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для новых технологий и надежных конструкций»**

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EFFECT OF WARM ROLLING ON GRAIN REFINEMENT AND MECHANICAL PROPERTIES OF AUSTENITIC STAINLESS STEEL

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The deformation microstructures of a 316L - type austenitic stainless steel subjected to warm plate rolling at temperature of 300°C to different total true strains (ϵ) of 0.5, 1, 2 or 3 and their effect on the mechanical properties were studied. The dislocation density rapidly increases above 10^{15} m^{-2} at early warm deformation ($\epsilon \approx 0.5$). The warm rolling was accompanied by grain refinement after straining to $\epsilon > 0.5$. The grain refinement was associated with development of deformation twinning and microshear banding which contribute to the appearance of ultrafine grains with size of less than 1 μm . The fraction of ultrafine grains after warm rolling to different total true strains was expressed using a modified Johnson-Mehl-Avrami-Kolmogorov equation. The grain refinement leads to significant strengthening as a result the yield strength approached 1080 MPa after warm rolling to a total strain of 3.

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