



Queen's University
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Nanocomposite-Coated Scaffold Materials with Tailorable Hydrated Mechanical Behaviour

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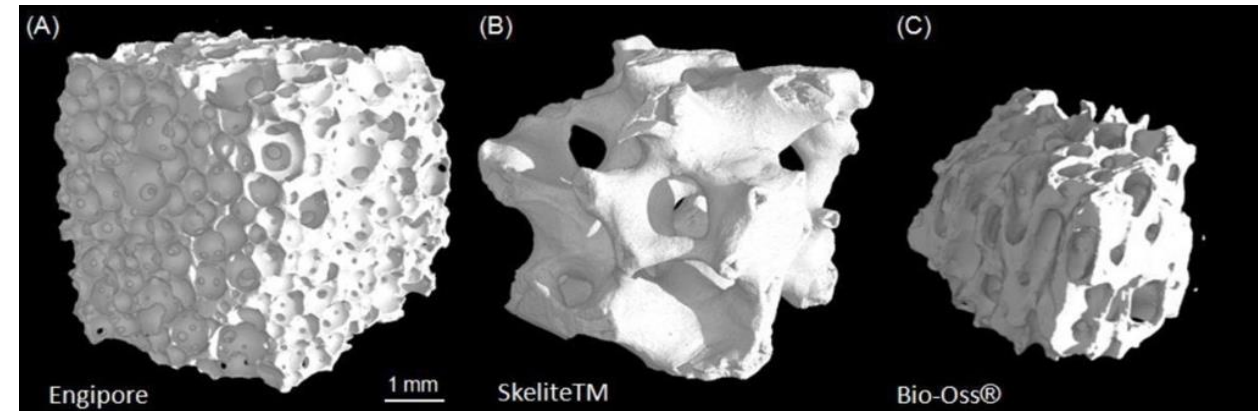
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- Tissue engineering solutions are an attractive alternative to autograft treatment for bone trauma patients
- Bone tissue scaffold development has challenges:-
 - High porosity in conjunction with suitable mechanical properties
 - Limitation in selection of materials



Thin film nanocomposite coating to tailor mechanical properties of open cell structures

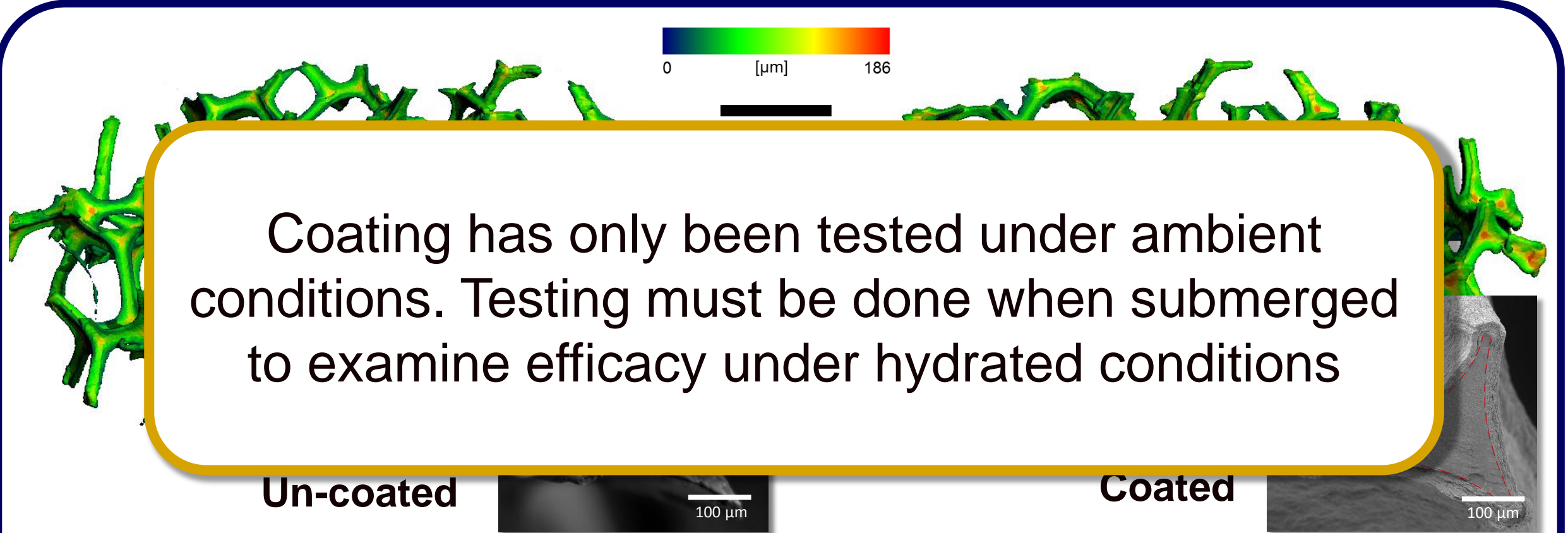
[Image] Alessandra Giuliani, Synchrotron Radiation and Nanotechnology for Stem Cell Research, Stem Cells in Clinic and Research, 2011

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Coating has only been tested under ambient conditions. Testing must be done when submerged to examine efficacy under hydrated conditions

Un-coated

100 μm

- Highly porous
- Less than desirable mechanical properties

Coated

100 μm

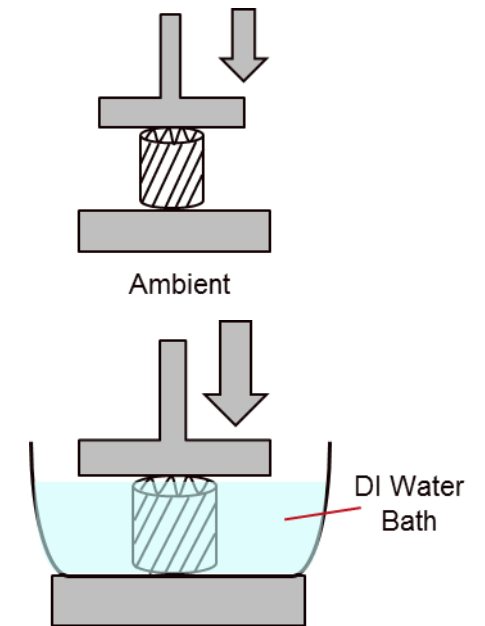
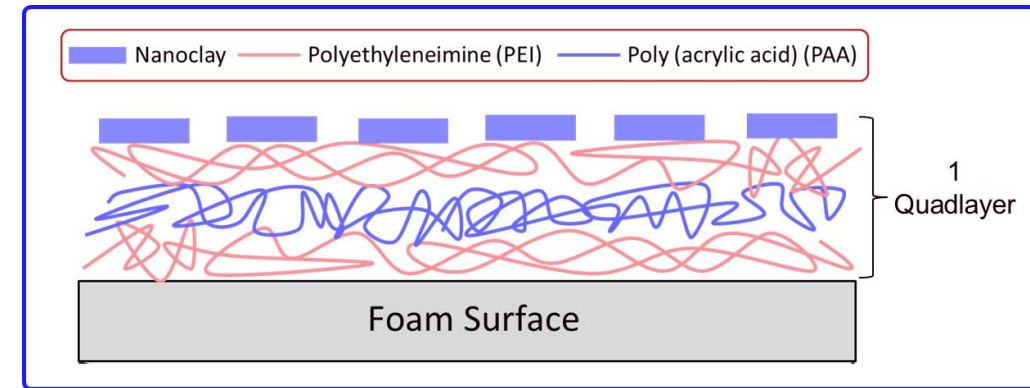
- Slightly reduced porosity
- Tailored mechanical properties to match surroundings

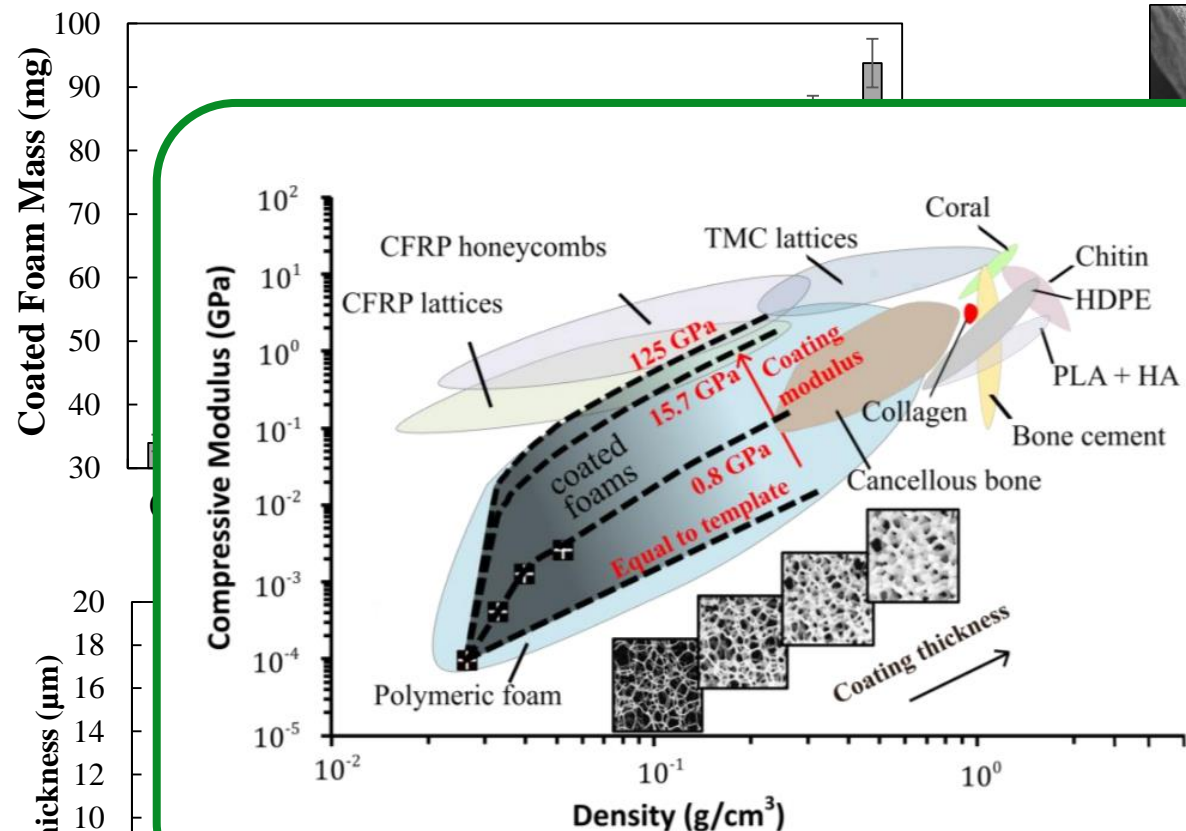
Materials

- Open cell polyurethane foam
- Coated with varying number of quadlayers of:
 - » Poly(ethyleneimine)
 - » Poly(acrylic acid)
 - » Cloisite Na⁺ nanoclay

Methods

- Uniaxial compression testing
- SEM
- Surface profilometry
- MicroCT
- Mass and elastic modulus in environments of increasing RH



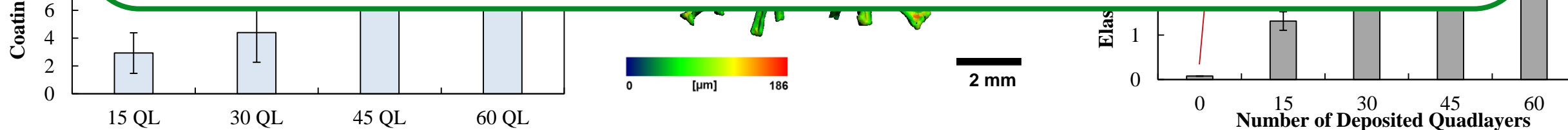


Adapted Ashby-Gibson Model

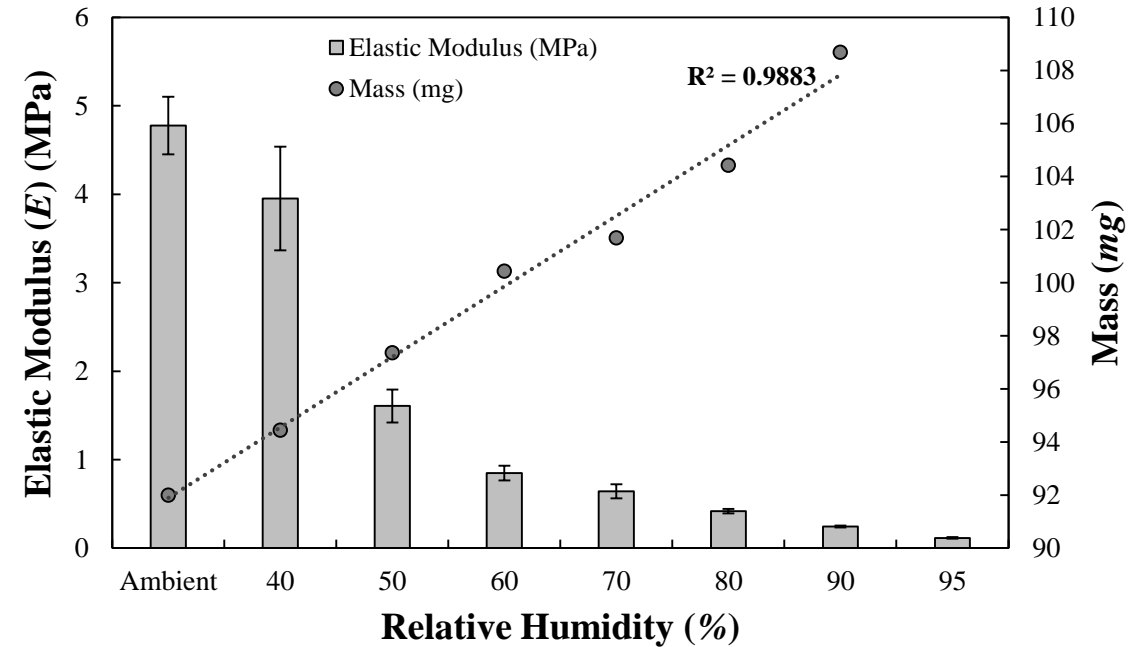
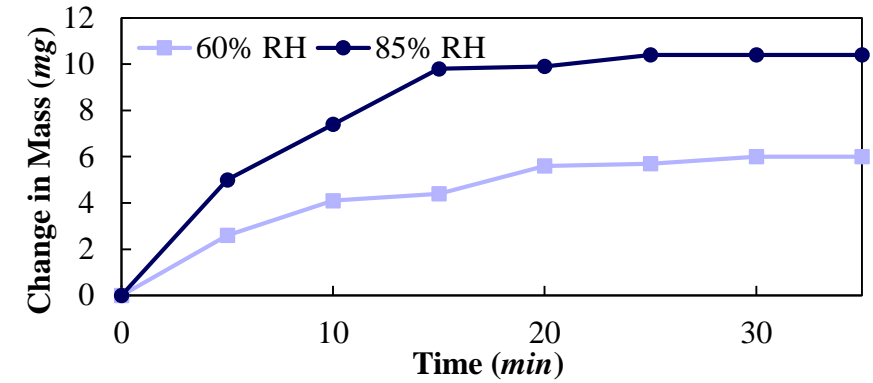
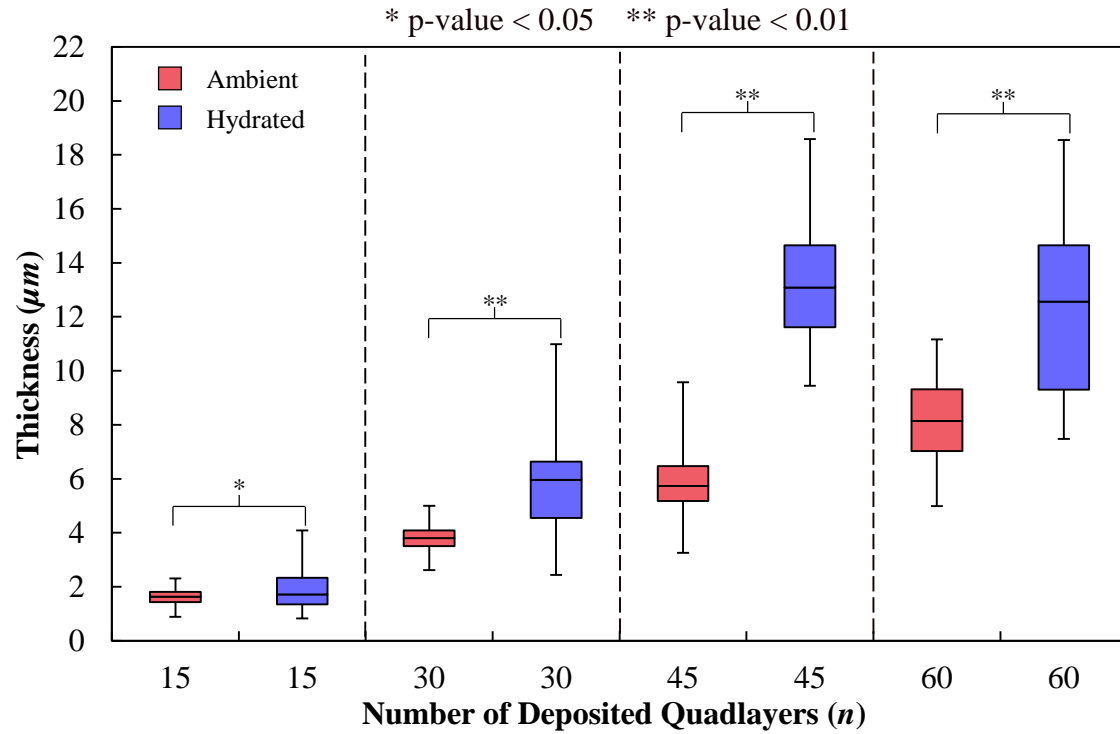
Mechanical properties of open cell materials can be **tailored**

How do these coatings act when **hydrated?**

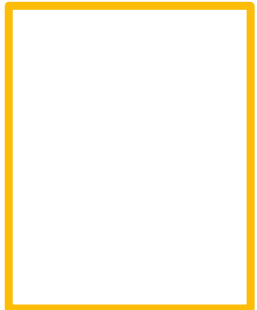
Ziminska, et al. ACS Appl Mater Interfaces. 2016;8(34):21968–73.



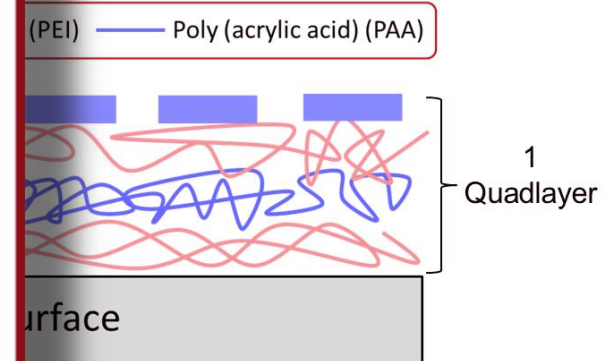
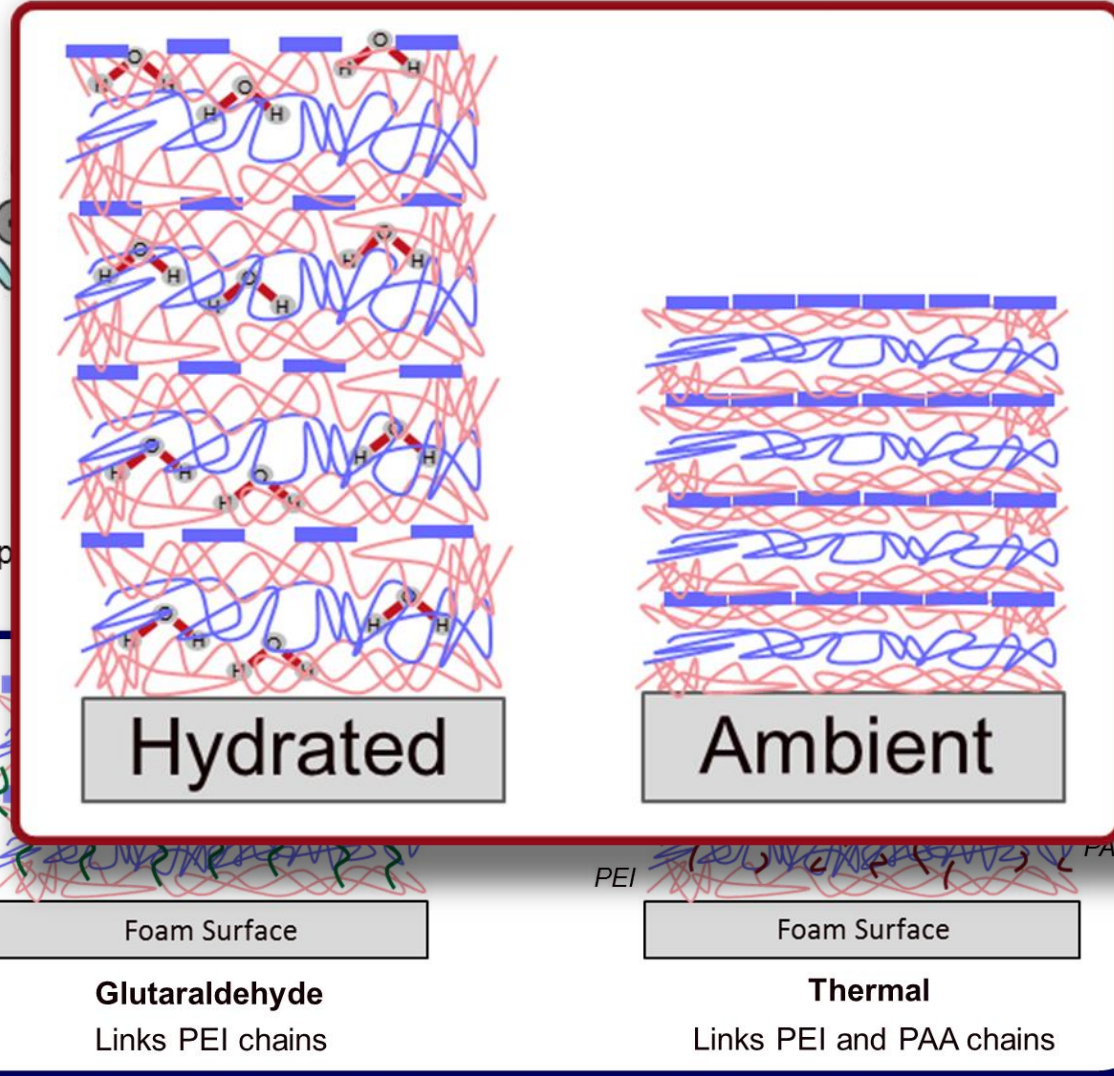
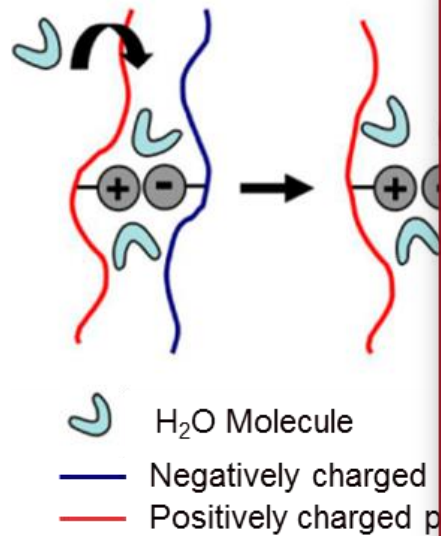
Coated Foam Properties when Wet



Quadlayers	Ambient E ± SD (MPa)
0	0.08 ± 0.00
15	1.31 ± 0.21
30	2.78 ± 0.26
45	3.19 ± 0.28
60	4.90 ± 0.46



Mechanism of Mechanical Property Loss



Proposed Solution:

Hariri, et al. 2012. *Macromolecules* 45, 9364–9372.

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Two-level factorial design of experiments (DoE) to investigate crosslinking effect

Table 5.1 Design of Experiment Factors

Factor	Parameter	Low	High	Units	Factor Type
A	Glutaraldehyde Molarity	0	2.5	M	Continuous
B	Glutaraldehyde Time	30	300	mins	Continuous
C	Temperature	0	120	°C	Discrete
D	Temperature Time	60	1500	mins	Continuous
E	Crosslink Interval	5	30	QL	Discrete



Optimise for output:
Hydrated elastic modulus

Optimal Crosslinked Coated Foams Characterised:

- Hydrated elastic modulus
- Coating thickness SEM
- Hydrated coated thickness surface profilometry
- Mass and elastic modulus in environments of increasing RH
- FTIR

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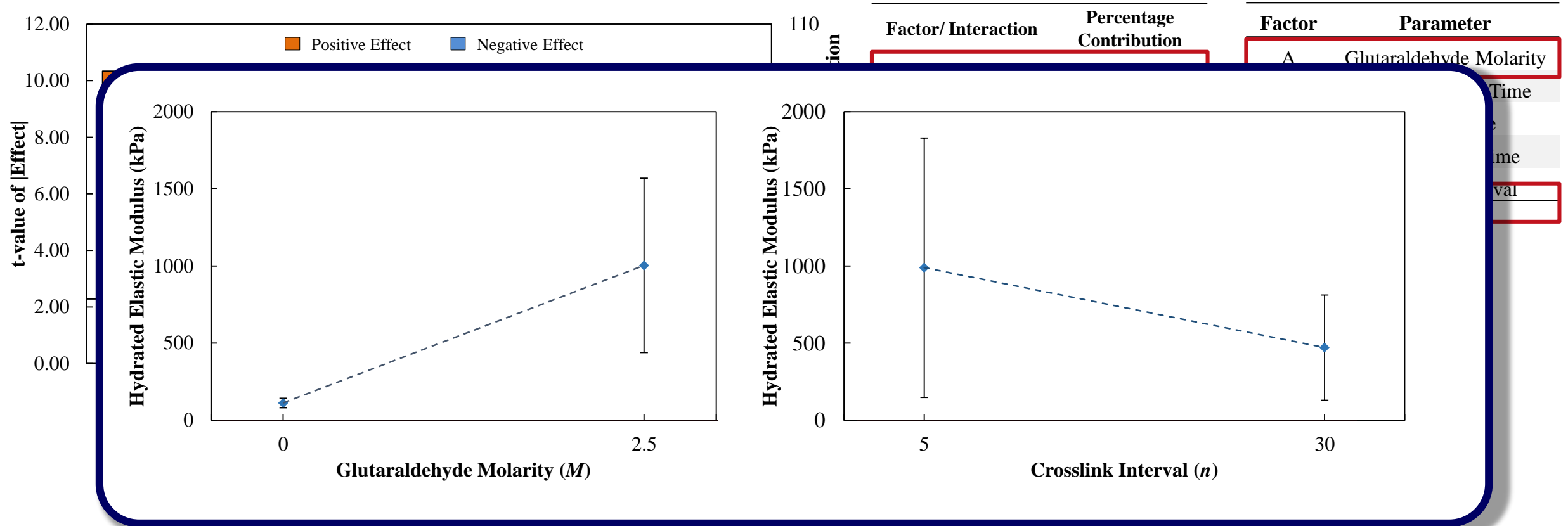
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Optimal Crosslinking:

- Glutaraldehyde Crosslinking at 2.5 M
- Glutaraldehyde treatment time of 30 mins
- Crosslinking coating every 5 quadlayers deposited

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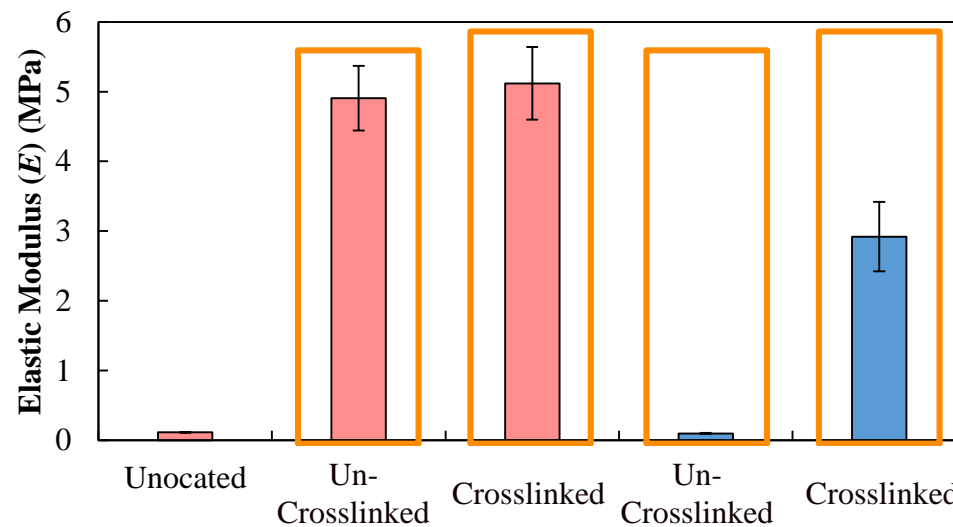
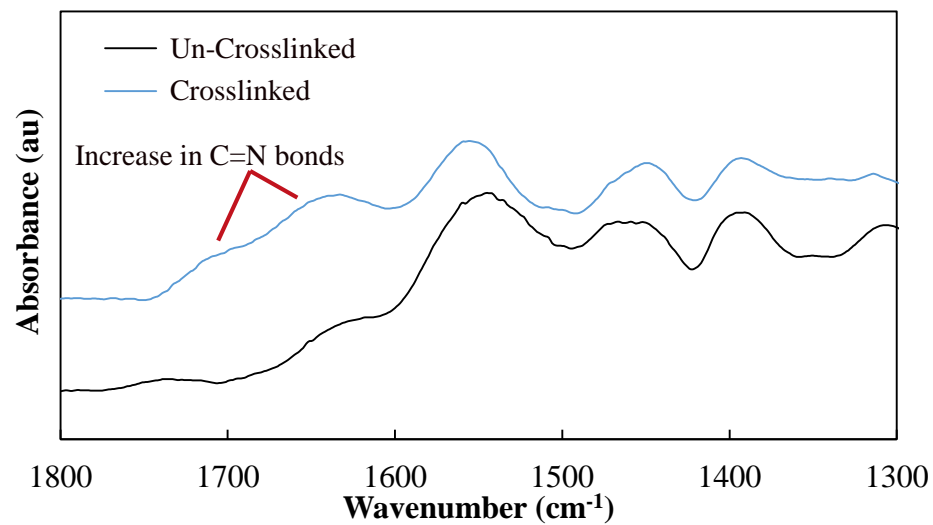
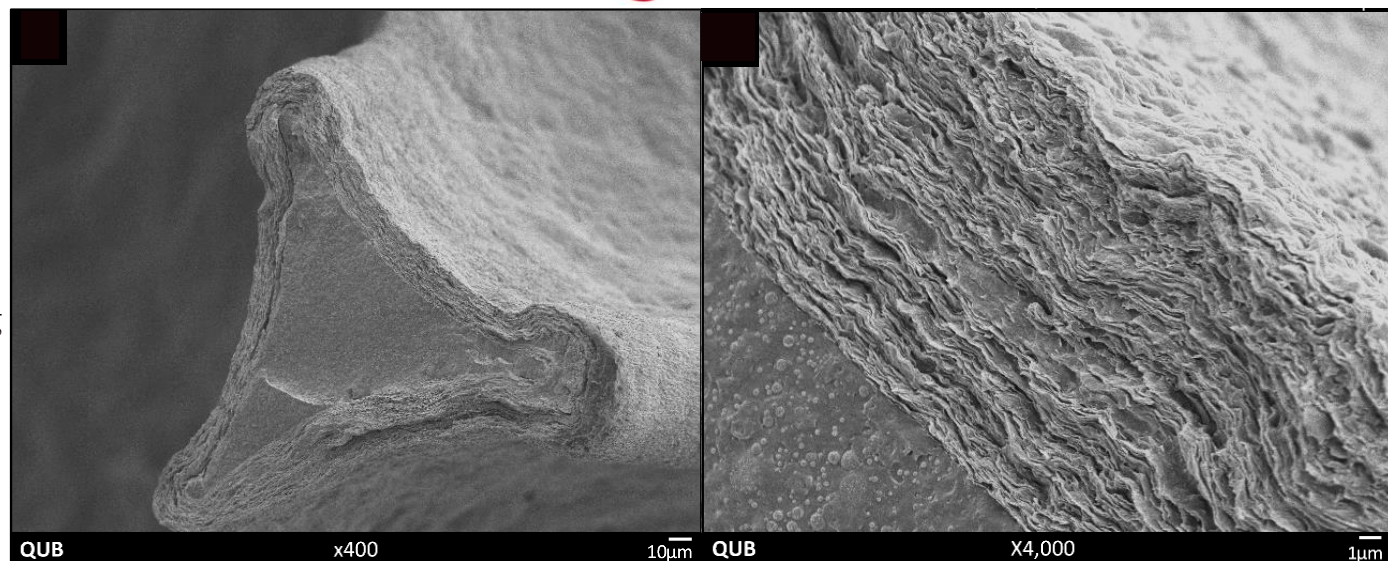
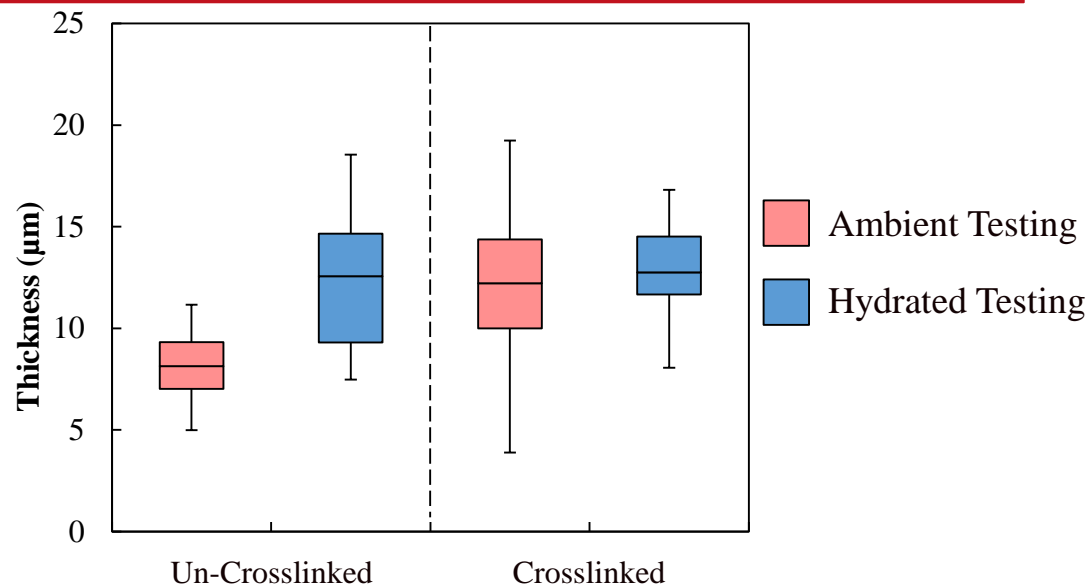


RESULTS



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Optimal Crosslinked Coated Foams



5.79%

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- Nanocomposite coatings provide significant improvement in elastic modulus, **under ambient conditions**
- Coating loses almost **all of its mechanical properties** when hydrated
- Effects of water on coating analogous with **water acting as a plasticiser** as described by others^[1,2]
- Design of Experiments identified optimised crosslinking parameters:
 - » Glutaraldehyde treatment at **2.5 M** for **30 mins**, every **5 quadlayers**
- Crosslinked coated foams retained **57%** of their ambient mechanical properties when hydrated compared to **1.97%** for uncrosslinked coated foams
- Crosslinking of coating allows for **tailored hydrated physio-mechanical properties**
- **Coatings can be used to tailor the mechanical and physical structure of bone tissue scaffold materials to match that of surrounding bone**

[1] Tanchek et al. Langmuir. 2006;22(11):5137–43.

[2] Nolte, et al. Macromolecules, 2008;41, 5793–5798.



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