Harvest wind energy from a vibro-impact DEG embedded into a bluff body

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Abstract: A novel wind energy harvester is proposed and studied in this paper. The system contains a vibro-impact (VI) dielectric elastomer generator (DEG) that can convert vibrational energy into electrical one through the impacts of a rigid ball inside. The VI DEG is embedded into a cuboid bluff body connecting to a galloping-based system. Thus, wind energy is converted to the vibrations of the bluff body, which are further harvested by the DEG. The dynamic and electrical behaviors of the proposed system under wind environments are analyzed theoretically, whereas some key parameters of the system are identified experimentally, including a wind tunnel test for the bluff body and material tests for the dielectric elastomer membrane. The dynamic and electrical outputs of the system under different wind speeds are studied through numerical simulations. The influences of the wind speed and some system parameters on the system energy harvesting (EH) performance are further discussed. Thus, the priority of the proposed system in wind EH is presented and some effective solutions to design the system and improve the system EH performance are proposed.

Keywords: wind energy; dielectric elastomer generator; vibration; galloping; vibro-impact

1. Introduction

Energy crises and environmental issues have become worldwide problems. One of the most important solutions to solve these problems is exploring and utilizing green sustainable energies from solar, nuclear sources and ambient vibrations, which can not only be easily found in a variety of machines, human motions, building and other civil structures [1], but also be achieved from wind or water induced vibrations [2-4].

Wind energy harvesting devices [5], which utilize different mechanical structures to convert ubiquitous wind energy into electricity, have attracted much attention in the past decade. These devices cover various scales from large-scale devices including wind turbines to small- and micro-scale wind energy harvesters, which are suitable for many applications such as wireless sensors [6,7], automotive [8] and other sectors [9,10].

Up to now the majority of investigations on small-scale wind energy harvesters have been focused on the use of piezoelectricity (PE) materials [11-16]. Comparing to other competitive

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vibration energy harvesting (VEH) devices including electromagnetic (EM) [17,18], electrostatic (ES) [19] and triboelectric (TE) [20] devices, the PE VEH devices have simple structures and relatively high energy conversion efficiencies. Currently, PE prototypes have been established to harvest wind-induced vibrational energy including vortex [21], galloping [22,23], flutter [24], and wake galloping [25] –induced vibrations. However, these devices are less versatile than desired [26] and have certain limitations and shortcomings, one of which is their ability to generate only a relatively small amount of energy. These factors restrict the areas of application of PE-based wind energy harvester.

In recent years, dielectric elastomer (DE) materials have shown their potential in VEH due to their high energy density, large deformability, good electromechanical conversion efficiency and moderate or low cost, etc. [27,28]. The first DE-based energy harvester was proposed by Pelerine et al back in 2001 [29]. After that, a type of novel ES VEH devices where the DE membranes (DEMs) are used as changeable capacitors instead of the parallel plates [30] has been proposed. This type of energy harvesters, which are also called dielectric elastomer generators (DEGs), can convert linear, nonlinear or rotational motions within a wide frequency range [31] with a relative high energy density (up to 0.4 J/g), which is at least an order of magnitude higher than that of EM, ES and PE energy harvesters [32], especially at low-frequency operating conditions. Moreover, the highest power density that has been achieved in a DEG experimentally is 3.8 $\mu W/mm^3$, which is higher than those in EM (2.21 $\mu W/mm^3$), ES (2.16 $\mu W/mm^3$), and PE (0.375 $\mu W/mm^3$) [33,34].

In order to fully take advantage of the DE materials in VEH, Suo et al [35] established the DE theory based on thermodynamics and continuum mechanics. The basic material properties of the DEM and failure mechanisms, including material rupture, loss of tension, electrical breakdown, and electromechanical instability, were established [32,36-39]. A detailed model that describes the four cycling phases of DE-based EH was developed in [40]. A new electrical scheme has been designed and was first set out by Shian et al [41]. This scheme, which is also called the "triangular" scheme, claimed to have the highest energy density. These research results have laid the foundation for further investigations in DEGs. Up to now, several DEGs have been developed such as the ocean wave generator [42,43], human motions energy harvester [44], etc.

Although many achievements have been made in the DEG research, most of the proposed DEGs focus on the stretching and relaxation of DEMs at the material level, which meaning that they are not suitable to work in real vibrational environments. Currently, a vibro-impact (VI) DEG system has been proposed by the authors previously [45-47]. The research results have shown that the proposed DEG, which is based on the out-of-plane deformations of the DEMs under the impacts of a rigid ball, is expected to work in practical vibrational environments and achieve high electrical power.

In this paper, the proposed VI DEG is further improved to harvest wind energy, thus expanding the working environment of DEGs and the harvesting approaches for wind energy. Inspired by a galloping-based system, which has been proved the most effective and feasible form in energy scavenging from flow-induced vibrations [48], we propose a novel galloping-based wind energy harvester that contains the VI DEG embedded into a cuboid bluff body under the streamlined wind environment. In Section 2, the wind energy harvester is introduced and the dynamic and electrical behaviors of the system are analyzed. Experimental

schemes and results are presented to identify some key parameters in Section 3. In Section 4, the dynamic and electrical outputs of the proposed system under different wind speeds are studied through numerical simulations. In Section 5, the influences of the wind speeds and some system parameters on the system EH performance are discussed. Conclusions are drawn in Section 6.

2. Theoretical analysis

2.1 Introduction of the wind energy harvester

A wind energy harvester, which comprises a galloping-based system consisting of a cuboid bluff body, a cantilever beam and a VI DEG embedded horizontally into the bluff body, is proposed in this paper as shown in Figure 1(a).

It can be seen from Figure 1(a) that a cuboid bluff body, whose length, height and width are L, H and W, respectively, is attached to the free end of a cantilever beam with length L_C connecting to a rigid base. It is assumed that the wind passes over the face of the bluff body perpendicularly. For the convenience of further analysis, a Cartesian $xyz-O$ coordinate system is introduced as follows: the coordinate origin locates at the center point of the cuboid bluff body; x-axis indicates the orientation parallel to the incoming wind flow pointing towards the bluff body's front face; y-axis indicates the horizontal direction perpendicularto the x-axis; z-axis indicates the vertical orientation.

A VI DEG [46], which is shown in Figure 1(b), is embedded into the cuboid bluff body. The DEG comprises a hollow cylinder with inner radius R_0, an inner ball of mass m and radius r_b rolling/sliding freely inside the cylinder and two pre-stretched circular DEMs at both ends of the cylinder. The effective radius of the membranes equals to R_0. Both pre-stretched membranes are sandwiched between two compliant electrodes and wires are connected to both sides of each membrane. Each membrane is fixed between two identical cylindrical frames with a width w and then connected to the cylinder, thus simplifying the assembly of the DEG. The length of the DEG is denoted as l ($l \le W$). Thus, the distance between two membranes can be written as $d = l - 2w$. As shown in Figure 1(b), a y-direction is defined as the rightward orientation of the DEG along its axis, and the origin of the coordinate system for the inner ball coincides with that of the cylinder and is set in the center of the cylinder. The friction between the ball and the slot is quite small and therefore it is ignored.

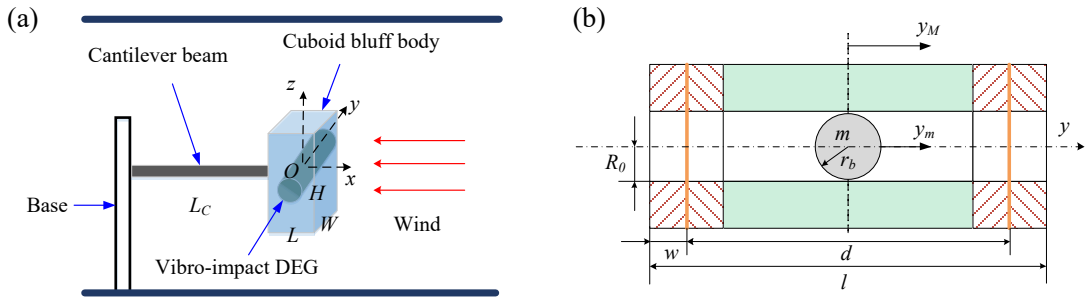

Figure 1 (a) System structure and (b) the scheme of the VI DEG.

The proposed wind energy harvester can work as follows. The system can arouse galloping

when the wind passes over the bluff body due to the aerodynamic-instability induced by the wind. Negative aerodynamic damping caused by galloping can keep the vibratory system in a quite strong oscillatory state. Thus, the bluff body can vibrate approximately following the y-direction as well as the outer structure of the DEG (the cylinder and the four frames with the DEMs fixed). If the motion amplitude of the outer structure is large enough, either membrane will impact the inner ball and engage its motion. The ball then will impact both membranes intermittently and electrical energy can be harvested by using the mechanical-electrical energy conversion properties of the DE materials.

2.2 Vibration analysis of the bluff body

The schematic diagram of the proposed energy harvester under wind is presented in Figure 2(a) and the dynamics model is presented shown in Figure 2(b).

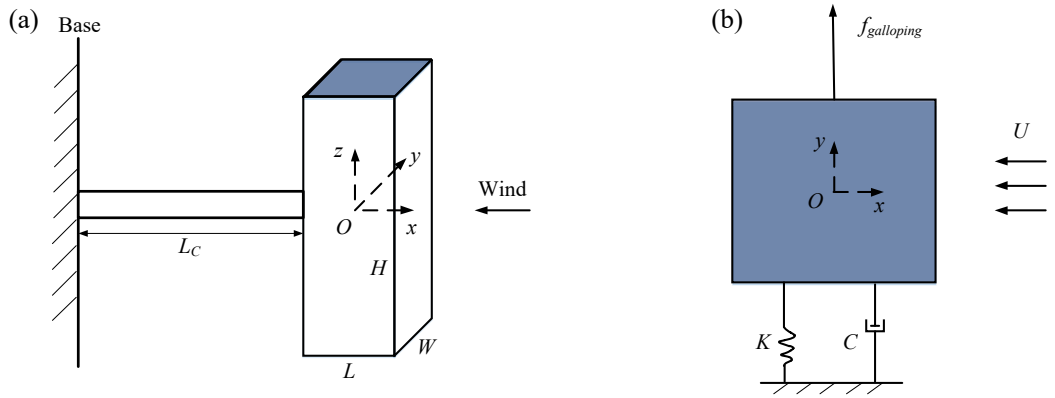

Figure 2 (a) The schematic diagram of the proposed energy harvester under wind and (b) the dynamics model (top view).

The motion of the cuboid bluff body, which is located at the free end of the cantilever beam and is suffered from the continuous wind, is governed by the following equation:

$$M\frac{d^2y_M(t)}{dt^2}+C\frac{dy_M(t)}{dt}+Ky_M(t)=f_{galloping} \tag{1}$$

In Eq. (1), M is the effective mass of the vibratory system, which is contributed by the masses of the bluff body, the cantilever beam mass and mass of the outer structure of the DEG; C is the effective damping defined as $C=2\zeta M\omega_{nsc}$, where ζ and ω_{nsc} are the mechanical damping ratio and the natural frequency of the system, respectively; K is the stiffness of the system decided by $K=M\omega_{nsc}^2$; $f_{galloping}$ is the aerodynamic forces acting on the bluff body. Thus, $y_M(t)$, which is the solution of Eq. (1), indicates the transverse displacement of the bluff body, where $f_{galloping}$ can be further calculated as:

$$f_{galloping}=0.5\rho WHU^2\left[A_1\left(\frac{\dot{y}_M(t)}{U}+y^*\right)+A_3\left(\frac{\dot{y}_M(t)}{U}+y^*\right)^3\right] \tag{2}$$

Here, U denotes the wind speed; ρ is the air density; $y^*=\beta y_M(t)$ is the rotation angle of the bluff body with $\beta=11.67$ [49], where β - the coefficient between the transverse displacement and the rotation angle of the bluff body; A_1 and A_3 are the aerodynamic coefficients that should be identified experimentally, but these values are mainly depended on the shape of the bluff body. Thus, by combing Eqs. (1) and (2), the vibration output $y_M(t)$

of the bluff body under wind with a given speed can be obtained by solving these nonlinear equations.

2.3 Energy harvesting from the VI DEG

The vibrational output of the cuboid bluff body, on another side, can be regarded as the excitation of the VI DEG. Thus, the dynamic behavior of the DEG system can be obtained and its energy harvesting process can be further analyzed.

Considering that the DEG is set up horizontally, and the friction between the inner ball and the cylinder is ignored, the inner ball experiences no outer force between impacts. Therefore, the ball's velocity will not be changed until it impacts one of the membranes. By defining the ball's displacement as $y_m(t)$, we introduce the relative displacement $\Delta y = y_m - y_M$ as the difference of displacements between the ball and the cylinder, and $s = l - 2w - 2r_b$ as the largest distance the ball can travel between two membranes. Thus, it is easy to understand that impacts occur under the following conditions:

$$\begin{cases} \Delta y = y_m - y_M = -s/2,\ y'_m < y'_M & \text{when the ball impacts the left membrane} \\ \Delta y = y_m - y_M = s/2,\ y'_m > y'_M & \text{when the ball impacts the right membrane} \end{cases} \tag{3}$$

At each impact, the velocities of the ball and the cylinder are governed by:

$$\frac{v_{m+} - v_{M+}}{v_{m-} - v_{M-}} = r \tag{4}$$

where r $(0 < r < 1)$ is the coefficient of restitution (COR) of the membrane under the ball's impacts; v_{m-} and v_{m+} represent the velocities of the ball just before and after each impact, and v_{M-} and v_{M+} those of the cylinder. Considering that the mass of the ball is relatively small compared to that of the rest of the system, the cylinder's velocity can be regarded as unaffected by impacts, i.e., $v_M = v_{M-} = v_{M+}$. Thus, Eq. (4) can be simplified as:

$$v_{m+} = -r v_{m-} + (r+1) v_M \tag{5}$$

It can be seen from the previous analyses that if the value of r is given, the ball's motion under the cylinder's movement can be calculated. The values of r will be identified through experiments in next section.

At each impact, the membrane is deformed by the ball, as shown in Figure 3(a), where x defines the deflection direction of the membrane's center. At the membrane's deformation shown in Figure 3(b)and indicated by δ, the membrane's dimensions of its largest area A' and smallest thickness h' can be calculated from the geometrical consideration [46]. The total membrane are in 3D space is:

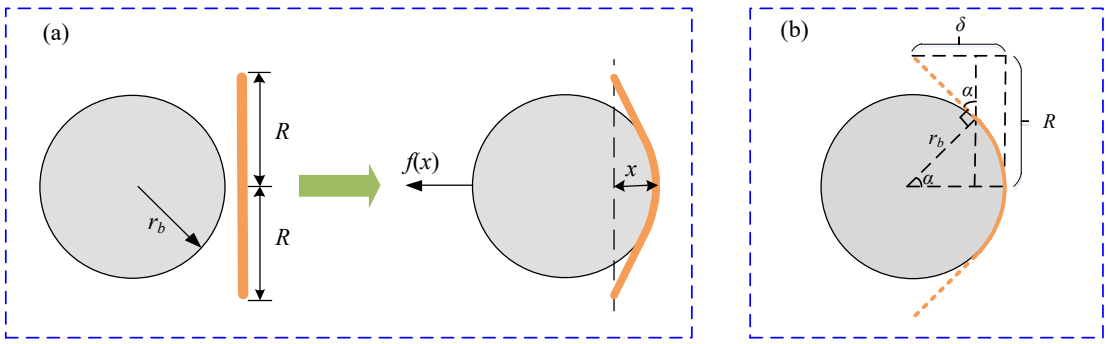

Figure 3 (a) The change of the membrane's shape under the ball's impact and (b) the membrane's dimensions at its largest deformation.

$$A' = A_1' + A_2' \tag{6}$$

where A_1' and A_2' represent the spherical cap (shown as the dashed line) and conical fulcrum (shown as the solid line) respectively for the membrane:

$$\begin{cases} A_1' = 2\pi r_b (r_b - r_b \cos\alpha) = 2\pi r_b^2 (1 - \cos\alpha) \\ A_2' = \dfrac{\pi R_0^2 - \pi (r \sin\alpha)^2}{\cos\alpha} \end{cases} \tag{7}$$

The value of α is determined by the largest deflection δ and the dimensional parameters:

$$\cos\alpha = \frac{-2r_b(\delta - r_b) + 2R_0\sqrt{R_0^2 + \delta^2 - 2\delta r_b}}{2\left[R_0^2 + (\delta - r_b)^2\right]} \tag{8}$$

Due to the membrane's incompressibility (its volume remain the same), its thickness at largest deformation can be obtained:

$$h' = \frac{\pi R^2 h_0}{A'} \tag{9}$$

The values of this parameter at impacts will be studied through experiments in next section as well.

According to the dimensions of the membrane, the minimum capacitance of the membrane at its original shape and the maximal one at its largest deformation at one impact can be obtained as:

$$C_0 = C_{\min} = \frac{\varepsilon_0 \varepsilon_r A_0}{h_0} = \frac{\varepsilon_0 \varepsilon_r Vol}{h_0^2} \tag{10}$$

$$C' = C_{\max} = \frac{\varepsilon_0 \varepsilon_r A'}{h'} = \frac{\varepsilon_0 \varepsilon_r Vol}{h'^2} \tag{11}$$

where $\varepsilon_0 = 8.854 \times 10^{-12}$ F/m is the vacuum permittivity, Vol the constant volume of the DE material, and ε_r the relative permittivity of the DE material, which will be studied through theoretical analysis and experimental verification in next section. By connecting the membranes to the energy harvesting circuit shown in Figure 4, the system electrical output can be further calculated. This energy harvesting circuit (see Figure 4(a)), which was first set out by Shian [41], is claimed to be able to produce the highest electricity gain trough a so-called "triangular" scheme shown in Figure 4(b). Using this energy harvesting circuit, the output voltage at each impact can be calculated as:

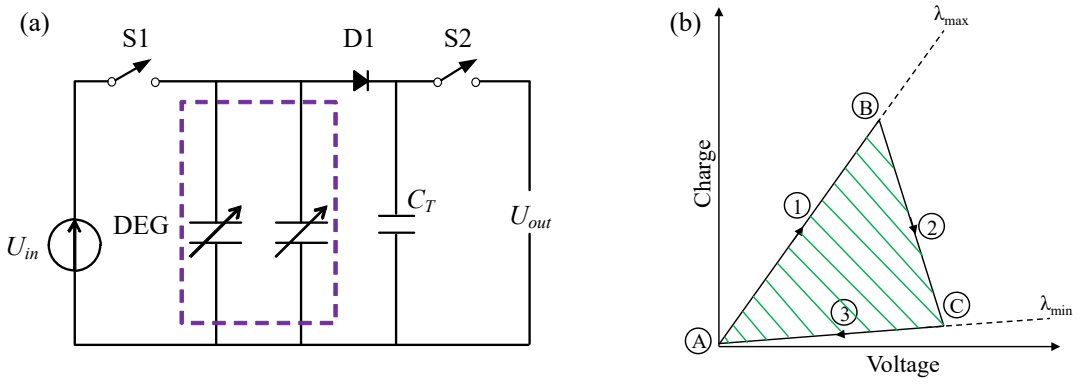

Figure 4 (a)Energy harvesting circuit used to control the electromechanical cycle showing a

power supply providing input voltage, the DEG, a transfer capacitor (C_T), a diode (D1), a charging switch (S1), harvesting switch (S2); (b) The electromechanical harvesting scheme is shown by the triangle A-B-C-A on the charge-voltage work-conjugate plane.

$$V_{out} = V_C = \frac{C_{\max} + C_T}{C_{\min} + C_T} V_{in} \tag{12}$$

where C_T is the capacitance of the transfer capacitor. It was reported that most electrical energy can be harvested through this circuit when $C_T = 1.2C_0$. Further, the electrical energy gain at each impact can be obtained by calculating the area of the shaded green section shown in Figure 4(b) [50]:

$$E = \frac{1}{2} V_{in} V_{out} (C_{\max} - C_{\min}) \tag{13}$$

Moreover, when a steady-state vibrations are considered, i.e., impacts occur during a long time, the total energy harvested from the DEG and the generated power can be calculated as:

$$E_{total} = \sum_{i=1}^{n} E_i \tag{14}$$

$$P = \frac{E_{total}}{t_2 - t_1} \tag{15}$$

where t_1 and t_2 are the start time and end time for calculation, respectively; E_i is the harvested energy at i^{th} impact and n is the number of impacts during the time interval.

3. Experiments

According to the theoretical analyses in Section 2, it is noted that some parameters should be further identified through experiments for further numerical simulations. The experiments and results are presented in this section.

3.1 Identification of aerodynamic coefficients A_1 and A_3

According to [49], the values of the empirical aerodynamic coefficients can be selected as $A_1 = 2.3$ and $A_3 = -18$, respectively. To identify these values, a galloping prototype was fabricated and tested in a wind tunnel, as shown in Figure 5(a). The prototype is built of a cuboid bluff body and a pure aluminum cantilever beam, and the bluff body is attached to the free end of the cantilever beam. The effective mass of the vibratory system is $M = 5.2515$ g, and the dimensional parameters are $L_C = 200$ mm, $L = W = 32$ mm and $H = 118$ mm, respectively. During the wind tunnel test, a wind tunnel with a diameter of 400 mm was used to produce an incoming wind for the prototype, and a flow stabilizing device with honeycomb structure was installed at the inlet of the wind tunnel to reduce the flow disturbance. The wind speed and the vibration amplitude of the bluff body were measured by a hot-wire anemometer (405i, Testo Co.) and a laser displacement sensor (HG-C1400, Panasonic.), respectively.

The amplitudes of the bluff body under different wind speeds obtained by experiments and numerical calculations are shown in Figure 5(b). It should be noted that $K = 8.816$ N/m and $C = 0.0077$ N·(m/s)$^{-1}$ ($\zeta = 0.018$) can be calculated from the free decaying oscillations. It can be seen that when the wind speed is larger than a critical wind speed, the bluff body begins to vibrate, and the amplitude increases along with the increase of the wind speed. The

experimental results are very close to the theoretical ones. Overall, the simulations from the theoretical model have a good agreement with the experimental measurements based on the employment of the aerodynamic coefficients. Thus, the aerodynamic coefficients $A_1 = 2.3$ and $A_3 = -18$ are suitable in further numerical simulations of the present work.

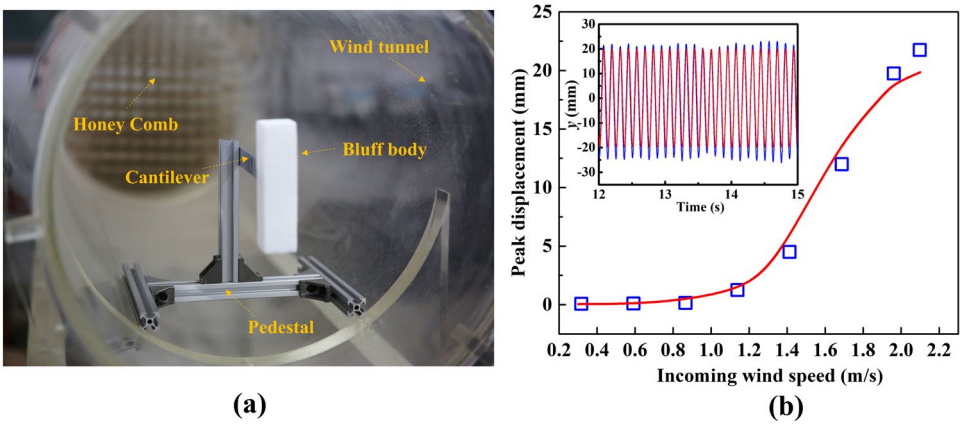

Figure 5 (a) The wind tunnel test setup and (b) the experimental data along with the theoretical curve.

3.2 Identification of dielectric permittivity ε_r

Previous research has demonstrated that the relative permittivity ε_r is a function of pre-stretch ratio λ and temperature T [51], which can be expressed as:

$$\varepsilon_r = a\lambda^2 + b/T + c \tag{16}$$

where $a = -0.053$, $b = 638$ and $c = 3.024$ are empirical constants. When $\lambda = 2$ and T=298.15 K (25 °C), it can be calculated through Eq. (16) that $\varepsilon_r = 4.9519$. In order to verify this result, a capacitance test was designed and carried out for the membrane in its static states, as shown in Figure 6.

Figure 6(a) presents the experimental set-up, which consists of a fixed DEM with $\lambda = 2$ ($R_0 = 6$ mm, $h_0 = 0.25$ mm), an LCR meter (4090A, Victor INC.), a ball ($r_b = 5$ mm) connecting to a threaded rod, and two adjusting nuts. Thus, the capacitances across the DEM can be measured using the LCR meter under different deflections, which are precisely controlled by the adjusting nuts. The experimental results are shown in Figure 6(b), along with the theoretical curve. It can be seen that the theoretical results agree with the experimental data well, thus verifying the theoretical approach in calculating the capacitance across the DEM under different deflections. It is noted that the error-bars in Figure 6(b) are obtained by recording the maximal and minimal capacitances of the DEMs at five different tests under each deflection, thus avoiding the experimental errors.

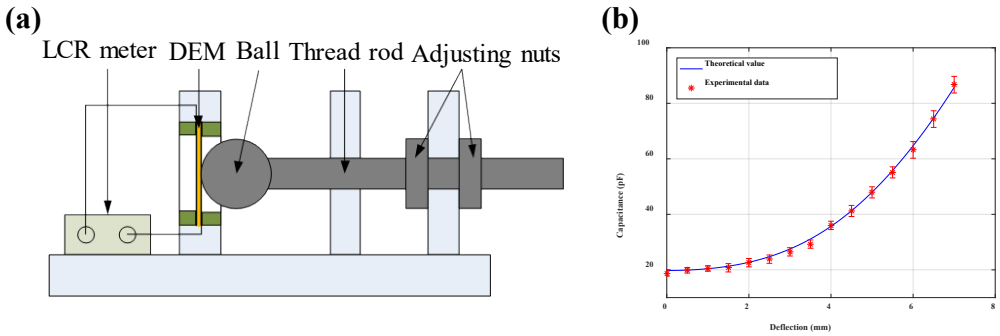

Figure 6 (a) The experimental set-up for capacitance measurement and (b) the capacitance of the membrane at different deflections under pre-stretched ratio $\lambda = 2$ and temperature $T = 25$ °C.

3.3 Identification of COR r and largest deflection δ

The COR r and the largest deflection δ of a pre-stretched DEM under impacts are identified using the experimental set-up with a ball's free fall shown in Figure 7. The presented experimental set-up consists of a ball ($r_b = 5$ mm) with a mass of 3.5 g, a fixed pre-stretched DEM at the bottom of a quartz tube with a dimensional scale, a laser displacement sensor (HG-C1100, Panasonic) used to measure the membrane's deflection, an electromagnet connected to a crossbar whose height can be controlled precisely by the adjusting nut connected to a vertical ruler, a high-voltage power supply (71030P, BOHER) to produce input voltage for the DEM, and a camera to measure rebouncing height of the ball. Here, h_A and h_R represent the dropping and rebouncing heights of the ball, respectively. In this subsection, $V_{in} = 2000$ Volts and $\lambda = 3$ were set in experiments.

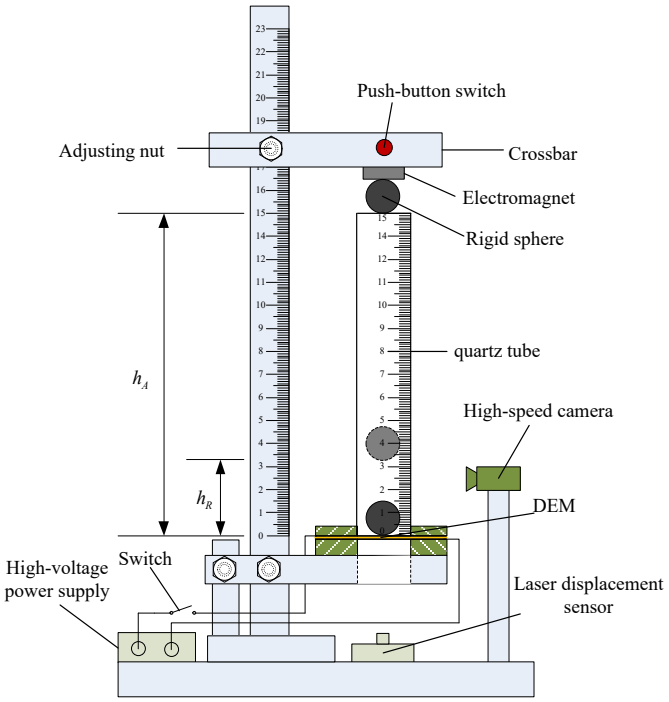

Figure 7 Experimental set-up used to identify the COF and largest deflection of the DEM under the ball's impacts.

First, the CORs of the pre-stretched DEM under different impact velocities (decided by the

dropping height: $v=\sqrt{2gh_A}$) were calculated through $r=\left|v_{m+}/v_{m-}\right|=\sqrt{h_R/h_A}$ after measuring the dropping and rebouncing heights of the ball. The experimental results are shown in Figure 8. It can be seen that as the impact velocity increases, the COR presents an exponentially decreasing curve. This can be explained that the higher the impact velocity the higher the internal energy losses thus decreasing the proportion between the rebound and impact velocities. The experimental data can be fitted using the following exponential equation, which will be used in further numerical calculations in this paper:

$$r=0.5989e^{-1.31v}+0.2241 \tag{17}$$

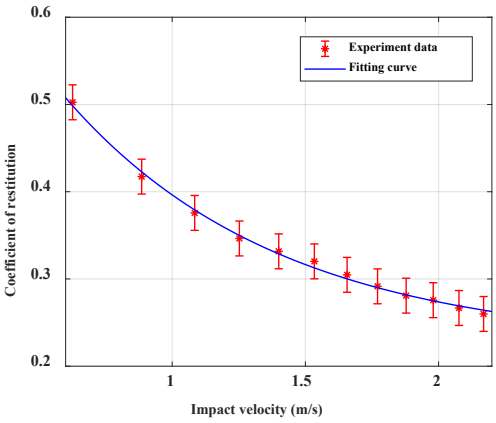

Figure 8 COR of the DEM against impact velocity ($V_{in}=2000$ V, $\lambda=3$).

Next, the largest deflections of the DEM at impacts with different impact velocities were recorded through the laser displacement sensor, as shown in Figure 9(a), where the curves of deflections against time under different impact velocities are presented. It can be seen that the impact time (the time interval between two zero-crossing points of each curve), which is as small as around 0.17 s, is almost a constant under different impact velocities. Moreover, the largest deflection at each impact, which is the maximum value of each curve, presents an increasing trend as the velocity increases. This law is better presented in Figure 9(b), where one can see that the experimental data can be reasonably fitted with an exponential function, which will be used in further numerical calculations in this paper:

$$\delta=-0.006903e^{-0.3498v}+0.00832 \tag{18}$$

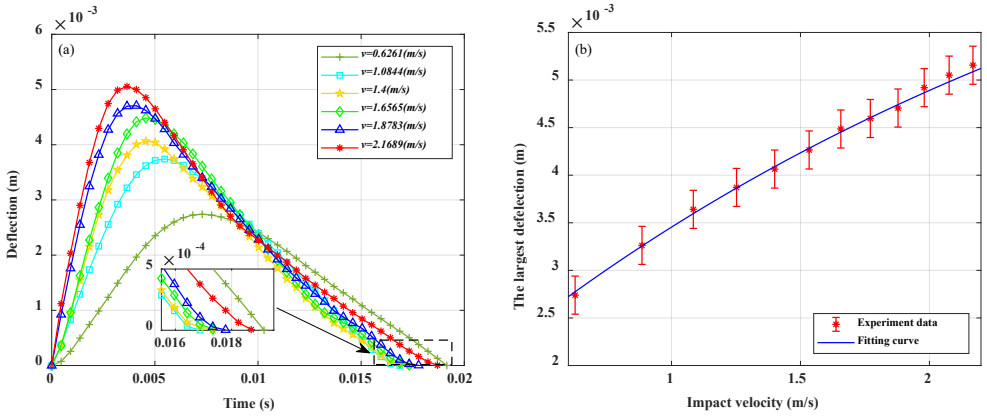

Figure 9 (a) Curves of deflections against time under different impact velocities and (b) largest deflection at each impact against the impact velocity.

4. Simulations

It is difficult to obtain the system response analytically due to its highly nonlinear nature. Therefore, the fourth-order Runge-Kutta algorithm is adopted in this paper to solve the governing equations of the system. In this section, the dynamic behaviors of the bluff body and the VI DEG under different wind conditions are studied through numerical simulations, and the electrical outputs of the DEG system are presented as well. According to the analyses in the theoretical and experimental parts, the values of the parameters used in simulations are presented in Table 1 unless otherwise stated. Moreover, the initial position and velocity of the bluff body are set as $y_M(0)=1$ mm and $y'_M(0)=0$ in simulations. It should be noted that most parameters shown in Table 1 are the same as those in the experiments in Section 3, while the value of M is much larger than that in Figure 5(a) as the DEG is considered to be embedded into the bluff body. Thus, the critical wind speed for the bluff body to start vibrating will be increased apparently. Therefore, a larger range of the wind speed compared that in Figure 5(b) is considered in the numerical simulations.

Table 1 Values of parameters used in simulations

Parameter	Value	Parameter	Value	Parameter	Value
M	100 g	K	8.816 N/m	C	0.0077 N • s/m
L_C	200 mm	L	32 mm	H	118 mm
W	32 mm	T	25 ℃	ρ	1.1846 kg/m^3
A_1	2.3	A_2	-18	β	11.67
l	32 mm	w	6 mm	r_b	5 mm
λ	3	m	3.5 g	R_0	6 mm
h_0	0.111 mm	ε_r	4.687	V_{in}	2000 V

First, a condition of small wind speed, such as $U=0.5$ m/s, is considered and the system responses are shown in Figure 10. It can be seen from Figure 10(a, b) that as the wind speed is small, the bluff body recovers to its original position ($y_M=0$) after a transient process. This indicates that the low-speed wind does not have enough energy to overcome the stiffness of the cantilever and excite the bluff body. Again, the simulated results agree with the experimental results shown in Figure 5(b) that the bluff body cannot vibrate when the wind speed is lower than the critical value. Thus, no impacts occur and no electrical energy can be harvested from the DEG, as shown in Figure 10(c, d) where the output voltage equals to the input voltage and the electrical energy gain is kept at 0 all the time.

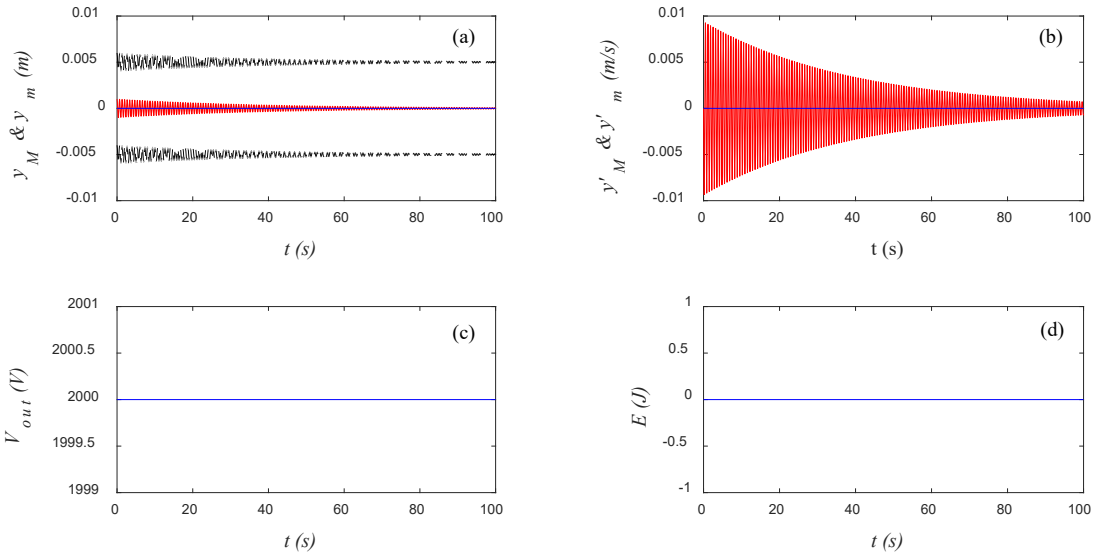

Figure 10 System responses under $U = 0.5$ m/s. (a) The movement displacements of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; the black dashed lines indicate the positions of the left and right membranes; (b) the velocities of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; (c) the output voltage of the DEG against time; (d) the electrical energy gain of the DEG against time.

When the wind speed is increased to $U = 1.5$ m/s, the system responses are presented in Figure 11. It can be seen that the bluff body recovers slowly to its original position. That is, the displacement and velocity of the bluff body oscillate to 0 with much smaller rates than those in Figure 10, which means the wind has a greater effect on the bluff body but is not large enough to excite the bluff body yet. Again, no energy can be harvested under this condition.

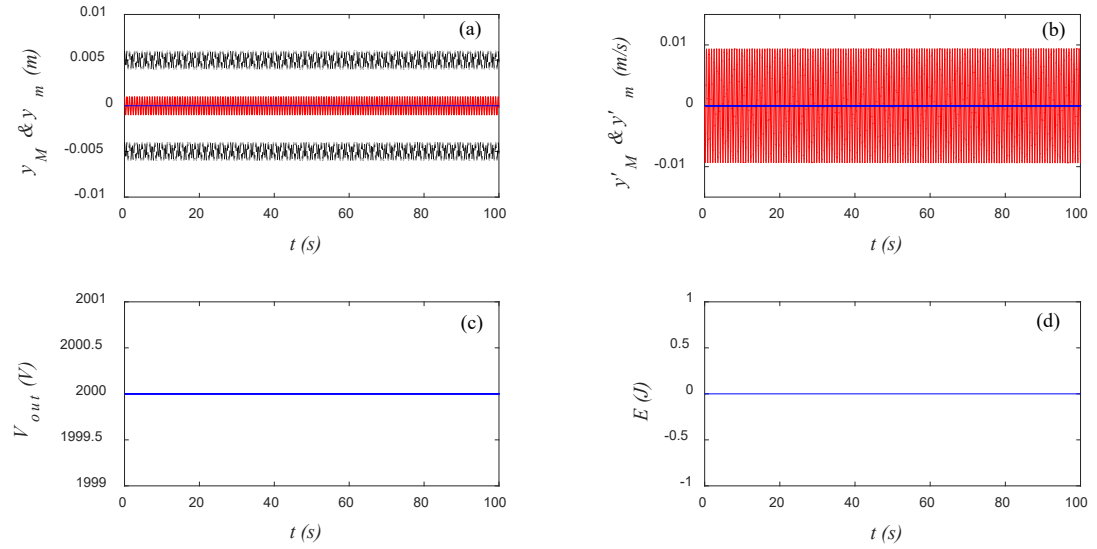

Figure 11 System responses under $U = 1.5$ m/s. (a) The movement displacements of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; the black dashed lines indicate the positions of the left and right membranes; (b) the velocities of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; (c) the output voltage of the DEG against time; (d) the electrical energy gain of the DEG against time.

Situation changes when the wind speed is increased to $U = 2.5$ m/s, which is higher than

the critical wind speed. The system responses are shown in Figure 12. It can be seen from Figure 12(a, b) that the speed is high enough for the wind to overcome the stiffness of the cantilever. Hence, the bluff body is excited by the wind with its amplitudes of the displacement and velocity slowly increasing until the bluff body reaches an oscillatory steady state response. Moreover, as the vibrations amplitude of the bluff body increases to a certain value, the membranes start to impact the inner ball (the start time is around 64 s in this case). After that, the ball continues to impact both membranes leading to higher output voltage and electrical energy gained at each impact, as shown in Figure 12(c, d). It can be imagined that there must exists a lower critical value of the wind speed between 1.5 m/s and 2.5 m/s that enables the bluff body to oscillate continuously.

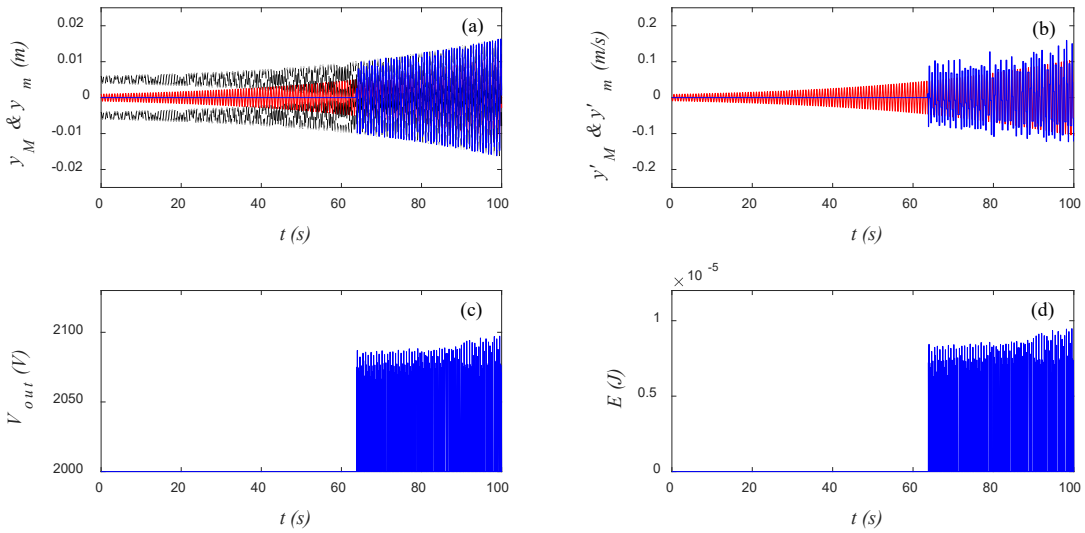

Figure 12 System responses under $U = 2.5$ m/s. (a) The movement displacements of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; the black dashed lines indicate the positions of the left and right membranes; (b) the velocities of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; (c) the output voltage of the DEG against time; (d) the electrical energy gain of the DEG against time.

Continue to increase the wind speed to $U = 5$ m/s, the system responses are similar to those in Figure 12, as shown in Figure 13. It can be seen that the bluff body starts to vibrate under the wind until it reaches a steady state. This steady state can be also seen from Figure 14, where the phase trajectories of the bluff body and the ball from 70 s to 100 s are plotted. The closed phase trajectories indicate that the bluff body and the ball are at steady states after a transient process with their displacements and velocities changing periodically. These steady states indicate the equilibrium between the wind and the system. Thus, impacts occur regularly and the electrical energy can be harvested continuously. The output power of the system at its steady state, for example, 70 s to 100 s, was calculated and equal to $P = 0.0795$ mW.

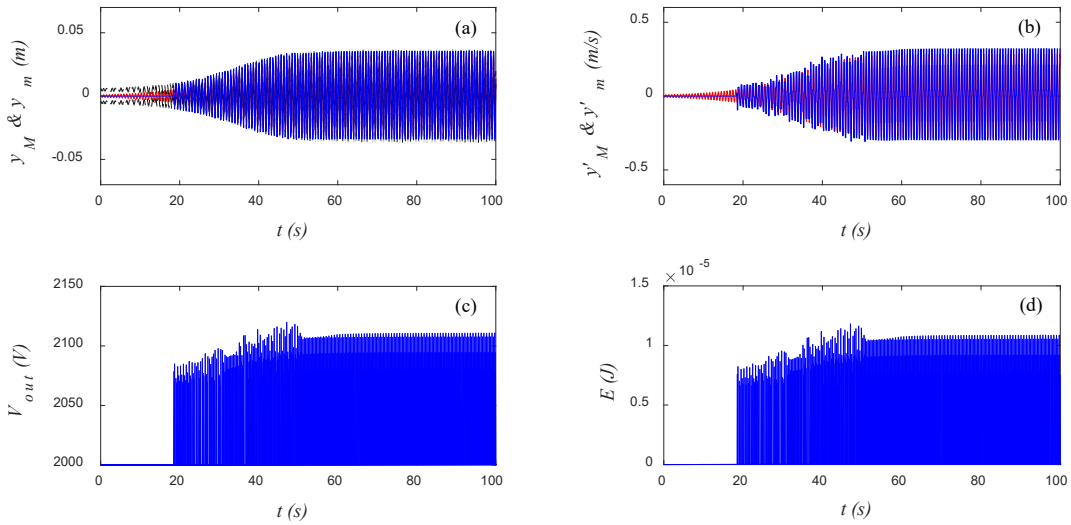

Figure 13 System responses under $U = 5$ m/s. (a) The movement displacements of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; the black dashed lines indicate the positions of the left and right membranes; (b) the velocities of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; (c) the output voltage of the DEG against time; (d) the electrical energy gain of the DEG against time.

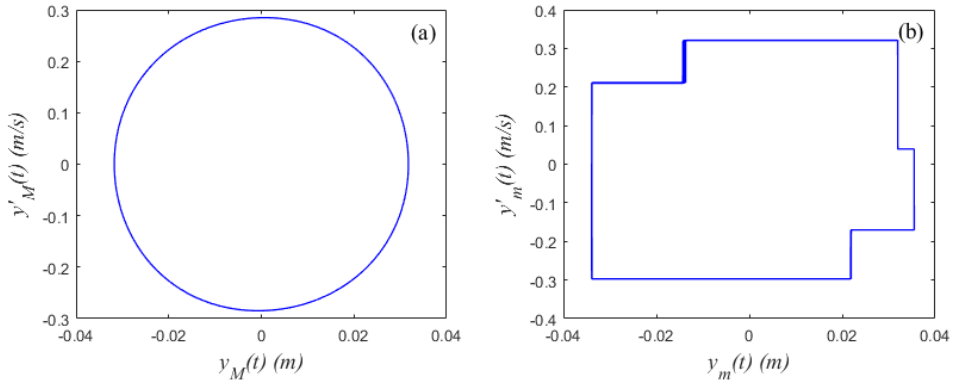

Figure 14 The phase trajectories of (a) the bluff body and (b) the ball from 70 s to 100 s

However, the system response changes when the wind speed is being increased. The results under $U = 16$ m/s are shown in Figure 15, where one can see in Figure 15(a) that due to a high wind speed and after a transient process the bluff body stops at its static equilibrium state at one side of the cantilever's axis. This static equilibrium between the wind and the system, indicates that the bluff body is suffered from the strong wind and cannot vibrate anymore. The ball still impacts the membranes a couple of times and stops finally due to the energy losses at impacts. Therefore, electrical energy can be gained at the beginning of this process but no more energy can be gained later. The results indicate that the proposed system with the given parameters cannot work effectively under a wind speed higher than an upper critical wind speed. To gain energy from such a high wind speed one has to adjust the system parameters appropriately.

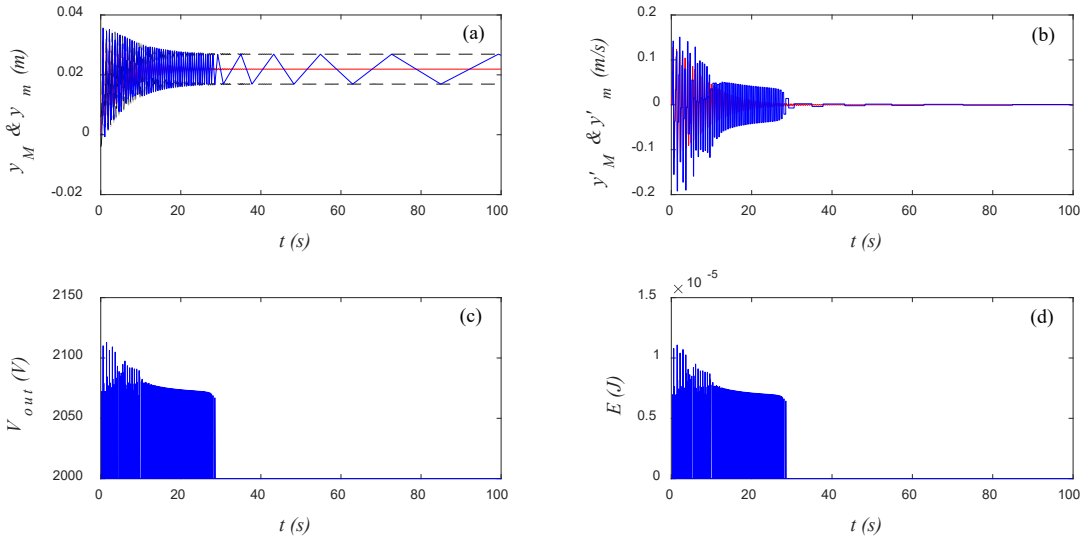

Figure 15 System responses under $U = 16$ m/s. (a) The movement displacements of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; the black dashed lines indicate the positions of the left and right membranes; (b) the velocities of the bluff body and the ball are represented by the red solid line and the blue solid line, respectively; (c) the output voltage of the DEG against time; (d) the electrical energy gain of the DEG against time.

5. Discussion

It can be seen from Section 4 that the EH performance of the proposed system is significantly affected by the wind speed. To better reveal this influence, the EH performance under different wind speeds are studied in this section. Moreover, the influence of the system parameters such as the stiffness and the distance between two DEMs are analyzed as well in this section.

5.1 VEH performance under different wind speed

It can be seen from Section 4 that the proposed system has different dynamic behaviors and electrical outputs under different wind speeds. In order to further present the system energy harvesting performance, which we concern most for the potential application of the system, the system averaged output power against wind speed (0~20 m/s) is plotted in Figure 16. It should be noted that the blue solid line presents the averaged output power over 0~100 s, and the red dashed line presents that over 70~100 s, where the stable operating condition of the system was observed.

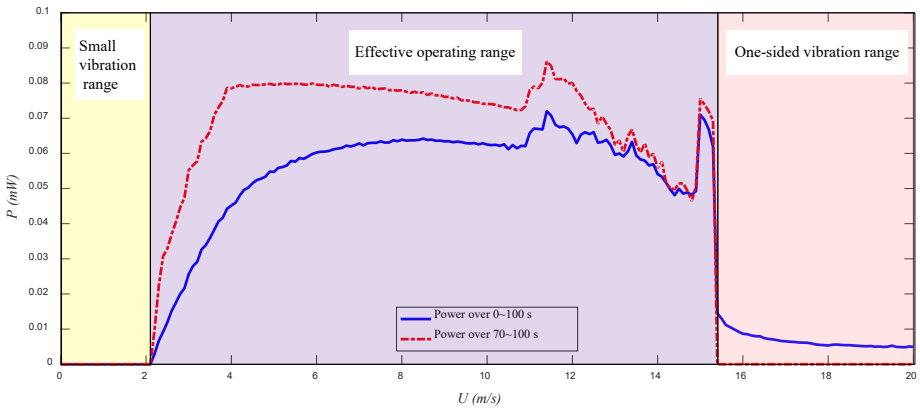

Figure 16 System average output power against wind speed

It can be seen from Figure 16 that as the wind speed increases from 0 m/s to as large as 20 m/s, the power curves can be divided into three regions. In the first region, which represents the small vibrations range of the wind speed ($0 \le U \le 2.1$ m/s), the wind energy is weak, so the bluff body vibrates from its initial position to an approximately steady state due to the damping of the cantilever. Within this range of wind speeds no impacts occur between the ball and the membranes and no electrical energy can be harvested, as shown in Figure 10 and Figure 11. The second region, which is termed as an effective operating range of the wind speed ($2.1 \le U \le 15.4$ m/s), indicates the range of the wind speed among which the wind energy is strong enough to force the bluff body to vibrate accordingly, thus enabling the ball to impact both membranes producing electrical energy, as shown in Figure 12 and Figure 13. Inside this range, the averaged output power over 70~100 s is larger than that over 0~100 s as the transition process with no impacts occurring is ignored for the former curve. It can be also seen that under most wind speeds within this range the averaged output powers over 70~100 s are larger than 0.07 mW (the largest one is around 0.09 mW), indicating that the system has a continuous operating range with relatively high output power. The right region is called a one-sided vibration domain, which means the wind speed among this range ($U \ge 15.4$ m/s) is so strong that the bluff body is restricted at one of its two stable equilibrium points and cannot transit to another equilibrium state. Therefore, after the transition process the bluff body stops vibrating and only several sporadic impacts occur, thus producing almost no electrical energy. It should be noted that the average output power over 0~100 s is larger than those over 70~100 s because the impacts occurred in the transition are taken into account.

It is notable that the effective working region of the wind speed from 2.1 m/s to 15.4 m/s can cover the common velocities in natural environments such as the light breeze (1.6-3.3 m/s) gentle breeze (3.4~5.4 m/s), moderate breeze (5.5~7.9 m/s), fresh breeze (8~10.7 m/s), strong breeze (10.8~13.8 m/s) and moderate gale (13.9~17.1 m/s). Therefore, the proposed system shows one of its advantages that it is suitable to operate in a common wind speed conditions with a relative high output power.

5.2 Influence of the stiffness on the system VEH performance

Besides the wind speed, the system parameters also have an influence on the system VEH performance. Among the parameters presented in Table 1, some of them are intercoupling. For example, the value L_b affects the values of C and K; the value of ρ is decided by T; the value of ε_r is decided by T and λ; the values of m, r_b, λ, R_0, h_0 and V_{in} affect the value of r and δ in each impact. Therefore, the influences of these parameters on the system VEH performance are not easy to analyze. In this subsection, we first consider the influence of the stiffness K on the system EH performance.

The value of K can be easily adjusted by changing the material and length of the cantilever, thus making it a variable parameter that can affect the system VEH performance. Figure 17 presents the average output powers of the system against the stiffness under $U = 5$ m/s. It can be seen that both the power over 0~100 s and over 70~100 s show an increasing trend as the value of K increases. In order to better illustrate the influence of K, three subplots are presented to show the energy gain between 95 s and 100 s (indicating the stable operating condition) under $K = 6$, $K = 10$ and $K = 14$. It can be seen that as the value of K increases, more impacts occur during a certain time interval because a high stiffness

makes the bluff body change its velocity quicker due to a higher natural frequency of the system. Moreover, a stronger stiffness makes the bluff body move faster generally, thus producing higher averaged energy gain. Therefore, more electrical energy can be harvested during a certain time interval and a higher average output power can be produced under a larger stiffness. This provides a possible solution to improve the VEH performance of the proposed system by increasing the stiffness reasonably.

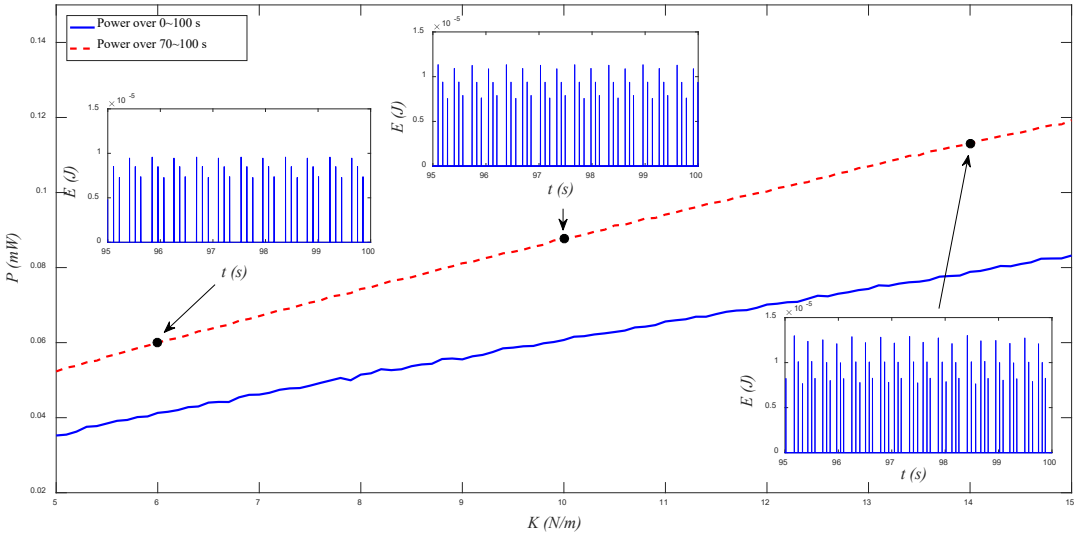

Figure 17 System output power against the stiffness under $U = 5$ m/s

Similar curves are presented in Figure 18(a) under different wind speeds ($U = 5,\ 10,\ 15$ m/s). It can be seen that all curves show a general increasing trend as the value of K increases. It should be noted that when $U = 15$ m/s, as the value of K increases, the curve starts from a zero-line, indicating that the wind speed is among the one-sided vibrations range under such a small stiffness. In order to better reveal this phenomenon, the averaged output power of the system under different sets of K and U is plotted in Figure 18(b). It can be seen that on one side, under a given K, the wind speeds can be divided into a small vibrations range, effective operating region and one-sided vibrations domain, as shown in Figure 16. Moreover, the lower critical value between iskept almost as a constant as the value of K changes, indicating that the proposed system starts to harvest energy from a constant minimal wind speed. While the upper critical value between the effective operating region and the one-sided vibrations domain increases as the value of K increases, indicating that a larger K value can expand the effective operating range to a higher wind speeds. On the other hand, under a given U the output power increases as the value of K increases among the effective operating range, which corresponds to the rules shown in Figure 17 and Figure 18(a).

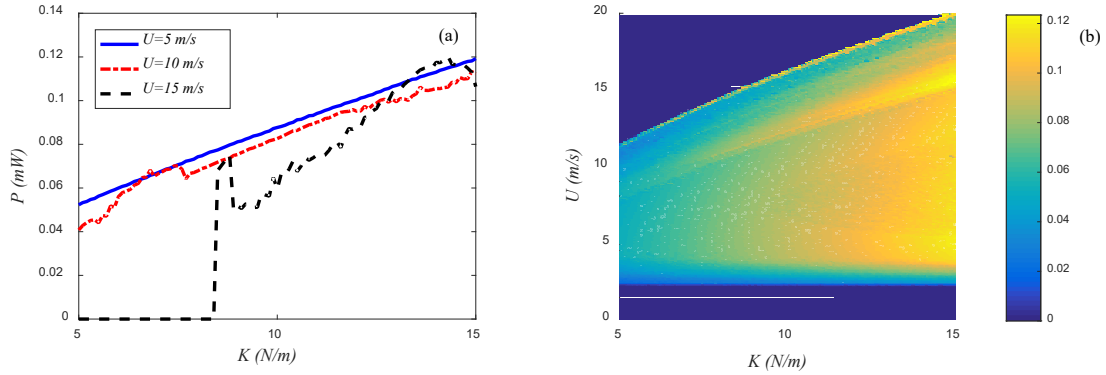

Figure 18 System average output power over 70~100 s (a) against stiffness under different wind speeds and (b) under different sets of stiffness and wind speed.

5.3 Influence of the distance between two DEMs on the system VEH performance

The influence of the distance between two DEMs on the system VEH performance is analyzed in this subsection. This distance, which is defined as $d = l - 2w$ in this paper, should be larger than the ball's diameter and smaller than the bluff body's width ($2r_b < d < W$). Thus, the average output power of the proposed system under $U = 5$ m/s, with d varying from 10 mm ($2r_b$) to 32 mm (W) and other parameters kept as those in Table 1, is presented in Figure 19. It can be seen that the curve starts from a zero-line, which indicates that the ball moves almost following the DEMs due to the small distance, thus producing no impacts and electrical energy. The curve then grows sharply to its largest value. The energy gain between 95 s and 100 s is presented under $d = 12$ mm. It can be seen that under the optimal distance between two DEMs the ball impact the DEMs regularly and a relatively high output power is realized. Next, the curve drops gradually tosome almost constant value. The energy gain between 95 s and 100 s under $d = 25$ mm tells that although the impact strength may be larger when d is larger, less impacts number resulting from the larger d makes the system produce lower output power than that at the optimal distance condition. It can be concluded that there exists an optimal distance between two DEMs that makes the system produce the largest output power.

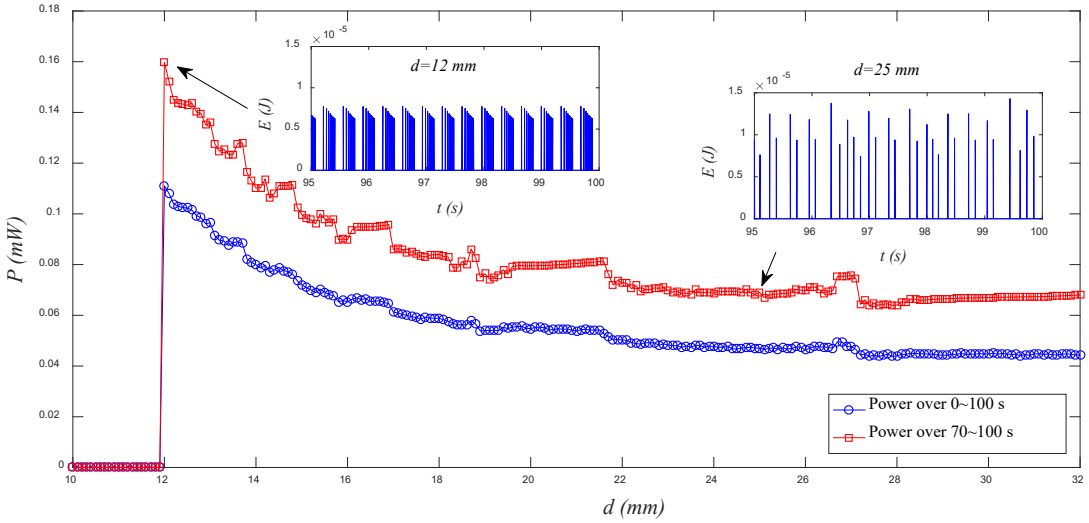

Figure 19 System output power against the distance between two DEMs under $U = 5$ m/s.

Similar curves are presented in Figure 20(a) under different wind speeds ($U = 3,\ 5,\ 8$ m/s). It can be seen that all curves have the similar trend as described previously for Figure 19. Moreover, the power over distances (P/d) are presented in Figure 20(b) for different distances d. The dimensional curves are better to show the VEH performance of the proposed system under different distances between the DEMs. It can be seen that the curves start from a zero-line, and drop slightly after they grow sharply to their largest values. The results shown in Figure 20(a, b) tells that d can be selected as an optimization parameter in the design of the proposed system.

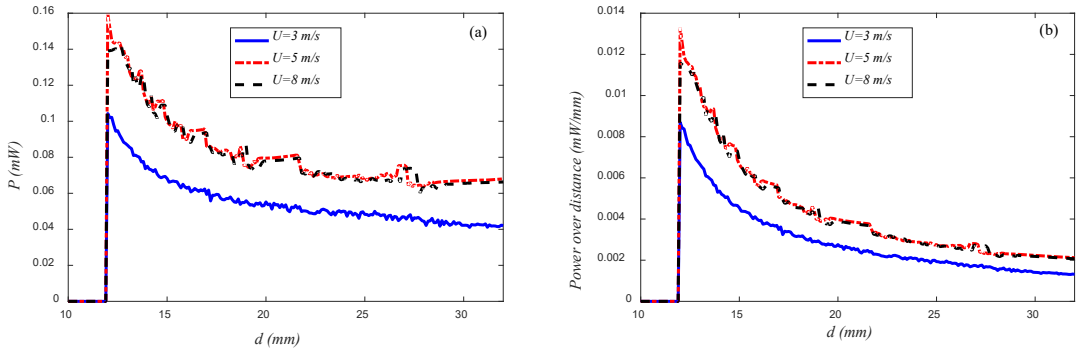

Figure 20 (a) Average output power and (b) average output power over distance against the distance between two DEMs.

6. Conclusion

A novel wind energy harvester, which consists of a galloping-based cuboid bluff body, a cantilever beam and a VI DEG embedded horizontally in the bluff body, is proposed in this paper. The dynamic behavior of the bluff body under wind are analyzed. With the dynamic output of the bluff body as the input of the DEG, the vibrations resulting from the wind energy can be harvested by the VI DEG, and the detailed energy harvesting process is studied. Next, some key parameters in the theoretical analysis are identified through experiments. A wind tunnel experiment is conducted to verify the empirical constants in the equation to calculate the galloping force; a capacitance measurement was designed to identify the relative permittivity of the DEM; an impact experiment was conducted to study the relations of the coefficient of restitution and the largest deflection of the DEM against the impact velocity. Thus, precise numerical results have been obtained. Further, the dynamic and electrical outputs of the system under different wind speeds were studied through numerical simulations. It was found that wind energy could be harvested by the proposed system when the wind speed was appropriate. The influences of the wind and some system parameters including the stiffness and distance between DEMs on the system EH performance were discussed. It was found that under the given parameters, the proposed system can operate effectively within the relatively wide wind speed range from 2.1 m/s to 15.4 m/s, which involves the common wind speed range in practical environments, with a relatively high output power of 0.09 mW. Moreover, by increasing the stiffness of the system and adjusting the distance between the DEMs appropriately, the output power can be further enhanced up to 0.16 mW. The research results have shown the advantage of the proposed system in wind energy harvesting and provide useful guidelines for the design and improvement of the system.

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