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## Titanate based photocatalysts for climate-efficient water treatment

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### Abstract

The sol-gel dip-coating method is a simple method to synthesize TiO<sub>2</sub> thin film, using titanium butoxide and hydrogen peroxide. In this study in addition to TiO<sub>2</sub> thin film, the photocatalytic activity of its intermediate products, titanium peroxide gel and ambient dried titanium peroxide film, was also evaluated. The titanium peroxide gel was used directly after gelation, ambient dried titanium peroxide film coated on glass rings was used without thermal treatment and anatase TiO<sub>2</sub> thin film was used after thermal treatment at 500°C. These photocatalysts were characterized by different characterization techniques and their adsorption and photocatalytic activity were evaluated by using methylene blue as a model pollutant. All three photocatalysts adsorbed the selected dye model and degraded it in the presence of sunlight but with different removal rate. It was found that the gel had the highest removal rate followed by ambient dried titanium peroxide film and TiO<sub>2</sub> thin film. However, this sequence was vice versa in the case of photocatalyst life span when the photocatalysts were reused. The photocatalytic study showed that all three photocatalysts are very effective for 100% degradation of methylene blue within 5-60 minutes under sunlight irradiation. This can be a breakthrough of using titanate based photocatalyst for the cost-effective adsorption and photocatalytic degradation of pollutants based on the climate and availability of sunlight. The energy cost analysis was performed for the catalyst based on electrical power consumption. The calculated power cost for synthesizing TiO<sub>2</sub> thin film was approximately 0.9 \$/kWh. However, the energy required for the synthesis of two other catalysts was zero, means there is no money needed to be spent on electricity.

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*Keywords:* TiO<sub>2</sub>; Titanium peroxide gel; amorphous; thin film; photocatalysis; methylene blue, cost-effective

## 1. Introduction

TiO<sub>2</sub> is the most commonly used effective photocatalyst for different environmental applications and in the most cases of heterogeneous photocatalysis, the enhanced photoactivity of semiconductors attributed to their superior adsorption capacity [1]. Photocatalytic oxidation technology based on TiO<sub>2</sub> has been proven effective for degradation and mineralization of almost all of types of organic compounds and is regarded as one of the most prospectively environmental clearing technologies [2]. However, the conventional TiO<sub>2</sub> nano-powder has the disadvantage of requiring mixing during the reaction process and their separation is cumbersome, as it needs membrane technology to be involved. During past few decades, TiO<sub>2</sub> thin film has been gaining much attention as useful photocatalysts to offer practical benefits, however the available approaches are still complicated, costly and light dependent. Although, many studies are revealed that TiO<sub>2</sub> cannot work efficiently in the visible and solar light, in this study to the best of our knowledge we could successfully synthesize and use efficient titanate based photocatalysts for pollutants adsorption and degradation in sunlight. This kind of photocatalyst have higher efficiency in adsorption and photocatalytic degradation while suggest a simple and efficient solution to solve environmental and energy problems especially in the field of water treatment based on climate and sunlight availability. For the fabrication of TiO<sub>2</sub>, the sol-gel method has been used almost exclusively; however, it requires a subsequent thermal treatment to induce crystallization of the formerly amorphous titania gel, which results in particle agglomeration and hence reduction in specific surface area [3].

To meet the requirement for the practical application of photocatalyst, it should be highly photocatalytic active, cost-effective and should have high efficiency, as for practical application a large volume of photocatalyst and consequently raw materials are required. Therefore, the aim of this work was to develop a cost-effective and efficient photocatalyst for the pollutant degradation based on sunlight availability. Therefore, three types of titanate based photocatalysts including titanium peroxide gel (TPG), its amorphous ambient dried film (AmTF), and its thermal treated thin film (AnTF) were prepared and were evaluated for their adsorption and photocatalytic activity using Methylene Blue (MB) as a model pollutant. The efficiency of these photocatalysts in dark condition and under sunlight irradiation were studied and their life span were compared. The energy cost analysis for the catalyst was estimated based on electrical power consumption.

### Nomenclature

A	TPG: Titanium peroxide gel
B	AmTF: Amorphous ambient dried Titanium peroxide gel film
C	AnTF: Thermal treated Anatase TiO <sub>2</sub> film

## 2. Material and methods

### 2.1 Synthesis of Photocatalyst

The similar procedure as reported in our earlier work was followed [13]. To prepare TPG, 10g titanium butoxide, was hydrolyzed and washed with 100 ml of deionized (DI) water 2 times. 100 ml 30% aqueous H<sub>2</sub>O<sub>2</sub> was added to get a transparent orange sol of titanium peroxide, under continuous stirring 500 ml DI water added during the dissolution of titanium hydroxide in H<sub>2</sub>O<sub>2</sub> to create transparent yellow gel which simultaneously maintains the temperature of the reaction too.

To prepare AmTF, 4.2g Titanium butoxide was hydrolyzed and washed with 100 ml of distilled water 2 times. To produce the sol of titanium peroxide, 15 ml of 30% hydrogen peroxide was added to this white precipitate with continuous stirring. When all precipitate completely dissolved, and orange color sol appears the glass rings and glass

slides were added to this sol for coating purpose. An amorphous titanium peroxide gel film was formed on the surface of glass rings and were thereafter left to dry at ambient temperature for 3–4 days.

To prepare AnTF, the AmTF explained above thermally treated at 500°C in a furnace at an ascending heating rate of 50°C, 100, 200 and 500°C.

## 2.2 Characterization

The  $\zeta$ -potential of TPG was measured a Zeta Puls Analyzer. Zeta Potential measurement are used to assess the stability of colloidal systems. To study the optical properties of the as-prepared photocatalysts UV-Visible spectroscopy (UV-Vis) of the photocatalysts was recorded by a UV-Visible Spectrophotometer (Shimadzu UV-2101PC, JASCO model V-670). The crystal structure and phase purity of the AmTF and AnTF samples were measured by powder X-ray diffraction (XRD) using an XRD spectrometer (Bruker AXS D8). The morphology of the photocatalysts were analyzed by a scanning electron microscope (SEM) (JSM 6360A, JEOL). FTIR was conducted to determine the functional group available on the surface of prepared catalyst using FTIR spectroscope (JASCO model FT/IR-6100typeA).

## 2.3 Photocatalytic activity

MB solution 10mg/l was used for photocatalysts activity evaluation. For this purpose, known amount of photocatalyst was used (TPG:10g gel in 50ml MB solutions, AmTF and AnTF: 15g coated glass rings in 50 ml MB). Sunlight was a source of irradiation. UV-Vis spectra of sample were recorded at different time intervals.

## 2.4 Energy cost analysis

Performing cost analysis and estimation of catalyst's cost is to enable us take a rapid decision in research and commercialization of catalysts. In this study, the cost comparison was done based on electrical power consumption.

## 3. Results and discussion

### 3.1 Structural and Chemical Characterizations

Gels are dispersion of macromolecules in liquid and a colloidal system. In this study TPG is formed when excess peroxides have been consumed [4]. Since one important component of this gel is the titanium-peroxy-radical, which can be called titanium peroxy gel [5]. The gel contains a superoxide or perhydroxyl radical, which may be formed in the gel and is stable for a long period of time. Normally, surface of  $\text{TiO}_2$  is positively charged in acid media and negatively charged in alkaline one with an isoelectric point of about pH 6 -7 [6]. The isoelectric point of TPG is relatively acidic (only about pH 3-4) and negatively charged. This was confirmed by Zeta potential measurement and it was found to be between -40 to -50 for the stable gel. Strong negative or positive surface charges stabilize a suspension and avoid particle aggregation [7]. The diffuse reflectance UV-Visible spectra of TPG (Fig.1a) indicate that absorption edge is shifting to the visible light region. UV-Visible spectroscopy of AmTF, showed that the absorption threshold of the photocatalyst shifted to higher wavelength (Fig.1b). The estimated band gap for titanium complex film in this study indicates a narrowing of band gap to 2.8 eV occurred in comparing to commercial  $\text{TiO}_2$  Degussa. Fig. 1b present the UV-Vis spectroscopy of prepared AnTF, the absorption threshold of AnTF shifted to the higher wavelengths. Band gap estimation of samples was performed, and these values show a band gap narrowing from 3.14 to 2.84 eV.

The XRD pattern (Fig. 2a) of AmTF shows that it is amorphous, as there are no sharp peaks in the spectrum, however weak peaks show that AmTF contains different oxides of titanium such as  $\text{TiO}_2$  (002),  $\text{Ti}_3\text{O}_5$  (110),  $\text{Ti}_5\text{O}_9$  (102,121),  $\text{Ti}_7\text{O}_{13}$  (105,122), etc. [8]. It is suggested that the films have the structure of amorphous network in which weakly bound oxygen is trapped in the form of peroxide groups.

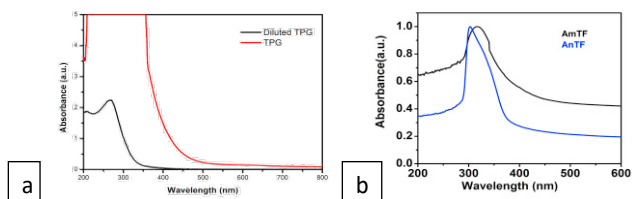


Figure 1 UV-Vis spectra of photocatalysts, (a) TPG and (b) AmTF and AnTF

In FTIR spectra in Fig. 2b the absorption from 3,000 to 3,600  $\text{cm}^{-1}$  can be assigned to the stretching vibration of the hydrogen-bonded OH groups of the adsorbed water and the titanium hydroxide obtained by hydrolysis of titanium alkoxide [9]. The absorption around 1,600  $\text{cm}^{-1}$  is due to O–H stretching and deformation mode of adsorbed  $\text{H}_2\text{O}$  [10], while the band sat 1,517  $\text{cm}^{-1}$  and 1,430  $\text{cm}^{-1}$  belong to carboxyl (COO) group [11]. The observed absorption at 922 and 823  $\text{cm}^{-1}$  can respectively be assigned to the stretching vibration of the O–O bond and the Ti–O bond in the  $\text{O}=\text{Ti}-\text{O}-\text{O}-\text{H}$  bond to titanium oxide and titanium peroxy acid. The peak at 502  $\text{cm}^{-1}$  may be due to vibration mode of Ti–O bonds in  $\text{TiO}_2$  lattice [12]. These results are in agreement with the XRD results showing small peaks of titanium oxides.

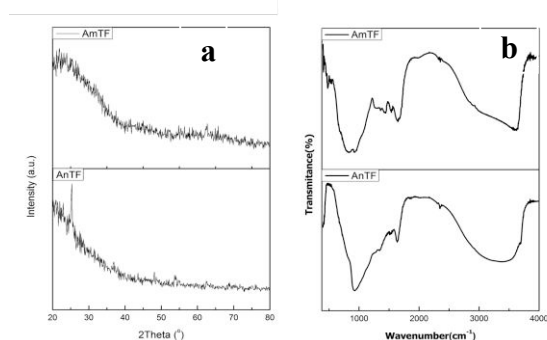


Figure 2 XRD pattern of AmTF and AnTF photocatalyst (a) and their FTIR (b)

Microscopic image of AmTF and SEM image of AnTF, figure 3a and 3b respectively were recorded to investigate their structural and surface characteristics. It was observed that the coating was transparent in both cases. The films were sufficiently strong to sustain for all the cycles in photocatalyst. XRD patterns of the AnTF (Fig. 2a) are characterized by one major peak at  $2\theta = 25.32^\circ$  which corresponds to (101) reflections of the anatase phase of  $\text{TiO}_2$ . Bragg reflections at angles of  $25.3^\circ$ ,  $48.1^\circ$ , and  $55.6^\circ$  corresponded to (101), (200), and (211) tetragonal crystal planes of anatase phase  $\text{TiO}_2$ , respectively. The calculated particle size of  $\text{TiO}_2$  in the thin film was 37 nm as calculated by Scherrer's formula.

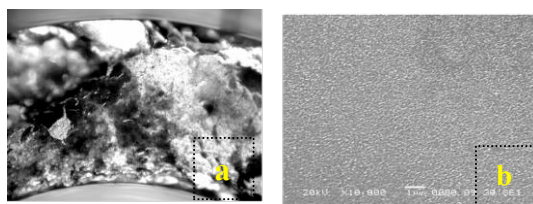


Figure 3 (a) Micrograph of AmTD and (b) SEM of AnTF

### 3.2 Photocatalytic activity and reuse evaluation of photocatalyst

Photocatalytic activity of gel, chips and thin film were evaluated for removal of MB under dark and solar radiation. A cationic form of MB can be reduced and changed from blue to colorless by accepting a photocatalytically generated electron. The 100% adsorption and degradation of MB by TPG, AmTF and AnTF was achieved under sunlight. In the case of TPG 100% of MB removal happened even in the absence of sunlight. It was found that there is direct relation between the zeta potential and TPG adsorption capacity.

The results of MB removal in the presence of photocatalysts, under dark and solar light irradiation at different time intervals are presented in Fig. 4a. There is a sharp reduction in MB concentration in first 5 min of contact which is due to the fast adsorption of MB at beginning. Almost 100% degradation of MB was observed during 5 and 60 min for TPG, AmTF and AnTF, respectively. The results of photocatalysts reusability showed that under identical condition TPG can be reused 5 times without any reduction in efficiency and AmTF and AnTF can be reused about 20 cycles without significant reduction in efficiency. Fig.4b shows AmTF and AnTF photocatalyst after MB removal after 20 cycles.

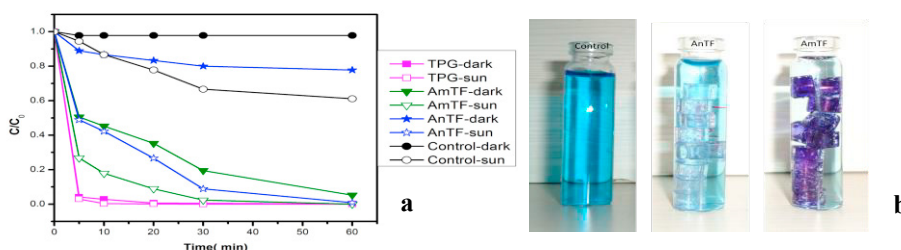


Fig. 4. MB removal using different photocatalyst in two different condition (a) and photocatalyst after 20 cycles

### 3.3 Energy cost analysis

In this study as mentioned, the power consumption was used for the cost comparison. Therefore, the electrical power consumed for synthesis of the photocatalysts was used to estimate the cost of energy required by the system.

Table 1 illustrates the cost estimated for the power consumed for the synthesis of AnTF photocatalyst as it needs electricity for the heat treatment. However, the other two catalysts (TPG and AmTF) did not need heat treatment; consequently, no electricity cost. The calculated power cost for synthesizing TiO<sub>2</sub> thin film was approximately 0.9 \$/kWh.

**Table 1** The cost analysis for AnTF (TiO<sub>2</sub> thin film) synthesized by sol-gel method based on electrical power usage.

Synthesis Method	Chemicals	Temperature(C)	Time(H)	Power kW	kWH	Cost(\$/kWh)
Sol-gel method	Titanium butoxide	50	0.75	0.9936	0.7452	0.0621
		100	0.75	2.2356	1.6767	0.139725
		200	0.75	5.589	4.19175	0.3493125
		500	0.75	5.589	4.19175	0.3493125
<b>Total</b>	-	-	-	<b>14.4072</b>	<b>10.8054</b>	<b>0.90045</b>

### 4. Conclusion

Three types of titanate based photocatalysts were synthesized using a simple sol-gel method. Their adsorption and photocatalytic activity were evaluated for MB removal. TPG was prepared without any thermal treatment. The results illustrated that the MB removal process could be completed in 5 min using TPG independent of sunlight, however it regenerates faster under sunlight irradiation. Removal efficiency and stability of TPG was found to be greatly affected by zeta potential. It can be regenerated and reused for 5 times without significant reduction in

photocatalytic activity. The obtained gel has great potential in practical use in the area where the sun irradiation is limited.

AmTF was also prepared at ambient temperature. XRD and FTIR analysis of AmTF shows that the film consisted of different oxides of titanium. The band gap energy of this film was calculated to be about 2.8 eV indicating that there is band gap narrowing comparing to commercial TiO<sub>2</sub>. This amorphous film found to be active for adsorption and degradation of MB, indicating the potential of this photocatalyst for the treatment of the dye house and textile wastewater.

AnTF with high durability was prepared under thermal treatment up to 500°C. This thin film also was found to be active for photocatalytic degradation of methylene blue under solar light. XRD analysis of AnTF shows that the TiO<sub>2</sub> anatase is the main crystalline phase. The band gap energy of the TiO<sub>2</sub> thin films was calculated to be about 2.91 eV for powder and 3.1 eV for the films heated up to 500°C, indicating band gap narrowing.

Among the catalysts investigated the TPG gel were the most active and AnTF, films calcined up to 500°C were found to be most durable catalyst for degradation of methylene blue. Finally, the most important observation is the long life of these films which can be used for number of cycles. There is no need for separation or filtration of photocatalyst and most importantly, it is reusable. The use of sunlight as a source of light adds to the economy of process.

It could be concluded that these photocatalysts can contribute to the photocatalytic treatment of water/wastewater in different part of the world based on the climate condition and this can lead to a breakthrough for the application of a climate-efficient titanate based photocatalyst. The cost analysis was performed for the thin film and it indicate this photocatalyst is a cost-effective

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