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2 Imaging water ingress into concrete using electrical resistance tomography

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31 **Abstract**

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33 This paper investigates the feasibility of imaging the movement of water into partially saturated concrete using

34 electrical resistance tomography (ERT). With this technique, the spatial distribution of electrical resistance

35 within the concrete sample was acquired from 4-point electrical measurements obtained on its surface. As the

36 ingress of water influences the electrical properties of the concrete, it is shown that ERT can assist in monitoring

37 and visualising water movement within concrete. To this end, the *difference-imaging* technique was used to

38 obtain a qualitative representation of moisture distribution within concrete during the initial 20-hour absorption.

39 It is shown that the technique also enables the influence of surface damage to be studied.

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41 **Keywords** Electrical methods, tomography, imaging, water ingress.

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1 Introduction

Concrete in the near surface region plays a key role in the long-term durability of reinforced concrete structures [1, 2]. It provides the only protective barrier to the steel reinforcement from the ingress of water, and water containing deleterious ionic species such as chlorides, which may, eventually, initiate corrosion [3–5]. The quality of concrete cover depends largely on the porous nature of the concrete in this region which is determined largely by the interconnectivity of the capillary pore network within the cementitious binder. Furthermore, during the lifetime of a structure, surface damage may occur due to numerous factors, including restrained shrinkage [6, 7], freeze-thaw [8, 9], alkali-silica reaction [10] and in-service loading [11, 12], which all may negate the role of the concrete cover as the protective barrier to the steel. In this context, being able to monitor, quantify and visualise the response of concrete in the cover region to the external environment could be of considerable benefit in the development and design of durable concretes.

A variety of investigative techniques have now been developed to study the permeation properties of concrete in the surface region, with some being no longer confined to laboratory studies and used in real structures. The performance of these investigative techniques are well-documented and can be found in various state-of-the-art reports (see, for example, [13]). Given the importance of cover-zone concrete, this topic still remains the subject of research and development and new techniques are currently being developed to provide an improvement over existing technologies. One such emerging technology is electrical impedance tomography (EIT) which has been extensively used in medical, geophysical and industrial process fields. Karhunen et al [14] were amongst the first to employ this investigative technique to detect conductive/non-conductive objects embedded inside cylindrical concrete specimens. It was noted that electrical resistance tomography (ERT) could be further developed as a means of assessing the extent of corrosion of embedded reinforcement in concrete; for this specific application, Zhang et al [15] proposed the use of high-frequency electrical measurements to alleviate the likelihood presence of micro-cracking surrounding the reinforcement. The use of ERT has also been investigated as a means of tracking one- and two-dimensional moisture movement within cement-paste prisms [16], with the reconstructed images shown to be in a good agreement with those obtained from neutron radiographic measurements. Building upon this work, Smyl et al [17] used a three-dimensional ERT system to obtain the movement of moisture in cylindrical mortars with both artificial and real discrete cracks. Apart from studying moisture movement in cement-based materials, ERT has also been used for crack detection [see, for example, 18–20] and obtaining the distribution of resistivity within the cover-zone [21].

90   The work in this paper builds upon previous studies on monitoring the response of the concrete cover-zone

91   to a cyclic wetting and drying regime [22–24]. An ERT system is developed to allow imaging of water ingress

92   into concrete and preliminary findings are presented to show the temporal response of a concrete cylinder

93   containing surface damage to wetting action.

94

95   **2 Electrical Resistance Tomography (ERT)**

96   ERT is a non-invasive imaging technique whereby the distribution of the electrical conductivity within an object

97   is estimated from surface measurements along the boundary of the object. This image reconstruction process is

98   referred to as the inverse analysis and requires a forward model. A brief review is provided below.

99

100   **2.1 Forward model**

101   The governing partial differential equation to describe the relation between the electrical field in a 3D domain,

102   Ω, and the resulting potential, u, on the boundary is given in [25], which can be written,

103   $$\nabla \cdot \sigma(x)\,\nabla u(x) = 0, \quad x \in \Omega \tag{1}$$

104   This equation has an infinite number of solutions and requires boundary information. If S is the surface where

105   electrodes is located, the current flux flowing to/from the l_{th} electrode is [26]

106   $$I_l = \int_{E_l} \sigma \frac{\partial u(x)}{\partial \bar{n}}\,dS, \quad S \in \cup_{l=1}^{L} E_L \tag{2}$$

107   and the current density between the electrodes is zero [26], viz,

108   $$\sigma \frac{\partial u(x)}{\partial \bar{n}} = 0, \qquad \partial\Omega \backslash \cup_{l=1}^{L} E_L \tag{3}$$

109   In these equations, $\partial\Omega$ is domain boundary, σ is the electrical conductivity, u is the electrical potential, $\bar{n}$ is the

110   outward unit normal vector, and E_l is l_{th} electrode. The value of potential on the l_{th} electrode, V_l, is equal to the

111   sum of the potential on the boundary area which is in contact with the electrode, u, and the potential drop

112   resulting from the contact impedance, z_l [26],

113   $$V_l = u(x) + z_l \sigma \frac{\partial u(x)}{\partial \bar{n}}, \quad x \in E_L\,, l = 1, \dots, L \tag{4}$$

114   It has been shown that these equations have a unique solution when the current conservation law is fulfilled,

115   $$\sum_{l=1}^{L} I_l = 0 \tag{5}$$

116   and the ground is equal to the sum of boundary potentials,

117   $$\sum_{l=1}^{L} V_l = 0 \tag{6}$$

118   By discretizing the 3D domain into small elements, Equations (1) to (6) can be solved numerically in the form

119   of a linear equation, as given by [25]

120
$$\begin{bmatrix} A_c & A_e \\ A_e^T & A_d \end{bmatrix} \begin{bmatrix} u_n \\ V_l \end{bmatrix} = \begin{bmatrix} 0 \\ I_l \end{bmatrix} \tag{7}$$

121   where A is the global admittance matrix, u_n is the nodal potential distribution, V_l and I_l are, respectively, the

122   boundary electrode potentials and currents. The local admittance matrix is then given by,

123
$$A_c(i,j) = \int_\Omega \sigma \nabla \phi_i \cdot \nabla \phi_j d\Omega + \sum_{l=1}^{L} \frac{1}{z_l} \int_{El} \phi_i \phi_j dS \tag{8}$$

124   where ϕ_i and ϕ_j are the element shape functions and $i, j = 1, \ldots, n$. The first term considers the electrical field

125   in each element, while the second term considers the contribution of contact impedance underneath the

126   electrodes which forms the other two compartments of the A matrix [25],

127
$$A_e(i,j) = \frac{1}{(z_l)_j} \int_{El} \phi_i \, dS \tag{9}$$

128
$$A_d(i,l) = \begin{cases} |E_l| z_l^{-1} & for \ i = l \\ 0 & otherwise \end{cases} \tag{10}$$

129   where $|E_l|$ denotes the surface area of l_{th} electrode.

130

131   **2.2 Inverse analysis**

132   The purpose of an inverse analysis, or image reconstruction, is to obtain the conductivity distribution, σ, within

133   the medium from surface potential measurements, V. It is a highly ill-posed problem, implying that, from a

134   given set of data, there are many possible solutions and they are sensitive to measurement noise. The most

135   commonly used image reconstruction algorithms are *difference-imaging* and *absolute-imaging* [27]. In the

136   *difference-imaging* method, the temporal change in response is reconstructed based on the difference between

137   two sets of data, with the first serving as the reference. This imaging technique is more tolerant to measurement

138   noise and experiment errors such as and variations in electrode dimension and position. However, this

139   technique can only provide qualitative reconstruction. *Absolute-imaging*, on the other hand, can provide a

140   quantitative reconstruction, but is more expensive computationally and more sensitive to experiment errors.

141   While *absolute-imaging* requires only one set of measurement data, it also needs an estimate of the value of

142   contact impedance and the precise position of the electrodes.

143   Numerous inverse analysis algorithms have been developed and one of the most commonly used algorithms

144   is the one-step linear Gauss-Newton method [27]. In this approach, the relation between boundary

145   measurements, V_m, and internal conductivity, σ, is given by

146
$$V_m = J\sigma + n \tag{11}$$

147 where J is the Jacobian matrix and n is the measurement noise (uncorrelated white Gaussian) [27]. The

148 Jacobian matrix can be computed numerically based on the type and number of elements in the finite element

149 model, current injection patterns and electrode models. Adler and Guardo [27] demonstrated that by employing

150 the regularized linear inverse analysis, it is possible to relate the potential measurements V_m to a reconstructed

151 image, $\hat{\sigma}$, and solve them in one-step analysis

152
$$\hat{\sigma} = (J^T W J + \lambda^2 R)^{-1} J^T W V_m \tag{12}$$

153 where $W = (\sigma_n^2 \sum_n)^{-1}$, $R = (\sigma_x^2 \sum_x)^{-1}$, and λ is the regularized hyperparameter ($= {\sigma_n}/{\sigma_x}$), with σ_n representing

154 the average amplitude of measurement noise and σ_x representing the *a priori* amplitude of conductivity change.

155

156 **3 Experimental Programme**

157 **3.1 Measurement system**

158 The measurement system used in the current work comprises four main components: an Agilent 4263B LCR

159 meter; an HP 34970A multiplexing switch control unit incorporating three 34901A modules; a desktop

160 computer (PC) and a sample test cell containing a 16-electrode array (see Figs. 1 and 2). Communication with

161 the measurement and multiplexing instruments was established across a GPIB system, which was accessed by

162 the PC via an Agilent 82357A USB/GPIB interface using Keysight IO Library Suite software.

163 In order to manage the overall running of the measurement system, a fully automated data acquisition and

164 control system was developed using LabView. This system facilitates the injection of current and subsequent

165 potential measurements at repeated time interval, allowing virtually continuous monitoring of

166 processes/variations in the material under test. In the present study, both injection and measurement protocols

167 were set following the adjacent pattern [28], which was chosen for its simplicity. One measurement cycle

168 typically involved 16 current injections and 13 potential readings for each current injection, thereby resulting in

169 a total of 208 readings. Each measurement cycle took approximately 35 seconds to complete. To facilitate ERT

170 measurements, the 4263B LCR meter was used in 4-point mode, with the current generated at the input

171 terminals by a constant voltage of 350mV rms operating at a frequency of 1kHz, and with the potential

172 monitored separately at the sense terminals. It provided an output value of resistance computed automatically

173 from the injected current and measured potential.

174   The test cell was a 5mm thick cylindrical PVC mould, with an internal diameter of 154mm and a height of

175   150mm (see Fig. 3(a)). The mould was glued to a square 5mm thick PVC base-plate of edge length of 180mm.

176   At the mid height of the mould, 16 equally spaced 2mm-diameter stainless steel pins (Grade 316) were inserted

177   through the vertical wall of the mould to an inner penetration depth of 5mm, with each pin protruded 8mm from

178   the external surface to facilitate alligator clip connection. This cell, hereafter referred to as the water cell, was

179   used to perform two trial tests described in more detail in Section 3.4. The same cell was then used to monitor

180   moisture ingress in concrete, but with a 60mm diameter PVC pipe added to the centre of the base-plate, in order

181   to form a centre hole into the sample (discussed below), referred hereafter to as the concrete cell.

182

183   **3.2 Materials and sample preparation**

184   The mix proportions used in the experimental program are presented in Table 1. The mix had a water/cement

185   (w/c) ratio of 0.7 and used CEM I 52.5N cement clinker to EN197-1 [29] as the binder. The oxide composition

186   of the cement is presented in Table 2. A graded crushed granite coarse aggregate (≤10mm), fine aggregate

187   (<4mm) and tap water were used. The coarse and fine aggregates were thoroughly washed prior to use to

188   remove any silt and clay, and conditioned to a saturated, surface-dry state. A hollow cylinder (i.e. the PVC pipe

189   noted above) was cast into the mould shown in Fig. 3(b), together with three 100mm cubes for compressive

190   strength tests.

191   During fabrication, fine aggregate, cement, and water were initially mixed in a 10-litre Hobart planetary

192   mixer for 2 min. The coarse aggregate was then added into the mixing bowl and mixed manually for a further 5

193   min. The fresh concrete was then cast into the PVC mould and compacted on a vibrating table. Immediately

194   after compacting, the top surface of the specimen was covered with plastic sheeting to prevent evaporation. The

195   plastic sheeting was removed after 24h and the specimen was then submerged in water in a controlled laboratory

196   environment (20±2°C) for a further 27 days; after this time, the inner PVC pipe was removed and the top and

197   bottom surfaces were then sealed with two coats of an epoxy-based paint to facilitate one dimensional drying

198   and wetting. The specimen was then left in the laboratory (55±5% RH) for 3 months, in order to allow the

199   specimen to dry naturally from the centre hole. It was noticed that part of the internal wall of the centre hole

200   sustained a certain degree of surface damage during the PVC-tube removal process, as indicated by the rather

201   rough and uneven surface (see Fig. 3(c)) observed primarily between electrode positions 2 and 5 (see Fig. 1).

202 In order to obtain an indication of the extent of the damage, Fig. 4 presents the resistivity of the concrete, ρ

203 (Ωm), for each electrode pair after the specimen being left in the laboratory environment for 3 months. The

204 resistivity was obtained from the measured electrical resistance of the concrete, R (Ω), and a calibration factor

205 which was first determined by electrical measurements on solutions of known resistivity placed within the test-

206 cell shown in Fig. 3(a) prior to casting. As surface defects could be expected to alter the drying processes, this

207 would have the effect of changing the level of pore saturation and thereby altering the resistivity of the concrete

208 in this region. Considering Fig. 4, it is evident that the average resistivity values between electrodes 1 and 6 are

209 approximately 25% higher than those of the remaining part of the specimen, indicating that the concrete in that

210 region is in a drier state than the remaining part of the specimen.

211

212 **3.3 Wetting protocol and testing regime**

213 The wetting process was started by filling the centre hole of the specimen by tap water ($\approx$170 Ωm). The water

214 had been stored in a sealed plastic container and placed next to the specimen to ensure that the influence of

215 temperature during testing was minimal. Electrical measurements were undertaken every 40-sec interval during

216 the initial one hour after wetting; afterwards, measurements were taken continuously on a 5-min cycle until 20-

217 hrs.

218

219 **3.4 Data processing and image reconstruction**

220 The image reconstruction was carried out using the open-source EIT image reconstruction software EIDORS

221 Version 3.8 [30, 31]. Initially, in order to verify and demonstrate the applicability of the measurement system

222 and data processing procedures, two series of trial tests were firstly carried out using the test cell shown in Fig.

223 3(a), with tap water ($\approx$170 Ωm) being used as the background medium. The first series of tests investigated the

224 basic feature of the system in detecting an object placed in the medium at varied positions; for this purpose, a

225 48mm PVC pipe was placed in two different locations (in front of electrodes 1 and 9). The second series of

226 tests was carried out using PVC pipes of different diameters (48mm, 64mm and 88mm) placed centrally in the

227 test cell, which was carried out to simulate the radial, outward movement of water in the main experiment and

228 discussed below.

229 To perform an ERT analysis, the basic 2D circular model template – the 'mk_common_model' – was used,

230 employing 1,600 first-order triangular elements and complete electrode model (2 nodes per electrodes); no

231   attempt was made to model the actual geometry of the pins used in the current study. An inverse analysis was

232   then performed using the basic 'inv_solve' function, with the option being set to the *difference-imaging*.

233   Default parameters were used, including the 1st order for the forward calculation and matrix computation, the

234   basic GN one-step difference solver with Laplace prior [27] and a default hyperparameter value of 0.03. The

235   measured values obtained from the water (without any object) was used as the reference data for subsequent

236   image reconstruction.

237   In the present study, the resistance values obtained from the measurements described in Section 3.1 were fed

238   directly into the software in the place of raw potential measurement data. This is to accommodate the fact that

239   the injected current is produced by a fixed voltage source and therefore will vary with differing material

240   conductivity properties. In this instance, the computed resistance values can be considered as a scaled replica of

241   the potential values which would be obtained from by a system employing a constant current source.

242   For the analysis of the main experiment (the hollow cylindrical specimen), it was considered appropriate to

243   treat the specimen as a two-dimensional object, provided that there was only one layer of electrodes in the test

244   cell. The same analysis parameters to those employed in the trial analysis were used, with the data obtained just

245   prior to wetting being used as the reference data for image reconstruction analysis. In the present study, no

246   attempts were made to explicitly model the core and to extract the influence of the initial moisture gradient

247   resulting from the 3-month period of drying.

248

4 Results and discussion

250   **4.1 Water cell**

251   Figure 5(a) compares the reconstructed images and the actual position of the 48-mm diameter PVC pipe which

252   was placed in front of electrode 1 and 9, respectively. It is evident that the actual position of the PVC pipe,

253   which is indicated by a dashed line, is represented by a region of high resistivity (dark red and red), surrounded

254   by a less-resistive region (yellow) and a weak development of slightly conductive zone (cyan) – an artefact

255   feature called ringing/overshoot [32]. Another weak development of smeared artefact could also be seen near

256   the boundary, as indicated by the region of a less-resistive region (yellow) in front of either electrodes 16, 1 and

257   2 or electrodes 8, 9 and 10. Despite the development of these artefacts in the background, a reasonable accuracy

258   is indicated.

259   Figure 5(b) presents the results of further verification for detecting a PVC pipe of different diameters placed

260   centrally within the test cell, with the actual size of the pipe indicated with a dashed circle. Considering that the

261   boundary of the region of high resistivity (red) representing the actual size of the pipe (as shown previously in

262   Fig. 5(a)), it is evident from this Figure that the adopted technique, whilst the sensitivity at the centre can be

263   expected at the lowest [33, 34], is still capable of detecting the change in pipe diameter. Again, reasonable

264   accuracy is indicated, although the technique tends to overestimate the size of the smallest pipe (48mm) and

265   underestimate the size of the largest pipe (88mm). It is also evident that the resistance along the boundary

266   region decreases, particularly when the 88mm PVC pipe is used. This is again a 'ringing' reconstruction artefact

267   and represents the limitation of the current system, provided that the same water was used as the background

268   medium.

269

270   **4.2 Concrete cell**

271   **4.2.1 General electrical response**

272   The electrical response of the concrete is firstly presented to assist interpretation the results obtained from the

273   tomography measurements. The change in *normalised* resistivity over the initial 20-hr period of absorption is

274   presented in Fig. 6, with only data from two adjacent pairs of electrodes being plotted for illustrative purposes.

275   The normalised resistance is defined as the ratio R_t/R_o, where R_t is the resistance at time, t, and R_0 is the

276   resistance just before the water being poured into the centre hole. For clarity, the values obtained from the right-

277   half side of the specimen are presented in Fig. 6(a), whereas those obtained from the left-half side are presented

278   in Fig. 6(b).

279   It is evident from these Figures that as water is absorbed into the concrete, normalised resistivity values

280   display a general decrease with time, with the concrete close to the inner surface defect (between electrodes 2

281   and 6) undergoing more significant reductions. Consider, for example, readings obtained from electrodes 4-5 in

282   which N_t remains constant until about 1 hour; at 4-hrs, N_t has reduced to 0.9; 0.75 at 8-hrs; 0.62 at 12-hrs; ~0.55

283   at 16-hrs; and ~0.5 at 20-hrs. Electrodes 8-9, on the other hand, display a detectable increase in resistance

284   before decreasing to the initial value before wetting at about 3.5-hrs; at 8-hrs, N_t has decreased to 0.9; 0.8 at 12-

285   hrs; ~0.7 at 16-hrs and ~0.68 at 20-hrs. Similarly, electrodes 9-10 display a slight increase in resistance (up to

286   3%) before decreasing to the initial value before wetting at ~5.5-hrs; at 8-hrs, however, N_t has only decreased to

287   0.95; 0.87 at 12-hrs; ~0.8 at 16-hrs; and 0.72 at 20-hrs. The increase in resistance noted above could be due to

288   the fact that as the water moves into the partially saturated concrete, it *pushes* air into the pore system thereby

289   causing a transitory increase in resistance [35, 36].

290

291   *4.2.2 Tomography results*

292   Figure 7 displays the spatial distribution of electrical resistance within the hollow concrete cylinder over the 20-

293   hrs after gauging, with all images reconstructed based upon the reference image which was processed from the

294   measurements just prior to wetting. For illustrative purpose, the actual diameter of the hole (60mm) is indicated

295   by a dotted circle, with two other dashed circles added to indicate a depth of 10mm and 20mm from the exposed

296   (internal) working surface. It is evident from this Figure that the water in the central cavity is represented with a

297   region of low resistivity (blue).

298

299   As the water permeates through the concrete, a traceable decrease in resistivity should follow the water front

300   and the reconstructed images over time would, therefore, depict a blue area of low resistivity gradually

301   expanding outwards. Examination of the images presented in Figure 7 reveals that although not that obvious,

302   there is a general progressive enlargement of the blue region with time, particularly over the initial 4-hrs

303   absorption. The enlargement in diameter implies that the bulk resistivity of the concrete within the surface zone

304   (i.e., ~20mm from the exposed surface) must be higher than the resistivity of the tap water ($\approx$170 Ωm). Given

305   that the bulk resistivity of the concrete measured from the outer circumferential surface is within the range 53–

306   88 Ωm (see Fig. 4), which is lower than the tap water, this would indicate the presence of a moisture gradient

307   through the concrete. This occurred as the PVC mould was left in place over the entire period of drying prior to

308   the absorption test. This feature is well-documented and has been observed in the cover-zone of concrete when

309   subjected to drying [22, 23, 35, 36]. The slight enlargement in diameter over the initial 4-hrs is not entirely

310   unexpected as the ingress is primarily driven by the moisture gradient.

311

312   The influence of drying on water ingress can also be seen from the initial wetting period. During the initial 10-

313   min absorption, for example, it is evident from Fig. 7 that the centre region increases in size at a faster rate than

314   the remainder of the test period which reflects the influence of capillary suction forces resulting from the

315   extended period of drying. The enlargement is more prominent along the directions indicated by arrows due to

316   the presence of the damage to the internal wall of the core region, indicating the preferential movement of water

317   into the inner damaged surface region.

318

319   With reference to Fig. 7, it is apparent that the progressive enlargement of the core region is also accompanied

320   by a gradual increase in resistance along the sample boundary, as evidenced by the slight yellow tint which then

321   gradually turns to darker yellow. This increase in resistance may be a measurement artefact (ringing effect),

322   provided that the normalized resistance displayed an overall decrease in values, although as discussed in section

323   4.2.1 above, the yellow tint ring may correspond to the slight increase in resistance resulting from the air being

324   pushed into the pore system during the initial few hours of wetting (see Fig. 6(b)). Other supporting evidence

325   from the measurement artefact can be obtained from Fig. 5(b) highlighting that the 'ringing' effect becomes

326   more pronounced as the pipe diameter increases.

327

328   Finally, it is interesting to note from Fig. 7 that the increase in resistance between electrodes 2 and 6 appears to

329   cease after approximately 8-hrs absorption. This would, once again, reflect the preferential movement of water

330   into the inner damaged surface region, causing an increase in the degree of pore saturation and thereby

331   decreasing the bulk resistance of the concrete (see the reconstructed images at the remainder of the test period).

332   At 12-hrs, it is evident that the concrete between electrodes 2 and 5 was, indeed, less resistive than the

333   remaining part of the concrete, as indicated by the white and light blue contours. At 20-hrs, it is apparent that

334   this region has increased in size, extending further in the counter-clockwise direction to electrode 16 and in the

335   clockwise direction to electrode 7, which all in agreement with the relatively lower resistance values obtained

336   from direct 4-pt measurements (see Fig. 6). It is observed that another less-resistive region begins to form

337   between electrodes 11 and 12 toward the end of the test period.

338

339   **5. Concluding remarks**

340   A semi-automated ERT system has been developed that allows automatic current injection and resulting

341   potential measurements at specific time intervals, with image reconstruction being manually performed using

342   the open-source EIT software EIDORS. As an initial study, the system was used to monitor the ingress of water

343   in a hollow cylindrical specimen experiencing surface damage. The reconstructed images obtained from the

344   system were compared with data obtained from direct 4-pt measurements, in order to provide supporting

345   information. The following general conclusions can be drawn from the work presented:

346   1.   It has been shown that the system was capable of providing a reasonable visual representation of non-

347   conductive objects of different diameters placed at varying locations within a cylindrical cell, with tap

348   water being used as the background medium.

349   2.   The system developed is shown to be able to provide the spatial distribution of moisture within

350   concrete. The results indicate that the wetting-front moves more rapidly into the concrete during the

351   initial period of wetting, with the rate of ingress varying according to the quality of the exposed

352   surface.

353   3. The results indicate that there was a preferential movement of water into the damaged inner surface

354   region, thereby causing a moisture gradient to develop in the concrete.

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470 **<u>Captions for Tables</u>**

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472 **Table 1**   Concrete mix used in experimental program

473 **Table 2**   Oxide analysis of cement

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Table 1 Concrete mix used in experimental program

w/c	CEM I kg/m³	Coarse kg/m³	Fine kg/m³	F_{28} MPa
0.7	244	1184	789	21.3

Note: F_{28} is the 28-day compressive strength measured from 100mm cubes

Table 2: Oxide analysis of cement

By weight %	CEM I
SiO_2	19.67
Al_2O_3	4.84
Fe_2O_3	3.17
CaO	62.58
MgO	2.22
K_2O	0.55
Na_2O	0.17

Captions for Figures

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516 **Fig. 1**   Schematic diagram of the measurement system.

517 **Fig. 2**   Hardware for the EIT measurements and test specimen.

518 **Fig. 3**   Test cell (a) without and (b) with the centre pipe; and (c) close-up on the inner circumferential
519   surface of the test specimen after demoulding. Rough and uneven surface texture was evident
520   primarily between 2nd and 5th electrodes.

521 **Fig. 4**   Resistivity variation along the outer circumferential surface after 3-month drying in the laboratory
522   environment (20 ± 2°C, 55 ± 5% RH).

523 **Fig. 5**   Reconstructed images of difference sizes of PVC pipe placed at different positions in the test cell:
524   (a) a 48-mm PVC pipe positioned in front of electrode 1 and 9; (b) a 48-mm, 64-mm and 88-mm
525   pipe positioned at the centre of the cell. The actual position of the PVC pipe is denoted with a
526   dashed line. The colour bar is provided, with dark red representing a significant relative increase in
527   resistance, white representing no relative change, and dark blue representing a significant relative
528   decrease in resistance.

529 **Fig. 6**   Normalized resistance during the initial 20-hours, with measurements taken from two adjacent pairs
530   of electrodes along the outer circumferential surface: (a) data obtained from the right-half side of
531   the specimen (between pins 1 and 9, in clockwise direction); and (b) data from the other half of the
532   specimen.

533 **Fig. 7**   Reconstructed images during absorption. These images show the preferential movement of water
534   into the damaged inner surface region.

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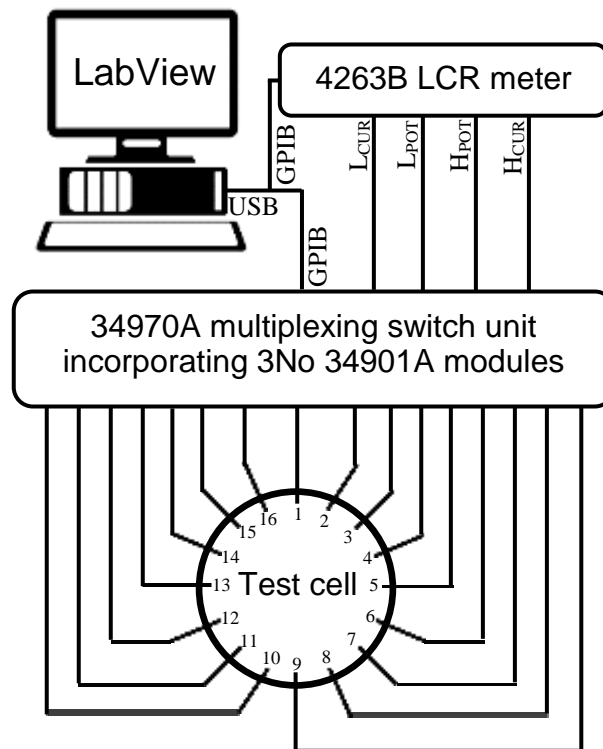541

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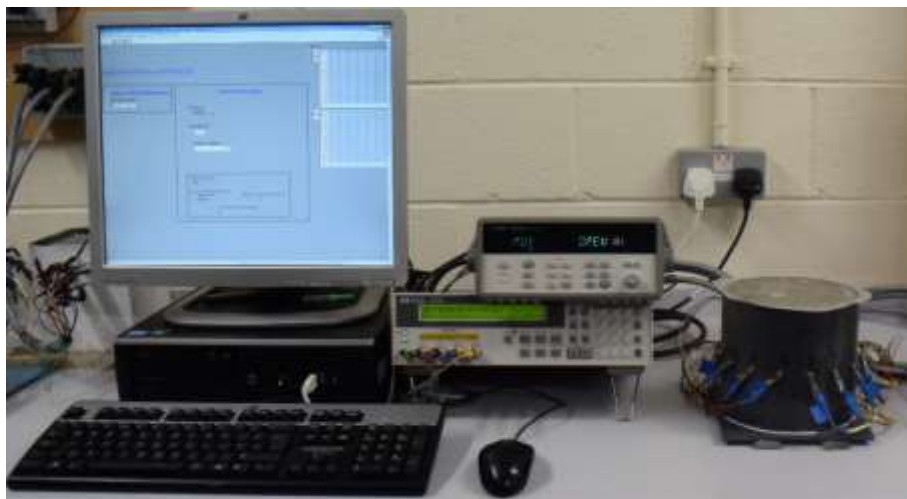547

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551   **Fig. 1** Schematic diagram of the measurement system.

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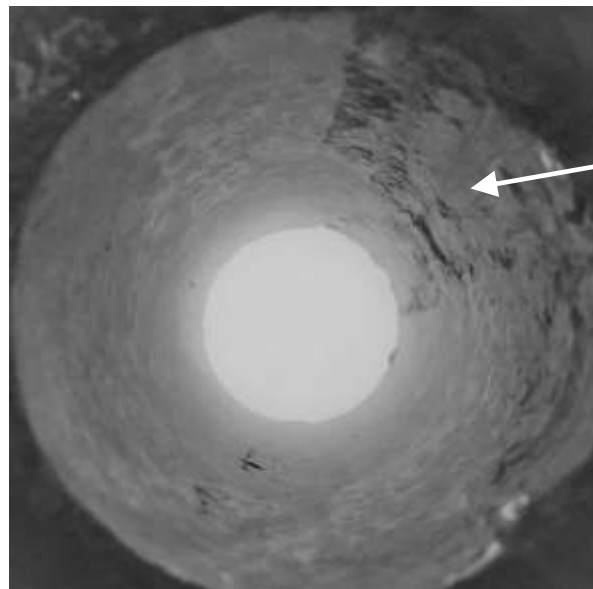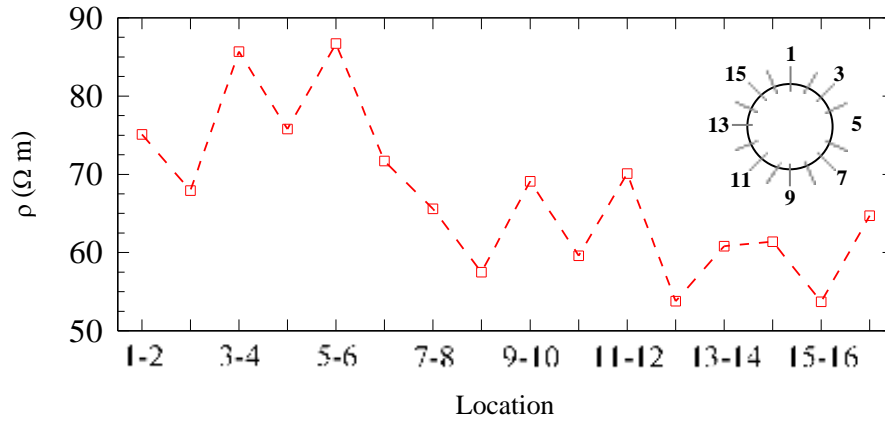555   **Fig. 2** Hardware for the EIT measurements and test specimen.

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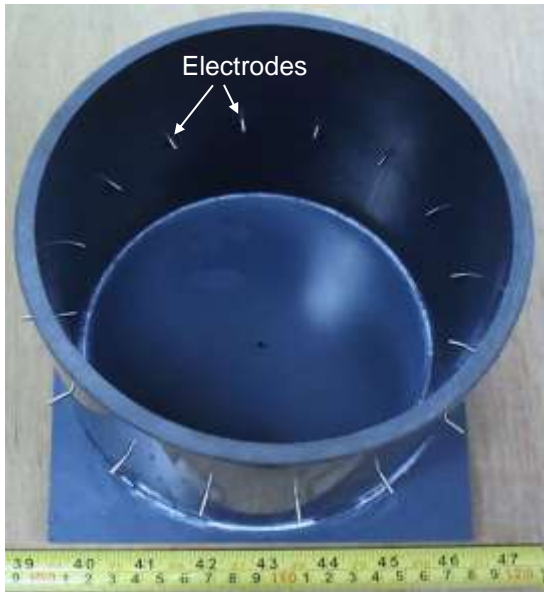
(a)

(b)

(c)

Fig. 3 Test cell (a) without and (b) with the centre pipe; and (c) close-up on the inner circumferential surface of the test specimen after demoulding. Rough and uneven surface texture was evident primarily between 2nd and 5th electrodes.

Fig. 4 Resistivity variation along the outer circumferential surface after 3-month drying in the laboratory environment (20±2°C, 55±5% RH).
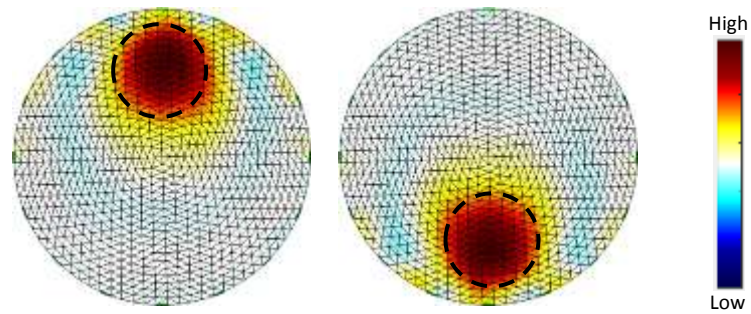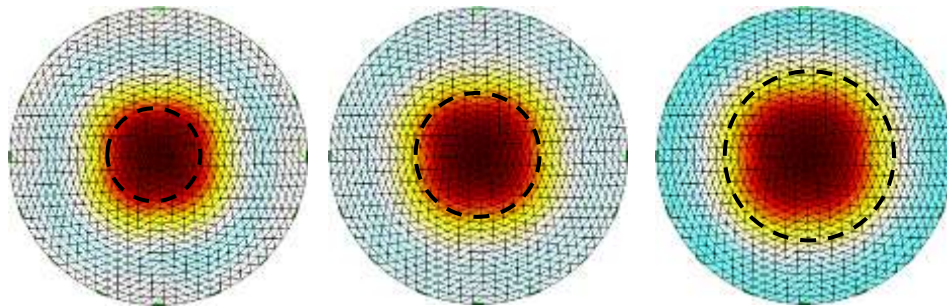
(a)

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Fig. 5 Reconstructed images of difference sizes of PVC pipe placed at different positions in the test cell: (a) a 48-mm PVC pipe positioned in front of electrode 1 and 9; (b) a 48-mm, 64-mm and 88-mm pipe positioned at the centre of the cell. The actual position of the PVC pipe is denoted with a dashed line. The colour bar is provided, with dark red representing a significant relative increase in resistance, white representing no relative change, and dark blue representing a significant relative decrease in resistance.
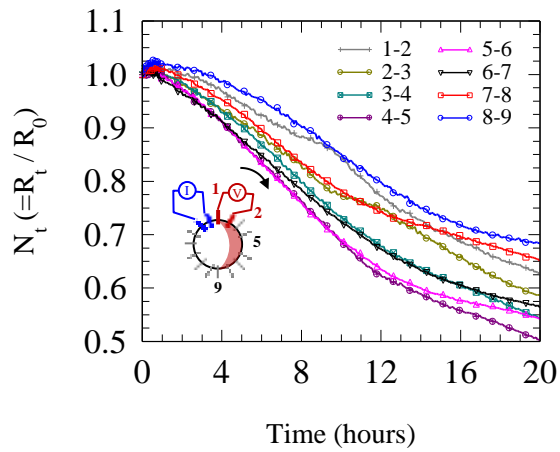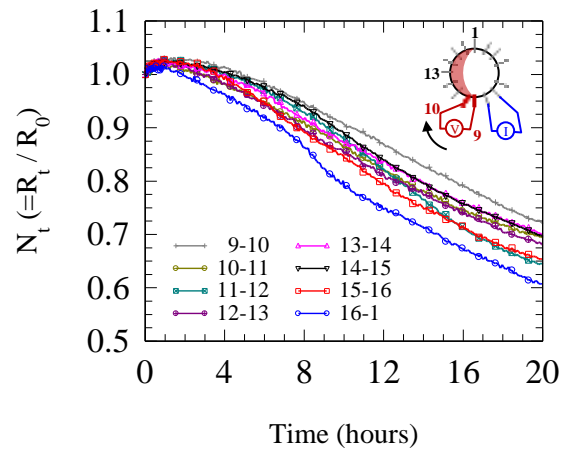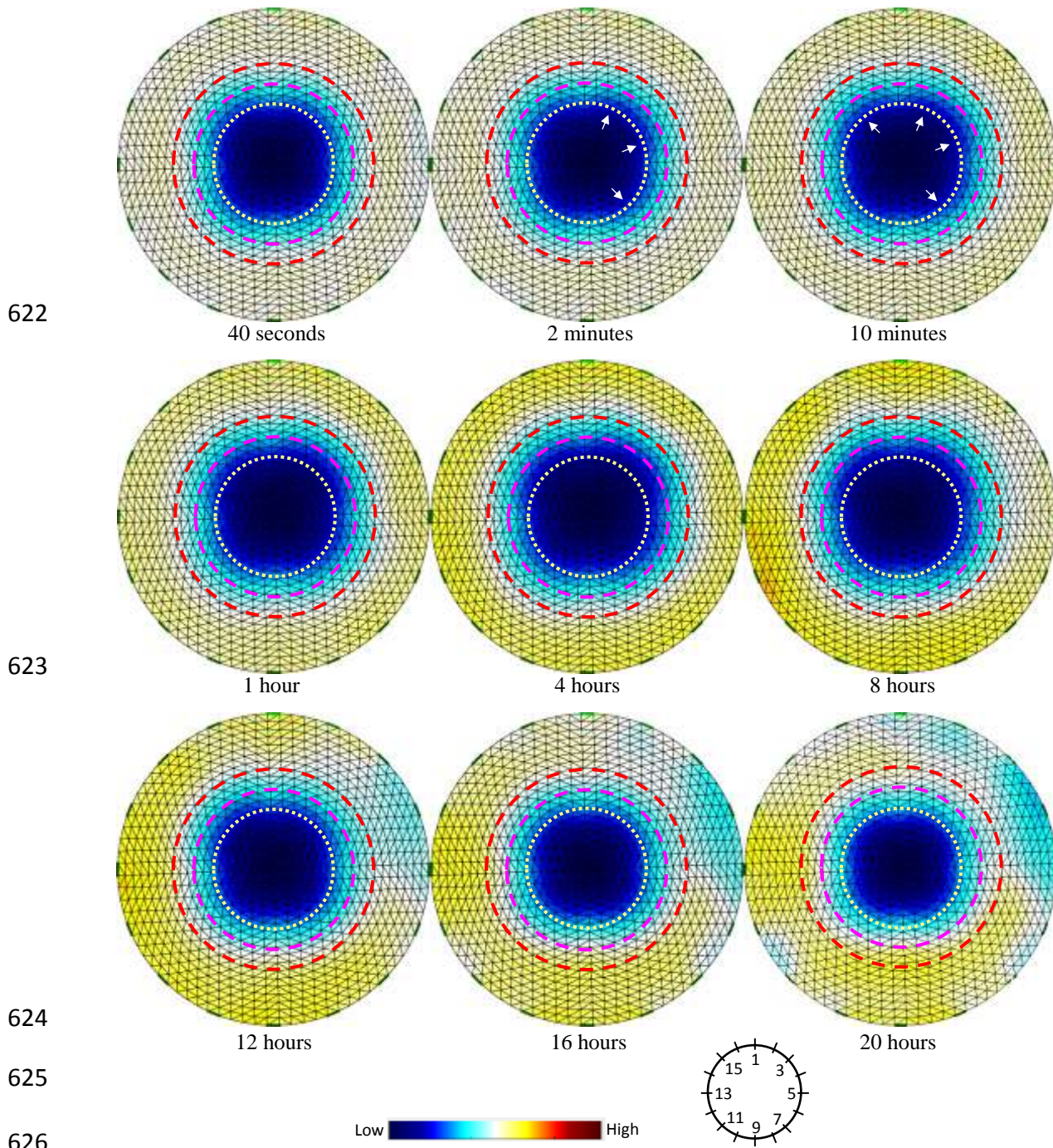
(a)   (b)

Fig. 6 Normalized resistance during the initial 20-hours, with measurements taken from two adjacent pairs of electrodes along the outer circumferential surface: (a) data obtained from the right-half side of the specimen (between pins 1 and 9, in clockwise direction); and (b) data from the other half of the specimen.

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40 seconds   2 minutes   10 minutes

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1 hour   4 hours   8 hours

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12 hours   16 hours   20 hours

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Low ▮▮▮▮▮▮ High

627   **Fig. 7** Reconstructed images during absorption. These images show the preferential movement of water into the

628   damaged inner surface region.