows the lowest power demand. Assuming cruising is steady without any acceleration in any direction, the minimum power requirement can be determined by the vertical and longitudinal force equations. All equations are listed in Fig. 4.

Based on the shown configuration, a table of requirements for each component could be determined, shown as Fig. (3). Similarly, since DSHEPS is a decoupled system, the sizing process is divided into two parts: power source and power loads.



Fig. 3 System Sizing Process

A. Power Source

Power source part includes an engine, a generator and a battery pack. From the configuration, the performance of the battery pack, i.e. whether charging or discharging, is decided by the engine operational condition. Namely, the battery pack operates passively and its output should equal to the difference between mission requirement and engine output. Therefore, the engine pack is the most important component of this part. To find a suitable engine, the author has proposed a new sizing method via batteries' state-of-charge (SOC) based parametrization criteria. It found that the engine whose optimal output is around 1.2 times of the average value of power requirement, $1.2P_{cruise}$, will lead to a better battery performance, as shown in Eq. (6) [21].

The selected engine is small and it is not capable to generate enough power for high-powerful missions, such as take-off or climbing. Then, the battery pack should provide the rest of the required energy. Namely, the capacity of the battery pack must be larger than the difference between the highest power requirement and engine capacity, as seen in Eq. (9). In addition, if the battery pack has enough energy for electric taxiing, the engine can be switched off soon after a successful landing. It reduces engine operation time and decreases the amount of consumed fuel. Therefore, another criterion of the battery pack is Eq. (8), in which the remaining energy of the battery pack after landing, should be more than the electric taxiing demand. The last consideration for the battery pack is an emergency scenario. In case of engine failure, the battery pack should be capable to support a 5-10 min flight for a forced landing, i.e. Eq. (10). Batteries should guarantee enough energy output and therefore result in a safe flight.

The generator and engine are tied tightly and work together. Therefore, the generator's maximum capacity should be above the engine output, as shown as Eq. (7). The objective functions of part A are:

$$\min J_1 = W_{sum} \tag{4}$$

$$\min J_2 = \int_0^t R_{fuel} \tag{5}$$

While the constraints are:

$$opt P_e \ge 1.2P_{cruise} \tag{6}$$

$$maxP_g \ge maxP_e \tag{7}$$

$$E_{taxiing} \le maxE_b \tag{8}$$

$$(P_{takeoff} - optP_e \cdot \eta - P_{other}) \cdot (t_{takeoff} + t_{climb}) < maxE_b$$
(9)

$$E_{em} = \int_0^t P dt \approx Pt \le \frac{1}{2} \left(P_{cruise} + P_{landing} + P_{other} \right) \cdot t \le max E_b$$
(10)

B. Propulsion Load

Part B consists of motors and converters. The number of motors N should be an even number due to it is a symmetric configuration. If rated voltages of motors are the same as the main grid, converters will not be necessary unless there are special requirements. However, from searching the open-domain literature, there is no study regarding the relationship between the number of motors and aircraft aerodynamic properties. Unless the designed system conduct a wind tunnel test, it cannot straightly say which kind of configuration is better than others. Therefore, this study assumes a positive factor A_{aero} to indicate that distributed propulsion is an improvement to conventional one. It is a constant number rating the distribution level. Therefore, the objective function of part B is the sum of total weight and the designed factor. Due to the uncertainty of the factor A_{aero} , its maximum value has been scaled to half of the maximum weight. Above all, the objective function and constraint could be written as:

$$min J_3 = W_{sum} + A_{aero} \tag{11}$$

$$\max P_{sum} = \sum_{1}^{N} \max P_{em_n} \ge P_{takeoff}$$
(12)

C. Aircraft Performance

Although DSHEPS is a brand-new design, performance criteria of original aircraft cannot be sacrificed. In other words, the new system should guarantee that DSHEPS has the same or better rate of climb and take-off distance, i.e.

$$Roc' \approx \frac{\frac{P_{climb} - P_{cruise}}{m \cdot g}}{m \cdot g} \ge Roc$$
(13)

$$d'_{takeoff} \approx \frac{m \cdot v_{liftoff}}{2(T_{avg} - D_{avg})} \le d_{takeoff}$$
(14)

V. System Components

Assuming cruise is steady and no acceleration, the power requirement for a common flight can be determined. Calculations are mentioned in paper [17, 21]. Fig. (4) shows the power demand for a typical flight, which is the test mission of the new propulsion system. Here, the power requirement for the cruise is $P_{cruise}=60$ kW and the flight endurance is 60 min.



Fig. 4 Power requirement of a typical flight

A. Engine

Common aero engines are internal combustion engines (ICE) and gas turbines. ICEs can generate energy up to 2000 kW, and gas turbines typically produce 100-400 MW. From the ideal propulsive efficiencies map in the book [22], when the Mach number is less than 0.3 (367km/h), the efficiency of ICEs is higher than other propulsors'. Therefore, ICEs are more frequently applied in small, low-speed aircraft, especially for less than 400kW power demand.

About 80 different engines are selected as candidates. The weight, volume, price, and power of each candidate are shown as Fig. (5). The left figure of Fig. (5) shows the relationship between engine weight and capacity. There are six categories of engines, including 1-4 cylinder piston engines, rotary engines, and turboshaft engines, and each of them is marked by different colors. From the figure, it can be found that rotary engines have the best power-to-weight ratios, while turboshaft engines show great performance in the high powerful area. For analyzing engine volume and price, different sized engines from three companies are elected. From the right figure, the volume linearly increases with capacity, but the price shows exponential growth.





B. Battery

The type, capacity, and normal voltage are essential parameters for a battery pack. At present, common rechargeable batteries are Lead-acid battery, Nickel-Cadmium (Ni-Cd) battery, Nickel-Metal Hydride (Ni-MH) battery, Lithium-Ion (Li-ion) battery, and Lithium-Ion Polymer (Li-Po) battery. Their energy densities are shown in Table 4 [23]. Amongst them, Li batteries (Li-ion and Li-Po) are superior since they have higher energy-to-weight ratios and excellent performance. They can charge faster, last longer and be packed in a thinner package compared to other batteries. Li-ion and Li-Po owns the same chemical reaction with different cathode and electrolyte. Li-ion is

older than Li-Po, but it is still popular due to low price and easy maintenance. Li-Po is regarded as a more advanced battery which possesses slightly higher energy and thinner volume. Therefore, this study utilized Li-Po batteries as the battery pack. Due to the voltage and capacity vary proportionally by adding or reducing the number of cells, the battery pack's weight could be estimated by the energy-to-weight density and cell number. Therefore, the number of cells is the variable we need to determine.

	Lead-acid	Ni-Cd	Ni-MH	Li-ion	Li-Po
Energy density (wh/kg)	33-42	30	100	100-265	100-265

Table 4 Batteries energy density [23]

C. Motor and Generator

Through the interaction between the magnetic field and current-carrying conductors, motors transform electric energy into mechanical energy, generators vice versa. Different classifications of motors are summarized in Fig. (7). The permanent magnet synchronous motor (PMSM) and brushless direct current motor (BLDC) are two popular motors due to their output have less fluctuation. Based on the power-to-weight table of electric motors/electromotive generators in [24], motors/generators which possessing high power-to-weight density are candidates.



Fig. 6 Motor categories

VI. Genetic Algorithm

From the previous section, there are two objectives of Part A: less weight and higher efficiency. Due to it is a multi-objective optimization problem, the fast non-dominated sorting algorithm-II (NSGA-II) [25] is applied here to find a better component combination. The NSGA-II is a heuristic method based on Pareto ranking and crowding distance approaches. It firstly calculates objective values and sorts population according to the non-domination. The offspring population is mainly generated by high-ranking individuals with mutation and crossover behaviors.

Table 5 Pseudocode of NSGA-II for Part A

Algorithm Pseudocode for Part A

Input: information of component candidates;

Initialization: randomly generate population *P*, and extract information;

Constraints handling: delete infeasible individuals and replaced by feasible ones;

for i = I : NP (or while not Termination Condition)

Select parent population;

Find the matched engine and generator based on overlap maps;

Crossover + Mutation \rightarrow offspring Q, let $R = P \cup Q$

Constraints handling;

Evaluate the objective value: total weight and total fuel consumption for a typical flight scenario;

Non-dominated sorting and calculating crowding distance;

Tournament Selection \rightarrow next generation *P*;

end

For the problem of Part A, an extra archive is added to find matched engine and generator. This archive contains the information of the brake-specific fuel consumption (BSFC) map and efficiency map of each engine and generator. From these maps, the feasible and high-efficient operating area of each candidate could be obtained. Therefore, if the best operating area of an engine and generator is the same, a group by these two components will be a good choice for the designed system. Therefore, a new parameter O_e , the overlap rate of engine and generator high-efficient area has been introduced to Part A sizing problem. Assuming each high-efficient operating area is a circular whose center is C_{en} , C_{gen} with radius R_{en} , R_{gen} respectively, the overlap rate could be estimated by:

$$O_e = \frac{R_{en} + R_{gen}}{|C_{en} - C_{gen}|} \tag{15}$$

Gears can change the Revolutions Per Minute (RPM) and torque. If there is a suitable gear connecting engine and generator, the overlap rate may increase but the system will have an extra component. For this problem, a gearbox will be added if it can increase the overlap rate.

Therefore, there are five genes in one chrome: the index of engine candidates, the index of generator candidates, the cell number of the battery pack, and engine operating point (RPM and torque) respectively. Specifications, such as the maximum power, weight, high-efficient operating area are imported according to the component index in each chrome. Since there are some basic requirements for the designed system, from Eq. (6) to Eq. (10), the generated population should satisfy these constraints, i.e. infeasible chromes would be replaced by feasible ones. In this problem, tournament method is used to select parent population, and O_e is calculated and recorded during the sorting process. The pseudocode is shown in Table 5.



Fig. 7 Flowchart of genetic algorithm

The question of Part B is a single-objective problem so that it can use a conventional genetic algorithm to select the system component. The objective function and constraint are shown in Section four. The flowchart of the applied genetic algorithm is shown in Fig. 7.

$$FCR = \frac{BSFC @ oprating point}{BSFC @ the most - efficient point}$$
(16)

$$Fuel_{total} = \int_0^t FCR \tag{17}$$

$$d_{takeoff} \approx \frac{m \cdot V_{liftoff}}{2(T_{avg} - D_{avg})} \le d_{takeoff}$$
⁽¹⁸⁾

$$Roc \approx \frac{1}{m \cdot g}$$
(19)

Part A and Part B are parallel problems. The two problems run separately and consequently deliver solutions to the final calculation. The result of Part A is a Pareto front, which is a series of non-dominated solutions with lower weight and low fuel consumption rate. Part B has only one objective, thus the result of Part B is one solution. Combined results of Part A and Part B, a series of feasible solutions are determined. To examine the calculated solutions, some of the aircraft performances are estimated. The first and most important parameter is the total fuel consumption. Since engine candidates are from different companies to allow good comparisons, it is more reasonable to calculate the use of a fuel consumption rate (FCR) mentioned here is the ratio of the brake-specific fuel consumption (BSFC) at the operating point to that at the most efficient operating point, as Eq. (16) shows. As a result of using this parameter, the total fuel consumption amount is the integrated FCR. The second important characteristic is the aircraft rate of climb. Here, the power requirement of the cruise mode is used to present the power overcoming drag. The last performance parameter is the take-off distance. Neglecting the rolling resistance and fraction, the take-off distance could be estimated by Eq. (14). Therefore, the comparison between the prototype and DSHPES aircraft is shown in the table.

Table 6 Co	omparison of a	conventional	system an	d hybrid sy	stem
	1				

		Tecnam P2006T	DSHEPS
Max Propulsion Power	147kw	284 kw	
System Power	Engine max power	147kw	135kw
	Generator continuous power	0	75kw
	Motor power	0	284kw
	Battery capacity	0	7.5kwh
Weight	Engine weight	130kg	42kg
	Generator weight	0	20kg
	Motor weight	0	66kg
	Battery weight	10kg	28kg
	Total weight	140kg	156kg
Performance	Rate of climb	5.3 m/s	5.9 m/s
	Take-off distance	394 m	
	Average FCR	4.1	3.6

VII. Conclusion

This paper mainly describes a process about a distributed aircraft propulsion system design. It starts at choosing the conventional series hybrid system as the benchmark based on an analysis of common hybrid systems. Thereafter, it adopts a DP and MEA concept to improve the conventional hybrid aircraft system. With the proposed system configuration, the components are sized by different genetic algorithms and as a result the optimized configuration achieves a 12% fuel consumption reduction.

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