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# A PC-Based Signal Validation System for Nuclear Power Plants

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I am submitting herewith a thesis written by Ali Seyfettin Erbay entitled "A PC-Based Signal Validation System for Nuclear Power Plants." I have examined the final electronic copy of this thesis for form and content and recommend that it be accepted in partial fulfillment of the requirements for the degree of Master of Science, with a major in Nuclear Engineering.

Belle R. Upadhyaya, Major Professor

We have read this thesis and recommend its acceptance:

Robert E. Uhrig, Jack F. Wasserman

Accepted for the Council: <u>Carolyn R. Hodges</u>

Vice Provost and Dean of the Graduate School

(Original signatures are on file with official student records.)

To the Graduate Council:

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We have read this thesis and recommended its acceptance:

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# A PC-BASED SIGNAL VALIDATION SYSTEM

# FOR NUCLEAR POWER PLANTS

A Thesis

Presented for the

Master of Science

Degree

The University of Tennessee, Knoxville

Ali Seyfettin Erbay

December 1994

# DEDICATION

This thesis is dedicated to my teachers.

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## ABSTRACT

The safe operation and efficient control of a nuclear power plant requires reliable information about the state of the process. Therefore the validity of sensors which measure the process variables is of great importance. Signal validation is the detection, isolation and characterization of faulty signals. Properly validated process signals are also beneficial from the standpoint of increased plant availability and reliability of operator actions.

In recent years, several methods have been developed for signal validation (SV). Some of these methods include generalized consistency checking (GCC), process empirical modeling (PEM) for prediction, multi-dimensional process hypercube (PHC), univariate and multivariate autoregression modeling, and expert systems. The purpose of this research is to investigate the effectiveness of a few other techniques such as artificial neural networks (ANN) and extended Kalman filters for signal estimation during steady-state as well as transient operating conditions. The new and improved signal validation modules were integrated into one computer program for easy access. The final decision about the validity of signals was made using a fuzzy logic algorithm.

The integrated system consists of the following modules:

- Generalized Consistency Checking (GCC),
- Process Empirical Modeling (PEM),

- Artificial Neural Network (ANN) prediction, and
- Kalman Filtering Technique (KFT).

These modules operate in parallel and the system architecture is flexible for adding or removing a SV module.

The integrated system utilizes modern graphical user interface (GUI) techniques for displaying and accessing information. Due to the popularity and the increase in computing power and the decrease in the cost of PC's, nuclear power plants are also incorporating PC's into their engineering divisions to access process data over local area networks (LAN). The software in this study was therefore developed on an IBM compatible PC operating under Microsoft Windows 3.1<sup>TM</sup>. Hypertext buttons, compatible with different aspects of Microsoft Windows 3.1<sup>TM</sup>, were provided in parts of the GUI, for displaying the processed information and the results. The dynamic form of the empirical modeling and the Kalman filtering technique showed superior performance in signal validation.

The implementational details of the system were evaluated off-line, using steady-state and transient data from operating pressurized water reactor (PWR) nuclear power plants. The application of this new system was illustrated for a U-tube steam generator (UTSG) of a PWR nuclear power plant. A system executive was developed for controlling the functions of various modules, interfacing the input-output (I/O) with the environment, and for decision making. The use of new modules, improvement in the previous

techniques, and the use of GUI have resulted in a robust and easily implementable signal validation system for power plants.

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# LIST OF ACRONYMS

DDE	:	Dynamic Data Exchange
D/E	:	Decision / Estimator
DLL	:	Dynamic Link Library
EBR	:	Experimental Breeder Reactor
GCC	:	Generalized Consistency Checking
GUI	:	Graphical User Interface
HD	:	Hard Disk
I/O	:	Input / Output
KFT	:	Kalman Filtering Technique
LAN	:	Local Area Network
LLR	:	Logarithmic Likelihood Ratio
MDI	:	Multiple Document Interface
MISO	:	Multiple-Input Single-Output
OLE	:	Object Linked Embedding
PC	:	Personal Computer
PE	:	Processing Element
PEM	:	Process Empirical Modeling
PWR	:	Pressurized Water Reactor
RCS	:	Reactor Coolant System

ANN : Artificial Neural Network

- RMSE : Root-Mean-Square Error
- SNP : Sequoyah Nuclear Plant
- SPRT : Sequential Probability Ratio Test
- SV : Signal Validation
- TVA : Tennessee Valley Authority
- UTSG : U-Tube Steam Generator

## Chapter 1

## INTRODUCTION

## 1.1 Statement of the Problem

In order to achieve the desired operating configuration in any process, the system conditions must be measured. Examples of measurements are temperature, pressure, flow, level, motor current, vibration, etc. However, in order to operate within desired limits, it is important to know the reliability of plant measurements. Signal validation (SV) deals with this issue, and is defined as the detection, isolation and characterization of faulty signals. Also referred to as fault detection, signal validation checks inconsistencies among redundant measurements and estimates their expected values using other measurements and system models.

The benefits of signal validation are both economic and safety related. Catastrophic signal failure can result in plant shutdown and lost revenue. Pre-catastrophic failure detection would therefore minimize plant downtime and increase plant availability. The control action taken depends primarily upon the information provided by the plant instruments. Thus, increased plant productivity and increased reliability of operator actions, would result from the implementation of such a system.

The purpose of this study is to investigate some of the existing signal validation methods by incremental improvements and to develop new modules. Each of the SV modules performs a specific task. The architecture consists of four modules, an information base and a system executive integrated with a graphical user interface (GUI). The following four modules were integrated in the new PC-based system.

- Generalized Consistency Checking (GCC),
- Process Empirical Modeling (PEM),
- Artificial Neural Network (ANN) prediction, and
- Kalman Filtering Technique (KFT).

The primary advantage of using different SV algorithms is to compensate for prediction errors during transient operating conditions, in which some SV modules may not give good estimations of the measured variables.. Another potential benefit is to have software redundancy, so that false alarms may be reduced. These modules operate in parallel and the system architecture is flexible for adding or removing a SV module.

All the modules are used for validation during both steady-state and transient operating conditions. The entire system was developed in the PC-framework under Microsoft Windows 3.1<sup>TM</sup>. Some improvements were made in the structure of static data-driven models by incorporating one and two-step regression. Kalman filtering is based on the use of a physical model of plant components and was implemented for the first time for a steam generator system in nuclear power plants. This is applicable to both steady-state and transient operations.

The system executive performs several tasks: sequencing of module operation, requisition of additional data, evaluating SV information from the various modules, and displaying instrument or system status to the operator. The decision-making within the system executive was developed using a fuzzy logic approach. The computer display was performed by GUI objects compatible with Microsoft Windows 3.1<sup>TM</sup>.

#### **1.2 Review of Previous Work**

An extensive research in the area of signal validation and fault detection had been performed in the past. The initial research focused on methods which use redundant signals for a given process variable to check for inter-signal consistency [1]. This method is known as the parity-space technique and is used in most of the nuclear power plants in the United States. The simplest method of consistency checking between three signals is to use an average of the signal. This method was expanded by adding analytical redundancy. Analytical redundancy is achieved by estimation of the process variable using a system model. Model equations are based on conservation of mass, energy and momentum. Nonlinear empirical models were also developed for generating signal redundancy [2]. One of the primary goals of analytical and empirical redundancy is the detection of common-cause failures. Many applications of the SV technology are found in the aerospace and nuclear industries. Fault detection has been implemented in flight control systems and the space shuttle [3, 4, 5]. Signal validation techniques have been applied at the Experimental Breeder Reactor-II (EBR-II) and commercially at Northwest Utilities Millstone Units 2 and 3 [6, 7]. A system state analyzer has also been applied to the surveillance of the EBR-II [8]. Signal Validation has recently been incorporated into a digital feedwater control system in several North American nuclear power plants [9].

The following methodologies were developed at The University of Tennessee for SV application to nuclear power plants [10, 11, 12]:

- GCC using redundant process signals and empirical redundancy,
- Univariate autoregression modeling for wideband frequency analysis,
- PEM to detect measurement system drift,
- Multi-dimensional process hypercube comparison for data compression and for tracking instrument and process behavior,
- Bias and noise detection for basic signal changes, and
- Rule-based expert system for qualitative signal validation.

Each of the modules was developed both as a stand-alone system and as part of a comprehensive SV system.

In addition to the above mentioned techniques, ANN's have also been utilized at The University of Tennessee for monitoring, estimation and control purposes. Backpropagation algorithm has proven to be an effective training method in developing these ANN's.

Since the original publication of R. E. Kalman's paper in 1960, the Kalman Filtering Technique (KFT) has been studied and developed thoroughly in several areas [13]. Without the help of KFT the Apollo mission to the moon could not have been successful. Aeronautics, flight engineering and missile tracking systems use KFT for tracking and navigational control. It is used in signal processing to solve system identification and deconvolution problems of linear systems. It has also found a large area of applications in communication and control. KFT is applied in geophysics for seismic signal processing [14].

Local sensor monitoring was also addressed by several investigators [15,16]. This assumes no sensor redundancy and no model-based independent estimation. An individual signal characterization and the availability of a sensor knowledge base are used in this approach.

Fuzzy logic has become one of the most commonly used techniques in control and decision-making with applications from a simple camcorder to a nuclear power plant (Fugen nuclear power reactor in Japan). The advent of fuzzy logic technology has offered another opportunity for signal processing and validation. The features offered by fuzzy logic can lend themselves to a more reliable and perhaps fault-tolerant approach. The

fuzzy logic methodology for fault-tree analysis was previously developed at The University of Tennessee [17]. In the present work, it was incorporated for decision-making in the system executive module.

The current trend towards graphics and the use of visual images are among the important developments of this decade, not only for technical personnel using computers but also for nontechnical users. Sensory immersion, such as that provided by virtual reality, is becoming an option for understanding the underlying complex information. The widespread use of IBM-compatible personal computers (PC) and the low cost of high-performance chips made Microsoft Windows 3.1<sup>™</sup> a very popular operating system which simulates multitasking-multiprocessing and uses modern graphical user interfaces (GUI) for custom control and display. Today, most of the nuclear power plant personnel uses PC's for applications from engineering computations to word processing.

#### **1.3** Overview of the Methodology

The present study uses some of the previously developed techniques, as well as some newly developed modules such as KFT, ANN and fuzzy logic decision-making. Four modules were used for signal validation and state estimation: GCC, PEM, ANN and KFT. The GCC module was included for a systematic check of consistencies among redundant signals measuring the same process variable. The algorithm provides information about measurement inconsistencies at each sampling time. The sequential probability ratio test (SPRT) was also included as part of this module to continuously check for sensor degradation, and to record the sensor degradation history [11].

The PEM module establishes nonlinear multiple-input single-output models. The measured sensor output is then compared against the predicted output estimated by the PEM model. Although the use of signal values at previous time instants is common in dynamic neural networks, in this study a dynamic PEM model was developed for the first time as part of the SV system. The performance of the dynamic empirical model is better than that of the static model.

ANN's are intrinsically parallel and non-algorithmic methods. The ability of the backpropagation method to learn any arbitrary nonlinear mapping from inputs to outputs, and the fault-tolerant property of a multi-layer network was utilized for the prediction of instrument outputs (state variables) to be validated [18, 19]. The PC-based signal validation system then compares the estimation against the measurement.

The Kalman filter, in general, uses a nonlinear system model to estimate system variables. However, the model may have uncertainities and may be less accurate bacause of a reduced model order. By using measurements as corrections to the prediction of the model, the KFT gives the proper estimate of the validated signal. The estimate is then compared against the measurement. The KFT module is developed using a nonlinear system model of a PWR U-tube steam generator (UTSG), previously developed at The University of Tennessee [20, 21, 22].

These four modules were integrated with a system executive, which makes the final decision according to the results of the modules. The decision-making algorithm uses a fault-tree approach to detect the faulty signal: if any of the SV modules reports a fault within the sensitivity of that module, the signal is marked as faulty. However, since each module has different sensitivity and design parameters, it is necessary to incorporate the differences in the decision making process. This was achieved very easily using fuzzy i logic. Results of each module were converted to fuzzy sets, which can be defined as a possibility distribution of truthness of the sensor being faulty. The flexibility of defining this possibility distribution enables us to adjust the decision-making for different SV modules having different estimation characteristics. Then, each of these fuzzy sets is presented to the fault tree using fuzzy operations. The output of the fault tree is also a fuzzy set which is interpreted using prototype fuzzy sets such as *very bad*, *bad*, *medium*, *good* and *very good*.

Displaying the result of the decision-maker in a textual form may be confusing if the validated signals are many or are updated in such a short time interval that the user does not have enough time to read them. Modern GUI techniques make it possible to have a

more flexible and innovative graphical display. Virtual objects placed on the information window make it easy to display complex results and navigate through the information space.

#### **1.4** Contributions of the Thesis

The major accomplishment of this research is the design and implementation of a PCbased signal validation system for a UTSG. Many of the SV systems, incorporated in nuclear power plants are part of a comprehensive and complex main program. The development of a separate SV module, which was flexible in design and execution, was incorporated into the end-user PC's that operate under Microsoft Windows 3.1<sup>TM</sup>.

Another accomplishment of this project is the design of two new signal validation modules: ANN and KFT. Several issues were considered in creating ANN models. Input-output signal selection, selection of training data, selection of network structure and training algorithm were some of these issues. In developing the KFT, previously developed models were used for prediction of the state variables. However, since the system is nonlinear in nature, the system equations were discretized so that the extended Kalman filter could be applied. Time-dependency is incorparated in the dynamic version of the PEM module. This provides a better estimation, especially when time lags exist among signals. A new decision-making algorithm was also developed as part of this thesis. The use of a fuzzy logic methodology for fault-tree analysis enables the system to adapt itself to different sensitivities of the SV modules, and provides a quality index to the measurement. The output of the fuzzy logic fault-tree is displayed in graphical icons, which are easy to be interpreted and recognized by the end-user.

Finally, the off-line developed SV system was integrated on the Local Area Network (LAN) of an operating PWR nuclear power plant. An interface program was developed for this purpose in order to transfer live sensor data to end-user PC's.

#### **1.5 Organization of the Thesis**

The descriptions and algorithms of the SV modules are given in Chapter 2. Since GCC, SPRT, PEM and ANN are well-known techniques they are covered in one chapter. The KFT is a newly developed SV module and is described in Chapter 3.

Chapter 3 gives an introduction to the classical Kalman filter, orginally established for linear systems. Since most of the real-world applications are nonlinear by nature, the extended Kalman filter was described for such systems. Some issues for implementational consideration of KFT are also discussed. In Chapter 4 a description of the UTSG is given. Model equations and control system equations are part of the prediction of the KFT module.

Chapter 5 describes the integration of the SV modules. A description of the fuzzy logic reasoning and the application to fault-tree methodology is given in this chapter. Other system executive components such as GUI and Input / Output are also explained in detail.

The results of application of the SV modules and the decision-making procedure using data from operational nuclear plants, are discussed in Chapter 6.

Summary, conclusions and recommendations for future work are presented in Chapter 7.

## **Chapter 2**

## **DESCRIPTION OF THE SIGNAL VALIDATION MODULES**

### **2.1 Introduction**

The PC-based signal validation system consists of four different modules:

- Generalized Consistency Checking (GCC),
- Process Empirical Modeling (PEM),
- Artificial Neural Network (ANN) prediction, and
- Kalman Filtering Technique (KFT).

The first three modules were thoroughly investigated and developed at The University of Tennessee for several applications including signal validation, state estimation, monitoring and control [11, 23, 24]. In this chapter a brief description of these modules and changes to enhance their performances are given. The reader may refer to additional sources for derivation of equations and other forms of these modules.

Although Kalman filtering was developed and studied for three decades, its use in signal validation for a UTSG is new. In order to emphasize this aspect, KFT is explained separately in Chapter 3.

# 2.2 Generalized Consistency Checking (GCC) and Sequential Probability Ratio Test (SPRT)

The GCC and SPRT techniques were developed previously at The University of Tennessee and applied to a signal validation system [2, 10, 11]. GCC is a method for the systematic cross comparison of signals from redundant sensors measuring the same process variable. The algorithm provides information about measurement inconsistencies at each sampling instant. After excluding the signals with maximum inconsistency indices, the best estimate at any time is computed as a weighted average of the remaining signals. The procedure is then repeated for subsequent sampling instants. The algorithm does not make comparisons between sets of measurements at different times. Any two redundant measurements are defined to be inconsistent if the difference between their values is greater than a specified threshold value. This threshold value depends on the selected signal pair and is based on sensor tolerances or technical specifications. The inconsistency indices of the individual measurements and the best estimate for the given process variable are determined as functions of sampling time instants.

The availability of sufficient redundancy is an important requirement for this SV method. If only one signal is available, the SV is limited to the observation of unusual behavior by checking the changes in the sensor time constant and signal-to-noise ratio. In case of duplex redundancy, the algorithm is capable of detecting a sensor failure, but not the identification of the failure itself. The triple redundancy provides the capability of detecting and identifying the sensor failure. The process variable is also reconstructed in the form of a weighted average of the readings from redundant sensors after excluding the most inconsistent measurements.

To achieve the required levels of redundancy, a redundant array of like sensors is used when they are available. If direct or hardware redundancy is not available, carefully validated and tuned analytical models may be used to provide estimates of process variables. The analytical redundancies are obtained from physical or empirical relationships that exist among variables in the system measured by dissimilar sensors. Physical models representing mass, energy or momentum balances, or system description in the form of differential equations, have fixed structure or functional forms so that they fit only to a specific system component. A schematic of the GCC algorithm having analytical measurement diversity is shown in Figure 2.1.

The output of the decision / estimator (D/E) unit at a given time instant consists of the error messages to the user, the different error parameters (inconsistency and exclusion indices, SPRT parameters), and the estimate of the process variable based on the consistent subset of signals. The number of inputs to the D/E may vary and reaching an estimate is still possible even with one or more degraded input signals. However, a minimum of three signals is required to identify a faulty signal, and to obtain a reliable estimate [11].


**Figure 2.1:** GCC module for single variable showing the decision / estimation and the SPRT units.

The first part of the algorithm determines the degrees of consistency among a given set of measurements at time instant k. A pairwise comparison of the measurements is made based on the individual sensor system tolerances. An inconsistency index  $(I_i)$  is computed for each signal. This index is used to exclude signals to determine a best estimate of the signal. In the event that the redundant group is partially consistent the estimate is computed from a weighted summation using the inconsistency index of each signal.

At time instant *t*, any two like measurements  $m_i(t)$  and  $m_j(t)$  are said to be consistent with respect to each other if

$$|m_i(t) - m_j(t)| \le \varepsilon_i(t) + \varepsilon_j(t)$$
(2.1)

where  $\varepsilon$  is the error tolerance of each signal, respectively.

If Equation (2.1) is not satisfied, the signals are said to be inconsistent with each other. The error indices of both signals ( $I_i$  and  $I_j$ ) are increased by one each time the given signal pair is inconsistent. This comparison is performed for all possible signal pairings. This error index, ranges between zero to (n-I), where n is the number of redundant signals. Further management and isolation of faulty readings is based on:

- The values of maximum  $(I_{max})$  and minimum  $(I_{min})$  error indices and
- The number of signals having the maximum  $(N_{max})$  and minimum  $(N_{min})$  error index.

Depending on the values of  $I_{min}$ ,  $I_{max}$ ,  $N_{min}$  and  $N_{max}$  and the individual inconsistency indices, the best estimate for the process variable is calculated directly, or only after repeating the whole reasoning with elimination of the most faulty signals. If  $I_{max} = 0$ , all measurements are consistent and their average is the estimate. If  $I_{max} > 0$ , but  $I_{min} = 0$ , the signals are partially inconsistent and the estimate is calculated as a weighted average. If  $I_{max} > 0$  and  $I_{min} > 0$ , then  $N_{max}$  signals will be isolated as faulty and excluded from further calculations or may be given low weight. If all signals are inconsistent, that is  $N_{max} = n \cdot I$ , then no estimate is possible on the basis of the current observation.

The estimate  $(\tilde{x}(t))$  at the current sample is calculated using only fully or partially consistent signals.

$$\widetilde{x}(t) = \frac{\sum_{i=1}^{n} w_i m_i(t)}{\sum_{i=1}^{n} w_i}$$
(2.2)

where  $w_i = n - l - I_i$ .

The SPRT has the ability to check and record sensor degradation. The SPRT makes decisions on the basis of cumulative information provided by the measurement history. Contrary to the GCC method, the SPRT does not make intersignal comparison or consistency checking among the signals.

The SPRT is an optimal decision-making procedure and requires a minimum number of samples from a sensor to make decisions based on specified missed- and false-alarm probabilities. These quantities provide a measure of confidence for the decision. The SPRT is applied to the difference between the sensor output and the estimated value of the process variable. The estimate is obtained from the GCC algorithm.

Let the measured value of a process variable (sensor value) be m(t) at time instant t and let the estimate of the process variable be  $\tilde{x}(t)$  at the same time instant. The measurement residual  $s(t) = m(t) - \tilde{x}(t)$  is computed at each sample during normal operation in order to determine a mean  $\mu_0$  and a variance  $\sigma_0^2$ . These define the Gaussian density function modeling of the normal mode signal error

$$p_0 = p(s; \mu_0, \sigma_0^2) = \frac{1}{\sqrt{2\pi\sigma_0^2}} \exp\left(-\frac{(s-\mu_0)^2}{2\sigma_0^2}\right)$$
(2.3)

For a normal sensor the mean of the error should be zero. The sensor failure can be detected by a change in the mean value  $(\mu_0)$  or a change in the variance  $(\sigma_0^2)$ . Failure thresholds in terms of mean value and variance are defined, and the corresponding Gaussian density functions  $p_1 = p(s; \mu_1, \sigma_1^2)$  model the output statistics of degraded sensors. The approach used in this study is based on SPRT of the normal mode against an alternate degraded mode, assuming that both modes can be characterized by Gaussian distributions.

The SPRT uses recursive calculations of the logarithm of the likelihood ratio (LLR) function  $\lambda_n$ , representing the degradation information of a sensor based on *n* samples:

$$\lambda_n = \ln\left(\frac{p(s_1, s_2, \dots, s_n | \boldsymbol{\mu}_1, \boldsymbol{\sigma}_1^2)}{p(s_1, s_2, \dots, s_n | \boldsymbol{\mu}_0, \boldsymbol{\sigma}_0^2)}\right)$$
(2.4)

The LLR is updated at each sampling time, substituting the new sensor error  $s_{n+1}$  into the functional form of LLR's. Its value is compared against two boundaries (A < 0 and B > 0) derived from the specified error probabilities of false ( $\alpha$ ) and missed ( $\beta$ ) alarms:

$$A = \ln \left(\frac{\beta}{1 - \alpha}\right) \tag{2.5}$$

$$B = \ln \left( \frac{1 - \beta}{\alpha} \right) \tag{2.6}$$

For a normal sensor, the ratio would decrease and finally reach the specified bound A < 0. Then the decision is made that the sensor is normal and the ratio is initialized by setting it equal to zero. The continuous version of the increase / decrease of the ratio for a sensor can be represented by a stochastic diffusion process drifting between two boundaries.

The sensor errors are assumed to be independent for each sample so that the density function in the expression for the LLR is obtained by multiplying the individual Gaussian density functions. Rearranging Equation (2.4), the recursive procedure becomes

$$\lambda_n = \lambda_{n-1} + \ln\left(\frac{p(s_n | \mu_1, \sigma_1^2)}{p(s_n | \mu_0, \sigma_0^2)}\right)$$
(2.7)

The general form of the LLR can be simplified in two ways to distinguish between bias degradation and excessive noise degradation. First, to check only the bias degradation  $(\sigma_1 = \sigma_0 = \sigma)$ , the expression for the LLR reduces to (with  $\mu_0 = 0$ ):

$$\lambda_n = \lambda_{n-1} + \frac{\mu_1}{\sigma^2} \left( s_n - \frac{\mu_1}{2} \right)$$
(2.8)

Second, to detect only the excessive noise levels ( $\mu_1 = \mu_0 = 0$ ), LLR reduces to the form

$$\lambda_{n} = \lambda_{n-1} + \frac{1}{2} \left( \frac{1}{\sigma_{0}^{2}} - \frac{1}{\sigma_{1}^{2}} \right) s_{n}^{2} + \ln \left( \frac{\sigma_{0}}{\sigma_{1}} \right)$$
(2.9)

While checking for the bias degradation, instead of analyzing for both the normal mode and the degraded mode, an a-priori assumption is made that a sensor is in the normal mode at the beginning of the SPRT. Consequently, a drift of the LLR parameter in the negative direction does not provide any additional information, since this is expected from a sensor in normal operation. A control action of resetting the LLR parameter to zero is applied, every time the parameter has a negative value. The previously accumulated information is of no value. If the LLR drifts to values larger than zero, the sensor is more likely in the degraded mode and no control action is applied in this case. The detection of a degraded signal needs more measurements, thus the recursive calculation of the LLR parameter proceeds.

The parameters A and B in Equations (2.5) and (2.6) are based on specified false-alarm and missed-alarm probabilities respectively. Another method is to use the one-sided SPRT which is related to the previous two-sided SPRT. In this case, a specified mean time (*T*) is used to determine a degradation threshold. The relationship between the new bound  $B^*$  and the specified mean time between false alarms (*T*) is given as

$$T = \frac{2\sigma^2}{\mu_1^2} \left( e^{B^*} - B^* - 1 \right)$$
(2.10)

where  $B^*$  is given by

$$B^* = \ln\left(\frac{\mu_1^2}{2\sigma^2}T\right)$$
(2.11)

for large T.

The detection performance  $\tau(T)$  is defined as the mean detection time for a specific mean time T between false alarms and has the form:

$$\tau(T) = \frac{2\sigma^2}{\mu_1^2} \left( \ln\left(\frac{\mu_1^2}{2\sigma^2}T\right) - \frac{3}{2} \right)$$
(2.12)

Maintaining the same specified mean time between false alarms, the relationship between the one-sided and two-sided systems is

$$e^{B^*} - B^* - 1 = A \frac{e^B - 1}{e^A - 1} - B$$
 (2.13)

If the LLR for bias degradation is computed for a time greater than the specified mean time between false alarms and the LLR does not exceed the degradation bound, then the LLR is reinitialized to zero. This one-sided approach developed for detecting bias degradation has several advantages:

- Checking the LLR parameter against lower bound A < 0 representing the normal state is not necessary.
- The extra time delay in detecting the degraded mode, due to the negative magnitude of the LLR accumulated under the normal mode, is eliminated when the control resetting to zero is applied. In this way, if only the degradation test is performed, less observation time is required.
- If a sensor degradation occurs, the probability of its ultimate detection is one.

The SPRT is performed for bias and noise degradations after the GCC analysis of the module is completed. Both of the algorithms are combined as one module (GCC) and produce several outputs for the use of decision-making:

- Estimate of the process variable,
- LLR for each signal,
- Inconsistency index for each signal, and
- Indication if the signal is excluded from calculations.

### 2.3 Process Empirical Modeling

The Process Empirical Modeling (PEM) module was developed and used previously at The University of Tennessee for SV applications [2, 10, 11]. The PEM establishes multiple-input single-output (MISO) models. The measured sensor output is then compared against a predicted output based on the PEM. The module provides an independent estimation of a process variable. Monitoring sensor degradation or drift by on-line monitoring of the sensor output is possible using the estimates of the PEM module.

The analytical measurement or prediction of a critical signal *y* as a function of related variables in a subsystem, during steady-state or quasi steady-state operations is given by

$$y = f(\underline{x}) = f(x_1, x_2, \dots, x_n)$$
(2.14)

No assumption is made that the input variables are independent of the output variable.

The PEM creates an optimal nonlinear MISO model from a given data set. This data set has a similar function as the training data set used in ANN's. The form of the data-driven predictive model is

$$y = c_0 + \sum_{i=1}^{m} c_i \Phi_i(\underline{x})$$
 (2.15)

where

y = estimate of the process variable,

 $\underline{x}$  = vector of input signals,

m = number of terms in the model,

 $\Phi$  = nonlinear function of input signals, and

 $c_i$  = constant coefficient.

A geometrical description of the nonlinear modeling algorithm is as follows. The closest nonlinear cross-product vector relative to the output vector is determined. New nonlinear vectors are subsequently selected by projecting the remaining unselected vectors onto a subspace of the original vector space orthogonal to the selected vector [2]. This procedure continues until n terms are chosen. The final step is to fit a linear type model using the selected terms to compute the coefficients. A more complete mathematical description is given in Figure 2.2.

The modeling program varies both the polynomial order and the number of terms. The optimal model is selected such that the error between the predicted output and the measured output is less than a prescribed value. The overall fractional prediction error  $(\varepsilon_p)$  is defined as

$$\varepsilon_{p}^{2} = \frac{1}{N} \sum_{k=1}^{N} \left( \frac{y_{m}(k) - y_{p}(k)}{y_{p}(k)} \right)^{2}$$
(2.16)

where

N = number of measurements used in the fit,  $y_m(k)$  = measurement at time instant k, and  $y_p(k)$  = prediction at time instant k.



Calculate the projection matrices to determine the cross-product term closest to the output vector, <u>y</u>.  $\frac{(\underline{y}^{j}(i))}{(\underline{y}^{j}(i))}^{T}$ (i=1,2,...,M)

$$\frac{(1)^{T}}{(\underline{v}^{j}(i))^{T}} (\underline{v}^{j}(i))^{T}$$

where j=number of terms so far selected

1

Project the output vector on each cross-product and compute the scalar length of each.

$$y^{j}(i) = P(i) y^{j}$$

$$R(i) = [y^{j}(i)]^{T} [y^{j}(i)]$$

The next term in the model is selected from the cross-product with the largest scalar length,  $R(i_k)$ .



Project the remaining vectors into a vector space orthogonal to all vectors previously selected:  $\underline{v}^{j+1}(i) = \mathbf{M}^j \underline{v}^j(i)$ 

(i=1,2,...,M) (i=i<sub>k</sub>;k=1,2,...,j)

$$\mathbf{w}^{j} = \mathbf{I} - \sum_{k=1}^{j} \mathbf{P}(\mathbf{i}_{k})$$

Project the output vector onto this subspace  $\chi^{j+1}(i) = M^j \chi^j(i)$ 

t

If more terms are desired, continue. Otherwise compute the error and stop.

Figure 2.2: Process empirical modeling flow-chart [2].

The actual standard deviation of the prediction error of the signal at any time instant is estimated from:

$$\sigma_{p}(k) = \varepsilon_{p} y_{p}(k)$$
(2.17)

As a new contribution of this research, the static model given in Equation (2.14) is extended also for dynamic systems in which system variables can change significantly over time. A system may be modeled with a first order or a second order differential equation in the form:

$$\frac{dy}{dt} = f(\underline{x}) \tag{2.18}$$

or

$$\frac{dy}{dt} = f\left(\frac{d\underline{x}}{dt}, \underline{x}\right)$$
(2.19)

or

 $y = f\left(\frac{dx}{dt}, \underline{x}\right) \tag{2.20}$ 

Using finite-difference numerical technique, the first derivative is approximated as

$$\frac{dy}{dt} = \frac{y(t) - y(t-1)}{\Delta t}$$
(2.21)

where *t* denotes the discrete sampling time and  $\Delta t$  denotes the sampling time interval. Then Equation (2.18) can be converted from continuous time domain to discrete time domain as:

$$y(t) = f(\underline{x}(t), y(t-1))$$
 (2.22)

$$y(t) = f(\underline{x}(t), \underline{x}(t-1))$$
(2.23)

Both forms of discrete representations (Equations (2.22) and (2.23)) were incorporated in the PEM module. The previous values of input and output vectors are treated as an additional input to the regular PEM model given in Equation (2.15). Thus, the algorithm remains the same for all forms of the model equation.

#### 2.4 Artificial Neural Networks

Artificial neural networks (ANN) are computational models inspired by the architecture of the human nervous system. The basic unit in an ANN is analogous to a neuron in the human brain, and is called a processing element (PE). As shown in Figure 2.3, a PE has many connections to other PE's by means of input paths and output paths. The PE combines the weighted inputs usually by a simple summation. The combined input is then passed through a transfer function to produce the output of the PE. The output of the PE is called the activation value.

The output of a PE is connected to the input paths of other PE's through connection weights, so that the output of each PE is multiplied by the corresponding connection weights before reaching other PE's. In this manner, PE's combine the modified



WEIGHTS

Figure 2.3: Schematic of a processing element.

activation values from other elements.

An ANN consists of many PE's interconnected in the above mentioned manner. PE's are grouped into layers or slabs which are designated in sequence from input to output layers. Then the connections are built between the neighboring layers. The input layer receives information from the outside, while the output layer transmits information to the outside. All the other layers in an ANN are called hidden layers. They receive and transmit information within the network. An ANN is said to be auto-associative if the output and the input information are identical. Otherwise, it is called hetero-associative.

An example of a three-layer topology of an auto-associative ANN is given in Figure 2.4. Figure 2.5 shows a three-layer hetero-associative ANN.

ANN's have mainly two phases of operation:

- 1. Learning, in which the ANN is constructed and developed.
- 2. Recall, in which the ANN performs its design function.

Many ANN's are classified according to the operational differences in these two phases. For example, the learning algorithm of ANN's may be classified as supervised learning and unsupervised learning. If the connections between the PE's are updated to match the desired output for an input pattern, then the learning process is called supervised. If there is no desired output, but the user seeks a clustering of the inputs, then the learning process is called unsupervised. The rule, which updates the connection weights of the ANN, may



Figure 2.4: Auto-associative ANN for signal monitoring.



Figure 2.5: Hetero-associative back-propagation ANN for signal estimation.

also determine the type of the ANN (e.g. back-propagation algorithm).

During the recall process, the input pattern is propagated through the ANN in which the connections have been predetermined by the training. In this manner, a final output is determined for a given input. If there are no lateral of feedback connections between the PE's, the ANN is said to be feedforward, and the network recall is straightforward and takes one pass from the input layer to the output layer [24].

One of the algorithms to train the connection weights of an ANN is the back-propagation algorithm. It has been applied to problems from data encoding to signal processing, and from financial analysis to stock market prediction. The back-propagation algorithm is a generalization of the least-squares minimization of error algorithm. It uses gradient descent technique to minimize the cost function which is the mean-squared difference between the desired and the actual network outputs [25].

A typical back-propagation ANN has an input layer, an output layer and one or more hidden layers. For most of the applications one hidden layer is enough to map the inputoutput relationship [26]. Each layer is fully connected to the succeeding layer. During recall, information flows from the input layer to the output layer in a feedforward manner. During learning, information is also propagated back through the ANN and is used to update the connection weights. The network can either be hetero-associative or autoassociative. A back-propagation PE transfers its inputs as follows:

$$x_{j}^{s} = f\left(\sum_{i} \left(w_{ji}^{s} x_{i}^{s-1}\right)\right)$$
  
$$x_{j}^{s} = f\left(I_{j}^{s}\right)$$
  
(2.24)

where

 $x_{j}^{s}$  = current output state of *j*th PE in layer *s*,  $w_{ji}^{s}$  = weight on connection joining *i*th PE in layer (*s*-1) to jth PE in layer *s*,  $I_{j}^{s}$  = weighted summation of inputs to jth PE in layer *s*, and

f(z) = nonlinear transfer function.

The hyperbolic tangent was used as the transfer function in this study and has the form:

$$f(z) = \frac{e^{\gamma z} - e^{-\gamma z}}{e^{\gamma z} + e^{-\gamma z}}$$
(2.25)

where  $\gamma$  is an adjustable parameter.

The reason for selecting the hyperbolic tangent instead of a sigmoid function is that, the output range of the sigmoid ranges from 0 to +1, whereas the hyperbolic tangent ranges from -1 to +1 giving a wider range to map nonlinear systems. A plot of f(z) is shown in Figure 2.6.

For a back-propagation ANN, the local error is given with

$$\varepsilon_j^s = f' \left( I_j^s \right) \sum_k \left( \varepsilon_k^{s+1} w_{kj}^{s+1} \right)$$
(2.26)



Figure 2.6: Plot of hyperbolic tangent given in Equation (2.25).

where f'(z) is the partial derivation of f(z) with respect to z.

The main learning mechanism in a back-propagation ANN is to propagate the input forward through the layers to the output layer, determine the error at the output layer using

$$\varepsilon_k^o = (d_k - o_k) f'(I_k) \tag{2.27}$$

and then propagate the error back through the ANN from the output layer to the input layer using Equation (2.26). Using the gradient descent rule, the weights are updated with a weight difference of

$$\Delta w_{ji}^s = \beta \varepsilon_j^s x_i^{s-1} \tag{2.28}$$

where  $\beta$  is the learning coefficient in the standard back-propagation training algorithm. The fast back-propagation algorithm usually includes a momentum term by adding a vector The fast back-propagation algorithm has usually includes a momentum term by adding a vector  $\alpha \Delta w$  (which is a fraction  $\alpha$  of the previous wight change) to the new weight change. The incremental weight is then defined as

$$\Delta w_{ji}^{s} = \beta \varepsilon_{j}^{s} x_{i}^{s-1} + \alpha \Delta w_{ji}^{s}$$
(2.29)

This prevents the network training from possible oscillations, helps avoid local minima and accelerates training [27].

As in the case of the process empirical modeling, artificial neural networks were also developed for dynamic estimation. Such systems may have the form shown in Equations (2.18) - (2.20) and may be simplified to Equation (2.23). Then the inputs at previous time samples may be treated as separate inputs, fitting them into time-dependent ANN's. An example of a dynamic ANN is shown in Figure 2.7.

Both the PEM module and the ANN module in the PC-based signal validation system produce an estimate of the state variable with different sensor inputs. The estimates and the actual measurements are then used in the decision-making module to determine the status of the sensors.



**Figure 2.7:** Back-propagation ANN for dynamic systems such as transient and semitransient behaviors in Nuclear Power Plants.

# Chapter 3

# THE EXTENDED KALMAN FILTERING TECHNIQUE

### 3.1 The Linear Kalman Filter

The Kalman filtering technique (KFT) is an optimal state estimation algorithm for general stochastic systems. It requires the knowledge of a dynamic system model and is applicable to both stationary and nonstationary processes. The KFT has been studied and developed thoroughly in several areas since the original publication of R. E. Kalman's paper in 1960 [13]. The extensions of the original filter to nonlinear system estimation and to parameter estimation have been applied in many areas. Aeronautics, flight engineering and missile tracking systems use KFT for tracking and navigational control. This technology has been implemented in space missions. It is used in signal processing to solve system identification and deconvolution problems of linear systems. It has also found a large area of application in communication, control, as well as in seismic signal processing in geophysics [14, 28].

There are several rearrangements and extensions and numerous derivations of the KFT. However, the Kalman filter can be thought of as an optimal estimator that produces three types of outputs, given a noisy measurement sequence and the associated models (Figure 3.1). It can be thought of as a state estimator or a reconstructor, that is, it reconstructs estimates of the state x(t) from noisy measurements y(t). In this respect, it is



**Figure 3.1:** Various representations of the Kalman filter estimator.

almost an implicit solution of equations: since the state is not available directly, the models used can be considered as the means to implicitly extract x(t) from y(t). Second, the Kalman estimator may be thought of as a measurement filter. It accepts a noisy measurement sequence y(t), and produces a filtered measurement sequence  $\hat{y}(t|t)$  as the output. Finally, the estimator serves as a whitening filter that accepts noisy correlated measurements y(t) and produces uncorrelated or white random process e(t), called the innovation sequence. All these properties of the Kalman filter have been exploited in various applications including fault detection [29].

A process may be modeled by a set of stochastic linear vector difference equations in the state-space form as

$$x(t) = Ax(t-1) + Bw(t-1)$$
(3.1)

where x is the state vector with Gaussian noise sequence  $\{w\}$  and noise covariance Q. The corresponding measurement model is given by

$$y(t) = Cx(t) + v(t)$$
 (3.2)

where y is the measurement vector with Gaussian noise sequence  $\{v\}$  and noise covariance R. Coefficient matrices A, B and C are determined using the parameters of the physical model. The equations that describe the state estimation are called the Kalman filter equations. Given the measurement sequence  $\{y(t)\}$  and the above defined model, the optimal filter minimizes the mean-squared error

$$E\left\{\left[x(t) - \hat{x}(t|t)\right]^{T} \left[x(t) - \hat{x}(t|t)\right]\right\}$$
(3.3)

The optimal filtered estimate  $\hat{x}(t|t)$  is then computed recursively

$$\hat{x}(t|t) = \hat{x}(t|t-1) + G(t)e(t)$$
(3.4)

where

 $\hat{x}(t|t-1) =$ one-step state prediction,

G(t) = Kalman gain, and

e(t) = innovation sequence, information gained from subsequent measurement.

The notation (t|t-1) denotes an estimation for time instant t with given measurements for time instant t-1.

The one-step predictor is given by

$$\hat{x}(t|t-1) = A\hat{x}(t-1|t-1)$$
(3.5)

The prediction error covariance matrix is updated as

$$P(t|t-1) = AP(t-1|t-1)A^{T} + BQB^{T}$$
(3.6)

The estimation error covariance matrix is

$$P(t|t) = [I - G(t)C]P(t|t - 1)$$
(3.7)

where *I* is the identity matrix.

$$P(t|t-1) = E\left\{ \left[ x(t) - \hat{x}(t|t-1) \right] \left[ x(t) - \hat{x}(t|t-1) \right]^T \right\}$$
(3.8)

$$P(t|t) = E\left\{ \left[ x(t) - \hat{x}(t|t) \right] \left[ x(t) - \hat{x}(t|t) \right]^T \right\}$$
(3.9)

The innnovation sequence is given by

$$e(t) = y(t) - \hat{y}(t|t-1) = y(t) - C\hat{x}(t|t-1)$$
(3.10)

and the innovation covariance is

$$R_{t}(t) = CP(t|t-1)C' + R$$
(3.11)

Finally, the Kalman gain matrix is calculated as

$$G(t) = P(t|t-1)C^{T}R_{a}^{-1}(t)$$
(3.12)

The recursive algorithm of the KFT is illustrated in Figure 3.2.

The recursive algorithm is initiated with P(0|0) = P(0), which is the initial error covariance matrix of the initial state estimation  $\hat{x}(0|0)$ . The algorithm is executed for each measurement sample, and a filtered estimate is calculated.

#### **3.2** Extension to State Estimation of Nonlinear Systems

The primary assumption made, while developing the Kalman filter equations was that the system to be modeled should be linear. However, most of the real-world modeling includes nonlinear equations, so that a modification to the standard Kalman filtering algorithm is needed. For example the U-tube steam generator model of a PWR is described by nonlinear equations and is used in this study for the application of KFT.

A common modification procedure is described [30]. First, the system is modeled using nonlinear difference equations in the state-space form as

$$x(t) = f(x(t-1)) + w(t-1)$$
(3.13)



Figure 3.2: Kalman filter calculations.

and the corresponding measurement model

$$y(t) = h(x(t)) + v(t)$$
 (3.14)

where

- x(t) = state vector with Gaussian noise sequence {w} and noise variance Q,
- y(t) = measurement vector with Gaussian noise sequence {v} and noise variance R, and
- f(x(t)), h(x(t)) = nonlinear functions of the state vector.

The optimal filter estimate is calculated using the following equations

$$\hat{x}(t|t) = \hat{x}(t|t-1) + G(t)e(t)$$
(3.15)

$$\hat{x}(t|t-1) = f\left(\hat{x}(t-1|t-1)\right)$$
(3.16)

The one-step prediction covariance matrix is

$$P(t|t-1) = F(\hat{x}(t-1|t-1))P(t-1|t-1)F^{T}(\hat{x}(t-1|t-1)) + Q$$
(3.17)

The filter error covariance matrix is

$$P(t|t) = \left[I - G(t)H(\hat{x}(t|t-1))\right]P(t|t-1)$$
(3.18)

The matrices F and H are defined as

$$F\left(\hat{x}\left(t-1|t-1\right)\right) = \frac{\partial f\left(x\right)}{\partial x}\Big|_{x=\hat{x}\left(t-1|t-1\right)}$$
(3.19)

$$H(\hat{x}(t|t-1)) = \frac{\partial h(x)}{\partial x}\Big|_{x=\hat{x}(t|t-1)}$$
(3.20)

The innovation sequence is given by

$$e(t) = y(t) - \hat{y}(t|t-1) = y(t) - h(\hat{x}(t|t-1))$$
(3.21)

The innovation covariance matrix has the form

$$R_{e}(t) = H(\hat{x}(t|t-1))P(t|t-1)H^{T}(\hat{x}(t|t-1)) + R$$
(3.22)

Finally the Kalman filter gain matrix is calculated from

$$G(t) = P(t|t-1)H^{T}(\hat{x}(t|t-1))R_{e}^{-1}(t)$$
(3.23)

The algorithmic procedure for the extended Kalman filter in calculating the optimal estimates is similar to the one given in Figure 3.2, with the additional matrix calculations at each time step given in Equations (3.22) and (3.23).

The PC-Based Signal Validation System has a KFT module which is based on the extended Kalman filter, and uses a nonlinear system model.

### 3.3 Issues to be Considered in Implementing the Kalman Filter

The approach for developing Kalman filters has evolved from the solution of navigation and tracking problems. Designing a Kalman filter is a straightforward procedure as long as all the information about the process or system under investigation is available or can be gathered in a reasonable period of time. After deciding that a filter is necessary, the development proceeds through various phases of the Kalman filter design methodology [31]:

• Model development,

- Simulation, and
- Application.

The first phase consists of developing models for the process phenomenology, that is, a "process model" in the form of linear or nonlinear dynamic mathematical equations. Typically, this requires that the signal processor has the needed knowledge or that an expert in the area is available. Simultaneously, the measurement instrumentation is investigated in terms of bandwidth, response time, physical relations, etc., to develop a "measurement system" model. Finally, models of the inherent uncertainties must be developed. Here both random and systematic errors should be considered.

Once the models of the process, measurements, and noise are completed, then a simulator should be constructed to ensure that reasonable measurements are being produced. These phases of the KFT module were successfully developed by previous studies at The University of Tennessee for U-tube steam generators [20, 21, 22]. Discretized versions of the models are incorporated in the KFT module for state estimation. Sensor data from two operational nuclear power plants were used to verify the performance of the module.

It should be emphasized that several assumptions were made in deriving the Kalman filter equations. The basic recursive formula given in Equation (3.4) shows the importance of having a convenient way of recursively determining the innovations of the observed process. The state-space formulation is very helpful in this regard, but in many problems

such models are not readily available. In such cases, much effort may often be spent by first trying to obtain good models for Kalman filter applications.

Most of the time the basic assumption of the model can not be described by a linear form as given in Equations (3.1) and (3.2). In fact, most of the system models in a typical PWR are nonlinear differential equations of the first or second order. Also, since having a state-space model in the form of Equations (3.13) and (3.14) is very important to develop an extended Kalman filter, differential equations must be converted to difference equations. Suppose that a system is modeled by nonlinear differential equations in the form

$$\frac{dx}{dt} = f(x(t)) \tag{3.24}$$

Using the forward-difference technique, Equation (3.24) can be approximated with a first order error as

$$\frac{x(t+1) - x(t)}{\Delta t} = f(x(t))$$
(3.25)

or

$$x(t+1) = f(x(t))\Delta t + x(t)$$
  

$$x(t) = f(x(t-1))\Delta t + x(t-1)$$
(3.26)

where  $\Delta t$  is the sampling time interval of measurements from process sensors.

The filter equations are in the form of a predictor-corrector algorithm. Any small uncertainties in the process model will be compensated by the corrector term.

## Chapter 4

# **U-TUBE STEAM GENERATOR MODEL**

#### 4.1 Description of a Typical U-Tube Steam Generator

The most widely used type of steam generator in PWR systems is the recirculation type U-tube steam generator (UTSG). The general arrangement of a typical Westinghouse UTSG is given in Figure 4.1 [22].

The primary coolant enters the steam generator through an inlet nozzle at the left bottom of the inlet plenum. The coolant flows inside the U-tubes first upward and then downward, and thus transfers heat to the secondary fluid in the shell side of the steam generator. The primary fluid leaves the outlet plenum through an outlet nozzle connected to the cold leg piping [32].

Feedwater enters inside the downcomer shell at a level just above the U-tubes region. It flows down through an annulus inside the shell and mixes with water coming from the drum section. The water enters the tube bundle region where heat is transferred to the fluid. As it flows over the outside of the U-tubes, a mixture of steam and water is formed. The mixture enters the riser region where the nozzle effect increases the natural driving force. As the flow passes through the separator region, water is removed from the



Figure 4.1: Schematic diagram of a typical Westinghouse U-tube steam generator [22]
steam and returned to the drum section. The steam leaving the separator passes through steam dryers and exits the steam generator with a quality of approximately 99.75%. The design parameters of a Westinghouse UTSG are listed in Table 4.1.

#### 4.2 Steam Generator Model

Many theoretical models of the UTSG have been developed at The University of Tennessee. Ali's detailed nonlinear model was developed by Naghedolfeizi and extended by Eryürek for the Sequoyah Nuclear Plant (SNP) application [20, 21, 22]. The model can predict the dynamic behavior of thermal hydraulic processes in a UTSG system. The model is developed using the conservation of mass, energy and momentum principle with the following assumptions:

- Both water and steam are considered to be saturated.
- Density and specific heat capacity of feedwater, fluid in the subcooled region, and the primary side fluid are assumed to be constant.
- Heat transfer coefficients are constants.
- Steam leaving the UTSG is assumed to be 100% saturated.
- Heat transfer between the downcomer and tube bundle regions is negligible.

The thermodynamic properties of the saturated water and steam are assumed to be linear

Parameter	Value
Number of U-tubes	3388
Tube outside diameter	0.875 inches
Tube metal thickness	0.05 inches
Height of U-tubes	35.54 ft
Total height of steam generator	67.67 ft
Effective flow area in tube region	60.87 ft <sup>2</sup>
Effective flow area in downcomer region	$32 \text{ ft}^2$
Effective flow area in riser region	48.7 ft <sup>2</sup>
Effective flow area in drum region	110.74 ft <sup>2</sup>
Riser Height	9.63 ft
Primary water mass flow rate	39.39 million lbm/hr
Volume of primary water in UTSG	1077 ft <sup>3</sup>
Specific heat capacity of primary water	1.39 btu/lbm-°F
Inlet temperature of primary water	592.5 °F
Outlet temperature of primary water	542.5 °F
Average pressure in primary side	2250 psia
Average density of primary water	45.71 lbm/ft <sup>3</sup>
Outlet steam flow rate	3.731 million lbm/hr
Steam pressure	849.7 psia

# Table 4.1: UTSG design parameters.

Parameter	Value
	( unde
Steam temperature at saturation pressure	521.9 °F
Inlet temperature of feedwater	434.3 °F
Average density of secondary subcooled water	52.32 lbm/ft <sup>3</sup>
Effective heat transfer area	51500 ft <sup>2</sup>
Film heat transfer coefficient of primary water in tubes	4500 btu/ft <sup>2</sup> -hr-°F
Film heat transfer coefficient of secondary subcooled water	1972 btu/ft <sup>2</sup> -hr-°F
Film heat transfer coefficient of secondary boiling water	6000 btu/ft <sup>2</sup> -hr-°F
Metal tube conductivity	15 btu/lbm-°F

# Table 4.1 Continued

functions of the steam pressure for a range of  $\pm 100$  psi from the normal operating point.

The following equation defines the mathematical expression of this assumption.

$$F_P = X_m + K_n P \tag{4.1}$$

where

 $F_P$  = saturated steam or water property,

 $X_m = \text{constant},$  $K_n = \frac{\partial F_P}{\partial P}$ , and

P = steam pressure.

The steam flow leaving the UTSG is considered to be a critical flow. The flow is defined in terms of steam generator pressure and steam valve coefficient as:

$$W_s = C_l P \tag{4.2}$$

where

 $W_{s}$  = steam flow rate,

 $C_l$  = steam valve coefficient, and

P = steam generator pressure.

A set of 19 state variables defines the nonlinear mathematical model of the UTSG. The forcing functions of the isolated UTSG model are:

- primary inlet temperature,
- steam valve coefficient,

• feedwater temperature.

The mathematical formulation of the UTSG is based on the model shown in Figure 4.2 [21]. The governing equations of the UTSG are given next and the description of the variables are given in Table 4.2.

# Primary Side Equations

$$\frac{dT_{pi}}{dt} = \frac{W_{pi}}{M_{pi}} \left( \theta_i - T_{pi} \right)$$
(4.3)

$$\frac{dT_{p1}}{dt} = \frac{W_{pi}}{\rho_{pi}A_pL_{s1}} \left(T_{pi} - T_{p1}\right) + \frac{U_{pm}S_{pm1}}{M_{p1}C_{p1}} \left(T_{m1} - T_{p1}\right)$$
(4.4)

$$\frac{dT_{p2}}{dt} = \frac{W_{pi}}{\rho_{pi}A_pL_{s2}} \left(T_{p1} - T_{p2}\right) + \frac{U_{pm}S_{pm2}}{M_{p1}C_{p1}} \left(T_{m2} - T_{p2}\right) + \frac{\left(T_{p2} - T_{p1}\right)}{L_{s2}} \frac{dL_{s1}}{dt}$$
(4.5)

$$\frac{dT_{p3}}{dt} = \frac{W_{pi}}{\rho_{pi}A_pL_{s4}} \left(T_{p2} - T_{p3}\right) + \frac{U_{pm}S_{pm2}}{M_{p1}C_{p1}} \left(T_{m3} - T_{p3}\right)$$
(4.6)

$$\frac{dT_{p4}}{dt} = \frac{W_{pi}}{\rho_{pi}A_pL_{s1}} \left(T_{p1} - T_{p2}\right) + \frac{U_{pm}S_{pm2}}{M_{p1}C_{p1}} \left(T_{m4} - T_{p4}\right) + \frac{\left(T_{p3} - T_{p4}\right)}{L_{s1}} \frac{dL_{s1}}{dt}$$
(4.7)

$$\frac{dT_{po}}{dt} = \frac{W_{pi}}{M_{po}} \left( T_{p4} - T_{po} \right)$$
(4.8)

Metal Tube Equations

$$\frac{dT_{m1}}{dt} = \frac{U_{pm}S_{pm1}}{M_{m1}C_m}T_{p1} - \frac{U_{pm}S_{pm1} + U_{ms1}S_{ms1}}{M_{m1}C_m}T_{m1} + \frac{U_{ms1}S_{pm2}}{M_{m2}C_m}\frac{(T_d - T_{sat})}{2} + \frac{(T_{m2} - T_{m1})}{2L_{s1}}\frac{dL_{s1}}{dt}$$
(4.9)



Figure 4.2: Schematic diagram of the UTSG model [21].

Variable	Definition
$A_{fs}$	secondary flow area in the U-tube region
$A_{dw}$	effective area of the drum water region
$C_{I}$	effective pressure drop coefficient in the recirculation loop
$C_l$	steam valve coefficient
$C_m$	specific heat capacity of the metal tubes
$C_{p1,2}$	specific heat capacity of the primary fluid and subcooled region
$h_b$	average enthalpy of the boiling region
$h_{f,fg}$	saturated and latent enthalpies of water
$h_{ex}$	exit enthalpy of the boiling region
$K_{I-6}$	$\frac{\partial V_{f}}{\partial P}, \frac{\partial V_{fg}}{\partial P}, \frac{\partial h_{f}}{\partial P}, \frac{\partial h_{f}}{\partial P}, \frac{\partial h_{g}}{\partial P}, \frac{\partial h_{g}}{\partial P}, \frac{\partial F_{gg}}{\partial P}, \frac{\partial \rho_{gg}}{\partial P}$
L	effective height of U-tubes
$L_d$	downcomer length
$L_{dw}$	water level in the drum section of the steam generator
$L_{s1.2}$	subcooled and boiling lengths
$M_{m1,2}$	metal mass in metal nodes 1,2
$M_{pI-4}$	mass of water in the primary nodes 1-4
$M_{pi}$	mass of water in inlet plenum
Р	steam generator pressure
$P_{rl,2}$	inside and outside perimeters of the U-tubes

Table 4.2: UTSG model varia	bles used in Equations $(4.3) - (4.36)$ .
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# Table 4.2 Continued

Variable	Definition	
<i>S<sub>ms1.2</sub></i>	heat transfer areas from the U-tubes to the secondary side in the subcooled and boiling regions	
$S_{pm1,2}$	heat transfer areas from the primary side to the U-tubes in nodes 1,2	
$T_d$	downcomer temperature	
$T_{dw}$	drum water temperature	
$T_{ml-4}$	metal tube temperatures in nodes 1-4	
$T_{pl-4}$	primary coolant temperatures in nodes 1-4	
$T_{pi}$	coolant temperature in inlet plenum	
$T_{po}$	coolant temperature in outlet plenum	
$T_{sat}$	saturated temperature of the water and steam in UTSG	
$U_{pm}$	heat transfer coefficient from the primary side to the metal side	
$U_{ms1,2}$	heat transfer coefficient from the metal side to the subcooled and boiling regions	
$V_{dr}$	volume of the drum section	
$V_{f,g}$	specific volume of the saturated water and steam	
$V_{fg}$	$V_g$ - $V_f$	
V <sub>r</sub>	volume of riser region	
W <sub>st</sub>	steam flow rate	
X <sub>1-6</sub>	constant parameters	
$X_e$	exit quality of the steam leaving the boiling region	

Table 4.2 Continued

$$\frac{dT_{m2}}{dt} = \frac{U_{pm}S_{pm2}}{M_{m2}C_m}T_{p2} - \frac{U_{pm}S_{pm2} + U_{ms2}S_{ms2}}{M_{m2}C_m}T_{m2} + \frac{U_{ms2}S_{pm2}}{M_{m2}C_m}T_{sat} + \frac{(T_{m2} - T_{m1})}{2L_{s2}}\frac{dL_{s1}}{dt}$$

(4.12)

$$\frac{dT_{m3}}{dt} = \frac{U_{pm}S_{pm2}}{M_{m2}C_m}T_{p3} - \frac{U_{pm}S_{pm2} + U_{ms2}S_{ms2}}{M_{m2}C_m}T_{m3} + \frac{U_{ms2}S_{pm2}}{M_{m2}C_m}T_{sat} + \frac{\left(T_{m3} - T_{m4}\right)}{2L_{s2}}\frac{dL_{s1}}{dt}$$
(4.11)

$$\frac{dT_{m4}}{dt} = \frac{U_{pm}S_{pm1}}{M_{m1}C_m}T_{p4} - \frac{U_{pm}S_{pm1} + U_{ms1}S_{ms1}}{M_{m1}C_m}T_{m4} + \frac{U_{ms1}S_{pm2}}{M_{m2}C_m}\frac{(T_d - T_{sat})}{2} + \frac{(T_{m3} - T_{m4})}{2L_{s1}}\frac{dL_{s1}}{dt}$$

# Secondary Side Equations

# Subcooled Region Equations

$$\frac{dL_{s1}}{dt} = \frac{(W_1 - W_2)}{\rho_{s1}A_{fs}}$$
(4.13)

$$\frac{d}{dt}\left(\rho_{s1}A_{fs}L_{s1}C_{p2}\frac{(T_d+T_{sat})}{2}\right) = U_{ms1}P_{r2}L_{s1}(T_{m1}+T_{m4}-T_d-T_{sat}) + W_1C_{p2}T_d - W_2C_{p2}T_{sat}$$
(4.14)

**Boiling Region Equations** 

$$\frac{d}{dt} \left( \rho_b A_{fs} L_{s2} \right) = W_2 - W_3 \tag{4.15}$$

$$\frac{d\rho_{v}}{dt} = -\frac{\left(K_{1} + K_{2}\frac{X_{e}}{2}\right)}{\left(V_{f} + \frac{X_{e}}{2}V_{fg}\right)^{2}}\frac{dP}{dt} - \frac{V_{fg}}{2\left(V_{f} + \frac{X_{e}}{2}V_{fg}\right)^{2}}\frac{dX_{e}}{dt}$$
(4.16)

$$\frac{d}{dt}(\rho_b A_{fs} L_{s2}) = U_{ms2} P_{r2} L_{s2} (T_{m2} - T_{sat}) + U_{ms2} P_{r2} L_{s2} (T_{m3} - T_{sat}) + W_2 h_f - W_3 h_{ex}$$
(4.17)

Drum Region Equations

$$\frac{d}{dt}(V_r\rho_r) = W_3 - W_4 \tag{4.18}$$

$$\frac{d\rho_r}{dt} = -\frac{\left(K_1 + K_2 X_e\right)}{\left(V_f + X_e V_{fg}\right)^2} \frac{dP}{dt} - \frac{V_{fg}}{\left(V_f + X_e V_{fg}\right)^2} \frac{dX_e}{dt}$$
(4.19)

$$\frac{d}{dt}(\rho_{dw}A_{dw}L_{dw}) = W_{fi} + (1 - X_e)W_4 - W_1$$
(4.20)

$$\frac{d}{dt}(\rho_{dw}A_{dw}L_{dw}T_{dw}) = W_{fi}T_{fi} + (1 - X_e)W_4T_{sat} - W_1T_{dw}$$
(4.21)

$$\left(V_{dr} - A_{dw}L_{dw}\right)\frac{d\rho_g}{dt} - \left(\rho_g A_{dw}\right)\frac{dL_{dw}}{dt} = X_e W_4 - C_l P \tag{4.22}$$

Downcomer Region Equation

$$\frac{dT_d}{dt} = \frac{W_1}{M_d} \left( T_{dw} - T_d \right) \tag{4.23}$$

**Recirculation Loop Equation** 

$$W_{1} = \frac{C_{1}}{12} \left( \rho_{d} \left( L_{dw} + L_{d} - L_{s1} \right) - L_{r} \rho_{r} \right)^{\frac{1}{2}}$$
(4.24)

Thermodynamic Properties of Water and Steam

$$h_b = h_f + \frac{X_e}{2} h_{fg}$$
(4.25)

$$h_{ex} = h_f + X_e h_{fg} \tag{4.26}$$

$$h_f = X_3 + K_3 P \tag{4.27}$$

$$h_{fg} = X_4 + K_4 P \tag{4.28}$$

$$L_{s2} = L - L_{s1} \tag{4.29}$$

$$T_{sut} = X_1 + K_5 P (4.30)$$

$$V_f = X_1 + K_1 P (4.31)$$

$$V_{fg} = X_2 + K_2 P \tag{4.32}$$

$$W_{st} = C_l P \tag{4.33}$$

$$\rho_b = \frac{1}{V_f + \frac{X_e}{2} V_{fg}}$$
(4.34)

$$\rho_r = \frac{1}{V_f + \frac{X_e}{2} V_{fg}}$$
(4.35)

$$\rho_g = X_6 + K_6 P \tag{4.36}$$

# **4.3** Steam Generator Control System

A three-element controller is considered as the UTSG control system in this study. The three-element controller is used to regulate the water level in the steam generator and utilizes three signals, namely, feedwater flow rate, steam flow rate and steam generator water level. It maintains the level at a desired set point, which is derived from the first-stage turbine impulse pressure, by controlling the feedwater flow rate to the system.

The block diagram representation of a three-element controller designed by the Westinghouse Corporation and used at the Sequoyah Nuclear Plant (SNP) is shown in Figure 4.3. It includes a filter, proportional and integral (PI) controllers, and feedwater valve dynamics. The actuating level signal is preprocessed using a low-pass filter before entering the first PI control element having a gain factor  $G_1(s)$ . This helps to diminish the effect of high frequency noise in the signal. The negative feedwater flow rate and positive steam flow rate signals are summed with the output signal of the first PI control element having a gain  $G_2(s)$ . The resulting signal leaving the controller governs the feedwater valve positioner which has a second order system characteristic.

The mathematical formulations of the UTSG controller are based on the schematic shown in Figure 4.4. The governing equations of the controller are given next and the description of the variables are given in Table 4.3.

$$\frac{dV}{dt} = \frac{L_{dw} - L_{dw0} - V}{\tau}$$
(4.37)

$$\frac{dU}{dt} = \frac{G_1(L_{dw} - L_{dw0} - V)}{\tau} + \frac{V}{\tau_1}$$
(4.38)

$$\frac{dW}{dt} = G_2 V \left( \frac{1}{\tau_1} - \frac{G_1}{\tau} \right) + \frac{U}{\tau_2} + \frac{G_1 G_2 (L_{dw} - L_{dw0})}{\tau}$$
(4.39)

$$\frac{dZ}{dt} = C_l P - W_{fi} \tag{4.40}$$



Figure 4.3: Block diagram representation of the three-element controller.



Figure 4.4: Design schematic of the UTSG controller used in this study.

Variable	Definition	Design Value
$G_l$	gain factor of the first PI controller	3.3
$G_2$	gain factor of the second PI controller	1
$G_v$	gain factor feedwater valve system	32.2
$C_l$	feedwater valve coefficient	
$L_{dw}$	water level in the UTSG (measured above the bundles)	
М	flow signal to the controller element	
Р	steam generator pressure	
U	control signal leaving the first PI controller	
V	level signal leaving the filter element	
W	control signal leaving the second PI controller	
$W_{fi}$	feedwater flow rate	
Ζ	dummy variable	
τ	filter time constant	5 seconds
$\tau_i$	time constant of the first PI controller	30 minutes
$ au_2$	time constant of the second PI controller	200 seconds
ζ	damping ratio of the feedwater valve system	3.18
ω <sub>n</sub>	natural frequency of the feedwater valve system	0.63 radians/second

**Table 4.3:** Three-element controller variables used in Equations (4.37) - (4.41).

$$\frac{d^2 W_{fi}}{dt} + 2\zeta \omega_n \frac{dW_{fi}}{dt} + \omega_n^2 \left( W_{fi} - W_{fi0} \right) - G_v G_2 \omega_n^2 \left( C_l P - W_{fi} \right) - G_v \omega_n^2 \left( W + \frac{Z}{\tau_2} \right) = 0 \qquad (4.41)$$

Equations (4.37) - (4.41) are used to model the UTSG controller and appended to the steam UTSG model and are set up in the difference equation form.

## Chapter 5

## SIGNAL VALIDATION SYSTEM INTEGRATION

#### **5.1 Introduction**

The PC-based signal validation system consists of four modules as described in Chapters 2 and 3. Each of the modules produces an estimate of a sensor output to be validated. In addition, the GCC module calculates inconsistency indices which are also utilized in decision-making. The difference between the measured sensor output and the module estimated state value is converted to a fuzzy set, which is presented to the decision-making algorithm of the system executive. The outcome of the decision-making process is compared with the information base, which consists of a library of prototype membership functions. A final decision about the signals to be validated is reached in linguistic forms as *very bad*, *bad*, *medium*, *good* or *very good*. An overall schematic of the PC-based signal validation system is shown in Figure 5.1.

The system executive also controls input-output (I/O) among various devices and the programs. One important task of the system executive is to receive live data from an operational nuclear power plant. This is accomplished by using a local area network (LAN) and gathering information from a data acquisition computer. Another important task of the system executive is to display processed and measured data to the user.



Figure 5.1: Integration of signal validation modules with the system executive.

This task must be accomplished in a user-friendly environment in which the user would be able to navigate through the information space easily. Hypertext links and Microsoft Windows 3.1<sup>TM</sup> standards enable the design of GUI objects, which the user can recognize by relating them with every-day objects [33]. Navigation through this information space is managed by point-and-click operations of the mouse interface of a standard PC. A large volume of information and linguistic readings are converted to graphical objects such as plots and icons.

## 5.2 System Executive Design

## 5.2.1 Overview of Fuzzy Logic Reasoning

A fuzzy logic decision-making approach was developed for combining the signal validation results from the four modules. Problems in decision-making and in other areas such as pattern recognition, control, structural engineering and validation involve numerous aspects of uncertainty [34]. Additional vagueness is introduced as models become more complex but not necessarily more meaningful.

As far as uncertain data are concerned, we have neither instruments nor reasoning at our disposal, as well defined and unquestionable as those used in probability theory. When measurements are bad or no longer possible and when we really have to make use of

human reasoning, then the theories dealing with the treatment of uncertainty provide the required complement and fill in the gap left in the field of knowledge representation. Fuzzy sets and fuzzy logic theory, founded by Zadeh, provide a systematic framework for dealing with uncertain systems [35].

As an example, consider a measurement of a variable, such as the steam generator water level. Measurements may indicate that the steam generator level is at 60%, 70% or 80%, which is a crisp value. However, human reasoning interprets this reading as *low*, *normal* or *high*. Fuzzy logic uses such values in its computations, and the variable that takes linguistic values is called a "fuzzy variable". The values *low*, *normal* and *high* are called "fuzzy values".

In crisp logic, if 70% is defined as a normal measurement, 68% may be a low measurement. However, the difference between the two measurements is 2% which may be very well an error in the measurement, resulting in false decision. Fuzzy computation uses an extension of the set theory and assigns a membership function ( $\mu_A(x)$ ) for each fuzzy value. If we consider the measurement variable steam generator water level, the value low may be assigned as a fuzzy set:

$$Low = \frac{1}{10\%} + \frac{1}{20\%} + \frac{1}{30\%} + \frac{0.6}{40\%} + \frac{0.3}{50\%} + \frac{0.1}{60\%} + \frac{0}{70\%} + \frac{0}{80\%} + \frac{0}{90\%} + \frac{0}{100\%}$$
(5.1)

The + signs in Equation (5.1) should not be interpreted as additions, but rather a union of set operation. Equation (5.1) indicates that a grade of membership is assigned for every

measurement in the class *low*. The numerator denotes the membership function  $(\mu_A(x))$  for every crisp steam generator water level measurement *x*, shown in the denominator. The nearer the value is to 1, the more it belongs to the fuzzy set *low*. A graphical representation is given in Figure 5.2.

Several composition methods of fuzzy relations exist to build an inference engine [36, 37]. The extension principle is used to provide a general method for extending nonfuzzy mathematical concepts, such as logical operations, to deal with fuzzy quantities. The max-min composition is one of the applications of the extension principle which defines a new fuzzy set as a result of fuzzy operations on two fuzzy sets ( $R_1$  and  $R_2$ ) :

$$R_{1} \circ R_{2} = \left\{ \left( (x, y), \mu_{R_{1} \circ R_{2}} (x, y) \right) (x, y) \in X \times Y \right\}$$
(5.2)

where  $\circ$  denotes any mathematical operation and  $\times$  denotes the Cartesian product of two sets. The corresponding membership functions are determined as:

$$\mu_{R_{1} \circ R_{2}}(x, y) = \max_{x \circ y} \left( \min(\mu_{R_{1}}(x), \mu_{R_{2}}(y)) \right)$$
(5.3)

In these two equations, it should be noted, that the mathematical operation is not performed on the membership functions, but rather on the elements of the set.

As an example of how the max-min composition works, let X = [1, 100] be the universe of discourse where the fuzzy sets

$$A = \frac{0.3}{1} + \frac{0.4}{3} + \frac{0.6}{5} + \frac{0.8}{6} + \frac{1}{7} + \frac{0.7}{8} + \frac{0.5}{9}$$
(5.4)

and



Figure 5.2: Representation of fuzzy variable *steam generator level* with three fuzzy values: *low, normal* and *high*.

$$B = \frac{0.4}{2} + \frac{0.6}{4} + \frac{0.8}{5} + \frac{1}{6} + \frac{0.8}{8} + \frac{0.6}{9} + \frac{0.3}{10}$$
(5.5)

are defined. To compute the fuzzy-arithmetic-product of these two sets using the maxmin composition as

$$\mu_{R_1 \cdot R_2}(x, y) = \max_{x \cdot y} \left( \min(\mu_{R_1}(x), \mu_{R_2}(y)) \right)$$
(5.6)

where "." denotes the arithmetic product of two crisp values, we first produce the Cartesian products of these two sets, and assign the minimum of the two membership functions of set A and B as a membership function. A set for

$$A \times B = \frac{0.3}{(1,2)} + \frac{0.3}{(1,4)} + \frac{0.3}{(1,5)} + \frac{0.3}{(1,6)} + \frac{0.3}{(1,8)} + \frac{0.3}{(1,9)} + \frac{0.3}{(1,10)} + \frac{0.4}{(3,2)} + \frac{0.4}{(3,4)} + \frac{0.4}{(3,5)} + \frac{0.4}{(3,6)} + \frac{0.4}{(3,8)} + \frac{0.4}{(3,9)} + \frac{0.3}{(3,10)} + \frac{0.4}{(5,2)} + \frac{0.6}{(5,4)} + \frac{0.6}{(5,5)} + \frac{0.6}{(5,6)} + \frac{0.6}{(5,8)} + \frac{0.6}{(5,9)} + \frac{0.3}{(5,10)} + \frac{0.4}{(6,2)} + \frac{0.6}{(6,4)} + \frac{0.8}{(6,5)} + \frac{0.8}{(6,6)} + \frac{0.8}{(6,8)} + \frac{0.6}{(6,9)} + \frac{0.3}{(6,10)} + \frac{0.4}{(6,10)} + \frac{0.4}{(7,2)} + \frac{0.6}{(7,4)} + \frac{0.8}{(7,5)} + \frac{1}{(7,6)} + \frac{0.8}{(7,8)} + \frac{0.6}{(7,9)} + \frac{0.3}{(7,10)} + \frac{0.4}{(8,2)} + \frac{0.6}{(8,4)} + \frac{0.7}{(8,5)} + \frac{0.7}{(8,6)} + \frac{0.7}{(8,8)} + \frac{0.6}{(8,9)} + \frac{0.3}{(8,10)} + \frac{0.4}{(8,2)} + \frac{0.5}{(9,4)} + \frac{0.5}{(9,5)} + \frac{0.5}{(9,6)} + \frac{0.5}{(9,8)} + \frac{0.5}{(9,9)} + \frac{0.3}{(9,10)}$$

$$(5.7)$$

is produced. The members in the denominator are multiplied, since the arithmetic product of sets A and B is wanted. In the resulting set, if same two members appear, the one that has the largest membership function is left. Finally, the fuzzy-arithmetic-product of A and B is formed as

$$A \cdot B = \frac{0.3}{2} + \frac{0.3}{4} + \frac{0.3}{5} + \frac{0.4}{6} + \frac{0.3}{8} + \frac{0.3}{9} + \frac{0.4}{10} + \frac{0.4}{10} + \frac{0.4}{12} + \frac{0.4}{14} + \frac{0.4}{15} + \frac{0.4}{16} + \frac{0.4}{18} + \frac{0.6}{20} + \frac{0.6}{24} + \frac{0.6}{25} + \frac{0.4}{27} + \frac{0.6}{28} + \frac{0.6}{30} + \frac{0.6}{32} + \frac{0.8}{35} + \frac{0.8}{36} + \frac{0.7}{40} + \frac{1}{42} + \frac{0.6}{45} + \frac{0.8}{48} + \frac{0.3}{50} + \frac{0.6}{54} + \frac{0.8}{56} + \frac{0.3}{60} + \frac{0.6}{63} + \frac{0.7}{64} + \frac{0.3}{70} + \frac{0.6}{72} + \frac{0.3}{80} + \frac{0.5}{81} + \frac{0.3}{90}$$
(5.8)

As Equations (5.6) - (5.8) show, *A*.*B* is computed by changing both the membership functions and the members.

#### 5.2.2 Fault-Tree Methodology Using Fuzzy Logic

Fault-tree methodologies graphically illustrate the failure logic associated with the development of a particular system failure (top event) from basic subcomponent failures (primary events). The term "event" denotes a dynamic change of state that occurs to system elements, which may include hardware, software, human, or environmental factors. A fault-tree represents a detailed and deductive analysis that requires extensive system information. The knowledge incorporated in a fault-tree can be articulated in logical rules of the form "IF A is *true* THEN B is *true*." "However, it is well known that this type of syllogism fails to give an answer when the satisfaction of the antecedent clause is only partial." Zadeh suggested a new type of fuzzy conditional inference, referred to as generalized modus ponens, and reads as follows [35]:

Premise:A is partially trueImplication:IF A is true THEN B is trueConclusion:B is partially true

In generalized modus ponens, the antecedent is true only to some degree; hence, it is desired to compute the grade to which the consequent is satisfied. Fuzzy sets provide a natural environment for this type of computation because fuzzy variables (e.g. B) can take fuzzy values (e.g. *partially true*).

In the methodology used in this study, the primary events in the fault-tree are considered as fuzzy sets, and the term *true* is employed as a topic-neutral logical "true." For example, consider that one of the primary events in a fault-tree will occur if the pressure exceeds 2300 psia. Boolean logic requires that all pressure measurements higher than 2300 psia should satisfy the prerequisite set to the same degree. Contrary to that philosophy, the linguistic variable *Truth* is introduced, which will assign different degrees of membership to the fuzzy set *Pressure Higher Than 2300 psia* for different pressure measurements. In other words, a measurement of 2400 psia will be associated with a level of presumption of 1, where a crisp value of 2301 psia might receive a membership value 0.1. Therefore, every crisp measurement of the variable *A* is associated with a point v(A) in the interval of the linguistic variable *Truth*,  $V = \{0, 1\}$ , representing the truth value of the proposition "u is A" [17]. The decision-making algorithm consists of three steps:

- 1. Construction of fuzzy sets from errors between measurements and module estimations (for the GCC module from inconsistency indices).
- 2. Propagation of fuzzy sets through the fault-tree (fuzzy OR gate).
- 3. Comparision of the resultant fuzzy set with prototype fuzzy sets (*very bad*, *bad*, *medium*, *good* or *very good*) using dissemble index calculations.

In the first step, the ANN, PEM and KFT modules of the PC-based signal validation system produce an estimate. The absolute difference between the estimated and measured value is used to construct a fuzzy set in the truthness domain. For the GCC module, the inconsistency index is used to construct this fuzzy set. A graphical representation of converting from crisp error to fuzzy truthness is given in Figure 5.3a. Suppose the difference between the measured and estimated steam generator pressure is 30 psi, from Figure 5.3a, this yields with 70% belief, the sensor is faulty (If the error is more than 40 psi, it is definite that the sensor is faulty). The truth 0.7 is then taken as basis of the maximum of the membership function and a triangular membership function in the *Truth* domain [0,1] is constructed as shown in Figure 5.3b. Here *Truth* is an indication of the truthness of the sensor being faulty. The relationship between the confidence and error changes for each state variable and for each module. If the signal validation module produces estimates closer to the measurements, then the relationship between the error and confidence will be on a much tighter scale (e.g. 30 psi will mark a 100% confidence, rather than 30 psi marking 70% confidence of the sensor being faulty).



Figure 5.3: Construction of fuzzy sets from crisp errors between measurements and estimates (Valid for ANN, PEM and KFT modules).

The scale will also differ for different state variables (e.g. flow, level, etc.).

In the second step, every primary event (in this study the error between the measured and estimated state) of the fault-tree is considered as fuzzy and a membership function,  $\mu_{PE}(x) \rightarrow [0,1]$ , describing the degree of membership to a particular set, is constructed. The AND, OR, and NOT gates composing the fault-tree are treated linguistically, and their dyadic operation on the fuzzy sets constituting the primary events is computed through the extension principle. For example, the OR gate is modeled using the extension principle as:

$$\mu_{R_{1}\cup R_{2}}(x, y) = \max_{x\cup y} \left( \min(\mu_{R_{1}}(x), \mu_{R_{2}}(y)) \right)$$
(5.9)

where  $\cup$  denotes the maximum of two crisp values.

The fault-tree, used in decision-making for the PC-based signal validation system, is shown in Figure 5.4. In the final step of decision-making, the outcome of the logical operations is a new fuzzy set defined in the universe of discourse [0,1]. The top event is also considered as a fuzzy variable that takes five fuzzy values, namely, *safe*, *no fault*, *fault warning*, *fault*, *severe fault*. This value also can be interpreted as a sensor quality index such as *very good*, *good*, *medium*, *bad* and *very bad*. The five fuzzy values are algebraically depicted in the universe of discourse [0,1] with five membership functions that compose a library of prototypes. Generally, the result of the logical operations on the membership functions defining the primary events will be somewhat different from the



Figure 5.4: Fault-tree leading to sensor fault.

prototype membership functions defining the linguistic values of the top event. In order to draw a conclusion concerning the type of top event, the distance between the computed membership function and the prototype membership functions is calculated. This distance is also referred to as the dissemblence index and the minimum dissemblence index value is used to define the output of the fault-tree as *safe*, *no fault*, *fault warning*, *fault* or *severe fault*.

### **5.3 Graphical User Interface**

The PC-based signal validation system is developed in Microsoft Windows 3.1<sup>TM</sup> environment with Microsoft Visual Basic 3.0. The Visual Basic programming system allows programmers to create attractive and useful applications that fully exploit the graphical user interface (GUI). Visual Basic makes the programmer more productive by providing appropriate aspects of the GUI development. The programmer creates GUI's for applications by drawing objects in a graphical manner. Then the properties on these objects are set to refine their appearance and behavior. This interface reacts to the user by responding to events that occur in the interface.

Using Visual Basic, the programmer can create powerful, full-featured applications that exploit the key features of Microsoft Windows, including multiple-document interface (MDI), object linking and embedding (OLE), dynamic data exchange (DDE), graphics and more. Visual Basic can be extended by adding custom controls and by calling procedures in the dynamic-link libraries (DLL's). The finished application is a true .EXE file that uses run-time DLL's which can be distributed freely [38].

The computational modules (GCC, PEM, ANN and KFT) were developed in standard FORTRAN language. They were compiled into DLL's and combined with the GUI provided by Visual Basic. A final .EXE file was produced which could be transported to any PC.

The GUI of the PC-based signal validation system provides hypertext buttons to the users. These enable the user to navigate in the information space with basic mouse operations, such as point and click. Virtual reality techniques are also combined in these buttons, such that they give the user a three-dimensional sense, recognizing itself as a real-world button. This simplifies the use of key sequences to accomplish a certain action. The procedure to be followed can be accomplished by navigating through the hypertext command buttons provided in the GUI of the PC-based signal validation system. An example of such a GUI, used in this study is shown in Figure 5.5.

The GUI of the PC-based signal validation system has different ways of displaying information. Instant measurements are displayed in digital and analog forms. The analog displays, as shown in Figure 5.5, are simulated using graphical objects. However, digital presentations of the measurements are always important for plant engineering systems.



Figure 5.5: Initial GUI of the PC-based signal validation system.

Also, a historical trend plot of the measured and estimated values is of importance, to conclude a final decision about the system. The graphical plots are created with Visual Basic's extended custom control objects. Navigating to these plots are established by hypertext buttons, located at the border of each corresponding information window.

The results of the decision-making module are also displayed by means of modern techniques. If the sampling time is in the order of a minute or less, it may be difficult for the user to read out the final outcome of the fuzzy logic fault-tree in terms of linguistic values, such as *safe*, *no fault*, *fault warning*, *fault* and *severe fault*. Instead, icon representations of such values are used as shown in Figure 5.5. The icon "smiley" is used to indicate the final outcome of the decision-making module.

## 5.4 System Input / Output Operations

Another task, the system executive performs is the input / output (I/O) operation. Such operations include acquiring sensor data, feeding them to the SV modules, getting the results from the individual SV modules and displaying them to the user.

Acquiring data from the sensors is indirectly accomplished by using the data acquisition computer's capabilities. This computer collects and stores sensor data which represent several state values. These values are first stored in a certain block of memory, and then transferred to a hard disk (HD) in a compressed form. An interface program, running on the data acquisition computer extracts the sensor data to be used by the PC-based signal validation system and writes them to a file on the HD. The file has a time stamp at the beginning and is followed by the sensor outputs of interest. At each sampling time, the file is rewound and each of the data field is updated. An example of such an interface file is given in Figure 5.6.

The PC-based signal validation system uses the local area network (LAN) to access this file on the data acquisition computer at the plant. The file is opened in a shared mode, and for each new data sampling the system executive reads this file from the beginning. In this manner, the desired inputs to the SV modules are acquired. A schematic representation of this information access is shown in Figure 5.7.

It is important to install a proper network program in the PC. In this study SunSelect PC Networking File System<sup>™</sup> and DEC Pathworks<sup>™</sup> are used to access information over the local area network (LAN).

24-MAR-1994	12:32:21.37
99.59474	18
15063.58	18
99.96840	18
99.77785	18
153.9693	18
153.3074	18
157.4243	18
152.9930	18
137.8695	18
157.6095	18
2.313216	18
2.266341	18
437.5445	18
3408.549	18
1179.498	18
9896.985	18

Figure 5.6: A typical format of an interface file.


Figure 5.7: Information flow from process computer to the PC-based signal validation system.

## Chapter 6

## **APPLICATIONS TO PWR PLANT Measurements**

#### **6.1 Introduction**

The PC-based signal validation system uses different algorithms to validate the sensors of interest. While the generalized consistency checking (GCC) module takes advantage of having multiple channels (redundancy) for each state variable to be measured, other modules use different, but physically related measurements to make an estimation of the same state variable. The calculational diversity of having four different signal validation (SV) modules provides an effective monitoring of plant signals and reduces the probability of missing a fault due to model errors.

The GCC module was previously developed at The University of Tennessee, and was modified to be integrated as a library function into the PC-based signal validation system. The software for process empirical modeling (PEM) module was also developed in a previous research program. The resultant nonlinear equations produced by the PEM, were incorporated as a function in the program. The ANN's were created by a commercial software package called NeuralWorks [27]. The output of this package was a C subroutine, which was incorporated into the PC-based signal validation system as a library function.

The study was performed off-line using operational data from two different commercial PWR nuclear power plants. For porprietary reasons, they are referred to as PWR-1 and PWR-2. PWR-1 data consists of shut-down data while PWR-2 data consists of turbine-trip data. The developed signal validation platform is being modified for transfer to TVA's Sequoyah Nuclear Plant (SNP). In this chapter, each section describes results for each different nuclear power plant data and for each different computational structure for estimating the state variable of interest.

The steam generator level and steam generator pressure variables of a UTSG in a fourloop pressurized water reactor plant were chosen as examples for testing the signal validation modules. Each module was tested individually for these two state variables, and the PC-based program displays information about these two measurements in separate information windows.

### 6.2 Generalized Consistency Checking and Sequential Probability Ratio Test

The generalized consistency checking (GCC) was performed on two different measurements: steam generator narrow range water level and steam generator pressure. The steam generator wide range water level has only one measurement channel.

Therefore the consistency checking is not applicable. The corresponding signals used in this study are shown in Table 6.1.

The probabilities of false ( $\alpha$ ) and missed ( $\beta$ ) alarms were specified to be 0.0015, while the sensor standart deviation ( $\sigma$ ) for the steam generator narrow range water level was taken to be 0.33% and for the steam generator pressure to be 2 psi.

The GCC estimates as shown in Figures 6.1, 6.4, 6.5 and 6.7 are calculated according to Equation (2.2). The GCC module found inconsistencies in steam generator narrow range water level channel 4 for PWR-1 as shown in Figure 6.2 and recorded a sensor degradation as shown in Figure 6.3. This sensor value was excluded from calculations for 98.46% of the samples.

The GCC module did not detect any fault in the steam generator narrow range water level for PWR-2 or steam generator pressure for PWR-1 (Figure 6.6). However, steam generator pressure channel 3 for PWR-2 was recorded to be faulty as shown in Figures 6.8 and 6.9.

Measurement	PWR-1 Tag #	PWR-2 Tag #
Steam Generator A Narrow Range Water Level, Channel 1	CFLT6000	FWS-L517
Steam Generator A Narrow Range Water Level, Channel 2	CFLT5510	FWS-L518
Steam Generator A Narrow Range Water Level, Channel 3	CFLT5500	FWS-L519
Steam Generator A Narrow Range Water Level, Channel 4	CFLT5490	N/A
Steam Generator A Pressure, Channel 1	SMPT5080	MSS-P514
Steam Generator A Pressure, Channel 2	SMPT5090	MSS-P515
Steam Generator A Pressure, Channel 3	SMPT5100	MSS-P516

 Table 6.1: Signal list used by generalized consistency checking.



Figure 6.1: GCC estimate of steam generator narrow range water level for PWR-1.



Figure 6.2: Inconsistency indices computed by GCC for the steam generator narrow range water level for PWR-1.



**Figure 6.3:** Log likelihood ratios computed by GCC for the steam generator narrow range water level for PWR-1.



Figure 6.4: GCC estimate of steam generator narrow range water level for PWR-2.



Figure 6.5: GCC estimate of steam generator pressure for PWR-1.



**Figure 6.6:** Log likelihood ratios computed by GCC for the steam generator pressure for PWR-1.



Figure 6.7: GCC estimate of steam generator pressure for PWR-2.



**Figure 6.8:** Inconsistency indices computed by GCC for the steam generator pressure for PWR-2.



**Figure 6.9:** Log likelihood ratios computed by GCC of the steam generator pressure for PWR-2.

#### 6.3 Process Empirical Modeling

The process empirical modeling (PEM) was performed for two variables: steam generator wide range water level and steam generator pressure. Data from PWR-1 and PWR-2 were used for developing empirical models. Tables 6.2 and 6.3 show functional forms and results of the PEM module for these two different data sets with the following input signals.

- x(1) = steam generator main feedwater flow rate,
- x(2) = steam generator wide range water level at previous time instant,
- x(3) = reactor coolant system (RCS) flow rate,
- x(4) = steam generator steam flow rate,
- x(5) = steam generator steam pressure at previous time instant,
- x(6) = hot leg temperature, and
- x(7) = cold leg temperature.

The models were created using 100 training patterns, which were sampled at regular intervals over the entire data interval. The PEM models (Appendix B) were incorporated into the PC-based signal validation system. As it is presented in the tables and figures of this section, dynamic models (model # 3, 4, 7 and 8) improved the PEM estimation. However, in some cases a static model was adequate for estimation (model # 6). The graphical representations of the estimations of the models are shown in Figures 6.10

Model #	Figure	Modeled State Variable	Model	Constants	Modeling Error
1	6.10 & 6.11	Steam Generator Water Level	$c_{1}x(6)x(7)^{2} + c_{2}x(1) + c_{3}x(1)^{2} + c_{4}x(1)^{3} + c_{5}$	$c_{1} = -9.1 \times 10^{-8}$ $c_{2} = 0.074$ $c_{3} = 0.002$ $c_{4} = -2.0 \times 10^{-5}$ $c_{5} = 71.21$	0.84%
2	6.12 & 6.13	Steam Generator Pressure	$c_1 x(3) + c_2 x(7) + c_3 x(1) + c_4 x(4) + c_5$	$c_{1} = 0.344$ $c_{2} = 14.103$ $c_{3} = -1.018$ $c_{4} = -15.720$ $c_{5} = -681.493$	0.54%
3	6.14 & 6.15	Steam Generator Water Level	$c_{1}x(1) + c_{2}x(1)x(7) + c_{3}x(2)^{2} + c_{4}x(1) + c_{5}x(6)^{2} + c_{6}$	$c_{1} = 0.295$ $c_{2} = -1.8 \times 10^{-4}$ $c_{3} = -9.1 \times 10^{-4}$ $c_{4} = 0.190$ $c_{5} = -7.4 \times 10^{-5}$ $c_{6} = 56.866$	0.70%
4	6.16 & 6.17	Steam Generator Pressure	$c_{1}x(5) + c_{2}x(7) + c_{3}x(2) + c_{4}x(6) + c_{5}x(1) + c_{6}$	$c_{1} = 0.810$ $c_{2} = 1.820$ $c_{3} = 0.587$ $c_{4} = -0.411$ $c_{5} = -0.060$ $c_{6} = -611.886$	0.21%

 Table 6.2: Process empirical models using PWR-1 data.

Model #	Figure	Modeled State Variable	Model	Constants	Modeling Error
5	6.18	Steam Generator Water Level	$c_{1}x(3)^{2} + c_{2}x(7) + c_{3}x(7)^{2} + c_{4}x(6) + c_{5}x(6)^{2} + c_{6}$	$c_{1} = -0.003$ $c_{2} = 59.869$ $c_{3} = -0.054$ $c_{4} = -16.315$ $c_{5} = 0.014$ $c_{6} = -1176.855$	4.13%
6	6.19	Steam Generator Pressure	$c_{1}x(7) + c_{2}x(4) + c_{3}x(6) + c_{4}x(1) + c_{5}$	$c_{1} = 8.311$ $c_{2} = -13.888$ $c_{3} = 0.121$ $c_{4} = -0.016$ $c_{5} = -3633.133$	0.31%
7	6.20 & 6.21	Steam Generator Water Level	$c_{1}x(2) + c_{2}x(7) + c_{3}x(6) + c_{4}x(1) + c_{5}x(4) + c_{6}$	$c_{1} = 0.993$ $c_{2} =040$ $c_{3} = 0.041$ $c_{4} = 0.001$ $c_{5} = -2.266$ $c_{6} = .331$	0.47%
8	6.22 & 6.23	Steam Generator Pressure	$c_{1}x(5) + c_{2}x(7) + c_{3}x(6) + c_{4}x(1) + c_{5}x(4) + c_{6}$	$c_{1} = 1.019$ $c_{2} = 0.190$ $c_{3} = -0.368$ $c_{4} = 0.003$ $c_{5} = 4.348$ $c_{6} = 78.404$	0.09%

# Table 6.3: Process empirical models using PWR-2 data.



**Figure 6.10:** PEM estimate of steam generator wide range water level for PWR-1 using static modeling.



**Figure 6.11:** Error in PEM estimation shown in Figure 6.10.



Figure 6.12: PEM estimation of steam generator pressure for PWR-1 using static modeling.



Figure 6.13: Error in PEM estimation shown in Figure 6.12.



Figure 6.14: PEM estimate of steam generator wide range water level for PWR-1 using dynamic modeling.



Figure 6.15: Error in PEM estimation shown in Figure 6.14.



Figure 6.16: PEM estimation of steam generator pressure for PWR-1 using dynamic modeling.



Figure 6.17: Error in PEM estimation shown in Figure 6.16.



Figure 6.18: PEM estimate of steam generator wide range water level for PWR-2 using static modeling.



Figure 6.19: PEM estimate of steam generator pressure for PWR-2 using static modeling.



Figure 6.20: PEM estimate of steam generator wide range water level for PWR-2 using dynamic modeling.



Figure 6.21: Error in PEM estimation shown in Figure 6.20.



Figure 6.22: PEM estimate of steam generator pressure for PWR-2 using dynamic modeling.



Figure 6.23: Error in PEM estimation shown in Figure 6.22.

through 6.23 (also see Tables 6.2 and 6.3).

A sensitivity analysis of PEM estimates can be performed easily since an analytical equation is available. Sensitivity analysis for the dynamic PEM indicates that the most important signal is the hot leg temperature for the steam generator wide range water level estimate, and the cold leg temperature for the steam generator pressure estimate.

The relative sensitivities for model **#7** and model **#8** were found as

$$\frac{\partial Level}{\partial x(1)} = 0.05 \tag{6.1}$$

$$\frac{\partial Level}{\partial x(2)} = 0.40\tag{6.2}$$

$$\frac{\partial Level}{\partial x(6)} = 0.94\tag{6.3}$$

$$\frac{\partial Level}{\partial x(7)} = -0.21\tag{6.4}$$

$$\frac{\partial Pressure}{\partial x(1)} = 0.01 \tag{6.5}$$

$$\frac{\partial Pressure}{\partial x(6)} = -0.27\tag{6.6}$$

$$\frac{\partial Pressure}{\partial x(2)} = 0.04 \tag{6.7}$$

$$\frac{\partial Pressure}{\partial x(5)} = 0.81\tag{6.8}$$

$$\frac{\partial Pressure}{\partial x(7)} = 1.07\tag{6.9}$$

The sensitivity results were obtained by using partial derivatives of the polynomial model with respect to the input variables, and then substituting the nominal values of the variables.

### 6.4 Artificial Neural Networks

The estimation of process variables using artificial neural networks (ANN) modeling was peformed for steam generator wide range water level and steam generator pressure signals. Data from PWR-1 and PWR-2 were used for the ANN estimates.

Table 6.4 shows the input variables used for static and dynamic ANN models used in this study. All ANN models were developed using the commercial software package NeuralWorks. The ANN models were constructed by using the fast back-propagation algorithm with a three-layer topology. Although initial research of this study also included an auto-associative ANN, hetero-associative ANN's were more successful in training speed and recall precision, so that this study focused only on hetero-associative ANN's having only one processing element (PE) in the output layer. The number of PE's in the hidden layer was twice the number of PE's in the input layer to memorize specific transient patterns. Training was stopped when the root-mean-square error (RMSE) was reduced to approximately 0.05 (this corresponds approximately to 20000 iterations for

dynamic networks and 100000 iterations for static networks). The generated network was exported to C and incorperated in the PC-based signal validation program (Appendix C).

Figures 6.24 - 6.40 show the results obtained using ANN modeling. According to these results the best estimates were obtained using type 1 dynamic ANN's in which the value of the output variable at previous sampling time was used as an input to the ANN (Figures 6.28, 6.30, 6.37 and 6.39). However, in some cases having a static ANN was adequate for a good estimate (Figure 6.36).

#### 6.5 Implementation of the Kalman Filtering Technique

The Kalman filtering technique (KFT) uses the UTSG model described in Chapter 4. The model consists of 19 state variables for the steam generator and 4 state variables for the controller, for a total of 23 state variables. The measurement vector includes

- steam generator wide range water level,
- steam generator pressure,
- steam generator main feedwater flow,
- steam generator steam flow,
- RCS flow,
- hot leg temperature, and
- cold leg temperature.

Estimated Variable	Steam Generator Main Feedwater Flow	RCS Flow	Steam Generator Steam Flow	Hot Leg Temperature	Cold Leg Temperature	Steam Generator Water Level	Steam Generator Pressure
Steam Generator Water Level or Pressure for Static Modeling (Figure 6.24 - 6.27, 6.34 - 6.36)	t	t	t	t	t	N/A	N/A
Steam Generator Water Level for Type 1 Dynamic Modeling (Figure 6.28, 6.29, 6.37, 6.38)	t	ſ	l	l	t	t-1	N/A
Steam Generator Pressure for Type 1 Dynamic Modeling (Figure 6.30, 6.31, 6.39, 6.40)	τ	t	t	t	t	N/A	t-I
Steam Generator Water Level or Pressure for Type 2 Dynamic Modeling (Figure 6.32, 6.33)	t, t-1	t, t-I	t, t-i	t, t-1	t, t-1	N/A	N/A

# Table 6.4: Input variables used in various artificial neural network models.

The UTSG model equations were discretized as follows:

The inlet plenum temperature is modeled as

$$\frac{dT_{pi}}{dt} = \frac{W_{pi}}{M_{pi}} \left( \Theta_i - T_{pi} \right)$$
(6.10)

where the variables are defined in Table 4.2. Using the forward difference technique, the differential can be approximated as

$$\frac{T_{pi}(t+1) - T_{pi}(t)}{\Delta t} = \frac{W_{pi}}{M_{pi}} \left( \Theta_i - T_{pi}(t) \right)$$
(6.11)

where  $\Delta t$  denotes the sampling time. Equation (6.11) simplifies to

$$T_{pi}(t+1) = \frac{W_{pi}}{M_{pi}} \left( \Theta_i - T_{pi}(t) \right) \Delta t + T_{pi}(t)$$
(6.12)

which has the same form given in Equation (3.13). This final form is used in the KFT calculations.

Figures 6.41 - 6.46 and Figures 6.49 - 52 show results obtained using the extended KFT for PWR-1 and PWR-2. The results in these figures indicate that the estimations of the KFT module are quite close to the actual *good* measurements. The use of measurements provides high accuracy in estimating these variables. This is also one of the main reasons why the KFT module gives better estimations than other signal validation modules.

Defining the Kalman filtering correction as

Kalman filtering correction = Kalman gain x innovation sequence

(6.13)

$$= G(t) \quad x \qquad e(t)$$


**Figure 6.24:** ANN estimate of steam generator wide range water level for PWR-1 using static modeling.



Figure 6.25: Error in ANN estimation shown in Figure 6.24.



Figure 6.26: ANN estimate of steam generator pressure for PWR-1 using static modeling.



Figure 6.27: Error in ANN estimation shown in Figure 6.26.



**Figure 6.28:** ANN estimate of steam generator wide range water level for PWR-1 using type 1 dynamic modeling.



Figure 6.29: Error in ANN estimation shown in Figure 6.28.



Figure 6.30: ANN estimate of steam generator pressure for PWR-1 using type 1 dynamic modeling.



Figure 6.31: Error in ANN estimation as shown in Figure 6.30.



**Figure 6.32:** ANN estimate of steam generator wide range water level for PWR-1 using type 2 dynamic modeling.



**Figure 6.33:** ANN estimate of steam generator pressure for PWR-1 using type 2 dynamic modeling.



**Figure 6.34:** ANN estimate of steam generator wide range water level for PWR-2 using static modeling for steady-state and semi-transient operating conditions.



**Figure 6.35:** ANN estimate of steam generator wide range water level for PWR-2 using static modeling for transient operating conditions.



Figure 6.36: ANN estimate of steam generator wide pressure for PWR-2 using static modeling.



Figure 6.37: ANN estimate of steam generator wide range water level for PWR-2 using type 1 dynamic modeling.



Figure 6.38: Error in ANN estimation as shown in Figure 6.37.



**Figure 6.39:** ANN estimate of steam generator pressure for PWR-2 using type 1 dynamic modeling.



Figure 6.40: Error in ANN estimation as shown in Figure 6.39.



Figure 6.41: KFT estimation of steam generator wide range water level for PWR-1 with level and pressure measurements included.



Figure 6.42: Error in KFT estimation shown in Figure 6.41.



Figure 6.43: KFT estimation of steam generator pressure for PWR-1 with level and pressure measurements included.



Figure 6.44: Error in KFT estimation shown in Figure 6.43.



Figure 6.45: Kalman filtering correction to the estimate given in Figure 6.41.



Figure 6.46: Kalman filtering correction to the estimate given in Figure 6.43.



Figure 6.47: KFT estimation of steam generator wide range water level for PWR-1 with level and pressure measurements excluded.



Figure 6.48: KFT estimation of steam generator pressure for PWR-2 with level and pressure measurements excluded.



Figure 6.49: KFT estimation of steam generator wide range water level for PWR-2 with level and pressure measurements included.



Figure 6.50: Error in KFT estimation shown in Figure 6.49.



Figure 6.51: KFT estimation of steam generator pressure for PWR-2 with level and pressure measurements included.



Figure 6.52: Error in KFT estimation shown in Figure 6.51.

Figures 6.45 and 6.46 show the Kalman filtering correction for steam generator wide range water level and steam generator pressure estimates. These figure indicate that the KFT corrects the inaccuracies of the model during steady-state and transient operating conditions.

Steam generator water level and pressure estimations are also computed without including their measurements as shown in Figure 6.47 and Figure 6.48 respectively. However, the use of measurements to be validated provides a higher accuracy in estimating these variables. One of the reasons that the KFT could not track the steady-state fluctuations, may be that the UTSG model has inaccuracies and certain assumptions (e.g. critical flow assumption), thus limiting the estimation accuracy. It is important to note that even though the UTSG model was developed using design data for the Sequoyah Nuclear Plant, it performed very well for PWR-1 and PWR-2 data analysis.

The noise covariance matrix Q is computed with the system noise variances of the computed state variables, whereas the noise covariance matrix R is computed with the noise variance of the sensors (e.g. steam generator pressure sensor noise sensor was 2 psig).

The KFT was incorporated as a DLL subroutine and is given in Appendix D.

## 6.6 System Executive and Graphical User Interface

The system executive was designed using Microsoft Visual Basic, which creates applications executable in Microsoft Windows 3.1<sup>TM</sup>. The decision-making and the I/O scheduling were programmed in Visual Basic (Appendix E). The signal validation (SV) modules, written in FORTRAN and C, were compiled and added as a DLL library to the PC-based signal validation system.

The main navigational window, appears during the initial execution of the program. This window, shown in Figure 6.53, has hypertext buttons, which were created by Visual Basic graphical objects, thus adding virtual realism. Through this window, the user may access several other information windows, including instant data and historical trend plots windows of sensor measurements and signal estimates.

The information to be displayed was categorized mainly into two groups:

- Steam generator wide range level, and
- Steam generator pressure.

Different information windows were created for each variable to reduce the confusion in information display. Figures 6.54 and 6.55 show information windows for the steam generator narrow range water level and the steam generator pressure respectively. The information displayed in these windows are instantaneous displays of measured values, results of SV module estimates and fuzzy logic based decision-making results.



**Figure 6.53:** Main window for navigation through the signal validation information space.



Figure 6.54: Information window for instantaneous steam generator wide range water level measurement and signal validation results.



Figure 6.55: Information window of instantaneous steam generator pressure measurements and signal validation results.

A virtual realism was added to display measured sensor values in the analog form as well as in the digital form. The analog display of the sensor measurements may help plant operators to recognize SV information quickly and therefore take necessary preventive actions. On the other hand, digital displays are convenient ways to display information to plant engineers. Historical trend plots are also provided by the system executive. These information are incorporated in separate windows and are illustrated in Figures 6.56 -6.58. Each of the instantaneous information windows displays results of decision-making in the form of the icon "smiley." Hypertext buttons are provided for each information window to navigate to the historical trend plot window, to the main window, or to print the current information window to obtain a hard copy.

Each of the historical trend plots includes point-by-point comparison of actual measurement and the signal estimates from all the four signal validation modules. This display can be selected using the bottom hypertext button of each window. In addition an historical plot of the quality index is also shown as a function of time. The quality index has the following meanings.

0 = safe, 1 = no fault, 2 = fault warning, 3 = fault,4 = severe fault.



Figure 6.56: Information window displaying the historical trend of steam generator wide range water level and SV results.


**Figure 6.57:** Information window displaying the historical trend of steam generator pressure and SV module estimates.



Figure 6.58: Information window displaying the historical trend of SV decisionmaking results for steam generator pressure.

A graphical representation of these values, which are incorporated into the library of prototype fuzzy sets is shown in Figure 6.59.

As the decision-making plots indicate, faults were detected in the steam generator wide range level for some time instants. The fault might have occurred due to the level fluctuations inside the UTSG during process transients. The decision-making algorithm of the system executive detected very few anomalies (in spikes) in the steam generator pressure sensors.

An example of how a decision is reached is shown in Figure 6.60. The result of the decision-making is shown using the icon representation "smiley" in Figure 6.55.

The system executive also provides some hypertext buttons, which provide links to product information and on-line help. Figure 6.61 shows such a window, displaying product information about the PC-based signal validation system.

The design of the system executive is such that any of the existing SV module can be removed or any new SV module can be added. However, each module must be adapted for specific nuclear power plants.



Figure 6.59: Library of prototype fuzzy sets.



Figure 6.60: An example of making a decision for sensor SMPT5080 status.



**Figure 6.61:** Information window displaying the product information about the PC-based signal validation system.

## 6.7 Summary of Results

In this chapter, results of the performance of the individual signal validation modules and the system executive are presented. A comparision of the four SV modules is provided for steam generator pressure and level in two PWR's. The modules were developed offline using operational data from PWR-1 and PWR-2.

According to the module results, successful modeling using ANN's and PEM yields very similar results for the same training data set. On the other hand the GCC and KFT modules produce results that agree very well with normal measurements. The use of redundant measurements and taking their average as an estimate in the GCC module is the main reason for its excellent performance. The performance of the KFT module is enhanced by including all available plant measurements and a system model.

The following models and modules were integrated into the PC-based signal validation system.

- GCC module for steam generator pressure measurements.
- Static ANN model for steam generator pressure measurements.
- Dynamic ANN model for steam generator wide range water level measurements.
- Static PEM model for steam generator pressure measurements.
- Dynamic PEM model for steam generator wide range water level measurements.

• KFT with level and pressure measurements.

These modules were successfully integrated through a system executive, which also includes a sensor status evaluation unit. Fuzzy logic and fault-tree methodology were used to make the final validity check. The methodology in system executive design makes the replacement of modules easy.

The GUI was developed using Visual Basic, so that it is compatible with Microsoft Windows<sup>™</sup> graphical objects. The GUI also used virtual realism in displaying data, as well as icon representations and historical plots.

# Chapter 7

# SUMMARY, CONCLUSIONS AND RECOMMENDATIONS FOR FUTURE RESEARCH

## 7.1 Summary

A PC-based signal validation system, incorporating previously developed techniques and two new modules, was developed and applied to operational data from two PWR's. The system consists of four signal validation modules (generalized consistency checking, process empirical modeling, artificial neural networks, and the Kalman filtering technique) and a system executive with a fuzzy logic decision-maker.

While the previously developed GCC module was integrated into the PC-based signal validation system, the results obtained from the PEM were incorporated as functions into the program. NeuralWorks provided similar tools for producing functions in C, which were similarly incorporated into the dynamic link libraries (DLL).

A detailed UTSG model was utilized to construct an extended Kalman filter. The KFT module was carefully tuned and programmed as a FORTRAN subroutine. This module was later integrated into the DLL.

The system executive was designed with the aid of Microsoft Visual Basic, which has the ability to create hypertext links and GUI objects in a very easy manner.

A decision-making algorithm, combining fuzzy logic and fault-tree analysis, was developed to establish the degree of a sensor fault. The results were presented in the linguistic domain such as *safe*, *no fault*, *fault warning*, *fault* and *severe fault*. These results were later displayed in icons, to make them easily recognizable on a fast updating information window.

## 7.2 Conclusions

In general, the results obtained from the studies in this thesis have shown the feasibility of implementing a PC-based signal validation system for nuclear power plants. The UTSG in a nuclear power plant was the focus of study in this research. Steam generator water level and steam generator pressure signals from a UTSG were used to illustrate the performance of the four signal validation modules. The Kalman filtering technique was used for the first time in this system and was found to be very robust. The UTSG model developed using data for TVA's Sequoyah Nuclear Plant (SNP). This model performed very well when used in conjunction with measurements from another similar plant.

The PC-based signal validation system was tested using off-line data obtained from two PWR's. The sampling interval for PWR-1 data was 15 minutes, whereas the sampling interval for PWR-2 data was 30 seconds. It was noticed in this study, that the sampling time of data is important to obtain an accurate model for the PEM and ANN modules. For example, if fluctuating water levels are measured at very short sampling intervals, the model to be fit to the data may confuse the training phase of constructing these models. Therefore, longer sampling times are more suitable for steam generator water level (e.g. in the order of minutes). However, steam generator pressure may be measured with shorter sampling time intervals.

While, the incorporation of the GCC module in the PC-based signal validation system was straightforward, the development of the PEM and ANN modules required several variations in input signal selection. Static models were found to be sufficient to validate the steam generator pressure. The steam generator wide-range water level signal was modeled successfully with dynamic structures such as incorporating past measurements of the input variables. The use of such models is very common in the ANN literature, whereas the same technique was applied to the PEM module for the first time to construct a model of the steam generator wide range water level.

The sensitivity analysis of the dynamic models showed that the most important signal for steam generator water level estimation was the hot leg temperature, while the most important signal for steam generator pressure estimation was the cold leg temperature. Another important observation that was made during this study was the similarity between ANN's and PEM: for the same number and type of training patterns (100 training patterns over the entire transient and steady-state operating conditions) both models behaved similarly in predicting the signals to be validated.

Since the KFT requires an analytical model of the system to be validated, previously developed models of the UTSG were used in the KFT. The measurement of several signals is crucial in obtaining a good KFT estimate. Since the KFT module and the UTSG model make several assumptions (given in Chapters 3 and 4), the state estimation has some error, compared with the state measurement. Excellent results can be obtained by including state measurement in correcting the KFT estimate. The exclusion of these signals may introduce some error in the estimation. If the steam generator wide range level itself was included in the measurement vector, the KFT could successfully make an estimation for both steady-state and transient operating conditions.

A fault-tree methodology provided a useful tool in developing a procedure for sensor status determination. To reach a final conclusion, a fuzzy logic was used for fault-tree computations. The results were displayed in a user-friendly manner by means of icons, so that the results of the decision-making could be recognized easily, even at short sampling time intervals and at a high screen information update rate. The development of the signal validation system in the Microsoft Windows 3.1<sup>TM</sup> environment enabled the use of effective GUI's. Since this is a common operating system, this validation technology can be easily ported to compatible PC's in nuclear power plants.

## 7.3 Recommendation for Future Research

The SV modules of the PC-based signal validation system were developed using off-line data obtained from two PWR's. The system is currently under development for implementation at the SNP. Plant specific ANN and PEM models will be constructed for this system.

The use of fast back-propagation algorithm may be replaced with the Logicon Projection Network<sup>TM</sup>, which, according to the vendor, is supposed to be the fastest error minimizing neural network. Thus, at least the static ANN models may be updated for field applications.

The GUI, especially the historical trend plots of the measurements and SV results, may be adjusted for the convenience of different users at different power utilities.

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# LIST OF REFERENCES

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APPENDICES

# **APPENDIX** A

#### **Code Listing for Generalized Consistency Checking**

```
Sub gcc ()
  meas(1) = deger(8)
   meas(2) = deger(9)
   meas(3) = deger(10)
  k = nsignl
For j = 1 To nsignl
darray(j, 1) = j
    excl(j) = 0#
  Next j
800 :
   For j = 1 To nsignl
    index(j) = 0
   Next j
  For j = 1 To nsignl - 1
JS = darray(j, 1)
For l = j + 1 To nsignl
     ls = darray(1, 1)
      If Abs(meas(JS) - meas(ls)) > (erb(JS) + erb(ls)) Then
      index(JS) = index(JS) + 1
       index(ls) = index(ls) + 1
      End If
    Next 1
  Next j
  Next j
For j = 1 To nsign1
JS = darray(j, 1)
darray(j, 2) = meas(JS)
darray(j, 3) = index(JS)
  Next j
itest = 0
   For j = 1 To nsignl
    itest = itest + index(j)
  Next i
   If itest = 0 Then
    Call estmat
    If k = nsignl Then
     GoTo 900
    Else
     For j = k + 1 To nsignl
excl(darray(j, 1)) = 1#
     Next j
GoTo 900
    End If
  End If
7●0 :
  For 1 = 1 To k - 1
    JMIN = 1
    For j = 1 + 1 To k
     If darray(j, 3) < darray(JMIN, 3) Then JMIN = j
    Next j
TEMP1 = darray(1, 1)
    TEMP2 = darray(1, 2)
TEMP3 = darray(1, 3)
    darray(1, 1) = darray(JMIN, 1)
darray(1, 2) = darray(JMIN, 2)
darray(1, 3) = darray(JMIN, 3)
    darray(JMIN, 1) = TEMP1
darray(JMIN, 2) = TEMP2
darray(JMIN, 3) = TEMP3
  Next 1
  For j = 1 To k
JS = darray(j, 1)
  Next j
  imax = darray(k, 3)
  imin = darray(1, 3)
  nmax = 0
```

```
For l = k To 1 Step -1
   If darray(1, 3) = darray(k, 3) Then nmax = nmax + 1 Else Exit For
  Next 1
  If imax = 0 Or imin = 0 Then
   Call estmat
   If k = nsignl Then
    Goтo 900
   Else
    For j = k + 1 To nsignl
     excl(darray(j, 1)) = 1#
    Next j
GoTo 900
   End If
  End If
  If imax = (k - 1) Then
   If k = nmax Then
    Call pastest
    If jinclp = 0 Then
     For l = 1 To k
      darray(1, 3) = k - 1#
     Next 1
     For j = 1 To nsignl
      excl(darray(j, 1)) = 1#
     Next j
GoTo 910
    End If
k = jinclp
    For j = 1 To nsignl
     For 1 = 1 To jinclp
      If j = ninclp(1) Then GoTo 60
     Next 1
     excl(darray(j, 1)) = 1#
60 :
    Next j
    Goto 900
   Else
    k = k - nmax
    For l = 1 To k
     darray(1, 3) = darray(1, 3) - nmax
    Next 1
    GoTo 700
   End If
  End Tf
  If nmax = 1 Then
   k = k - nmax
GoTo 800
  End If
  If k = nmax Then
   Call pastest
   If jinclp = 0 Then
    For l = 1 To k
     darray(1, 3) = k - 1#
    Next 1
For j = 1 To nsignl
     excl(darray(j, 1)) = 1#
    Next j
GoTo 910
   GoTO 910
End If
k = jinclp
For j = 1 To nsign1
For 1 = 1 To jinclp
If j = ninclp(1) Then GoTO 85
Next 1
    excl(darray(j, 1)) = 1#
85 :
   Next j
   GoTo 900
  End If
  k = k -
          nmax
  GoTo 800
900 :
  For j = 1 To nsignl
isig(j) = darray(j, 1)
X(isig(j)) = Abs(darray(j, 2) - xestmt)
   BSETTOO(j) = 0
    sprtb(isig(j)) = sprtb(isig(j)) + BIAS(isig(j)) * (X(isig(j)) - BIAS(isig(j)) / 2#) /
VAR0(isig(j))
   If sprtb(isig(j)) > boundb Then
```

```
BSETTOO(isig(j)) = 1
   End If
   If sprtb(isig(j)) < bounda Then</pre>
   BSETTOO(isig(j)) = 1
   End If
  Next j
910 :
  For l = 1 To nsignl
   nsid = darray(1, 1)
   For j = 1 To nsignl
If nsid = j Then nplace(j) = 1
   Next j
  Next 1
  For 1 = 1 To nsignl
   If sprtb(l) >= boundb Then DBIAS(l) = DBIAS(l) + 1
   If sprtb(1) <= bounda Then NBIAS(1) = NBIAS(1) + 1
   If BSETTOO(1) = 1 Then sprtb(1) = 0#
NEXCL(1) = NEXCL(1) + excl(1)
   SII(1) = SII(1) + darray(nplace(1), 3)
SUM(1) = SUM(1) + meas(1)
  Next 1
  pestmt = xestmt
  xtot = xtot + xestmt
End Sub
Sub pastest ()
 jinclp = 0
 JEXCLP = 0
 For l = 1 To k
 If Abs(darray(1, 2) - pestmt) < erb(darray(1, 1)) Then
  jinclp = jinclp + 1
ninclp(jinclp) = 1
  End If
 Next 1
 If jinclp = 0 Then
 xestmt = pestmt
 Else
  W = 1#
  SUM1 = 0#
  SUM2 = 0#
  SUM1 = 1 To jinclp
SUM1 = W * darray(ninclp(1), 2) + SUM1
   SUM2 = SUM2 + W
  Next 1
  xestmt = SUM1 / SUM2
 End If
End Sub
Sub estmat ()
 SUM1 = 0#
 SUM2 = 0 #
 For j = 1 To k
 If darray(j, 3) > (k - 1) / 2 Then

SUM1 = SUM1 + (1 - (2# / ((k - 1) ^ 2)) * darray(j, 3) ^ 2) * darray(j, 2)

SUM2 = SUM2 + (1 - (2# / ((k - 1) ^ 2)) * darray(j, 3) ^ 2)
  Else
  End If
 Next j
 xestmt = SUM1 / SUM2
End Sub
```

# **APPENDIX B**

## **Code Listing for Process Empirical Modeling**

Sub pem (lev, pre) lev = 1.273137 \* .331576 \* eskideger(1) + .4570648 \* .02491578 \* deger(6) + .02568717 \* (.331576 \* eskideger(1)) ^ 2 + .2142974 \* .005272023 \* deger(5) - .0005036674 \* .005272023 \* deger(5) \* (.02491578 \* deger(6)) ^ 2 + 17.95273 pre = 15.52209 \* .02975807 \* eskideger(4) + 9.233875 \* .02491578 \* deger(6) + 70.69355 \* .01619268 \* deger(2) - 4.102993 \* .005272023 \* deger(5) - 4.965631 \* .03428328 \* deger(3) - 295.0486 End Sub

# **APPENDIX C**

#### **Code Listing for Artificial Neural Network**

```
/* Wed Nov 03 15:35:14 1993 (lev.c) *//* Recall-Only Run-time for <level> */
/* Control Strategy is: <bkpfast> */
#if
         _STDC
#define ARGS(x) x
#else
#define ARGS(x) ()
#endif /* ___STDC____
/* --- External Routines --- *,
extern double tanh ARGS((double));
/* *** MAKE SURE TO LINK IN YOUR COMPILER'S MATH LIBRARIES *** */
#if ___STDC___
int level( void *NetPtr, float Yin[6], float Yout[1] )
#else
int level( NetPtr, Yin, Yout )
void *NetPtr; /* Network Pointer (not used) */
float Yin[6], Yout[1]; /* Data */
#endif /* __STDC___
       float Xout[19]; /* work arrays */
long ICmpT; /* temp for comparisons */
       /* *** WARNING: Code generated assuming Recall = 0 *** */
      /* Read and scale input into network */
Xout[2] = Yin[0] * (0.031825828) + (-18.827435);
Xout[3] = Yin[1] * (0.3618934) + (-201.43719);
Xout[4] = Yin[2] * (0.022922898) + (-1.0002407);
      Xout[5] = Yin[3] * (0.46774761) + (-3.225541);
Xout[6] = Yin[4] * (0.5360986) + (-1.0257735);
      Xout[7] = Yin[5] * (0.012248213) + (-12.403489);
LAB110:
       /* Generating code for PE 5 in layer 2 */
      Xout[7] = 0; /* Disabled PE */
       /* Generating code for PE 0 in layer 3 */
      Xout[8] = (float)(2.3408449) + (float)(1.4408469) * Xout[2] +
(float)(-1.167382) * Xout[3] + (float)(0.20936276) * Xout[4] +
(float)(0.127442) * Xout[5] + (float)(0.19233584) * Xout[6] +
              (float)(0.042934984) * Xout[7];
       Xout[8] = tanh( Xout[8] );
       /* Generating code for PE 1 in layer 3 */
      Xout[9] = (float)(-2.4680657) + (float)(-1.1423932) * Xout[2] +
   (float)(0.52887523) * Xout[3] + (float)(-0.14712702) * Xout[4] +
   (float)(-0.10842845) * Xout[5] + (float)(0.0019552575) * Xout[6] +
   (float)(-0.039009955) * Xout[7];
       Xout[9] = tanh( Xout[9] );
       /* Generating code for PE 2 in layer 3 */
      Xout[10] = (float)(-2.4405954) + (float)(-0.34002388) * Xout[2] +
  (float)(0.26536015) * Xout[3] + (float)(0.35480371) * Xout[4] +
  (float)(0.066222005) * Xout[5] + (float)(0.27552718) * Xout[6] +
  (float)(0.082573548) * Xout[7];
       Xout[10] = tanh( Xout[10] );
      /* Generating code for PE 3 in layer 3 */
Xout[11] = (float)(-2.6141725) + (float)(-0.1461968) * Xout[2] +
              (float)(-0.50969315) * Xout[3] + (float)(0.60152376) * Xout[4] +
(float)(0.15280902) * Xout[5] + (float)(0.41527015) * Xout[6] +
(float)(0.055616885) * Xout[7];
       Xout[11] = tanh( Xout[11] );
```

```
/* Generating code for PE 4 in layer 3 */
      Xout[12] = (float)(-1.9396212) + (float)(-0.29315224) * Xout[2] +
    (float)(-0.35174656) * Xout[3] + (float)(-0.075055979) * Xout[4] +
    (float)(-0.019682461) * Xout[5] + (float)(0.07240551) * Xout[6] +
    (float)(0.0062356647) * Xout[7];
      Xout[12] = tanh( Xout[12] );
       /* Generating code for PE 5 in layer 3 */
      Xout[13] = (float)(-2.9059293) + (float)(-1.8452264) * Xout[2] +
    (float)(0.797831) * Xout[3] + (float)(-0.35911021) * Xout[4] +
    (float)(0.069089115) * Xout[5] + (float)(-0.11804507) * Xout[6] +
    (float)(0.099331737) * Xout[7];
      Xout[13] = tanh( Xout[13] );
      /* Generating code for PE 6 in layer 3 */
      Xout[14] = (float)(2.4999413) + (float)(1.2057008) * Xout[2] +
  (float)(-0.27926686) * Xout[3] + (float)(0.14837676) * Xout[4] +
  (float)(0.087940931) * Xout[5] + (float)(0.26495889) * Xout[6] +
              (float)(0.02565472) * Xout[7];
      Xout[14] = tanh( Xout[14] );
      /* Generating code for PE 7 in layer 3 */
Xout[15] = (float)(2.5714412) + (float)(1.2578217) * Xout[2] +
             (float)(-0.73493344) * Xout[3] + (float)(0.1693646) * Xout[4] +
(float)(0.15939854) * Xout[5] + (float)(0.35849226) * Xout[6] +
(float)(0.0770225) * Xout[7];
      Xout[15] = tanh( Xout[15] );
       /* Generating code for PE 8 in layer 3 */
      Xout[16] = (float)(-1.7281979) + (float)(-0.54740685) * Xout[2] +
  (float)(0.13327992) * Xout[3] + (float)(-0.26839275) * Xout[4] +
  (float)(-0.10516206) * Xout[5] + (float)(-0.1878498) * Xout[6] +
  (float)(0.060528226) * Xout[7];
      Xout[16] = tanh( Xout[16] );
       /* Generating code for PE 9 in layer 3 */
      Xout[17] = (float)(3.9927492) + (float)(2.8859453) * Xout[2] +
             (float)(-1.3116106) * Xout[3] + (float)(0.65250283) * Xout[4] +
(float)(-0.12934597) * Xout[5] + (float)(0.48706767) * Xout[6] +
(float)(0.033722606) * Xout[7];
      Xout[17] = tanh( Xout[17] );
       /* Generating code for PE 0 in layer 4 */
      Xout[18] = (float)(-0.91141182) + (float)(3.6300123) * Xout[8] +
             (float) (3.9339242) * Xout[9] + (float) (4.8950758) * Xout[10] +
(float) (6.7815599) * Xout[11] + (float) (-7.5799356) * Xout[12] +
(float) (-3.5039601) * Xout[13] + (float) (-3.7866173) * Xout[14] +
              (float)(-4.0687246) * Xout[15] + (float)(-5.873127) * Xout[16] +
(float)(4.0936308) * Xout[17];
      Xout[18] = tanh( Xout[18] );
      /* De-scale and write output from network */
Yout[0] = Xout[18] * (5.7121944) + (59.060925);
      return( 0 );
/* Wed Nov 03 15:35:43 1993 (pre.c) *//* Recall-Only Run-time for <press> */
/* Control Strategy is: <bkpfast> */
         _STDC
#if
#define ARGS(x) x
#else
#define ARGS(x) ()
#endif /* ___STDC____
/* --- External Routines --- */
extern double tanh ARGS((double));
/* *** MAKE SURE TO LINK IN YOUR COMPILER'S MATH LIBRARIES *** */
#if __STDC___
int press( void *NetPtr, float Yin[5], float Yout[1] )
int press( NetPtr, Yin, Yout )
void *NetPtr; /* Network Pointer (not used) */
float Yin[5], Yout[1]; /* Data */
#endif /* __STDC__ */
```

}

```
float Xout[18]; /* work arrays */
               ICmpT; /* temp for comparisons */
      long
      /* *** WARNING: Code generated assuming Recall = 0 *** */
      /* Read and scale input into network */
      Xout[2] = Yin[0] * (0.031825828) + (-18.827435);
Xout[3] = Yin[1] * (0.3618934) + (-201.43719);
      Xout[4] = Yin[2] * (0.022922898) + (-1.0002407);
      LAB110:
      /* Generating code for PE 0 in layer 3 */
      Xout[7] = (float)(-0.00085806672) + (float)(-0.097729363) * Xout[2] +
(float)(0.0012888834) * Xout[3] + (float)(0.083640642) * Xout[4] +
(float)(0.049953058) * Xout[5] + (float)(-0.032351527) * Xout[6];
      Xout[7] = tanh(Xout[7]);
      /* Generating code for PE 1 in layer 3 */
      Xout[8] = (float)(-0.15920037) + (float)(0.30350038) * Xout[2] +
  (float)(-0.24113135) * Xout[3] + (float)(0.038593631) * Xout[4] +
  (float)(0.028781993) * Xout[5] + (float)(0.097850241) * Xout[6];
      Xout[8] = tanh( Xout[8] );
      /* Generating code for PE 2 in layer 3 */
      Xout[9] = (float)(0.058014911) + (float)(-0.11937203) * Xout[2] +
            (float)(0.17020981) * Xout[3] + (float)(-0.020569507) * Xout[4] +
(float)(-0.014189838) * Xout[5] + (float)(-0.051654916) * Xout[6];
      Xout[9] = tanh( Xout[9] );
      /* Generating code for PE 3 in layer 3 */
     Xout[10] = (float)(0.010632542) + (float)(-0.28734604) * Xout[2] +
(float)(0.068643942) * Xout[3] + (float)(-0.024041427) * Xout[4] +
(float)(0.016147269) * Xout[5] + (float)(-0.039197724) * Xout[6];
      Xout[10] = tanh( Xout[10] );
      /* Generating code for PE 4 in layer 3 */
      Xout[11] = (float)(0.057009269) + (float)(0.28038415) * Xout[2] +
            (float)(-0.050360292) * Xout[3] + (float)(0.02501322) * Xout[4] +
(float)(-0.084106296) * Xout[5] + (float)(0.14954394) * Xout[6];
      Xout[11] = tanh( Xout[11] );
      /* Generating code for PE 5 in layer 3 */
     Xout[12] = (float)(-0.013153192) + (float)(0.19470169) * Xout[2] +
    (float)(-0.055042781) * Xout[3] + (float)(0.15261218) * Xout[4] +
             (float)(0.03364072) * Xout[5] + (float)(0.21617027) * Xout[6];
      Xout[12] = tanh( Xout[12] );
      /* Generating code for PE 6 in layer 3 */
     Xout[13] = (float)(-0.0086213844) + (float)(-0.10911887) * Xout[2] +
(float)(0.19086374) * Xout[3] + (float)(-0.073111743) * Xout[4] +
(float)(0.01840773) * Xout[5] + (float)(-0.10049289) * Xout[6];
      Xout[13] = tanh( Xout[13] );
      /* Generating code for PE 7 in layer 3 */
     Xout[14] = (float)(0.0012865434) + (float)(-0.0052713477) * Xout[2] +
(float)(-0.15658161) * Xout[3] + (float)(-0.029851872) * Xout[4] +
(float)(-0.021224353) * Xout[5] + (float)(0.11160629) * Xout[6];
      Xout[14] = tanh(Xout[14]);
      /* Generating code for PE 8 in layer 3 */
      Xout[15] = (float)(-0.14632934) + (float)(0.33095348) * Xout[2] +
            (float)(-0.29782265) * Xout[3] + (float)(0.01048635) * Xout[4] + (float)(-0.0622917) * Xout[5] + (float)(0.14853939) * Xout[6];
      Xout[15] = tanh( Xout[15] );
      /* Generating code for PE 9 in layer 3 */
      Xout[16] = (float)(0.049729746) + (float)(-0.21525031) * Xout[2] +
   (float)(0.1495647) * Xout[3] + (float)(-0.013422946) * Xout[4] +
   (float)(-0.12482578) * Xout[5] + (float)(0.03112608) * Xout[6];
      Xout[16] = tanh( Xout[16] );
      /* Generating code for PE 0 in layer 4 */
      Xout[17] = (float)(-0.22126342) + (float)(0.056802616) * Xout[7] +
  (float)(-0.39728552) * Xout[8] + (float)(0.19744696) * Xout[9] +
  (float)(0.29320255) * Xout[10] + (float)(-0.30782503) * Xout[11] +
             (float)(-0.31775162) * Xout[12] + (float)(0.25342625) * Xout[13] +
```

```
(float)(-0.11370626) * Xout[14] + (float)(-0.46042106) * Xout[15] +
    (float)(0.27106291) * Xout[16];
    Xout[17] = tanh( Xout[17] );
    /* De-scale and write output from network */
    Yout[0] = Xout[17] * (102.0557) + (1012.6775);
    return( 0 );
}
```

## **APPENDIX D**

### Code Listing for Kalman Filtering Technique

```
SUBROUTINE FEX3 (T, Y, YDOT)
        implicit real*8 (d)
       DOUBLE PRECISION T, Y, YDOT,u1,kkk
       DIMENSION Y(24), YDOT(24)
       common/ali1/u1,kkk
С
C
        real*8 tsam,a1,a2,a3,p0,puv0,pin0,pr0,pdv0,pdis,puvd0,wmfp00,q0
        real*8 effp,wsg00,i,ltt,kp,tau,area,hin0,hout0,kr1,kr2,kl1,kl2,lsp,lset
        real*8 psuc,tau1,tgo,npump0,wf0,tkick,incl,intpi,intfi,inwpi,inwfi,tmax
        real*8 densm, densw, densr0, densd, densdw, densg0, denss, densb0, n
        real*8 do,di,l,1s10,ar,adw,ad,afs,lr,1dw0,1d,vp,vs,vr,vdr
        real*8 thetai,tpix,tp10,tp20,tp40,tp00,tm10,tm20,tm40
        real*8 tdw0,td0,tsat0,tfix,tfw,tp30,tm30,tfi0,hf,hfg,vf
        real*8 vfg,xe0,k1,k2,k3,k4,k5,k6,k7,x1,x2,x3,x4,x5,x6,hi,hos
        real*8 hob,kth,cp1,cp2,cm,wfi0,wpix,w10,clx,cd,tou,tou1,tou2,g1,g2,gv
        real*8 wnv,ztv,v0,u0,w0,r0,m0,pi,rho1,wmftp0,kr,i0r,phd0,h0,pdis0
        real*8 f1, f2, f3, kv, fv, hout, w20, w30, w40, ls20, mm, mm1, mm4, mm2
        real*8 mm3,sm,sms1,sms2,sms3,sms4,spm1,spm2,spm3,spm4,pr1
        real*8 pr2,dm,ap,mp,mp1,mp2,mp3,mp4,ms1,upm,ums1,ums2,vpi,mpi,mpo,md
        real*8 hb0,hxe0,lb0,c1,wr,xldw0,xwst0,xp0,txde10,xtfi,tfi,thpi
        real*8 wpi,tpi0,cl,wst,den1,den2,k(27),pr(16),aux(10),w(4),afwv0,fwcont
        real*8 delps,gain1,gain2,gain3,gain4,lsets,puvds,puvs,phds,pdiss
real*8 hs,nfs1,npump1,dum1,arv1,nf,afwv,wfi,phd
        real*8 puv,pdv,deltap,h,xpt,xpump,wmfpt,wfis,afwvs
        real*8 tpi,tp1,tp2,tp3,tp4,tpo,tm1,tm2,tm3,tm4,densb,densr,ls1,xe,ldw
        real*8 tdw,p,td,wf,puvd,npump,dtpi,dtp1,dtp2,dtp3,dtp4,dtp0,dtm1
        real*8 dtm2,dtm3,dtm4,ddensb,ddensr,dls1,dxe,dldw
        real*8 dtdw,dp,dtd,dwf,dpuvd,dnpump,lll,econtr(2),auto(2)
        real*8 xlset,xldw,x11,dx12,dx13,ta13,ka13,bxst,bxwf,xst,xwf,dx14,x13
        real*8 ka14,x14,x14a,x14b,x15,x12,x16,afwvb,kfin
        real*8 x120,x130,x140,ta12,ta14
        common /ali33/x120,x130,x140,ta12,ta14
        common /ali31/ x1dw,x11,dx12,dx13,ta13,ka13,bxst,bxwf,xst,xwf,dx14,x13
        common /ali32/ xlset,kal4,x14,x14a,x14b,x15,x12,x16,afwvb,kfin
        common /ali01/
                tsam,a1,a2,a3,p0,puv0,pin0,pr0,pdv0,pdis,puvd0,wmfp00,q0
        common /ali02/
                effp,wsq00,i,ltt,kp,tau,area,hin0,hout0,kr1,kr2,kl1,kl2,lsp,lset
        common /ali00/
                psuc,tau1,tgo,npump0,wf0,tkick,incl,intpi,intfi,inwpi,inwfi,tmax
        common /ali03/ densm, densm, densm0, densd, densdw, densg0, denss, densb0, n
common /ali04/ do, di, ls10, ar, adw, ad, afs, lr, ldw0, ld, vp, vs, vr, vdr
        common /ali05/ thetai,tpix,tp10,tp20,tp40,tp00,tm10,tm20,tm40
        common /ali06/ tdw0,td0,tsat0,tfix,tfw,tp30,tm30,tfi0,hf,hfg,vf
        common /ali07/ vfg,xe0,k1,k2,k3,k4,k5,k6,k7,x1,x2,x3,x4,x5,x6,hi,hos
        common /ali08/ hob,kth,cp1,cp2,cm,wfi0,wpix
        common /deli01/ w10,clx,cd,tou,tou1,tou2,g1,g2,gv
        common /ali09/ wnv,ztv,v0,u0,w0,r0,m0,pi,rho1
        common /deli02/ wmftp0,kr,i0r,phd0,h0,pdis0
        common /ali10/ f1,f2,f3,kv,fv,hout,w20,w30,w40,ls20,mm,mm1,mm4,mm2
        common /ali11/ mm3, sm, sms1, sms2, sms3, sms4, spm1, spm2, spm3, spm4, pr1
        common /ali12/ pr2,dm,ap,mp,mp1,mp2,mp3,mp4,ms1,upm
        common /deli03/ums1,ums2,vpi,mpi,mpo,md,thpi
        common /ali13/ hb0,hxe0,lb0,c1,wr,xldw0,xwst0,xp0,txde10,xtfi,tfi
common /ali14/ wpi,tpi0,c1,wst,den1,den2
        common /deli04/ k,pr,aux,w,afwv0,fwcont
        common /ali15/
                delps,gain1,gain2,gain3,gain4,lsets,puvds,puvs,phds,pdiss
        common /ali16/ hs,nfs1,npump1,dum1,arv1,nf,afwv,wfi,phd
        common /ali17/ puv,pdv,deltap,h,xpt,xpump,wmfpt,wfis,afwvs
        common /ali18/
                tpi,tp1,tp2,tp3,tp4,tp0,tm1,tm2,tm3,tm4,densb,densr,ls1,xe,ldw
```

common /ali18/ tpi,tp1,tp2,tp3,tp4,tpo,tm1,tm2,tm3,tm4,densb,densr,ls1,xe,ldw + common /ali19/ tdw,p,td,wf,puvd,npump,dtpi,dtp1,dtp2,dtp3,dtp4,dtpo,dtm1 common /a1i20/ dtm2,dtm3,dtm4,ddensb,ddensr,dls1,dxe,dldw common /ali21/ dtdw,dp,dtd,dwf,dpuvd,dnpump,lll,econtr,auto u1=-.05d0\*y(1)+.01d0\*y(2)+kkk С YDOT(1) = -.05D0\*Y(1) + .01d0\*Y(2)С YDOT(2) = .3d0\*Y(2)-2.0d0\*Y(2)С с--\_\_\_\_\_ -----tpi=y(1) tp1=y(2) tp2=y(3) Tp3=y(4) tp4=y(5) tpo=y(6) tm1=y(7) ls1=y(8) tm2=y(9)tm3 = y(10)tm4=y(11) xe=y(12) p=y(13) densb=y(14) densr=y(15) 1dw=y(16) tdw=y(17) td=y(18) puvd=y(19) Npump=y(20) wf=y(21) x12=y(22) x13=y(23) x14=y(24) 1=111 С c State equation #1 С dtpi = 1./thpi \*(thetai-tpi) DTpiTpi=1.-DELTAT/thpi cccccccc All other partial derivatives are zero ydot(1)=dtpi C-----С c Sate Equation #2 С DTp1 = Wpi\*Tpi/(DENSw\*Ap\*Ls1) - (Wpi/(DENSw\*Ap\*Ls1) + (Upm\*Spm1)/(Mp1\*Cp1))\*Tp1+( (Upm\*Spm1)/(Mp1\*Cp1))\*Tm1 ydot(2)=dtp1 DTplTpi= DELTAT\*Wpi/(DENSw\*Ap\*1s1) DTp1Tp1= 1.+DELTAT\*(Wpi/(DENSw\*Ap\*Ls1)+(Upm\*Spm1)/(Mp1\*Cp1)) DTp1Tm1= DELTAT\* (Upm\*Spm1) / (Mp1\*Cp1) DTplLs1= DELTAT\*(Wpi/(DENSw\*Ap)-Wpi\*Tpi/(DENSw\*Ap))\*(ls1\*\*(-2.0)) cccccccc All other partial derivatives are zero wf=wf0 С W(1) = C1\*(( DENSd\*(Ldw+Ld-Ls1)-(L-Ls1)\*DENSb-Lr\*DENSr)\*\*.5)/12. DwlLs1= C1\*(( DENSd\*(Ldw+Ld-Ls1)-(L-Ls1)\*DENSb-Lr\*DENSr)\*\*(-.5))/24.\*

(DENSb-DENSd) Dw1DENSb= C1\*(( DENSd\*(Ldw+Ld-Ls1)-(L-Ls1)\*DENSb-Lr\*DENSr)\*\*(-.5))/24.\* (Ls1-L) Dw1DENSr= C1\*(( DENSd\*(Ldw+Ld-Ls1)-(L-Ls1)\*DENSb-Lr\*DENSr)\*\*(-.5))/24.\* (-Lr) $AUX(7) = Md^*(Tdw - Td)/W(1)$ СС DAux7Ls1= -Dw1Ls1\*Aux(7)/W(1) DAux7Densb= -Dw1Densb\*Aux(7)/W(1) DAux7Densr= -Dw1Densr\*Aux(7)/W(1) DAux7Tdw= Md/W(1) DAux7Td = -Md/W(1)сс DEN1 = (Afs\*DENSs\*Cp2\*(Td +X1+K5\*P)/2.)СС DDen1Td= Afs\*DENSs\*Cp2/2. DDen1P= Afs\*DENSs\*Cp2\*K5/2. СС DEN2 = (DENSb\*Afs\*(L-Ls1)\*(X5+K4\*P)/2.) СС DDen2Densb= Afs\*(L-Ls1)\*(X5+K4\*P)/2. DDen2Ls1= DENSb\*Afs\*(X5+K4\*P)/2. DDen2P= Afs\*(L-Ls1)\*K4/2. СС  $K(01) = -(K1 + K2 \times 2 )/(((X2 + K1 + P) + Xe \times (X3 + K2 + P)/2)) \times 2)$ СС DK01P = 2\*(K1 + K2\*Xe/2.)/(((X2+K1\*P) + Xe\*(X3 + K2\*P)/2.)\*\*3.) \*(K1+Xe\*K2/2)÷ DK01Xe= 2\*(K1 + K2\*Xe/2.)/(((X2+K1\*P) + Xe\*(X3 + K2\*P)/2.)\*\*3.) \* (X3 + K2\*P)/2. - (K2/2.)/  $((X_2+K_1*P) + X_e*(X_3 + K_2*P)/2.)**2.)$ СС K(02)  $= -(X3 + P^{*}K2)/2^{*}(((X2 + K1^{*}P) + Xe^{*}(X3 + K2^{*}P)/2.))^{*}2.)$ CC DK02P= -K2/2.\*(((X2+K1\*P) + Xe\*(X3 + K2\*P)/2.)\*\*2.) -(X3+ P\*K2)\*((X2+K1\*P) + Xe\*(X3 + K2\*P)/2.)\*(K1+Xe\*K2/2.) DK02Xe= -(X3+ P\*K2)\*((X2+K1\*P) + Xe\*(X3 + K2\*P)/2.)\* (X3 + K2\*P)/2.СС K(03) = -(K1 + K2\*Xe) / (((X2+K1\*P) + Xe\*(X3 + K2\*P))\*\*2.)CC DK03P= 2\*(K1 + K2\*Xe)/(((X2+K1\*P) + Xe\*(X3 + K2\*P) )\*\*3.)\* (K1+Xe\*K2) DK03Xe= -K2/(((X2+K1\*P) + Xe\*(X3 + K2\*P))\*\*2.) + 2\*(K1 + K2\*Xe)/(((X2+K1\*P) + Xe\*(X3 + K2\*P))\*\*3.)\* (X3 + K2\*P) СС K(04) = -(X3+P\*K2)/(((X2+K1\*P) + Xe\*(X3 + K2\*P))\*\*2.)CC DK04P= -K2/( ( (X2+K1\*P) + Xe\*(X3 + K2\*P) )\*\*2.) 2\*(X3+P\*K2)/( ( (X2+K1\*P) + Xe\*(X3 + K2\*P) )\*\*3.)\* (K1 + Xe + K2)+ DK04Xe = 2\*(X3+P\*K2)/(((X2+K1\*P) + Xe\*(X3 + K2\*P))\*\*3.)\*(X3 + K2\*P) СС K(05) =-DENSs\*Afs K(06) =( Ums1\*Pr2\*Ls1\*(Tm1+Tm4-Td-X1-K5\*P)+W(1)\*Cp2\*Td-Afs\*DENSs\*Ls1\*Cp2\*AUX(7)/2.)/DEN1 СС DK06Ls1= ( Ums1\*Pr2\*(Tm1+Tm4-Td-X1-K5\*P) + DW1Ls1\*Cp2\*Td-

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(Afs*DENSs*Cp2*AUX(7)+Afs*DENSs*Ls1*Cp2*DAUX7Ls1)/2.)
     +
     +
                  /DEN1
        DK06DENSb= (DW1DENSb*Cp2*Td-Afs*DENSs*Ls1*Cp2*DAUX7DENSb/2.)
                 /DEN1
        DK06DENSr= (DW1DENSr*Cp2*Td-Afs*DENSs*Ls1*Cp2*DAUX7DENSr/2.)
                 /DEN1
     +
        DK06Tm1= Ums1*Pr2*Ls1/DEN1
        DK06Tm4= Ums1*Pr2*Ls1/DEN1
        DK06P= -Ums1*Pr2*Ls1*K5/DEN1- K(06)*DDen1P/DEN1
        DK06Tdw= (DW1Tdw*Cp2*Td-Afs*DENSs*Ls1*Cp2*DAUX7Tdw/2.)
                 /DEN1
        DK06Td= (-Ums1*Pr2 + W(1)*Cp2 + Td*Cp2*DW1Td -
               Afs*DENSs*Ls1*Cp2*DAUX7Td/2.)/DEN1- K(06)*DDenTd/DEN1
СС
        K(07) = -Cp2*(X1+K5*P)/DEN1
СС
        DK07P= -Cp2*K5/DEN1 -K(07)*DDEN1P/DEN1
        DK07Td = -K(07) * DDEN1Td/DEN1
СС
        K(08)
                =-Afs*DENSs*Ls1*Cp2*K5/DEN1
СС
СС
        DK08Ls1= -Afs*DENSs*Cp2*K5/DEN1
        DK08Td = -K(08) * DDEN1Td/DEN1
        DK08P= -K(08)*DDEN1P/DEN1
СС
        K(09) =- Afs*(L-Ls1)
СС
        DK09Ls1= Afs
СС
        K(10) =Afs*DENSb
СС
        DDK10DENSb= Afs
CC
        K(11) = ( Ums2*Pr2*(L-Ls1)*( Tm2+Tm3-2*(X1+K5*P) ) )/DEN2
СС
        DK11Ls1= -Ums2*Pr2*( Tm2+Tm3-2*(X1+K5*P) )/DEN2 -
                 K(11)*DDEN2Ls1/DEN2
        DK11Tm2= Ums2*Pr2*(L-Ls1)/DEN2
        DK11TM3 = Ums2*Pr2*(L-Ls1)/DEN2
        DK11P= -Ums2*Pr2*(L-Ls1)*2*K5/DEN2 - K(11)*DDEN2P/DEN2
        DK11DENSb= -K(11) *DDEN2DENSb/DEN2
CC
        K(12) = (X4 + K3 * P) / DEN2
СС
        DK12P= K3/DEN2- K(12)*DDEN2P/DEN2
        DK12Ls1= -K(12)*DDEN2Ls1/DEN2
        DK12DENSb= K(12) *DDENSb/DEN2
CC
        K(13) = -(X4+K3*P + Xe*(X5 + K4*P)) / DEN2
СС
        DK13P= K(13)*DDEN2P/DEN2 -(K3 + Xe*K4)/DEN2
        DK13Xe= -(X5 + K4*P)/DEN2
DK13Ls1= -K(13)*DDEN2Ls1/DEN2
        DK13DENSb= -K(13) *DDEN2DENSb/DEN2
СС
        K(14) = -Afs^{(L-Ls1)} (X4 + K3 * P + Xe^{(X5 + K4 * P)/2}) / DEN2
СС
        DK14Ls1= Afs*( X4+K3*P + Xe*(X5 + K4*P)/2. )/DEN2 -
                 K(14)*DDEN2Ls1/DEN2
        DK14P= -Afs*(L-Ls1)*(K3 + Xe*K4/2.)/DEN2 -
                 K(14) *DDEN2P/DEN2
        DK14DENSb= -K(14) *DDEN2DENSb/DEN2
        DK14Xe= -Afs*(L-Ls1)*((X5 + K4*P)/2.)/DEN2
СС
        K(15) =Afs*DENSb*( X4+K3*P + Xe*(X5 + K4*P)/2. )/DEN2
СС
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DK15DENSb= K(15)/DENSb - K(15)*DDEN2DENSb/DEN2
DK15P= Afs*DENSb*( K3*P + Xe*K4*P/2. )/DEN2 -
                 K(15)*DDEN2P/DEN2
     +
         DK15Xe= Afs*DENSb*(X5 + K4*P)/2./DEN2
         DK15Ls1= -K(15) *DDEN2Ls1/DEN2
СС
         K(16) = -Afs^{(L-Ls1)}(K3 + Xe^{K4/2})/DEN2
СС
         DK16Ls1= Afs*(K3 + Xe*K4/2.)/DEN2 - K(16)*DDEN2Ls1/DEN2
DK16DENSb= -K(16)*DDEN2DENSb/DEN2
         DK16P = -K(16) * DDEN2P / DEN2
         DK16Xe= -Afs*(L-Ls1)*K4/2./DEN2
СС
         K(17) =- Vr
         K(18) = wf / (Adw*DENSdw)
СС
        DK18wf= K(18)/wf
СC
         K(19) = (1-Xe) / (Adw*DENSdw)
СС
         DK19Xe= -1/( Adw*DENSdw)
CC
         K(20) = -W(1) / (Adw*DENSdw)
СС
         DK20Ls1= -Dw1Ls1/( Adw*DENSdw)
         DK20DENSb= -Dw1DENSb/( Adw*DENSdw)
         DK20DENSr= -Dw1DENSr/(Adw*DENSdw)
СС
         K(21) =wf*Tfi/( Adw*DENSdw*Ldw)
СС
         DK21wf= K(21)/wf
        DK21Ldw= -K(21)/Ldw
СС
         K(22) = (1-Xe) * (X1+K5*P) / (Adw*DENSdw*Ldw)
CC
         DK22Xe= - (X1+K5*P)/( Adw*DENSdw*Ldw)
        DK22P= (1-Xe) *K5/( Adw*DENSdw*Ldw)
         DK22Ldw= -K(22)/Ldw
СС
         K(23) = -W(1) *Td/(Adw*DENSdw*Ldw)
CC
        DK23Ls1= -Dw1Ls1*Td/(Adw*DENSdw*Ldw)
DK23DENSb= -Dw1DENSb*Td/(Adw*DENSdw*Ldw)
         DK23DENSr= -Dw1DENSr*Td/( Adw*DENSdw*Ldw)
        DK23Ldw= -K(23)/Ldw
СС
         K(24) =-Tdw*DENSdw*Adw/(Adw*DENSdw*Ldw)
СС
        DK24Tdw= K(24)/Tdw
        DK24Ldw = -K(24)/Ldw
СC
         K(25) =Xe/(K7*(Vdr-Adw*Ldw))
CC
        DK25Xe= K(25)/Xe
        DK25Ldw= K(25)*Adw/(Vdr-Adw*Ldw)
CC
         K(26) = -Cl*P/(K7*(Vdr-Adw*Ldw))
СС
         DK26P= K(26)/P
        DK26Ldw= K(26) *Adw/(Vdr-Adw*Ldw)
CC
         K(27) = (X6 + K7*P)*Adw/(K7*(Vdr-Adw*Ldw))
СС
        DK27P= K7*Adw/(K7*(Vdr-Adw*Ldw) )
DK27Ldw= K(27)*Adw/(Vdr-Adw*Ldw)
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СС		
сс		pr(1) = K(18) + K(19) * W(1) + K(20)
		Dprlwf= DK18wf DprlXe= DK19Xe*W(1) DprlLs1= DwlLs1*K(19) + DK20Ls1 DprlDENSb= DwlDENSb*K(19) + DK20DENSb DprlDENSr= DwlDENSr*K(19) + DK20DENSr
CC		
сс		pr(2) = K(19) * (K(5) + K(10))
сс		Dpr2Xe= K(5)+K(10) Dpr2DENSb= K(19)*DK10DENSb
		pr(3) = (K(17) * K(3) + K(9) * K(1)) * K(19)
CC	+	Dpr3Ls1= DK09Ls1*K(1)*K(19) Dpr3P= (K(17)*DK03P+K(9)*DK01P)*K(19) Dpr3Xe= DK19Xe*(K(17)*DK03P+K(9)*DK01P) + K(19)*(DK03Xe*K(17)+DK01Xe*K(9))
СС	1	
сс	+	<pre>pr(4) = (K(17)*K(4)+K(9)*K(2))*K(19) Dpr4Ls1= DK09Ls1*K(2)*K(19) Dpr4P= (DK04P*K(17)+DK02P*K(9))*K(19) Dpr4Xe= DK19Xe*(K(17)*K(4)+K(9)*K(2)) + K(19)*(K(17)*DK04Xe+K(9)*DK02Xe)</pre>
66		pr(5) = K(21) + K(22) * W(1) + K(23) + K(24) * pr(1)
		<pre>Dpr5wf= DK21wf +Dpr1wf*K(24) Dpr5Ls1= Dw1Ls1*K(22)+DK23Ls1+K(24)*Dpr1Ls1 Dpr5DENSb= Dw1DENSb*K(22)+DK23DENSb+K(24)*Dpr1DENSb Dpr5DENSr= Dw1DENSr*K(22)+DK23DENSr+K(24)*Dpr1DENSr Dpr5Ldw= DK22Ldw*w(1)+DK23Ldw+DK24Ldw*pr(1) Dpr5Xe= DK22Xe*w(1)+K(24)*Dpr1Xe Dpr5P= DK22P*w(1) Dpr5Tdw= DK24Tdw*pr(1)</pre>
сс		
00		pr(6) = K(22) * (K(5) + K(10)) + K(24) * pr(2)
сс		Dpr6Xe= DK22Xe*(K(5)+K(10))+K(24)*Dpr2Xe Dpr6P= DK22P*(K(5)+K(10)) Dpr6Ldw= DK22Ldw*(K(5)+K(10))+DK24Ldw*pr(2) Dpr6DENSb= K(22)*DK10DENSb+K(24)*Dpr2DENSb Dpr6Tdw= DK24Tdw*pr(2)
		pr(7) = K(22) * (K(17) * K(3) + K(9) * K(1)) + K(24) * pr(3)
сс	+	Dpr7Xe= DK22Xe*(K(17)*K(3)+K(9)*K(1))+K(22)*(DK03Xe*K(17)+DK01Xe*K(9)) +Dpr3Xe*K(24) Dpr7P= DK22P*(K(17)*K(3)+K(9)*K(1))+K(22)*(DK03P*K(17)+DK01P*K(9))
	+	+Dpr3P*K(24) Dpr7Ldw= Dk22Ldw*(K(17)*K(3)+K(9)*K(1))+DK24Ldw*pr(3) Dpr7Ls1= DK09Ls1*K(1)*K(22)+K(24)*Dpr3Ls1 Dpr7Tdw= DK24Tdw*pr(3)
cc		
сс		pr(8) = (K(17) * K(4) + K(9) * K(2)) * K(22) + K(24) * pr(4)
	+	Dpr8P = (K(17) * DK04P + K(9) * DK02P) * K(22) + (K(17) * K(4) + K(9) * K(2)) * DK22P + K(24) * Dpr4P
	+	Dpr8Xe = (K(17) * DK04Xe + K(9) * DK02Xe) * K(22) + (K(17) * K(4) + K(9) * K(2)) + DK02Xe + K(24) * Dpr4Xe
		Dpr8Ls1= K(22) * K(2) * DK09Ls1 + K(24) * Dpr4Ls1
		$Dpr8Tdw = DK22Tdw^{((1))^{(1)}((4)+K(9)^{(1)}((2))+DK24Ldw^{pr(4)}$ $Dpr8Tdw = DK22Tdw^{((17)^{(1)}K(4)+K(9)^{(1)}((2))+DK24Tdw^{pr(4)}$
СС		
	+	pr(9) = (K(25)*W(1)+K(26)+K(27)*pr(1)) / (1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))

СС

00		
		Dpr9Xe=((DK25Xe*W(1)+K(27)*Dpr1Xe)*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3)) -
	+	(K(25)*W(1)+K(26)+K(27)*pr(1))*
	+	(DK25Xe*(K(17)*K(3)+K(9)*K(1))+K(25)*(
	+	DK03Xe*K(17)+DK01Xe*K(9))-K(27)*Dpr3Xe))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
		Dpr9Ldw=((DK25Ldw*W(1)+DK26Ldw+DK27Ldw*pr(1))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3)) -
	+	(K(25)*W(1)+K(26)+K(27)*pr(1))*
	+	(DK25Ldw*(K(17)*K(3)+K(9)*K(1))-DK27Ldw*pr(3)))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
		Dpr9P= ((DK26P+DK27P*pr(1))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))+
	+	(K(25)*W(1)+K(26)+K(27)*pr(1))*
	+	(DK27P*pr(3)+K(27)*Dp3P))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
		Dpr9DENSb=(K(25)*Dw1DENSb+K(27)*Dpr1DENSb)/
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))
		Dpr9DENSr=(K(25)*Dw1DENSr+K(27)*Dpr1DENSr)/
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))
		Dpr9Ls1=(K(25)*Dw1Ls1*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))~
	+	(K(25)*W(1)+K(26)+K(27)*pr(1))*
	+	(K(1)*K(25)*DK9Ls1-K(27)*Dpr3Ls1))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
		Dpr9wf=K(27) * Dpr1wf/
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))
CC		
		pr(10) = (K(25) * (K(5) + K(10)) + K(27) * pr(2)) /
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))
СС		
		Dpr10Xe=((DK25Xe*(K(5)+K(10))+K(27)*Dpr2Xe)*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))-
	+	(K(25)*(K(5)+K(10))+K(27)*pr(2))*
	+	(DK25Xe*(K(17)*K(3)+K(9)*K(1))+
	+	K(25)*(K(17)*DK03Xe+K(9)*DK01Xe)-K(27)*Dpr3Xe))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
		Dpr10Ldw=((DK25Xe*(K(5)+K(10)))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))-
	+	(K(25)*(K(5)+K(10))+K(27)*pr(2))*
	+	(DK25Ldw*(K(17)*K(3)+K(9)*K(1))-DK27Ldw*pr(3)))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
		Dpr10P = (DK27P*pr(2)*(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3)) -
	+	(K(25)*(K(5)+K(10))+K(27)*pr(2))*
	+	(K(25)*(K(17)*DK03P+K(9)*DK01P)-DK27P*pr(3)))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
		Dpr10DENSb=(DK10DENSb*K(25)+K(27)*Dpr2DENSb)/
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))
		Dpr10Ls1=(K(25)*(K(5)+K(10))+K(27)*pr(2))*
	+	((K(25)*DK09Ls1-K(27))*Dpr3Ls1)*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
СС		
		pr(11) = ((K(17)*K(4)+K(9)*K(2))*K(25)+K(27)*pr(4))/
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))
CC		
		Dpr11Xe=(((K(17)*DK04Xe+K(9)*DK02Xe)*K(25)+
	+	DK25Xe*(K(17)*K(4)+K(9)*K(2))+K(27)*Dpr4Xe)*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))-
	+	((K(17)*K(4)+K(9)*K(2))*K(25)+K(27)*pr(4))*
	+	((K(17)*DK03Xe+K(9)*DK01Xe)*K(25)+
	+	DK25Xe*(K(17)*K(3)+K(9)*K(1))-K(27)*Dpr3Xe))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
		DprllP=(((K(17)*DK04P+K(9)*DK02P)*K(25)+DK27P*pr(4)+Dpr4P*K(27))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))-
	+	((K(17)*K(4)+K(9)*K(2))*K(25)+K(27)*pr(4))*
	+	((K(17) *DK03P+K(9) *DK01P) *K(25)
	+	-K(27)*Dpr3Xe~DK27P*pr(3)))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)
		Dpr11Ldw=(((DK25Ldw*(K(17)*K(4)+K(9)*K(2))+DK27Ldw*pr(4)))*
	+	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))-
	+	((K(17)*K(4)+K(9)*K(2))*K(25)+K(27)*pr(4))*
	+	(DK25Ldw*(K(17)*K(3)+K(9)*K(1))-DK27Ldw*pr(3)))*
	÷	(1-(K(17)*K(3)+K(9)*K(1))*K(25)-K(27)*pr(3))**(-2.)

Dpr11Ls1 = (((DK09Ls1 \* K(2) \* K(25) + K927) \* Dpr4Ls1) \*(1 - (K(17) \* K(3) + K(9) \* K(1)) \* K(25) - K(27) \* pr(3)) -(K(17) \* K(4) + K(9) \* K(2)) \* K(25) + K(27) \* pr(4)) \*+ (DK09Ls1\*K(1)\*K(25)-K(27)\*Dpr3Ls1))\* + (1 - (K(17) \* K(3) + K(9) \* K(1)) \* K(25) - K(27) \* pr(3)) \* \* (-2.)+ CC pr(12) =(K(6) + K(7) \* W(1)) / (1 - K(5) \* K(7))CC Dpr12Ls1= (DK06Ls1+K(7)\*Dw1Ls1)/(1-K(5)\*K(7)) Dpr12DENSb= (DK06DENSb+K(7)\*Dw1DENSb)/(1-K(5)\*K(7)) Dpr12DENSr= (DK06DENSr+K(7)\*Dw1DENSr)/(1-K(5)\*K(7)) Dpr12Tdw=DK06Tdw/(1-K(5)\*K(7))Dpr12Tm1=DK06Tm1/(1-K(5)\*K(7)) Dpr12Tm4=DK06Tm4/(1-K(5)\*K(7)) Dpr12P = (DK06P + DK07P \* w(1)) / (1 - K(5) \* K(7)) -(K(6) + K(7)\*W(1) )\*(K(5)\*DK07P)\*(1-K(5)\*K(7))\*\*(-2.) Dpr12Td = (DK06Td + DK07Td \* w(1)) / (1 - K(5) \* K(7)) -(K(6) + K(7) \* W(1)) \* (K(5) \* DK07Td) \* (1-K(5) \* K(7)) \* (-2.)CC pr(13) =K(8)/(1-K(5)\*K(7))СС Dpr13Ls1=DK08Ls1/(1-K(5)\*K(7)) Dpr13Td=DK08Td/(1-K(5)\*K(7))-K(8)\*DK07Td\*(1-K(5)\*K(7))\*\*(-2.) Dpr13P=DK08P/(1-K(5)\*K(7))-K(8)\*DK07P\*(1-K(5)\*K(7))\*\*(-2.) CC = (K(11) + (K(13) + K(12)) \* W(1)) / (1 - (K(2) \* K(9) \* K(13) + K(14)))pr(14) \*K(2))) + CC Dpr14Tm2=DK11Tm2/(1-(K(2)\*K(9)\*K(13)+K(14)\*K(2))) Dpr14Tm3=DK11Tm3/(1-(K(2)\*K(9)\*K(13)+K(14)\*K(2))) Dpr14P = ((DK11P+W(1) \* (DK13P+DK12P)) \* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2)))+(K(9)\*(DK02P\*K(13)+DK13P\*K(2))+K(2)\*DK14P+DK02P\*K(13))\* + (K(11) + (K(13) + K(12)) \* W(1))) \*+ (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) \* \* (-2.)Dpr14DENSb=((DK11DENSb+DW1DENSb\*(K(13)+K(12))+W(1)\* (DK13DENSb+DK12DENSb))\* (1-(K(2) \*K(9) \*K(13)+K(14) \*K(2)))+ (K(11)+(K(13)+K(12))\*W(1))\* (K(2) \*K(9) \*DK13DENSb+K(2) \*DK14DENSb)) \* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) \* \* (-2))Dpr14Ls1=((DK11Ls1+DW1Ls1\*(K(13)+K(12))+W(1)\*(DK13Ls1+DK12Ls1))\* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) +(K(11)+(K(13)+K(12))\*W(1))\* (K(2)\*(DK09Ls1\*K(13)+K(9)\*DK13Ls1)+K(2)\*DK14Ls1))\* (1-(K(2)\*K(9)\*K(13)+K(14)\*K(2)))\*\*(-2.) + Dpr14Xe = (W(1) \* DK13Xe + (K(9) \* (DK02Xe \* K(13) + K(2) \* DK13Xe) + K(2) \* DK14Xe +DK02Xe\*K(14)))\*(1-(K(2)\*K(9)\*K(13)+K(14)\*K(2)))\*\*(-2.) Dpr14DENSr=DW1DENSr\*(K(13)+K(12))/(1-(K(2)\*K(9)\*K(13)+K(14) \*K(2))) СС pr(15) = (K(12)\*K(5)-(K(5)+K(10))\*K(13)+K(15))/ (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2)))CC Dpr15P=((DK12P\*K(5)+DK13P\*(K(5)+K(10))+DK15P)\* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) +(K(12) \* K(5) + (K(5) + K(10)) \* K(13) + K(15)) \*+ (DK13P\*K(2)\*K(9)+K(14)\*DK02P+DK14P\*K(2)))\*(1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) \* \* (-2.)Dpr15Ls1=((DK12Ls1\*K(5)+DK13Ls1\*(K(5)+K(10))+DK15Ls1)\* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) +(K(12) \*K(5) + (K(5) + K(10)) \*K(13) + K(15)) \* (K(2)\*(DK13P\*K(9)+K(13)\*DK09Ls1)+DK14Ls1\*K(2)))\* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) \* \* (-2.)Dpr15DENSb=((DK12DENSb\*K(5)+DK13DENSb\*(K(5)+K(10))+ DK10DENSb\*K(13)+DK15DENSb)\* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) +(K(12) \* K(5) + (K(5) + K(10)) \* K(13) + K(15)) \*(K(2) \* K(9) \* DK13DENSb+DK14DENSb\*K(2)) \*(1 - (K(2) \*K(9) \*K(13) + K(14) \*K(2))) \*\* (-2.)Dpr15Xe=((DK13Xe\*(K(5)+K(10))+DK15Xe)\* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) +(K(12) \* K(5) + (K(5) + K(10)) \* K(13) + K(15)) \*(K(2)\*K(9)\*DK13Xe+DK14Xe\*K(2)))\*

(1-(K(2)\*K(9)\*K(13)+K(14)\*K(2)))\*\*(-2.) + = (K(1) \* K(9) \* K(13) + K(14) \* K(1) + K(16)) /pr(16) (1-(K(2)\*K(9)\*K(13)+K(14)\*K(2))) Dpr16P=((DK01P\*K(9)\*K(13)+K(1)\*K(9)\*DK13P+ DK14P\*K(1)+DK01P\*K(14)+DK16P)\* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) +(K(1) \* K(9) \* K(13) + K(14) \* K(1) + K(16)) \*(DK02P\*K(9)\*K(13)+K(2)\*DK13P\*K(9)+DK14P\*K(2)+ + DK02P\*K(14))(1-(K(2)\*K(9)\*K(13)+K(14)\*K(2)))\*\*(-2.) + Dpr16Xe=((DK01Xe\*K(9)\*K(13)+K(1)\*K(9)\*DK13Xe+ DK14Xe\*K(1)+DK01Xe\*K(14)+DK16Xe)\* (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) +(K(1) \* K(9) \* K(13) + K(14) \* K(1) + K(16)) \*(DK02Xe\*K(9)\*K(13)+K(2)\*DK13Xe\*K(9)+DK14Xe\*K(2)+ + DK02Xe\*K(14)))\* +(1-(K(2)\*K(9)\*K(13)+K(14)\*K(2)))\*\*(-2.) + Dpr16Ls1=((K(1)\*(DK09Ls1\*K(13)+DK13Ls1\*K(9))+K(1)\*DK14Ls1+ DK16Ls1)\*(1-(K(2)\*K(9)\*K(13)+K(14)\*K(2)))+ (K(1) \* K(9) \* K(13) + K(14) \* K(1) + K(16)) \*+ (K(2)\*(DK09LS1\*K(13)+K(9)\*DK13LS1)+K(2)\*DK14LS1))\* + (1-(K(2)\*K(9)\*K(13)+K(14)\*K(2)))\*\*(-2.) + Dpr16DENSb=((K(1)\*K(9)\*DK13DENSb+DK14DENSb\*K(1)+DK16DENSb)\* (1-(K(2)\*K(9)\*K(13)+K(14)\*K(2)))+ (K(1) \*K(9) \*K(13) +K(14) \*K(1) +K(16)) \* (K(2) \*K(9) \*DK13DENSb+DK14DENSb\*K(2))) \* + (1 - (K(2) \* K(9) \* K(13) + K(14) \* K(2))) \* \* (-2.)СС = (pr(12)+pr(13)\*pr(9)+(pr(13)\*pr(11)\*(pr(14)+pr(16)))AUX(1)\*pr(9))/(1-pr(16)\*pr(11))))/((1-pr(10)\*pr(13))-(pr(13)\*pr(11)\*(pr(15)+pr(16)\*pr(10)))/ (1-pr(16)\*pr(11)))+ CC DAUX1Tm1=Dpr12Tm1/((1-pr(10)\*pr(13))-(pr(13)\*pr(11)\*(pr(15)+pr(16)\*pr(10)))/ + (1-pr(16)\*pr(11)))DAUX1Tm2=pr(13)\*pr(11)\*Dpr14Tm2/((1-pr(10)\*pr(13))-(pr(13)\*pr(11)\*(pr(15)+pr(16)\*pr(10)))/ + (1-pr(16)\*pr(11))) DAUX1Tm3=pr(13)\*pr(11)\*Dpr14Tm3/((1-pr(10)\*pr(13))-(pr(13)\*pr(11)\*(pr(15)+pr(16)\*pr(10)))/ + (1-pr(16)\*pr(11))) + DAUX1Tm4=Dpr12Tm4/((1-pr(10)\*pr(13))-(pr(13)\*pr(11)\*(pr(15)+pr(16)\*pr(10)))/ (1-pr(16)\*pr(11))) + DAUX1Ls1=(Dpr12Ls1+Dpr13Ls1\*pr(9)+pr(13)\*Dpr9Ls1+ С (Dpr13Ls1\*pr(11)\*(pr(14)+pr(16)\*pr(9))+ pr(13)\*(Dpr11Ls1\*(pr(14)+pr(16)\*pr(9))+ С С pr(13)\*(Dpr1Ls1\*(pr(14)+pr(16)\*pr(9))+ pr(11)\*(Dpr14Ls1+Dpr16Ls1\*pr(9)+Dpr9Ls1\* pr(16)))\*(1-pr(16)\*pr(11))+ pr(13)\*pr(11)\*(pr(14)+pr(16)\*pr(9))\* (Dpr16Ls1\*pr(11)+Dpr11Ls1\*pr(16)))\* (1-pr(16)\*pr(11))\*(-2.))\*((1-pr(10)\*pr(13))-(pr(13)\*pr(11)\*(pr(15)+pr(16)\*pr(10)))/ (1-pr(16)\*pr(11)))-(pr(12)+pr(13)\*pr(9)+(pr(13)\*pr(11)\*(pr(14)+pr(14))) С С С C С С С (pr(12)+pr(13)\*pr(9)+(pr(13)\*pr(11)\*(pr(14)+pr(16) С \*pr(9))/(1-pr(16)\*pr(11))))\* С (Dpr10Ls1\*pr(13 С C----\_\_\_\_\_ DTp2 = Wpi\*(Tp1-Tp2)/(DENSw\*Ap\*(L-Ls1)) -Upm\*Spm2\*(Tp2-Tm2)/(Mp2\*Cp1) -(Tp1-Tp2)\*AUX(1)/(L-Ls1) + DTp2Tp2=(-Wpi/(DENSw\*Ap\*(L-Ls1))-Upm\*Spm2/(Mp2\*Cp1)+

AUX(1)/(L-Ls1))\*de1tat+1.

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DTp3 = Wpi*(Tp2-Tp3)/(DENSw*Ap*(L-Ls1))
           -Upm*Spm2*(Tp3-Tm3)/(Mp2*Cp1)
  DTp3Tp3=(-Wpi/(DENSw*Ap*(L-Ls1))-Upm*Spm2/(Mp2*Cp1))*
           deltat+1.
  DTp4 = Wpi*(Tp3-Tp4)/(DENSw*Ap*Ls1)
            -Upm*Spm1*(Tp4-Tm4)/(Mp1*Cp1) -(Tp4-Tp3)*AUX(1)/Ls1
+
  DTp4Tp4=(-Wpi/(DENSw*Ap*Ls1)-Upm*Spm1/(Mp1*Cp1)-AUX(1)/Ls1)
            *deltat+1.
   DTpo = (1./Thpi) * (Tp4 - Tpo)
  DTpoTpo= 1.-1./Thpi*deltat
   DTml = ( (Upm*Spml)/(Mml*Cm) )*Tpl+Td*Ums1*Sms1/(2*Mml*Cm)
    -( (Upm*Spml + Ums1*Sms1)/(Mml*Cm) )*Tml+
    ( Ums1*Sms1/(2*Mml*Cm) )*(X1 + K5*P)-
            (Tm1-Tm2) *AUX(1)/(2*Ls1)
  DTmlTml=1.-((Upm*Spm1 + Ums1*Sms1)/(Mm1*Cm)+AUX(1)/(2*Ls1))
            *deltat-(Tm1-Tm2)*DAUX1Tm1/(2*Ls1)*deltat
.....
  Dls1=aux(1)
  Dls1ls1=DAUX1Ls1
  Dls1Ls1=1.
   DTm2 = ( (Upm*Spm2) / (Mm2*Cm) ) *Tp2 +
           -((Upm*Spm2 + Ums2*Sms2)/(Mm2*Cm))*Tm2 +
            ( Ums2*Sms2/(Mm2*Cm) )*(X1 + K5*P)-
+
            (Tm1-Tm2) *AUX(1)/(2*(L-Ls1))
+
  DTm2Tm2= 1.-(((Upm*Spm2 + Ums2*Sms2)/(Mm2*Cm))-
            AUX(1)/(2*(L-Ls1)))*deltat+
            (Tm1-Tm2) *DAUX1Tm2/(2*(L-Ls1)) *deltat
  DTm3 = ( (Upm*Spm3)/(Mm3*Cm) )*Tp3
           -( (Upm*Spm3 + Ums2*Sms3)/(Mm3*Cm) )*Tm3
           + ( Ums2*Sms3/(Mm3*Cm) )*(X1 + K5*P)-
(Tm4-Tm3)*AUX(1)/(2*(L-Ls1))
+
  DTm3Tm3=1.-((Upm*Spm3 + Ums2*Sms3)/(Mm3*Cm)+
AUX(1)/(2*(L-Ls1)))*deltat-
+
            (Tm4-Tm3) *DAUX1Tm3/(2*(L-Ls1)) *deltat
+
   DTm4 = ( (Upm*Spm4)/(Mm4*Cm) )*Tp4+Td*Ums1*Sms4/(2*Mm4*Cm)
           -( (Upm*Spm4 + Ums1*Sms4)/(Mm4*Cm) )*Tm4
           +( Ums1*Sms4/(2*Mm4*Cm) )*(X1 + K5*P)-
+
          (Tm4-Tm3) *AUX(1)/(2*Ls1)
  DTm4Tm4 = 1.-((Upm*Spm4 + Ums1*Sms4)/(Mm4*Cm)-AUX(1)/(2*Ls1))
            *deltat-(Tm4-Tm3)*DAUX1Tm4/(2*Ls1)*deltat
+
  return
  end
  subroutine firla
  real*8 tsam,a1,a2,a3,p0,puv0,pin0,pr0,pdv0,pdis,puvd0,wmfp00,q0
   real*8 effp,wsg00,i,ltt,kp,tau,area,hin0,hout0,kr1,kr2,k11,kl2,lsp,lset
   real*8 psuc,tau1,tgo,npump0,wf0,tkick,incl,intpi,intfi,inwpi,inwfi,tmax
   real*8 densm, densw, densr0, densd, densdw, densg0, denss, densb0, n
  real*8 do, di, 1, 1s10, ar, adw, ad, afs, 1r, 1dw0, 1d, vp, vs, vr, vdr
  real*8 thetai,tpix,tpl0,tp20,tp40,tp00,tm10,tm20,tm40
real*8 tdw0,td0,tsat0,tfix,tfw,tp30,tm30,tfi0,hf,hfg,vf
  real*8 vfg,xe0,k1,k2,k3,k4,k5,k6,k7,x1,x2,x3,x4,x5,x6,hi,hos
  real*8 hob,kth,cp1,cp2,cm,wfi0,wpix,w10,clx,cd,tou,tou1,tou2,g1,g2,gv
  real*8 wnv,ztv,v0,u0,w0,r0,m0,pi,rho1,wmftp0,kr,i0r,phd0,h0,pdis0
real*8 f1,f2,f3,kv,fv,hout,w20,w30,w40,ls20,mm,mm1,mm4,mm2
   real*8 mm3,sm,sms1,sms2,sms3,sms4,spm1,spm2,spm3,spm4,pr1
   real*8 pr2,dm,ap,mp1,mp2,mp3,mp4,ms1,upm,ums1,ums2,vpi,mpi,mpo,md
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real*8 hb0,hxe0,lb0,c1,wr,xldw0,xwst0,xp0,txde10,xtfi,tfi,thpi
real*8 wpi,tpi0,c1,wst,den1,den2,k(27),pr(16),aux(10),w(4),afwv0,fwcont
real*8 delps,gain1,gain2,gain3,gain4,lsets,puvds,puvs,phds,pdiss
real*8 hs,nfs1,npump1,dum1,arv1,nf,afwv,wfi,phd
real*8 puv,pdv,deltap,h,xpt,xpump,wmfpt,wfis,afwvs
real*8 tpi,tp1,tp2,tp3,tp4,tp0,tm1,tm2,tm3,tm4,densb,densr,ls1,xe,1dw
real*8 tdw,p,td,wf,puvd,npump,dtpi,dtp1,dtp2,dtp3,dtp4,dtpo,dtm1
real*8 dtm2,dtm3,dtm4,ddensb,ddensr,dls1,dxe,dldw
real*8 dtdw,dp,dtd,dwf,dpuvd,dnpump,ll1,econtr(2),auto(2)
real*8 xlset,xldw,xl1,dx12,dx13,ta13,ka13,bxst,bxwf,xst,xwf,dx14,x13
rea1*8 ka14,x14,x14a,x14b,x15,x12,x16,afwvb,kfin
real*8 x120,x130,x140,ta12,ta14
common /ali33/x120,x130,x140,ta12,ta14
common /ali31/ xldw, x11, dx12, dx13, ta13, ka13, bxst, bxwf, xst, xwf, dx14, x13
common /ali32/ xlset,ka14,x14,x14a,x14b,x15,x12,x16,afwvb,kfin
common /ali01/
        tsam,a1,a2,a3,p0,puv0,pin0,pr0,pdv0,pdis,puvd0,wmfp00,q0
common /ali02/
        effp,wsg00,i,ltt,kp,tau,area,hin0,hout0,kr1,kr2,kl1,kl2,lsp,lset
common /ali00/
        psuc,taul,tgo,npump0,wf0,tkick,incl,intpi,intfi,inwpi,inwfi,tmax
common /ali03/ densm, densw, densr0, densd, densdw, densg0, denss, densb0, n
common /ali04/ do,di,ls10,ar,adw,ad,afs,1r,ldw0,ld,vp,vs,vr,vdr
common /ali05/ thetai,tpix,tp10,tp20,tp40,tp00,tm10,tm20,tm40
common /ali06/ tdw0,tc0,tsat0,tfix,tfw,tp30,tm30,tfi0,hf,hfg,vf
common /ali07/ vfg,xe0,k1,k2,k3,k4,k5,k6,k7,x1,x2,x3,x4,x5,x6,hi,hos
common /ali08/ hob,kth,cp1,cp2,cm,wfi0,wpix
common /deli01/ w10,clx,cd,tou,tou1,tou2,g1,g2,gv
common /ali09/ wnv,ztv,v0,u0,w0,r0,m0,pi,rho1
common /deli02/ wmftp0,kr,i0r,phd0,h0,pdis0
common /ali10/ f1, f2, f3, kv, fv, hout, w20, w30, w40, 1s20, mm, mm1, mm4, mm2
common /ali11/ mm3,sm,sms1,sms2,sms3,sms4,spm1,spm2,spm3,spm4,pr1
common /ali12/ pr2,dm,ap,mp,mp1,mp2,mp3,mp4,ms1,upm
common /deli03/ums1,ums2,vpi,mpi,mpo,md,thpi
common /ali13/ hb0,hxe0,lb0,c1,wr,xldw0,xwst0,xp0,txde10,xtfi,tfi
common /ali14/ wpi,tpi0,cl,wst,den1,den2
common /deli04/ k,pr,aux,w,afwv0,fwcont
common /ali15/
        delps,gain1,gain2,gain3,gain4,lsets,puvds,puvs,phds,pdiss
common /ali16/ hs,nfs1,npump1,dum1,arv1,nf,afwv,wfi,phd
common /ali17/ puv,pdv,deltap,h,xpt,xpump,wmfpt,wfis,afwvs
common /ali18/
        tpi,tp1,tp2,tp3,tp4,tpo,tm1,tm2,tm3,tm4,densb,densr,ls1,xe,ldw
common /ali19/
        tdw,p,td,wf,puvd,npump,dtpi,dtp1,dtp2,dtp3,dtp4,dtpo,dtm1
common /ali20/ dtm2,dtm3,dtm4,ddensb,ddensr,dls1,dxe,dldw
common /ali21/ dtdw,dp,dtd,dwf,dpuvd,dnpump,111,econtr,auto
tsam=5
a1=2440
a2=241.19
a3=-869.17
p0=848.934
p_{\rm UV}0 = 917
pin0=160
pr0=160
pdv0=877.6
pdis=989.17
puvd0=917.584
wmfp00=132274
a0=18600.98
effp=1
wsg00=14921703
i=160
ltt=1000
kp=5
tau=100
area=2.7
hin0=1271.4
hout=976.2
kr1=0.03
kr2=0.0003
k11=3.3
k12=2
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+

+

lsp=10 lset=42.17 psuc=360 tau1=5 tgo=0 npump0=5343.31 wf0=1035.26 tkick=500 incl=0 intpi=0 intfi=0 inwpi=0 inwfi=0 tmax=100 densm=530 densw=45.710 densr0=7.87695 densd=50.32 densdw=47.66 densg0=1.8325 denss=52.32 densb0=13.6269 n=3388 do=.875 di=.775 1=35.54 ls10=3.44372 ar=48.7 adw=110.74 ad=32 afs=60.67 lr=9.63 ldw0=9.63 ld=35.54 vp=1077 vs=3332.28 vr=468.981 vdr=4398.706 thetai=592.5 tpix=592.5 tp10=587.37 tp20=557.343 tp40=539.256 tpo0=539.256 tm10=553.468 tm20=536.05 tm40=527.302 tdw0=504.315 td0=504.315 tsat0=521.9 tfix=434.3 tfw=434.3 tp30=541.065 tm30=529.521 tfi0=434 hf=515.2 hfg=678.3 vf=0.02098 vfg=0.5247 xe0=0.19975 k1=3.5e-6 k2=-7.135e-4 k3=0.17 k4=-0.2 k5=0.14 k6=0.14 k7=2.37e-3 x1=402.94 x2=0.018x3=1.13096 x4=370.751 x5 = 850.04x6=-0.181289 hi=1.25 hos=0.87603 hob=1.87 kth=0.0088275 cp1=1.39

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cp2=1.165
cm=0.11
wfi0=1035.26
wpix=10941.6
w10=5181.95
clx=1.2195
cd=4.10148623e-7
tou=5.2
tou1=250
tou2=120
g1=65.2
g2=1.0
gv=32.2
wnv=0.63
ztv=3.18
v0=0
u0=0
w0=0
r0=0
m_0 = 0
pi=acos(-1.)
Wmfpt0=wmfp00/3600/2
Kr=Wmfpt0/166./0.5
I0r=0.5/Kr2
rhol=50
Phd0=45. + 0.66E-05*Wf0
H0=a1+a2+a3
Pdis0=Psuc + H0*Rho1/144
f1=(Pdis0 - Phd0)/Wf0**2
f2=(Phd0 - Puv0)/Wf0**2
f3=(Pdv0 - P0)/Wf0**2
Kv=Wf0/sqrt(Puv0 - Pdv0)
fv=1/Kv/Kv
hout=hin0 - H0*Wf0/(778*Effp*Wmfpt0)
W20 = W10
W30 = W10
W40 = W10
Ls20 = L - Ls10
     = DENSm*N*L*PI*(Do**2-Di**2)/(4*144)
Mm
Mml = Mm*Lsl0/L
Mm4 = Mm1
Mm2 = Mm^*(Ls20/L)
Mm3 = Mm2
     = L*PI*Do*N/12
Sm
Sms1 = Sm*Ls10/L
Sms2 = Sm*(Ls20/L)
Sms3 = Sms2
Sms4 = Sms1
Spml = Sms1*Di/Do
Spm2 = Sms2*Di/Do
Spm3 = Spm2
Spm4 = Spm1
Pr1 = Spm1/Ls10
Pr2 = Sms2/Ls20
Dm
    = (Di +Do)/2
Ap
     = PI*Di**2*N/(4.*144.)
Mp
     = DENSw*Ap*L
     = Mp*Ls10/L
Mp1
    = Mp*Ls20/L
Mp2
Mp3 = Mp2
Mp4 = Mp1
Ms1 = Afs*DENSs*Ls10
Upm = 1./(1./hi + (Di*alog(real(Dm/Di)))/(24*Kth))
Ums1 = 1./(1./hos + (Do*alog(real(Do/Dm)))/(24*Kth))
Ums2 = 1./(1./hob + (Do*alog(real(Do/Dm)))/(24*Kth))
Vpi = (Vp-Ap*2*L)/2
Mpi = DENSw*Vpi
Mpo = Mpi
Md
    = DENSd*Ad*Ld
wpi=wpix
```

```
Thpi = Mpi/Wpi
```

```
Hb0 = Hf + Xe0 * Hfg/2
               Hxe0 = Hf + Xe0 * Hfg
               DENSb0= 1/(Vf+Xe0*Vfq/2.)
               Lb0 = Ls20
                     = 1./SQRT(Cd)
               C1
               Wr = (1 - Xe0) * W40
               X1dw0=1dw0
               Xwst0=p●*clx
               0a=0aX
               txde10=(tp40-tp10)*(tfi0-tdw0)
               xtfi0=tfix
               111=1
               tpi0=tpix
delps=195.0
               gain1=10.0
               gain2=10.0
               gain3=5.0
               gain4=5.0
               1sets=9.63
               tfi=tfix
               cl=clx
               ta12=5.0
               ta13=1800.0
               ka13=4.0
               ta14=300.0
               ka14=0.001
               kfin=1.0
               x120=0.0
               x130=0.0
               x140=0.0
               return
               end
Sub kf (kflev, kfpre)
est(1) = 1.273137 * .331576 * kflev + .4570648 * .02491578 * deger(6) + .02568717 *
(.331576 * kflev) ^ 2 + .2142974 * .005272023 * deger(5) - .0005036674 * .005272023 *
deger(5) * (.02491578 * deger(6)) ^ 2 + 17.95273
est(2) = 15.52209 * .02975807 * kfpre + 9.233875 * .02491578 * deger(6) + 70.69355 *
.01619268 * deger(2) - 4.102993 * .005272023 * deger(5) - 4.965631 * .03428328 * deger(3)
 - 296.0486
  dldl = 1.273137 * .331576 + 2# * .02568717 * (.331576 * kflev) * .331576
  dldp = 0#
  dpd1 = 0#
  dpdp = 15.52209 * .02975807
  f(1, 1) = dldl
f(1, 2) = dldp
f(2, 1) = dpdl
  f(2, 2) = dpdp
 \begin{array}{l} po(1, 1) = f(1, 1) * (p(1, 1) * f(1, 1) + p(1, 2) * f(1, 2)) + f(1, 2) * (p(2, 1) * f(1, 1) + p(2, 2) * f(1, 2)) \\ po(1, 2) = f(1, 1) * (p(1, 1) * f(2, 1) + p(1, 2) * f(2, 2)) + f(1, 2) * (p(2, 1) * f(2, 1) + p(2, 2) * f(2, 2)) \\ po(2, 1) = f(2, 1) * (p(1, 1) * f(1, 1) + p(1, 2) * f(1, 2)) + f(2, 2) * (p(2, 1) * f(1, 1) + p(2, 2) * f(1, 2)) \\ po(2, 2) = f(2, 1) * (p(1, 1) * f(2, 1) + p(1, 2) * f(2, 2)) + f(2, 2) * (p(2, 1) * f(2, 1) + p(2, 2) * f(2, 2)) \\ po(2, 2) = f(2, 1) * (p(1, 1) * f(2, 1) + p(1, 2) * f(2, 2)) + f(2, 2) * (p(2, 1) * f(2, 1) + p(2, 2) * f(2, 2)) \\ \end{array} 
  po(1, 1) = f(1, 1) * (p(1, 1) * f(1, 1) + p(1, 2) * f(1, 2)) + f(1, 2) * (p(2, 1) * f(1, 2))
  tmp(1, 1) = po(1, 1) + .3
tmp(1, 2) = po(1, 2)
  tmp(2, 1) = po(2, 1)
tmp(2, 2) = po(2, 2) + 1#
  dettmp = tmp(1, 1) * tmp(2, 2) - tmp(1, 2) * tmp(2, 1)
   tmpi(1, 1) = tmp(2, 2) / dettmp
```

tmpi(2, 2) = tmp(1, 1) / dettmp tmpi(1, 2) = -tmp(1, 2) / dettmp tmpi(2, 1) = -tmp(2, 1) / dettmp g(1, 1) = po(1, 1) \* tmpi(1, 1) + po(1, 2) \* tmpi(2, 1) g(1, 2) = po(1, 1) \* tmpi(1, 2) + po(1, 2) \* tmpi(2, 2) g(2, 1) = po(2, 1) \* tmpi(1, 1) + po(2, 2) \* tmpi(2, 1) g(2, 2) = po(2, 1) \* tmpi(1, 2) + po(2, 2) \* tmpi(2, 2) kerr(1) = deger(7) - est(1) kerr(2) = deger(10) - est(2) corr(1) = g(1, 1) \* kerr(1) + g(1, 2) \* kerr(2) corr(2) = g(2, 1) \* kerr(1) + g(2, 2) \* kerr(2) est(1) = est(1) + corr(1) est(2) = est(2) + corr(2) p(1, 1) = (1# - g(1, 1)) \* po(1, 1) + g(1, 2) \* po(2, 1) p(1, 2) = (1# - g(1, 1)) \* po(1, 1) + g(1, 2) \* po(2, 2) p(2, 1) = g(2, 1) \* po(1, 1) + (1# - g(2, 2)) \* po(2, 2) kflev = est(1) kfpre = est(2) End Sub

## **APPENDIX E**

## **Code Listing for System Executive**

VERSION 2.00 Begin Form display BackColor = &H00C0C0C0& Caption = "Instant SV for Steam Generator A - Unit 1" Caption = "Instant SV for S ClientHeight = 8715 ClientLeft = 705 ClientTop = 300 ClientWidth = 11295 Height = 9120 Icon = DISPLAY.FRX:0000 Left = 645 LinkTopic = "Form1" MaxButton = 0 'False ScaleHeight = 8715 ScaleWidth = 11295 Top = -45 Width = 11415 Begin CommonDialog CMDialog1 Begin CommonDialog CMDialog1 DialogTitle = "SVS Help" Left = 10200 Top = 7440 End Begin SSPanel Panel3D1 gin SSPanel Panel3D1
BackColor = &H00C0C0C0&
BevelInner = 1 'Inset
Caption = "Last SV at DD-MMM-YYYY HH:MM:SS.ss"
Font3D = 1 'Raised w/light shading
Height = 855
Left = 8880
TabIndex = 49
Top = 6480
Width = 2295
d End Begin Timer Timer1 Interval = 60000 Left = 10560 Left = 7920 End Begin SSCommand Command3D9 gin SSCommand Command 3D9 Caption = "Print All SV" Font3D = 3 'Inset w/light shading Height = 735 Left = 8880 Picture = DISPLAY.FRX:0302 TabIndex = 48 Top = 7680 Width = 1215 d End Begin SSFrame Frame3D13 Alignment = 2 'Center Caption = "System" 

 Alignment
 =
 2
 'Center

 Caption
 =
 "System"

 Font3D
 =
 0
 'None

 F'oreColor
 =
 &H00000000&

 Height
 =
 2295

 Left
 =
 6960

 TabIndex
 =
 44

 Top
 =
 6360

 Width
 =
 1695

 Peneir
 CCOmmend Commend 2DC

 Begin SSCommand Command3D6 Caption = "About" Font3D = 3 'Inset w/light shading Height = 495 Left = 240 Тор 360

```
= 1215
     Width
   End
   Begin SSCommand Command3D7
      Caption
                =
                         "Help"
                     =
                         3
                            'Inset w/light shading
      Font 3D
                         495
                     =
     Height
                         240
                     Left
     TabIndex
                     ÷
                         46
                         960
      Тор
                     =
     Width
                     =
                         1215
   End
   Begin SSCommand Command3D8
                        3 'Inset w/light shading
495
     Caption =
                     =
      Font3D
                         495
     Height
                     =
                     = 240
     Left
     TabIndex
                     =
                         45
     Тор
                     =
                         1560
     Width
                     -
                         1215
  End
End
Begin SSFrame Frame3D12
  Alignment = 2 'Center
Caption = "History"
  Caption
                  = 0 'None
= 2295
  Font 3D
  Height
                  = 3240
  Left
  TabIndex
Top =
Width =
  TabIndex
                  =
                      39
                      6360
                      3495
  Begin SSCommand Command3D1
     gin Socommune cir
Caption = "SV Graph"
PoptRD = 3 'Inset w/light shading
                    = 495
= 2040
     Height
     Left
                         2040
     TabIndex
                     = 43
     Тор
                     =
                         960
     Width
                    = 1215
  End
  Begin SSCommand Command3D2
                         "Signals"
3 'Inset w/light shading
     Caption =
                     ----
     Font3D
                     = 495
     Height
     Left
                     ---
                         240
     TabIndex
                    =
                         42
                     =
     Тор
                         360
     Width
                     =
                         1215
  End
  Begin SSCommand Command3D3
                         "Nominal"
     Caption =
                         3 'Inset w/light shading
     Font3D
                     ----
                        495
     Height
                     =
     Left
                     =
                         240
     TabIndex
                     =
                         41
                         960
     Тор
                     -
     Width
                     =
                         1215
  End
  Begin SSCommand Command3D4
                         "Y-Axis"
     Caption =
                         3 'Inset w/light shading
     Font3D
                     Ŧ
                         495
     Height
                     ~
                         240
     Left
                     =
     TabIndex
                     =
                         40
                         1560
     Тор
                     =
     Width
                     =
                         1215
  End
  Begin Line Linel
     BorderColor
                         &H00808080&
                     -
     BorderWidth
                     =
                         3
     Х1
                     =
                         1440
     X2
                     -
                         1680
      Y 1
                         600
                     =
     Υ2
                     =
                         600
  End
   Begin Line Line2
      BorderColor
                         &H00808080&
                     \equiv
      BorderWidth
                     ==
                         3
                         1440
     X1
                     100
```

X2 = 1680 Υl = 1200 Υ2 = 1200 End Begin Line Line3 BorderColor &H00808080& BorderWidth ----3 1440 X1 = Х2 -1680 Υ1 = 1800 Υ2 ---1800 End Begin Line Line4 BorderColor &H00808080& = BorderWidth = 3 1680 X1 \_ X2 1680 ----Υ1 = 600 Υ2 1800 End Begin Line Line5 BorderColor &H00808080& = BorderWidth ÷ 3 1680 Χ1 = 2040 X2 = Υ1 = 1200 Υ2 1200 -End Begin Line Line6 BorderColor &H00808080& = BorderWidth = 3 2040 X1 = 1920 X2 = Υ1 = 1200 Υ2 = 1320 End Begin Line Line7 BorderColor %08080800M -----BorderWidth 3 1920 X1 \_ 2040 Х2 == Υ1 = 1080 Υ2 ----1200 End End Begin SSFrame Pressure Alignment = 2 'Center "Pressure" 1 'Raised w/light shading &H00000000& Caption =Font 3D ----ForeColor == Height = 6015 Left = 3240 TabIndex ---19 Тор = 120 7935 Width = Begin Gauge Gauge2 -1 'True &H00808080& Autosize -BackColor = &H00808080& ForeColor = Height = 2775 2 5 Index -InnerBottom = InnerLeft = 5 InnerRight -5 InnerTop 5 = 5880 Left = = 1100 Max 700 Min = NeedleWidth 1 1 'Vertical Bar = Style Ξ 55 TabIndex = 480 Тор = Value = 700 Width ----1095 End Begin Gauge Gauge2 Autosize -1 'True = &H00808080& BackColor 

ForeColor = &H00808080& Height = 2775 Index = 1 InnerBottom = 5 InnerBottom = 5 InnerBottom = 5 InnerRight = 5 InnerTop = 5 Left = 3360 Max = 1100 Min = 700 NeedleWidth = 1 Style = 1 'Vertical Bar TabIndex = 54 Top = 480 Value = 700 Width = 1095 d End Begin SSFrame Measurement Alignment = 2 'Center Caption = "Measurement" Font3D = 1 'Raised w/light shading ForeColor = &H0000000& Height = 1095 Index = 3 Left = 5280 TabIndex = 36 Top = 3360 Width = 2415 Begin PictureBox Picturel End Begin PictureBox Picture1 gin PictureBox Picture1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 19
Left = 1800
Picture = DISPLAY.FRX:0484
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 74
Top = 480
Visible = 0 'False
Width = 495
d End Begin PictureBox Picture1 gin PictureBox Picture1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 18
Left = 1800
Picture = DISPLAY.FRX:0786
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 73
Top = 480
Visible = 0 'False
Width = 495
d End Begin PictureBox Picture1 gin PictureBox Picture1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 17
Left = 1800
Picture = DISPLAY.FRX:0A88
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 72
Top = 480
Visible = 0 'False
Width = 495
d End Begin PictureBox Picturel gin PictureBox Picturel BackColor = &H00C0C0C0& BorderStyle = 0 'None Height = 495 Index = 16 Left = 1800 Picture = DISPLAY.FRX:0D8A ScaleHeight = 495

```
ScaleWidth = 495
TabIndex = 71
Top = 480
Visible = 0 'False
Width = 495
          End
          Begin PictureBox Picture1
                 gin PictureBox Picture1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 15
Left = 1800
Picture = DISPLAY.FRX:108C
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 70
Top = 480
Visible = 0 'False
Width = 495
d
         End
         Begin SSFrame Frame3D2
                 gin SSFrame Frame3D2
Alignment = 2 'Center
Caption = "1P0402A"
Font3D = 1 'Raised w/light shading
ForeColor = &H0000000&
Height = 735
Index = 3
Left = 240
TabIndex = 37
Top = 240
Width = 1455
Beggin SSPanel mes
               Top

Width = 1455

Begin SSPanel mes

BackColor = &H00C0C0C0&

BevelInner = 2 'Raised

BevelOuter = 1 'Inset

Font3D = 3 'Inset w/light shading

ForeColor = &H00404080&

Height = 375

Index = 3

Left = 120

TabIndex = 38

Top = 240

Width = 1215
         End
End
Begin SSFrame Measurement
Alignment = 2 'Center
Caption = "Measurement"
         Caption
        caption = "Measurement"
Font3D = 1 'Raised w/light shading
ForeColor = &H0000000&
Height = 1095
Index = 2
Left = 2760
TabIndex = 33
Top = 3360
Width = 2415
Begin PictureBox Picture1
         Begin PictureBox Picture1
                 gin PictureBox Picture1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 14
Left = 1800
Picture = DISPLAY.FRX:138E
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 69
Top = 480
Visible = 0 'False
Width = 495
d
         End
         Begin PictureBox Picture1
                 BackColor = &H00C0C0C00&
BorderStyle = 0 'None
Height = 495
Index = 13
Left = 1800
                                                              = 1800
= DISPLAY.FRX:1690
                   Left
                   Picture
```

```
204
```

```
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 68
Top = 480
Visible = 0 'False
Width = 495
        Fnd
               gin PictureBox Picturel

BackColor = &H00C0C0C0&

BorderStyle = 0 'None

Height = 495

Index = 12

Left = 1800

Picture = DISPLAY.FRX:1992

ScaleHeight = 495

ScaleWidth = 495

TabIndex = 67

Top = 480

Visible = 0 'False

Width = 495

d
        Begin PictureBox Picturel
        End
        Begin PictureBox Picturel
               gin PictureBox Picturel
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 11
Left = 1800
Picture = DISPLAY.FRX:1C94
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 66
Top = 480
Visible = 0 'False
Width = 495
d
        End
        Begin PictureBox Picturel
               gin PictureBox Picturel
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 10
Left = 1800
Picture = DISPLAY.FRX:1F96
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 65
Top = 480
Visible = 0 'False
Width = 495
d
        End
        Begin SSFrame Frame3D2
               gin SSFrame Frame3D2
Alignment = 2 'Center
Caption = "1P0401A"
Font3D = 1 'Raised w/light shading
ForeColor = &H00000000&
Height = 735
Index = 2
Left = 240
TabIndex = 34
Top = 240
Width = 1455
Begin SSPanel mes
                         gin SSPanel mes
BackColor = &H00C0C0C0&
BevelInner = 2 'Raised
BevelOuter = 1 'Inset
Font3D = 3 'Inset w/light shading
ForeColor = &H00404080&
Height = 375
Index = 2
Left = 120
TabLadex = 35
                  Begin SSPanel mes
                          TabIndex
                                                                                35
240
21
                                                                       Тор
                                                                         =
                         Yop
Width
                                                                        -
                                                                                  1215
                 End
        End
End
Begin Gauge Gauge2
        Autosize = -1 'True
BackColor = &H00808080&
```

ForeColor	=	&HC	&0808080
Height	=	277	75
Index	=	0	
InnerBottom	=	2	
InnerBight	_	5	
InnerTop	=	5	
Left	-	840	0
Max	Ξ	110	00
Min	=	700	0
NeedleWidth	=	1	
Style	-	1	'Vertical Bar
TabIndex	=	32	
Top	=	480	0
Width	-	100	95
End	_	105	55
Begin SSFrame Measu	irem	ent	
Alignment	Ξ	2	'Center
Caption	=	"M∈	easurement"
Font3D	-	1	'Raised w/light shading
ForeColor	=	&HC	&0000000
Height	Ξ	109	95
Index	-	1	0
TabIndex	_	240	0
Tabindex	_	336	60
Width	=	241	15
Begin PictureBox	: Pi	ctur	rel
BackColor		=	&H00C0C0C0&
BorderStyle		=	0 'None
Height		=	495
Index		=	9
Leit		=	1800
ScaloHoight			DISPLAY.FRX:2298
ScaleWidth		_	495
TabIndex		=	64
Тор		-	480
Visible		=	0 'False
Width		=	495
End			
Begin PictureBox	: Pi	ctur	rel
BackColor		=	&HUUCUCUCU&
Borderstyle		=	U NORE
Index		_	8 432
Left		=	1800
Picture		=	DISPLAY.FRX:259A
ScaleHeight		-	495
ScaleWidth		Ŧ	495
TabIndex		=	63
Тор		Ξ	480
Visible		=	0 'False
Frd		-	495
Begin PictureBox	. Pi	ctur	rel
BackColor		=	&H00C0C0C0&
BorderStyle		=	0 'None
Height		=	495
Index		=	7
Left		=	1800 DIGDLAN, EDN 2000
Picture		=	DISPLAY.FRX:289C
ScaleWidth		-	495
TabIndex		-	62
Тор		<u>~</u>	480
Visible		=	0 'False
Width		=	495
End			
Begin PictureBox	c Pi	ctur	rel
BackColor		=	&HUUCUCUCU&
Height		_	495
Index		-	6
Left		=	1800
Picture		<u> </u>	DISPLAY.FRX:2B9E
ScaleHeight		=	495

```
ScaleWidth = 495
TabIndex = 61
Top = 480
Visible = 0 'False
Width = 495
        End
        Begin PictureBox Picture1
              gin PictureBox Picture1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 5
Left = 1800
Picture = DISPLAY.FRX:2EA0
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 60
Top = 480
Visible = 0 'False
Width = 495
d
        End
        Begin SSFrame Frame3D2
               Alignment = 2 'Center

Caption = "1P0400A"

Font3D = 1 'Raised w/light shading

ForeColor = &H0000000&

Height = 735

Index = 1
               Index=755Index=1Left=240TabIndex=30Top=240Width=1455Begin SSPanel mes=
                       gin SSPanel mes
BackColor = &H00C0C0C0&
BevelInner = 2 'Raised
BevelOuter = 1 'Inset
Font3D = 3 'Inset w/light shading
ForeColor = &H00404080&
Height = 375
Index = 1
Left - 100
                        Index

    Left
    -
    1

    TabIndex
    =
    120

    Top
    =
    240

    Width
    =
    1215

                End
       End
End
      gin SSFrame Frame3D7

Alignment = 2 'Center

Caption = "Estimates"

Font3D = 1 'Raised w/light shading

ForeColor = &H0000000&

Height = 1215

Left = 240

TabIndex = 20

Top = 4560

Width = 7455

Begin SSFrame Frame2D11
Begin SSFrame Frame3D7
        Begin SSFrame Frame3D11
               gin SSFrame Frame3D11
Alignment = 2 'Center
Caption = "KFT"
Font3D = 1 'Raised w/light shading
ForeColor = &H0000000&
Height = 735
Left = 5760
TabIndex = 27
Top = 240
Width = 1455
Begin SSPanel est
                Begin SSPanel est
                       gin SSPanel est

BackColor = &H00C0C0C0&

BevelOuter = 1 'Inset

Font3D = 1 'Raised w/light shading

ForeColor = &H00C00000&

Height = 375

Index = 7

Left = 120
                                                             = 120
= 28
                         Left
                         TabIndex
                                                                             240
1215
                                                                    =
                         qoT
                                                                  =
                        Width
                 End
```

207

```
End
     Begin SSFrame Frame3D10
           Alignment = 2 'Center
Caption = "ANN"
           Caption
          Caption = "ANN"

Font3D = 1 'Raised w/light shading

ForeColor = &H00000000&

Height = 735

Left = 3960

TabIndex = 25

Top = 240

Width = 1455
           Begin SSPanel est
                gin SSPanel est
BackColor = &H00C0C0C0&
BevelOuter = 1 'Inset
Font3D = 1 'Raised w/light shading
ForeColor = &H00C00000&
Height = 375
Index = 6
                                           = 120
= 26
= 240
= 1215
                Left
                 TabIndex
                Тор
                Width
           End
     End
     Begin SSFrame Frame3D9
Alignment = 2 'Center
Caption = "PEM"
          Caption = "PEM"

Font3D = 1 'Raised w/light shading

ForeColor = &H0000000&

Height = 735

Left = 2040

TabIndex = 23

Top = 240

Width = 1455

Deric CODerel of
                gin SSPanel est

BackColor = &H00C0C0C0&

BevelOuter = 1 'Inset

Font3D = 1 'Raised w/light shading

ForeColor = &H00C00000&

Height = 375

Index = 5

Left = 100
           Begin SSPanel est
                          \begin{array}{rrrr} - & 5 \\ = & 120 \\ 1000 \\ = & 24 \\ = & 240 \\ 1 \\ = & 1215 \end{array}
                Left
                TabIndex
                 Тор
                Width
                                                       1215
           End
     End
     Begin SSFrame Frame3D8
          gin SSFrame Frame3D8
Alignment = 2 'Center
Caption = "GCC"
Font3D = 1 'Raised w/light shading
ForeColor = &H00000000&
Height = 735
Left = 240
TabIndex = 21
Top = 240
Width = 1455
Begin SSPanel est
           Begin SSPanel est
                gin SSPanel est
BackColor = &H00C0C0C0&
BevelOuter = 1 'Inset
Font3D = 1 'Raised w/light shading
ForeColor = &H00C00000&
Height = 375
                Height
Index
                                             =
                                                      4
                                                       120
                 Left
                                               = 22
                 TabIndex
                 Тор
                                               =
                                                       240
                 Width
                                             =
                                                      1215
           End
     End
End
Begin Label Label8
     BackColor = &H00C0C0C0&
     Caption
                                   =
                                           "700 Psig"
     Height
                                  = 255
      Left
                                   =
                                            6960
                                   =
      TabIndex
                                            56
                                            3000
                                    =
      'Top
```

Width	=	855
End		
Begin Label Label/	_	5 U00000000
Caption	_	"1100 Peia"
Height		255
Left	=	6960
TabIndex	=	59
Тор	=	480
Width	=	855
End		
Begin Label Label6	_	
Caption	-	#HUUCUCUCU&
Height	-	255
Left	=	4440
TabIndex	=	58
Тор	=	480
Width	=	855
End Dogin Lobol LabelS		
Begin Laber Labers	_	5 U0000005
Caption	_	"700 Psia"
Height	=	255
Left	=	4440
TabIndex	Ξ	57
Тор	=	3000
Width	=	855
End Regin Label LabelA		
BackColor	=	&H00C0C0C0&
Caption	=	"1100 Psig"
Height	=	255
Left	=	1920
TabIndex	=	53
Top Width	=	480 855
End	-	6-53
Begin Label Label3		
BackColor	=	&H00C0C0C0&
Caption	=	"700 Psig"
Height	=	255
Leit	=	1920
Tabindex	_	3000
Width	_	855
End		000
End		
Begin SSFrame Level		
Alignment =	2	'Center
Eont3D =	" W 1	'Paised w/light shading
ForeColor =	⊥ & H(	
Height =	853	35
Left =	120	)
TabIndex =	0	
Width =	280	35
Begin SSFrame Estin	nates	5
Alignment	=	2 'Center
Caption	=	"Estimates"
Font3D	=	1 'Raised w/light shading
ForeColor	=	&HUUUUUUUU& 2725
Left	_	480
TabIndex		5
Тор	=	4560
Width	=	1935
Begin SSFrame Fi	came.	3D1
Caption	-	= 2 'Center - "GCC"
Font3D		= 1 'Raised w/light shading
ForeColor		= &H0000000&
Height	:	≃ 735
Left	:	= 240
TabIndex	:	= 12
TOP Width	-	= ∠40 = 1455
	-	

Begin SSPanel est BackColor = &H00C0C0C0& BevelOuter = 1 'Inset Caption = "N/A" Font3D = 1 'Raised w/light shading ForeColor = &H00C00000& Height = 375 Index = 0 Left = 120 TebLedox = 13 Left - 120 TabIndex = 13 Top = 240 Width = 1215 End End Begin SSFrame Frame3D3 egin SSFrame Frame3D3 Alignment = 2 'Center Caption = "PEM" Font3D = 1 'Raised w/light shading ForeColor = &H00000000& Height = 735 Left = 240 TabIndex = 10 Top = 1080 Width = 1455 Begin SSPanel est BackColor gin SSPanel est BackColor = &H00C0C0C0& BevelOuter = 1 'Inset Font3D = 1 'Raised w/light shading ForeColor = &H00C00000& Height = 375 Index = 1 Left = 120 TabIndex = 1 = 120 = 11 = 240 = 1215 TabIndex Тор Width End End Begin SSFrame Frame3D4 egin SSFrame Frame3D4 Alignment = 2 'Center Caption = "ANN" Font3D = 1 'Raised w/light shading ForeColor = &H0000000& Height = 735 Left = 240 TabIndex = 8 Top = 1920 Width = 1455 Begin SSPanel est Begin SSPanel est BackColor = 120 = 9 = 240 Left TabIndex Тор Width = 1215 End End End Begin SSFrame Frame3D5 Alignment = 2 'Center Caption = "KFT" Caption=CAPIFont3D=1ForeColor=&H00000000&Height=735Left=240 = 24 = 6 Left TabIndex = 6 Top = 2760 Width = 1455 gin SSPanel est BackColor = &H00C0C0C0& BevelOuter = 1 'Inset Font3D = 1 'Raised w/light shading ForeColor = &H00C00000& Height = 375 Index - 2 Begin SSPanel est = Index 3 120 Left ----

```
        TabIndex
        =
        7

        Top
        =
        240

        Width
        =
        1215

                              Width
                    End
           End
 End
End

Begin SSFrame Measurement

Alignment = 2 'Center

Caption = "Measurement"

Font3D = 1 'Raised w/light shading

ForeColor = &H0000000&

Height = 1095

Index = 0

Left = 240

TabIndex = 2

Top = 3360

Width = 2415

Begin PictureBox Picturel
           Begin PictureBox Picturel
                  gin PictureBox Picture1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 2
Left = 1800
Picture = DISPLAY.FRX:31A2
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 18
Top = 480
Visible = 0 'False
Width = 495
           End
           Begin PictureBox Picture1
                  egin PictureBox Picture1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 0
Left = 1800
Picture = DISPLAY.FRX:34A4
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 17
Top = 480
Visible = 0 'False
Width = 495
d
           End
           Begin PictureBox Picture1
                   gin PictureBox Picture1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 1
Left = 1800
Picture = DISPLAY.FRX:37A6
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 16
Top = 480
Visible = 0 'False
Width = 495
d
           End
           Begin PictureBox Picture1
                    BackColor = &H00C0C0C0&
BorderStyle = 0 'None
                   BackColor = &H00C0C0C0&
BorderStyle = 0 'None
Height = 495
Index = 3
Left = 1800
Picture = DISPLAY.FRX:3AA8
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 15
Top = 480
Visible = 0 'False
Width = 495
           End
           Begin PictureBox Picturel
                   BackColor = &H00C0C0C0C&
BorderStyle = 0 'None
Height = 495
Index = 4
```

Left		= 1800
Picture		= DISPLAY.FRX:3DAA
ScaleWidth		= 495
TabIndex		= 14
Тор		= 480
Visible		= 0 'False
Width		= 495
Begin SSFrame Fr	rame	205
Alignment	ame	= 2 'Center
Caption		= "1L0403A"
Font3D		= 1 'Raised w/light shading
ForeColor		= &HUUUUUUUU - 735
Index		= 0
Left		= 240
TabIndex		= 3
'l'op Width		= 240
Begin SSPanel	l me	- 1455 S
BackColor		= &H00C0C0C0&
BevelInner	c .	= 2 'Raised
BevelOuter	5	= 1 'Inset
Font3D ForeColor		= 3 'Inset w/light shading
Height		= 375
Index		= 0
Left		= 120
TabIndex		= 4
Top Width		= 240 - 1215
End		- 1215
End		
End		
Begin Gauge Gaugel	_	-1 ITrue
BackColor	=	&H00808080&
ForeColor	=	&H00808080&
Height	Ξ	2775
InnerBottom	=	5 r
InnerLeit	_	5 5
InnerTop	=	5
Left	=	840
Max	=	100
Min Noodlowidth	=	50
Style	-	1 'Vertical Bar
TabIndex	=	1
Тор	=	480
Value	=	50
Fnd	=	1032
Begin Label Label2		
BackColor	=	&H00C0C0C0&
Caption	=	"100 %" 255
Height Left	=	255 1920
TabIndex	=	51
Тор	=	480
Width		615
Ena Begin Label Labell		
BackColor	-	&H00C0C0C0&
Caption	=	"50 %"
Height	=	255
TabIndex	-	50
Тор	=	3000
Width	Ξ	495
End		
End		
Dim fuzpre(3)		
<pre>Sub Command3D1_Click () display.WindowState = 1</pre>		

```
plot.Show
 plot.WindowState = 0
End Sub
Sub Command3D2_Click ()
 signals.Show
End Sub
Sub Command3D3 Click ()
 norm.Show
End Sub
Sub Command3D4_Click ()
 yaxis.Show
End Sub
Sub Command3D6 Click ()
 about.Show
End Sub
Sub Command3D7_Click ()
  cmdialog1.HelpFile = "svs.hlp"
  cmdialog1.HelpCommand = &H101
  cmdialog1.HelpKey = "SVS"
   cmdialog1.Action = 6
End Sub
Sub Command3D8_Click ()
 cmdialog1.HelpCommand = &H2
 cmdialog1.Action = 6
 End
End Sub
Sub Command3D9_Click ()
  printer.Print
  printer.Print "Signal Validation Results for Steam Generator A - Unit 1"
  printer.Print
  printer.Print "Time
                                                                       : ": zaman$
  printer.Print
  printer.Print "1L0403A
                                                                       : "; deger(7); "%"
  printer.Print "Decision
printer.Print "1P0400A
                                                                       : "; plot_data(96, 27)
                                                                       : "; deger(8); "Psig"
                                                                       : "; plot_data(96, 28)
  printer.Print "Decision
  printer.Print "1P0401A
                                                                       : "; deger(9); "Psig"
                                                                       : "; plot_data(96, 29)
: "; deger(10); "Psig"
  printer.Print "Decision
  printer.Print "1P0402A
printer.Print "Decision
                                                                       : "; plot_data(96, 30)
  printer.Print
  printer.Print "GCC Pressure Estimation
                                                                      : "; plot_data(96, 5); "Psig"
  printer.Print "GCC Pressure Estimation ; plot_data(96, 5); "8"
printer.Print "PEM Wide Range Level Estimation : "; plot_data(96, 6); "%"
printer.Print "PEM Pressure Estimation : "; plot_data(96, 7); "Psig"
  printer.Print "PEM Wide Range Level Estimation : "; plot_data(96, 7); "Psig"
printer.Print "PEM Pressure Estimation : "; plot_data(96, 8); "%"
printer.Print "ANN Wide Range Level Estimation : "; plot_data(96, 8); "%"
printer.Print "ANN Pressure Estimation : "; plot_data(96, 9); "Psig"
printer.Print "KFT Wide Range Level Estimation : "; plot_data(96, 10); "%"
printer Print "KFT Pressure Estimation : "; plot_data(96, 11); "Psig"
  printer.Print
  printer.Print "1T0406A
printer.Print "1T0419A
                                                                       : "; deger(1); "DegF"
: "; deger(2); "DegF"
   printer.Print "1T0418A
                                                                       : "; deger(3); "DegF"
                                                                       : "; deger(4); "Kbh"
: "; deger(5); "Kbh"
   printer.Print "1F0403A
  printer.Print "1F0405A
   printer.Print "1P0403A
                                                                       : "; deger(6); "Psig"
  printer.EndDoc
   OldWidth = plot.Graph1.Width
  oldheight = plot.Graph1.Height
  plot.Graph1.Width = printer.Width
plot.Graph1.Height = printer.Height
   plot.Graph1.DrawMode = 5
   printer.EndDoc
   plot.Graph1.Width = OldWidth
   plot.Graph1.Height = oldheight
   OldWidth = gcc_plot.Graph1.Width
  oldheight = gcc_plot.Graphl.Height
gcc_plot.Graph1.Width = printer.Width
gcc_plot.Graph1.Height = printer.Height
   gcc_plot.Graph1.DrawMode = 5
  printer.EndDoc
```

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```

```
gcc_plot.Graph1.Width = OldWidth
  gcc_plot.Graph1.Height = oldheight
  OldWidth = gcc_plot.Graph2.Width
  oldheight = gcc_plot.Graph2.Height
gcc_plot.Graph2.Width = printer.Width
  gcc_plot.Graph2.Height = printer.Height
  gcc_plot.Graph2.DrawMode = 5
  printer.EndDoc
  gcc_plot.Graph2.Width = OldWidth
  gcc_plot.Graph2.Height = oldheight
  OldWidth = gcc_plot.Graph3.Width
  oldheight = gcc_plot.Graph3.Height
gcc_plot.Graph3.Width = printer.Width
  gcc_plot.Graph3.Height = printer.Height
  gcc_plot.Graph3.DrawMode = 5
  printer.EndDoc
  gcc_plot.Graph3.Width = OldWidth
  gcc_plot.Graph3.Height = oldheight
  OldWidth = gcc_plot.Graph4.Width
  oldheight = gcc_plot.Graph4.Height
  gcc_plot.Graph4.Width = printer.Width
  gcc_plot.Graph4.Height = printer.Height
  gcc_plot.Graph4.DrawMode = 5
  printer.EndDoc
  gcc_plot.Graph4.Width = OldWidth
  gcc_plot.Graph4.Height = oldheight
End Sub
Sub Form_Load ()
 Rem file i/o
 Rem zaman$ = "24-MAR-1994 20:12:34"
 Rem Open "f:\ase\tva2\tvapem.dat" For Input Access Read As #1
 Rem Input #1, dummy$
 Rem GoTo 10
 Open "svs.dat" For Input As #1
 Input #1, filename$
 Input #1, numskip
 Input #1, alarm(1, 1), alarm(1, 2), alarm(1, 3), alarm(1, 4)
Input #1, alarm(2, 1), alarm(2, 2), alarm(2, 3), alarm(2, 4)
 Close #1
Open "log.dat" For Output As #2
 Rem 10:
 Rem begin initialization of modules...
 eskideger(1) = 75#
 eskideger(4) = 830#
 npoint = 2290
 flag = 0
 p(1, 1) = .3
 p(2, 2) = 1 #
 p(1, 2) = 0#
p(2, 1) = 0#
 npoint = 2290
 nsignl = 3
 erb(1) = 4#
 erb(2) = 4\#
 erb(3) = 4#
 BIAS(1) = 6#
 BIAS(2) = 6#
 BIAS(3) = 6\#
 VAR0(1) = 2#
 VAR0(2) = 2#
 VAR0(3) = 2 #
 alpha = .0001
beta = .0001
 bounda = Log(beta / (1# - alpha))
 boundb = Log((1\# - beta) / alpha)
 For k = 1 To nsignl
  sprtb(k) = 0#
  excl(k) = 0#
  NEXCL(k) = 0#
  NBIAS(k) = 0#
  DBIAS(k) = 0#
  SII(k) = 0#
  sd(k) = 0#
```

mstdd(k) = 0#mstdn(k) = 0#snum(k) = 0#Next k Rem plot init... signals.Check3D1(0).Value = -1 signals.Check3D1(5).Value = -1 signals.Check3D1(7).Value = -1 signals.Check3D1(9).Value = -1 For i = 0 To 10going\_to\_plot(i + 1) = signals.Check3Dl(i).Value Next i Open "norm.dat" For Input As #5 For i = 0 To 7 Input #5, norm\_data(i + 10) norm.Textl(i).Text = norm data(i + 10) Next i norm\_data(1) = norm\_data(10) norm\_data(2) = norm\_data(11) norm\_data(3) = norm\_data(11) norm\_data(4) = norm\_data(11)  $norm_data(5) = norm_data(11)$  $norm_data(6) = norm_data(10)$ norm\_data(7) = norm\_data(11)  $norm_data(8) = norm_data(10)$ norm\_data(9) = norm\_data(11) Close #5 plot.Graph1.ThisSet = 1 plot.Graph1.ThisPoint = 1 If signals.Check3D1(0).Value Then plot.Graphl.LegendText "1L0403A" Else plot.Graph1.LegendText = plot.Graph1.ThisSet = 2 plot.Graph1.ThisPoint = 2 "1P0400A" Then plot.Graphl.LegendText Else Τf signals.Check3D1(1).Value plot.Graphl.LegendText = plot.Graph1.ThisSet = 3 plot.Graph1.ThisPoint = 3 signals.Check3D1(2).Value Then plot.Graph1.LegendText "1P0401A" Else Ιf = plot.Graph1.LegendText = plot.Graph1.ThisSet = 4 plot.Graph1.ThisPoint = 4 Τf signals.Check3D1(3).Value Then plot.Graph1.LegendText = "1P0402A" Else plot.Graph1.LegendText = plot.Graph1.ThisSet = 5 plot.Graphl.ThisPoint = 5 If signals.Check3D1(4).Value Then plot.Graph1.LegendText = "GCC Pressure Estimate" Else plot.Graphl.LegendText = plot.Graph1.ThisSet = 6 plot.Graph1.ThisPoint = 6 If signals.Check3D1(5).Value Then plot.Graph1.LegencText = "PEM Level Estimate" Else plot.Graph1.LegendText =
plot.Graph1.ThisSet = 7 plot.Graph1.ThisPoint = 7 If signals.Check3D1(6).Value Then plot.Graph1.LegendText = "PEM Pressure Estimate" Else plot.Graph1.LegendText = "' plot.Graph1.ThisSet = 8 plot.Graph1.ThisPoint = 8 If signals.Check3D1(7).Value Then plot.Graph1.LegendText = "ANN Level Estimate" Else plot.Graphl.LegendText = plot.Graph1.ThisSet = 9
plot.Graph1.ThisPoint = 9 If signals.Check3D1(8).Value Then plot.Graph1.LegendText = "ANN Pressure Estimate" Else plot.Graph1.LegendText = plot.Graph1.ThisSet = 10 plot.Graph1.ThisPoint = 10 If signals.Check3D1(9).Value Then plot.Graphl.LegendText = "KFT Level Estimate" Else plot.Graph1.LegendText = plot.Graph1.ThisSet = 11 plot.Graphl.ThisPoint = 11 If signals.Check3D1(10).Value Then plot.Graph1.LegendText = "KFT Pressure Estimate" Else plot.Graph1.LegendText = plot.Graph1.ThisSet = 12 plot.Graph1.ThisPoint = 12 If going\_to\_plot(12) Then plot.Graphl.LegendText = "1T0406A" Else plot.Graphl.LegendText - " plot.Graph1.ThisSet = 13

```
plot.Graphl.ThisPoint = 13
 If going_to_plot(13) Then plot.Graph1.LegendText = "1T0419A" Else plot.Graph1.LegendText
plot.Graph1.ThisSet = 14
 plot.Graph1.ThisPoint = 14
If going_to_plot(14) Then plot.Graph1.LegendText = "1T0418A" Else plot.Graph1.LegendText
= ""
 plot.Graph1.ThisSet = 15
 plot.Graphl.ThisPoint = 15
 If going_to_plot(15) Then plot.Graph1.LegendText = "1F0403A" Else plot.Graph1.LegendText
_ 0
plot.Graphl.ThisSet = 16
 plot.Graph1.ThisPoint = 16
 If going_to_plot(16) Then plot.Graph1.LegendText = "1F0405A" Else plot.Graph1.LegendText
---
plot.Graph1.ThisSet = 17
 plot.Graphl.ThisPoint = 17
 If going_to_plot(17) Then plot.Graphl.LegendText = "1P0403A" Else plot.Graphl.LegendText
plot.Graphl.DrawMode = 3
 Load plot
 Load gcc_plot
 old_inp_checked = 0
 App.HelpFile = "svs.hlp"
End Sub
Sub Timer1_Timer ()
Rem read data...
 Rem Input #1, deger(1), deger(2), deger(3), deger(4), deger(5), deger(6), deger(7),
deger(8), deger(9), deger(10), deger(11), deger(12)
Call kutuk_oku
 If eskizaman$ <> zaman$ Then
  eskizaman$ = zaman$
Panel3Dl.Caption = "Last SV at " + zaman$
  plot.Panel3Dl.Caption = Panel3Dl.Caption
  gcc_plot.Panel3Dl.Caption = Panel3Dl.Caption
  plot.Graphl.ThisPoint = 1
  plot.Graph1.LabelText = DateAdd("d", -1, zaman$)
plot.Graph1.ThisPoint = 49
plot.Graph1.LabelText = DateAdd("h", -12, zaman$)
  gcc_plot.Graphl.ThisPoint = 1
  gcc_plot.Graphl.LabelText = DateAdd("d", -1, zaman$)
  gcc_plot.Graphl.ThisPoint = 49
  gcc_plot.Graph1.LabelText = DateAdd("h", -12, zaman$)
  gcc_plot.Graph2.ThisPoint = 1
gcc_plot.Graph2.LabelText = DateAdd("d", -1, zaman$)
  gcc_plot.Graph2.ThisPoint = 49
  gcc_plot.Graph2.LabelText = DateAdd("h", -12, zaman$)
  gcc_plot.Graph3.ThisPoint = 1
gcc_plot.Graph3.LabelText = DateAdd("d", -1, zaman$)
  gcc_plot.Graph3.ThisPoint = 49
  gcc_plot.Graph3.LabelText = DateAdd("h", -12, zaman$)
  gcc_plot.Graph4.ThisPoint = 1
  gcc_plot.Graph4.LabelText = DateAdd("d", -1, zaman$)
  gcc_plot.Graph4.ThisPoint = 49
  gcc_plot.Graph4.LabelText = DateAdd("h", -12, zaman$)
```

Rem begin SV...

If flag = 0 Then
 lev\_kft = deger(7)
 pre\_kft = deger(10)
 flag = 1
End If
 lev\_ann = ann\_lev()
 pre\_ann = ann\_pre()

```
Call kf(lev_kft, pre_kft)
 Call pem(lev_pem, pre_pem)
 Call gcc
 eskideger(1) = deger(7)
 eskideger(4) = deger(10)
 Rem GUI
 For i = 1 To 95
   For j = 1 To 30
    plot_data(i, j) = plot_data(i + 1, j)
   Next j
 Next i
 plot_data(96, 1) = deger(7)
 plot_data(96, 2) = deger(7)
plot_data(96, 2) = deger(8)
plot_data(96, 3) = deger(9)
plot_data(96, 4) = deger(10)
plot_data(96, 5) = xestmt
 plot_data(96, 6) = lev_pem
 plot_data(96, 7) = pre_pem
 plot_data(96, 8) = lev_ann
 plot_data(96, 9) = pre_ann
 plot_data(96, 10) = lev_kft
plot_data(96, 11) = pre_kft
 plot_data(96, 12) = deger(1)
plot_data(96, 13) = deger(2)
 plot_data(96, 14) = deger(3)
plot_data(96, 15) = deger(4)
 plot_data(96, 16) = deger(5)
 plot_data(96, 17) = deger(6)
plot_data(96, 18) = sprtb(1)
 plot_data(96, 19) = sprtb(2)
plot_data(96, 20) = sprtb(3)
 plot_data(96, 21) = darray(nplace(1), 3)
plot_data(96, 22) = darray(nplace(2), 3)
 plot_data(96, 23) = darray(nplace(3), 3)
 plot_data(96, 24) = excl(1)
plot_data(96, 25) = excl(2)
plot_data(96, 26) = excl(3)
 gauge2(0).Value = deger(8)
 gauge2(1).Value = deger(9)
 gauge2(2).Value = deger(10)
 gauge1.Value = deger(7)
 mes(1).Caption = Format$(deger(8), "####.#" + Chr$(34) + " Psig" + Chr$(34))
mes(2).Caption = Format$(deger(9), "####.#" + Chr$(34) + " Psig" + Chr$(34))
mes(3).Caption = Format$(deger(10), "####.#" + Chr$(34) + " Psig" + Chr$(34))
mes(0).Caption = Format$(deger(7) / 100#, "##.## %")
 est(1).Caption = Format$(lev_pem / 100#, "##.## %")
est(2).Caption = Format$(lev_ann / 100#, "##.## %")
est(3).Caption = Format$(lev_kft / 100#, "##.## %")
 est(3).Caption = Format$(lev_kit / 100#, "####.## */)
est(4).Caption = Format$(xestmt, "####.#" + Chr$(34) + " Psig" + Chr$(34))
est(5).Caption = Format$(pre_pem, "####.#" + Chr$(34) + " Psig" + Chr$(34))
est(6).Caption = Format$(pre_ann, "####.#" + Chr$(34) + " Psig" + Chr$(34))
est(7).Caption = Format$(pre_kft, "####.#" + Chr$(34) + " Psig" + Chr$(34))
Rem fuz
 Rem level signal
 buyuk = Abs(lev_kft - deger(7))
  Select Case buyuk
 Case Is > 3#
   gor = 4
  Case 1.501 To 3#
   qor = 3
  Case 1.001 To 1.5
   gor = 2
  Case .401 To 1#
   gor = 1
  Case Else
   qor = 0
  End Select
```

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```
If ilk = 1 Then gor = 2
 Picture1(fuzlev).Visible = 0
 fuzlev = gor
Picturel(fuzlev).Visible = -1
 plot_data(96, 27) = fuzlev
 Rem pressure signals
 For i = 0 To 2
 buyuk = Abs(xestmt - deger(8 + i))
  Select Case buyuk
  Case Is > 15#
   gor = 4
  Case 10.001 To 15#
   qor = 3
  Case 7.001 To 10#
   gor = 2
  Case 4.001 To 7#
   gor = 1
  Case Else
   gor = 0
  End Select
  Picturel(fuzpre(i + 1) + 5 * (i + 1)).Visible = 0
  fuzpre(i + 1) = gor
  Picture1(fuzpre(i + 1) + 5 * (i + 1)).Visible = -1
  plot_data(96, 28 + i) = gor
 Next i
 For i = 1 To 96
  For j = 1 To 17
   plot.Graph1.ThisSet = j
   plot.Graphl.ThisPoint = i
If going_to_plot(j) Then plot.Graph1.GraphData = plot_data(i, j) / norm_data(j) Else
plot.Graph1.GraphData = plot.Graph1.YAxisMin
  Next j
For j = 18 To 20
   gcc_plot.Graph1.ThisSet = j - 17
   gcc_plot.Graph1.ThisPoint = i
   gcc_plot.Graph1.GraphData = plot_data(i, j)
  Next j
For j = 21 To 23
  gcc_plot.Graph2.ThisSet = j - 20
gcc_plot.Graph2.ThisPoint = i
   gcc_plot.Graph2.GraphData = plot_data(i, j)
  Next j
For j = 24 To 26
   gcc_plot.Graph3.ThisSet = j - 23
   gcc plot.Graph3.ThisPoint = i
   gcc_plot.Graph3.GraphData = plot_data(i, j)
  Next j
  For j = 27 To 30
   gcc_plot.Graph4.ThisSet = j - 26
   gcc_plot.Graph4.ThisPoint = i
   gcc_plot.Graph4.GraphData = plot_data(i, j)
  Next j
 Next i
 If (deger(7) > alarm(1, 4)) Or (deger(7) < alarm(1, 1)) Then gauge1.ForeColor = RGB(0, 255, 0)
 Else
  If (alarm(1, 1) \le deger(7) And deger(7) \le alarm(1, 2)) Or (alarm(1, 3) \le deger(7) And
deger(7) <= alarm(1, 4)) Then
   gauge1.ForeColor = RGB(255, 130, 0)
  Else
   gauge1.ForeColor = RGB(255, 0, 0)
  End Ìf
 End If
 For i = 0 To 2
  If (deger(8 + i) > alarm(2, 4)) Or (deger(8 + i) < alarm(2, 1)) Then
   gauge2(i).ForeColor = RGB(0, 255, 0)
  Else
If (alarm(2, 1) \le deger(8 + i) And deger(8 + i) < alarm(2, 2)) Or (alarm(2, 3) < deger(8 + i) And deger(8 + i) \le alarm(2, 4)) Then
    gauge2(i).ForeColor = RGB(255, 130, 0)
   Else
     gauge2(i).ForeColor = RGB(255, 0, 0)
   End If
```

```
End If
 Next i
 plot.Graph1.DrawMode = 3
  gcc_plot.Graph1.DrawMode = 3
  gcc_plot.Graph2.DrawMode = 3
  gcc_plot.Graph3.DrawMode = 3
 gcc_plot.Graph4.DrawMode = 3
 Print #2, zaman$,
For i = 1 To 30
   Print #2, plot_data(96, i),
 Next i
 Print #2,
 End If
End Sub
VERSION 2.00
  RSION 2.00

gin Form About

BorderStyle = 1 'Fixed S:

Caption = "About SVS"

ClientHeight = 3690

ClientTop = 1965

ClientWidth = 3720

ControlBox = 0 'False

Height = 4095

Left = 2955

LinkMode = 1 'Source

LinkTopic = "Form1"

MaxButton = 0 'False

MinButton = 0 'False

ScaleHeight = 3690

ScaleWidth = 3720

Top = 1620

Width = 3840

Pergin PictureBox Picture1
Begin Form About
                               = 1 'Fixed Single
     Begin PictureBox Picture1
         gin PictureBox PictureI
BorderStyle = 0 'None
Height = 495
Left = 1560
Picture = ABOUT.FRX:0000
ScaleHeight = 495
ScaleWidth = 495
TabIndex = 7
Top = 3120
Width = 495
         Width
                                   = 495
     End
     Begin Timer Timer1
         \begin{array}{rcl} \text{Interval} &=& 15000\\ \text{Left} &=& 120\\ \text{Top} &=& 3120 \end{array}
     End
     Begin Label Label1
         Alignment = 2 'Center
Caption = "August 1994"
Height = 255
Index = 8
          Index
                                    =
                                           0
          Left
          TabIndex
                                   =
                                           5
                                           2760
                                    =
          Тор
                                         3615
          Width
                                   =
     End
     Begin Label Label1
          gin Label Labell
Alignment = 2 'Center
Caption = "Nuclear Engineering Department"
                                           255
          Height
                                  =
          Index
                                    -
                                            7
          Left
                                    ---
                                           0
          TabIndex
                                     =
                                           4
                                           2400
          Тор
                                   Ξ
                                           3615
          Width
                                    =
     End
     Begin Label Labell
                                           2 'Center
          Alignment =
                                            "The University of Tennessee, Knoxville"
          Caption
                                    ----
                              =
          Height
                                           255
          Index
                                           6
          Left
                                    =
                                           0
```

 
 TabIndex
 =
 3

 Top
 =
 2040

 Width
 =
 3615
 End Begin Label Labell gin Label Labell Alignment = 2 'Center Caption = "Ali S. Erbay" Height = 255 Index = 5 Left = 0 TabIndex = 2 Top = 1680 Left TabIndex = 2 Top = 1680 Width = 3615 End Begin Label Label1 Alignment = 2 'Center Caption = "by" Height = 255 Index = 4 = 4 = 0 Left 
 TabIndex
 =
 1

 Top
 =
 1320

 Width
 =
 3615
 End Begin Label Labell Alignment = 2 Center Caption = "Version 2.0" Height = 255 Index = 9 Index = 0 = 6 Left Lett TabIndex Top 6 = 720 = 3615 End Begin Label Labell Alignment = 2 'Center Caption = "SIGNAL VALIDATION SYSTEM" Height = 375 Index = 0 Left = 0 Left = 0 = 0 TabIndex = 240 Тор = 3615 Width End End Sub Timer1\_Timer () Unload about End Sub VERSION 2.00 RSION 2.00 gin Form Norm BackColor = &H00C0C0C0& BorderStyle = 3 'Fixed Double Caption = "Normalize Plot with" ClientHeight = 3735 ClientLeft = 495 ClientTop = 1275 ClientWidth = 5115 ControlBox = 0 'False Height = 4140 Left = 435 LinkTopic = "Form1" MaxButton = 0 'False MinButton = 0 'False ScaleHeight = 3735 ScaleWidth = 5115 Top = 930 Width = 5235 Begin SSCommand Command3D2 Begin Form Norm Begin SSCommand Command3D2 Caption = "Cancel" 3 'Inset w/light shading Font3D \_ = 3 + 2= 495 = 2640 = 25 = 3120 = 1215 Height Left TabIndex Тор Width -1215 End Begin SSCommand Command3D1

Caption = "OK" Font3D = 3 'Inset w/light shading Height = 495 Left = 1320 TabIndex = 24 Top = 3120 TabIndex Top Width = 3120 1215 Width End Begin TextBox Text1 gin TextBox Text1 BackColor = &H00C0C0C0& BorderStyle = 0 'None ForeColor = &H00FF0000& Height = 285 Index = 7 Left = 3480 TabIndex = 15 Top = 2640 Width = 855 d End Begin TextBox Text1 gin TextBox Text1 BackColor = &H00C0C0C0& BorderStyle = 0 'None ForeColor = &H00FF0000& Height = 285 Index = 6 Left = 3480 TabIndex = 14 Top = 2280 Width = 855 d End Begin TextBox Textl gin rextBox Text1
BackColor = &H00C0C0C0&
BorderStyle = 0 'None
ForeColor = &H00FF0000&
Height = 285
Index = 5
Loft = 2000 Index = 5 Left = 3480 TabIndex = 13 Top = 1920 Width = 855 End End Begin TextBox Text1 BackColor = &H00C0C0C0& BorderStyle = 0 'None ForeColor = &H00FF0000& Height = 285 Index = 4 Left = 3480 TabIndex = 12 Top = 1560 Width = 855 End End End Begin TextBox Textl BackColor = &H00C0C0C0C& BorderStyle = 0 'None ForeColor = &H00FF0000& Height = 285 Index = 3 Left = 3480 mebradem = 11 
 TabIndex
 =
 11

 Top
 =
 1200

 Width
 =
 855
 1200 End Begin TextBox Text1 BackColor = &H00C0C0C0& BorderStyle = 0 'None ForeColor = &H00FF0000& Height = 285 Index = 2 3480 Left -TabIndex = 10 Тор = 840 z Width 855 End Begin TextBox Text1 BackColor = &H00C0C0C0& BorderStyle = 0 'None ForeColor = &H00FF0000&

Height	=	285
Index	Ξ	1
Leit	-	3480
Tabindex	=	9
Width	_	400 855
End	-	000
Begin TextBox Text	:1	
BackColor	-	&H00C0C0C0&
BorderStyle	=	0 'None
ForeColor	Ŧ	&H00FF0000&
Height		285
Loft	-	3480
TabIndex	_	8
Тор	=	120
Width	=	855
End		
Begin Label Label	L6	
BackColor		&HUUCUCUCU&
Height		255 255
Left	=	4440
TabIndex	=	23
Тор	=	2640
Width	-	615
End	~	
BackColor	. 5	5.H00C0C0C05
Caption	=	"Kbh"
Height		255
Left	=	4440
TabIndex	Ξ	22
Тор	=	2280
Width	=	615
Begin Label Labell	4	
BackColor		&H00C0C0C0&
Caption	=	"Kbh"
Height	=	255
Left	=	4440
TabIndex	-	21
Top Width	-	1920
End	_	015
Begin Label Labell	3	
BackColor	=	&H00C0C0C0&
Caption	Ξ	"DegF"
Height	Arra	255
TabIndox	-	20
Top		1560
Width	=	615
End		
Begin Label Labell	. 2	
BackColor	=	&HOOCOCOCO&
Height	=	"Degr" 255
Left	=	4440
TabIndex	=	19
Тор	=	1200
Width	-	615
End Rogin Labol Labol1	1	
BackColor	=	&H00C0C0C0&
Caption		"DegF"
Height	=	255
Left	=	4440
TabIndex	=	18
Top Width	-	840 615
End	_	010
 Begin Label Labell	LO	
BackColor	=	&H00C0C0C0&
Caption	=	"Psig"
Height		255
TabIndex	=	17
	-	

Top Width	=	480 615	
End			
Begin Label Label9			
BackColor	=	&HUUCUCUCU&	
Caption	=	"8" Эсс	
Left	-	4440	
TabIndex	-	16	
Тор	=	120	
Width	=	615	
End			
Begin Label Label8			
BackColor		&H00C0C0C0&	
Caption		"1P0403A	:"
Height	=	375	
Leit		120	
Tabindex	-	7	
Width	_	3255	
End		222	
Begin Label Label7			
BackColor	=	&H00C0C0C0&	
Caption	=	"1F0405A	: "
Height	=	375	
Left		120	
TabIndex	=	6	
Top	=	2280	
Width	=	3255	
End Pogin Labol Labol6			
BackColor		£H00C0C0£	
Caption	=	"1F0403A	. 0
Height	=	375	•
Left	=	120	
TabIndex	=	5	
Тор	=	1920	
Width	=	3255	
End			
Begin Label Labels		1100000000	
Caption	-	#100C0C0C0&	
Height	_	375	:
Left	=	120	
TabIndex	=	4	
Тор	Ξ	1560	
Width	=	3255	
End			
Begin Label Label4			
BackColor	=	&HOOCOCOCO&	
Caption	=	" 110419A	:"
Loft	-	375	
TabIndex	_	3	
Top	=	1200	
Width	=	3255	
End			
Begin Label Label3			
BackColor	=	&H00C0C0C0&	
Caption	=	"1T0403A	: "
Height	=	375	
TabIndex	-	2	
Тор	-	840	
Width	=	3255	
End			
Begin Label Label2			
BackColor	=	&H00C0C0C0&	
Caption	=	"Steam Generator Pressure :"	
Height	=	255	
Leit TabIndov		1	
Top	_	480	
Width	=	3255	
End			
Begin Label Labell			
BackColor	=	&H00C0C0C0&	
Caption	=	"Steam Generator Wide Range Level:"	

```
= 255
= 120
      Height
      Left
      TabIndex
                      =
                            0
      Тор
                        =
                            120
      Width
                           3255
                       End
End
Sub Command3D1_Click ()
 Open "norm.dat" For Output As #5
norm_data(1) = Val(Text1(0).Text)
 norm_data(2) = Val(Text1(1).Text)
 norm_data(3) = Val(Text1(1).Text)
 norm_data(4) = Val(Text1(1).Text)
 norm_data(5) = Val(Text1(1).Text)
 norm_data(6) = Val(Text1(0).Text)
 norm_data(7) = Val(Text1(1).Text)
 norm_data(8) = Val(Text1(0).Text)
 norm_data(9) = Val(Text1(1).Text)
 For \overline{i} = 0 To 7
 norm_data(i + 10) = Val(Text1(i).Text)
  Print #5, norm_data(i + 10)
 Next i
 Close #5
 For i = 1 To 96
  For j = 1 To 17
   plot.graph1.ThisSet = j
   plot.graph1.ThisPoint = i
    If going_to_plot(j) Then plot.graph1.GraphData = plot_data(i, j) / norm_data(j) Else
plot.graph1.GraphData = plot.graph1.YAxisMin
 Next j
 Next i
 plot.graph1.drawmode = 3
 norm.Hide
End Sub
Sub Command3D2_Click ()
 For i = 0 To 7
 norm.Text1(i).Text = norm_data(i + 10)
 Next i
 norm.Hide
End Sub
VERSION 2.00
Begin Form plot
                    = &H00C0C0C0&
   BackColor
                  = "Hist
= 8715
= -15
= 300
   Caption
                          "History of SV for Steam Generator A - Unit 1"
   ClientHeight
   ClientLeft
   ClientTop
                    = 12000
= 9120
   ClientWidth
   Height
                        9120
                    = PLOT.FRX:0000
   Icon
                  = PLOT.FR.

= -75

= "Form2"

= 0 'Fa:

= 8715

= 12000

= -45

= 12120
   Left
   LinkTopic
   MaxButton
                              'False
   ScaleHeight
   ScaleWidth
   Top
   Width
   Begin SSCommand Command3D6
      Caption = "More GCC"
Font3D = 3 'Inset w/light shading
                       = 495
= 2640
      Height
      Left
                       = 6
= 81
      TabIndex
      Тор
                            8160
                           1215
      Width
                       =
   End
   Begin SSCommand Command3D1
      Caption = "Main"
Font3D = 3 'Inset w/light shading
                      = 495
= 1320
= 5
= 8160
      Height
      Left
      TabIndex
      Тор
      Width
                       1215
   End
```

```
224
```

```
Begin SSCommand Command3D4
        Caption = "Y-Axis"
        Font3D
Height
                                    3
                              -
                                        'Inset w/light shading
        \begin{array}{rcl} \text{FollSD} &=& 3 \\ \text{Height} &=& 495 \\ \text{Left} &=& 6600 \\ \text{TabIndex} &\approx& 4 \\ \text{Top} &=& 8160 \\ \text{Width} &=& 1215 \end{array}
    End
    Begin SSCommand Command3D3
       gin SSCommand Command3D3
Caption = "Nominal"
Font3D = 3 'Inset w/light shading
Height = 495
Left = 5280
TabIndex = 3
Top = 8160
Width = 1215
d
    End
    Begin SSCommand Command3D2
       gin Sscommand Command3D2Caption=Font3D=3'Inset w/light shadingHeight=495Left=3960TabIndex=2Top=8160Width=1215d
    End
    Begin GRAPH Graph1
        AsciiFSize = "70~70~70~70"
                                   AsciiLabel
                                                                                       =
                                                                                                            "DD-MMM-YYYY
HH:MM:SS.ss----DD-MMM-YYYY
       HH:MM:SS.ss-----1"
       Indicate=1TickEvery=4Top=120Width=11775YAxisMax=1.2YAxisMin=0.8YAxisPos=2YAxisStyle=2YAxisTicks=4
        TabIndex
TickEvery
Top
Width
    End
    Begin SSPanel Panel3D1
       gin SSPanel Panel3D1
BackColor = &H00C0C0C0&
BevelInner = 1 'Inset
Caption = "Last SV at DD-MMM-YYYY HH:MM:SS.ss"
Font3D = 1 'Raised w/light shading
Height = 495
Left = 7920
TabIndex = 0
Top = 8160
Width = 3975
d
    End
End
Sub Command3D1_Click ()
 plot.WindowState = 1
 display.Show
End Sub
Sub Command3D2_Click ()
 signals.Show
End Sub
Sub Command3D3_Click ()
 norm.Show
End Sub
```

Sub Command3D4\_Click () yaxis.Show End Sub Sub Command3D5\_Click () graphl.DrawMode = 5 printer.EndDoc End Sub Sub Command3D6 Click () plot.WindowState = 1 gcc\_plot.Show End Sub VERSION 2.00 gin Form signals BackColor = &H00C0C0C0& BorderStyle = 3 'Fixed Double Caption = "Signals to Plot" ClientHeight = 6375 ClientLeft = 3705 ClientTop = 1845 ClientWidth = 2790 ControlBox = 0 'False Height = 6780 Left = 3645 LinkTopic = "Form1" MaxButton = 0 'False MinButton = 0 'False ScaleHeight = 6375 ScaleWidth = 2790 Top = 1500 Width = 2910 Begin SSCheck Check3D2 Begin Form signals Begin SSCheck Check3D2 

 gin SSCheck Check3D2

 Caption
 =
 "Inputs:"

 Font3D
 =
 0<'None</td>

 Height
 =
 375

 Left
 =
 120

 TabIndex
 =
 14

 Top
 =
 4080

 Width
 =
 2535

 Top Width = 2535 End gin SSCheck Check3D1 Caption = "KFT Pressure Estimate" Font3D = 0 'None Height = 375 Index = 10 Left = 120 TabIndex = 13 Top = 3720 Width - 2525 Begin SSCheck Check3D1 = 2535 Width End Begin SSCheck Check3D1 Caption = "KFT Level Estimate" Font3D = 0 'None = 0 Height = 375 Index = 9 Left = 120 TabIndex = 12 Top = 3360 Width = 2535 3360 2535 End Begin SSCheck Check3D1 "ANN Pressure Estimate" Caption = = "ANN Pres = 0 'None = 375 = 8 = 120 = 11 = 3000 Font.3D Height Index Left TabIndex Тор -----3000 = Width 2535 End Begin SSCheck Check3D1 In Definition="FCaption="FFont3D=0Height=37Index=7 "ANN Level Estimate" 0 'None 375

Left = 120 TabIndex = 10 Top = 2640 Width = 2535 End Begin SSCheck Check3D1 Caption = "PEM Pressure Estimate" Font3D = 0 'None 

 Height
 =
 375

 Index
 =
 6

 Left
 =
 120

 TabIndex
 =
 9

 Top
 =
 2280

 Width

 Top Width 2280 = 2535 End Begin SSCheck Check3D1 Caption = "PEM Level Estimate" Font3D = 0 'None 
 Height
 =
 375

 Index
 =
 5

 Left
 =
 120

 TabIndex
 =
 8
 375 TabIndex Top Width 1920 = 2535 End Begin SSCheck Check3D1 gin SSCheck Check3D1 Caption = "GCC Pressure Estimate" Font3D = 0 'None Height = 375 Index = 4 Left = 120 TabIndex = 7 Top = 1560 Width = 2535 d End Begin SSCheck Check3D1 

 gin SSCheck Check3D1

 Caption
 =
 "1P0402A"

 Font3D
 =
 0 'None

 Height
 =
 375

 Index
 =
 3

 Left
 =
 120

 TabIndex
 =
 6

 Top
 =
 1200

 Width
 =
 2535

 d

 End Begin SSCheck Check3D1 Caption = "1P0401A" Font3D = 0 'None Height = 375 Index = 2 Left = 120 TabIndex = 0 Top = 840 Width = 2535 End End End Begin SSCheck Check3D1 gin SSCheck Check3D1 Caption = "1P0400A" Font3D = 0 'None Height = 375 Index = 1 Left = 120 TabIndex = 5 Top = 480 Width = 2535 d End Begin SSCheck Check3D1 Caption = "1L0403A" Font3D = 0 'None Height = 375 Index = 0= 120 Left = 4 TabIndex = 120 = 2535 Top Width End Begin SSCommand Command3D2 Caption = "Cancel" Font3D = 3 'Inset w/light shading

```
Height
                          495
                      -
      Left
                         1440
                      =
      TabIndex
                      -
                          3
      Тор
                      =
                          5760
                          1095
      Width
                      =
   End
   Begin SSCommand Command3D1
               = "OK"
= 3 'Inset w/light shading
      Caption
      Font3D
      Height
                      =
                          495
                         240
      Left
                      -
      TabIndex
                      =
                          5760
      Тор
                      -
      Width
                      ---
                          1095
   End
   Begin Labell Labell
      BackColor
                     Ξ
                         &H00C0C0C0&
      Caption
                          "1T0406A 1T0419A 1T0418A 1F0403A 1F0405A 1P0403A"
                      =
      Height
                      ÷
                          1215
                          600
      Left.
                      =
      TabIndex
                      -
                          1
                          4440
      Тор
                      -----
      Width
                      =
                          855
   End
End
Sub Check3D2_Click (Value As Integer)
 If Value Then
  If check3dl(4).Value Then
   check3d1(1).Value = -1
   check3dl(2).Value = -1
   check3d1(3).Value = -1
 End If
 End If
 If check3d1(5).Value Then check3d1(0).Value = -1
If check3d1(6).Value Then check3d1(3).Value = -1
End Sub
Sub Command3Dl_Click ()
For i = 0 To 10
 going_to_plot(i + 1) = check3d1(i).Value
Next i
 If check3dl(11).Value Then
 old_inp_checked = -1
 If check3dl(5).Value Then
   going_to_plot(16) = -1
   going_to_plot(17) = -1
  End If
  If check3dl(6).Value Then
   going_to_plot(13) = -1
   going_to_plot(14) = -1
   going_to_plot(16) = -1
  End If
  For j = 7 To 10
   If check3d1(j) Then
   For i = 12 To 17
    going_to_plot(i) = -1
   Next i
   End If
 Next j
 Else
 For i = 12 To 17
  going_to_plot(i) = 0
 Next i
End If
plot.Graph1.ThisSet = 1
plot.Graph1.ThisPoint = 1
 If check3d1(0).Value Then plot.Graph1.LegendText = "1L0403A" Else plot.Graph1.LegendText
= "'
plot.Graph1.ThisSet = 2
plot.Graph1.ThisPoint = 2
If check3d1(1).Value Then plot.Graphl.LegendText = "1P0400A" Else plot.Graphl.LegendText
<del>...</del> п.п
plot.Graph1.ThisSet = 3
plot.Graph1.ThisPoint = 3
If check3dl(2).Value Then plot.Graph1.LegendText = "1P0401A" Else plot.Graph1.LegendText
= ""
plot.Graph1.ThisSet = 4
plot.Graph1.ThisPoint = 4
```

If check3d1(3).Value Then plot.Graph1.LegendText = "1P0402A" Else plot.Graph1.LegendText plot.Graph1.ThisSet = 5 plot.Graph1.ThisPoint = 5 If check3d1(4).Value Then plot.Graph1.LegendText = "GCC Pressure Estimate" Else plot.Graph1.LegendText = plot.Graph1.ThisSet = 6 plot.Graph1.ThisPoint = 6 If check3d1(5).Value Then plot.Graphl.LegendText = "PEM Level Estimate" Else plot.Graph1.LegendText = plot.Graph1.ThisSet = 7 plot.Graph1.ThisPoint = 7 If check3d1(6).Value Then plot.Graph1.LegendText = "PEM Pressure Estimate" Else plot.Graphl.LegendText = plot.Graph1.ThisSet = 8 plot.Graph1.ThisPoint = 8 If check3d1(7).Value ' plot.Graph1.LegendText = "' Then plot.Graph1.LegendText = "ANN Level Estimate" Else plot.Graphl.ThisSet = 9
plot.Graphl.ThisPoint = 9 If check3d1(8).Value Then plot.Graph1.LegendText = "ANN Pressure Estimate"
plot.Graph1.LegendText = "" Else plot.Graph1.ThisSet = 10 plot.Graph1.ThisPoint = 10 If check3d1(9).Value Then plot.Graphl.LegendText = "KFT Level plot.Graph1.LegendText = "" Estimate" Else plot.Graph1.ThisSet = 11 plot.Graph1.ThisPoint = 11 If check3dl(10).Value Ther. plot.Graph1.LegendText = "KFT Pressure Estimate" plot.Graph1.LegendText = "" Else plot.Graph1.ThisSet = 12 plot.Graph1.ThisPoint = 12 If going\_to\_plot(12) Then plot.Graph1.LegendText = "1T0406A" Else plot.Graph1.LegendText = "" plot.Graph1.ThisSet = 13 plot.Graph1.ThisPoint = 13 If going\_to\_plot(13) Then plot.Graph1.LegendText = "1T0419A" Else plot.Graph1.LegendText plot.Graph1.ThisSet = 14 plot.Graph1.ThisPoint = 14 If going\_to\_plot(14) Then plot.Graph1.LegendText = "1T0418A" Else plot.Graph1.LegendText ---plot.Graph1.ThisSet = 15 plot.Graphl.ThisPoint = 15 If going\_to\_plot(15) Then plot.Graph1.LegendText = "1F0403A" Else plot.Graph1.LegendText = "" plot.Graphl.ThisSet = 16 plot.Graph1.ThisPoint = 16 If going\_to\_plot(16) Then plot.Graph1.LegendText = "1F0405A" Else plot.Graph1.LegendText = 0.0 plot.Graph1.ThisSet = 17
plot.Graph1.ThisPoint = 17 If going\_to\_plot(17) Then plot.Graph1.LegendText = "1P0403A" Else plot.Graph1.LegendText plot.Graph1.DrawMode = 3 signals.Hide End Sub Sub Command3D2\_Click () For i = 0 To 10check3d1(i).Value = going\_to\_plot(i + 1) Next If old\_inp\_checked Then check3d1(11) = -1signals.Hide End Sub VERSION 2.00 Begin Form yaxis &H00C0C0C0& BackColor 1.00 BorderStyle = 3 'Fixed Double "Display Plot in the Range of" Caption ÷ ClientHeight = 1440 7710 ClientLeft ----3675 ClientTop -ClientWidth 3030 -'False ControlBox = 0 1845 Height = Left  $\equiv$ 7650

LinkTopic = "Form3" MaxButton = 0 'False MinButton = 0 'False ScaleHeight = 1440 ScaleWidth = 3030 Top = 3330 Width = 3150 Peggin CCCemmand2D2 Gin SSCommand CommandsCaption= "Cancel"Font3D= 3 'Inset w/light shadingHeight= 495Left= 1560TabIndex= 5Top= 840Width= 1215 Begin SSCommand Command3D2 End Begin SSCommand Command3D1 Gaption = "OK" Font3D = 3 'Inset w/light shading Height = 495 Left = 240 TabIndex = 4 Top = 840 Width = 1215 Er.d Begin TextBox Text2 BackColor = &H00C0C0C0& BorderStyle = 0 'None ForeColor = &H00FF0000& Height = 285 Left = 2400 Left ---2400 = 3 = 480 TabIndex Тор = 375 Width End Begin TextBox Text1 gin TextBox TextI BackColor = &H00C0C0C0& BorderStyle = 0 'None ForeColor = &H00FF0000& Height = 285 Left = 2400 TabIndex = 2 Top = 120 Width = 375 End Begin Label Label2 BackColor = &H00C0C0C0& Caption = "Y-Axis Maximum Value:"
= 255 255 Height Left = 360 TabIndex = 1 Тор = 480 2055 Width = End Begin Label Label1 BackColor = &H00C0C0C0& Caption = "Y-Axis Minimum Value :" Height = 255 = 255 = 360 = 0 120 Height Left TabIndex 120 Тор -Width = 2055 End End Sub Command3D1\_Click () plot.Graphl.yaxismin = Val(text1.text)
plot.Graph1.yaxismax = Val(text2.text) plot.Graph1.DrawMode = 3 yaxis.Hide End Sub Sub Command3D2\_Click () text1.text = plot.Graph1.yaxismin
text2.text = plot.Graph1.yaxismax yaxis.Hide End Sub Sub Form\_Load ()
```
text1.text = plot.Graph1.yaxismin
text2.text = plot.Graph1.yaxismax
End Sub
Global mchan(5), alpha, beta, bounda, boundb
Global erb(5), var0(5), bias(5), nexcl(5)
Global mstdd(5), mstdn(5), sii(5), sum(5), sd(5), snum(5)
Global meas(5), darray(5, 3), sprtb(5), excl(5), tm(5, 1000)
Global BSETTO0(5), nplace(5), ninclp(5), dbias(5), nbias(5)
Global index(5), x(5)
Global index(5), x(5)
Global jinclp, jexclp
Global jinclp, jexclp
Global deger(12), eskideger(4)
Global g(2, 2), po(2, 2), p(2, 2), tmp(2, 2), tmpi(2, 2), f(2, 2)
Global decision(96, 4)
Global filename$, numskip, zaman$, eskizaman$
Global alarm(2, 4), old_inp_check
```

## **APPENDIX F**

## **Code Listing for Input / Output Interface**

C C C OUTVALUE - UT PROGRAM IMPLICIT INTEGER\*4 (A-Z) '(\$IODEF)' INCLUDE '(\$SSDEF)' INCLUDE INCLUDE 'DATAO: [SAIPMS.INCLUDE] SYSPAR.I INCLUDE 'DATAO: [SAIPMS.INCLUDE] MESTAB.I INCLUDE 'DATAO: [SAIPMS.INCLUDE] POINTS.I . 1 INCLUDE 'DATAO: [SAIPMS.INCLUDE] CVTTAB.I ı. INTEGER\*4 IRETURN INTEGER\*4 MESPTR ! INDEX FOR POINT INTEGER\*4 CYCLE С MAXIMUM NUMBER OF POINTS IS IMAX PARAMETER (IMAX=200) character\*23 datetime CHARACTER\*8 ZZPID(1:IMAX),ZPID OUTVAL(1:IMAX), deltat outqua(1:IMAX) REAL integer\*2 OPEN (1,FILE='OUTVALUE.INP',TYPE='UNKNOWN') OPEN (2, TYPE='UNKNOWN', FILE='OUTVALUE.OUT', CARRIAGECONTROL='LIST', SHARED) REWIND(1) REWIND(2) NUMPTS=0 read(1,\*) deltat DO 1 I=1,IMAX READ (1,'(A8)',END=310) ZZPID(I) NUMPTS=NUMPTS+1 1 CONTINUE 310 CONTINUE CLOSE (UNIT=1) 1000 CONTINUE status=lib\$date\_time(datetime) DO 2 I=1,NUMPTS ZPID=ZZPID(I) CALL GNVERMES (IRETURN, ZPID, MESPTR) IF (MESPTR .NE. -1 ) THEN WRITE (5,\*) 'TYPE: ', IME\_TYPE(MESPTR) С IF (IME\_TYPE(MESPTR) .EQ. IDA\_EXTR) THEN outqua(I)=ICV\_QUAL (MESPTR) OUTVAL(I)=XCV\_EU (MESPTR) ELSE IF (IME\_TYPE(MESPTR) .EQ. 8) THEN outqua(I)=ICV\_QUAL (MESPTR)

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```
OUTVAL(I)=XCV_EU (MESPTR)
           ELSE IF (IME_TYPE(MESPTR) .EQ. IDA_EXTL) THEN
                outqua(I)=ICV_QUAL (MESPTR)
               OUTVAL(I)=ICV_EU (MESPTR)
            ELSE
           OUTVAL(I)=0.0
outqua(I)=0
END IF
       END IF
2
       CONTINUE
       REWIND(2)
       write(2,*) datetime
       DO 3 I=1,NUMPTS
        WRITE(2,*) OUTVAL(I),outqua(I)
3
       CONTINUE
       CALL LIB$WAIT(deltat)
       GOTO 1000
       END
```

## VITA

Ali Seyfettin Erbay was born in Bruchsal, Germany on July 19, 1967. He finished Schönbornschule and Stirumschule primary schools in Germany and came to Türkiye in 1978. He finished Beylerbeyi Primary School and attended Beylerbeyi Middle School for one year. Thereafter, he moved to Izmir with his family, where he finished Esrefpasa Middle School and Atatürk High School. In 1985, he entered the Nuclear Engineering Department of Hacettepe University in Ankara, Türkiye. He received his Bachelor of Science degree in Nuclear Engineering in June 1990. In September 1990, he entered the Master of Science program of the Computer Science and Engineering Department at Hacettepe University, where he also worked as a research assistant until December 1991. In January 1992, he entered the Nuclear Engineering Department of The University of Tennessee, and in December 1994, he received his Master of Science degree in Nuclear Engineering. He is presently a research assistant and a doctoral student in the same department.