

1 New Approach for Predicting Multiple Fractured Horizontal Wells 2 Performance in Tight Reservoirs

3 Mojtaba MoradiDowlatabad, Mahmoud Jamiolahmady, Heriot-Watt University

5 **Abstract**

6 Multiple fractured horizontal wells (MFHWs) are considered as the most effective stimulation
7 technique to improve recovery from low permeability reservoirs particularly tight and shale
8 assets. Understanding of the complex flow behaviour and predicting Productivity Index (PI) of
9 these wells are vital for exploitation of unconventional reservoirs.

10 The analytical or semi analytical models previously proposed for their PI calculations cannot
11 accurately describe the flow behaviour around MFHWs mainly due to lack of capturing the
12 complexity of the flow especially the fracture-to-fracture interference effects. Many of them
13 are also too complex and/or not general enough limiting their use. The fine grid three-
14 dimensional (3D) simulation approach is also costly and cumbersome. In this work, we
15 followed a new approach to develop a new equation that can predict MFHWs performance
16 under pseudo-steady state (PSS) flow conditions in tight reservoirs.

17 A programming code, producing the include files, was coupled with a fine grid 3D commercial
18 reservoir simulator to generate a large data bank. For these simulations, the pertinent
19 parameters (matrix permeability, the number of fractures and fracture permeability, spacing,
20 width, length and conductivity) were varied over wide practical ranges based on the Latin
21 Hypercube sampling method.

22 The individual impact of the parameters on PI, as the output variable, was evaluated by a
23 statistical analysis technique under different prevailing conditions. It is shown, for instance,
24 that increasing the fracture width and permeability does not result in a significant monotonic
25 increase in PI while changing fracture length, spacing and numbers influence PI greatly.

26 A new equation is then proposed that relates MFHWs-PI to a limited number of parameters by
27 applying symbolic regression technique. Here, the total productivity index of MFHWs is
28 related to the PI of the horizontal well with a single fracture, the number of fractures and
29 dimensionless fracture spacing. The cross-validation results show that the proposed equation
30 is general, reliable and simple for prediction purposes because it benefits from limited and
31 appropriate dimensionless numbers with good values of fitting indices.

32 This study expands our understanding of flow behaviour in tight reservoirs and provides an
33 invaluable engineering tool that can facilitate simulation of flow around MFHWs, their
34 optimum design and their well performance prediction.

35

36 **1. Introduction**

37 Conventionally, the permeability of a reservoir rock needs to be between 0.001 and 0.1 mD
38 ($9.87\text{e-}16$ to $9.87\text{e-}14$ m²) to be classified it as a tight reservoir [20]. Compared to vertical
39 wells, horizontal wells are more suitable for low-permeability, thin reservoirs. However,
40 advantages of the horizontal wells diminish with a decrease in reservoir permeability especially
41 vertical permeability. This situation can be improved by the staged fracturing technique to
42 generate multiple fractured horizontal wells [23]. Understanding of the complex flow
43 behaviour and predicting Productivity Index (PI) of these wells are vital for exploitation of
44 unconventional reservoirs.

45 Current methods for productivity evaluation of MFHWs have their own drawbacks [1-4]. Giger
46 [5] proposed semi-analytical models for steady state flow around a horizontal well with
47 intersecting fractures. In this approach, flow within the fracture and from the matrix was
48 assumed radial and the total flow rate was calculated through multiplying the flow rate of each
49 fracture by the number of fractures. Guo and Evans [6] used a similar approach to that of Giger

50 et al. and developed another formulation for predicting the well performance of a **horizontal**
51 **well** intersecting a naturally fractured system but under pseudo-steady state (PSS) conditions.
52 Mukherjee and Economides [7] combined Joshi [8] and Prats [9] works to develop a new model
53 to predict productivity index (PI) at steady state conditions. Raghavan and Joshi [2] applied the
54 principle of superposition to predict productivity of horizontal wells with multiple transverse
55 fractures. This equation has several limitations, for example, the fracture spacing should be
56 larger than the fracture half-length and the complexity (number) of the equations increases as
57 the number of fracture increases. In another study, Guo and Schechter [10] developed an
58 equation based on the reservoir linear flow and fracture linear flow. Wan and Aziz (2002) also
59 developed a semi-analytical model for MFHWs by applying Fourier analysis to calculate PI at
60 PSS conditions. Kuppe and Settari [11] presented an empirical equation for predicting the
61 performance of the MFHWs in the conventional oil reservoirs. They used traditional, nonlinear
62 regression to modify the equation proposed by Mukherjee and Economides [7].
63 A more practical formulation proposed by Guo, Zeng, Zhao and Xu [12] included the effect of
64 fracture length, azimuth angle, conductivity, the number of fractures and symmetry of the
65 fractures under pseudo-steady state conditions. Here, the total pressure drop was assumed to
66 be a summation of series of individual pressure drop values corresponding to various flow
67 regimes, which makes it complex and not general.
68 A number of researchers [13, 14] have used the distributed volumetric sources method to
69 calculate the dimensionless productivity index of MFHWs under transient or pseudo-steady
70 state conditions. In this complex, semi-analytical approach, they have included the pressure
71 variation inside the fracture. The proposed solution consists of complex series of instantaneous
72 Green's mathematical functions. With such methods, the fracture conductivity is either
73 assumed infinite that leads to overestimating the productivity, or treated as finite in which the
74 complicated equation must be solved with boundary integral methods. Some investigators used

75 nonlinear regression to develop complex equations for predicting net present value or PI
76 increment [15, 16] for MFHWs application. The problem with these equations is that they are
77 not descriptive enough to clearly show the relationship between the desired output and the input
78 variables.

79 Therefore, it is recognised that the analytical or semi analytical models available in the
80 literature cannot accurately describe the flow behaviour around MFHWs due to lack of
81 capturing the complexity of the flow especially the fracture-to-fracture interference effects. Fig
82 1 shows the normalised production flow rates of each fracture of a MFHW case, which is shown
83 in Fig 2, and has five fractures with same properties. It is noted that in this reservoir with
84 formation permeability of 0.01 mD, although the fractures are uniform, the fracture flow rates
85 are not equal due to the fracture interference and different drainage area. As estimating the
86 drainage area for each fracture is impossible, the developed equations are believed to be more
87 suitable for predicting the performance of the wells with a single fracture or for specific
88 MFHWs configurations and not valid for most of the MFHWs applications in tight reservoirs.
89 It should also be noted that the explicit numerical modelling of the MFHWs requires fine
90 gridding that makes 3D simulation approach costly and cumbersome.

91 In this work, we followed a novel approach to develop a new empirical equation that can predict
92 MFHWs performance under pseudo steady state conditions. The advanced mathematical
93 technique (Symbolic regression) along with the statistical sampling method (Latin Hypercube)
94 was used to deliver an equation for capturing the MFHW flow performance including the
95 fracture interference.

96 This study aims to expand our understanding of flow behaviour in tight reservoirs and provides
97 an invaluable engineering tool that can facilitate simulation of flow around MFHWs and
98 prediction of the corresponding well performance. It also facilitates the optimum hydraulic
99 fracture design and the long-term well performance prediction of such wells.

100 **2. Numerical Simulation**

101 The performance of MFHWs in tight reservoirs can be explained by series of very complex
102 flow regimes developed during the production time. Assuming a perfect clean-up is performed
103 [17], after passing the fracture linear flow regime, at the early times, linear flow from formation
104 to each fracture will be developed corresponding to “formation linear flow regime”. If constant
105 finite conductivity within the fracture is assumed, this flow regime could be represented in the
106 form of “bilinear flow regime”. It is most likely that the expected “early formation radial flow
107 regime” will not follow due to the fracture interference effect. Then fracture interference effect
108 is felt, which leads to a “transitional flow regime” to a complete “compound linear flow
109 regime”. At this stage, the region between the fractures is depleted while the outer edge of the
110 pressure transient gradually shifts its orientation such that the bulk flow is linear toward the set
111 of fractures. Next, “pseudo elliptical flow” regime may be observed and finally as pressure
112 profile reaches the boundary, “Pseudo steady state” or boundary dominated flow regime will
113 be developed to represent the flow from farther reservoir. The time for the pressure to establish
114 a boundary-dominated flow could be estimated by:

$$t_{pss} = 3790 \frac{\phi \mu C_t A}{K_m} t_{DApss} \quad \text{Equation 1}$$

115 where t_{pss} is the PSS time and t_{DApss} is the shape factor value, which depends on the geometry
116 and well placement. Considering the practical fracture spacing, fracture half-length and the
117 diffusivity of the tight formation, some of the flow regimes before the PSS condition may not
118 be recorded for all cases.

119 For the simulations conducted during this study, the pertinent parameters [matrix permeability
120 (K_m), fracture permeability (K_f), fracture half-length (X_f), fracture width (W_f), number of
121 fractures (N_f) and fracture spacing (S_f)] were varied over wide practical ranges based on the
122 Latin Hypercube sampling method with input from our industrial sponsors. To generate the
123 large data bank required to propose a general solution, a programming code, which

124 automatically creates required include-files and stores relevant output data for each simulation,
125 was coupled with a fine grid 3D reservoir model.

126 Some of the simulations results were used to train and finalise the equation, whereas some were
127 used for testing predictive capabilities of the proposed equation. In this process, the impacts of
128 important parameters were also studied individually initially and then combined to ensure an
129 efficient general formulation is achieved.

130

131 **2.1 Base Case Model Description**

132 A 3D Cartesian grid model was constructed by a commercially available reservoir simulator to
133 model a tight reservoir with MFHWs. A horizontal well with the maximum length of the
134 reservoir half-length completed with up to 15 fractures placed in the centre of a box-shaped
135 homogeneous reservoir model, (Fig 2). Due to much more complex flow behaviour around a
136 MFHW compared to that around a conventional well, the local grid refinement, which
137 explicitly defines hydraulic fractures in the simulation, is required to properly capture the
138 changes in flow parameters, when the fluid travels from the matrix to the fractures and then to
139 the wellbore, as performed here. The model contains 451*301*10 grid cells with a dimension
140 of 20*20*10 ft in the X, Y and Z direction, respectively. The gridding was selected based on a
141 sensitivity analysis on the global grid size to avoid numerical dispersion while keeping run
142 time reasonable. In addition, another sensitivity analysis on the grid refinement was carried out
143 to determine the optimum number of grids around each fracture. The optimum local grid
144 refinement around each fracture used in this study divided each parent grid into 9 sub grids in
145 the X, 4 sub grids in the Y and 1 grid in the Z directions.

146 The hypothetical tight reservoir has an area of 1246 acres producing with an initial reservoir
147 pressure of 7,500 psi ($5.17e+7 \text{ N/m}^2$). The fluid flow occurred within the reservoir with the
148 average effective reservoir permeability (K_m), assumed to vary between 0.001 and 0.1 mD. The

149 selected control mode was a 250 Mscf/day (0.08 SM³/sec) production rate to ensure developing
150 pseudo-steady state flow regime for all cases. Table 1 and Table 2 provide more information
151 on the model's properties and investigated parameters. The following additional assumptions
152 were also made:

- 153 1) The produced single-phase fluid was Newtonian and its flow within the fractures and the
154 matrix was governed by Darcy law as a proper clean up prior to the well production was
155 assumed.
- 156 2) The horizontal well was oriented in the direction of least in-situ horizontal stress of
157 formation, resulting in the vertical planar fracture aligned in the y-direction after hydraulic
158 fracturing.
- 159 3) For all simulations, the hydraulic fractures were identical, i.e. they were positioned
160 vertically with constant spacing along the well and penetrated the whole reservoir thickness
161 with same properties.
- 162 4) The well was completed with cemented liner assuming no pressure loss along the horizontal
163 hole section. Considering MFHWs with the cased/perforated completion, the flow to the
164 wellbore was only from hydraulic fractures introduced along the wellbore at the specific
165 locations.
- 166 5) No geomechanics effects were considered in this study as it is expected that the impact not
167 to be significant for the considered range of permeabilities. In other words, the formation
168 and fracture properties do not change throughout a simulation.

169 The impacts of all pertinent parameters were considered in a pre-screening sensitivity exercise
170 to identify the parameters affecting PI significantly from those with minimal effects. For
171 instance, rock compressibility did not affect the PI values when it was changed within a range
172 of 1E-7 to 3E-5 1/psi. in this study, the rock compressibility was fixed to be 3.82E-6 psi⁻¹. Table
173 2 provides the variation ranges of chosen pertinent parameters used for assessing the relative

174 sensitivity of productivity index to individual parameters. As mentioned earlier, these were
175 selected to cover reasonably wide practical ranges as suggested by our industrial partners.

176

177 **3. Statistical Analysis of Effective Parameters**

178 **3.1 Latin Hypercube Sampling**

179 Experimental design (Sampling) methods are widely used to efficiently sample among all the
180 possibilities to identify the full impact of all pertinent parameters. Latin Hypercube Sampling,
181 first introduced by McKay [18], is a statistical method for generating a sample of possible
182 collections of parameter values from a multidimensional distribution randomly, but
183 systematically. In this study, 2000 simulations with various MFHWs designs were generated
184 by applying the Latin Hypercube sampling method to fully investigate the impact of these
185 parameters. Distributions of the variables were assumed uniform as shown in Table 2. N_f , S_f
186 and X_f were varied within the ranges of (1-15), (80-650 ft) and (100-1020 ft) while K_f and W_f
187 were changed from 2 to 8 mm and from 10 to 200 mD, respectively. A pre-processor code in
188 Python was programmed to generate 2000 MFHWs designs and produce the include files
189 required for the reservoir simulation. It should be noted that the well length is not limited to a
190 specific value allowing us to investigate the performance of installing a different number of
191 fractures at various spacing.

192 When changing the parameters in the simulation model, the average reservoir pressure (\bar{P}_r) and
193 its corresponding flowing bottom-hole pressure (P_{wf}), both in psi, at the PSS conditions were
194 recorded for individual case to calculate the well productivity for slightly compressible fluid
195 by the following equation:

$$PI = \frac{Q}{\bar{P}_r - P_{wf}} \quad \text{Equation 2}$$

196 where Q is the rate of production.

197 3.2 Spearman's Rank Correlation Coefficient

198 It is appropriate to compare the relationship between several input-output pairs of data using a
199 statistical approach. Spearman's rank correlation coefficient (ρ) is such a quantitative
200 measure of dependency between two variables (X and Y) when the relationship is nonlinear
201 but monotonic. That is, it assesses how well the relationship between two variables can be
202 described with an either linear or nonlinear monotonic relationship. The Spearman's technique
203 requires ranked arrangement of the variables based on their values (e.g. from low to high).
204 Equation 3 measures the statistical dependency between two ranked variables:

$$\rho = \frac{\sum_{i=1}^n (X_i - \bar{X}) \cdot (Y_i - \bar{Y})}{\sqrt{\sum_{i=1}^n (X_i - \bar{X})^2 \cdot \sum_{i=1}^n (Y_i - \bar{Y})^2}} \quad \text{Equation 3}$$

205 where Y is the ranked output variable and X is the ranked input parameter. The sign of the
206 Spearman correlation indicates the direction of the association between X and Y and a higher
207 absolute value means a stronger correlation.

208 In general, the technique provides values between -1 and +1, where +1 is perfect the positive
209 correlation and -1 is the perfect negative correlation. If Y tends to increase or decrease when
210 X increases, the coefficients are positive or negative, respectively. A perfect Spearman
211 correlation of +1 or -1 occurs when each of the X variables is a perfect monotonic function of
212 Y. In addition, zero value indicates that there is no tendency for Y to either increase or decrease
213 when X changes.

214 Here the Spearman's rank correlation coefficients technique was used to quantify the impact
215 of individual input parameters on the desired output variable (PI). Fig 3 shows the Spearman
216 correlation coefficients between the pertinent parameters and PI values for the case with
217 $K_m=0.01$ mD at different times during the 20-year production period. The results illustrate that
218 N_f is the most important parameter affecting PI during the entire well lifetime. The X_f effect
219 decreases from 0.54 to 0.28, almost half of its initial value, over the entire 20-year production

220 period while the impact of fracture spacing increases from zero at the early time of 1 day of
221 production to over 0.43 after approximately 1 year of the production reaching to 0.47 at
222 boundary dominated flow period. The graph also shows that the fracture permeability and
223 width impacts are small. In other words, the results indicate that at PSS conditions increasing
224 the fracture width and permeability do not result in a significant increase in PI of these low
225 permeability formations while changing fracture half-length, spacing and numbers influences
226 PI greatly.

227

228 **4. Symbolic Regression**

229 The model (equation) selection is the task of selecting the most efficient (mathematical) model
230 from a set of potential models to provide a predictive tool for a given input-output data.

231 Generally, as the number of the effective parameters increases, the equation becomes more
232 complex particularly if only data driven techniques, relating the output to a large number of
233 possible input variables, is adopted. In addition, traditional regression methods optimise
234 coefficients of an equation with a specific form, for example, power law equation, such that
235 the function is developed with a small percentage of fitting error and predicts the output
236 reasonably satisfactory.

237 In many areas, applying such approaches are not desirable. It is often preferable that the sought
238 models are descriptive of the relations between response and variables, capable of satisfactorily
239 predicting new sample responses while honouring scientific explanations and expected trends.
240 For such cases, a new type of regression techniques such as the symbolic regression should be
241 applied.

242 The Symbolic regression method, unlike traditional regression methods, searches the space of
243 mathematical expressions to deliver the model that best fits a given dataset, both in terms of
244 accuracy and simplicity. The Symbolic regression technique uses Genetic programming to seek

245 both the form of equations and the coefficients simultaneously by combining different
 246 mathematical building blocks such as mathematical operators, constants, analytic functions and
 247 state variables. Genetic programming, which is an artificial intelligence method, is encoded as
 248 a set of genes that are modified then using an evolutionary algorithm whilst recombining
 249 previous equations. The technique provides a set of equations that fit data properly and ranks
 250 them based on common fitness and complexity measures, so one could choose the most
 251 appropriate equation.

252 For the case of MFHWs considered here, if the traditional regression methods for relating input
 253 parameters ($N_f, S_f, W_f, X_f, K_f, K_m, r_w, r_e, H, \mu, B$) and output parameter (PI) are used, it would
 254 lead to developing a complex and uninterpretable model. Hence, we propose an expression that
 255 relates MFHWs-PI ($PI_{n,s}$) to PI of the horizontal well with a single fracture (PI_{1f}), the number
 256 of fractures (N_f) and dimensionless fracture spacing parameters (S_x) as follows:

$$PI_{n,s} = f(N_f, S_x, PI_{1f}) \quad \text{Equation 4}$$

$$S_x = \frac{S_f}{X_e} \quad \text{Equation 5}$$

$$PI_{1f} = f(W_f, X_f, K_f, K_m, r_w, r_e, H, \mu, B) \quad \text{Equation 6}$$

257 where PI_{1f} is productivity index of the well with the same specifications but including only
 258 one fracture, X_e is the drainage half-length in the X direction and $PI_{n,s}$ is the total productivity
 259 index of MFHWs. Introducing these variables reduce the complexity of the equation as for
 260 instance, PI_{1f} accommodates the impact of all single fracture properties into one parameter. The
 261 relationship between PI_{1f} and the relevant pertinent parameters is described later in section 5.
 262 Then we applied symbolic regression to develop a general, reliable and simple equation for
 263 prediction purposes which benefits from limited, appropriate dimensionless numbers with
 264 excellent values of fitting indices.

265

266 **4.1 Development and Validation of PI of MFHWs**

267 2000 data points (PI values of various MFHWs designs), sampled by Latin Hypercube
268 sampling, were split into a training data set and a validation data set. The training set was used
269 to generate and optimize the solution, and the validation set was used to test how well the model
270 predicts the new data. Almost 80% of the total number of the generated data (1600 data points)
271 were randomly selected to be used in the training part of the Equation. The rest of data (20%)
272 were used to validate the reliability of the developed equation. It should be noted that at this
273 stage, we used PI_{1f} values obtained from the reservoir simulator for various configurations.
274 A commercial software was used to apply symbolic regression technique on the training data
275 for delivering several equations which correlate the three input parameters (N_f, S_x, PI_{1f}) and
276 predict the PI values of MFHWs ($PI_{n,s}$) with minimum errors possible. Then, prediction
277 capability of the delivered equations was evaluated by comparing their outputs with data points
278 in the validation data set. Following this exercise, Equation 7 is chosen as the simplest, the
279 most reliable and explanatory equation among all the suggested equations to calculate PI of
280 MFHWs in tight reservoirs.

$$PI_{n,s} = PI_{1f} + 3.5N_f S_x PI_{1f} \log N_f \quad \text{Equation 7}$$

281 To validate the equation developed for calculating the productivity of MFHWs, results of
282 Equation 6 was compared with the reservoir simulation outputs for a wide range of pertinent
283 parameters. Fig 4 and Fig 5 plot the predicted values by the proposed equation versus the
284 simulation model outputs for the training and testing data sets, respectively.

285 In addition to the graphical demonstration, two common numerical measures for performance
286 evaluation: Root Mean Square Error (RMSE) and squared correlation coefficient (R^2) were
287 used. RMSE is a frequently used measure of the difference between values predicted by a
288 model and the values observed from the environment that is being modelled. RMSE of a model
289 with respect to the predicted variable X_{pred} is defined as follows:

$$RMSE = \sqrt{\frac{\sum_{i=1}^n (X_{obs,i} - X_{pred,i})^2}{n}} \quad \text{Equation 8}$$

290 where X_{obs} is the observed value (by the reservoir model) and X_{pred} is the predicted value,
 291 calculated using Equation 7. R^2 defines the strength and direction of the linear relationship
 292 between the observed and predicted outputs. R^2 and RMSE of 0.983 and 0.174, achieved for
 293 the training data set, (Table 3), confirm the good fitness of the equation to the training data.
 294 Then, the testing data set was used to validate the reliability of the proposed equation for data
 295 not used for its development. The obtained R^2 and RMSE of 0.980 and 0.21 illustrate the good
 296 prediction capability of the equation, (Table 3).

297 Provided the value of each parameter is within the range stated, the equation is capable of
 298 evaluating the performance of various MFHW design and therefore determining the optimum
 299 design.

300 Now, to use Equation 7, more efficiently, an equation is required to calculate PI_{1f} , i.e. the
 301 performance of a horizontal well with single fracture with the same characteristics as MFHWs.

302

303 **5. Single Fractured Horizontal Well Performance**

304 **5.1 Single Fractured Horizontal Well Versus Fractured Vertical Well**

305 To calculate the performance of a horizontal well with a single fracture (SFHW), i.e. PI_{1f} , we
 306 turn our attention to a fractured vertical well case. For a fractured vertical well (FVW), the
 307 fracture is in lateral contact with the wellbore so, in the fracture, there is only linear flow to the
 308 wellbore (Fig 6). However, as shown in Fig 7, the fluid flow pattern in the fracture of a
 309 hydraulically fractured horizontal well is comprised of linear flow (far from the wellbore) and
 310 radial flow (near wellbore).

311 Fig 8 shows pressure profiles of two cases with one either finite (15 mD.ft) or infinite (3000
 312 mD.ft) conductivity fracture having $X_f = 650$ ft induced on a horizontal well in a reservoir with

313 the permeability of 0.1 mD producing under the pseudo steady state flow regime. This Figure
314 illustrates pressure profiles from fracture tip (Point. 12) toward the wellbore (Point. 1). It shows
315 that the pressure loss within fracture as the fluid travels from point 12 (fracture tip) to 1
316 (wellbore) is almost 4 psi for the infinite fracture, and 344 psi for the finite fracture one. It is
317 also noted that 37% and 19% of the total pressure loss for the finite and infinite fractures
318 occurred within 25 ft of the fractures near wellbore (referred to point 1-5 in Fig 8) due to radial
319 flow near the wellbore. This additional radial flow, compared to full linear flow for the vertical
320 well, can be treated as a convergence skin (S_c) that provides an extra pressure drop as described
321 in Section 5.2.

322

323 **5.2 PI of Horizontal Wells with a Single Fracture**

324 The Equivalent open-hole concept is usually used to model fluid flow from the reservoir to the
325 fracture and then to the wellbore. The Equivalent open-hole modelling is a concept in which
326 complex wellbore geometries are transferred into an equivalent open-hole vertical well using
327 a skin factor or effective wellbore radius. In the case of Darcy flow, this skin should represent
328 the difference in geometries between complex wellbore geometry and its equivalent open-hole
329 vertical well. This skin is called “geometric skin” since it represents wellbore geometry effects.
330 In other words, using this skin (or effective wellbore radius) we can define an equivalent open-
331 hole vertical well that should give the same performance as that of a complex wellbore
332 geometry.

333 Equation 9 is usually used to calculate the well productivity for single-phase flow of a slightly
334 compressible fluid around vertical wells:

$$q_{FVW} = \frac{2\pi kh\Delta P}{\mu \left[\ln \left(\frac{r_e}{r_w} \right) + s_t - c \right]} \quad \text{Equation 9}$$

335 Where c is 0 for steady state flow when P is based on the difference between the wellbore and
 336 external pressure and is 0.5 if P is based on the average pressure. In the case of pseudo-steady
 337 state flow, c is 0.75, when P is based on the average pressure and is 0.5 if P is based on the
 338 external pressure. S_t is the total skin, which includes the damage skin (S_d), geometry skin (S_{gf}),
 339 and flow skin (S_f) as shown below,

$$S_t = S_d + S_{gf} + S_f \quad \text{Equation 10}$$

340 For Darcy flow, S_f is zero. Here the damage skin was assumed zero as well. Accordingly, the
 341 productivity of fractured vertical wells (FVWs) can be expressed in term of the productivity of
 342 vertical well with a fracture geometric skin factor (S_{gf}) also known as Pseudo-Fracture skin, as
 343 shown below.

$$q_{FVW} = \frac{2\pi kh\Delta P}{\mu \left[\ln \left(\frac{r_e}{r_w + x_f} \right) + S_{gf} - c \right]} \quad \text{Equation 11}$$

344 The wellbore radius r_w can be neglected compared to the fracture half-length (x_f), hence
 345 Equation 11 can be written as:

$$q_{FVW} = \frac{2\pi kh\Delta P}{\mu \left[\ln \left(\frac{r_e}{x_f} \right) + S_{gf} - c \right]} \quad \text{Equation 12}$$

346 where r_e is the exterior radius of the reservoir model, which for a rectangular drainage area, A
 347 can be calculated as follows:

$$r_e = \sqrt{\frac{A}{\pi}} \quad \text{Equation 13}$$

348 Geometric skin formulations (S_{gf}), which depends on C_{fd} and I_y , for pseudo-steady state
 349 conditions can be calculated by Equation 14 [19].

$$S_{gf} = \ln \left(\varepsilon_{PSS} + \left(\frac{\pi}{g_{\lambda} C_{fd}} \right) \right) \quad \text{Equation 14}$$

350 where, g_λ is a geometrical parameter related to the drainage area shape and it is a function of
 351 dimensionless fracture conductivity (C_{fd}), penetration ratio (I_y) and reservoir aspect ratio
 352 ($\lambda=Y_e/X_e$) as below:

$$g_\lambda = \frac{2e^{-2.C_{fd}.I_y^2}}{1 + \frac{1}{\lambda}} + \frac{2.\lambda.(1 - e^{-2.C_{fd}.I_y^2})}{1 + \frac{1}{\lambda}} \quad \text{Equation 15}$$

353 The penetration ratio (I_y) term, defined as the ratio of fracture half-length to drainage half-
 354 length in the Y direction, is used to present the geometrical parameter (relative size) of the
 355 fracture as shown in Equation 16.

$$I_y = \frac{X_f}{Y_e} \quad \text{Equation 16}$$

356 The term (ε_{pss}) is the ratio of the length of fracture to the effective wellbore radius for infinite
 357 conductivity fracture under PSS conditions as follows:

$$\varepsilon = \frac{X_f}{r_w' |_{C_{fd} \rightarrow \infty}} \quad \text{Equation 17}$$

358 Raghavan and Hadinoto [21] showed that for a penetration ratio of less than 0.2 ($I_y \leq 0.2$), the
 359 effective wellbore radius of an infinite conductivity fracture is equal to half of the fracture half-
 360 length i.e. $\varepsilon_{pss}=2$. Mahdiyar et al. [22] presented two formula for calculating ε at steady state
 361 and pseudo steady state flow conditions when $I_y > 0.2$. The following equation was proposed to
 362 calculate (ε_{pss}) for fractures with $I_y > 0.2$ in the pseudo-steady state condition:

$$\varepsilon_{pss} = 2 \ln \left(e + \frac{0.64}{\left(\frac{2}{\sqrt{\pi} I_y} - 0.746 \right)^{1.283}} \right) \quad \text{Equation 18}$$

363 Fig 9 shows predictions of the reservoir simulation model for both vertical and single fractured
 364 horizontal wells for different fractured well cases described in Table 4 (with $K_m=0.1$ mD, $W_f=4$
 365 mm, $K_f= 1, 10, 100$ and 200 D and $X_f=110, 330$ and 650 ft). It also shows the results of the PI
 366 model that is obtained by integrating (Equation 12-Equation 18) for these cases. The data

367 confirm the good agreement between the results of the analytical model and the reservoir
 368 simulation outputs for FVWs. This Figure also illustrates the difference between the
 369 performances of the horizontal and its corresponding vertical well.

370 As noted in the Figure, for SFHW and compared to FVW, an additional term, accounting for
 371 the extra pressure drop due to radial flow around the wellbore, is required to be included in the
 372 FVWs equation to make it applicable to SFHWs. This additional pressure drop, as discussed
 373 above, is due to the difference in flow within the fracture to the wellbore between FVW and
 374 SFHW geometries. Accordingly, below an analytical equation is used for the calculation of this
 375 convergence skin.

376 The pressure drop (ΔP_R) due to radial flow in the fracture with an outer radius of half-reservoir
 377 height ($h/2$) and a width of W_f can be calculated by:

$$\Delta P_R = \frac{q\mu}{2\pi K_f W_f} \ln \frac{h}{2r_w} \quad \text{Equation 19}$$

378 The pressure drop due to the linear flow ΔP_L at near wellbore within the fracture with the length
 379 of $h/2$, the width of W_f , and length of h can be written as:

$$\Delta P_L = \frac{(q/2)\mu(\frac{h}{2})}{K_f W_f h} \quad \text{Equation 20}$$

380 Subtracting Equation 19 from Equation 20 gives ΔP_s that is the pressure drop due to the flow
 381 convergence,

$$\Delta P_s = \Delta P_R - \Delta P_L = \frac{q\mu}{2\pi K_m h} \left[\frac{K_m h}{K_f W_f} \left(\ln \frac{h}{2r_w} - \frac{\pi}{2} \right) \right] \quad \text{Equation 21}$$

382 which can be converted to convergence skin as follows [7]:

$$S_c = \frac{K_m h}{K_f W_f} \left(\ln \frac{h}{2r_w} - \frac{\pi}{2} \right) \quad \text{Equation 22}$$

383 This Equation, which assumes no direct flow from the reservoir to the wellbore, illustrates that
 384 the convergence skin value depends on many parameters such as matrix permeability (K_m),

385 reservoir thickness (h) and fracture permeability (K_f), e.g. if $K_m h$ product is large or K_f is small,
 386 then S_c is large. Table 5 shows PI values of different cases with reservoir thickness of either
 387 200 or 300 ft. This Table also includes the relative PI values that represent PI of the case under
 388 study to the corresponding base case with ($h=100$ ft). These data show that relative PI does not
 389 increase linearly with reservoir thickness, as it would do for a vertical well mainly due to the
 390 presence of convergence skin in the horizontal well case. It should be noted that in this study,
 391 a constant fracture conductivity along the fracture was assumed. In the case of having a
 392 different conductivity at the near wellbore region, the corresponding values of the near
 393 wellbore parameters should be used for calculation of S_c in Equation 22.

394 In summary, the productivity of SFHWs for a slightly compressible fluid at PSS conditions in
 395 field units can be calculated using the following equation:

$$PI_{1f} = \frac{kh}{141.2 \mu B \left[\ln \left(\frac{r_e}{x_f} \right) + s_{gf} + s_c - 0.75 \right]} \quad \text{Equation 23}$$

396 where μ and B are the viscosity and formation volume factor respectively. The S_{gf} and S_c are
 397 calculated by Equation 14 and Equation 22, respectively.

398

399 **5.2.1 Validation of PI Model of Horizontal Well with One Vertical Fracture**

400 To validate the equation developed for calculating PI of SFHWs, Equation 23, the predicted
 401 values by this equation were compared with the reservoir simulation outputs for 360
 402 configurations of SFHWs with $I_y < 0.2$, as shown in Fig 10, while the other parameters varied
 403 as per data listed in Table 2. The predicted results of the equation, compared with the reservoir
 404 simulation results in Fig 11, are promising as confirmed by the statistical measures of RMSE
 405 of 0.013 (Table 3) and R^2 of 0.99.

406 In addition, new data sets with $I_y > 0.2$ when ($X_f = 880, 1100, 1320, 1540, 1760, 1980$ and 2200
 407 ft) were modelled to further investigate the validity of its predictions. Fig 12 confirms the

408 accuracy of the developed equation for the configurations tested with $I_p > 0.2$, where acceptable
409 RMSE of 0.059 and R^2 of 0.99 are noted, (Table 3).

410

411 **Summary and Conclusion**

412 The following can be pointed out about this study:

- 413 1. A new approach was followed to develop a new productivity index model estimating
414 the performance of multiple fractured horizontal wells with complex 3D flow
415 features in tight reservoirs. That is, the productivity index of multiple fractured
416 horizontal wells (MFHWs-PI) was related to productivity index (PI) of the horizontal
417 well with a single fracture (SFHW) and to the number of fractures and dimensionless
418 fracture spacing parameter by applying the symbolic regression technique.
- 419 2. Symbolic regression along with the Latin Hyperbolic sampling method was used to
420 deliver Equation 7 capturing the multiple fractured horizontal wells flow
421 performance including the fracture interference.
- 422 3. The proposed equation is general, reliable and simple for prediction purposes in tight
423 reservoirs because it benefits from limited, appropriate dimensionless numbers with
424 excellent fitting indices values.
- 425 4. In a sensitivity study, it was shown that the impacts of the pertinent parameters on
426 productivity index vary during the whole production period depending on the
427 governing flow regimes. Moreover, the results indicated that at pseudo steady state
428 conditions increasing the fracture width and permeability do not result in a significant
429 increase in PI for the low permeability formations considered while changing fracture
430 half-length, spacing and numbers influences productivity index greatly at pseudo
431 steady state condition.

432 5. This study expands our understanding of flow behaviour in tight reservoirs and
 433 provides an invaluable engineering tool that can facilitate simulation of flow around
 434 multiple fractured horizontal wells and quickly predict the corresponding well
 435 performance.

436
 437
 438

439 **Acknowledgments**

440 The above study was conducted as a part of the Unconventional Gas and Gas-condensate
 441 Recovery Project at Heriot-Watt University. This research project is sponsored by Daikin,
 442 DEA, Dong Energy, Ecopetrol/Equion, ExxonMobil, GDF, INPEX, JX-Nippon, Petrobras,
 443 Saudi-Aramco and TOTAL, whose contributions are gratefully acknowledged. The authors
 444 also thank Schlumberger Information Solutions, Nutonian and MathWorks for access to their
 445 software.

446
 447

448 **Unit Conversion:**

- 449 ft = 0.3048 Meter
 450 inch= 0.0254 Meter
 451 psi= 0.0689476 Bar
 452 psi= 6894.76 Pascal
 453 $T(^{\circ}\text{C}) = (T(^{\circ}\text{F}) - 32) \times 5/9$
 454 Darcy = 9.86923e-13 m²

455
 456

457 **Nomenclature:**

B	Formation volume factor	RMSE	Root mean square error
C_{fd}	Dimensionless fracture conductivity	r_e	Drainage radius
FVWs	Fractured vertical wells	r_w	Wellbore radius
h	Formation thickness	R^2	Squared correlation coefficient
I_y	Penetration ratio	S_c	Convergence skin
K_m	Matrix permeability	S_f	Fracture spacing
K_f	Fracture permeability	S_{gf}	Flow geometry skin
MFHWs	Multiple fractured horizontal wells	SFHWs	Single fractured horizontal wells
PI	Productivity index	X_e	Drainage half-length in X direction
P_{wf}	Flowing Bottom-hole pressure	Y_e	Drainage half-length in Y direction
\bar{P}_r	Reservoir pressure	μ	Viscosity of the fluid
Q	Gas production rate		

458

459 **References**

- 460 [1] J.E. Brown, M.J. Economides, An Analysis of Horizontally Fractured Horizontal Wells, in,
461 Society of Petroleum Engineers, 1992.
- 462 [2] R. Raghavan, S.D. Joshi, Productivity of Multiple Drainholes or Fractured Horizontal
463 Wells, SPE Formation Evaluation, 8 (1993).
- 464 [3] M.-y. Xu, Q.-q. Ran, G.-z. Shen, N. Li, A study on unsteady seepage field of fractured
465 horizontal well in tight gas reservoir, Journal of the Energy Institute.
- 466 [4] L. Tian, C. Xiao, M. Liu, D. Gu, G. Song, H. Cao, X. Li, Well testing model for multi-
467 fractured horizontal well for shale gas reservoirs with consideration of dual diffusion in matrix,
468 Journal of Natural Gas Science and Engineering, 21 (2014) 283-295.
- 469 [5] F.M. Giger, Horizontal Wells Production Techniques in Heterogeneous Reservoirs, in,
470 Society of Petroleum Engineers, 1985.
- 471 [6] G. Guo, R.D. Evans, Inflow Performance and Production Forecasting of Horizontal Wells
472 With Multiple Hydraulic Fractures in Low-Permeability Gas Reservoirs, in: Society of
473 Petroleum Engineers, Society of Petroleum Engineers, 1993.
- 474 [7] H. Mukherjee, M.J. Economides, A Parametric Comparison of Horizontal and Vertical Well
475 Performance, SPE Formation Evaluation, 6 (1991) 209 - 216.
- 476 [8] S.D. Joshi, Augmentation of Well Productivity With Slant and Horizontal Wells (includes
477 associated papers 24547 and 25308), Journal of Petroleum Technology, 40 (1988) 729-739.
- 478 [9] M. Prats, Effect of Vertical Fractures on Reservoir Behavior-Incompressible Fluid Case,
479 Society of Petroleum Engineers Journal, 1 (1961) 105-118.
- 480 [10] B. Guo, D.S. Schechter, A Simple And Rigorous IPR Equation For Vertical And
481 Horizontal Wells Intersecting Long Fractures, J Can Petrol Technol, 38 (1999).
- 482 [11] F. Kuppe, A. Settari, A practical method for theoretically determining the productivity of
483 multi-fractured horizontal wells, J Can Petrol Technol, 37 (1998) 68-81.
- 484 [12] J. Guo, F. Zeng, J. Zhao, Y. Xu, A New Model to Predict Fractured Horizontal Well
485 Production, in, Petroleum Society of Canada, 2006.
- 486 [13] S. Amini, P.P. Valkó, Using Distributed Volumetric Sources To Predict Production From
487 Multiple-Fractured Horizontal Wells Under Non-Darcy-Flow Conditions, SPE Journal, 15
488 (2010) 105-115.
- 489 [14] J. Lin, D. Zhu, Modeling well performance for fractured horizontal gas wells, Journal of
490 Natural Gas Science and Engineering, 18 (2014) 180-193.
- 491 [15] W. Yu, K. Sepehrnoori, An Efficient Reservoir-Simulation Approach To Design and
492 Optimize Unconventional Gas Production, J Can Petrol Technol, 53 (2014).
- 493 [16] M.T. Baig, S. Alnuaim, M.H. Rammay, Productivity Increase Estimation for Multi Stage
494 Fracturing in Horizontal Wells for Tight Oil Reservoirs, in: SPE Saudi Arabia Section Annual
495 Technical Symposium and Exhibition, Society of Petroleum Engineers, Al-Khobar, Saudi
496 Arabia, 2015.
- 497 [17] M. Jamiolahmady, E. Alajmi, H.R. Nasriani, P. Ghahri, K. Pichestapong, A Thorough
498 Investigation of Clean-up Efficiency of Hydraulic Fractured Wells Using Statistical
499 Approaches, in, Society of Petroleum Engineers, 2014.
- 500 [18] M.D. McKay, R.J. Beckman, W.J. Conover, A Comparison of Three Methods for
501 Selecting Values of Input Variables in the Analysis of Output from a Computer Code,
502 Technometrics, 21 (1979) 239-245.
- 503 [19] B.R. Meyer, R.H. Jacot, Pseudosteady-State Analysis of Finite Conductivity Vertical
504 Fractures, in: SPE Annual Technical Conference and Exhibition, Society of Petroleum
505 Engineers, Dallas, Texas, 2005.
- 506 [20] M. MoradiDowlatabad, M. Jamiolahmady, The lifetime performance prediction of
507 fractured horizontal wells in tight reservoirs, Journal of Natural Gas Science and Engineering,

508 42 (2017) 142-156.
509 [21] R. Raghavan, N. Hadinoto, Analysis of Pressure Data for Fractured Wells: The Constant-
510 Pressure Outer Boundary, Society of Petroleum Engineers Journal, 18 (1978) 130-150.
511 [22] H. Mahdiyar, M. Jamiolahmady, M. Sohrabi, Improved Darcy and non-Darcy flow
512 formulations around hydraulically fractured wells, Journal of Petroleum Science and
513 Engineering, 78 (2011) 149-159.
514 [23] M. MoradiDowlatabad, M. Jamiolahmady, The Performance Evaluation and Design
515 Optimisation of Multiple Fractured Horizontal Wells in Tight Reservoirs, Journal of Natural
516 Gas Science and Engineering, 46 (2017).
517
518
519
520
521
522
523
524
525
526
527
528
529
530
531
532
533
534
535
536
537
538
539
540
541
542
543

Table 1: Reservoir Parameters

Parameter	Empirical		SI	
	Value	Unit	Value	Unit
Reservoir pressure	7500	psi	5.1711e+7	N/m ²
Reservoir temperature	200	°F	93	°C
Reservoir porosity	0.15		0.15	
Reservoir depth	14800	ft	4511	m
Well Diameter	4.5	inch	0.1143	m

544

Table 2: Parameters and their variation ranges

Parameter	Min	Max	Distribution
Matrix permeability (K_m)	0.001 mD (9.87e-16 m ²)	0.1 mD (9.87e-14 m ²)	Uniform
Number of Fractures (N_f)	1	15	Uniform
Fracture Spacing (S_f)	80 ft (24.38 m)	650 ft (198.10 m)	Uniform
Fracture Half-Length (X_f)	100 ft (30.48 m)	1020 ft (310.90 m)	Uniform
Fracture Width (W_f)	0.002 m	0.008 m	Uniform
Fracture Permeability (K_f)	10 D (9.87e-12 m ²)	200 D (1.974e-10 m ²)	Uniform

545

546

Table 3: The RMSE and R² indices for the developed equations

Equations		RMSE	R ²
1	MFHWs (Training set)	0.174	0.983
2	MFHWs (Testing set)	0.210	0.980
3	SFHWs	$I_y < 0.2$	0.013
		$I_y > 0.2$	0.059

547

548

Table 4: The specification of the cases used to compare PI of FVWs with PI of SFHWs as shown in Fig 9.

No.	X_f (ft)	K_f (D)	K_m (mD)
1	110	1	0.1
2	110	10	0.1
3	110	100	0.1
4	110	200	0.1
5	330	1	0.1
6	330	10	0.1
7	330	100	0.1
8	330	200	0.1
9	650	1	0.1
10	650	10	0.1
11	650	100	0.1
12	650	200	0.1

549

550

551

552

553

554

555

556

557

558

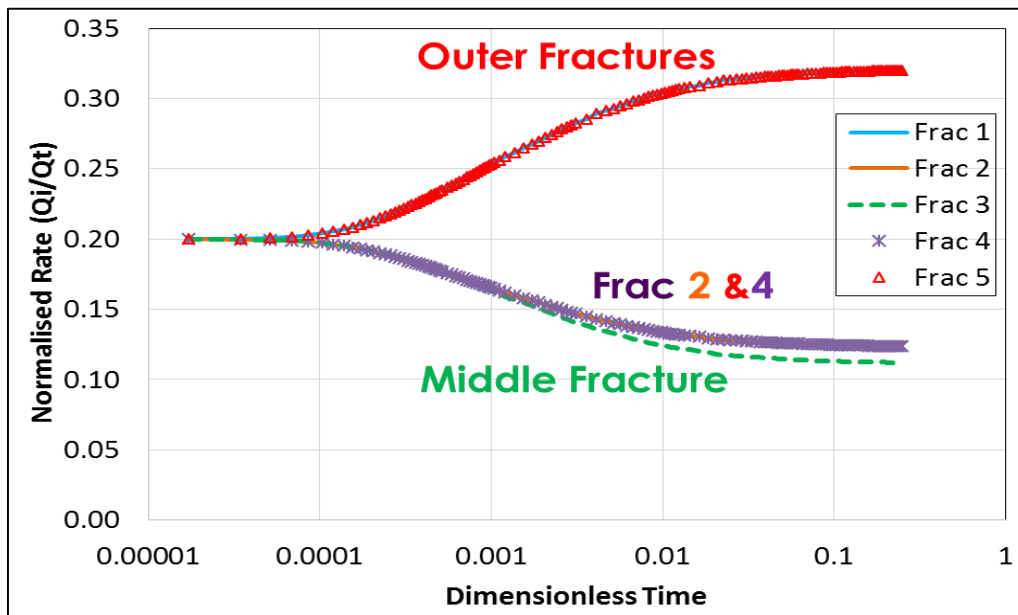
559

Table 5: Relative PI changes due to formation height changes for some MFHWs.

No	X_f (ft)	K_f (D)	K_m (mD)	C_{fd}	PI (MScf/Day.psi)			Relative PI	
					H100	H200	H300	H200	H300
1	110	1	0.005	27.3	0.054	0.103	0.146	1.90	2.70
2	110	1	0.1	1.4	0.536	0.724	0.806	1.35	1.50
3	110	10	0.005	272.7	0.057	0.113	0.169	1.99	2.97
4	110	10	0.1	13.6	0.960	1.756	2.400	1.83	2.50
5	110	10	0.005	2727.3	0.057	0.114	0.172	2.00	3.00
6	110	100	0.1	136.4	1.051	2.082	3.078	1.98	2.93
7	110	200	0.005	5454.5	0.057	0.114	0.172	2.00	3.00
8	110	200	0.1	272.7	1.057	2.104	3.128	1.99	2.96
9	330	1	0.005	9.1	0.075	0.140	0.196	1.86	2.60
10	330	1	0.1	0.5	0.562	0.748	0.826	1.33	1.47
11	330	10	0.005	90.9	0.084	0.166	0.247	1.99	2.95
12	330	10	0.1	4.5	1.245	2.221	2.970	1.78	2.39
13	330	10	0.005	909.1	0.085	0.170	0.254	2.00	3.00
14	330	100	0.1	45.5	1.488	2.937	4.316	1.97	2.90
15	330	200	0.005	1818.2	0.085	0.170	0.255	2.00	3.00
16	330	200	0.1	90.9	1.506	2.993	4.432	1.99	2.94

560

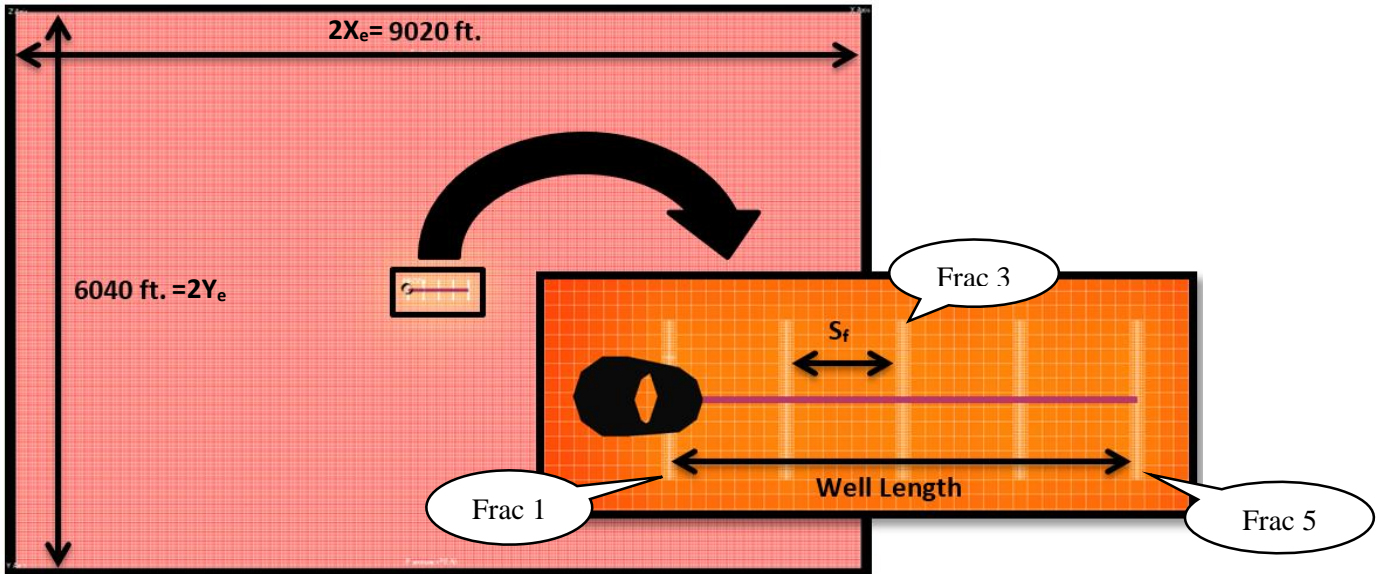
561



562

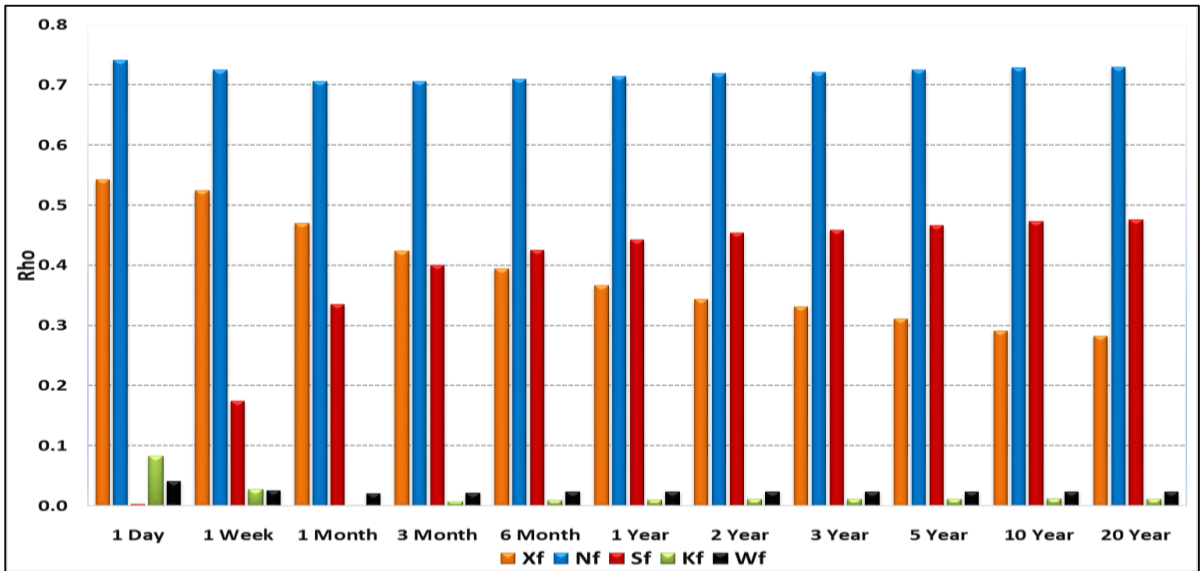
563

Fig 1: The normalized rate of each fracture versus dimensionless time for the model with $N_f=5$ in Fig 2.



564
565

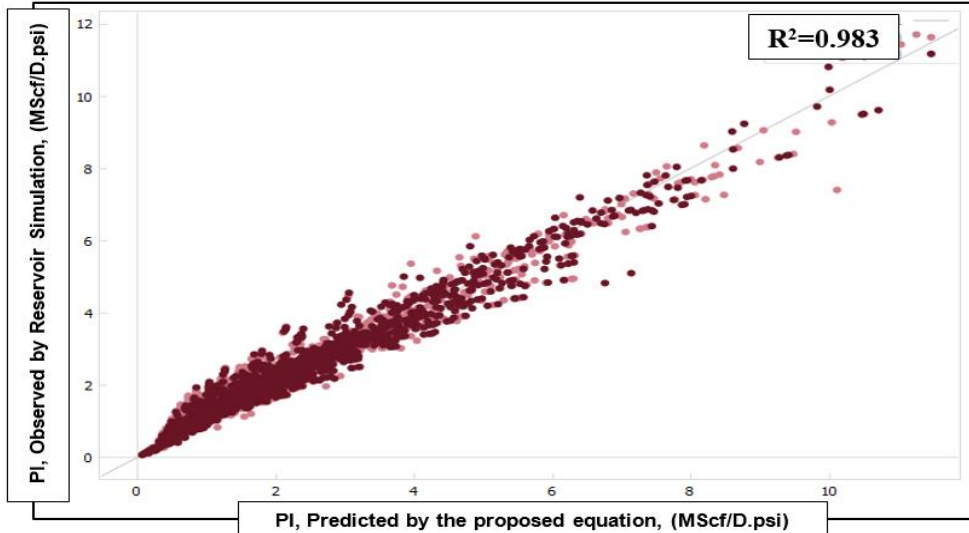
Fig 2: A schematic diagram of Reservoir and MFHWs.



566
567

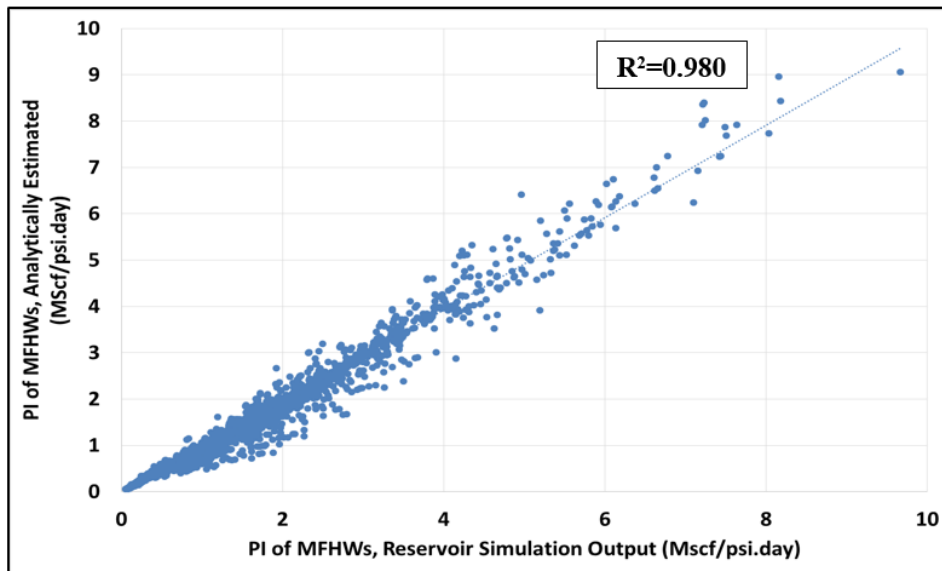
Fig 3: The impact of five pertinent parameters on PI values over the 20-year well lifetime ($K_m=0.01$ mD).

568



569
570

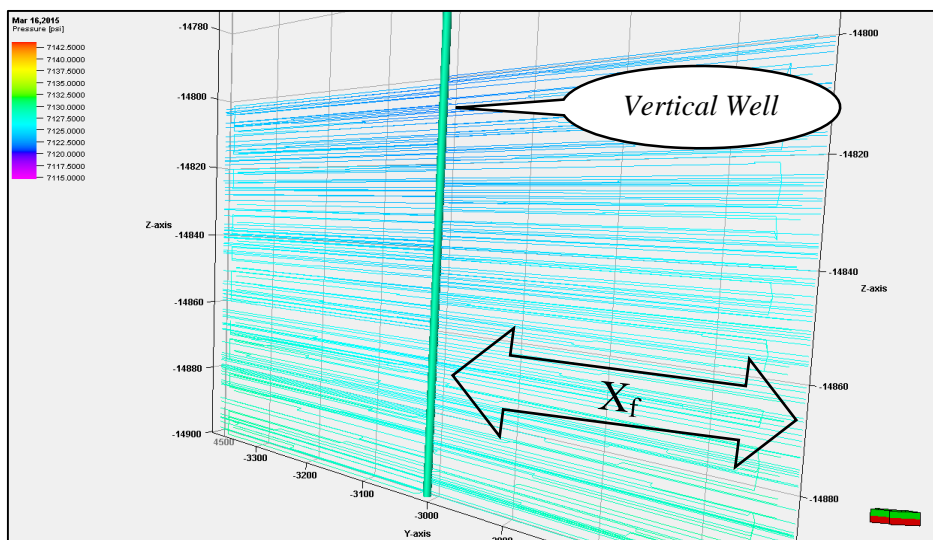
Fig 4: Predicated PI of MFHW by Equation 7 versus simulation results for data used for training of the equation.



571

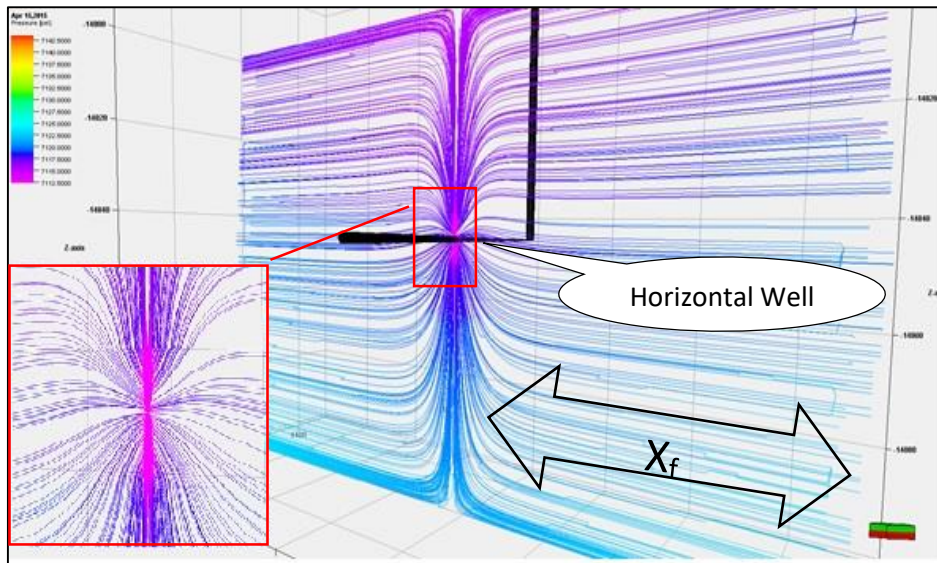
572
573

Fig 5: Predicated PI of MFHW by Equation 7 versus simulation results for testing data not used for testing the development of the equation.



574
575

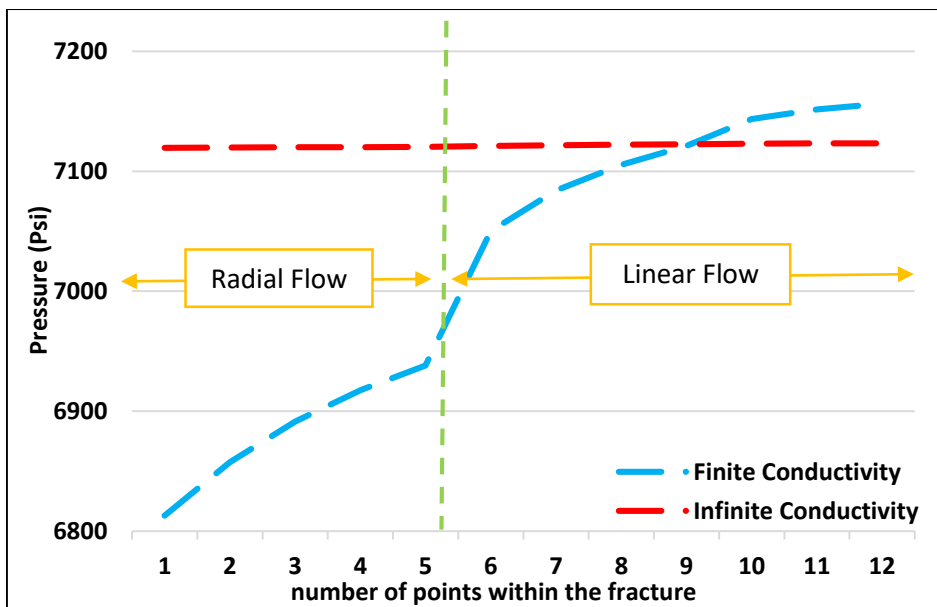
Fig 6: Pressure profile streamlines around a fractured vertical well.



576
577
578

Fig 7: Pressure profile streamlines illustrating convergence due to the radial flow near the wellbore of a single fractured horizontal well.

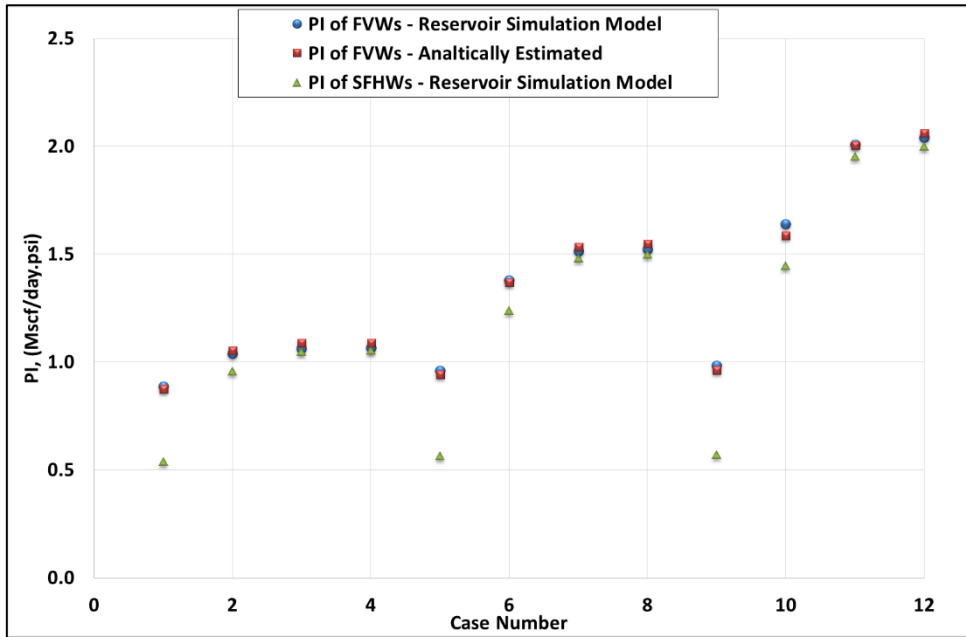
579



580

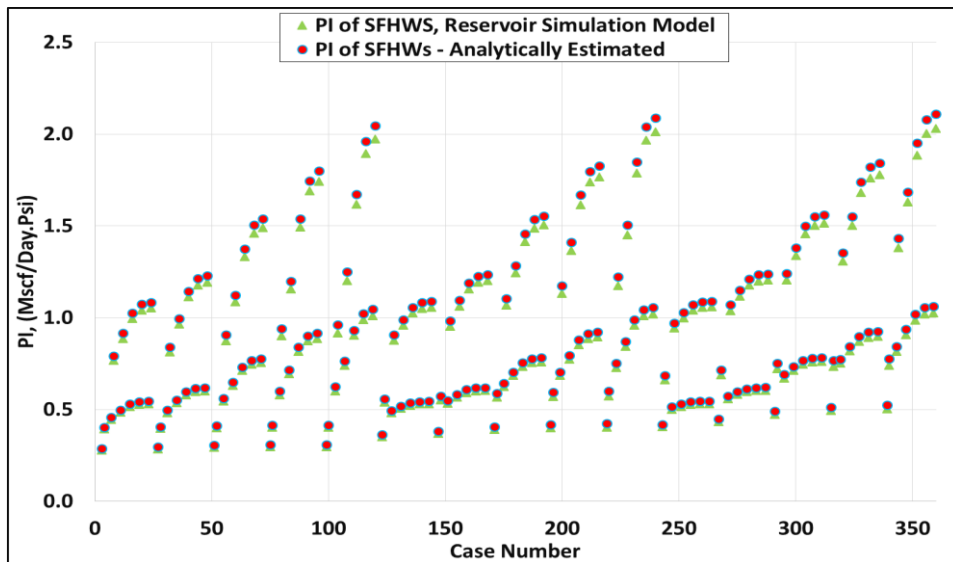
581
582

Fig 8: Pressure drop across a fracture with finite and infinite conductivity. ($K_{mf} = 0.1$ mD, $K_f = 1$ and 200 D, $X_f = 650$ ft, $W_f = 0.015$ ft and $N_f = 1$).



583
584
585

Fig 9: Predicated PI of FVWs versus simulation results for both single-fracture horizontal and vertical wells, ($K_m=0.1$ mD, $W_f=4$ mm, $K_f= 1, 10, 100$ and $200D$ and $X_f=110, 330$ and 650 ft, the cases here correspond to those in Table 4).



586
587

Fig 10: Predicted PI of SFHWs by Equation 23 versus simulation results.

588
589

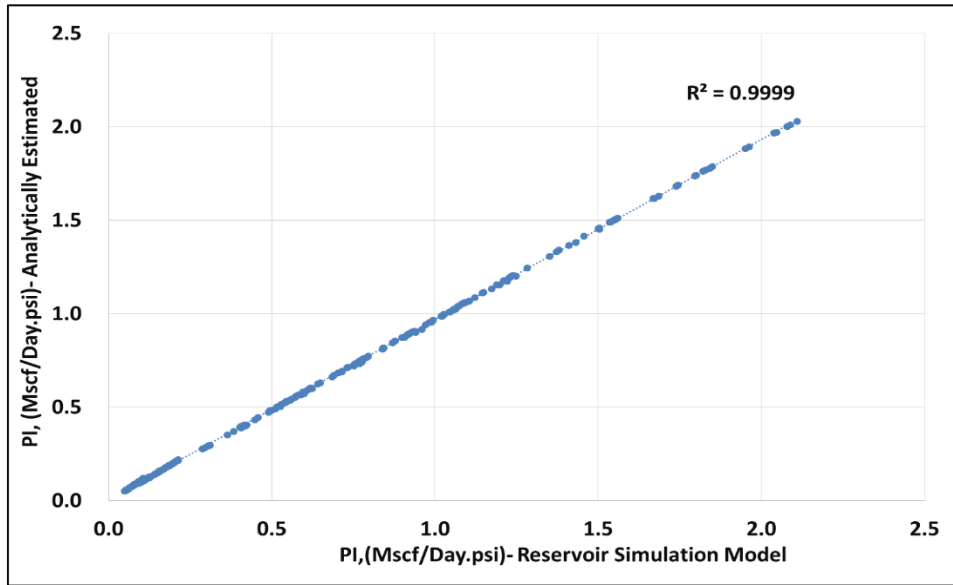


Fig 11: Predicted PI of SFHWs by Equation 23 versus simulation results when $I_y < 0.2$.

590
591

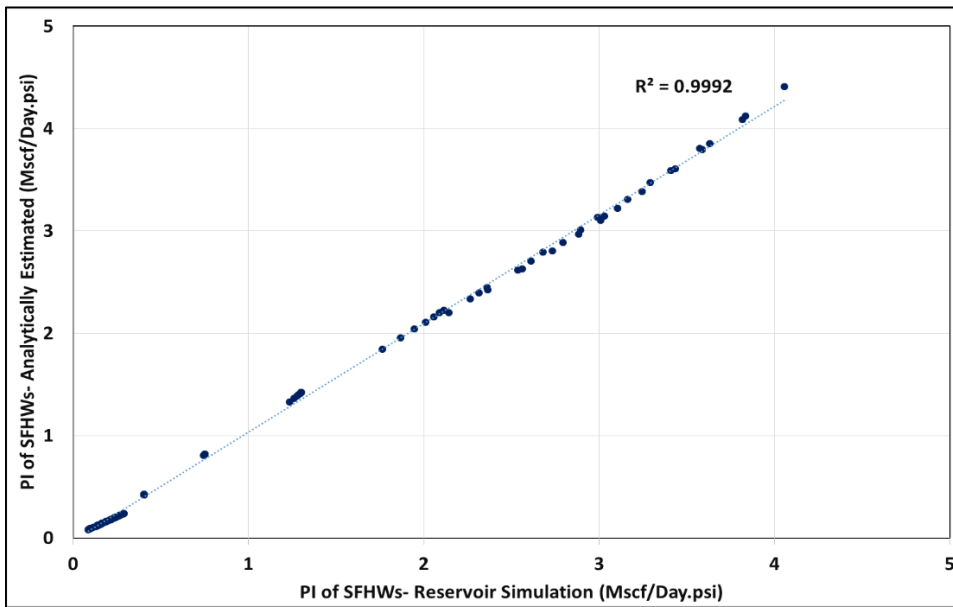


Fig 12: Predicted PI of SFHWs by Equation 23 versus simulation results when $I_y > 0.2$.