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1 **PREDICTING CRATER FORMATION FROM FAILURE OF**
2 **PRESSURISED WATER MAINS THROUGH ANALOGY**
3 **WITH BURIED EXPLOSIVE EVENTS**

4 Andrew D. Barr, Ph.D ¹; Sam E. Rigby, Ph.D ²; Richard Collins, Ph.D ³;
 Vanessa Speight, Ph.D ⁴ and Thomas Christen ⁵

5 **ABSTRACT**

6 Brittle failure of a buried pressurised water pipe can result in rapid crater formation and
7 throw debris over large distances, as well as longer-term flooding and scour effects. Due to
8 the potential for injury and property damage in a failure event, it is desirable to develop
9 policies to enforce safe stand-off distances around high-risk pipes. Little published data is
10 available on the formation of craters during the initial pressure release from a pipe burst, but
11 an analogy can be made with buried explosives events, for which a large body of data exists.
12 This paper uses finite-element modelling of buried pipe failures to assess the parameters
13 affecting crater diameter, where pipe diameter, pressure, air content and burial depth are
14 shown to be significant. An explosive cratering tool is modified for use with water pipes by
15 converting the energy release from a failing pipe to an equivalent mass of explosive. The
16 modified tool reliably replicates the crater size from the modelling results, and accurately
17 predicts the modelled crater size in new failure scenarios ($r^2 = 0.95$), indicating the potential
18 of the tool for use in developing policy around safe stand-off distances.

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19 **Keywords:** failure; cast iron; burial depth; crater; buried explosives; finite element mod-
20 elling; safe stand-off distance

21 INTRODUCTION

22 The failure of large-diameter water mains can result in significant damage to nearby
23 property and infrastructure. As well as the flooding risk associated with smaller pipes, large
24 cast iron or pre-stressed concrete pipes can fail in a brittle manner and with little warning,
25 releasing large volumes of pressurised water over a short time period. This sudden release of
26 pressure can result in the rapid formation of craters and throw soil, rocks and ground cover
27 debris over large distances, endangering public safety and adjacent properties (BBC News,
28 2017).

29 Besides regular inspection and maintenance of the network, the potential for damage
30 can be mitigated by enforcing a stand-off distance between large-diameter pipes and the
31 surrounding buildings, with further design requirements applied to any structures within
32 this boundary. For example, the Washington Suburban Sanitary Commission used ten case
33 studies of large-diameter breaks (mostly pre-stressed concrete, 900 mm to 2400 mm diameter)
34 to recommend a 24 m (80 ft) stand-off distance based on recorded crater diameters and debris
35 throw (WSSC, 2012).

36 Large-diameter pre-stressed concrete is not common in the UK water distribution net-
37 work, which is instead dominated by cast and ductile iron pipes, the majority of which are
38 below 1000 mm diameter. Failure of these pipes is likely to be less catastrophic than ob-
39 served in the WSSC study, but this is balanced by the increased likelihood of failures in
40 smaller-diameter pipes (Rajani et al., 1996) and in pipes constructed from cast iron (Rajeev
41 et al., 2014).

42 The failure mechanism of cast iron pipes is dependent on diameter: pipes smaller than
43 380 mm (15 inches) tend to fail by circumferential cracking and pipes larger than 500 mm
44 (20 inches) tend to fail with longitudinal cracks, while intermediate sizes may fail by spiral
45 fracture (Makar et al., 2001). All diameters of cast and ductile iron pipe are susceptible

46 to corrosion, which can lead to a sudden blow-out failure when combined with a pressure
47 transient of sufficient magnitude (Jung et al., 2007). Even routine pump and valve operations
48 can result in large transients with the potential to damage pipework: Rathnayaka et al. (2016)
49 observed surges of up to 600 kPa (6 bar) while monitoring a distribution network under
50 normal conditions. The risk of failure is magnified by the potential presence of volumes of
51 air and other gases in the water pipes, which can occur due to either entrainment in pump
52 systems or dissolved gases coming out of solution (Boulos et al., 2005).

53 An engineering assessment is required to develop policy on safe stand-off distances against
54 these types of failures, and while little literature exists on the formation of craters due to
55 water pipe failures, there is a large body of research on the craters produced by buried
56 explosive events (e.g. Knox and Terhune (1965); Ambrosini and Luccioni (2006)). Like
57 water pipe failures, buried explosions result in a sudden release of energy which can eject
58 soil, and the size of the crater is related to the rate of energy release, the depth at which the
59 release occurs and the properties of the surrounding soil and ground cover (Dillon, 1972).

60 Scaling laws have been developed for blast and impact processes to enable predictions of
61 crater formation in events as varied as planetary impacts and nuclear explosions (Schmidt
62 and Housen, 1987; Holsapple, 1993). These methods use dimensionless forms (Housen et al.,
63 1983) and point-source approximations (Holsapple and Schmidt, 1987) to define a power law
64 relationship between crater volume, the energy of the impact or explosion and the strength
65 of the target material. The resulting scaling law reliably predicts experimental cratering
66 results from the smallest to largest events (Holsapple and Schmidt, 1979).

67 This paper uses numerical modelling of bursts in buried water pipes to assess the effect of
68 the initial pressure release on crater formation for a range of pipe diameters, burial depths and
69 pressures. By equating the energy release in the burst pipe to an equivalent explosive mass,
70 the modelling results are compared with predictions from scaling laws calibrated against a
71 database of explosive cratering experiments (Holsapple, 2003a), and a cratering prediction

72 tool is developed for pressurised water pipe bursts to help manage risk and inform the
73 selection of safe stand-off distances.

74 **MODELLING INITIAL CRATER FORMATION**

75 There are several mechanisms which could contribute the energy available for cratering in
76 a pipe burst event, namely: stress relief in the failing pipe wall; pressure relief of the water in
77 the pipe; pressure relief of any trapped air in the pipe; and the continued water flow through
78 the perforated pipe. The first three mechanisms occur almost immediately at the point of
79 failure, while the scour from the continuing flow will occur over a longer period. As methods
80 of estimating the effects of scour on long-term crater size have been reported elsewhere (van
81 Daal et al., 2011; WSSC, 2012), this paper will focus on quantifying the initial cratering
82 event, which is often completed before building occupants, pedestrians or road users have
83 had time to react.

84 Calculations of the strain energy contained in the pipe wall, water and air in a pressurised
85 pipe indicate that the dominant factor leading to a crater is the release of pressurised air
86 from the pipe. For example, in a cast iron pipe with an internal diameter of 200 mm, wall
87 thickness of 10 mm, pressure of 20 bar and 10% air by volume, the strain energy in the pipe
88 wall (4 J/m) and water (25 J/m) are negligible compared to the air (180700 J/m). This also
89 suggests that pipe material should have no effect on the formation of a crater other than the
90 pressure at failure, and so the modelling considers how the pressure and volume of air and
91 the pipe geometry affect crater formation, without directly considering the pipe material.

92 In buried explosive events a number of factors are known to affect crater size, including the
93 explosive mass, depth of burial, and soil strength. Larger masses of explosive have a greater
94 energy release and result in a larger crater. Increasing the depth of burial initially increases
95 crater size, but very deep burial results in smaller craters (Chabai, 1965), eventually leading
96 to a camouflet which does not break the ground surface. The greater the shear strength of
97 the soil a pipe is buried in, the smaller the crater produced (Dillon, 1972). These parameters
98 are analogous to those in a sudden pipe failure, if the explosive mass is instead equated

99 to the energy in the pipe. Assuming that pipe material is neglected, parameters with the
100 potential to affect the rate of energy release from the failed pipe are pipe diameter, pressure,
101 air content, crack width and crack orientation.

102 **Modelling setup**

103 To assess the influence of these factors, a numerical study was performed using LS-DYNA,
104 a commercial explicit finite element analysis software, using the multi-material arbitrary
105 Lagrangian-Eulerian (MM-ALE) solver. The pipes were modelled in 2D plane strain (i.e.
106 assuming an infinite length of pipe) to reduce computation time, as a 3D model with sufficient
107 pipe length would be impractically large. As this simplification means that the air in the
108 pipe on either side of the burst is not directly modelled, a length parameter is introduced
109 later in the paper to take this into account.

110 The computational domain size (3 m by 3 m) and finite element mesh size (0.01 m) were
111 informed by an initial mesh sensitivity study which is omitted here for brevity. The domain
112 was divided vertically into 1.5 m of air and 1.5 m of soil, as shown in Fig. 1, and a pipe of
113 diameter D was positioned at a burial depth of d_b . As the behaviour of the pipe was not
114 being considered, rigid pipe ‘walls’ were created by adding displacement restraints to the
115 elements on the circumference of the water part. Pipe damage was represented by removing
116 this restraint over a segment θ degrees wide, allowing water and air to pass through. This
117 crack was either positioned at the crown of the pipe (Fig. 1a) or at 45 degrees to the vertical
118 (Fig. 1b). Where the crack was at the crown of the pipe, a vertical symmetry plane was
119 introduced through the centre of the pipe to reduce computation time.

120 Water in the pipe was modelled using the equation of state described by Shin et al. (1998),
121 and was pressurised to a pressure P . The air was modelled as an ideal gas with density $\rho =$
122 1.225 kg/m^3 . Above ground level the air was initialised at atmospheric pressure (101 kPa),
123 air in the pipe was pressurised to match the water with pressure P . The soil around the pipe
124 was modelled using the equation of state and shear data for a well-characterised sand from
125 high pressure quasi-static experiments (Barr et al., 2018, 2019). Strain rate effects were not

126 explicitly modelled, as strain rate was shown to have no influence on the stiffness of this
127 sand between quasi-static and high strain rates, and research on shear in soils at high strain
128 strain rates is still ongoing (Barr et al., 2016). Data for wet sand (7% moisture content) was
129 used, as this increases compressibility and decreases the shear strength of the soil, providing
130 a more conservative estimate of crater size.

131 **Sensitivity study**

132 The parameter values used in the sensitivity study are shown in Table 1. As this ‘ex-
133 plosive’ failure mode is a high-energy event, relatively large values of pipe pressure and air
134 volume have been selected. However, these encompass the typical pipe sizes and burial con-
135 ditions (Twort et al., 2000), maximum potential pressures (Rathnayaka et al., 2016) and air
136 volumes (Pozos et al., 2010) observed by other researchers. The crater size produced using
137 each combination is shown in Table 2. Full expansion of the compressed air occurred over
138 approximately a tenth of a second: while this is slow compared to the detonation of buried
139 explosives, it highlights the risk to life and property represented by these events.

140 Pipe diameter had a large effect on crater size (Fig 2), as this directly affected the volume
141 of air in the pipe at a given air content. The 300 mm and 500 mm pipe models both predicted
142 a significant crater, while the 100 mm model predicted a camouflet, where the air bubble
143 does not break the surface and instead forms an underground void. It is worth noting that
144 because the soil is modelled as a continuum it tends to stretch into thin shells around the
145 expanding air bubble. These soil shells have been observed in buried explosive experiments
146 on wet soils, although tensile failure of the soil, and venting of the detonation products,
147 would be expected to occur as expansion continued (Clarke et al., 2015). As the soil remains
148 in contact with the detonation products for longer in the current modelling strategy, the
149 results represent a conservative upper bound.

150 Crack orientation affected the shape of the expanding air bubble (Fig. 3) but did not
151 significantly change crater diameter. The 45° cracks resulted in a crater which was offset
152 from the centreline of the pipe: by 200 mm in the 300 mm pipe and by 350 mm in the 500

153 mm pipe, or approximately 15% of the crater diameter in each case. As crater diameter was
154 unaffected by crack orientation, all subsequent models were performed using a crack at the
155 crown of the pipe.

156 As failure of the 100 mm diameter pipe resulted in a camouflet at 500mm depth, deeper
157 burial depths were only tested for the 300 mm and 500 mm diameter pipes. For 300 mm
158 pipes an increase in burial depth decreased the crater size until a camouflet was formed,
159 while for 500 mm pipes an increase in burial depth continued to increase the crater size.
160 This is similar to studies on explosive cratering, where larger explosive devices have a larger
161 ‘optimum’ burial depth (in terms of maximum crater size) (Chabai, 1965).

162 Models which varied the width of the crack in the pipe produced almost identical craters
163 in each case, indicating that the geometry of the crack does not significantly affect crater
164 size. As would be expected, a reduction in either pipe pressure or air volume led to a decrease
165 in crater diameter.

166 In summary, the width and orientation of the crack in the pipe wall did not affect crater
167 size, while pipe diameter, depth of burial, pipe pressure, and the percentage of pipe filled
168 with air all had a significant effect. The pipe diameter, pipe pressure and percentage of air
169 parameters all modify the energy stored in the compressed air in the pipe, and so it should be
170 possible to equate this energy to an explosive mass for use in an existing explosive cratering
171 tool, which also considers burial depth.

PREDICTING INITIAL CRATER FORMATION

Craters formed by buried explosives

The *Impacts and Explosion Effects* tool (Holsapple, 2003a) uses scaling laws (Holsapple and Schmidt, 1979; Schmidt and Housen, 1987) and an analysis of over 900 craters to predict crater formation based on the energy of a blast or impact event. The tool uses an equation formed of four dimensionless groups:

$$\pi_v = FK_1 \left[\pi_2 \left(\frac{\rho}{\delta} \right)^{\frac{6\nu-2-\mu}{3\mu}} + K_2 \left(\pi_3 \left(\frac{\rho}{\delta} \right)^{\frac{6\nu-2}{3\mu}} \right)^{\frac{2+\mu}{2}} \right]^{\frac{-3\mu}{2+\mu}} \quad (1)$$

where π_v is the normalised crater volume,

$$\pi_v = \frac{\rho V}{W} \quad (2)$$

π_2 controls the effects of gravity,

$$\pi_2 = \frac{g}{Q} \left(\frac{W}{\delta} \right)^{\frac{1}{3}} \quad (3)$$

and π_3 controls the effects of soil strength,

$$\pi_3 = \frac{Y}{\rho Q} \quad (4)$$

Soil density and strength are defined using ρ and Y , while K_1 , K_2 , μ and ν are additional soil coefficients/ exponents which can be calculated using fits to experimental data. The explosive density, specific energy, mass, radius and burial depth are given by δ , Q , W , a and d , and g is the acceleration due to gravity. Units for these parameters are provided in the *Notation* section. F is a function of explosive charge radius, a , and burial depth, d , which controls the effect of burial depth on crater size, and is defined as

$$F = 1.92 \left(\frac{d}{a} \right)^{\frac{3\mu}{2+\mu}} \quad (5)$$

192 Holsapple (2003b) provides calculated soil coefficients and exponents for several soil and rock
193 types. The most appropriate values for this work are those for ‘wet soil’, where $K_1 = 0.051$,
194 $K_2 = 1$, $\mu = 0.55$, $\nu = 0.33$, $Y = 0.35$ MPa, and $\rho = 2100$ kg/m³. These values were
195 calibrated using experimental data for cratering (e.g. Schmidt and Housen (1987)), and
196 cover all cases from sub-gram centrifuge tests up to large nuclear events. It should be noted
197 that K_1 and Y are calculated as the product K_1Y , and K_1 is then assigned a value of unity.
198 As a result the ‘strength’ parameter Y does not directly represent the strength of the soil.

199 To use the tool, all known values for the soil, explosive, burial depth and gravity are input
200 into the formula. This provides a value of π_v , which is multiplied by the explosive charge
201 mass to find the mass of the crater, then divided by the soil density to find the volume of the
202 crater. Coefficients on crater shape are defined to convert this volume into a crater radius
203 (using K_r) and depth (using K_d), again based on the database of experimental data. For
204 example, the crater radius is calculated as

$$205 \quad r = K_r V^{\frac{1}{3}} \quad (6)$$

206 where $K_r = 1.1$ and $K_d = 0.6$ for ‘wet soil’.

207 **Craters formed by failing water pipes**

208 As the *Impacts and Explosion Effects* tool is designed to estimate the craters produced by
209 buried explosions, several modifications are required to make it suitable for use with failing
210 water pipes:

- 211 • conversion of the energy in the compressed air into an equivalent explosive mass;
- 212 • representation of the plane strain modelling results as a point explosive event; and
- 213 • modification of the function controlling burial depth effects (Eq. 5) to reduce crater
214 diameter below the optimum burial depth.

215 To convert the compressed gas in the pipe into an equivalent explosive mass, the energy
 216 released by the gas as it expands, E , is divided by the specific energy of TNT, $Q = 4.19$
 217 MJ/kg. Assuming adiabatic gas expansion, the equivalent explosive mass, W_{eq} is

$$218 \quad W_{\text{eq}} = \frac{E}{Q} = \frac{P_2 V_2 - P_1 V_1}{Q(1 - \gamma)} \quad (7)$$

219 where P_1 and V_1 are the compressed pressure and volume, P_2 and V_2 are the pressure and
 220 volume after expansion to atmospheric pressure, and γ is the ratio of specific heats, equal
 221 to 1.4 for air. Eq. 1 also requires the radius, a , of this spherical explosive, which can be
 222 calculated from W using the density of TNT, $\delta = 1640 \text{ kg/m}^3$.

223 To convert the plane strain models to a point explosive event, a factor, L , was applied
 224 to the calculated cross-sectional area of gas in the pipe, acting as the ‘length’ of air used in
 225 the calculation of V_1 in Eq. 7. This factor was calculated as $L = 20 \text{ m}$ (i.e. 10 m each side
 226 of the burst) by comparing the modelled and calculated results for pipe geometries with low
 227 d/a ratios, as it was known that the burial depth factor, F , would also need to be modified
 228 for higher d/a values.

229 As written, the value of F will increase indefinitely as the burial depth increases, though
 230 experiments show that after an ‘optimal’ burial depth the crater size decreases rapidly
 231 (Chabai, 1965). To incorporate this, the modified factor F_{mod} reaches a peak at the op-
 232 timum value, $(\frac{d}{a})_{\text{opt}}$, then decreases, approaching zero at $d/a = 20$. Using the modelled
 233 examples, optimum values were selected as $(\frac{d}{a})_{\text{opt}} = 8$ for $D \leq 400 \text{ mm}$, and $(\frac{d}{a})_{\text{opt}} = 16$ for
 234 $D > 400 \text{ mm}$. All events with a d/a greater than 20 are assumed to be camouflets:

$$235 \quad F_{\text{mod}} = \begin{cases} 1.92 \left(\frac{d}{a}\right)^{\frac{3\mu}{2+\mu}}, & \text{if } 0 \leq \frac{d}{a} \leq \left(\frac{d}{a}\right)_{\text{opt}} \\ \frac{1.92 \left(\frac{d}{a} - 20\right) \left(\frac{d}{a}\right)^{\frac{3\mu}{2+\mu}}}{\left(\frac{d}{a}\right)_{\text{opt}}^{-20}}, & \text{if } \left(\frac{d}{a}\right)_{\text{opt}} < \frac{d}{a} \leq 20 \\ 0 \text{ (camouflet)}, & \text{if } \frac{d}{a} > 20 \end{cases} \quad (8)$$

236 A worked example of using the modified cratering prediction tool is provided in Appendix I.

Validation of crater prediction tool

A comparison of the crater diameters predicted through modelling and the modified cratering tool is shown in Table 2 and by the filled circles in Fig. 4. These results show that the modified cratering tool can predict the crater diameter for the modelled calibration cases to within 200 mm, with an r^2 value of 0.95. To ensure that this accuracy can be maintained with other combinations of input parameters, three additional validation models were run in LS-DYNA with pipe diameters of 200mm and 400mm, as shown in Table 3. These events were also well predicted by the cratering tool, and are marked using the unfilled circles in Fig. 4.

While this paper is primarily concerned with medium-diameter pipes, two additional models were run to assess the cratering tool's ability to calculate crater sizes for larger 1200mm diameter pipes. Two additional LS-DYNA models were run for 1200mm pipes at burial depths of 500mm and 1000mm, as shown in Table 3. As indicated by the crosses on Fig. 4, the cratering tool slightly under-predicts the initial crater diameter on these large pipes. However, on a pipe of this size any small error is unlikely to have a significant effect on the final crater size, as the flow rates in these pipes are likely to lead to significant scour effects over a short period of time.

The modified cratering tool can reliably predict the plane strain modelling results over a range of input parameters, but a comparison with experimental data would be required to enable accurate prediction of a burst in a live system. This would be limited to recalculating the value of L , the length of compressed air in the pipe contributing to the burst, to ensure the correct initial energy is calculated: all other parameters would remain unchanged.

CONCLUSION

A sensitivity study was performed on the parameters affecting the initial crater produced by the sudden brittle failure of medium-diameter buried water pipes. In LS-DYNA finite-element models, high energy failures resulted in craters as expected, while some low-intensity or deeply-buried failures resulted in an underground void which did not immediately form a

264 crater (a camouflet). Crater formation occurred in less than a tenth of a second, highlighting
265 the importance of developing safe stand-off distance policy where failure could result in loss
266 of life or serious property damage. The width and orientation of the crack at failure did
267 not significantly affect crater size, which was controlled primarily by pipe diameter, depth
268 of burial, pipe pressure at failure and the air content of the pipe. These parameters describe
269 a rapid release of energy at a certain depth in the soil, similar to the detonation of a buried
270 explosive, and so enabled comparison with the existing explosive cratering literature.

271 A cratering prediction tool, based on a large database of explosive experiments, was
272 modified to suit the case of water pipe failures. The energy released by air in the failing
273 pipe was converted to an equivalent explosive mass assuming adiabatic expansion, and a
274 factor controlling the effect of burial depth was modified to more accurately represent the
275 case of buried pipes. The modified tool reliably replicated the crater size from the LS-
276 DYNA modelling results, and could also accurately predict the modelled crater size in new
277 failure scenarios for medium-diameter pipes ($r^2 = 0.95$). While further calibration against
278 experimental bursts would be required to accurately predict physical bursts, this result
279 indicates the potential of the tool for use in developing policy for safe stand-off distances, and
280 particularly for understanding the immediate risks surrounding sudden water pipe failures
281 before related scour and flooding effects can occur.

APPENDIX I. WORKED EXAMPLE

As an example of using the modified cratering prediction tool, consider the case of a 500 mm diameter pipe buried at a depth of 750 mm in the wet soil described above. At the point of failure the pipe is pressurised to 30 bar with an air content of 15%, and a failure occurs at the crown.

Equivalent explosive mass

The volume of compressed air in the pipe is

$$V_1 = \frac{A_v}{100} \cdot L\pi \left(\frac{D}{2}\right)^2 = \frac{15}{100} \cdot 20\pi \left(\frac{0.5}{2}\right)^2 = 0.589 \text{ m}^3, \quad (9)$$

and the volume at atmospheric pressure ($P_2 = 101\text{kPa}$) is

$$V_2 = V_1 \left(\frac{P_1}{P_2}\right)^{\frac{1}{\gamma}} = 0.589 \left(\frac{3 \times 10^6}{101 \times 10^3}\right)^{\frac{1}{1.4}} = 6.640 \text{ m}^3. \quad (10)$$

Using Eq. 7, explosive mass equivalent to the energy in the adiabatic expansion of the air is then

$$W_{\text{eq}} = \frac{P_2 V_2 - P_1 V_1}{Q(1 - \gamma)} = \frac{(101 \times 10^3 \cdot 6.640) - (3 \times 10^6 \cdot 0.589)}{(4.19 \times 10^6)(1 - 1.4)} = 0.658 \text{ kg}, \quad (11)$$

and the radius of this explosive can be calculated as

$$a = \left(\frac{3}{4\pi} \frac{W_{\text{eq}}}{\delta}\right)^{\frac{1}{3}} = \left(\frac{3}{4\pi} \frac{0.658}{1640}\right)^{\frac{1}{3}} = 0.046 \text{ m}. \quad (12)$$

Effect of burial depth

The ratio d/a for this explosive is $0.75/0.046 = 16.3$, near the optimum value of $\left(\frac{d}{a}\right)_{\text{opt}} = 16$ for this pipe diameter. The modified burial depth factor F_{mod} can be calculated using Eq. 8 as:

$$F_{\text{mod}} = \frac{1.92 \left(\frac{d}{a} - 20\right) \left(\frac{d}{a}\right)^{\frac{3\mu}{2+\mu}}}{\left(\frac{d}{a}\right)_{\text{opt}} - 20} = \frac{1.92(16.3 - 20)(16.3)^{\frac{3 \cdot 0.55}{2+0.55}}}{16 - 20} = 10.8. \quad (13)$$

302 **Normalised groups**

303 The normalised groups in Eqs. 3 and 4 can now be solved and substituted into Eq. 1
 304 using the soil parameters from Holsapple (2003b), where $K_1 = 0.051$, $K_2 = 1$, $\mu = 0.55$,
 305 $\nu = 0.33$, $Y = 0.35$ MPa, and $\rho = 2100$ kg/m³:

$$306 \quad \pi_2 = \frac{g}{Q} \left(\frac{W_{\text{eq}}}{\delta} \right)^{\frac{1}{3}} = \frac{9.81}{4.19 \times 10^6} \left(\frac{0.658}{1640} \right)^{\frac{1}{3}} = 1.727 \times 10^{-7} \quad (14)$$

$$307 \quad \pi_3 = \frac{Y}{\rho Q} = \frac{3.5 \times 10^5}{2100 \cdot 4.19 \times 10^6} = 3.978 \times 10^{-5} \quad (15)$$

$$308 \quad \pi_v = F_{\text{mod}} K_1 \left[\pi_2 \left(\frac{\rho}{\delta} \right)^{\frac{6\nu-2-\mu}{3\mu}} + K_2 \left(\pi_3 \left(\frac{\rho}{\delta} \right)^{\frac{6\nu-2}{3\mu}} \right)^{\frac{2+\mu}{2}} \right]^{\frac{-3\mu}{2+\mu}}$$

$$309 \quad = 10.8 \cdot 0.051 \left[1.727 \times 10^{-7} \left(\frac{2100}{1640} \right)^{\frac{6 \cdot 0.33 - 2 - 0.55}{3 \cdot 0.55}} \right. \\ 310 \quad \left. + 1 \left(3.978 \times 10^{-5} \left(\frac{2100}{1640} \right)^{\frac{6 \cdot 0.33 - 2}{3 \cdot 0.55}} \right)^{\frac{2+0.55}{2}} \right]^{\frac{-3 \cdot 0.55}{2+0.55}}$$

$$= 2263 \quad (16)$$

311 Rearranging Eq. 2 then provides the volume of the crater,

$$312 \quad V = \frac{\pi_v W_{\text{eq}}}{\rho} = \frac{2263 \cdot 0.658}{2100} = 0.709 \text{ m}^3 \quad (17)$$

313 which can be expressed as a radius using the shape factor K_r ,

$$314 \quad r = K_r V^{\frac{1}{3}} = 1.1 \cdot 0.709^{\frac{1}{3}} = 0.98 \text{ m.} \quad (18)$$

315 That is, this example will result in a crater with a diameter of 1.96 m.

316 **APPENDIX II. DATA AVAILABILITY STATEMENT**

317 Keyword files and MATLAB scripts used for numerical modelling in LS-DYNA are avail-
318 able from the corresponding author by request.

319

APPENDIX III. ACKNOWLEDGEMENTS

320

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321

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APPENDIX IV. NOTATION

The following symbols are used in this paper:

D = pipe diameter (m);

E = energy released by expanding air (J);

F = burial depth factor;

F_{mod} = modified burial depth factor;

K_1 = soil coefficient;

K_2 = soil coefficient;

K_d = crater depth coefficient;

K_r = crater radius coefficient;

L = length of air volume (m);

P = pressure (Pa);

P_1 = initial air pressure in pipe (Pa);

P_2 = expanded air pressure (Pa);

Q = explosive specific energy (J/kg);

V = crater volume (m³);

V_1 = initial volume of air in pipe (m³);

V_2 = volume of expanded air (m³);

V_a = volume of pipe filled with air (%);

W = explosive charge mass (kg);

W_{eq} = equivalent explosive charge mass (kg);

Y = soil shear strength (Pa);

a = explosive charge radius (m);

d = explosive burial depth, to centre (m);

d_b = pipe burial depth, to crown (m);

g = acceleration due to gravity (m/s²);

r = crater radius (m);

γ = adiabatic gas constant;

δ = density of explosive (kg/m³);

θ = crack width (degrees);

θ_r = crack orientation (degrees);

μ = soil exponent;

ν = soil exponent;

π_2 = normalised gravity term;

π_3 = normalised strength term;

π_v = normalised crater volume;

ρ = soil density (kg/m³);

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TABLE 1. Model pipe parameters used in sensitivity study.

Symbol	Parameter	Value range
D	Pipe diameter, mm	100, 300, 500
d_b	Depth of burial, mm	500, 750, 1000
P	Pipe pressure (water and air), bar	10, 20, 30
V_a	Percentage of pipe filled with air, %	20, 30, 40
θ	Width of crack, degrees	20, 50, 90
θ_r	Crack orientation, degrees	0, 45

TABLE 2. Model sensitivity study results.

Variable	D , mm	d_b , mm	P , bar	V_a , %	θ , °	θ_r , °	Modelled crater diameter, m	Cratering tool prediction, m
Pipe diameter ($\theta_r = 0^\circ$)	100	500	30	40	20	0	0.3 ^a	0.4 ^b
	300	500	30	40	20	0	1.6	1.7
	500	500	30	40	20	0	2.3	2.3
Pipe diameter ($\theta_r = 45^\circ$)	100	500	30	40	20	45	0.2 ^a	0.4 ^b
	300	500	30	40	20	45	1.6	1.7
	500	500	30	40	20	45	2.3	2.3
Burial depth (300 mm pipe)	300	500	30	40	20	0	1.6	1.7
	300	750	30	40	20	0	1.4	1.4
	300	1000	30	40	20	0	1.0 ^a	0.9 ^b
Burial depth (500 mm pipe)	500	500	30	40	20	0	2.3	2.3
	500	750	30	40	20	0	2.6	2.5
	500	1000	30	40	20	0	2.8	2.7
Effect of crack width	300	500	30	40	20	0	1.6	1.7
	300	500	30	40	50	0	1.6	1.7
	300	500	30	40	90	0	1.6	1.7
Pipe pressure	300	500	30	40	20	0	1.6	1.7
	300	500	20	40	20	0	1.1	1.3
	300	500	10	40	20	0	0.8	0.9
Air volume	300	500	30	40	20	0	1.6	1.7
	300	500	30	30	20	0	1.1	1.5
	300	500	30	20	20	0	1.0	1.3

^a These models resulted in a camouflet of the indicated diameter. A camouflet is when an underground void is formed with little effect at the ground surface. In a camouflet flow from the damaged pipe may cause the initial damage to progress to form a crater.

^b Cratering tool predicts a camouflet.

TABLE 3. Cratering tool validation results.

Variable	D , mm	d_b , mm	P , bar	V_a , %	θ , °	θ_r , °	Modelled crater diameter, m	Cratering tool prediction, m
Model validation	400	500	30	40	20	0	2.0	2.1
	400	500	30	20	20	0	1.6	1.8
	200	500	30	20	20	0	0.5	0.7
1200 mm pipes	1200	1000	20	30	20	0	4.0	3.5
	1200	500	20	30	20	0	3.4	3.1

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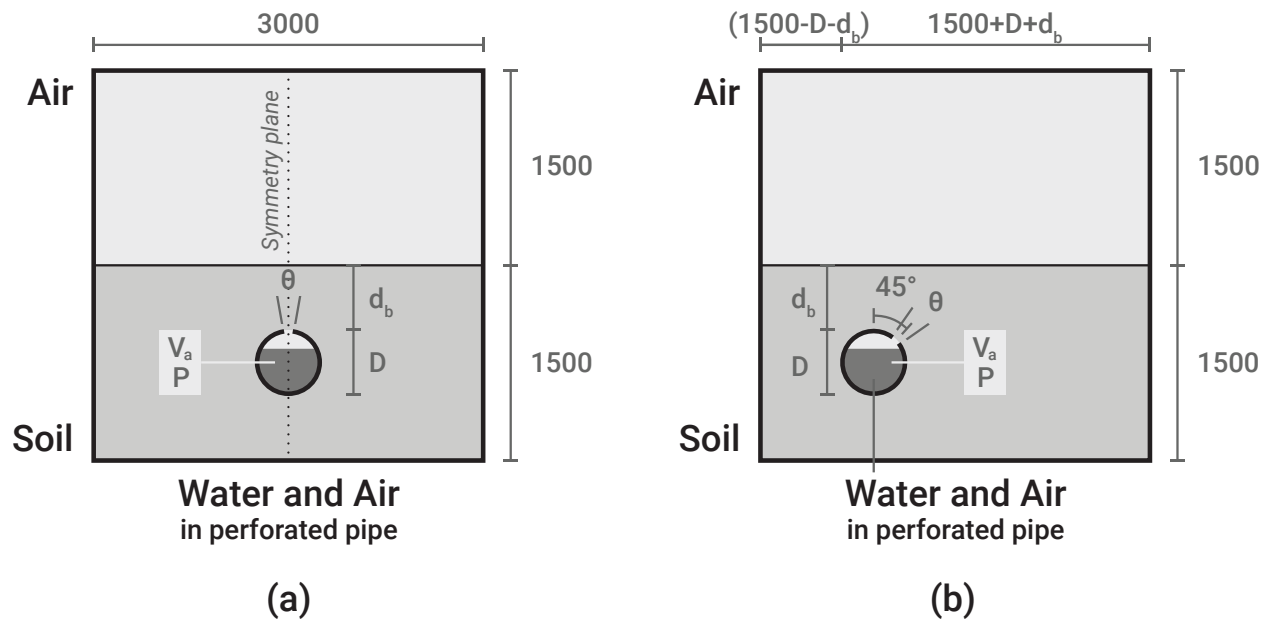


FIG. 1. Modelling domains and key variables for a) cracks at the crown of the pipe and b) cracks at 45 degrees to the vertical.

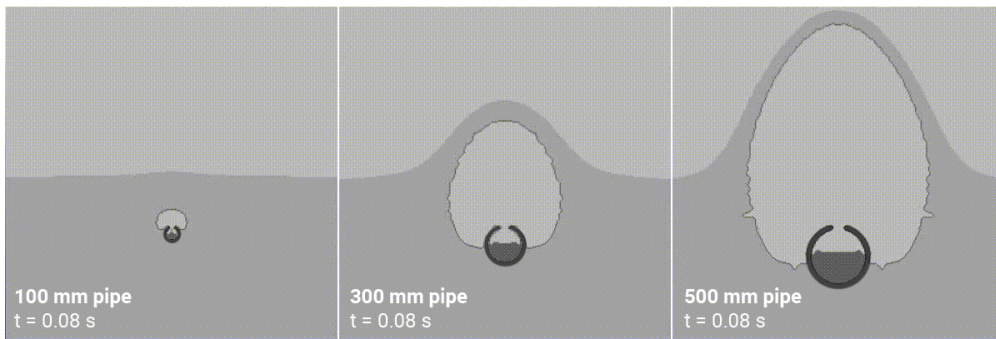


FIG. 2. Effect of pipe diameter on crater size.

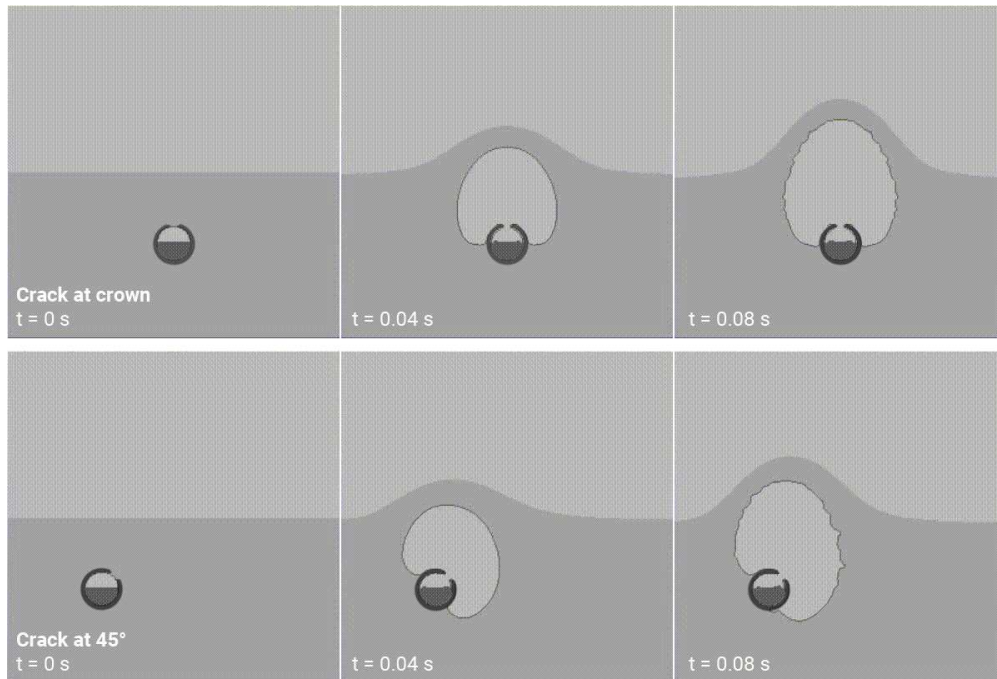


FIG. 3. Effect of crack orientation on crater size.

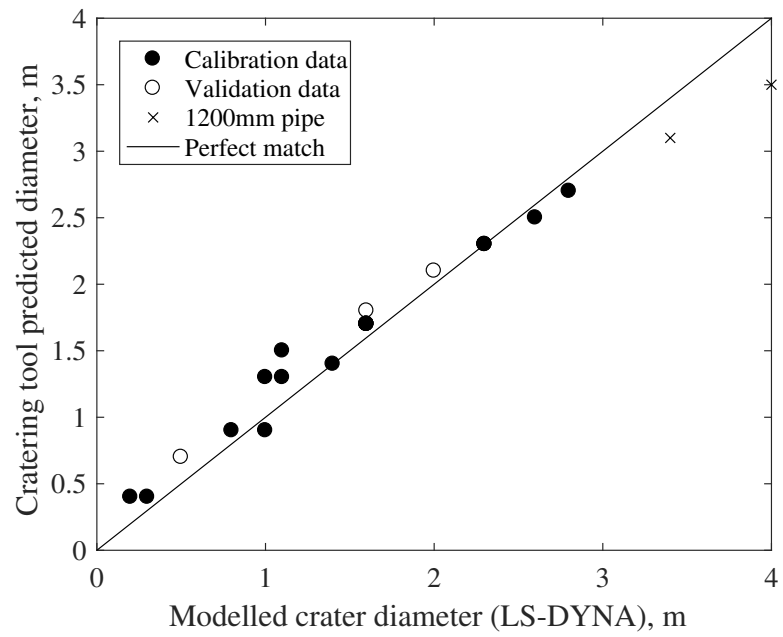


FIG. 4. Correlation of cratering tool predictions of crater diameter with LS-DYNA models.