

1 **Scaling up microfluidic aluminum-air cell with electrochemical impedance spectroscopy**
2 **(EIS) assisted performance analysis**

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9

10 **Abstract**

11 Microfluidic fuel cell is a promising power source in many applications, such as portable
12 electronic devices. In this work, a novel and unique scale-up approach is developed to increase
13 the capability of the microfluidic aluminum-air fuel cell, while maintaining the co-laminar flow
14 characteristic at the same time. In the scaled-up cell, the crossover of different electrolyte
15 streams was well controlled and a higher cell output was achieved. With a four-fold increase in
16 the electrode area, the maximum current density could be maintained over 75%. Impedance
17 spectroscopy study on full aluminum-air cells was conducted for the first time, and employed to
18 analyze the cell properties during their scaling up process.

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24 **1. Introduction**

25 Among all kinds of electrochemical energy converting devices, fuel cells feature high energy
26 densities and conversion efficiencies.¹ Most fuel cells developed to date require physical barriers,
27 such as proton exchange membranes (PEM) or anion exchange membrane (AEM), to prevent the
28 crossover of reactants.² Microfluidic fuel cells (MFC), in contrast, utilize the hydrodynamics of
29 co-laminar flow, providing a possibility to overcome this issue.³ In a low Reynolds number
30 regime with a small ratio of inertial to viscous force, MFC are able to maintain an interface to
31 separate different streams flowing side-by-side, acting as a virtual membrane in MFC.⁴ The
32 mixing exists only due to the relatively low diffusion rates, eliminating the use of a conductive
33 membrane. This fluidic dynamics has also been proposed for applications in patterning,⁵ T-
34 sensors,⁶ and lab-on-chip,⁷ etc.

35 The cells with membraneless design avoid many membrane-related issues, including
36 membrane humidification, degradation and liquid water management.⁸ Furthermore, the virtual-
37 membrane configuration allows the reactants on anodic and cathodic side to be chosen
38 independently, offering greater flexibility with fuel and oxidant selection, thus, providing the
39 chance to further improve reaction rates and cell voltages.⁹ With the respect of fuel and oxidant
40 selections, different types of MFC including hydrogen-oxygen,¹⁰ formic acid-hydrogen
41 peroxide,¹¹ methanol-oxygen,¹² vanadium species¹³ and metal-air¹⁴ fuel cells have been
42 developed. Another significant advantage associated with MFC is their low cost. MFC can be
43 manufactured by inexpensive methods and materials without the need of the expensive
44 membrane.¹⁵

45 Scaling up of MFC is important in providing a sizeable power output for practical
46 applications. However, it remains a challenge because in order to maintain the co-laminar flow

47 function, the size of the device is limited, which directly impacts the cell output. Scale-up of
48 MFC was firstly investigated by Kjeang et al. in 2007.¹⁶ Since then, different approaches to
49 improve the power output of MFC have been demonstrated. The most commonly used one was
50 employing porous electrodes.¹⁶⁻²⁰ The use of three-dimensional porous electrodes considerably
51 increases the area of reaction sites on the electrode-electrolyte contacting surface. Another flow
52 through scaling up solution was investigated by Moore et al.²¹ The design showed a good
53 capability of scaling up. However, the performance was found to be predominantly limited by
54 high ohmic resistance. Cell stack has also been proposed as a way to increase power output, in
55 which cell arrays were connected in series with fluidic electrolytes.²²⁻²⁶ However, it required a
56 more complicated system design for liquid flow and distribution control. The scale-up of MFC in
57 a volumetrically efficient manner remains a challenge.

58 In this study, a direct dimensional scaling up method of dislocated double-layer structure was
59 proposed, based on a dual-electrolyte microfluidic aluminum (Al) -air fuel cell. The feasibility of
60 this scaling up method was first proven. Then, the performances of cells scaled-up at different
61 levels were investigated. In order to characterize electrical loss during scaling up of cells, EIS
62 analysis, a powerful diagnostic tool to identify fundamental physiochemical processes in fuel
63 cells,²⁷ was used to reveal more detailed cell properties evolution information. By employing
64 equivalent circuit models, the underlying process and performance loss pathways were identified
65 and quantified.²⁸ For Al-air cell, EIS has only been applied to study electrochemical processes of
66 either Al oxidation or oxygen reduction in three-electrode systems.²⁹⁻³² Few studies have
67 incorporated the EIS technique to investigate the full fuel cell performance. The EIS section aims
68 at providing a premier EIS analysis on full Al-air cell. The accuracy of the analysis was verified
69 by fitting EIS curves of cells under different conditions with the proposed equivalent circuit. The

70 loss during scaling up was then characterized by quantifying the parameters of elements in the
71 equivalent circuit.

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73 **2. Experiment**

74 **2.1 Cell Design and Fabrication**

75 Figure 1 shows the schematic of the dislocated double-layer scaling up MFC structure
76 adopted in this work. This new design evolved from the conventional face-to-face microfluidic
77 platform. It consists of two polymethylmethacrylate (PMMA) channel layers, sandwiched by two
78 polyvinyl chloride (PVC) electrode layers on the top and bottom. PVC plates are employed for
79 the electrode layers since their thickness could be as thin as 0.1 mm, ensuring a good contact
80 between electrode and electrolyte. Each channel layer has a thickness of 0.5 mm.

81 A streamlined channel configuration is designed to aid the establishment of co-laminar flow
82 in the channel. Two channel layers constitute a double-layer structure (shown in the inset in
83 Figure 1), with a 2 mm wide interface at the converged segment. For scaling up, each channel is
84 able to be widened (to 4 ~ 10 mm in this study) in one direction. Compared with conventional
85 face-to-face MFC, cells with the 2 mm wide converged segment are able to maintain the
86 interface of different streams in a larger channel. At each top and bottom layer, a rectangular
87 window, with an area of channel width with a multiplication of 5 mm, is cut out to allow the
88 electrodes to contact with electrolyte. Thus, the electrode area would increase at the same time
89 during scaling up. The top layer also seals the assembly with two inlets and an outlet for fluidic
90 electrolyte access. The structures on PMMA and PCV plates are cut by carbon dioxide laser
91 ablation system (VLS 2.30, Universal Laser System, USA). Different layers are adhered with
92 each other by double-side adhesive tape. The electrolyte is pumped into the cell by a syringe

93 pump (LSP02-1B, LongerPump, China), via 1.5 mm tubing bonded to the ports with quick dry
94 epoxy. The flow rates of electrolyte increase linearly with the scaling of the cells, from 600
95 $\mu\text{l}/\text{min}$ for 2 mm, to 3000 $\mu\text{l}/\text{min}$ for 10 mm, to make sure that electrolyte flow condition is
96 similar in cells with different channel width.

97 **2.2 Chemicals**

98 Electrolytes of aqueous KOH and H_2SO_4 solutions with different concentrations were
99 prepared by dissolving KOH pillars ($\geq 85\%$, Sigma Aldrich, Hong Kong) and H_2SO_4 (95-97%,
100 Sigma Aldrich, Hong Kong) in 18.2 M Ω deionized water (Barnstead, NANOpure DiamondTM,
101 USA). Commercial electrodes were used in all the experiments with 99.9% Al (Guantai Metal
102 Company, China), as anode and a gas diffusion electrode (GDE) with catalyst loading of 2
103 mg/cm^2 Pt/C (Hesen, China) as cathode. The properties of the GDE have been described
104 elsewhere.³³

105 **2.3 Electrochemical testing**

106 Electrochemical measurements were carried out under room temperature and ambient
107 atmospheric pressure. Each test was conducted on a new cell to make sure same conditions were
108 applied, avoiding the influence of Al consumption. The polarization curves were obtained by
109 potentiostatic current measurement, at every 0.2 V for 1 min from 0 V to open-circuit voltage
110 (OCV) by a CHI 660E electrochemical workstation (Shanghai Chenhua Instruments Co., Ltd.,
111 China). The average value of the current data in the last 30 seconds of the sampling was used to
112 represent the cell current at a certain voltage. The electrolytes used here were 1 M KOH solution
113 (anolyte) and 1 M H_2SO_4 (catholyte). An external Ag/AgCl(in saturated KCl) electrode
114 (Shanghai Leici Co., Ltd., China) was used as a reference electrode to acquire the single-

115 electrode potentials of the cells. The data of potential was recorded *in situ* by a digital multi-
116 meter (15B, Fluke Corporation, USA).

117 In order to verify the accuracy of the EIS analysis on the full Al-air cell, two groups of EIS
118 experiments were performed by changing the anolyte and catholyte individually in cells with 6
119 mm wide channel as listed in Table 1. The co-laminar flow configuration allows easy change of
120 the electrolyte for each electrode. All EIS testing were recorded in a frequency range of 100 kHz
121 to 1 Hz, with A.C. signal amplitude of 5 mV, at the voltage of peak-power density (i.e. 1.4 V for
122 dual-electrolyte cell and 0.8 V for single-electrolyte cell). A fitting program of ZView was
123 employed for fitting experimental EIS curves with equivalent circuit to obtain the associated
124 parameters for each element.

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126 **3. Result and discussion**

127 **3.1 Scaling up performance characterization**

128 Figure 2 compares the polarization curves between the conventional face-to-face and our
129 newly designed dislocated double-layer microfluidic Al-air fuel cells with 6 mm wide channel
130 (electrode area: 6 mm × 5 mm). The performance of the cell with 2 mm wide channel (electrode
131 area: 2 mm × 5 mm) was tested as a benchmark. The OCV of the cell achieves 2.29 V, with a
132 cathodic potential of 0.72 V and an anodic potential of -1.57 V vs the Ag/AgCl electrode. The
133 single electrode potential serves as a useful diagnostic method for assessing the effect of
134 crossover of electrolytes in the cell. In this benchmark case, the separation of reactant in different
135 electrolyte streams has been well maintained.³³ A short-circuit current of 14.7 mA is achieved for
136 this case.

137 For the scaling up on conventional face-to-face microfluidic configuration, the cell with 6
138 mm wide channel width only performs a voltage of 1.74 V, with a cathodic potential of 0.76 V
139 and an anodic potential of -0.98 V vs Ag/AgCl. The large difference compared with the anodic
140 potential of cell with 2 mm wide channel indicates the intensification of crossover of the acidic
141 catholyte. With a two-time larger electrode area, the short-circuit currents even decrease from
142 14.7 mA to 12.7 mA. Conversely, the cell scaled up on the new designed platform to 6 mm width
143 has a similar voltage as that of the cell with 2 mm wide channel. The cathodic and anodic
144 potentials vs Ag/AgCl are 0.75 V and -1.53 V, respectively, indicating a great control on the
145 crossover of different electrolytes. The short-circuit currents increase from 14.7 mA to 37.5 mA
146 by a two-fold increase in area. The distinct difference of the cell performances shows a great
147 advantage in new designed dislocated double-layer structure for scaling up.

148 Figure 3 shows the cell performance with channel width scaling from 2 mm to 10 mm, with
149 electrolyte flow rate increasing accordingly. As can be seen, the channel width has a slight effect
150 on the OCV (2.26 ± 0.03 V). The anodes and cathodes of the cells with different channel widths
151 show similar potentials vs. Ag/AgCl in open circuit (i.e. -1.55 ± 0.02 V and 0.73 ± 0.03 V,
152 respectively), indicating that the flows of anolyte and catholyte have been well maintained. The
153 polarization curves presented in Figure 3 (a) shows the increase in cell output with larger channel
154 width and larger electrode area. The short-circuit currents increase from 14.7 mA at 2 mm to
155 55.2 mA at 10 mm. However, the current densities and peak power densities decrease as shown
156 in Figure 3 (b).

157 The cell with 2 mm wide channel has a short-circuit current density of 147 mA/cm^2 and a
158 peak power density of 110.04 mW/cm^2 . The performance obtained is significantly advantageous
159 over the cell reported in literature (0.05 to 10 mW/cm^2).^{20, 21} When the channel width increases

160 to 10 mm, the short-circuit current density and peak power density decrease to 110.4 mA/cm²
161 and 67.2 mW/cm², which are 75.1 % and 61.2% of the values in the cell with 2 mm wide channel.
162 Table 2 summarizes the values of OCV, short-circuit current, short-circuit current densities and
163 peak power densities in all the cells tested. The changing of current densities and power densities
164 with channel width is shown in Figure 3 (d). The loss is explained in the EIS analysis section.

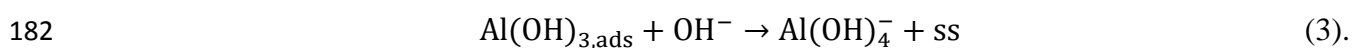
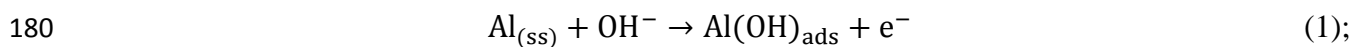
165 **3.2 EIS analysis**

166 **3.2.1 Equivalent circuit**

167 During an impedance measurement, the physicochemical processes occurring within the cells
168 have different A.C. signal activated responses, which could be represented by a network of
169 resistors (**R**), capacitors (**C**) and inductors (**L**) in equivalent circuit model to quantify their
170 characteristics. Specialized electrical elements, such as constant phase element (**CPE**) and
171 Warburg element (**W**), are introduced, since real system do not necessarily behave as ideal
172 electrical components.³⁴

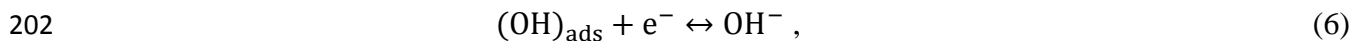
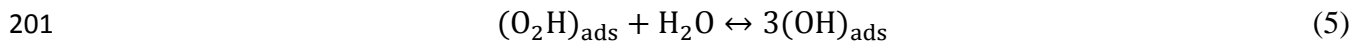
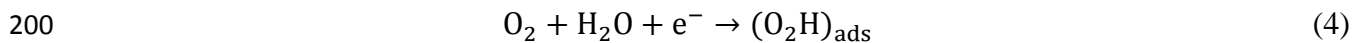
173 For the EIS analysis, electrolyte can be characterized by a resistor **R_E**, representing a
174 conductive pathway for ion transfer. Our previous study have shown that the effects of
175 neutralization on the cell performance can be negligible if the alkali-acid interface is properly
176 controlled.³⁵ Furthermore, the configurations of EIS in Al-air fuel cells with single- and dual-
177 electrolyte are the same, the equivalent circuit model is proposed to be applicable in both cases.

178 On the side of anode, the oxidation reaction of Al in alkaline solution is described as
179 follows.^{30, 36}

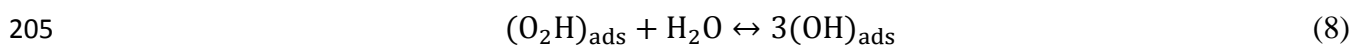
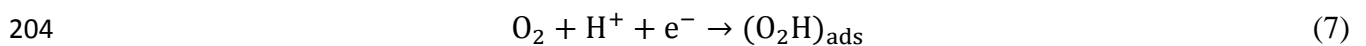


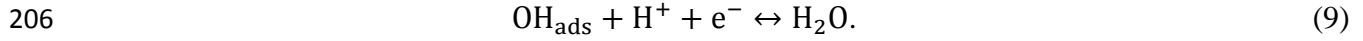
183 where 'ss' represents a bare Al surface site. The first step of anodic dissolution of Al results in an
184 anhydrous oxide layer on the bare Al surface. The process includes the consumption of Al and
185 formation of Al⁺ ions, which would be further oxidized to Al³⁺ in subsequent steps. A capacitor
186 exists due to the existence of a metal/oxide interface. The equivalent elements consist of a charge
187 transfer resistance ($R_{ct,a}$) in parallel with a double-layer capacitance ($C_{dl,a}$). It is a rate
188 determining step in the charge transfer process.²⁹ At the oxide/electrolyte interface, the
189 adsorption process of intermediates (such as OH⁻ or O²⁻) results in inductive responses.
190 Corresponding elements are an adsorbed resistance (R_L) and an inductance (L).³⁷ This process is
191 related to electrolyte concentration. The inductive response is not obvious under negative
192 polarization or in KOH electrolyte with higher concentration (≥ 4 M).³⁸ The growth (Al⁺ \rightarrow Al³⁺,
193 Equation 2) and dissolution (Al(OH)_{3,ads} \rightarrow Al(OH)₄⁻, Equation 3) of the hydrous surface film²⁹
194 result in an low frequency capacity loop, originating from equivalent elements of a charge
195 transfer resistance (R_c) parallel to constant phase capacitance (CPE_a).³⁹ The CPE is employed to
196 compensate for the non-homogeneity.³⁷ The R_c plays an important role in the process of the
197 dissolution of Al oxide film. A higher R_c represents a lower dissolution rate for the Al anode.

198 At the cathode side, a reduction process of oxygen in alkaline environment occurs as
199 follows:⁴⁰



203 while in acidic environment:⁴¹





207 Reduction of O_2 results in two components of charge-transfer resistance ($\mathbf{R}_{ct,ch}$ and $\mathbf{R}_{ct,cl}$) in
208 parallel with capacitance. The double-layer capacitances are replaced by constant phase elements
209 ($\mathbf{CPE}_{c,h}$ and $\mathbf{CPE}_{c,l}$), because of the porous structure of the gas diffusion electrode. The high-
210 frequency impedance reflects the combination of a capacitance in the catalyst layer and the
211 effective charge transfer resistance. The low-frequency impedance corresponds to the kinetic
212 impedance of the oxygen reduction reaction.³¹

213 **3.2.2 Fitting and discussion**

214 Based on above reaction mechanism, an equivalent circuit model is proposed as shown in
215 Figure 4. The experimental EIS curves are similar, including a high-frequency capacity loop, a
216 middle-frequency inductive loop and an uncompleted low-frequency capacitive loop, which
217 indicates that the mechanism of the redox processes between Al and oxygen remains the same
218 for all cases. The intercept on the real x -axis at high frequency corresponds to internal cell
219 resistance \mathbf{R}_{cell} , which includes both electrolyte solution resistance (\mathbf{R}_E), and electrode contacting
220 resistance (\mathbf{R}_{Bulk}) ($\mathbf{R}_{cell} = \mathbf{R}_E + \mathbf{R}_{Bulk}$). As shown later, the EIS curves can be fitted well, using the
221 equivalent circuit model described in Figure 4.

222 **3.2.2.1 Verification**

223 The Nyquist plots of the Al-air cells with single- and dual- electrolyte are shown in Figure 5.
224 Parameters of each element in equivalent circuit calculated after fitting are listed in Table 3. As
225 can be observed, cell with dual-electrolyte has a lower overall cell resistance, originated from
226 higher conductivity of H_2SO_4 . According to Table 3, anodic components have similar values in
227 the two cases. The value of $\mathbf{R}_{ct,ch}$ in the dual-electrolyte case is much lower than that in single-
228 electrolyte, representing higher reaction rate of the first sub-step of oxygen reduction.

229 The Nyquist plots of Al-air cells with anolyte of different concentrations are shown in Figure
230 6. Parameters of each element in the equivalent circuit calculated after fitting are listed in Table
231 4. As can be seen, cathodic components have quite similar values in the three cases studied.
232 According to Table 4, cells show lower overall cell resistance with higher KOH concentration of
233 anolyte. Resistances of the anodic equivalent elements decrease with the increase of anolyte
234 concentration. $C_{dl,a}$, representing the capacitance on Al surface, increases with higher
235 concentration of KOH. A possible reason for this observation might be the higher concentration
236 of KOH which decreases the thickness of the oxide layer on the Al surface, thereby, increasing
237 the capacitance.

238 **3.2.2.2 Analysis for scaling up (2 mm, 4 mm, 6 mm, 8 mm and 10 mm)**

239 The Nyquist plots of the Al-air cells with different channel widths are shown in Figure 7 and
240 the parameters calculated for fitting are listed in Table 5. During scale-up, the increase in
241 electrode area results in an effective reduction in overall cell ohmic resistance as larger ions
242 conducting path is provided. At the same time, the reaction sites on electrode surface with
243 electrolyte are increased. Therefore, resistances due to the physicochemical processes also
244 decrease with the increase of channel width, giving an explanation for higher performance in
245 cells with larger channel width. However, with the consideration of the electrode area, the
246 resistances per unit area are increased. This is consistent with the result in Figure 3(b). $C_{dl,a}$,
247 which represents the capacitance on the Al surface, increases due to the larger area on the Al
248 surface.

249 The difference between cells with 8 mm wide channel and 10 mm wide channel is not
250 significant. This is consistent with the slight performance increase from the cells with 8 mm
251 channel to that of 10 mm channel. One thing worth noting is that the Al-air cell suffered from

252 self-discharging,⁴² leading to hydrogen generation. The amount of hydrogen generated would
253 increase in scaled-up cells, which might affect the result of the test. This phenomenon, however,
254 could be avoided in other cells, such as hydrogen or vanadium cells since gas is not generated in
255 the cells.

256

257 **4. Conclusion**

258 In this study, we demonstrated the proof of a dislocated double-layer scaling up concept for
259 MFC. The scale-up approach increases the channel dimension of microfluidic fuel cell in four-
260 fold from 2 mm to 1 cm. Within this scaling up platform, the crossover of reactants is well
261 controlled and higher outputs have been obtained by the cells with larger electrode area. The
262 current densities of the scaled-up cell are maintained over 75% with a four-time increase in
263 electrode areas. An EIS analysis on full Al-air cell was conducted for the first time. The
264 equivalent circuit model is validated against the experimental results. Through the impedance
265 fitting results, different resistances were identified, which revealed the electrochemical losses on
266 the cell performance.

267 In this study, the influences of electrolyte flow rate, concentration and other dimensional
268 parameters were not investigated. Additional improvements are possible by optimization of the
269 operation process. Furthermore, multiplexing scaling up strategy to obtain higher cell power
270 output can be done by combining this direct dimensional scale-up method with porous electrode
271 and cell stacks. With this dimensional scale-up method, other types of cells can be investigated.
272 This method can also be employed in other microfluidic-related fields, such as patterning and T-
273 sensors.

274

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279

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340

341 **Nomenclature**

R_E	Electrolyte ohmic resistance	R_{Bulk}	Resistance of electrode bulk and contacting
$C_{dl,a}$	Double-layer capacitance due to the first step of anode oxidation	$R_{ct,a}$	Charge transfer resistance due to the first step of anode oxidation
L	Inductance of adsorption on anode side	R_L	Resistance of adsorption on anode side
CPE_a	Constant phase element due to growth and dissolution of hydrous layer on anode side	R_c	Charge transfer resistance due to growth and dissolution of hydrous layer on anode side
$CPE_{c,h}$	Constant phase element due to the high-frequency response of cathode side	$R_{ct,ch}$	Charge transfer resistance due to the high-frequency response of cathode side
$CPE_{c,l}$	Constant phase element due to the low-frequency response of cathode side	$R_{ct,cl}$	Charge transfer resistance due to the low-frequency response of cathode side

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364 **Figure Captions**

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366 **Figure 1** Schematics of the conventional face-to-face and the new designed dislocated double-
367 layer scaling up Al-air cell structure.

368 **Figure 2** Comparison of the performance between the Al-air fuel cells with conventional face-to-
369 face (▲) and the new designed structure (●) with 6 mm wide channel. The performance of cell
370 with 2 mm wide channel (■) is shown as a benchmark.

371 **Figure 3** Performances of the Al-air fuel cells with dislocated double-layer structure with
372 channel width ranging from 2 mm to 10 mm. (a) Polarization of voltage vs current, (b) Voltage
373 and power density vs current density, (c) Single electrode polarization, of cells with 2 mm (■),
374 4 mm (●), 6 mm (▲), 8 mm (▼) and 10 mm (◆) channel; (d) Changing of current densities
375 (■) and power densities (●) with channel width.

376 **Figure 4** Schematic of an Al-air cell and its equivalent circuit.

377 **Figure 5** Impedance diagrams (experimental and fitting) of Al-air fuel cells with single- (●),
378 /dual- (■) electrolyte.

379 **Figure 6** Impedance diagrams (experimental and fitting) of Al-air fuel cells with KOH anolyte
380 concentrations of 1 M (■), 2 M (●) and 3 M (▲).

381 **Figure 7** Impedance diagrams (experimental and fitting) of Al-air fuel cells with 2 mm (■), 4
382 mm (●), 6 mm (▲), 8 mm (▼) and 10 mm (◆) channel widths.

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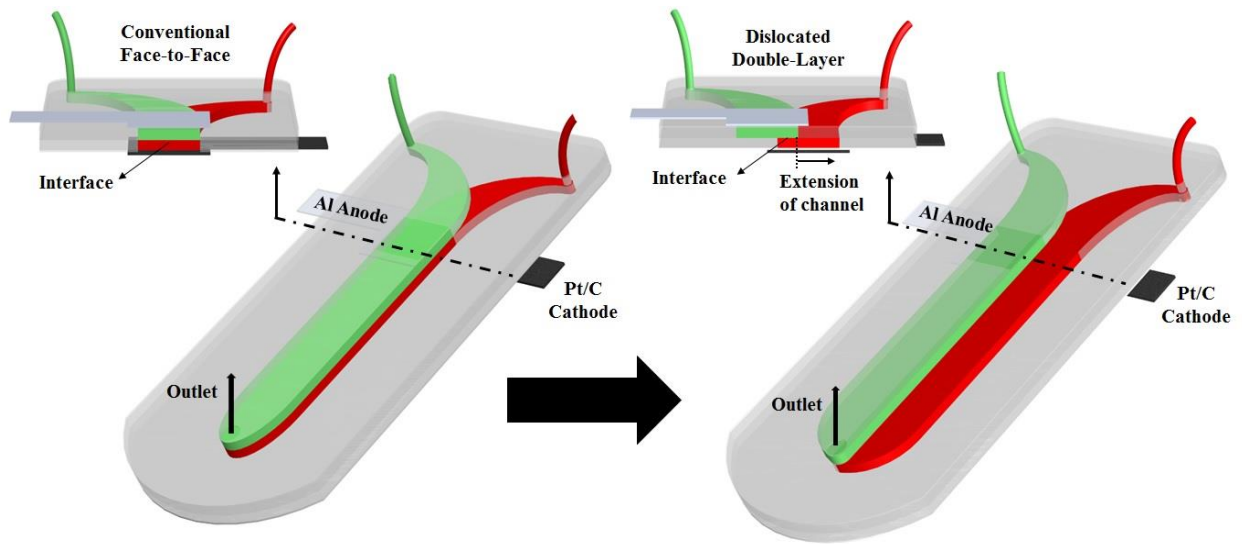
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390 **Figure 1** Schematics of the conventional face-to-face and the new designed dislocated double-

391 layer scaling up Al-air cell structure.

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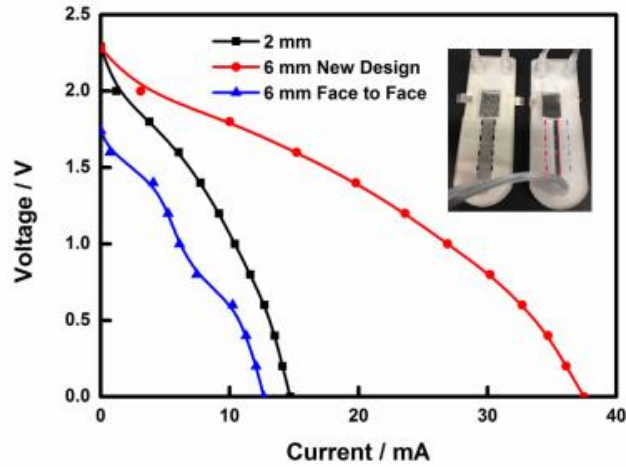
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409 **Figure 2** Comparison of the performance between the Al-air fuel cells with conventional face-to-

410 face (▲) and the new designed structure (●) with 6 mm wide channel. The performance of cell

411 with 2 mm wide channel (■) is shown as a benchmark.

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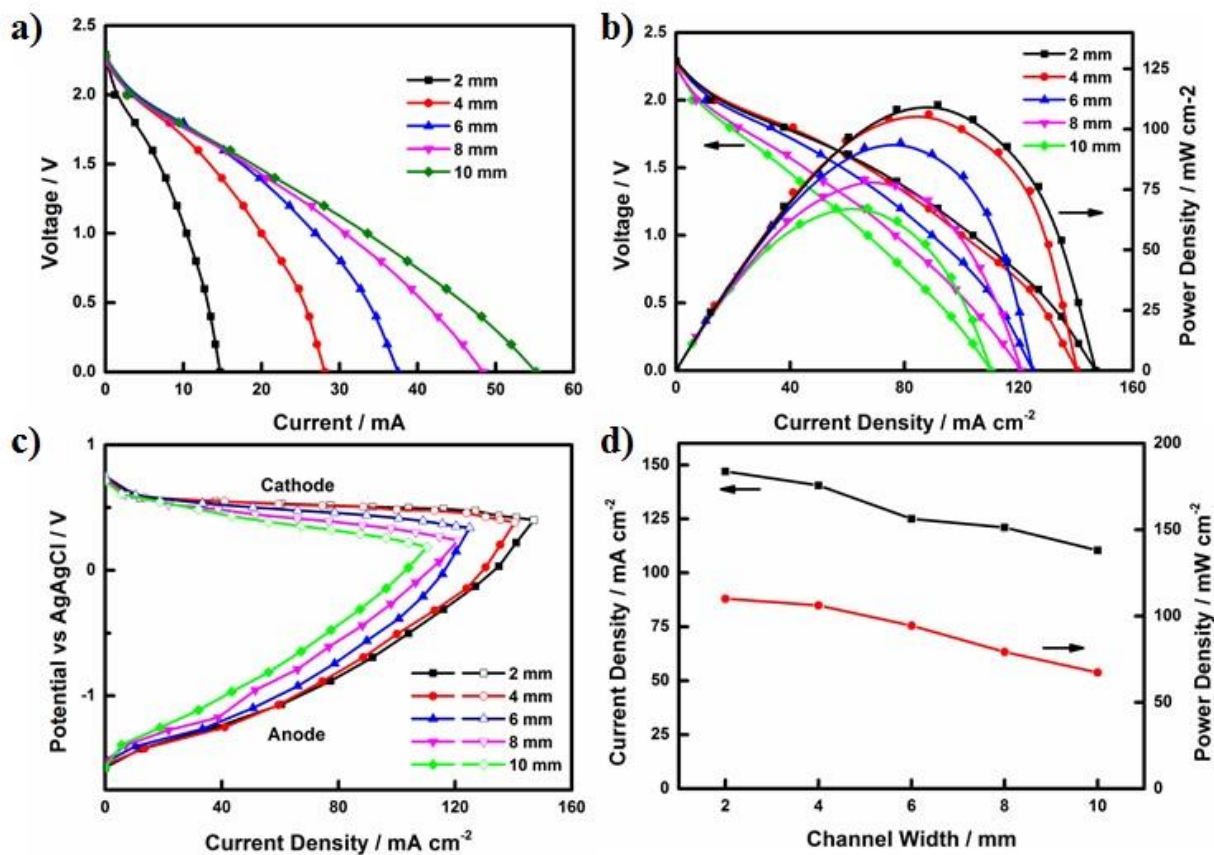
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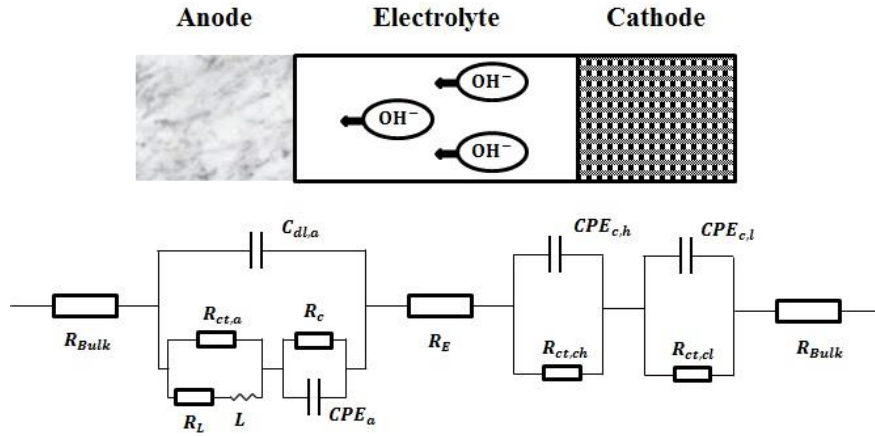
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 427 **Figure 3** Performances of the Al-air fuel cells with dislocated double-layer structure with
 428 channel width ranging from 2 mm to 10 mm. (a) Polarization of voltage vs current, (b) Voltage
 429 and power density vs current density, (c) Single electrode polarization, of cells with 2 mm (■),
 430 4 mm (●), 6 mm (▲), 8 mm (▼) and 10 mm (◆) channel; (d) Changing of current densities
 431 (■) and power densities (●) with channel width.

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438 **Figure 4** Schematic of an Al-air cell and its equivalent circuit.

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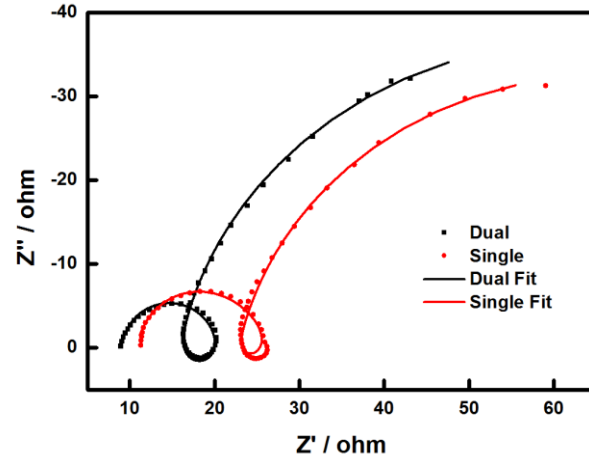
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456 **Figure 5** Impedance diagrams (experimental and fitting) of Al-air fuel cells with single- (●)

457 /dual- (■) electrolyte.

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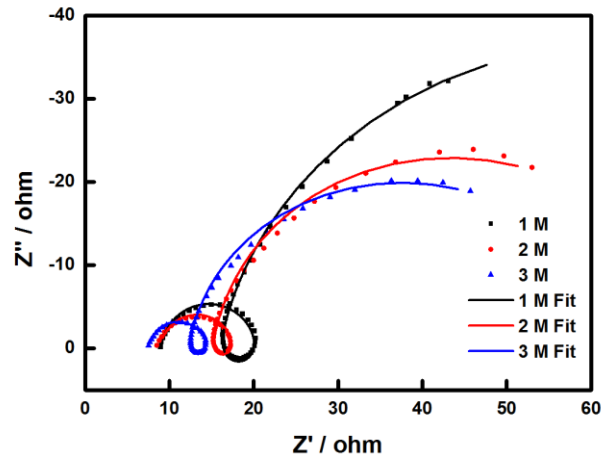
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474 **Figure 6** Impedance diagrams (experimental and fitting) of Al-air fuel cells with KOH anolyte

475 concentrations of 1 M (■), 2 M (●) and 3 M (▲).

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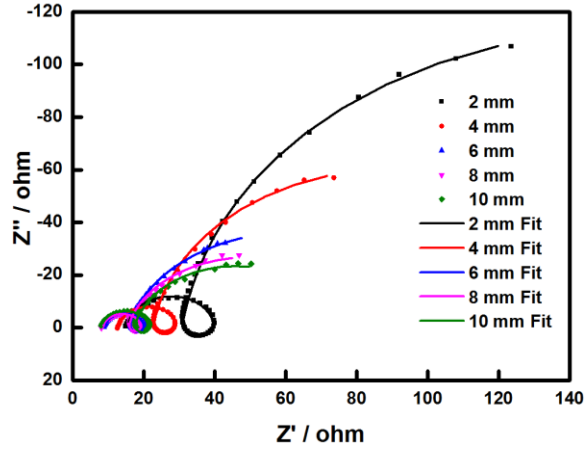
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 492 **Figure 7** Impedance diagrams (experimental and fitting) of Al-air fuel cells with 2 mm (■), 4
 493 mm (●), 6 mm (▲), 8 mm (▼) and 10 mm (◆) channel widths.

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509 **Table 1** Information of the electrolytes for the two groups of EIS verifying test.

		Anolyte (Al)	Catholyte (GDE)
1. Catholyte	Dual	1 M KOH	1 M H ₂ SO ₄
	Single	1 M KOH	1 M KOH
2. Anolyte	Anolyte 1 M	1 M KOH	1 M H ₂ SO ₄
	Anolyte 2 M	2 M KOH	1 M H ₂ SO ₄
	Anolyte 3 M	3 M KOH	1 M H ₂ SO ₄

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534 **Table 2** Summary of cell performances shown in Figure 3. Percentages shown in the bracket are
 535 from comparison with the values of the 2 mm case.

	2mm	4mm	6mm	8mm	10mm
Flow Rate	600 $\mu\text{l}/\text{min}$	1200 $\mu\text{l}/\text{min}$	1800 $\mu\text{l}/\text{min}$	2400 $\mu\text{l}/\text{min}$	3000 $\mu\text{l}/\text{min}$
OCV / V	2.289	2.265	2.280	2.240	2.284
I_{max} / mA	14.7	28.1 (191%)	37.5 (255%)	48.4 (329%)	55.2 (375%)
i_{max} / mA cm ⁻²	147	140.5 (95.6%)	125 (85.0%)	121 (82.3%)	110.4 (75.1%)
P_{peak} / mW cm ⁻²	110.04	106.2 (96.5%)	94.4 (85.8%)	79.2 (72.0 %)	67.2 (61.2%)

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557 **Table 3** Parameters calculated from the fitting of EIS in Figure 5 with equivalent circuit.

	R_{cell} / Ω	$C_{dl,a} / F$	$R_{ct,a} / \Omega$	R_L / Ω	L / H	R_c / Ω	CPE_a-T/F	$R_{ct,ch} / \Omega$	$CPE_{c,h}-T/F$	$R_{ct,cl} / \Omega$	$CPE_{c,l}-T/F$
Single	10.73	1.97×10^{-6}	9.59	8.00	7.86×10^{-3}	40.45	7.78×10^{-3}	7.92	1.74×10^{-4}	38.84	4.28×10^{-3}
Dual	9.00	1.97×10^{-6}	9.29	8.30	8.72×10^{-3}	44.45	7.78×10^{-3}	2.47	3.68×10^{-4}	43.38	4.54×10^{-3}

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583 **Table 4** Parameters calculated from the fitting of EIS in Figure 6 with equivalent circuit.

	R_{cell} / Ω	$C_{dl,a} / F$	$R_{ct,a} / \Omega$	R_L / Ω	L / H	R_c / Ω	$CPE_a - T/F$	$R_{ct,ch} / \Omega$	$CPE_{c,h} - T/F$	$R_{ct,cl} / \Omega$	$CPE_{c,l} - T/F$
Anolyte 1M	9.00	1.97×10^{-6}	9.29	8.30	8.72×10^{-3}	44.45	7.78×10^{-3}	2.47	3.68×10^{-4}	43.38	4.54×10^{-3}
Anolyte 2M	8.79	2.14×10^{-6}	6.48	7.71	4.33×10^{-3}	16.32	3.99×10^{-3}	2.72	2.15×10^{-4}	41.93	4.58×10^{-3}
Anolyte 3M	7.46	2.40×10^{-6}	4.96	3.88	2.29×10^{-3}	10.98	5.12×10^{-3}	2.58	2.62×10^{-4}	40.38	4.54×10^{-3}

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608 **Table 5** Parameters evaluated from fitting of EIS in Figure 7 with equivalent circuit.

	R_{cell} / Ω	$C_{dl,a} / F$	$R_{ct,a} / \Omega$	R_L / Ω	L / H	R_c / Ω	$CPE_a \cdot T$	$R_{ct,ch} / \Omega$	$CPE_{c,h} \cdot T / F$	$R_{ct,cl} / \Omega$	$CPE_{c,l} \cdot T / F$
2 mm	15.48	9.73×10^{-7}	21.48	10.55	1.36×10^{-2}	145.70	1.28×10^{-3}	8.81	3.97×10^{-4}	145.00	4.14×10^{-3}
4 mm	12.95	1.91×10^{-6}	13.62	8.73	9.82×10^{-3}	69.68	2.72×10^{-3}	4.45	3.61×10^{-4}	77.36	5.66×10^{-3}
6 mm	9.00	1.97×10^{-6}	9.29	8.30	8.72×10^{-3}	44.45	7.78×10^{-3}	2.47	3.68×10^{-4}	43.38	4.54×10^{-3}
8 mm	8.59	2.44×10^{-6}	9.05	7.17	8.65×10^{-3}	29.54	9.38×10^{-3}	3.06	6.12×10^{-4}	35.65	4.68×10^{-3}
10 mm	8.16	1.51×10^{-6}	10.84	6.12	9.88×10^{-3}	19.71	9.02×10^{-3}	5.28	4.13×10^{-4}	36.26	4.10×10^{-3}

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