

Institute for Neutron Physics and Reactor Technology Contact: Dr.-Ing, Frederik Arbeiter <f.arbe@kit.edu>

Off- 🕯

Spectromete

as Analy

x<sub>QMS</sub>(t)

Flow meter

(jeg , Veg, meg)

Flow meter

(j<sub>sg</sub> , v<sub>sg</sub>, m<sub>sg</sub>)

GAM300

Mass spectometer

permeated QQ

RSC

Heate

JM

PSC

Permeator vacuum vessel

Schematic flow and instrumentation diagram of Q-PETE

Permeator (temperature

controlled) inside guard vessel

## Taking to Service and First Results of the Q-PETE/D2 **Hydrogen Permeation Setup**

Frederik Arbeiter, D. Klimenko, G. Schlindwein, V. Pasler, A. von der Weth

## **Background and Objective**

The experiment "Q-PETE/D2" representative for the situation in the Helium Cooled Pebble Bed breeding zone (flowing purge gas with ~400Pa hydrogen) and suitable for validation of relevant tritium transport codes has been constructed and taken to service. In a temperature controlled setup a hydrogen loaded feed gas is directed over a steel membrane into which it can permeate. On the other side of the membrane a sweep gas flow collects the permeated hydrogen and transports it to a gas analysis (QMS) for

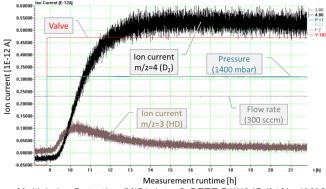
First experimental campaign 01/2019 - 07/2019

quantitative time resolved detection.

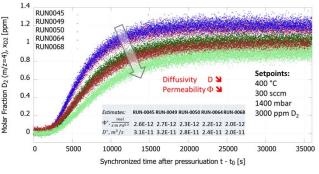
- Membrane made of 316L (X2 CrNiMo 17 12 2), thickness 1.14mm
- Deuterium concentration 3000 ppm, pressure 1400 mbar abs.
- Temperatures between 300 and 550 °C, 85 documented runs.

## **Observations**

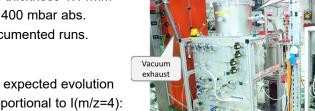
- The lon-current signal I(m/z=4) (D<sub>2</sub>) follows the expected evolution
- The signal at I(m/z=3) (HD expected) is not proportional to I(m/z=4): It peaks during the rise time of I(m/z=4) and saturates on lower level
- For repeated experiments at 400 °C, 300 sccm, the diffusion/permeation degraded noticeably. (Membrane surface darkened probably due to a trace hydrogen carbon)
- Derived diffusion and permeation data agree well with the range found in literature.



Multiple Ion Detection (MID) data, Q-PETE RUN045 (316L, 400°C)



Experiment repetitions at 400 °C, 300 sccm (show degradation)



Flow control

poeriphery

Feed gas with QQ

Carrie

gas

Ar

Feed gas &

Sweep gas supply

"QQ": species with two

hydrogen atoms, like D<sub>2</sub>

Carrie

gas + QQ

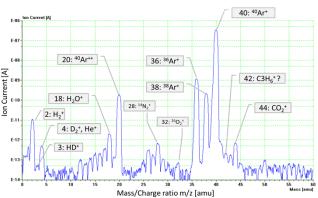
Sweep gas

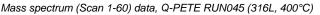
(P2(t))

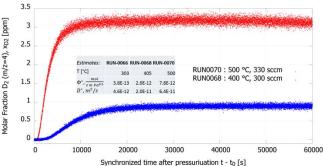
Mem

brane

Installation of Q-PETE/D2 at KIT-INR HELOKA-LP facility







## Variation of temperature: 400, 500°C )

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