1 Thermal Energy Storage in Building Integrated Thermal Systems:

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A review. Part 1. Active storage systems

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10 Abstract

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12 Energy consumed by heating, ventilation and air conditioning systems (HVAC) in 13 buildings represents an important part of the global energy consumed in Europe. 14 Thermal energy storage is considered as a promising technology to improve the energy 15 efficiency of these systems, and if incorporated in the building envelope the energy 16 demand can be reduced. Many studies are on applications of thermal energy storage in 17 buildings, but few consider their integration in the building. The inclusion of thermal 18 storage in a functional and constructive way could promote these systems in the 19 commercial and residential building sector, as well as providing user-friendly tools to 20 architects and engineers to help implementation at the design stage. The aim of this 21 paper is to review and identify thermal storage building integrated systems and to 22 classify them depending on the location of the thermal storage system.

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Keywords: thermal energy storage (TES), building integration, active system, phasechange materials (PCM), thermal mass

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- 29 1. Introduction
- 30

31 Thermal energy storage (TES) is one of the most promising technologies in order to 32 enhance the efficiency of renewable energy sources. TES overcomes any mismatch 33 between energy generation and use in terms of time, temperature, power or site [1]. 34 Solar applications, including those in buildings, require storage of thermal energy for 35 periods ranging from very short duration (in minutes or hours) to seasonal storage. The main advantage of using TES in solar systems for buildings is the success of converting 36 37 an intermittent energy source in meeting the demand, which may be intermittent and/or 38 have a time shift [2]. TES can also be used for free-cooling of buildings. The advantage 39 here is the use of a natural resource for air conditioning in buildings.

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Advantages of using TES in an energy system are the increase of the overall efficiency
and reliability, but it can also lead to better economic feasibility, reducing investment
and running costs, and less pollution of the environment and less CO₂ emissions [3].
Thermal energy can be stored using different methods: sensible heat, latent heat and
thermochemical energy storage [1,2,3].

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Sensible storage is the most common method of heat and cold storage. Here energy is
stored by changing the temperature of a storage medium (such as water, air, oil, rock
beds, bricks, concrete, or sand). The amount of energy stored (Eq. 1) is proportional to
the temperature difference, the mass of the storage medium, and its heat capacity:

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$$52 \qquad Q = m \cdot Cp \cdot \Delta T$$

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54 where Cp is the specific heat of the storage material (J/kg·°C), ΔT the temperature 55 gradient (°C), m the mass of storage material (kg).

(Eq. 1)

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57 Latent heat storage is when a material stores heat through a phase transition. Usually the 58 solid-liquid phase change is used because of its high enthalpy and lack of pressure 59 problems. Upon melting, as heat is transferred to the storage material, the material 60 maintains a constant temperature constant at the melting temperature, also called phase 61 change temperature. The amount of heat stored can be calculated by Eq. 2.

- $Q = m \cdot \Delta h$

65 where Δh is the phase change enthalpy, also called as melting enthalpy or heat of 66 fusion, and m is the mass of storage material.

(Eq. 2)

Any chemical reaction with high heat of reaction can be used for TES if the products of the reaction can be stored and if the heat stored during the reaction can be released when the reverse reaction takes place. The energy density during chemical changes is relatively higher than for a physical change such as phase change. For chemical reactions it is important to find the appropriate reversible chemical reaction for the temperature range of the energy source [4,5]. Also sorption systems (adsorption on solid materials or absorption in liquids) are used in thermochemical energy storage. Adsorption means binding of a gaseous or liquid phase of a component on the inner surface of a porous material. During the desorption step, the sample is heated. The adsorbed component is removed from the inner surface. As soon as the reverse reaction (adsorption) is started, the heat will be released. The adsorption step represents the discharging process. For liquid absorbents, a similar theory could be explained.

A comparison of the energy storage densities achieved with different storage methods
are shown in [1], and a comparison of different storage methods for solar space heating
and hot water production applications is summarized in Table 2 [6].

	MJ·m ⁻³	kJ∙kg ⁻¹	Comments
Sensible heat			
Granite	50	17	$\Delta T = 20 \ ^{\circ}C$
Water	84	84	$\Delta T = 20 \ ^{\circ}C$
Latent heat of melting			
Water	306	330	$T_{melting} = 0 \ ^{\circ}C$
Paraffins	180	200	$T_{melting} = 5-130 \ ^{\circ}C$
salt hydrates	300	200	$T_{melting} = 5-130 \ ^{\circ}C$
Salts	600 - 1500	300 - 700	$T_{melting} = 300-800 \text{ °C}$
Latent heat of evaporation			
Water	2452	2450	Ambient conditions
Heat of chemical reaction			
H ₂ gas (oxidation)	11	120000	300 K, 1 bar
H ₂ gas (oxidation)	2160	120000	300 K, 200 bar
H ₂ liquid (oxidation)	8400	120000	20 K, 1 bar
fossil gas	32	-	300 K, 1 bar (Diekmann et al. 1997)
gasoline (petroleum)	33000	43200	(Diekmann et al. 1997)

98 Table 1. Comparison of storage densities of different TES methods [adapted from 1].

Table 2. Comparison of different storage techniques for solar space heating and hot water production applications [adapted from 6].

		Sensible hea	t storage	Latent heat storage
		Water	Rock	РСМ
	Temperature range	Limited (0-100°C)	Large	Large (depending on the
				material choice)
	Specific heat	High	Low	Medium
Physical	Thermal conductivity	Low, convection	Low	Very low
properties		effect improve the		
		heat transfer rate		
	Thermal storage capacity	Low	Low	High
	Thermal cycling stability	Good	Good	Insufficient data
Faanamia	Availability	Excellent availability	Good	Dependent on the material
Economic			availability	choice
aspects	Material cost	Inexpensive	Inexpensive	Expensive
	Required geometry	Simple	Simple	Complex
	Temperature difference	Large	Large	Small
Heat	required			
transfer	Thermal stratification effect	Present works	Present works	Generally not present with
enhancement		positively	positively	proper material choice
	Simultaneous charge &	Possible	Not possible	Possible with appropriate heat
	discharge			exchanger selection
	Integration with solar	Direct with water	Direct with air	Indirect
	heating/cooling systems	systems	systems	
Application	Corrosion with construction	Need corrosion	Noncorrosive	Dependent on the material
	materials	inhibitors		choice
	Lifetime	Long	Long	Short

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105 Storage concepts have been classified as active or passive systems [7]. An active storage 106 system is mainly characterized by forced convection heat transfer, and mass transfer in 107 some cases. This may be into the storage material or with the storage medium itself 108 circulating through a heat exchanger (the heat exchanger can also be a solar receiver or 109 a steam generator). Such systems use one or two tanks as the storage media. Active 110 systems are subdivided into direct and indirect systems. In a direct system, the heat 111 transfer fluid (HTF) serves also as the storage medium, while in an indirect system, a 112 second medium is used for storing the heat. Indirect systems are generally dual-medium 113 storage systems: the HTF passes through the storage only for charging and discharging 114 a storage material. This classification is followed in this review. On the other hand, 115 passive systems are charged and discharged without any mechanical input, hence using 116 solar radiation, natural convection or temperature difference.

118 Energy consumed in buildings by the HVAC systems can be reduced with proper 119 implementation of a thermal storage system. TES allows the storage of thermal energy 120 (heat and cold) for a later use [2]. Moreover, the integration of these systems into the 121 architecture of the buildings, in order to give resources to architects or engineers, is an 122 issue that still has to be developed commercially. There are few studies undertaken 123 relating to TES technologies and building integration. A classification of several studies of building integrated thermal energy storage is considered in this review. The aim of 124 125 this paper is to review and identify thermal storage building integrated systems and to 126 classify them depending on the location where the storage is located.

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2. Building integration of thermal energy storage systems

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130 Energy balances undertaken by IEA [8] during the last decade accounts a global final 131 energy use of 7209 Mtoe (Million Tonnes Oil Equivalent), where almost 40% of this 132 final energy is consumed in buildings comprising both the residential and commercial 133 sectors. The European Union's climate and energy package of binding legislation has 134 established a set of 20-20-20 targets, with three key objectives for 2020, which includes 135 a 20% reduction of greenhouse gases, a 20% improvement in energy efficiency and a 136 20% share of energy consumption from renewable resources. Objectives seek to reduce 137 greenhouse gas emissions by up to 80-95% by 2050 [9]. For this reason, energy 138 efficiency requirements have been included in many building codes and energy 139 standards.

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141 Low energy and Net zero energy buildings are becoming a target in the research field, 142 through the incorporation of solar energy systems and thermal energy storage among 143 others. Mostly, more than one technology is needed to achieve low energy rates hence, 144 architects and engineers have to deal with their integration during the building design. 145 Building integration can be defined by the idea of a functional or constructive 146 incorporation of the technology in the building structure [10]. Within this definition, 147 passive systems or technologies such as seasonal shadings, blinds, thermal mass increase or thermal insulation, which are focused on reducing the energy demand, are 148 149 widely incorporated in the building design process.

151 Integrated designs are required in active systems such as renewable energy facilities (i.e. 152 photovoltaic, solar thermal) or energy efficiency HVAC systems. Many studies have 153 been focused on improving the efficiency of these technologies by incorporating 154 thermal energy storage systems that implies an additional storage volume [11]. 155 Therefore, a means of integration of these technologies inside the building to promote 156 them as an alternative to the conventional systems is needed. Heretofore, this issue has 157 been not widely considered although some studies applied the constructive 158 incorporation of their thermal storage systems. In this paper a classification of the 159 thermal energy storage systems that have been integrated in the building is presented, as 160 well as a review on the studies done so far.

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Figure 1 presents different ways to integrate the thermal energy storage active system; in the core of the building (ceiling, floor, walls), in external solar facades, as a suspended ceiling, in the ventilation system, or for thermal management of building integrated photovoltaic systems. This review also considers building integration of heat storage water tanks as well as ground integrated for seasonal storage.

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Nevertheless, some of these systems may cause additional problems to the building physics such as thermal bridges, air tightness or humidity issues. So, architects and engineers should pay special attention to the integration of these systems in order to achieve their maximum efficiency. On the other hand, important barriers could be found in the building sector when introducing the idea of active systems integration. Building sector is quite hermetic area where new systems are difficult to be introduced mainly because a lack of knowledge of the constructors, architects and customers [10].



3. Building core activation

Building thermal inertia is commonly incorporated as a methodology to enhance the thermal performance of the construction systems using materials of high thermal mass such as bricks or concrete, which increases the thermal storage capacity of the envelope and hence attenuate thermal oscillations passively. Nowadays, the concept called thermal mass activation (TMA) is mostly used for building components with heat storage enhancement by the addition of latent heat storage materials or by the controlled management of the heat storage. In this section, building structure components such as walls, ceiling or floors used as a storage unit have been considered. In the presented studies the activation occurs inside the building component by the use of pipes or ducts.

3.1. Integration in the ceiling or floor

A ventilated concrete slab (VCS) was implemented in a nearly zero energy solar houseby Chen et al [12]. The VCS was designed as a thermal storage component to store solar

energy for heating purposes. The system is actively charged through a building
integrated photovoltaic/thermal (BIPV/T) system located in the roof, where the air is the
heat transfer fluid (Figure 2). Then, the heat stored is passively released to cover the
heating demand of the building. Data registered during the commissioning of the
building showed that the VCS could store from 9 to 12 kWh during a clear sunny day.



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Figure 2. Scheme of the VCS linked with BIPV/T system [12]. Reprinted from, Solar
 Energy, 84(11), Yuxiang Chen, Khaled Galal, A.K. Athienitis, Modeling, design and thermal
 performance of a BIPV/T system thermally coupled with a ventilated concrete slab in a low energy solar
 house: Part 2, ventilated concrete slab, 1908-19, November 2010, with permission from Elsevier.

208 Navarro et al [13] also designed a system where air is the heat transfer fluid. The active 209 slab presented in this study is able to provide heating and cooling following the 210 operating principle shown in Figure 3. Phase change materials encapsulated in 211 aluminium tubes are placed inside the hollows of the prefabricated concrete slab with a 212 phase change temperature of 21 °C. During winter mode, the PCM is melted by the 213 injection of hot air from the solar air collector and stored until a heating supply is 214 needed. In summer, outside air is pumped to the slab at night to solidify the PCM. 215 Moreover, night free cooling mode could be used if the inner environment has a cooling 216 demand and the outside conditions are able to cover it. The cooling discharge is carried 217 out by pumping interior air through the hollows of the concrete slab.



Figure 3. Operating principle Active slab scheme a) heating b) cooling [13]. Reprinted
from, Energy and Buildings, 103, L. Navarro, A. De Gracia, A. Castell, S. Álvarez, L.F. Cabeza, PCM
incorporation in a concrete core slab as a thermal storage and supply system: proof of concept, 70-82,
September 2015, with permission from Elsevier.

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TermoDeck, a commercial product, with similar properties to the previous study, consists of concrete prefabricated slab [14] with hollow cores through which air is pumped. The panel absorbs heat during the day and then at night outside air is drawn through the cores to cool down the concrete. This reduces the cooling peak load through a passive/active discharge. It has been installed in many buildings in northern Europe and United Kingdom with successful results [15].

230

231 Another method of thermal mass activation is through embedded water pipes, such as 232 the Jin and Zhang [16] study which also included phase change materials (PCM) on the 233 surface of the concrete slab radiant floor. The system proposed consists of two layers of 234 PCM that have different melting temperatures (Figure 4). Each layer is used to store 235 energy and discharge it in the peak period either for heating or cooling purposes. The 236 water temperature circulating by the pipes during heating and cooling mode is 52 °C and 237 7 °C, respectively. For this reason, during heating PCM for cooling is completely in 238 liquid state, while in cooling mode PCM for heating is acting as a solid. Authors found 239 that the optimal melting temperatures for both PCM were defined numerically being

- 240 38°C and 18 °C for heating and cooling respectively. Moreover, the energy release when
- adding PCM layers is increased by 41% for heating and 38% for cooling.
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Figure 4. Scheme of the double layer PCM floor [16]. Reprinted from, Applied Thermal

Engineering, 31(10), Xing Jin, Xiaosong Zhang, Thermal analysis of a double layer phase change

material floor, 1576-81, July 2011, with permission from Elsevier.

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248 Pomianowski et al [17] added a 3 cm thickness layer of PCM-concrete mixture on a 249 Thermally Activated Building System (TABS). This system consists of a concrete 250 component with water pipes that is currently available as a commercial product called 251 ThermoMax [18]. The authors concluded from the simulation results that the addition of 252 a layer of PCM concrete mixture contributes to reduced energy efficiency of the thermal 253 activated building system. Authors attribute this effect to the drastic drop in measured 254 thermal conductivity that they found out during their investigation on the PCM concrete 255 material. However, the authors stated that further studies are needed on the optimization 256 of TABS as well as the PCM-concrete mixture.

- 1 2 3 4 4 1 Standard concrete 2 Air hollow 3 Water pipe 4 Layer of PCM-concrete h Thickness of PCM-concrete layer 0-4 cm
- Figure 5. Concrete core deck element with PCM section [17]. Reprinted from, Energy and
 Buildings, 53, M. Pomianowski, P. Heiselberg, R.L. Jensen, Dynamic heat storage and cooling capacity
 of a concrete deck with PCM and thermally activated building system, 96-107, October 2012, with
 permission from Elsevier.
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264 **3.2.** Integration in the wall

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266 Fraisse et al [19] studied the integration of a solar air collector in a timber frame house 267 and a heavy ventilated internal wall. The heat supplied by the collector is circulated 268 through the concrete wall cavity charging the internal wall with solar energy. Several 269 operational modes referring to the air circulation, open or closed loop, were studied with 270 numerical simulations. In open loop the ventilation of the heavy internal wall is 271 permanent as fresh air is always circulating, while in closed loop mode the fresh air 272 ventilation is separated from the system. The authors conclude that the closed loop 273 (Figure 6) integrated collector with the heavy internal wall is much more efficient due to 274 its independence from the ventilation system.



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Figure 6. Diagram of open loop (up), closed loop (down) mode in winter [19]. Reprinted
from, Energy and Buildings, 38(4), G. Fraisse, K. Johannes, V. Trillat-Berdal, G. Achard, The use of a
heavy internal wall with a ventilated air gap to store solar energy and improve summer comfort in timber
frame houses, 293-302, April 2006, with permission from Elsevier.

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Wall activation systems presented the inconvenient of being usually exposed and wall
surfaces are usually used for shelving, cupboards, or other furniture. For this reason,
ceiling and floor activation components is considered more convenient in most cases.

Building core activation is demonstrated to be an interesting technology for newconstructions domestic, public or office buildings.

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4. Integration in suspended ceilings

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Nowadays, a significant amount of old buildings need an energetic retrofitting in order to accomplish the standards defined by the European directives [20]. For this reason, the implementation of thermal energy storage components in the suspended ceiling such as actively charged water panels are good options as cooling or heating systems.

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Roulet et al [21] presented the design of radiant panels filled with water used for cooling and heating. The panels are made of stainless steel and the water inside them is directly in contact with 98% of the panel surface. Although radiant ceilings are mostly used for cooling, these radiant panels are designed also for heating with low temperature sources, such as heat pumps or active solar systems. Depending on the building requirements radiant panels could be placed on the ceiling or on the walls and in some cases it could be an efficient solution to control the indoor temperature.

303

304 A new thermally activated ceiling panel based on gypsum with microencapsulated PCM 305 was presented by Koschenz and Lehmann [22]. The study presented the panel as an 306 alternative for the building refurbishment, hence the authors focused on minimizing the 307 panel thickness as well as providing good storage capacity. A capillary water tube 308 system is installed inside the gypsum panel to actively control the thermal mass (Figure 309 7). The system is designed to absorb the thermal loads of office buildings during day 310 time and then cooled down by means of the water pipe system. Simulation studies and 311 laboratory tests were carried out for buildings with high thermal loads and high solar 312 gains, and also for a later implementation in Limburgerhof, Germany. Authors 313 determined that a 5 cm layer gypsum panel with 25% of PCM by weight was adequate 314 to maintain a comfortable room temperature in glazed facade office buildings.



Figure 7. Thermal activated ceiling panel scheme [22]. Reprinted from, Energy and Buildings,

- **318** 38(4), M. Koschenz, B. Lehmann, Development of a thermally activated ceiling panel with PCM for
- application in lightweight and retrofitted buildings, 567-78, June 2004, with permission from Elsevier.
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321 Suspended ceiling products presented in this section, such as radiant panels or thermal
322 activated gypsum panels, which were experimentally tested with successful results, are
323 some solutions for building energetic refurbishment.

Old buildings need retrofitting to accomplish the new energy efficiency standards soimplementation of energy saving actions must be undertaken.

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5. Integration in the ventilation system

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329 Thermal storage units could be also placed in the ventilation duct systems behind the
330 suspended ceiling, in the heat recovery unit or the air handling unit, as a thermal battery
331 taking advantage of the night ventilation mostly for cooling purposes.

332

333 5.1. Pipes/ducts

334

Turnpenny et al. [23,24] presented the prototype testing of a latent heat storage unit which incorporates pipes embedded in PCM. The authors demonstrated that the system proposed has substantial cost and energy saving benefits in reducing overheating in UK summer conditions compared to a conventional system. During the day the PCM-pipes located under the ceiling absorbs the heat loads of the room. Then, the system takes advantage from the night ventilation in order to freeze the PCM through a fan installed above the PCM-pipes (Figure 8). The field tests suggested that the system was
practically and technically the most attractive alternative to air-conditioning and was
suitable for retrofitting to buildings [25]. This research led to the development of
Monodraught's Cool-Phase.

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Figure 8. PCM/pipe system side views (right) plan view of four units, showing wedges
to block air flow between pipes (left) [23,24]. Reprinted from, Applied Thermal Engineering,
21(12), J.R. Turnpenny, D.W. Etheridge, D.A. Reay, Novel ventilation system for reducing air
conditioning in buildings. Part II: testing of prototype, 1203-17, August 2001, with permission from
Elsevier.

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In 2002 the refurbishment of a UK office building led consultants Faber Maunsell to
work with Climator to develop a system of PCM 'pouches' that is now called Cooldeck.
These pouches were inserted into the air-conditioning ducts. During the day air
circulating through the ductwork was cooled by the pouches while night-time air was
used to recharge them for the following day [26].

358

A PCM packed bed incorporated in the air ducts of the ventilation system was developed by Yanbing et al [27]. As Figure 9 describes, the PCM is charged during night-time with outside air storing cool energy between 22 °C and 26 °C in order to meet the cooling load demand during daytime. Experimental results were used to validate the numerical model developed by the authors, as well as to demonstrate an indoor temperature reduction with the PCM packed bed system compared to a conventional one.





Figure 9. Natural ventilation with PCM packed bed system [27]. Reprinted from, Energy and
Buildings, 35(4), Kang Yanbing, Jiang Yi, Zhang Yinping, Modeling and experimental study on an
innovative passive cooling system—NVP system, 417-25, May 2003, with permission from Elsevier.

371

An experimental investigation of a PCM free-cooling system is presented by Stritih and Butala [28]. The cold storage system consists of a metal box with aluminium fins filled with PCM paraffin which is designed to be located in an air duct installation. The operational principle is based on taking advantage of the night temperatures to solidify the PCM, while the air is pumped through the storage unit during the daytime when a cooling supply is needed (Figure 10).

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International Journal of Refrigeration, 33(8), U. Stritih, V. Butala, Experimental investigation of energy

saving in buildings with PCM cold storage, 1676-83, December 2010, with permission from Elsevier.

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380 Figure 10. Operational principle of PCM free-cooling system [28]. Reprinted from,

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382 383

384 5.2. Air handling unit (AHU)

386 The Cool-Phase is a cooling and ventilation system designed and commercialized by the 387 Monodraught Ltd Company (UK) which contains an air handling unit (AHU) and a 388 thermal battery of PCM macroencapsulated in metallic panels [29]. The system is 389 designed to operate in the summer period in the following sequence; at night, the outer 390 air is used to cool down the room and at the same time passed through the thermal 391 battery to solidify the PCM. During the daytime, when the internal temperature rises, 392 room air is recirculated through the thermal battery covering the cooling demand and 393 preventing overheating in office buildings absorbing the heat gains. Some case studies 394 were monitored from January 2013 to September 2013, showing the internal 395 temperature evolution which remained under 25 °C throughout the test period and with 396 an average temperature of 22.7 °C.





Figure 11. Air flows overview of the Cool-Phase system [29].

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401 Addition of thermal storage units in ventilation systems either air ducts or air handling 402 units are interesting locations for building retrofitting due to its implementation rather 403 than the core activation systems. Commercial systems such as Cooldeck or Coolphase 404 which incorporate phase change materials in the AHU are currently marketed for use 405 and tested in some buildings.

406

407 6. Integration in an external solar facade

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409 Double skin facades (DSF) have become a characteristic of modern buildings mainly 410 because of the aesthetic value and the daylight contribution. Moreover, double skin 411 facades if well designed are able to improve the thermal energy performance of the 412 building [30]. DSF have high potential in reducing energy consumption of the HVAC 413 systems, nevertheless some problems need to be overcome such as the overheating in 414 summer. The incorporation of thermal energy storage system in DSF has been studied 415 using both sensible and latent methods.

416

417 **6.1.** Using sensible heat storage

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419 Fallahi et al. [31] discussed the integration of thermal mass into a DSF in order to 420 reduce the risk of overheating and increase the system efficiency in both winter and 421 summer periods. Three alternatives of concrete thermal mass combinations with DSF 422 were studied (Figure 12) with mechanical and natural ventilation alternatives. A 423 numerical model was developed to demonstrate that the use of thermal mass in the air 424 channel with mechanical ventilation enhances the energy savings from 21% to 26% in 425 summer and from 41% to 59% during winter. On the other hand, energy savings 426 achieved with naturally ventilated DSFs were found to be negligible year-round.

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428



- Figure 12. (A) Conventional DSF with venetian blind, (B) proposed DSF combined
 with concrete thermal mass (replacement with shading device), (C) proposed DSF
 combined with concrete thermal mass (replacement with inner pane), (D) proposed DSF
 combined with concrete thermal mass (replacement with outer pane) [31]. Reprinted from,
 Energy and Buildings, 42(9), A. Fallahi, F. Haghighat, H. Elsadi, Energy performance assessment of
 double-skin façade with thermal mass, 1499-1509, September 2010, with permission from Elsevier.
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6.2. Using latent heat storage

438 Costa et al. [32] developed eight prototypes to evaluate experimentally the thermal
439 performance of VDSF with mechanical ventilation in different European climates
440 (Southern, Central and Northern climates). In one prototype (M3) a PCM layer was

- 441 included in the inner skin; however, due to the small amount of PCM (4 cm), no
- 442 significant improvements were found due to its use (Figure 13).
- 443



Figure 13. (A) South prototypes sketch. 1 outdoor glass, 2 lower damper box &
ventilators, 3 indoor wall, 4 double indoor glass, 5 blind, 6 upper damper box. (B) Main
geometric data of the modules (M1, M3 and M6) [32].

448

449 De Gracia et al. [33] tested experimentally the thermal performance of a ventilated 450 facade with macro-encapsulated PCM in its air chamber under mechanical and natural 451 ventilation. During the heating season the facade acts as a solar collector during the 452 solar absorption period (Figure 14). Once the PCM is melted and the solar energy is 453 needed by the heating demand, the heat discharge period starts. This discharge period is 454 performed until no more thermal energy is needed or can be provided by the system. 455 The authors registered a reduction of the 20% in the electrical energy consumption of 456 the installed HVAC systems because of the use of this solar ventilated facade.



Figure 14. Operational mode of the system during winter [33]. Reprinted from, Energy and
Buildings, 58, A. de Gracia, L. Navarro, A. Castell, A. Ruiz-Pardo, S. Alvárez, L.F. Cabeza,
Experimental study of a ventilated facade with PCM during winter period, 324-32, March 2013, with
permission from Elsevier.

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464 Diarce et al. [34] investigated numerically and experimentally the thermal performance 465 of an active ventilated facade with PCM in its outer layer. The behaviour of this system 466 was compared against traditional construction systems. It was shown that the PCM led 467 to a significant increase in the heat absorption during the phase change thermal range. It 468 was also demonstrated that the thermal inertia of the ventilated facade with PCM was 469 higher than that of the different evaluated traditional systems.

470

471 Office and public buildings have huge potential on implementing thermal energy
472 storage in double skin facades for either heating or cooling purposes as it was
473 demonstrated in the studies presented.

474

475 7. TES integrated into solar collectors

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477 Integrated thermal energy storage is a common aspect of thermal solar collectors used in 478 the Mediterranean, where a store is situated close to the solar collector header or acts as 479 the header for the collector as outlined by Smyth et al. [35]. Eames and Griffiths [36] 480 explored, using computer simulation, the use of a phase change slurries to replace water 481 in an integrated solar store. The advantages gained were marginal compared to water, 482 with the retention of heat at higher temperatures having the potential to increase the 483 solar fraction. Griffiths et al. [37] experimentally explored the concept of an integrated 484 solar store containing phase change slurry, see figure 13. The culture and lifestyle of 485 northern European latitudes tends to demand hot water at the beginning of the day. The 486 proposal was to store heat collected during the previous day for use the following 487 morning. Studies using water showed that heat losses degraded the store to be below a 488 useable level while a phase change slurry could hold the heat if the correct 489 concentration of encapsulated material to carrier fluid was used. However over time the 490 slurry material disaggregates and quickly becomes unusable. Huang et al. [38] furthered 491 the work of Griffiths et al. [37] and developed a test system to fully evaluate the 492 performance of a phase change slurry store. The authors conclude that concentrations of 493 50% or above were unusable due to the low rates of heat transfer and suppressed natural 494 convection within the liquid of the slurry.

495



- 496
- 497 Figure 15. Integrated Solar Thermal Collector stores utilising phase change slurries
- 498 [37]. Reprinted from, International Journal of Ambient Energy, 28(2), P.W. Griffiths, M.J. Huang, M.
- Smyth, Improving the heat retention of integrated collector/storage solar water heaters using Phase
 Change Materials Slurries, 89-98, April 2007, with permission from Taylor & Francis.
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502 8. TES for thermal management of building integrated photovoltaics
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504 Thermal energy storage has been also implemented in building integrated photovoltaics 505 (BIPV), in fact Norton et al. 2011 [39] stated that storage, PCM in this case, can be used 506 for thermal management of these systems. Protecting electronic modules from excessive 507 temperatures may be accomplished by: (i) active cooling systems, such as air-508 conditioning, requiring AC power and high levels of maintenance; (ii) assisted systems, 509 such as air-to-air heat exchangers, which use DC power, but require less maintenance 510 than the active system; (iii) maintenance free passive systems requiring no power and/or 511 (iv) removing and storing the excess heat from the PV cells using phase change material 512 (PCM) [39,40]. However, some recommendations should be taken into account before 513 the integration of PCM in PV systems. The PCM should have a flash point considerably 514 higher than the maximum operating temperature of the PV system and it should be non-515 flammable and non-explosive [41].

516

517 A system using a PCM to moderate the BIPV temperature rise (PV/PCM) was first 518 investigated in 1978 by Stulz [42] who showed an increase of 1.4% in the electrical 519 efficiency of the PV. It was noted that this could be improved with enhanced thermal 520 conductivity of PCM. Later Huang progressing the concept independently and designed, 521 fabricated, tested and simulated [] whereby the PCM was placed behind the PV panel 522 and in direct contact. Small scale practical experimental tests were carried out both in 523 the laboratory and outdoors, at PV cell scale [44,45] and later at PV module scale [46]. 524 The validation of the numerical model was successfully done with experimental data of 525 a prototype under real conditions. Authors concluded that the use of metal fins in PCM 526 containers provide a more uniform temperature distribution in the PV/PCM system [43]. 527 Different type of fins configuration were tested concluding that straight fins provide the 528 lowest BIPV surface temperature, while the soft-iron wire matrix gave the most stable 529 temperatures. Moreover, Huang et al. [44] demonstrated that the use of a PV/PCM 530 system can significantly reduce the temperature rise of the PV compared to a 531 conventional aluminium fined PV panel with natural ventilation.

532

Hasan et al. [47] continued this work with larger PV panels with dimensions 771 mm ×
665 mm, which were integrated in an aluminium heat sink fitted internally with back to
back vertical aluminium fins and filled with PCM to form a PV-PCM system (Figure
16). The system was deployed outdoors in two different climatic conditions, i.e., the
cool climate of Ireland and the hot climate of Pakistan, to compare PV-PCM

- 538 performance. The PCM systems maintained 10 °C and 21 °C reductions in temperature
- 539 for Ireland and Pakistan respectively.
- 540



- Figure 16. Experimental set-up consisting of PV deployed outdoors at latitude angle of
 the selected sites, thermocouples installed at PV front Surface and the PCM container
 integrated at the back of the PV [47].
- Japs et al. [48] also undertook an experimental analysis of a PV module integrated with 545 546 paraffin based PCM. The PCM was incorporated with an aluminium-polymer 547 compound to improve its thermal properties. The PCM was shown to have a higher 548 thermal conductivity but decreased storage capacity when compared to its non-549 improved counterpart. Macro-encapsulated PCM bags were attached to the back of a PV 550 and were installed in Paderborn, Germany. It was found over a 25 day period the PCM 551 minimized daily temperature fluctuation of the surface of the PV compared to a system 552 without PCM and the improved PCM regulated the temperature for 5.5 hours compared 553 to non-improved PCM.
- There are also some studies that combined PV panel with the Trombe wall concept. Jie et al. [49] designed a solar heating system consisting of PV glass panel located in front of a blackened wall with an air chamber between them. Two openings located at the top and bottom of the wall allows the room air to be heated up in the air chamber through natural convection effect (Figure 17). Authors conclude that indoor temperature increase with a maximum of 7.7 °C, compared with the reference room, was registered. Nevertheless an electrical efficiency of 10.4% was obtained from the PV cells.



562 (

Figure 17. (a) PV-trombe wall for solar heating [49,48] (b) BIPV/T-PCM vented and
un-vented Trombe-Michel walls. Reprinted from, Applied Thermal Engineering, 27(8-9), Ji Jie, Yi
Hua, Pei Gang, Lu Jianping, Study of PV-Trombe wall installed in a fenestrated room with heat storage,
1507-15, June 2007, with permission from Elsevier.

567 A numerical simulation of BIPV/T-PCM vented and un-vented Trombe-Michel walls, 568 illustrated in Figure 17b, was validated via experimental results from a BIPV/T system 569 [50]. The air cavity allows for ventilation and each system has been investigated with 570 and without it. The results of non-ventilation showed the PCM caused a decrease of 7°C 571 when comparing the temperature of the air cavity this is due to the latent heat storage of 572 the PCM. However, ventilation of the systems showed a much lower difference of 2°C 573 (BIPV/T-PCM 28°C and BIPV/T 30°C) when looking at the maximum air temperature, 574 suggesting that heat is being removed by ventilation rather than the PCM. The 575 investigations show that the effect of the storage in the PCM reduces the PV 576 temperature and thus raises the PV efficiency. However, during winter conditions the 577 storage of heat causes adverse effects as the heat transfer from air cavity to the interior 578 of the room is reduced [50].

579 The systems reviewed which included the incorporation of PCM in BIPV panels where 580 demonstrated and increase in PV performance due to the thermal management 581 functionality of the PCM through excess heat storage. Moreover, new combinations of 582 trombe wall system with PV cells are presented with an interesting heating potential.

583 584

9. Integration of heat storage water tanks

Thermal storage water tanks have an important role on the final efficiency of the solarsystem or the domestic hot water system. The main issue that has been widely discussed

and studied is the heat loss caused from the mixing of cold and hot water. Therefore, these studies have been focused on the shape of the tank and the implementation of phase change materials to enhance thermal stratification [51]. However, when implementing solar thermal systems in buildings the volume of the solar water tank needs to be taken into account. Few studies found in the literature are presented on current projects of building integration water tanks.

593

594 9.1. Integrated in the building

595

596 Water tanks from solar systems have been integrated in the building in several projects.

597 For example, in *Das Sonnenhaus* [52], a water tank has been architecturally integrated

598 in the living area (Figure 18).

599



Figure 18. Solar water tank integrated in a living room [52].

602

600 601

In Regensburg, the first fully solar-heated solid house was built [52] (Figure 19). The
total heat supply of the house is covered by a 38,500 L solar storage without additional
heating.









- Figure 19. Solar water tank integrated in a solar building in Regensburg [52].
- 608

609 One more example of a Zero Energy Building is the Nature Park Information Centre

- 610 located in Germany. It has 110 m^2 of solar thermal collectors and one buffer storage of
- 611 22,000 L which cover the energy demand (Figure 20).
- 612



613 Figure 20. Solar water tank integrated in a zero energy house nature park information614 centre [52].

615

616 9.2. Ground integrated tanks for seasonal storage

617

618 Seasonal Thermal Energy Storage (STES) systems are used to store thermal energy
619 produced by an array of solar collectors in summer months for use during the winter
620 period [53]. A summary of the main characteristics of the main types of STES (TTES,
621 PTES, BTES and ATES) systems is provided below. These characteristics represent the
622 basic information for the determination of the most appropriate underground STES

623 configuration in relation to the potential built environment constraints which can arise
624 (due for example to densely populated urban areas compared to single dwellings in rural
625 areas).

626

627 Types of built environments are varied. One of the main parameters used for the built 628 environment characterization is the building density, which represents the concentration 629 of buildings in a geographic area and is used to give an idea of the available installation 630 space for the STES system. In addition, the main urban network constraints need to be 631 defined and are typically divided into two categories: physical constraints (building 632 density, archaeological constraints, urban infrastructure, public transport systems, 633 district heating and public utilities), and environmental constraints (noise pollution, 634 hazardous materials and nature conservation).

635

A key determinant factor on the use of underground thermal energy storage is that of the
type of soil and rock encountered. Classification systems such as the Unified Soil
Classification System and the Bieniawski rock mass rating system respectively are used
to determine the principal constraints related to the underground configuration such as
soil strength, presence of groundwater and boundary conditions.

641

642 Finally, consideration needs to be given to the excavation, perforation, supporting 643 systems and shaft constructions methods to be employed. For each of these techniques, 644 the operation process needs to be considered in addition to the deployment of 645 appropriate machines for excavating and perforating. The supporting systems represent 646 fundamental complementary systems to the excavation and perforation, and have to be 647 chosen considering specific factors, such as soil conditions, protection of adjacent 648 structures, ease of construction, environmental issues and more. In some cases 649 trenchless systems need to be considered given that they are minimally invasive and 650 therefore appropriate to density populated urban areas.

651

652 9.2.1. STES systems typologies

653

The EU funded FP 7 EINSTEIN project is researching the Effective Integration of
STES in Existing Buildings where the four main types of STES have been distinguished
[54,55]:

- **657** Tank Thermal Energy Storage (TTES)
- 658 Pit Thermal Energy Storage (PTES)
- 659 Borehole Thermal Energy Storage (BTES)
- 660 Aquifer Thermal Energy Storage (ATES)
- 661 A summary of the main characteristics related to physical installation aspects and
- 662 energy performance of each of the types are given in Table 3.
- 663
- Table 3. STES systems overview [54,55].

Tank thermal energy storage (TTES)

- Suitable geological conditions: tank construction can be built almost independently from geological conditions, as much as possible avoiding groundwater
- Depth: from 5 to 15 m
- Heat storage capacity: between 60 and 80 kWh/m³
- Tank's characteristics: **Structure** made of concrete, stainless steel or fibre reinforced polymer. A coating of polymer or stainless steel covers the inside tank surface. The outside surface has an **insulation layer** of foam glass gravel for the bottom part, and expanded glass granules in the membrane sheeting for walls and top.



Pit thermal energy storage (PTES)

- Suitable geological conditions: almost independent from geological conditions, as much as possible avoiding groundwater
- Depth: from 5 to 15 m
- Pit thermal energy storage filled with water or gravel-water mixture (gravel fraction 60-70%)
- Heat storage capacity with gravel-water mixture: between 30 and 50 kWh/m³ (equivalent to 0.5-0.77 m³ of water)

Borehole thermal energy storage (BTES)



- Suitable geological formations: rock or water saturated soils with no or only very low natural groundwater flow. The ground should have high thermal capacity and impermeability.
- Depth: from 30 to 100 m
- Heat directly stored in the water-saturated soil: upipes, also called ducts, are inserted into vertical boreholes to build a huge heat exchanger.
- Heat storage capacity of the ground: between 15 and 30 kWh/m³

Aquifer thermal energy storage (ATES)

- Suitable geological formations: aquifer with high porosity, ground water and high hydraulic conductivity (kf > 10-4 m/s), small flow rate, up and down enclosed with leak-proof layers.

AAAV

- Aquifers defined as naturally occurring selfcontained layers of ground water, are used for heat storage.
- Heat storage capacity: between 30 and 40 kWh/m³

Examples of single dwelling STES

665

666 Seasonal thermal water tanks coupled to solar systems started to be popular within the 667 last decade in central Europe countries to cover domestic hot water and heating supply. 668 Some implemented examples are reviewed in the chapter below. The main interesting 669 issue is the architectural integration of the huge water storage tanks. On the other hand, 670 underground integration of seasonal thermal storage water tanks was also presented in 671 the following section. However, seasonal water tanks integration requires lot of space so 672 in some cases it has limited potential.

- 673
- 674

9.3.

- 676 Central Continental Climate
- 677

A number of companies located in Switzerland and Germany have commercialized
systems which integrate solar collectors and buffer/Seasonal Thermal Energy Storage
systems in single dwellings.

681

Josef Jenni built a purely solar heated home in 1989 in Oberburg, Switzerland, which uses 84 m² of solar collectors in combination with 118 m³ of storage capacity in three storage tanks (92, 13, 13 m³) to heat a house of 130 m². His company, Jenni Energietechnik, supplies storage tanks for buildings that are able to cover at least 50% of the energy requirement for hot water and heating with solar energy (Figure 21) [56].



688

689

Figure 21. Swiss Solartank provided by Jenni Energietechnik [56].

690

691 The storage tanks manufactured by Jenni Energietechnik have been adopted by two 692 German suppliers as the basis for their new energy-efficient homes (Figure 22). 693 Energetikhaus 100 contractor started to work on solar energy in buildings with the 694 collaboration of Soli fer Solardach and the University of Freiberg, with the objective of 695 achieving 100% Solar houses [57]. The first house which was built in 2006 is reported 696 to have a combined domestic hot water (DHW) and space heating solar fraction of 95% 697 through the use of 69 m² of solar collectors on the south facing roof in combination with 698 a 28 m³ buffer storage tank [58]. The other company Promassivhaus [59], which is a 699 partnership of 50 construction companies, offers five different variants of dwelling all 700 of which have a combined solar fraction in excess of 50%.



Figure 22. Left, Energetikhaus 100 showing Solar panels. Right, location of tank ("Speicher") within Energetikhaus 100 [57].

An analysis of a building integrated sensible seasonal thermal energy store has been
conducted by Simons and Firth [60]. The apartment building is located in a lowland
region of the Canton of Berne in Switzerland. The STES was designed and built prior to
construction of the apartment building which was constructed to the MinergieP standard.

711

702 703

704

705

712 As it can be seen from Figure 23, the STES consists predominantly of two components: 713 the seasonal thermal energy storage vessel of volume 205 m³ (which is partially 714 underground) and the flat plate solar collector of 276 m². The STES vessel is an 715 insulated mild steel cylinder containing steel heat exchanger coils in addition to three 716 stainless steel boilers which are used to heat the potable DHW. The three boilers are 717 placed at different levels within the storage vessel, only one of which is used at any one 718 time. The stored water cools from the bottom and, once the water temperature drops 719 below a certain threshold, the higher boiler is used to achieve the desired temperature. 720 The flat plate solar collectors form the whole south-facing side of the roof and are 721 specifically designed to function as the roofing cover. Only the glass and rubber seals 722 are externally exposed which allows the structural elements to be constructed of timber.



Figure 23. Main components of Berne STES and location and size relative to the
apartment building [60]. Reprinted from, Energy and Buildings, 43(6), A. Simons, S.K. Firth, Lifecycle assessment of a 100% solar fraction thermal supply to a European apartment building using waterbased sensible heat storage, 1231-40, June 2011, with permission from Elsevier.

724

The STES has been shown to be successful in meeting the heating and hot water demands throughout the year. In respect to energy demand, the analysis undertaken by Simons and Firth has shown that over a relatively short lifetime of 40 years, the total non-renewable primary energy used in producing, operating and disposing of the STES is far lower than any of the other heating systems used in the comparison, hence according to this aspect the initial investment is justified.

736

Using a range of lifetime scenarios it was found that the solar thermal system displays potentially significant advantages over the other systems considered (air-source heat-pump, ground-source heat pump, natural gas furnace, oil furnace and a wood-pellet furnace) in terms of reductions for purchased primary energy (from 84 to 93%) and reductions in GHG emissions (from 59 to 97%). However, the solar thermal system has been shown to have a higher demand for resources (a factor of almost 38 compared with the natural gas system considered).

744

745 Northern Maritime Europe

747 In Temperate Maritime Climates, a number of projects have been focused on the
748 advantages afforded by integrating solar thermal systems and storage water tanks into
749 the building concept. In Ireland, a building (Figure 24) constructed according to the
750 passive house standard which is located in the West coast of the country, has an
751 integrated underground seasonal thermal energy store and has been monitored [61].



Figure 24. Passive House showing Solar panels and location of STES (under greenhouse) [61].

757 The 215 m² (treated floor area) detached Passivhaus has an STES system integrated
758 comprising a 10.6 m² evacuated tube solar array, 300 L Domestic Hot Water (DHW)
759 tank, 23 m³ aqueous STES (Figure 25) and combined under floor and Heat Recovery
760 and Ventilation (HRV) space heating system.



Figure 25. Application of 600 mm EPS insulation to STES [61].

765 Solar energy is first used to meet the DHW requirements, and then the space heating 766 requirements (either via the wet underfloor heating system or via the heat exchanger 767 (HX) in the HRV system). Any surplus solar heat is diverted to the STES. The system 768 has been shown to supply 70% of the combined DHW and space heating demand over a 769 monitored season (Figure 26) [61], which is close to the maximum theoretical 770 maximum determined by TRNSYS modelling [62]. Similar to the Simons and Firth 771 study, a life cycle carbon analysis demonstrated that there was an advantage in installing 772 the Seasonal Thermal Energy Store, as the annual energy savings of the overall 773 installation greater than 4.5 times the annualised embodied energy [62].



775

774

764

Figure 26. Breakdown of solar and electric space heating over monitored season [61].

777

778 Scandinavian Homes, a manufacturer of low-energy houses is participating in the FP 7

779 EINSTEIN project [54] as it has recently renovated a building and has installed a STES

- 780 in the basement of a new building (Figure 27).
- 781



782 783

Figure 27. Solar panels on roof of Renovated building [54].

The STES comprises a 50 m² solar array comprises 10 panels of 1.8 m² aperture (totalling 18 m²) of evacuated tube collectors and 16 panels of 2 m² aperture, (totalling 32 m²) of flat plate collectors. A 3300 L buffer tank located in building one is logically divided (although not physically) in two based on thermal stratification considerations (Figure 28). The solar collectors supply heat to the heat exchanger coil in the middle of the buffer tank 1 or heat exchanger coil at the bottom of the buffer tank 2.

791

In addition a STES has been installed in the basement of a new building on the site.
Once the heat injection surpasses the buffer tank requirements, heat excess is fed to
"tank 3". The STES supplies heat to the new building. Monitoring of the installation
commenced in 2013 and will determine the solar fraction from the overall STES.

796



797

Figure 28. Application of insulation to STES which is located in the basement [54].

801 Table 4. Main properties that enclose the systems reviewed

		Reference	Location	Climatic conditions ¹	Application	System description	Building type	Charge/I	Discharge
ion		Chen et al [11,12]	Eastman, Québec, Canada	Snow, Fully humid, Warm summer	Heating/ Cooling	Ventilated concrete slab coupled with BIPV/T system, air based	Light weight prefabricated	Active	Passive
	floor	Navarro et al [13]	Puigverd de Lleida, Spain	Warm temperate, Summer dry, Hot summer	Heating/ Cooling	Concrete slab with macro- encapsulated PCM, air based	Alveolar brick	Active	Active/ Passive
activa	eiling/	Barton et al. [14]	-	Numerical model	Cooling	Ventilated concrete slab, air based	-	Active	Active/ Passive
Building core	Ŭ	Jin and Zhang [16]	-	Numerical model	Heating/ Cooling	Radiant floor with PCM, water based	-	Active	Passive
		Pomianowski et al [17]	-	Numerical model	Cooling	Concrete slab with water pipes and PCM concrete layer, water based	-	Active	Passive
	Wall	Fraisse et al [19]	Mâcon, France	Numerical model (warm temperate, fully humid, warm summer)	Heating/ Cooling	Heavy internal wall with an integrated solar collector, air based	Timber frame house	Active	Active/ Passive
pe		Roulet et al [21]	-	-	Heating/ Cooling	Radiant panel, water based	-	Active	Passive
Suspende ceilings	ceilings	Koschenz and Lehmann [22]	-	Laboratory facility and numerical model	Cooling	Gypsum panel with microencapsulated PCM and capillary tubes, water based	-	Active	Passive
lation syste	Pipes /ducts	Turnpenny et al. [23-25]	Nottingham, United Kingdom	Laboratory facility	Cooling	Heat pipes embedded in a PCM unit, air based	-	Active	Passive

		Daneshill House Refurbishment [26]	Stevenage, United Kingdom	Warm temperate, Fully humid, Warm summer	Cooling	Suspended ceiling in contact with concrete slab and with PCM, air based	Office building	Active	Active
		Yanbing et al [27]	Beijing, China	Snow, Winter dry, Hot summer	Cooling	Suspended ceiling with PCM macro-encapsulated in flat plates, air based	Brick-wall office building	Active	Active
		Stritih and Butala [28]	-	Laboratory facility	Cooling	Metal box with fins filled of PCM in suspended ceiling air based	-	Active	Active
	AHU	Monodraught Ltd. [29]	Sheffield, United Kingdom	Warm temperate, Fully humid, Warm summer	Cooling	Air handling unit with PCM heat exchanger, air based	Window facade office	Active	Active
External solar facade	Sensible heat storage	Fallahi et al. [31]	-	Numerical model, Laboratory facility	Heating/ Cooling	Thermal mass combination with Double Skin Façade, air based	-	Active/ Passive	Active/ Passive
	Latent heat storage	Costa et al. [32]	-	Three European climates (Southern, Central and Northern climates)	Cooling	Ventilated double skin facade, air based	-	Active	Active
		De Gracia et al. [33]	Puigverd de Lleida, Spain	Warm temperate, Summer dry, Hot summer	Heating/ Cooling	Ventilated facade with macro- encapsulated PCM inside the air chamber, air based	Alveolar brick	Active/ Passive	Active/ Passive
		Diarce et al. [34]	Vitoria-Gasteiz, Spain	Warm temperate, Fully humid, Warm summer	Heating/ Cooling	Ventilated facade with macro- encapsulated PCM as external layer, air based	Brick based walls	Active	Active

Thermal solar	collectors	Eames and Griffiths [36], Griffiths et al. [37], Huang et al. [38]	-	Numerical model	DHW	Thermal energy storage unit with PCM integrated in a thermal solar collector	-	Active	Active
Thermal management of PV systems		Huang et al. [43-45]	-	Numerical model, Laboratory facility	Thermal management PV	Building integrated photovoltaic panel with PCM storage vessel behind the PV panel	-	Passive	Passive
		Hasan et al. [46,47]	Dublin, Ireland and Vehari, Pakistan	Warm temperate, Fully humid, Warm summer/ Arid, Desert, Hot arid	Thermal management PV	Building integrated photovoltaic panel with PCM storage vessel behind the PV panel	-	Passive	Passive
		Japs et al. [48]	Paderborn, Germany	Warm temperate, Fully humid, Warm summer	Thermal management PV	Building integrated photovoltaic panel with PCM bags behind the PV panel	-	Passive	Passive
		Jie et al. [49]	Hefei, China	Warm temperate, Fully humid, Hot summer	Heating, electricity	Trombe Wall combined with PV panel	Brick based walls	Active	Active
Heat storage water tanks	50	Sonnenhaus- Institu [52]	Germany	Warm temperate, Fully humid, Warm summer	Heating, DHW	Water storage tank from solar systems	-	Active	Active/ Passive
	Building	Jenni Energietechnik Inc. [56] Simons and Firth [60]	Switzerland	Warm temperate, Fully humid, Warm summer	Heating, DHW	Water storage tank from solar systems	-	Active	Active/ Passive

	Energetikhaus 100 [57-58] ProMassivhaus [59]	Germany	Warm temperate, Fully humid, Warm summer	Heating, DHW	Water storage tank from solar systems	-	Active	Active/ Passive
Ground integrated	Clarke et al. [62] and Colclough [61,63]	Ireland	Warm temperate, Fully humid, Warm summer	Heating, DHW	Integrated underground seasonal thermal energy storage tank	Light weight builging	Active	Active

802 ¹Climate conditions following the Köppen-Geiger climate classification [64].

803 10. Conclusions

804

805 Thermal energy storage (TES) is considered a promising principle that enhances the 806 efficiency of renewable energies through the reduction of the supply and production 807 gap. There are many studies in the literature where TES has been applied on building 808 envelopes as passive system, in the HVAC systems or in solar thermal systems. But 809 when designing building systems the location where the system will be installed and its 810 volume has to be taken into account. Although current TES technologies developed by 811 researchers demonstrated significant potential, there is a lack of knowledge concerning 812 their functional and architectural building integration. Since the main objective is the 813 implementation of TES in different components of the building to reduce its energy 814 consumption, the incorporation of these systems should be as helpful as possible for the 815 architects and engineers involved with design.

816

The integration of thermal storage systems in buildings is considered a relevant aspect to take into account in building designs, in order to overcome the problems of space availability for installations in buildings. Some systems can be found in the literature which show that building integration of TES systems is not only possible but already done today.

822

Active systems require an effort in their design to achieve an adequate incorporation,
taking into account climatic conditions, aesthetical and functional requirements. In this
paper a summary and classification on building active integration has been carried out.

826

827 Building core activation is demonstrated to be an interesting technology for new 828 constructions domestic, public or office buildings. However, ceiling and floor activation 829 components are considered better than wall activation as they are usually exposed and 830 wall surfaces are usually used for shelving, cupboards, or other furniture. Moreover, few 831 commercial products have been developed as prefabricated components with the 832 implementation of water pipes in a concrete slab or air ducts system inside a hollow 833 concrete slab.

834

835 Since, energetic regulations in building sector are becoming stricter, old buildings need836 retrofitting to accomplish the new energy efficiency standards so implementation of

energy saving actions must be undertaken. Suspended ceiling products such as radiant
panels or thermal activated gypsum panels, which were experimentally tested with
successful results, may be possible solutions for building energetic refurbishment.

840

841 Office and public buildings have huge potential on implementing thermal energy 842 storage in double skin facades and in ventilation systems either air ducts or air handling 843 units. Commercial systems which incorporate phase change materials in the AHU are 844 currently marketed for use in buildings. Other active systems with TES reviewed have 845 included the incorporation of PCM in BIPV panels where BIPV-PCM systems have 846 demonstrated and increase in PV performance due to the thermal management 847 functionality of the PCM through excess heat storage.

848

Some seasonal thermal water tanks coupled to solar systems have been installed within the last decade in central Europe countries to cover domestic hot water and heating supply.. The main issue to highlight is the architectural integration of the huge water storage tanks, for example making them a feature of stairwells in single houses and small apartments building. Moreover, underground integration of seasonal thermal storage water tanks was also presented. As seasonal water tanks integration requires lot of space for their integration it has limited potential.

856

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858

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