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Modeling the Effect of Direct and Indirect Contamination of On-Farm Bulk Tank Milk with *Mycobacterium avium* subsp. *paratuberculosis*

Hisako Okura, Søren S. Nielsen, and Nils Toft

Abstract

Mycobacterium avium subsp. *paratuberculosis* (MAP) in milk of bovine origin is suspected of being implicated in Crohn's disease in humans. Milk can be contaminated via direct excretion of MAP in milk or indirectly via fecal contamination of the milk. This study aimed at estimating the level of MAP in farm bulk tank milk and simulating the effect of direct and indirect contamination with MAP. The effect of discarding milk from test-positive cows at different prevalences was assessed. The concentration of MAP in milk was estimated using a simulation model, while taking direct and indirect contamination with MAP into account. Direct MAP contamination of milk was related to infection stages, while indirect contamination was associated with within-herd prevalence and distribution of cows in different stages of infection. Discarding of milk based on diagnostic test results was included as a control option. Median MAP load in farm bulk tank milk at within-herd infection prevalences from 7.5% to 60% were estimated to be 0.54–7.53 CFU/mL milk. Maximum concentration at the prevalence of 60% could be 1186 CFU/mL caused by shedding of high amounts of MAP in feces. At the prevalence of 15%, discarding milk from test positive cows would result in discarding 11% of milk and reduce the MAP level by 80%. Due to poor sensitivity of the diagnostic test, removing test-positive cows would not further reduce the already low concentration of MAP and it would not guarantee the milk as MAP-free. The model was relatively simple yet capable of capturing true infection status and associated contributions from milk and feces. Further knowledge on distribution of fecal excretion from infected cows is required because very few "super-shedders" might play a major role.

Introduction

MYCOBACTERIUM AVIUM subsp. *paratuberculosis* (MAP), the causative agent of paratuberculosis, has been speculated as a cause of Crohn's disease in humans (Behr and Kapur, 2008; Chiodini *et al.*, 2012). Milk contaminated with MAP has been considered to be a potential source of exposure to humans (Grant, 2005). Most milk produced on cattle farms in dairy-producing countries is pasteurized, which may reduce MAP in milk by 4–7 log₁₀ (Cerf *et al.*, 2007). However, MAP bacteria and DNA have been found in dairy products in retail stores, indicating survival of MAP during the processing (Ellingson *et al.*, 2005; Stephan *et al.*, 2007). The increasing implications of the role of MAP in Crohn's disease suggest that minimizing contamination of milk at the farm level may be advisable.

MAP infection in cows follows different infection stages as described in detail elsewhere (Coussens *et al.*, 2004). Briefly, in the early stage of infection, the host response is predomi-

nantly a cell-mediated immune response (CMI), where the infection remains latent but MAP proliferates in the jejunum and ileum and spreads to local lymph nodes. The cow may shed MAP in feces at low levels, often below the detection limit, and possibly also in milk if disseminated infection has occurred (Sweeney *et al.*, 2006; Stabel *et al.*, 2009). The latter is still uncertain. Then the infection may progress to a more advanced stage, where the cow sheds higher numbers of MAP into the milk and feces. This stage is characterized by a humoral immune (HI) response and occurrence of IgG1, and these cows are more likely to be detected by a diagnostic test such as enzyme-linked immunosorbent assay (Nielsen and Ersbøll, 2006).

Milk from an infected cow can be contaminated directly via MAP shedding in milk and indirectly from fecal contamination of the milk from that cow. MAP contamination in bulk tank milk is affected by other factors such as within-herd infection prevalence, herd size, and hygienic measures at milking, because the contamination can occur from infectious

cows and indirectly by cross-contamination from feces of other MAP-infected cows (Clough *et al.*, 2006). Although we theoretically know the role of infected cows, minimizing MAP contamination of bulk tank milk is not a simple task, because existing diagnostic tests are imperfect and the relationship between the infection stages and shedding is not well understood. Therefore, it is unclear whether removing test-positive cows from milking would effectively reduce MAP contamination of bulk tank milk.

Simulation modeling is useful to capture the combination of these phenomena, which can be impossible to observe in field studies. Previous models for MAP in bulk tank milk have mainly focused on clinically affected animals with obvious high concentrations of MAP in feces and rarely discuss the role of cows in earlier stages of infection (Nauta and van der Giessen, 1998; Weber *et al.*, 2008; Boulais *et al.*, 2011). Taking one step further, a model should also be able to assess the effect of differences in infection prevalence and herd sizes on the level of contamination.

The objective of this study was to estimate the level of MAP in on-farm bulk tank milk and assess the effect of direct and indirect MAP contamination of bulk tank milk using a simulation model. Furthermore, the impact of discarding milk of test-positive cows on MAP levels in bulk tank milk was assessed.

Materials and Methods

We created a simulation model to estimate possible MAP load in on-farm bulk tank milk on a given day. A herd consisted of cows in different infection stages: noninfected, early stage of infection where the host response is a predominant cell-mediated immune response (infected with CMI), and a later stage of infection characterized by a humoral immune response and occurrence of IgG1 (infected with HI). Milk production, MAP excretion in the milk, and MAP shedding in the feces of these cows contributed to the per-day milk production and the MAP concentration in the bulk tank milk. Basically, bulk tank milk contamination with MAP was the sum of direct excretion to the milk and indirect contamination via feces from infected cows. Input parameters were parameterized using existing data. The outline of the model is illustrated in Figure 1 with model input as specified below and in Table 1. The model was implemented in R (R Development Core Team, 2010). The R code is available upon request.

Input parameters

Milk yield. Milk yield was included to capture the dilution factor from each cow and was estimated by fitting the Wilmink function (Wilmink, 1987), a model widely used for milk yield, on milk production data from 57,134 Holstein cows from 279 herds obtained from the Danish Cattle Database. The cows in the dataset were stratified by parity group (1, 2, and >2), and the model accounted for random effects of the individual animals and the herd of origin. These cows were considered to be a representative sample of the Danish dairy cattle population.

Distribution of MAP concentration in milk from cow infected with CMI and HI. Quantitative information on MAP in milk from infected cows is limited. Gao *et al.* (2009) observed the frequency of the number of CFU isolated per milk sample from individual cows previously tested positive by either fecal culture or antibody enzyme-linked immunosorbent assay based on 46 positive samples out of 133 assayed. The concentration of MAP in 40 out of the 46 samples was between 1 and 1.4 CFU/15 mL of milk samples, whereas the remaining six samples had more than 24 CFU/mL. Based on these data, MAP in individual milk from infected cows was estimated using a negative binomial distribution ($\theta=0.756, \mu=12$), corresponding to a mean of 12 CFU/mL. Cows with CMI were assumed to excrete 10% of the MAP shed by HI cows.

Distribution of MAP concentration in feces from cows infected with CMI and HI. The distribution of MAP CFU in feces was based on data from 786 dairy cows in 93 U.S. dairy herds (Crossley *et al.*, 2005). The observed number of CFU per tube ranged from 0.25 CFU/tube to numbers too numerous to count. Based on these data, a Weibull distribution (shape = 0.17, scale = 0.006) was estimated, corresponding to a mean of 3.5×10^6 CFU/g feces while the maximum concentration was set to 10^9 CFU/g feces. Cows with CMI were assumed to excrete 10% of the MAP shed by HI cows.

Distribution of amount of feces contaminating bulk tank milk. A study on *Escherichia coli* contamination to bulk tank milk considered that fecal contamination of the bulk tank is likely to range from close to 0 g feces in the milk from all milking cows in a herd on most clean farms to 10 g on dirty farms (Clough *et al.*, 2006). Therefore, a gamma distribution

FIG. 1. Model structure for estimation of *Mycobacterium avium* subsp. *paratuberculosis* (MAP) in on-farm bulk tank milk, showing the flow between status of an individual cow and bulk tank milk collected from the herd. First, information on each cow in a herd was assigned. Then, together with that information and herd infection prevalence, the true infection status for each cow was assigned followed by the test response based on the age and parity of the cow. Milk yield, fecal contamination, MAP shedding in milk, and MAP shedding in feces were determined for each cow. Information on bulk tank milk was based on collection of information on each cow in the herd. CMI, cell-mediated immune response; HI, humoral immune response.

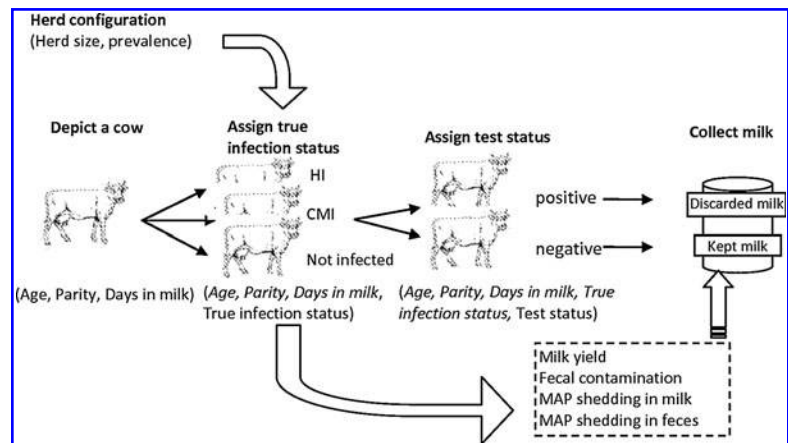


TABLE 1. MODEL PARAMETER DESCRIPTIONS AND DISTRIBUTIONS FOR SIMULATION OF *MYCOBACTERIUM AVIUM* SUBSP. *PARATUBERCULOSIS* (MAP) IN BULK TANK MILK (BTM)

Parameters	Unit	Description	Data and distribution
Parity		Used for estimating milk production. Grouped to 1, 2, and ≥ 3	Distributions were based on an actual herd demography using 283 Danish dairy herds (60,493 cows) from Danish cattle database ^a
Age	Years	Age of a cow used for estimating true infection status based on test result	
Days in milk	Days	Days in milk of a cow used for estimating milk production. Restricted to 305 days.	
Test result (milk ELISA)		Test positivity for cows with different infection statuses. Sensitivity and specificity of the test are shown in Table 2.	See Table 2.
True infection status		Noninfected, CMI or HI. Distributions of the infection statuses are shown in Table 2.	See Table 2.
MAP in individual milk from infected cows (A)	CFU/ kg milk	Concentration of MAP in milk from infected cows (either CMI or HI). Concentration for CMI-cows was assumed to be 10% of an HI-cow.	Negative binomial distribution ($\theta=0.756$, $\mu=12$) of data in Gao <i>et al.</i> (2009)
MAP in feces from infected cow (B)	CFU/ g feces	Amount MAP in feces from infected cows (either CMI or HI). Concentration for CMI-cows was set to be 10% of an HI-cow.	Weibull distribution (shape=0.17, scale=0.006) based on Crossley <i>et al.</i> (2005)
Amount of feces contaminating BTM (C)	Gram		Gamma distribution (shape=0.05, scale=600), restricted to 10 as used by Clough <i>et al.</i> (2006)
Milk production per cow per day (D)	Kg milk / day		Wilmlink function, using data from 279 Danish dairy herds (57,134 cows) from Danish cattle database ^a
Concentration of MAP in milk per HI/CMI-cow per day	MAP/ kg milk	(A + B × C) / D	
Herd size	Cow	5%tile, median and 95%tile chosen to represent small (40 cows), median (176 cows), and large (550 cows) herd	Herd distribution in Danish Cattle Database in 2011
True within-herd prevalence		7.5, 15, 30, 60%	15% is the average Danish within herd prevalence 60% is assumed as a worst-case scenario

CMI, cell-mediated immune response; HI, humoral immune response.

^aSame dataset, but only including Holstein cows with <305 day in milk less for milk yield calculation.

(shape=0.05, scale=600) was chosen to represent total amount of feces contaminating the bulk tank milk, corresponding to a mean of 0.03 g per animal. The distribution was set to have the maximum of 10 g because the tail of the gamma distribution could become unrealistically large.

Herd demography. Information on herd demography such as age, parity, and days in milk was obtained from 60,493 cows from 283 herds recorded in the Danish Cattle Database. The information was used to provide the information on each cow when a herd was configured during the simulation. Furthermore, in order to assess the effect of herd size on dilution of MAP in bulk tank milk, a small (40 cows), a medium (176 cows), and a large (550 cows) herd was chosen to represent approximately the median, 5th, and 95th percentiles of the herd sizes in Danish dairy herds in 2011.

True within-herd MAP infection prevalence. The simulation was run for four (7.5%, 15%, 30%, and 60%) different true infection prevalences.

Herd configuration

The herd configuration in the simulation is described in Fig. 1. Each cow in a herd was assigned age, parity, and days in milk. Based on the true infection prevalence, each cow was assigned a true infection status (noninfected, or infected with CMI or HI). The test status of the cow was simulated based on the cow information and the true infection status as well as the sensitivity and specificity in Table 2. The model calculated 1000 iterations of milkings for the herd and performed 100 simulations for each herd setting.

Discarding milk

Discarding milk from test positive cows was included as a control option to assess the effect of exclusion of MAP-infected cows' milk from the food supply. On the farm, this could be carried out by collecting milk separately based on diagnostic test results and excluding milk of test-positive cows from the bulk tank. Therefore, in the model, only milk from test-negative cows was collected to the bulk tank and thus only direct shedding in milk and indirect contamination of feces from test-negative cows contributed the MAP contamination in the bulk tank milk. Milk from test-positive cows was recorded as discarded and kept separately in order to assess the contribution from test positive versus test-negative cows.

Output

Model outputs included the number of cows in the different infection stages, the number of cows testing positive, the concentration of MAP in bulk tank milk when collected only from test negative cows, the concentration of MAP in bulk tank milk regardless of the test results, the amount of feces contaminating the bulk tank milk, the concentration of MAP in milk and feces, and the amount of milk yield in total. Results from each of the 100 simulations were stored in separate files and used for descriptive analysis. These results were summarized using the median values and the 95th percentiles representing an "average" upper value. The maximum of the maximum values was used to represent the worst-case scenario. The number of iterations affects the maximum of the

TABLE 2. DESCRIPTION OF TRUE INFECTION STATUS OF A COW AND THE RELATIONSHIP WITH MYCOBACTERIUM AVIUM SUBSP. PARATUBERCULOSIS (MAP) SHEDDING IN MILK AND FECES AND ANTIBODY STATUS

True infection status	Probability of test positive by ELISA	MAP in feces	Concentration of MAP in feces	MAP in milk	Concentration of MAP in individual milk
Noninfected	1-Sp ^a (Nielsen and Toft, 2008)	1-Sp (FC) ^b (Whitlock et al. 2000)	0	0	0
Infected with cell-mediated immune response (CMI)	1 -P (noninfected) - P(HI) (=SeCMI) ^c	0.05 ^(Nielsen and Toft, 2008)	10% of HI ^d	0.01	10% of HI ^d
Infected with humoral immune response (HI)	SeHI ^e = Max(Se) ^(Nielsen and Toft, 2012)	0.7 ^(Nielsen and Toft, 2008)	Weibull (shape=0.17, scale=0.0558) ^(Crossley et al., 2005)	0.36 ^(Okura et al., 2012)	Negative binomial distribution ($\theta = 0.756, \mu = 12$) ^(Gao et al., 2009)
Ratio between CMI and HI:	Q = (SeHI-SeAge ^f)/SeHI	Q = proportion of cows that are in CMI/(CMI + HI) at given age.			

^aSp = 0.9826: Probability of enzyme-linked immunosorbent assay (ELISA) correctly classifying noninfected cow from Nielsen and Toft (2008).

^bSp (FC) = 0.980: Probability of fecal culture correctly classifying noninfected cow from Whitlock et al. (2000).

^cSeCMI: Probability of ELISA correctly classifying cows in cell-mediated immune response (CMI). Here, the prevalence describes the proportion infected. This proportion then divides into cattle with CMI or humoral immune response (HI).

^dDampening factor.

^eSeHI: Probability of ELISA correctly classifying cows in HI (referred to the proportion of cows ever developing antibodies).

^fSeAge: Sensitivity of ELISA at given age.

TABLE 3. SUMMARY OF THE RESULTS FROM THE SIMULATIONS ESTIMATING *MYCOBACTERIUM AVIUM* SUBSP. *PARATUBERCULOSIS* (MAP) CONCENTRATION IN BULK TANK MILK (BTM) ON MAP-INFECTED FARMS WITH DIFFERENT INFECTION PREVALENCES AND DIFFERENT HERD SIZES

Item	Unit	True prevalence				
		7.5% Median (95%tile, ^a Max of max ^b)	15% Median (95%tile, Max of max)	30% Median (95%tile, Max of max)	60% Median (95%tile, Max of max)	
Small herd						
Median MAP load in BTM from all cows	CFU/ mL	0.54 (1.53, 1.1 × 10 ³)	1.47 (2.73, 1.9 × 10 ³)	3.23 (4.35, 1.1 × 10 ⁴)	6.61 (8.01, 4.3 × 10 ⁴)	
Median MAP load in BTM from test-negative cows	CFU/ mL	0.02 (0.29, 740)	0.13 (0.79, 2.2 × 10 ³)	0.65 (1.63, 2.3 × 10 ³)	1.94 (3.74, 4.4 × 10 ³)	
Amount of milk to be discarded ^c	kg	58 (151, 261)	122 (225, 331)	236 (317, 622)	458 (567, 755)	
Amount of milk to be kept in BTM ^d	kg	1042 (1.1 × 10 ³ , 1.2 × 10 ³)	991 (1.1 × 10 ³ , 1.2 × 10 ³)	875 (1.0 × 10 ³ , 1.2 × 10 ³)	649 (775, 907)	
Medium herd						
Median MAP load in BTM from all cows	CFU/ mL	0.74 (1.11, 1.6 × 10 ³)	1.52 (2.09, 3.1 × 10 ³)	3.19 (3.76, 4.4 × 10 ³)	6.69 (7.41, 6.4 × 10 ³)	
Median MAP load in BTM from test-negative cows	CFU/ mL	0.12 (0.35, 1.7 × 10 ³)	0.30 (0.58, 3.3 × 10 ³)	0.71 (1.24, 5.6 × 10 ³)	2.02 (2.83, 2.3 × 10 ³)	
Amount of milk to be discarded	kg	283 (414, 706)	508 (693, 948)	950 (1.1 × 10 ³ , 1.4 × 10 ³)	1908 (2.2 × 10 ³ , 2.6 × 10 ³)	
Amount of milk to be kept in BTM	kg	4583 (4.7 × 10 ³ , 5.0 × 10 ³)	4366 (4.6 × 10 ³ , 4.9 × 10 ³)	3931 (4.2 × 10 ³ , 4.5 × 10 ³)	2961 (3.3 × 10 ³ , 3.8 × 10 ³)	
Large herd						
Median MAP load in BTM from all cows	CFU/ mL	0.78 (1.13, 787)	1.65 (2.06, 969)	3.40 (3.80, 985)	7.03 (7.49, 2.0 × 10 ³)	
Median MAP load in BTM from test-negative cows	CFU/ mL	0.15 (0.25, 478)	0.34 (0.52, 1.1 × 10 ³)	0.80 (1.06, 969)	2.26 (2.71, 1.7 × 10 ³)	
Amount of milk to be discarded	kg	890 (1.2 × 10 ³ , 1.6 × 10 ³)	1678 (2.1 × 10 ³ , 2.4 × 10 ³)	3053 (3.5 × 10 ³ , 3.8 × 10 ³)	6003 (6.4 × 10 ³ , 7.0 × 10 ³)	
Amount of milk to be kept in BTM	kg	14,047 (14,354, 14,908)	13,288 (13,638, 14,143)	11,869 (12,196, 12,798)	8959 (9435, 10,040)	

^a95%tile of the median.

^bMaximum of the maximums.

^cAmount of milk to be discarded: Milk collected from test-positive cows.

^dAmount of milk to be kept in bulk tank milk: Milk collected from test-negative cows.

maximum, and 1000 iterations would cover approximately 3 years for a specific herd.

Sensitivity analysis

The relative MAP excretions from CMI cows, as well as the amount of MAP in milk and feces, were considered to include the primary uncertainty in the model, caused by uncertainty in the published literature. Therefore, these parameters were subject to sensitivity analysis, where the described default MAP concentrations in milk and feces were increased 10 and 100, and 10 and 1000 times, and the relative MAP excretion from CMI cows was reduced to 1%.

Results

Median concentrations of MAP in bulk tank milk collected from all cows (i.e., regardless of the test result) grouped by the herd size and true within-herd prevalence and the amount of milk to be discarded in each scenario are summarized in Table 3.

The median concentrations of MAP in bulk tank milk were generally low. However, the maximum of maximum concentrations were higher for the small herds, when mixing the milk from all cows. The concentration of bulk tank milk for a small herd with true within-herd prevalence of 60% could reach 4.3×10^5 CFU/mL in the worst-case scenario. When comparing the concentration among the herd sizes at the same true within-herd prevalence, the concentrations were almost constant across the herd sizes.

Discarding milk from test-positive cows resulted in discarding relatively large amounts of milk without reducing the concentration of MAP significantly. For example, for the medium-sized herd at 15% true prevalence, discarding milk would result in discarding approximately 10% of the milk, while the reduction in the concentration was only 84% or less than 1 log₁₀.

Table 4 shows the amount of feces of test-positive and test-negative cows that contaminated the bulk tank milk; the MAP concentrations are also shown. The amount of feces of test-positive cows contaminating the bulk tank milk was 2–30% smaller than that of test-negative cows, while the concentration of the feces could be 3–10 times larger than that of test-negative cows.

Herd size, or the dilution effect, was not an important factor to the concentration, because the median concentrations were always very low. However, in the worst-case scenario with a cow shedding extreme amounts of MAP ($> 10^9$ CFU/g feces) in feces in a small herd, the milk would not be diluted and the bulk tank could contain 4.3×10^4 CFU/mL (Tables 3 and 4).

The sensitivity analysis showed that (1) reducing excretion of MAP from 10% to 1% of excretion from HI and (2) increasing the MAP excretion in milk did not change the MAP concentration in the bulk tank milk. However, increasing the MAP excretion in feces increased the MAP level in the bulk tank milk on the order of 10^3 (Table 5).

Discussion

The median estimated MAP load in the bulk tank milk on a farm ranged from 0.54 to 7.03 CFU/mL, depending on the prevalence and the herd size. These MAP loads were generally low, but in worst-case scenarios, the concentration could be 10^4 CFU/mL due to high MAP concentrations in feces.

The low median concentration of MAP in bulk tank milk was similar to other models (Weber *et al.*, 2008; Boulais *et al.*, 2011). However, the stochastic model enabled infrequent but plausible case scenarios, such as a herd containing a few cows shedding extreme amounts of MAP in feces. The resulting high amount of MAP in such a worst-case scenario is considered not to occur on a daily basis, but it is still plausible. Raw, nonpasteurized milk may thus contain up to 10^4 CFU/mL. If pasteurization could be expected to reduce MAP in milk by 4 to 5 logs, the median concentrations found in our

TABLE 4. SUMMARY OF THE RESULTS FROM THE SIMULATIONS ESTIMATING FECAL CONTAMINATION TO BULK TANK MILK ON MEDIUM-SIZED HERD (175 COWS) AND THE CONCENTRATION OF *MYCOBACTERIUM AVIUM* SUBSP. *PARATUBERCULOSIS* (MAP)

True within-herd prevalence	Test result ^a	Median number of cows positive/negative ^b	Median number of cows HI/CMI/not infected ^c	Median amount of feces contaminating the bulk tank (gram)	Median concentration of MAP in the feces (CFU/gram feces)
7.5	Positive	10	9	0.13	5×10^2
	Negative	165	4	4.74	6×10^1
15	Positive	17	18	0.33	7×10^3
	Negative	158	7	4.50	2×10^3
30	Positive	33	38	0.80	6×10^4
	Negative	142	15	4.04	2×10^4
60	Positive	67	79	1.81	4×10^5
	Negative	108	28	3.06	1×10^5
			69		

^aUnder the control option, feces from test-positive cows would be discarded and not contribute to the MAP load in the bulk tank.

^bNumber of cows tested positive/negative to the diagnostic test.

^cNumber of cows with true infection status.

TABLE 5. RESULTS OF SENSITIVITY ANALYSIS FROM THE SIMULATIONS ESTIMATING *MYCOBACTERIUM AVIUM* SUBSP. *PARATUBERCULOSIS* (MAP) CONCENTRATION IN BULK TANK MILK (BTM) ON MAP INFECTED FARMS FOR MEDIUM SIZE HERD (175 COWS) WITH TRUE PREVALENCE OF 15%

Item	Unit	CMI-excretion in milk and feces = 10% of HI (default)	Median (95%tile, ^a Max of max ^b)	CMI-excretion in milk and feces = 1% of HI	Median (95%tile, Max of max)	Milk excretion 10 times higher	Median (95%tile, Max of max)	Milk excretion 100 times higher	Median (95%tile, Max of max)	Fecal excretion 10 times higher	Median (95%tile, Max of max)	Fecal excretion 1000 times higher	Median (95%tile, Max of max)
Median MAP load in BTM from all cows	CFU/ mL	1.52 (2.09, 3.1 × 10 ³)	1.55 (2.02, 2.8 × 10 ³)	14.81 (21, 4.5 × 10 ³)	144.58 (204.8, 8.2 × 10 ²)	1.76 (2.36, 1.4 × 10 ⁴)	9.49 (18.23, 2.1 × 10 ⁶)						
Median MAP load in BTM from test negative cows	CFU/ mL	0.30 (0.58, 3.3 × 10 ³)	0.26 (0.53, 1.3 × 10 ³)	2.8 (5.4, 4.5 × 10 ²)	28.51 (60.0, 7.2 × 10 ²)	0.31 (0.74, 1.2 × 10 ⁴)	0.84 (2.16, 9.4 × 10 ⁴)						

^a95%tile of the median.

^bMaximum of the maximums.

simulations are sufficiently low to ensure that all MAP in milk is reduced to very low levels. Previous studies on the effectiveness of heat inactivation of MAP suggest that up to a 7 log reduction of MAP can be obtained after heat inactivation (Rademaker *et al.*, 2007). Our estimated MAP concentration in raw milk was 10⁴ CFU/mL in the worst case; therefore heat inactivation should be effective. Still, MAP isolation in milk sampled at retail stores has been reported (Ellingson *et al.*, 2005; Stephan *et al.*, 2007). It has recently been reported that spore-forming MAP may survive heat treatments of 70°C (Lamont *et al.*, 2012), which could explain the occasional MAP survival after heat treatments. Other possible explanations for the difference between our predictions and the apparent pasteurization inefficiency include the following: (1) inappropriate pasteurization was conducted for the retail store samples; (2) the maximum amount of feces per cow is much higher than the 10 g/cow we used; or (3) the maximum amount of MAP per gram of feces is much higher than that included in our model. However, it is not possible to validate those features (see below).

In the model, discarding milk from test-positive cows was included because removal of products of MAP-infectious cows from the food chain might be proposed. This could be managed using available diagnostic tests, but the tests lack sensitivity and fail to detect all infectious cows (Table 4). Thus, this strategy might be insufficient if pasteurization does not kill MAP at concentrations of 10⁴, because fecal contamination from test-negative cows seems to provide an infectious load sufficient to result in significant amounts of MAP in milk under very poor hygienic circumstances. Therefore, removing test-positive cows would not guarantee the milk as being MAP free.

A sensitivity analysis was performed to address a reduction in the recovery of MAP from milk and fecal samples (Whittington, 2010). This analysis suggested that the level of MAP in feces primarily affects the results, whereas other parameters have little effect.

Limitations of the model include the assumptions we made relating to the infection status of a cow with the probability and concentration of shedding of MAP in milk and feces. The model only included two infection stages, but essentially allowed cows progressing in infection with age and mimicked the expected distribution between infection stages. Begg *et al.* (2011) reported that sheep could distribute in three populations: (1) CMI alone; (2) both CMI and HI; or (3) HI alone. If this is the case for cattle as well, the results would be affected. However, there are no data to distinguish between these two groups and thus form the basis for differences in MAP excretion patterns. Therefore, a parsimonious model seemed more appropriate. Furthermore, we assumed that MAP shedding in milk and feces from cows with CMI is 10% of that from cows with HI, because there are no studies associating specific infection stages with shedding MAP in both milk and feces. Cows with CMI are considered subclinical, and these cows include those intermittently shedding low levels of MAP in milk and feces. Therefore, our assumption of 10% could overestimate the level and variability of the concentration, but the sensitivity estimates showed that the results were not really affected. Furthermore, the model assumed that the fecal contamination of the bulk tank is the same regardless of the herd characteristics and extrapolated the data from the *Escherichia coli* study (Clough *et al.*, 2006). We truncated the fecal contamination modeled using a gamma distribution with a

long right tail at 10 g. Nonetheless, the role of indirect contamination highlights the importance of hygiene on farms by avoiding fecal contamination of the bulk tank milk.

Conclusion

The simulated MAP concentration in bulk tank milk is low, particularly when considering only the MAP shed directly in the milk. Hygiene on farms is important because MAP concentrations could reach 10^4 CFU/mL in the presence of cows shedding extreme (but plausible) amounts of MAP in the feces. Fecal contamination was seen as the primary source of MAP contamination in the bulk tank milk.

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Disclosure Statement

No competing financial interests exist.

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