

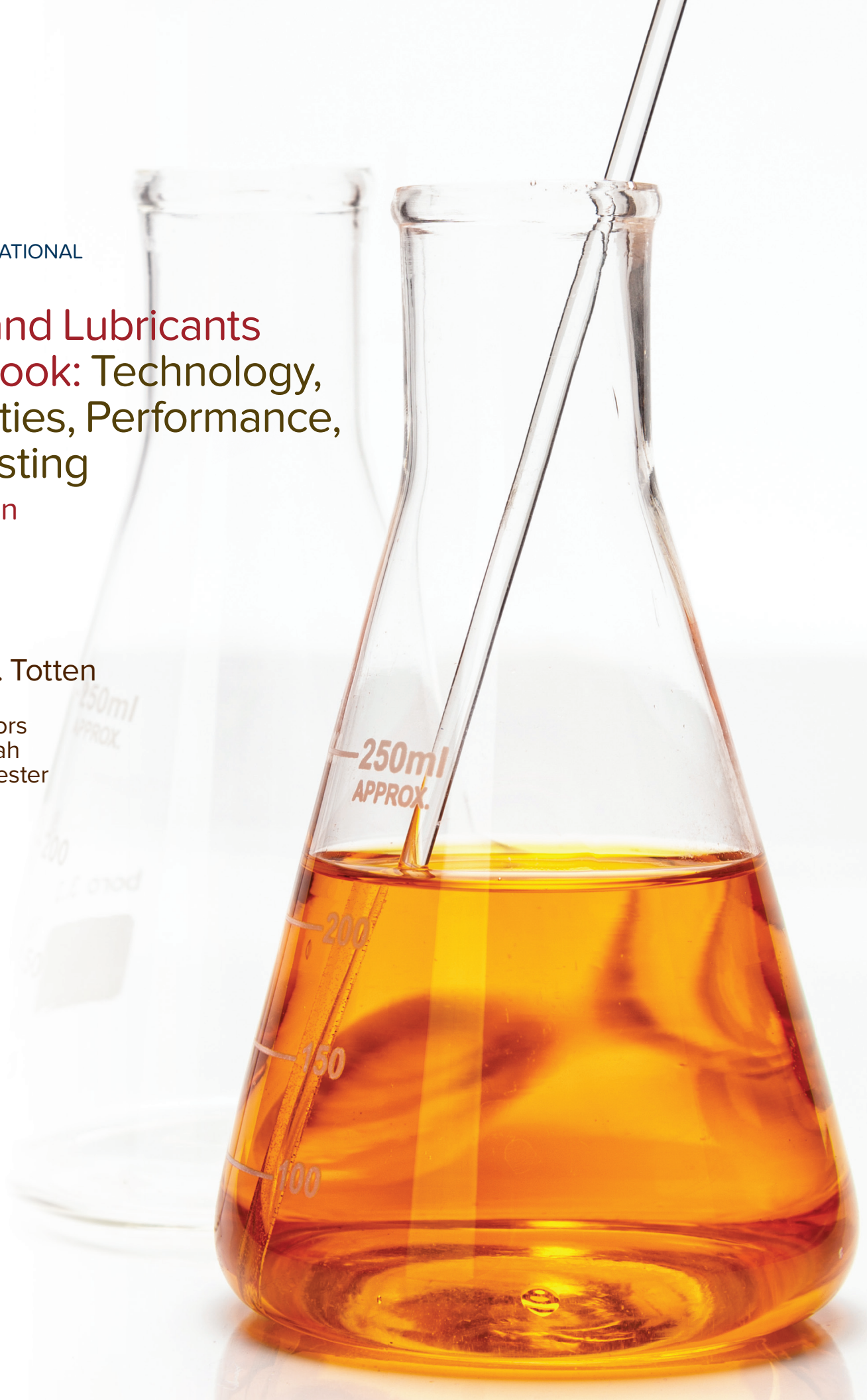


ASTM INTERNATIONAL
Manual

Fuels and Lubricants
Handbook: Technology,
Properties, Performance,
and Testing
2nd Edition

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Foreword

THIS PUBLICATION, *Fuels and Lubricants Handbook: Technology, Properties, Performance, and Testing, 2nd Edition*, was sponsored by ASTM Committee D02 on Petroleum Fuels and Lubricants and edited by George E. Totten (G. E. Totten & Associates, LLC, Seattle, WA). The section editors were Rajesh J. Shah (Koehler Instrument Company, Holtsville, NY) and David R. Forester (Fuel Quality Services, Inc., Flowery Branch, GA). This publication is Manual 37: 2ND of ASTM's manual series.

Dedication

I am especially indebted to the continuing support of my wife, Alice Totten (George)

To Kian, who always inspires and taught me patience and gratitude (Raj)

To Lisa Drennen, for her countless hours of assistance with ASTM technical committee ballots, minutes, and standard documents, and for her unwavering support (David)

The editors also express their sincere appreciation to all the contributing authors and staff for the dedication and patience in providing their vital assistance in making this extensive work become a reality.

Contents

Preface	xi
Section I: Petroleum Refining Processes for Fuels and Lubricants Basestocks	
1 Petroleum Oil Refining Marvin S. Rakow	1
2 Used Oil and Re-Refining Barbara J. Parry	29
3 Asphaltenes Review: Characterization and Modeling Sohrab Zendehboudi	39
4 Petroleum Waxes G. Ali Mansoori, H. Lindsey Barnes, and Glenn M. Webster	79
5 Coal-to-Liquid Conversion Processes: A Review Burtron H. Davis	115
Section II: Fuels: Properties and Performance	
6 Liquefied Petroleum Gas Robert J. Falkiner and Andy Pickard	145
7 Motor Gasoline Lewis Gibbs and Andrea Schütze	179
8 Aviation Fuels Roger Gaughan, Stanford Seto, and George Wilson	209
9 Automotive Diesel Fuel, Burner Fuel, Nonaviation Gas Turbine Fuel, and Kerosene Steven R. Westbrook	239
Section III: Hydrocarbons and Synthetic Lubricants: Properties and Performance	
10 Petroleum-Derived Hydrocarbon Base Oils Syed Q. A. Rizvi	271
11 Hydrocarbons for Chemical and Specialty Uses George Luis Gonzalez	333
12 Additives and Additive Chemistry Syed Q. A. Rizvi	351
13 Synthetic Lubricants: Nonaqueous John Sherman	513
14 Synthetic Lubricants: Aqueous John Sherman	535

15	Environmentally Acceptable Ester-Based Hydraulic Fluids Hubertus Murrenhoff, Andreas Rimmelman, and Nicolai Otto	553
16	Turbine Lubricating Oils and Hydraulic Fluids W. David Phillips, James B. Hannon, and J. W. George Staniewski	581
17	Hydraulic Fluids Paul W. Michael and Hongmei Zhao	645
18	Compressor Lubricants William Hum, Kai Su, and Vasu Bala	683
19	Gear Lubricants Vasu Bala	721
20	Automotive Engine Lubricants Luc Girard, Simon Tung, Mathias Woydt, and Dennis Bachelder	753
21	Metalworking and Machining Fluids Syed Q. A. Rizvi	865
22	Lubricating Greases Rajesh Shah and William Tuszynski	935
23	Heat Transfer Fluids Gerald E. Guffey II and James E. Johnson	959
24	Nonlubricating Process Fluids: Steel Quenching Technology Bozidar Liščič, Rosa L. Simencio Otero, Luigi L. M. Albano, George E. Totten, and Lauralice C. F. Canale	977
25	Ionic Liquid Lubricants: Basics and Applications Huaping Xiao	1037
Section IV: Performance/Property Testing Procedures		
26	Static Petroleum Measurement Lee Oppenheim	1055
27	Analysis of Liquid Fuels and Lubricants Annie Pathiparampil, Larry Tucker, Mike Birke, and Stephen Roby	1069
28	Elemental Analysis R. A. Kishore Nadkarni	1085
29	Chromatography Methods in the Petroleum Fuels and Lubricants Industry Lawrence E. Wilkinson	1109
30	Infrared Spectroscopic Analysis of Petroleum, Petroleum Products, and Lubricants James M. Brown	1125
31	Nuclear Magnetic Resonance Characterization of Petroleum Heather D. Dettman	1137
32	Mass Spectrometry in the Petroleum Industry Diana Catalina Palacio Lozano, Martha Liliana Chacón-Patiño, Andrea Gomez-Escudero, and Mark P. Barrow	1151
33	Volatility Rey G. Montemayor	1171
34	Particle Counting: Fuels and Lubricants Mike Sherratt and Steve Georgii	1215
35	Biodeterioration Frederick J. Passman	1237
36	Temperature Measurement Kenneth O. Henderson	1269

37	Combustion Characteristics of Diesel and Spark-Ignition Engines Kevin L. Hoag	1279
38	Engineering Sciences of Aerospace Fuels A. Scott Hutzler	1295
39	Properties of Fuels, Petroleum Pitch, Petroleum Coke, and Carbon Materials Semih Eser and John M. Andréen	1327
40	Oxidation of Lubricants and Fuels Rajesh Shah, Syed Q. A. Rizvi, Cyril Migdal, and Kevin DiNicola	1363
41	Corrosion Maureen E. Hunter and Robert F. Baker	1405
42	Corrosion of Pipeline Steel Faysal Fayezi Eliyan, Ibrahim M. Gadala, Hung Ha, and Akram Alfantazi	1417
43	Flow Properties and Shear Stability Kenneth O. Henderson	1485
44	Cold Flow Properties Kenneth O. Henderson	1519
45	Environmental Characteristics of Fuels and Lubricants Mark L. Hinman and In-Sik Rhee	1539
46	Lubrication Fundamentals Wei Dai, Huaping Xiao, George E. Totten, and Hong Liang	1565
47	Tribology Testing and Modeling Lavern D. Wedeven	1631
48	Lubricant Friction and Wear Testing Michael Anderson and Frederick E. Schmidt	1671
49	Statistical Quality Assurance of Measurement Processes for Petroleum and Petroleum Products Alex T. C. Lau	1701
	Index	1711

Preface

The original objective of ASTM's *Fuels and Lubricants Handbook: Technology, Properties, Performance, and Testing* was to provide an extensive, in-depth, well-referenced manual on fuels and lubricants. Although the primary focus of this handbook is on petroleum fluids, there is also coverage of nonpetroleum materials such as synthetic lubricants, vegetable oils, and ionic fluids when they may be used as functional alternatives to their petroleum counterparts.

The ASTM *Fuels and Lubricants Handbook: Technology, Properties, Performance, and Testing, First Edition* was published in 2003 and it contained 38 chapters. Although still widely used throughout the world as an internationally recognized standard reference text, after 15 years it was vital that it be updated. This was the primary goal of the current edition of the book. The chapters

contained in *Fuels and Lubricants Handbook: Technology, Properties, Performance, and Testing, Second Edition* have been updated and, in most cases, rewritten. Furthermore, the addition of new chapters represents a significant increase in the breadth and depth of coverage, reflecting the continuing vital importance of petroleum technology. Topics covered in the 49 chapters contained in this book include an overview of general material production, fuels, lubricants, greases, nonpetroleum process fluids, ionic fluids, and testing.

With the revised and updated material, in addition to substantially expanded coverage, we expect that the ASTM *Fuels and Lubricants Handbook: Technology, Properties, Performance, and Testing, Second Edition* will continue its tradition as a prominent international academic and industrial reference.



George E. Totten received his BS and MS degrees from Fairleigh Dickinson University in New Jersey and his Ph.D. from New York University. Dr. Totten is past-president of the International Federation for Heat Treating and Surface Engineering (IFHTSE) and a fellow of ASM International, SAE International, ASTM International, IFHTSE and he is a Founding Fellow of AMME (World Academy of Materials Manufacturing Engineering). Dr. Totten is a

Professor at Portland State University, Portland, OR and a visiting professor at the University of Sao Paulo in Sao Carlos, Brazil. He is also president of G.E. Totten & Associates LLC, a research and consulting firm specializing in Thermal Processing and Industrial Lubrication problems. Dr. Totten is the author or coauthor (editor) of approximately 800 publications including patents, technical papers, chapters and books.



David R. Forester serves Fuel Quality Services, Inc. as Global Products Development Manager. He has over 40 years' experience in the fuel and refining additive business and has over 35 US patents on development of diesel and jet fuel additives, refinery antifoulants, and other refinery and process related additives. He has designed, implemented and/or automated many fuel test methods, including many ASTM standards that have

resulted in new additive products, reformulations, and improvements to diesel fuel additive products.

Mr. Forester is a member of ASTM International Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and currently serves as Chairman of Subcommittee D02.14 Stability, Cleanliness and Compatibility of Liquid Fuels. He has received numerous awards including the Lowrie B. Sargent Leadership Award, the Sydney D. Andrews Scroll of Achievement, and the Eagle Award. He is also a member of the Society of Automotive Engineers (SAE) and TC-7, and led a major rewrite effort of J313 Surface Fuel Standard on diesel fuel.

Mr. Forester has authored or coauthored multiple SAE and International Association for Stability, Handling and Use of Liquid Fuels (IASH) papers/presentations, and coauthored Chapter 11 "Methods for Assessing Stability and Cleanliness of Liquid Fuels" in Significance of Tests for Petroleum Products, 8th Edition, published 2010 by ASTM.

Mr. Forester graduated in 1975 with a BA in Chemistry from Texas A & M University.



Raj Shah is a Director at Koehler Instrument Company, in Long Island, NY where he has been working for the past two decades. He holds a Bachelor's degree in Chemical Engineering from the Institute of Chemical Technology (ICT), a Ph.D. in Chemical Engineering from The Pennsylvania State University and a MCP degree in Marketing and Management from Long Island University. Dr. Shah also has the distinction of being the only person

to hold all 6 of these highly coveted certifications: CPC, CCHE, CEng, CSci, CChem, and CPEng., and the singular honor of being an elected Fellow of these international professional organizations: namely, STLE, NLGI, AIC, RSC and EI.

Raj is a Certified Professional Chemist and a Certified Chemical Engineer with the National Certification Commission in Chemistry and Chemical Engineering. He has also been awarded the Chartered Scientist status from the Science Council, UK, the Chartered Chemist status from the Royal Society of Chemistry, and the Chartered Engineer status from the Engineering council, UK.

Dr. Shah had been recently conferred the distinction of being a Chartered Petroleum Engineer from the Energy Institute in recognition of his specific expertise as a practitioner in energy engineering. Dr. Shah is also a recipient of the PM Ku medal from STLE and the Bellanti Memorial award from NLGI.

Dr. Shah is an active member of ASTM, STLE, NLGI, SAE, ACS, AOCS, SPE, IFT and AIChE and chairs various subcommittees in several of these organizations. He has been a co-instructor for the ASTM Motor Gasoline course, and the ASTM Fuel Technology course. Raj is also a three-time recipient of the ASTM Award of Excellence and the ASTM Eagle Award from Committee D02.

Dr. Shah is an elected fellow of the Royal Society of Chemistry, which is typically awarded by one's peers to signify a scientist's high level of accomplishment. He was awarded his fellowship from the STLE, in recognition of his outstanding contributions to the field of lubrication and tribology and he received his Fellow award at NLGI International for his work on greases.

He has over 100 publications and was also a coeditor of the first edition of this book. He has received multiple awards from NLGI India and is also a distinguished alumni award recipient from the Institute of Chemical Technology.

Raj has volunteered on the Founders board of directors of Developmental Disabilities institute, a school for autistic children on Long Island, and served on the NLGI board of directors for over 15 years. He is currently on the advisory boards of The Department of Chemical Engineering, State University of New York, Stony Brook; The School of Engineering, Design, Technology and Professional programs (SEDTAPP), Pennsylvania State University; and the Samuel Ginn College of Engineering, Tribology and Lubrication Science Minor at Auburn University. Fluent in multiple languages, he enjoys kayaking, mixology, mobile photography and lives in Melville, NY with his family.

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