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Title: β -carotene degradation kinetics as affected by fat crystal network and solid/liquid ratio

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Keywords: β -Carotene; oxidation; fat crystal; kinetics; solid/liquid ratio.

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Order of Authors: Sonia Calligaris, Ph.D.; Fabio Valoppi, Ph.D; Luisa Barba, Dr. ; Monica Anese, Prof.; Maria Cristina Nicoli, Prof.

Abstract: The aim of this research was to study β -carotene degradation kinetics into lipid systems containing different fat crystal networks in the presence of increasing liquid oil amounts. To this purpose, fat blends containing liquid saturated medium chain triacylglycerols (MCT) with increasing content of saturated monoglycerides (MG), tripalmitin (PPP) and tristearin (SSS) were added with 0.6 mg/g β -carotene. The fat crystal networks formed in the fat blends were characterized by using polarized light microscopy and synchrotron X-ray diffraction (XRD). In addition, β -carotene degradation was monitored during storage in the dark at 20 °C. Results highlighted that fat crystallization could differently affect β -carotene stability. In bulk SSS and PPP, β -carotene degradation proceeded at comparable rate, whereas when the saturated liquid oil MCT is included in the fat network, the rate of oxidation slightly decreased. Interestingly, the oxidation rate was not significantly affected by the solid/liquid ratio of the systems. A completely different behavior was observed in MG containing systems: the rate of β -carotene oxidation was in every case significantly lower than that observed in SSS and PPP containing samples. Also in this case, the MG protective effect was independent on its content in the fat mixtures.

Dear Editor,

I would like to submit to your attention the manuscript entitled “ β -carotene degradation kinetics as affected by fat crystal network and solid/liquid ratio” (Sonia Calligaris, Fabio Valoppi, Luisa Barba, Monica Anese, Maria Cristina Nicoli) for consideration for publication on Food Research International.

The aim of this research was to study β -carotene degradation kinetics into lipid systems containing different fat crystal networks in the presence of increasing liquid oil amounts. To this purpose, fat blends containing liquid saturated medium chain triacylglycerols (MCT) with increasing content of saturated monoglycerides (MG), tripalmitin (PPP) and tristearin (SSS) were added with 0.6 mg/g β -carotene. The acquired results suggest that fat crystallization could differently affect β -carotene stability. In bulk SSS and PPP stored at 20 °C β -carotene degradation proceeded at comparable rate, whereas when the liquid saturated oil MCT is included in the fat network, the rate of oxidation slightly decreased. Interestingly, the oxidation rate was not significantly affected by the solid/liquid ratio of the systems. Completely different behavior was observed in MG containing systems: the rate of β -carotene oxidation was in any case significantly lower than that observed in SSS and PPP containing samples. Also in this case, the MG protective effect was independent on its content in the fat mixtures.

This manuscript is the continuation of another article our group published on Food Research International in 2014 (Calligaris, S., Valoppi, F., Barba, L., Anese, M., & Nicoli, M. C. (2014). Mutual effect of fat and beta-carotene on fat crystal network structure and carotenoid bleaching. *Food Research International*, 66, 257-263).

We would greatly appreciate your comments on the paper.

Best regards
Fabio Valoppi

Replies to referees' comments

Ms. Ref. No.: FOODRES-D-17-02299

Title: β -carotene degradation kinetics as affected by fat crystal network and solid/liquid ratio

(Please find grouped text pertaining to Reviewer 1 and 2; for each comment, reviewers' text is in italics, and answer/rebuttal text is normal)

Reviewers' comments:

Reviewer #1: In my opinion the manuscript provides new interesting results for researcher in the field and it is well structured in all its sections, therefore I would recommend it for publication in the Food Research International journal.

We thank the reviewer for his/her appreciation of the manuscript.

Reviewer #2: The objective of this research was to study the β -carotene degradation kinetics into lipid systems containing different fat crystal networks in the presence of increasing liquid oil amounts.

The incorporation of β -carotene into a fat crystal network and thus the choice of the lipid core to be a delivery system could deeply affect the chemical stability of the bioactive molecule. Knowledge about how the incorporation of bioactive compounds occurs in the lipid matrix and extremely important for the application in the development of foods, beverages, supplements, pharmaceuticals and cosmetics. In this way the manuscript after important contribution to study area of the food matrix.

We thank the reviewer for his/her appreciation of the manuscript. Below answers to reviewer comments.

Methods:

The method used for quantification of β -carotene is inappropriately described. It's not usual to use an external calibration curve for quantification of carotenoids in a spectrophotometer.

Why was cyclohexane used as a solvent? What is the molar extinction coefficient employed?

Even if n-hexane is mainly used in literature for β -carotene determination, also cyclohexane is used (Schierle et al., J AOAC Int., 2004; 87, 5, 1070-1082). β -carotene quantification was calculated using the extinction coefficient. The method was added in the relevant section (lines 182-191).

Results:

Figure 4 should show the β -carotene concentration on a log scale. At each point of degradation kinetics, the spot concentration should be normalized by the initial concentration of β -carotene. If the authors had used this scale they would realize that in both the SSS system and the PPP model, practically 100% of β -carotene was consumed in 4 days. Thus, the establishment of kinetics in this condition is incorrect. The experiment should have been repeated, with points withdrawn between 0 and 4 hours.

The figure was modified accordingly to reviewer suggestion. The experiments were repeated to increase the number of points in the first part of the curve. The first order rate constants were recalculated and reported in Table 2. Small differences in comparison to previous reported data were obtained.

The authors are unable to discuss the cause of the loss of B-carotene, they only cite the action of oxygen reactive species, however, if only saturated fats were used as to explain the formation of these radicals in the absence of light?

Reading the literature, the autoxidation mechanism could be the main mechanism of β -carotene oxidation in the considered systems. Auto-oxidation could proceed at ambient temperature in the absence of light. The sentence was modified and references have been inserted (lines 288-290).

Highlights

- Fat crystallization and structure differently affected β -carotene stability
- β -carotene degradation rate was higher in tripalmitin and tristearin containing samples compared to monoglyceride containing ones
- Solid/liquid ratio did not affect β -carotene degradation rates

1 **β -carotene degradation kinetics as affected by fat crystal network and**
2 **solid/liquid ratio**

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6 4 Sonia Calligaris¹, Fabio Valoppi^{1,2,*}, Luisa Barba², Monica Anese¹, Maria Cristina Nicoli¹

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22 **Highlights**

1
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11 **Abstract**

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41 **Keywords**

42
43 β -Carotene, oxidation, fat crystal, kinetics, solid/liquid ratio.

44
45 **1. Introduction**

46
47 β -Carotene is one of the most studied compounds belonging to the carotenoids family. This is due
48
49 not only to its provitamin A activity, being converted in the human intestine in retinol, but also to
50
51 its well established antioxidant properties that have been associated to its health promoting capacity
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53 (Rao & Rao, 2007; Ribeiro, Barreto, & Coelho, 2011; Tapiero, Townsend, & Tew, 2004). β -
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55 Carotene can be found in many fruits and vegetables derivatives or intentionally incorporated into
56
57 foods to improve their health functionality as well as impart yellow/orange color. Lipid delivery
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59 systems, such as emulsions and microcapsules, have been indicated as suitable tools to incorporate
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61 lipophilic β -carotene into foods. These systems are made of a lipid phase, in which the carotenoid is

56 solubilized, coated with surfactants or biopolymers (Chen, Fu, Hou, Guo, Wang, & Yang, 2016;
1 57 Lim, Griffin, & Roos, 2014; Mahfoudhi & Hamdi, 2015; Qian, Decker, Xiao, & McClements,
2 3 58 2012; Xia, McClements, & Xiao, 2015; Zhang, Xu, Jin, Shah, Li, & Li, 2015). The lipid phase can
3 4 59 vary in the triacylglycerol (TAG) composition showing different physical properties, from
6 70 completely liquid oils to fats with different solid/liquid ratios as well as fat crystal network feature.
8 9 61 The latter could contain TAG crystals organized into three main polymorphic forms: hexagonal α ,
10 11 62 orthorhombic β' , and triclinic β (Hernqvist, 1988; Marangoni, Acevedo, Maleky, Co, Peyronel,
12 13 63 Mazzanti, Quinn, & Pink, 2012; Sato, 2001; Sato & Ueno, 2011). These polymorphic forms are the
14 15 64 subcell structures of the lamellar unit cell that is originated from the repetitive sequence of the acyl
16 17 65 chains along the TAG long-chain axis (Sato & Ueno, 2011). The lamellar structure builds up
18 19 66 crystalline nanoplatelets that could aggregate into spherulites, which eventually originate a colloidal
20 21 67 crystal network (Marangoni *et al.*, 2012). TAGs spatial organizations have different thermodynamic
22 23 68 stability and technological properties.
24 25 69 The incorporation of β -carotene into a fat crystal network and thus the choice of the lipid core to be
26 27 70 included into a delivery system could deeply affect the chemical stability of the bioactive molecule.
28 29 71 As well known, β -carotene is chemically unstable in foods and prone to isomerization and
30 31 72 oxidation, leading to color fading as well as loss of healthy properties (Namitha & Negi, 2010).
32 33 73 Some authors evidenced that the degradation rate of lipophilic bioactive molecules could be
34 35 74 retarded in solid lipid nanoparticles compared to emulsions with liquid core (Nik, Langmaid, &
36 37 75 Wright, 2012; Relkin, Jung, & Ollivon, 2009; Zhang, Hayes, Chen, & Zhong, 2013). However,
38 39 76 opposite results have been also reported (Cornacchia & Roos, 2011; Helgason, Awad,
40 41 77 Kristbergsson, Decker, McClements, & Weiss, 2009; Qian, Decker, Xiao, & McClements, 2013).
42 43 78 Regarding β -carotene, in a previous research we demonstrated that β -carotene stability is
44 45 79 significantly affected by the fat crystal network architecture (Calligaris, Valoppi, Barba, Anese, &
46 47 80 Nicoli, 2014). β -carotene resulted more stable in bulk monoglyceride than in presence of tripalmitin
48 49 81 (PPP) and tristearin (SSS) crystals, highlighting the critical role of the type of crystallizing molecule
50 51 82 (Calligaris *et al.*, 2014). This result was attributed to the different location and
52 53 83 compartmentalization of the carotenoid in the fat crystal network.
54 55 84 The aim of this research was to study the β -carotene degradation kinetics into lipid systems
56 57 85 containing different fat crystal networks in the presence of increasing liquid oil amounts. To this
58 59 86 purpose, fat blends containing liquid saturated medium chain triacylglycerols (MCT) with
60 61 87 increasing content of saturated monoglycerides (MG), tripalmitin (PPP) and tristearin (SSS) were
62 63 88 added with 0.6 mg/g β -carotene. All the selected lipid matrices were composed of saturated fatty
64 65 89 acids to avoid the possible concurrent oxidation of the lipid matrices besides that of β -carotene. The

90 fat crystal network formed in the fat blends were characterized by using polarized light microscopy
91 and synchrotron X-ray diffraction (XRD). In addition, β -carotene degradation was monitored during
92 storage in the dark at 20 °C.
93

94 **2. Materials and methods**

95 **2.1 Materials**

96 Myverol™ saturated monoglyceride (MG) (fatty acid composition: 1.4% C14:0, 59.8% C16:0,
97 38.8% C18:0; melting point 68.05 ± 0.5 °C) was kindly donated by Kerry Ingredients and Flavour
98 (Bristol, United Kingdom). Tripalmitin (PPP; purity $\geq 85\%$), tristearin (SSS; purity $\geq 85\%$), and
99 crystalline β -carotene (purity $\geq 93\%$) were purchased from Sigma Aldrich (Milan, Italy). Miglyol
100 812 N (MCT; fatty acid composition: 57.0% C8:0, 43.0% C10:0) was kindly provided by Cremer
101 Oleo GmbH & Co. KG (Hamburg, Germany).
102

103 **2.2 Sample preparation**

104 Around 2 g of mixtures containing solid fats (MG, PPP, or SSS) and liquid triacylglycerols (MCT)
105 at different solid fat content (100, 90, 70, 50, 40, 30, 20, 10, 15, 5 and 0% w/w) added or not with
106 0.6 mg/g of crystalline β -carotene were weighted into 20-mL vials, saturated with nitrogen and
107 hermetically sealed. Samples were heated at 80 °C in the dark until completely transparent solutions
108 were obtained (i.e. visibly free of dispersed materials). Finally, samples were cooled from 80 to 20
109 °C at 2 °C/min using a PC200-G50 temperature controlled water bath (Thermo Fisher Scientific,
110 Waltham, USA) and ice. Samples were stored at 20 °C for 24 hours before analysis.
111

112 Further samples were prepared for β -carotene degradation kinetic study. Around 20 g of mixtures
113 containing solid fats (MG, PPP, or SSS) and liquid triacylglycerols (MCT) at different solid fat
114 content (100, 70, 50, 30, 10, and 0% w/w) added with 0.6 mg/g of crystalline β -carotene were
115 weighted in 100 mL amber bottles, saturated with nitrogen and sealed. Samples were heated at 80
116 °C and stirred with a magnetic rod in the dark until completely transparent solutions were obtained
117 (i.e. visibly free of dispersed materials). Approximately 5.5 g of molten sample was placed into 6-
118 cm diameter Petri dishes and covered with plastic caps. Petri dishes were then cooled at room
119 temperature and stored for up to 14 days in a temperature controlled incubator in the dark at 20 °C.
120

121 **2.3 Polarized light microscopy**

122 One drop of the sample was placed in the middle of a glass slide and a glass cover slip was centered
123 above the drop. The glass slide was transferred to the microscope allocation previously heated at 80
124 °C and fully melted for 10 min using a Linkam CSS450 temperature controller (Linkam Scientific
125

124 Instruments, Surrey, UK). Sample was then cooled to 20 °C at 2 °C/min before being imaged at
125 200× with a polarized light (PL) optical microscope (Leica DM 2000, Leica Microsystems,
126 Heerburg, Switzerland) connected with a Leica EC3 digital camera (Leica Microsystems, Heerburg,
127 Switzerland). Images were acquired and processed using the application software Leica Suite LAS
128 EZ (Leica Microsystems) and saved in *jpeg* format resulting in 2048×1536 pixels corresponding to
129 597×448 μm.

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131 **2.4 Crystal size**

132 Crystal size was computed on selected images using Image-Pro® Plus (ver. 6.3, Media Cybernetics,
133 Inc., Bethesda, MD, USA). A spatial calibration was firstly performed using the 100 μm reference
134 line obtained with the microscope application software. Then, a line was manually drew over each
135 crystal and the length was automatically calculated.

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137 **2.5 Fractal dimension**

138 Polarized light micrographs were used to compute the fractal dimension of the crystals. In
139 particular, images were converted into gray scale (8 bit) and thresholded using Image-Pro® Plus
140 (ver. 6.3, Media Cybernetics, Inc., Bethesda, USA) in order to allow all the crystalline material
141 present in the image to be highlighted. The box-counting fractal dimension (D_b) was calculated
142 using ImageJ ver. 1.51a (National Institutes of Health, USA) with the plugin FracLac (ver.
143 2015sep090313a9330, Charles Sturt University, Bathurst, Australia). The setting parameters used
144 were the number of positions for grids G , equal to 30, locked black background, and the maximum
145 size of the crystal, set at 45% of the total image area.

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147 **2.6 Synchrotron X-ray diffraction (XRD)**

148 X-ray diffraction patterns were recorded at the X-ray diffraction beam-line 5.2 at the Synchrotron
149 Radiation Facility Elettra in Trieste (Italy). The X-ray beam emitted by the wiggler source on the
150 Elettra 2 GeV electron storage ring was monochromatized by a Si(111) double crystal
151 monochromator, focused on the sample and collimated by a double set of slits giving a spot size of
152 0.2×0.2 mm. An aliquot of sample was lodged into a nylon pre-mounted cryoloop 20 mm for
153 crystallographic experiments (0.7–1.0 mm) (Hampton Research HR4-965, Aliso Viejo, CA, USA).
154 Sample temperature was controlled by means of a 700 series cryocooler (Oxford Cryosystems,
155 Oxford, UK) with an accuracy of ~1 °C. Analyses were performed at 20 °C. Data were collected at
156 a photon energy of 8.856 keV ($\lambda = 1.4 \text{ \AA}$), using a 2M Pilatus silicon pixel X-ray detector
157 (DECTRIS Ltd., Baden, Switzerland). Bidimensional patterns collected with Pilatus were calibrated

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158 by means of a LaB₆ standard and integrated using the software FIT2D (Hammersley, Svensson,
159 Hanfland, Fitch, & Hausermann, 1996). The peak position and full width at half of the maximum
160 peak height (*FWHM*) were evaluated by means of the program Winplotr (Roisnel & Rodríguez-
161 Carvajal, 2000); indexing of the XRD patterns obtained by the crystalline phases was performed
162 using Checkcell (Laugier & Bochu, 2000).

163 164 **2.7 Crystalline domain size calculations**

165 From the small-angle X-ray diffraction region (SAXD), the crystalline domain size (ξ) was
166 calculated using two approaches: (i) the analysis introduced by Warren and Averbach (1950) and
167 Warren and Averbach (1952), and (ii) the Scherrer equation (Acevedo & Marangoni, 2010). The
168 first approach is based on the separation of the contributions from finite crystallite dimensions and
169 disorder, considering the long-range ordering capability showed by these compounds (testified by
170 the many orders detectable of the *00l* crystallographic direction). The average volume weighted
171 crystallite dimension was calculated in the assumption of 25% peak shape Gaussian component
172 using the methodology proposed by Enzo, Fagherazzi, Benedetti, and Polizzi (1988). In this case,
173 the instrumental function was considered negligible with respect to the sample contribution to peak
174 broadening considering the collimation and dimension properties of synchrotron X-ray beam. The
175 second approach is based on the relationship between the *FWHM* in radians and the diffraction
176 angle (θ) as shown in eq. 1.

$$177 \xi = \frac{K \cdot \lambda}{178 FWHM \cdot \cos \theta} \quad (\text{eq. 1})$$

179 where *K* is the shape factor which usually is set at 0.9 for crystallites with unknown shape, and λ is
180 the wave length of the X-ray.

181 182 183 **2.8 β -carotene concentration**

184 Samples containing β -carotene were grinded using a mortar and a pestle. Subsequently, β -carotene
185 was extracted using cyclohexane as solvent in an ultrasonic bath. The residual concentration of β -
186 carotene at time *t* (*C_t*) was measured spectrophotometrically at 450 nm by means of a UV/VIS
187 spectrophotometer Shimadzu UV-250 1 PC (Shimadzu, Kyoto, Japan) and calculated accordingly to
188 the formula:

$$189 C_t = \frac{A}{190 E_{1cm}^{1\%} \cdot m \cdot d} \quad (\text{eq. 2})$$

190 where A equals the measured absorbance at 450 nm, $E_{1cm}^{1\%}$ the extinction coefficient of β -carotene in
191 cyclohexane ($2500 \text{ g}^{-1}\text{Lcm}^{-1}$), m the mass (g) of the sample, and d the length (cm) of the cuvette.
192 Finally, β -carotene residual concentration was normalized against its initial concentration (C_t/C_0).
193

194 **2.9 Data analysis**

195 All determinations were expressed as the mean \pm standard error (SE) of at least two measurements
196 from two experiment replicates ($n \geq 4$). Statistical analysis was performed using R v. 3.0.2 (The R
197 foundation for Statistical Computing). Bartlett's test was used to check the homogeneity of
198 variance, one-way ANOVA was carried out and Tukey-test was used as posthoc test to determine
199 statistical significant differences among means ($p < 0.05$). Linear regression analysis by least
200 squares minimization was performed using GraphPad Prism ver. 5.03 (GraphPad Software, San
201 Diego, USA). The goodness of fit was evaluated on the basis of statistical parameters of fitting
202 (R^2_{adj} , p , standard error) and the residual analysis.
203

204 **3. Result and discussion**

205 **3.1 Structural properties of saturated lipid mixtures**

206 PL micrographs of lipid blends containing increasing concentrations of MG, PPP, and SSS in liquid
207 MCT are reported in Figure 1. The dark zones in the images refer to the isotropic liquid MCT,
208 whereas the bright areas are anisotropic crystals of MG, PPP, or SSS. As expected, the dimensions
209 of the crystalline structures increased with increasing the solid fat content and in general were
210 bigger in MG containing samples. At 10% fat concentration, all samples showed structures with
211 dimensions of about 20-40 μm . The aggregate size increased up to 70-120 μm at higher
212 concentrations. Up to a critical concentration value, a crowded network with big crystalline
213 aggregates was obtained and a uniform crystalline mass can be observed. This critical value was
214 70% and 50% for PPP and SSS containing samples, respectively; whereas MG containing samples
215 did not show a defined critical concentration value. Moreover, different crystal morphologies can be
216 observed depending on solid lipid type and concentration: platelet-like structures were noted in MG
217 containing samples; spherulites composed of small crystals in 10 and 30% SSS containing samples,
218 and platelet-like crystals aggregated into spherulites in 10%, 30% and 50% PPP containing samples.
219 To better investigate the structural organization of fats in MCT, fractal dimension was computed
220 from PL micrographs using the box-counting method (Ahmadi, Wright, & Marangoni, 2008)
221 (Figure 2). As expected, crystal aggregates size increased with the increasing of the solid fat
222 content. A limit value of about 1.84-1.86 was reached at different solid fat content depending on fat
223 type. Both SSS and PPP containing mixtures reached the plateau value at concentrations higher than
224

224 50% and 70%, respectively, corresponding to the formation of the uniform crystalline mass (Figure
225 1). It is noteworthy that the kinetics of fractal dimension changes were different for the three fat
226 systems. PPP containing samples slowly and progressively reached the plateau value probably due
227 to a lower ability of platelet-like crystals to form the crystal network in comparison to SSS
228 spherulites. By contrast, MG containing mixtures rapidly approached to the plateau value,
229 indicating a higher network forming ability than SSS and PPP molecules.

230 XRD analysis was performed to determine the polymorphic form, the interplanar distance between
231 the reflecting planes, and the crystalline domain size (ξ) of MG-, SSS- and PPP-MCT mixtures. As
232 an example, Figure 3 shows the integrated patterns with relevant peak position of the
233 crystallographic reflecting planes belonging to the $00l$ family, along with their relative sections of
234 the bidimensional patterns, of 100% MG (A), 50% SSS (B), 10% PPP (C). The polymorphic forms,
235 the interplanar distance (d_{00l}) as well as the calculated crystal size domain are reported in Table 1.

236 Hexagonal α form was observed in the 100% MG, PPP, and SSS containing samples, while the
237 70%, 50%, 30% and 10% MG and PPP containing samples as well as the 10% SSS containing one
238 showed β crystals. By contrast, 30%, 50% and 70% concentrations of SSS containing samples
239 showed β' form polymorph. In general terms, the less thermodynamically stable polymorphs were
240 detected in bulk neat fats. Decreasing the fat and increasing the liquid oil amounts more stable
241 polymorphic crystals formed, in agreement with the literature (Ahmadi *et al.*, 2008; Wright, Batte,
242 & Marangoni, 2005). This can be attributed to a slower nucleation from hot melt that allowed MG,
243 PPP, and SSS molecules to organize in the best thermodynamic polymorph depending on solid fat
244 concentration. The interplanar distances (d_{00l}) reported in Table 1 were in good agreement with data
245 reported in the literature (Calligaris *et al.*, 2014; Valoppi, Calligaris, Barba, Šegatin, Poklar Ulrih,
246 & Nicoli, 2017). As expected, α form showed a higher d_{00l} than that of other polymorphic forms,
247 irrespectively of solid fat content. According to Hernqvist (1988), the moieties of triglycerides or
248 monoglycerides are perpendicular to the crystallographic reflecting plane in the α form. Thus, the
249 tilting angles of the β and β' forms can be geometrically calculated. It was found that MG samples
250 showed a tilting angle of the carbon chain respect to the reflecting planes of $71.3 - 68.3^\circ$, whereas
251 PPP and SSS showed tilting angles between $64.0 - 62.7^\circ$ and $65.2 - 64.2^\circ$, respectively.

252 Regarding the ξ computation, WA method and Scherrer formula were used (Acevedo & Marangoni,
253 2010; Warren & Averbach, 1950, 1952). It is known in the literature that Scherrer formula
254 derivation is based on the assumption that the crystalline shape is cubic and the diffracted beam
255 shape is considered Gaussian. This assumption simplifies the derivation process but introduces an
256 important drawback that is the difficulty in relating the coordination length to the “true” dimensions
257 of the crystallites (Scardi, Leoni, & Delhez, 2004; Warren, 1990). On the other hand, the WA

258 approach does not take into account strain anisotropy effects and systematic errors in evaluating the
259 peak position and FWHM (Scardi *et al.*, 2004). Although aware of these limitations, the ξ was
260 computed. A discrepancy in the crystalline domain size between WA and Scherrer approaches was
261 actually noted. In particular, smaller values were obtained by applying the WA method than those
262 computed by using the Scherrer formula. Besides these discrepancies, it was found that crystallite
263 dimensions were dependent on the polymorphic form (and thus the lamellar thickness) rather than
264 on the solid fat content. In general, the following trend in domain size was found: PPP > MG >
265 SSS.

266 Crystalline β -carotene was then mixed with melted systems at a concentration of 0.6 mg/g. At this
267 concentration, the bioactive molecule was totally solubilized in the lipid matrix since its solubility
268 in oil was about 0.12% (Borel, Grolier, Armand, Partier, Lafont, Lairon, & Azais-Braesco, 1996).
269 No changes in crystal size, fractal dimension, polymorphic form, interplanar distance between the
270 reflecting planes and crystalline domain size were found (data not shown). These results are
271 apparently in contrast with previous data showing that the presence of 5% of β -carotene in neat
272 MG, PPP, and SSS was able to modify the fat crystallization behavior (Calligaris *et al.*, 2014). It
273 can be inferred that the small amount of the bioactive molecule used in this study was not sufficient
274 to affect the structural properties of the fat blends.

32 33 3.2 β -carotene stability in lipid blends

34 Figure 4 shows the changes of β -carotene concentration in 100% containing SSS, PPP, MCT and
35 MG as a function of storage time at 20 °C. A sharp and rapid decrease of β -carotene content was
36 observed in SSS and PPP samples, which was completely degraded after 4 days of storage. The
37 carotenoid degradation resulted slower in MCT and its concentration was no more detectable after
38 about 14 days. Finally, β -carotene appeared particularly stable in MG, as well evidenced by the
39 slight concentration decrease during storage, in agreement with previous data (Calligaris *et al.*,
40 2014).

41 β -Carotene degradation can be ascribed to a pseudo first order kinetics, in agreement with the
42 literature (Dutta, Dutta, Raychaudhuri, & Chakraborty, 2006; Stefanovich & Karel, 1982). To
43 highlight the effect of the solid/liquid ratio in fat blends, similar experiments were performed on
44 samples containing increasing contents of crystalline MG, PPP, and SSS in liquid MCT. Table 2
45 shows the estimated pseudo first order rate constants of β -carotene degradation. As already
46 mentioned, the selected lipid matrices contained saturated fatty acid moiety in the molecules of
47 triacylglycerols or monoglycerides to reduce as much as possible the presence of peroxide radicals
48 deriving from the oxidation of fatty acids. Thus, the main expected mechanism of β -carotene
49

292 degradation was the reaction between β -carotene and dissolved oxygen through autoxidation
293 mechanism (Britton, 1995; Burton, Daroszewski, Nickerson, Johnston, Mogg, & Nikiforov, 2014).
294 In liquid MCT (0% solid fat), the rate constant of β -carotene degradation was -0.284 ± 0.062 days⁻¹.
295 The presence of SSS and PPP crystals in MCT did not significantly modify the kinetics of β -
296 carotene degradation at any tested concentration up to 70% (w/w). It can be hypothesized that,
297 during fat crystallization, β -carotene remained prevalently dissolved in the liquid MCT not
298 participating to the fat crystal formation. In these conditions, oxygen can freely dissolve and diffuse
299 in the liquid matrix event at the highest solid fat content. The carotenoid oxidation rate increased in
300 the neat crystallized PPP and SSS, indicating that the bioactive molecule was more easily attainable
301 by oxygen. As previously reported by our group (Calligaris *et al.*, 2014), in these systems β -
302 carotene could be included in the crystal network of PPP and SSS. No significant differences in
303 reaction rates were found between PPP and SSS containing samples although the crystal
304 morphology was different.
305 Completely different β -carotene degradation rates were observed in MG containing samples. It is
306 well evident from the results reported in Table 2 that the presence of MG hindered the β -carotene
307 degradation at all tested concentrations. Interestingly, the MG protective effect was independent on
308 its content in the fat mixtures: the crystalline network established by MG at 10% concentration was
309 enough to significantly slow down β -carotene degradation reaction. It was previously observed that
310 β -carotene at 5% concentration formed amorphous clusters in crystallized MG (Calligaris *et al.*,
311 2014). It can be hypothesized that β -carotene would be located within MG crystals even at the low
312 concentration considered in this study, thus allowing its protection.

313 **Conclusions**

314 The acquired results suggest that fat crystallization could differently affect β -carotene stability. In
315 bulk SSS and PPP stored at 20 °C β -carotene degradation proceeded at comparable rate, whereas
316 when the liquid saturated oil MCT is included in the fat network, the rate of oxidation slightly
317 decreased. Interestingly, the oxidation rate was not significantly affected by the solid/liquid ratio of
318 the systems. Completely different behavior was observed in MG containing systems: the rate of β -
319 carotene oxidation was in any case significantly lower than that observed in SSS and PPP
320 containing samples. Also in this case, the MG protective effect was independent on its content in
321 the fat mixtures. These results clearly seem to be crucial in the attempt to design efficient delivery
322 systems highlighting the importance of the choice of the lipid carrier in the attempt to protect β -
323 carotene against oxidation.

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429 **Table 1.** Polymorphic form, interplanar distance between reflecting planes (d_{001}), crystalline
 430 domain size (ξ) calculated using WA method and Scherrer formula for samples containing different
 431 concentrations of MG, PPP, and SSS in liquid MCT.

Solid Fat	Percentage (% w/w)	Polymorph	d_{001} (Å)	ξ (Å)	
				WA	Scherrer
MG	10	β	46.25	196.9	386.9
MG	30	β	45.83	193.4	391.0
MG	50	β	46.73	222.3	450.0
MG	70	β	46.23	205.2	413.1
MG	100	α	49.32	274.3	474.8
PPP	10	β	39.19	249.1	634.9
PPP	30	β	39.21	264.4	652.9
PPP	50	β	39.62	222.3	578.3
PPP	70	β	39.66	228.2	604.4
PPP	100	α	44.12	201.0	458.0
SSS	10	β	43.43	174.3	376.6
SSS	30	β'	43.76	189.4	421.3
SSS	50	β'	43.78	191.2	424.2
SSS	70	β'	43.68	185.8	412.2
SSS	100	α	48.24	195.2	379.2

433 **Table 2.** Pseudo first order reaction rate of β -carotene degradation in fat blend containing
 434 increasing content of solid MG, PPP, and SSS in MCT.

SFC (% w/w)	k (day ⁻¹)					
	MG	R ² _{adj}	PPP	R ² _{adj}	SSS	R ² _{adj}
0	-0.284 ± 0.062 ^a	0.965	-0.284 ± 0.062 ^b	0.965	-0.284 ± 0.062 ^b	0.965
10	-0.002 ± 0.003 ^{c,B}	0.615	-0.337 ± 0.004 ^{b,A}	0.998	-0.316 ± 0.027 ^{b,A}	0.971
30	-0.007 ± 0.000 ^{c,B}	0.998	-0.371 ± 0.035 ^{b,A}	0.974	-0.288 ± 0.031 ^{b,A}	0.967
70	-0.018 ± 0.005 ^{b,B}	0.757	-0.405 ± 0.067 ^{ab,A}	0.914	-0.268 ± 0.029 ^{b,A}	0.945
100	-0.017 ± 0.003 ^{b,B}	0.929	-0.512 ± 0.082 ^{a,A}	0.956	-0.617 ± 0.062 ^{a,A}	0.978

435 ^{a,b,c}: Means with different letters in the same column are significantly different (p < 0.05).

436 ^{A,B,C}: Means with different letters in the same row are significantly different (p < 0.05).

438 **Figure captions**

439
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440 **Figure 1.** Polarized light (PL) micrographs of mixtures containing increasing concentrations of
441 MG, PPP, and SSS in liquid MCT. Scale bar = 100 μm .

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443

443 **Figure 2.** Fractal dimension of mixtures containing MG (●), PPP (■), and SSS (▲) in liquid MCT
444 as a function of solid fat content.

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446 **Figure 3.** Integrated patterns with relevant peak position of the crystallographic reflecting planes
447 belonging to the 00*l* family of 100% MG (A), 50% SSS (B), 10% PPP (C) containing samples along
448 with their relative sections of the bidimensional patterns.

449
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450 **Figure 4.** Normalized β -carotene residual concentration (C_t/C_0) of 100% MG (●), PPP (■), SSS
451 (▲), and MCT (▼) containing samples as a function of time.

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Figure 1

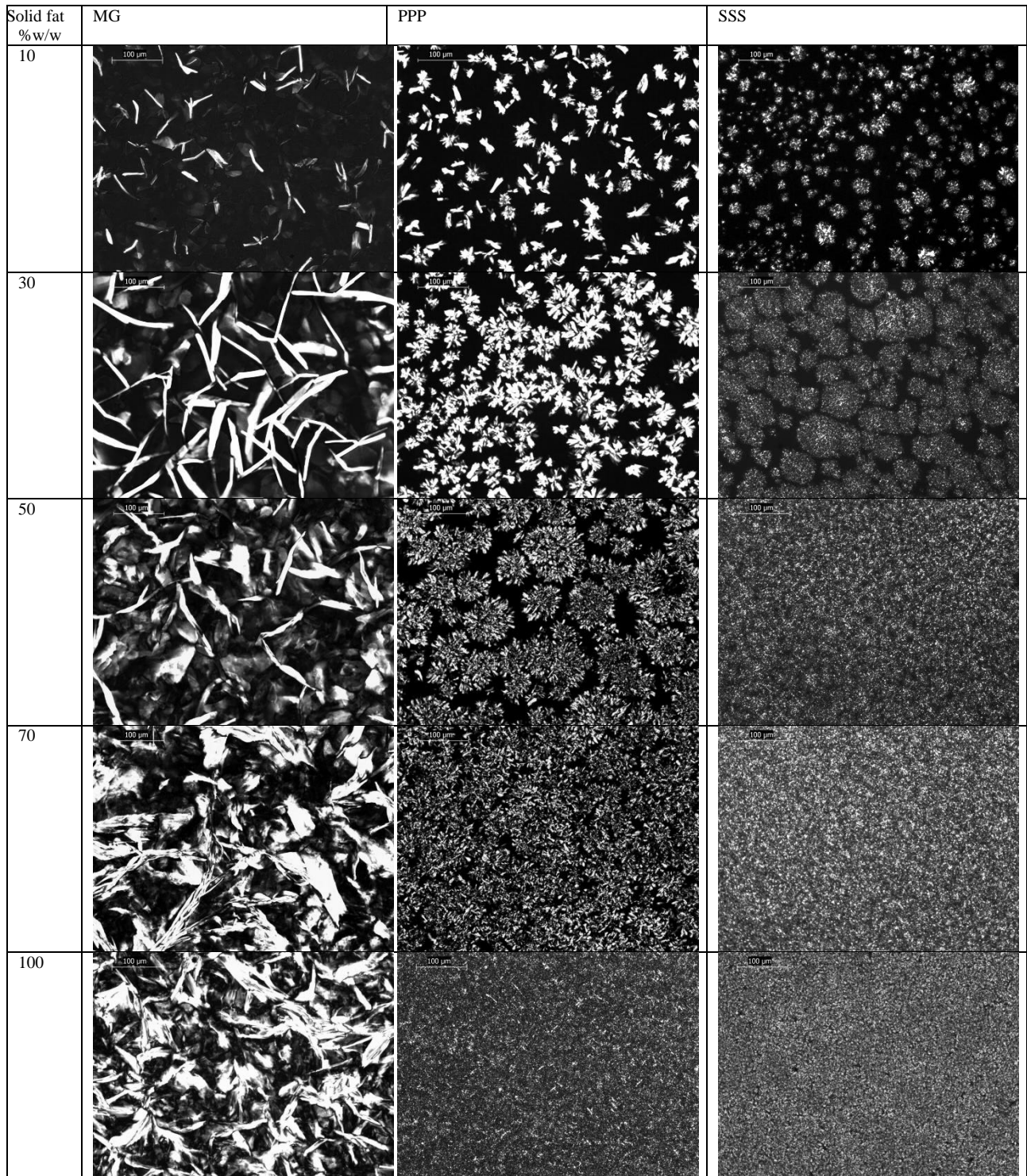


Figure 2
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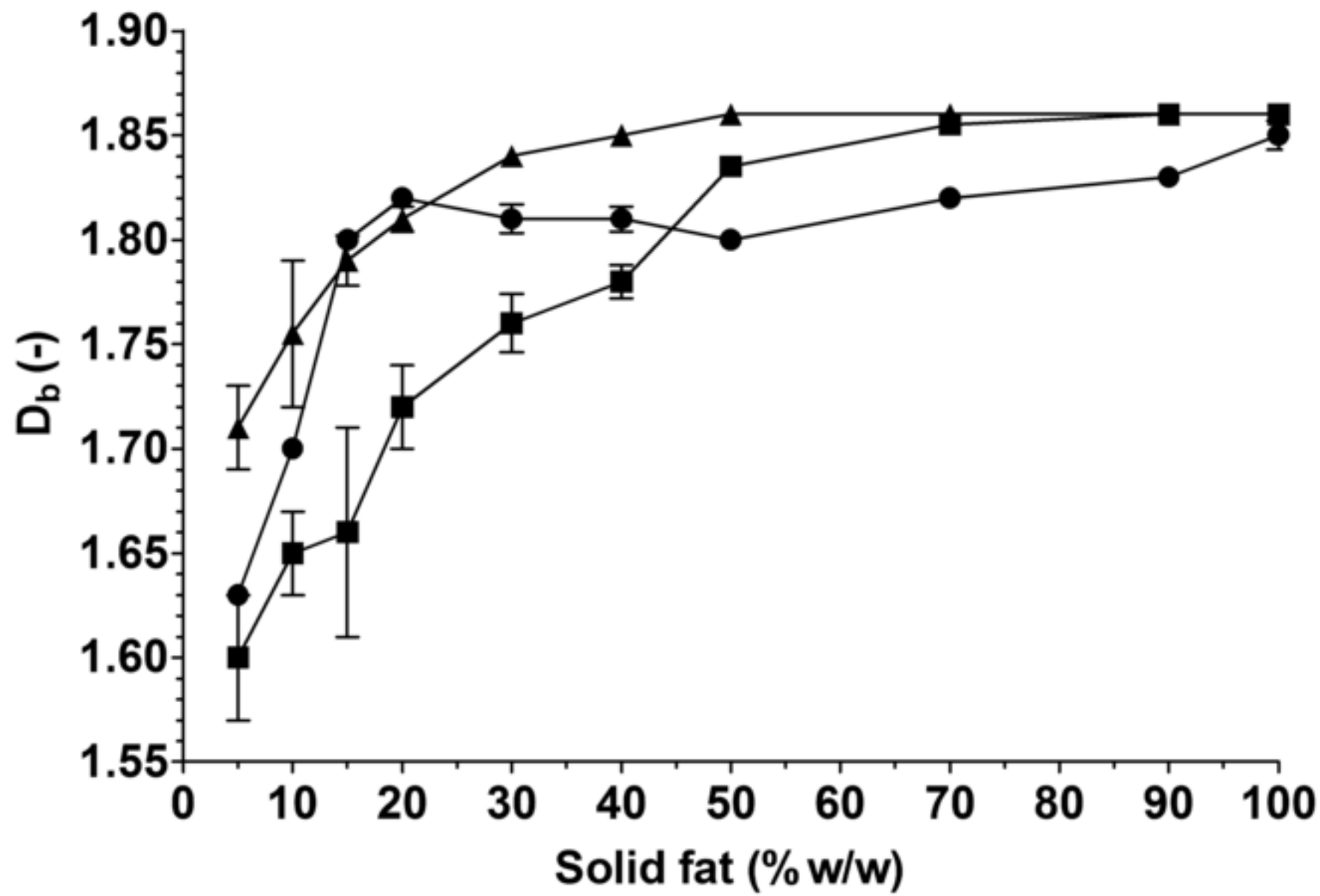


Figure 3
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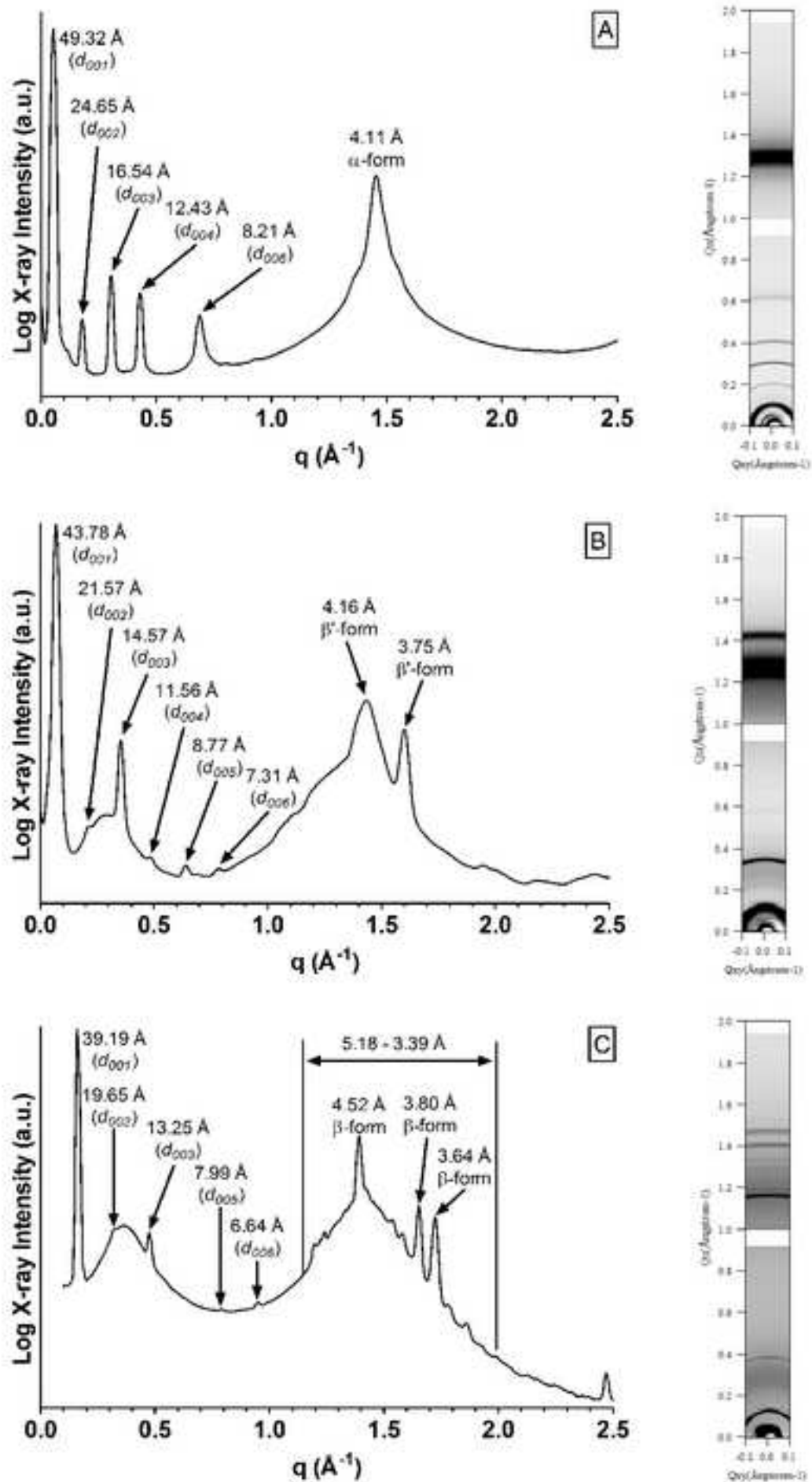
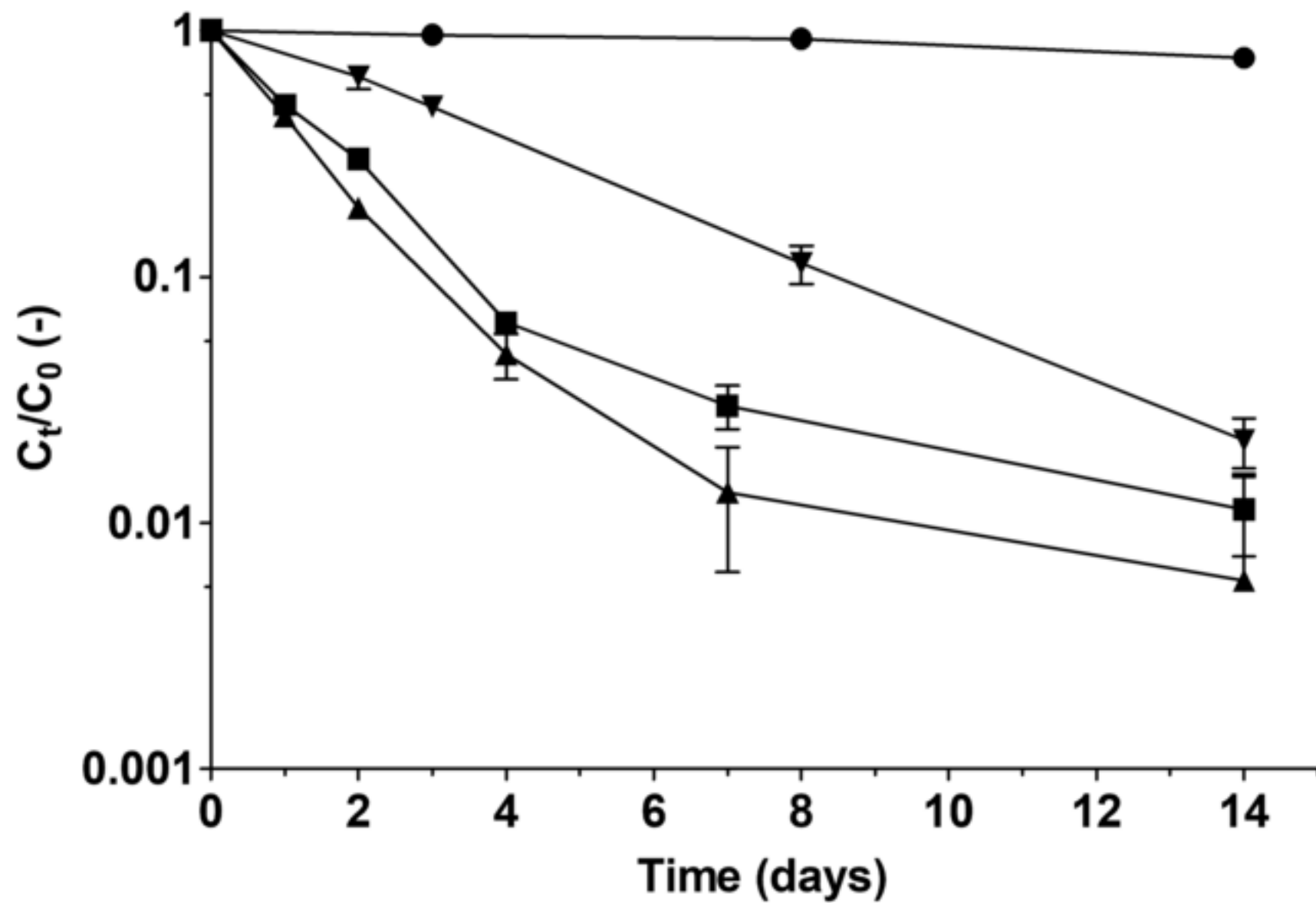
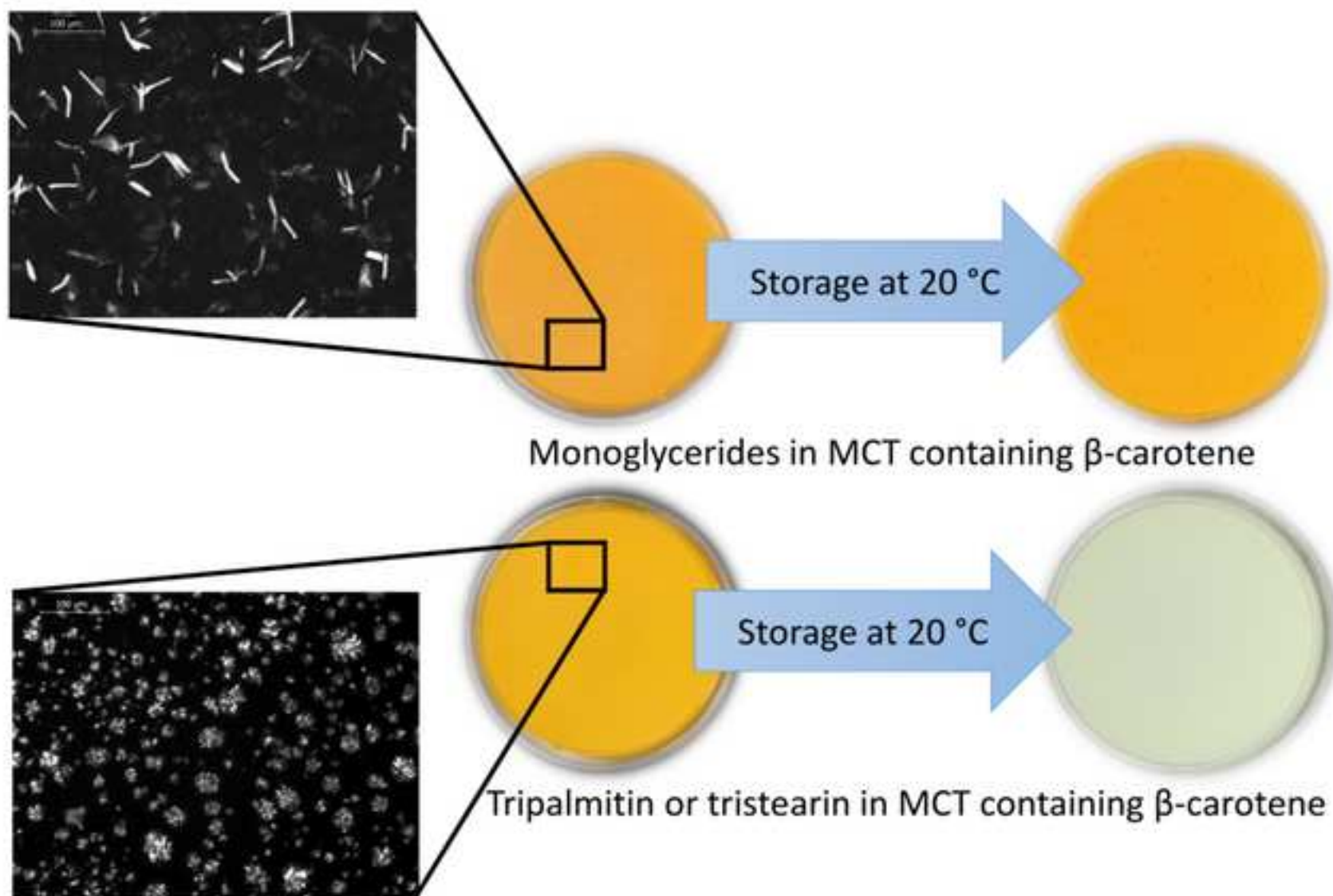


Figure 4
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The presence of monoglyceride crystals protects β -carotene against degradation