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I am submitting herewith a dissertation written by Jeffery M. Dix entitled "Configurable Low Power Analog Multilayer Perceptron." I have examined the final electronic copy of this dissertation for form and content and recommend that it be accepted in partial fulfillment of the requirements for the degree of Doctor of Philosophy, with a major in Electrical Engineering.

Benjamin J. Blalock, Major Professor

We have read this dissertation and recommend its acceptance:

Vasilios Alexiades, Jeremy H. Holleman III, Lynne E. Parker

Accepted for the Council:

Dixie L. Thompson

Vice Provost and Dean of the Graduate School

(Original signatures are on file with official student records.)

# Configurable Low Power Analog Multilayer Perceptron

A Dissertation Presented for the  
Doctor of Philosophy  
Degree  
The University of Tennessee, Knoxville

Jeffery M. Dix

May 2018

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*To my Mom and Dad: you always pushed me to surpass my limits and test my boundaries.*

*I would not have made it this far without your support and love.*

# Acknowledgements

I would like to thank Dr. Blalock, my lab colleagues, and ICASL for providing me with a great environment to learn and develop analog circuits. I would also like to thank Dr. Holleman and his graduate students for their knowledge and support during the development of my PhD work. Lastly, I would like to thank the University of Tennessee and all of its wonderful professors for the enjoyable and supportive culture that is in place in Knoxville.

*Engineers like to solve problems. If there are no problems handily available, they will create their own problems. -Scott Adams*

# Abstract

A configurable, low power analog implementation of a multilayer perceptron (MLP) is presented in this work. It features a highly programmable system that allows the user to create a MLP neural network design of their choosing. In addition to the configurability, this neural network provides the ability of low power operation via analog circuitry in its neurons. The main MLP system is made up of 12 neurons that can be configurable to any number of layers and neurons per layer until all available resources are utilized. The MLP network is fabricated in a standard  $0.13\text{ }\mu\text{m}$  CMOS process occupying approximately  $1\text{ mm}^2$  of on-chip area. The MLP system is analyzed at several different configurations with all achieving a greater than 1 Tera-operations per second per Watt figure of merit. This work offers a high speed, low power, and scalable alternative to digital configurable neural networks.

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# Chapter 1

## Introduction

### 1.1 Background

Artificial neural networks (ANNs) are networks that are used for machine learning and are inspired by biological neural structures (i.e. the brains of animals). ANNs attempt to mimic these biological neural structures in how they function. For example, an ANN can be used to approximate a function that is dependent upon a large set of generally unknown inputs [26]. There exist many different types of neural network designs with each being highly dependent upon how data is to be interpreted. For the case of a supervised learning structure with perceptrons [26], a single layer perceptron interprets data linearly whereas the multilayer perceptron (MLP) has the ability to arbitrarily classify a set of data with nonlinear functions [1]. Multilayer perceptrons are advantageous structures because of their ability to compute in parallel several different inputs, which are then passed through their overall algorithm as quickly as possible.

Multilayer perceptrons are a type of artificial neural network that perform computations on a set of data using simple units with weighted connections. The structure of a MLP, in its most basic form, consists of an input layer, a hidden layer, and an output layer. The input layer takes the set of data to be analyzed and passes it on to the hidden layer(s). The hidden layer may be made up of one or more layers that take the outputs from the previous layer, multiply them with a weight, and output this weighted value via a nonlinear activation function. Each layer consists of one or more neurons that create the overall ANN

functionality. Two of the common nonlinear activation functions are the sigmoid (equation 1.2) and the hyperbolic tangent (equation 1.3) functions with the general form shown in equation 1.1.

$$y_i(\mathbf{x}) = \phi(\mathbf{w}'_i \mathbf{x} + b_i) = \phi(z_i) \quad (1.1)$$

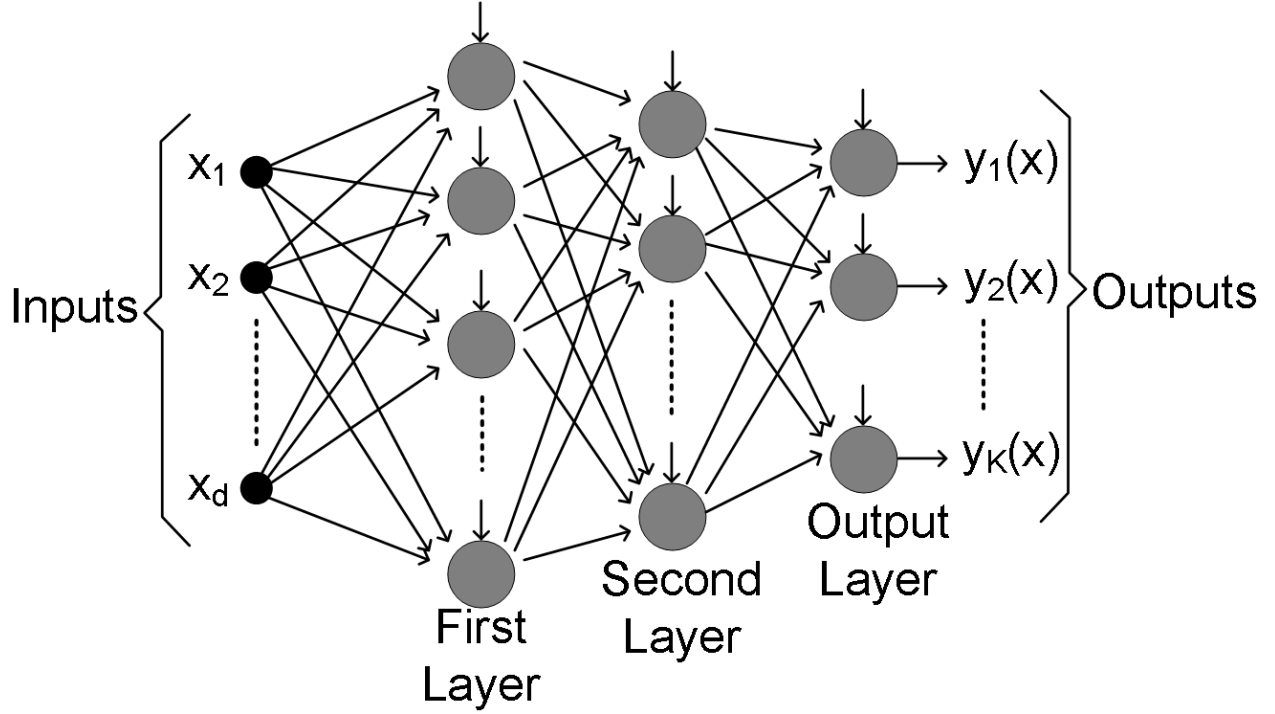
where  $\mathbf{x}$  is the vector of input values,  $\phi()$  is the nonlinear training function,  $\mathbf{w}'_i$  is the vector containing the weight values, and  $b_i$  is the bias for a given neuron.

$$y_i(\mathbf{x}) = \frac{1}{1 + \exp(-z_i)} \quad (1.2)$$

$$y_i(\mathbf{x}) = \frac{\exp(z_i) - \exp(-z_i)}{\exp(z_i) + \exp(-z_i)} \quad (1.3)$$

The output layer receives the final hidden layer's output, multiplies that output with another weight, and then again passes the new value through a non-linear function to produce the final output. Figure 1.1 shows a MLP with two hidden layers. A distinct characteristic of a MLP ANN is that every neuron will output to all of the neurons of the subsequent layer [1].

Typically, the hidden and output layers are constructed of the same signal pathway: inputs from previous layer being weighted, then summed with the other weighted inputs, and finally passed through an activation function that will either output the final target value or pass the output on to the next layer neurons. Figure 1.2 details a simple block diagram of the arithmetic in a node within a MLP. In a MLP, the weights are adjusted by training the overall ANN to have as little error as possible between its final outputs and assumed final target values. Some standard training criteria consist of least squares error and cross-entropy as well as other algorithms depending upon a designer's constraints [1]. Through training of the MLP, the ANN provides outputs that are close to the theoretical values that can be obtained mathematically. A standard MLP output can take the form of the following:



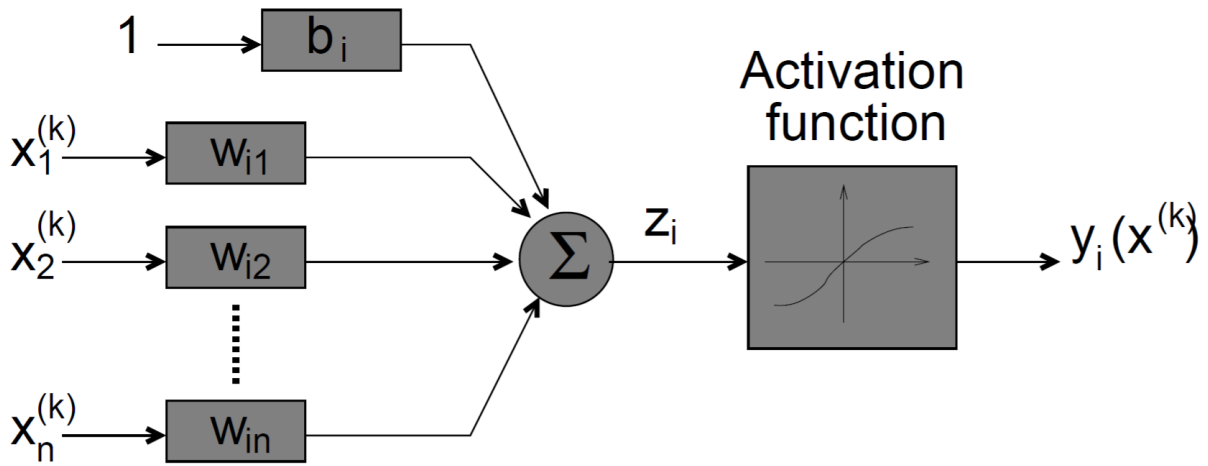
**Figure 1.1:** Two Hidden Layer MLP Example.

$$y_i(x^k) = \phi\left(\sum_{j=1}^n w_{ij}x_j^k + b_i\right) \quad (1.4)$$

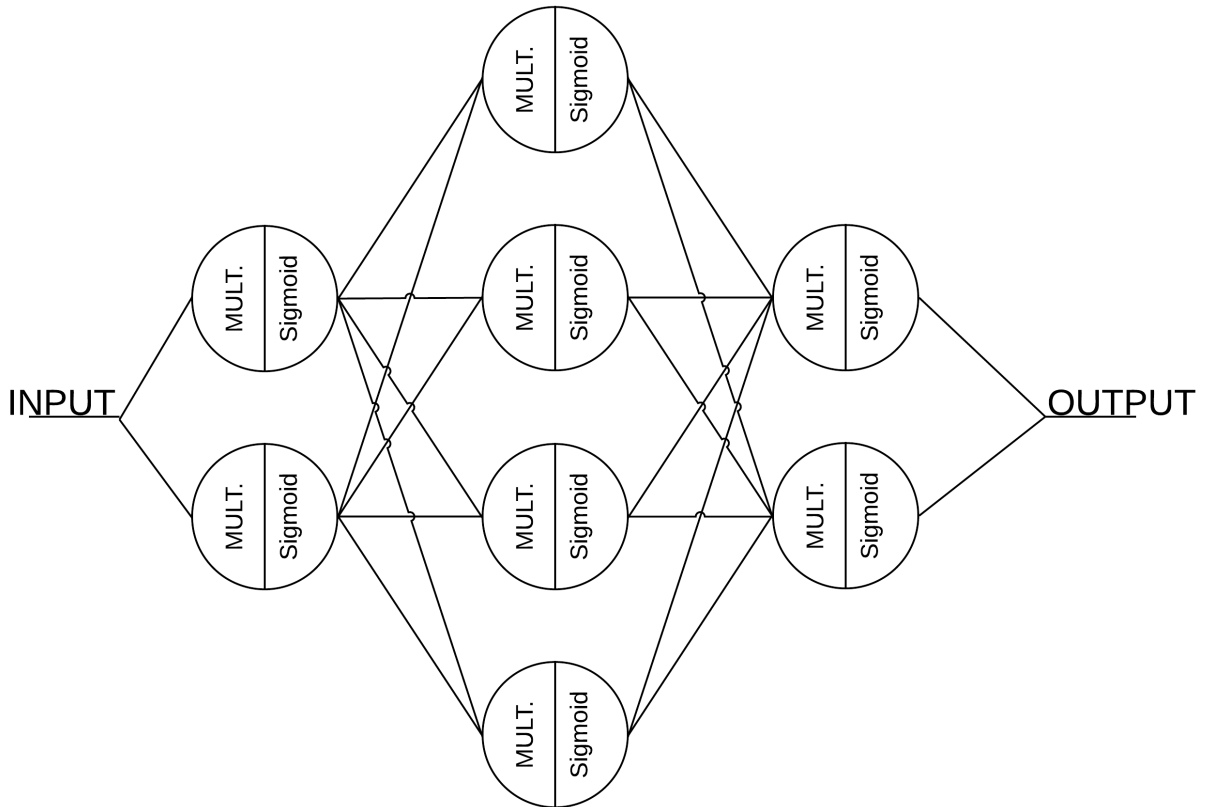
where  $\phi()$  represents the nonlinear activation function,  $w_{ij}$  represents the training weight,  $x_j(k)$  represents the input value, and  $b_i$  represents the bias for a given neuron so that a neuron's output behaves as expected and is not saturated towards a high or low state [1].

Multilayer perceptrons are a useful type of artificial neural network that has been thoroughly developed for the past few decades in terms of complexity and capabilities. A typical use for a MLP is the classification of a set of data that is not linearly separable [1]. The classification of the data allows a complex set of data with a high number of dimensions to be broken down into a simpler set of data with fewer dimensions. The MLP is a versatile construct but can also be implemented in such a fashion that the network is too complex or consumes too much operational power to be useful in certain applications. A general MLP structure with its base neuron elements can be seen in Figure 1.3.





**Figure 1.2:** MLP Basic Neuron Block Diagram [1].



**Figure 1.3:** General MLP Structure.

### 1.1.1 Motivation

The complexity and power consumption of a MLP are critical performance characteristics that need to be optimized in order to produce the most efficient neural network possible for a particular problem. The complexity of a MLP can be addressed in many ways. The most popular method among designers currently is utilizing a field programmable gate array (FPGA) to easily and efficiently change the architecture of the MLP seamlessly. While this digital hardware based method provides the configurability that designers want, the FPGA does not efficiently optimize power consumption at the transistor level and can lead to a higher power use for the overall design. Another method to add configurability to a MLP neural network is to manually design circuit blocks on an integrated circuit (IC). This method can provide nearly the same performance characteristics as a FPGA but with greater transparency and control over every device in the network [27].

While the configurability of a custom IC will be limited by the total number of blocks in the overall design, the IC can boast better performance characteristics by leveraging focused design techniques to limit travel time/distance for important signals between MLP nodes. Overall, with these two methods in mind, configurability of a MLP ANN is a key design parameter that allows the network as a whole to function in an optimal manner with the ability to turn off and on sections of the ANN without penalty (and in most cases some benefit) to the flow of data. Even further, the data analysis can greatly benefit from a configurable design that can break a large data stream apart and operate simultaneously on different sections of the data at the same time. This operability could greatly reduce the overall computation time or increase the data transmission rate in the ANN.

After considering the configurability of a MLP, the overall power consumption of a particular network needs to be ascertained. The goal of the ANN is to provide the highest number of computations per second per Watt of power. The tradeoff in this case is that generally the more power one can supply a MLP ANN the more computations per second it should be able to perform. However, the downside of giving a MLP more power is that you then limit the applications that the ANN would be useful in implementing since it now requires a greater power and therefore a larger system built around it. Limiting the power

gives a way for the MLP to be useful in applications away from constant power supplies. Even with a constant power supply, a power limit is useful enhancing application mobility, lowering environmental impact, or even cost to the end user.

With the idea of limiting power while optimizing performance, a MLP designer is required to move away from digital structures and utilize analog constructs. Analog designs as a whole have proven over time that they are far more capable of low power computations (e.g., [28] and [29]). Analog allows the designer to control power dissipation at a transistor level while also taking advantage of transistor characteristics to optimize performance for a particular power level. Analog circuits are also capable of functioning with nearly the same efficiency in data analysis as their digital counterparts. In terms of data analysis, digital circuits are more efficient when a part of a larger digital system that will feed the ANN digital inputs and expect digital outputs. On the other hand, an analog ANN can directly process signals from the world without bulky, power consuming analog-to-digital (ADCs) in the IC. Another power saving aspect of analog circuits is that summation and subtraction operations are easily performed by a wire junction (current-mode circuits) whereas digital circuits require multibit subtractors and adders [30].

As mentioned above, the designer can control individual transistor biases in analog circuits such that a transistor will operate in weak inversion. The ability to control the transistor's operation is crucial in creating an ANN that has the basic functionality of a MLP with the ability to consume as low power as possible. Weak inversion provides these capabilities in two ways: exponential transfer characteristics and low power consumption [3]. Exponential transfer characteristics are vital to the successful operation of a MLP. The MLP's neurons, or nodes, require an activation function after the weight adjustments. In the case of MLPs, the activation function is generally a nonlinear operation and requires special circuit designs in order to properly produce the desired nonlinear functions typically seen [31]. As far as low power consumption of weak inversion circuits, this characteristic is attractive to a designer, because low power operation opens up new application spaces for MLPs. With these characteristics in mind, an analog low power MLP design is highly desirable in that it has the greatest potential to provide the highest number of computations per second for the lowest power consumption.

## 1.2 Problem Statement

As mentioned in the previous section, MLP networks have the advantage of being constructed with either a digital or analog “backbone”. With respect to the digital “backbone”, the typical design procedure for a configurable MLP network is to utilize a FPGA and software techniques to create an easily manipulated system. The prominent issues with using a FPGA to build configurable MLPs exist in resource and power management. FPGAs are complex systems with thousands upon thousands of devices that can be linked together to build almost anything that can be put in code. Considering this advantage of FPGAs, the configurable MLP network can easily be implemented. Now, this newly formed configurable network does not achieve either of those goals considering the two prominent issues mentioned. In terms of resource management, a designer could develop a MLP in a FPGA that utilizes 100% of all of the resources and has outstanding performance. By following this route, the MLP network will have a high power consumption and therefore a poor figure of merit. Inversely, the designer could develop a MLP system on the FPGA that has good power management techniques but does not use all the resources available. The resource management in this case is drastically reduced resulting in large chunks of area of the FPGA to be unused and wasted.

As for analog-based configurable MLPs, they are inherently built to have good power management through their analog core components. However, the resource management may be lacking in these designs. As shown in the next chapter, current analog configurable MLP designs take one of two methodologies when approaching the configurability of the network. Firstly, the analog network can shut off the unused portions of the overall system leaving only minor leakage pathways to consume some power. Secondly, the analog network could fold the unneeded nodes into the hidden or output layers as extras. The first design choice results in some power savings but completely wastes resources in the analog system. The second design choice does not save any more power and continues to use the unneeded nodes leading to a failure of power and resource management.

Therefore, there exists a gap in design methodologies that can effectively manage power and resources such that power can be optimized to provide an advantageous figure of merit

while fully utilizing the available resources in a manner that can add greater capability to the overall system.

### **1.3 Original Contributions**

This work plans to include and demonstrate several contributions to the state of the art for analog, low power MLP systems. The first contribution is a high speed data rate while maintaining a small form factor for the base circuits within the system. An overall configurable system architecture is designed, implemented, and tested in this work. Included in the configurability is the ability to control the biasing structures for each individual cell in the integrated circuit. The next demonstrated contribution will be a low power analog system design so that the system is capable of mobile or power limited applications while maintaining a relatively high throughput. The final contribution that will be demonstrated is the scalable nature of the system such that it can be increased or decreased in size to accommodate a particular set of design parameters for a neural network system.

### **1.4 Dissertation Overview**

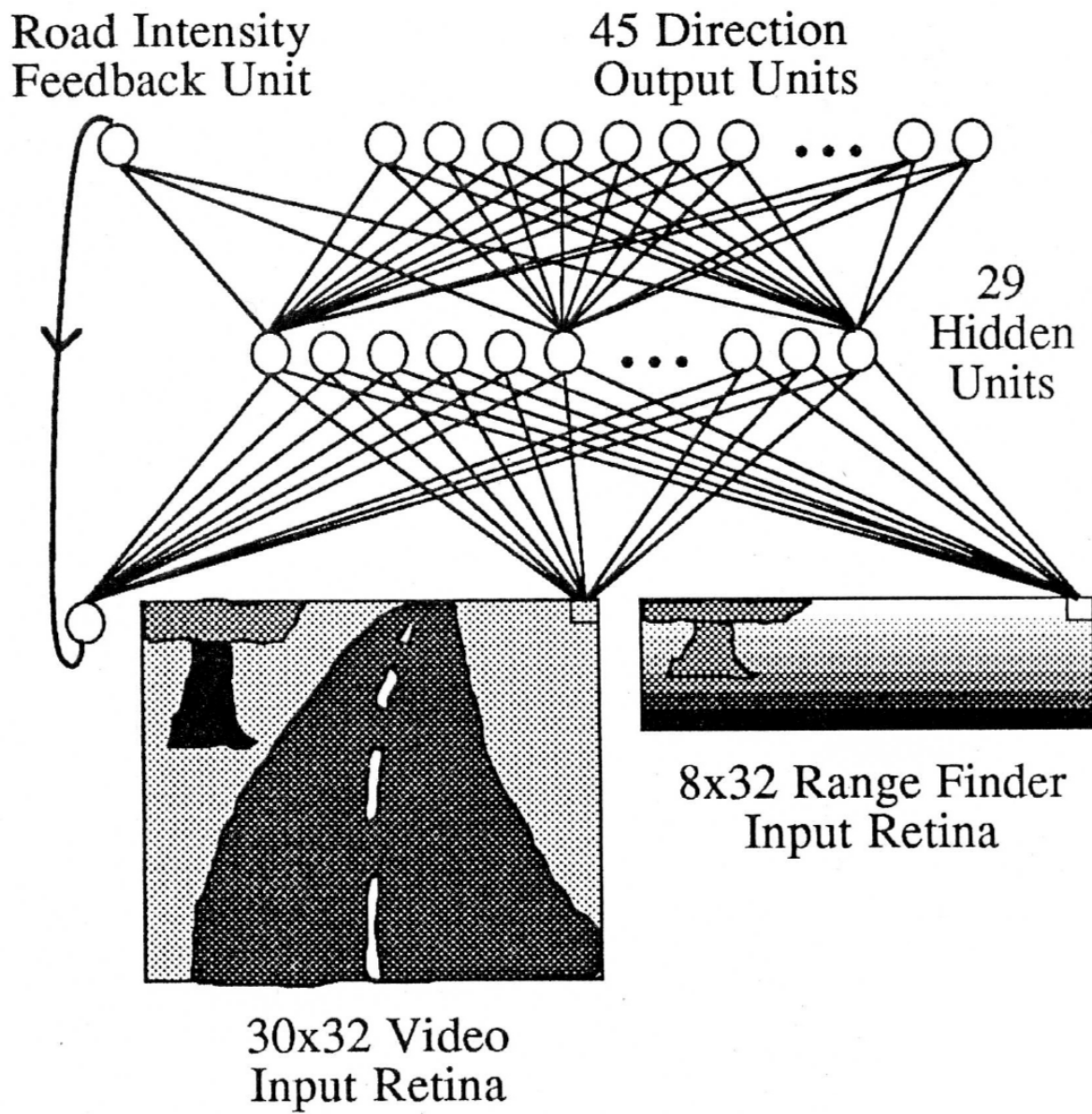
Chapter 2 of this dissertation presents a review of the literature as it pertains to the MLP as a whole as well as the individual subcomponents that make up the structure of the system. These subcomponents consist of multipliers, sigmoid functions, switches, and winner-take-all circuitry. Chapter 2 also discusses the key differences between digital and analog MLP systems. Chapter 3 details the individual subcomponent designs that are used in this project. Chapter 4 describes key simulation results for each subcircuit along with the system simulations in addition to the test setup used in obtaining the measurement results that are also presented in this chapter. Chapter 5 provides conclusions from the measurement results and design process, and also discusses avenues for future work that can be performed.

# Chapter 2

## Literature Review

### 2.1 Multilayer Perceptron Review

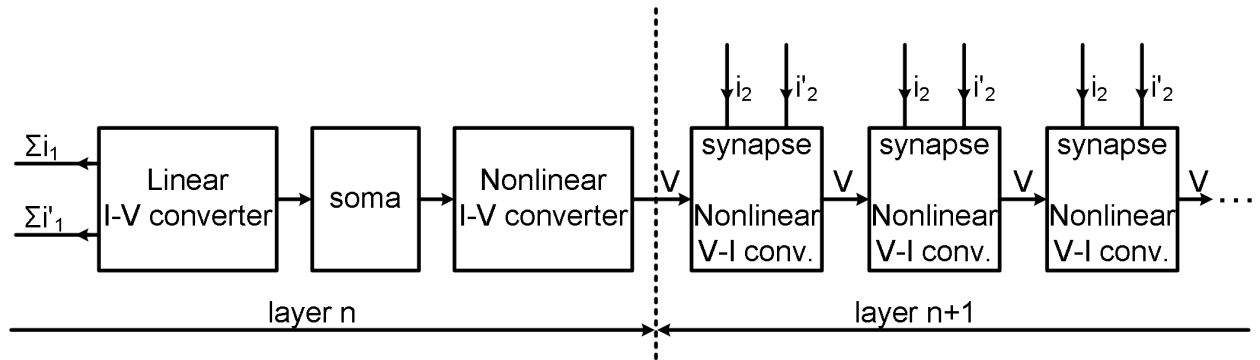
As discussed in the previous section, multilayer perceptrons are versatile networks that are useful in a wide range of applications from business to medical fields to pattern recognition to driving [32]. Figure 2.1 shows an example application of a MLP in the field of autonomous driving [2]. MLPs are typically constructed in two distinct ways by being composed of either digital circuits (via FPGAs and coding or an IC consisting of digital circuits) or analog circuits (IC consisting of analog-based arithmetic processes). Analog MLPs are well defined and have a plethora of literature supporting their development for a designer to draw design methodologies. The primary focus in this work will be on the analog MLP structure with a focus on subthreshold (weak inversion) operation at the transistor level and configurable circuits.



**Figure 2.1:** ALVINN Autonomous Driving MLP Example [2].

The analog MLP presented in [3] was designed by the authors in order to provide a greater synaptic density while exploiting nonlinear synapses for use with an error back-propagation algorithm. The authors utilized a 3- $\mu\text{m}$  CMOS process to fabricate their MLP design. The design took advantage of analog differential input pairs and current to voltage conversion techniques to minimize the area and therefore increase the overall density on the IC. Figure 2.2 depicts the authors' block diagram scheme for how inputs enter their system and propagate through their neurons being changed by the various computational blocks along the way. However, the authors bias their transistor networks in strong inversion leading to an overall power consumption of 25 mW.

The authors of [4] present an analog MLP architecture that was developed in AMS CMOS 0.35  $\mu\text{m}$  with a supply voltage of 3.3 V. Their test device consisted of a single neuron layout constructed of three multipliers, an adder, and a hyperbolic tangent cell. These structures were implemented in an analog format to utilize differential current inputs being relayed by current mirrors to the necessary evaluating circuitry. Figure 2.3 details the block schematic of the ANN structure. The authors took advantage of analog inputs from measurement devices in order to avoid digital-to-analog conversions on the frontend. The overall power consumption of this design was approximately 49.5 mW.



**Figure 2.2:** Block Diagram of MLP Implemented in [3].



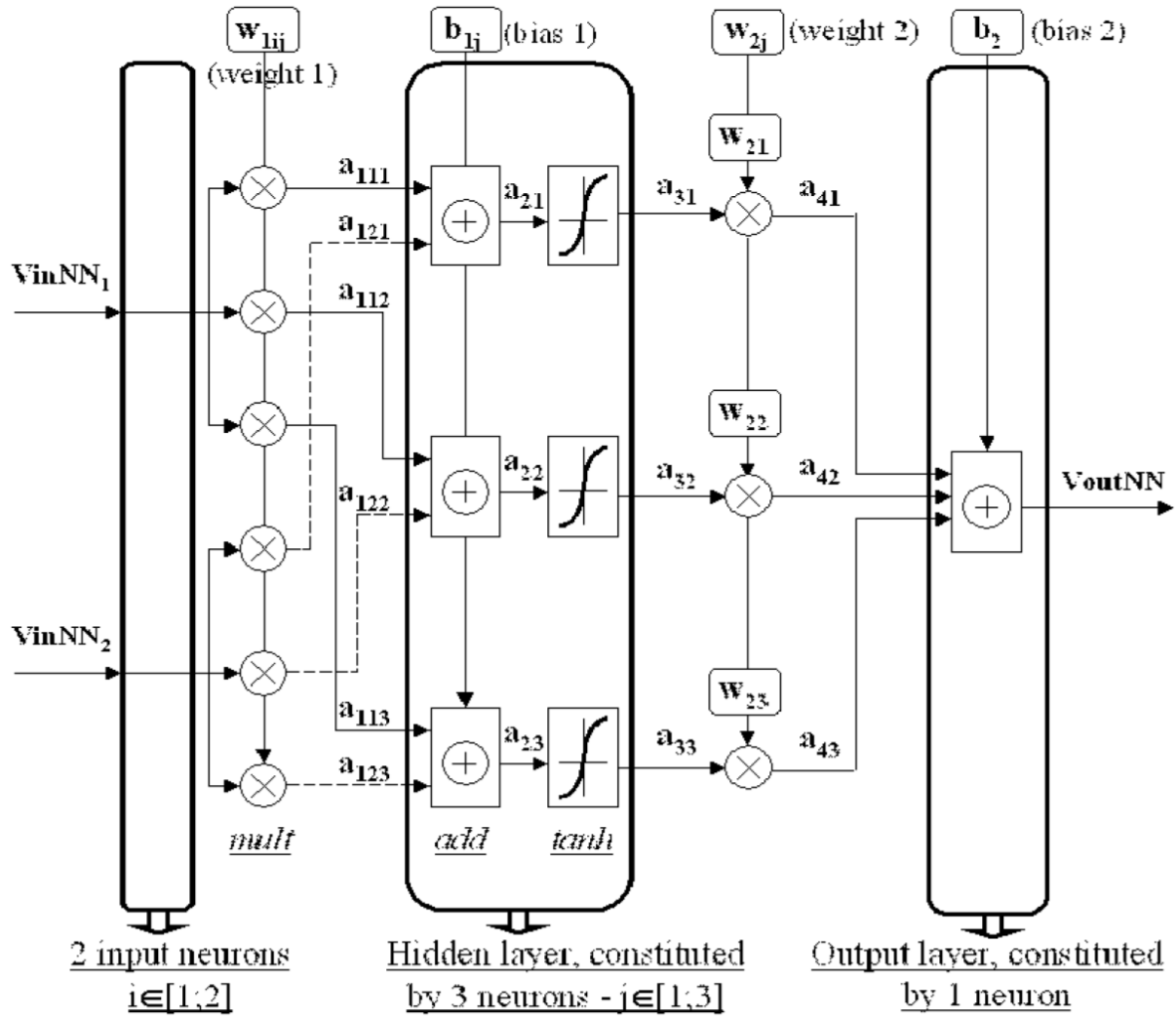
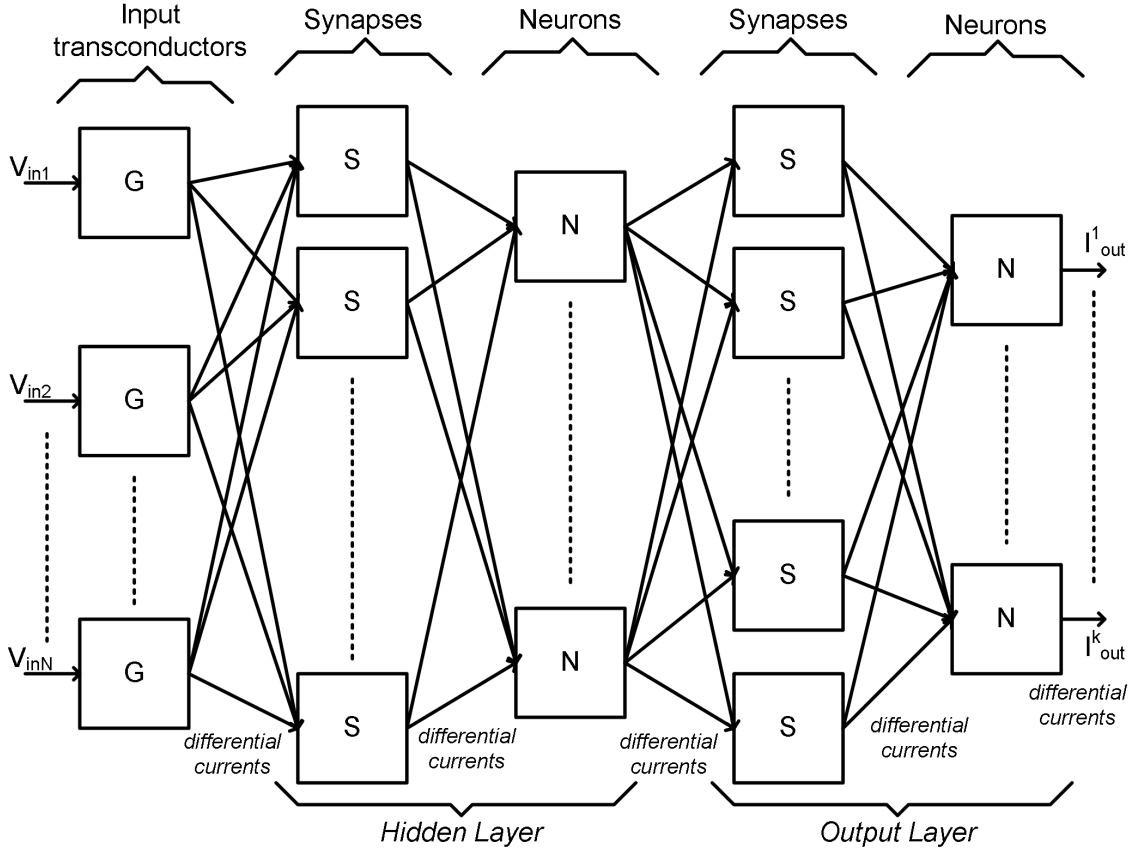


Figure 2.3: ANN Block Schematic from [4].

Diotalevi *et al.* present a generic MLP neural network geared towards low power and low voltage circuitry as well as increased scalability for any future network designs [5]. The authors reported a power consumption of  $3 \mu\text{W}$  as well as 30 MCPS/synapse (Mega-Connections per second per synapse). The low power consumption was achieved utilizing transistors in weak inversion with low bias currents ( $\sim 500 \text{ nA}$  reported maximum). Again, the MLP used differential currents to connect the input, hidden, and output nodes and was fabricated in an AMS CMOS  $0.8 \mu\text{m}$  process. Figure 2.4 shows the flow of the MLP. The transconductors converted the input signals to differential currents while the synapse contains the circuitry to convert the weight voltages to currents and multiply those with the input currents. The neuron cells implement the nonlinear activation function for this MLP, which is a hyperbolic tangent in this case.

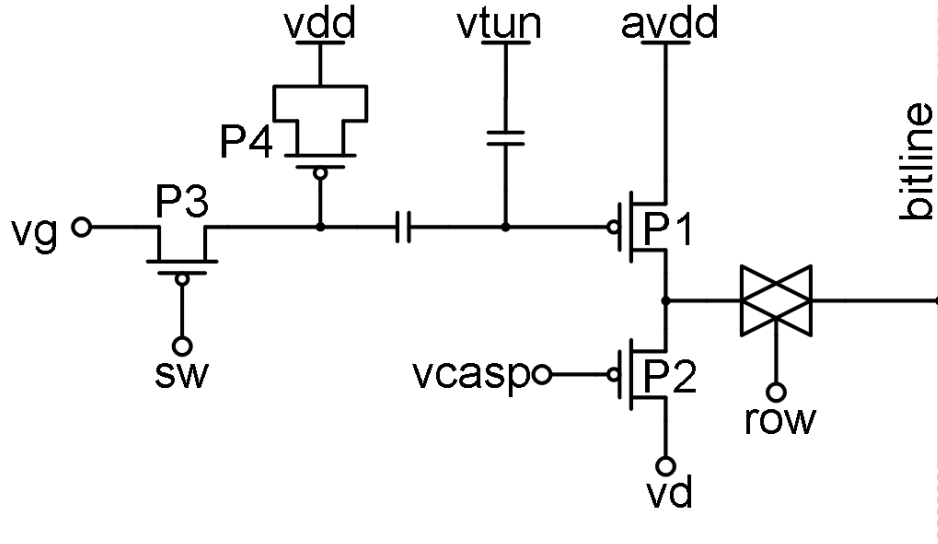


**Figure 2.4:** MLP Utilizing Current Mode Analog with Differential Currents [5].

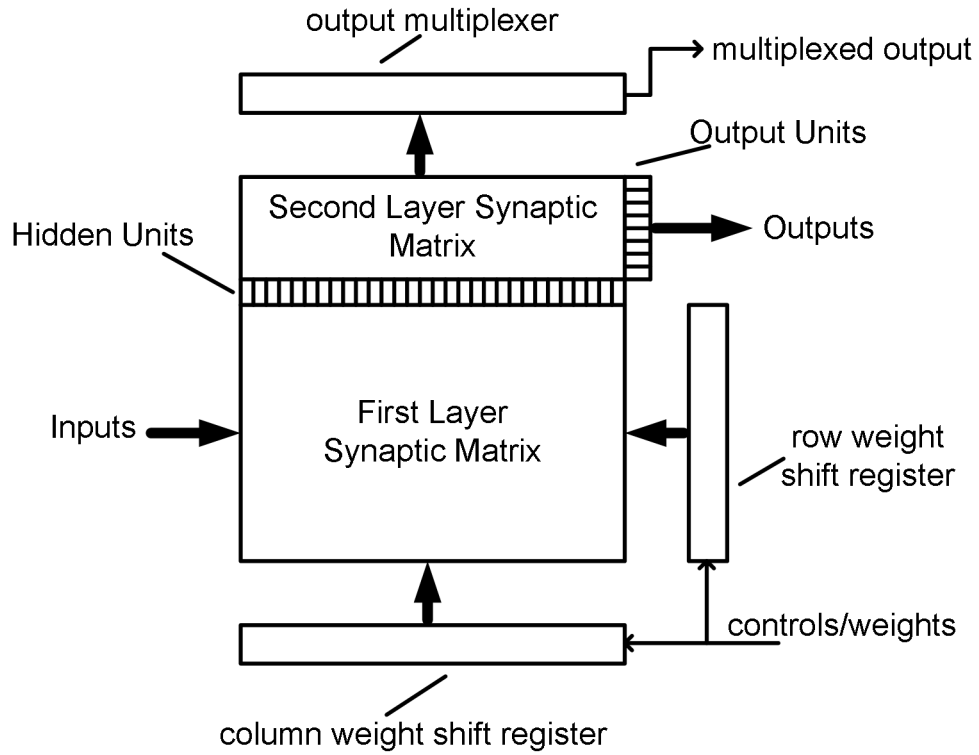
Gatet *et al.* detail a different approach to designing an analog MLP in [33]. While their goal is still to minimize power consumption and area, they also aim to achieve a high bandwidth in order to allow for faster data processing. The authors report a power consumption of 595 mW with a bandwidth of 240 MHz in a 0.6  $\mu\text{m}$  CMOS process. The higher power consumption is seen in the multiplier-adder cell the authors developed for increased bandwidth as well as the 5 V power rail. They use the higher voltage to increase the headroom in their multiplier-adder cells with a hyperbolic tangent circuit load to achieve their desired bandwidth.

Bo *et al.* present an analog MLP designed in ATMEL CMOS 0.7  $\mu\text{m}$  process that has a reported simulated power consumption of 25 mW and an energy efficiency of 40 MCPS/mW [34]. The chip designed by Bo *et al.* focused more on implementing a self-learning architecture in an analog design than limiting power consumption. Maliuk and Makris describe an adaptive neural network design with core circuitry biased in weak inversion [6]. The authors achieve their adaptive network through row and column control circuitry adding complexity and power consumption to the overall network design. However, they utilized a floating gate device [6] in a PMOS transistor to store the weights for their learning algorithm on-chip. Figure 2.5 details the floating gate PMOS transistor. The voltage provided by this storage cell is then applied to diode-connected MOSFETs providing a bias voltage to subsequent current mirrors.

Bo *et al.* detail an integrated circuit that is capable of around 2.5 GCPS with an overall power consumption of 200 mW [7]. The higher power consumption comes from the large number of synapses used in the overall architecture (4810 synapses with  $\sim 150,000$  transistors). The authors further quantify their reported results with a processing delay of 2  $\mu\text{s}$  and about 80 pJ of energy per connection in an ES2 CMOS 1.0  $\mu\text{m}$  process. Figure 2.6 depicts the block diagram specific to this MLP design. Furthermore, the chip takes advantage of transistors biased in weak inversion as well as a current mode approach similar to previously discussed designs.



**Figure 2.5:** Floating Gate PMOS Transistor Implemented in [6].



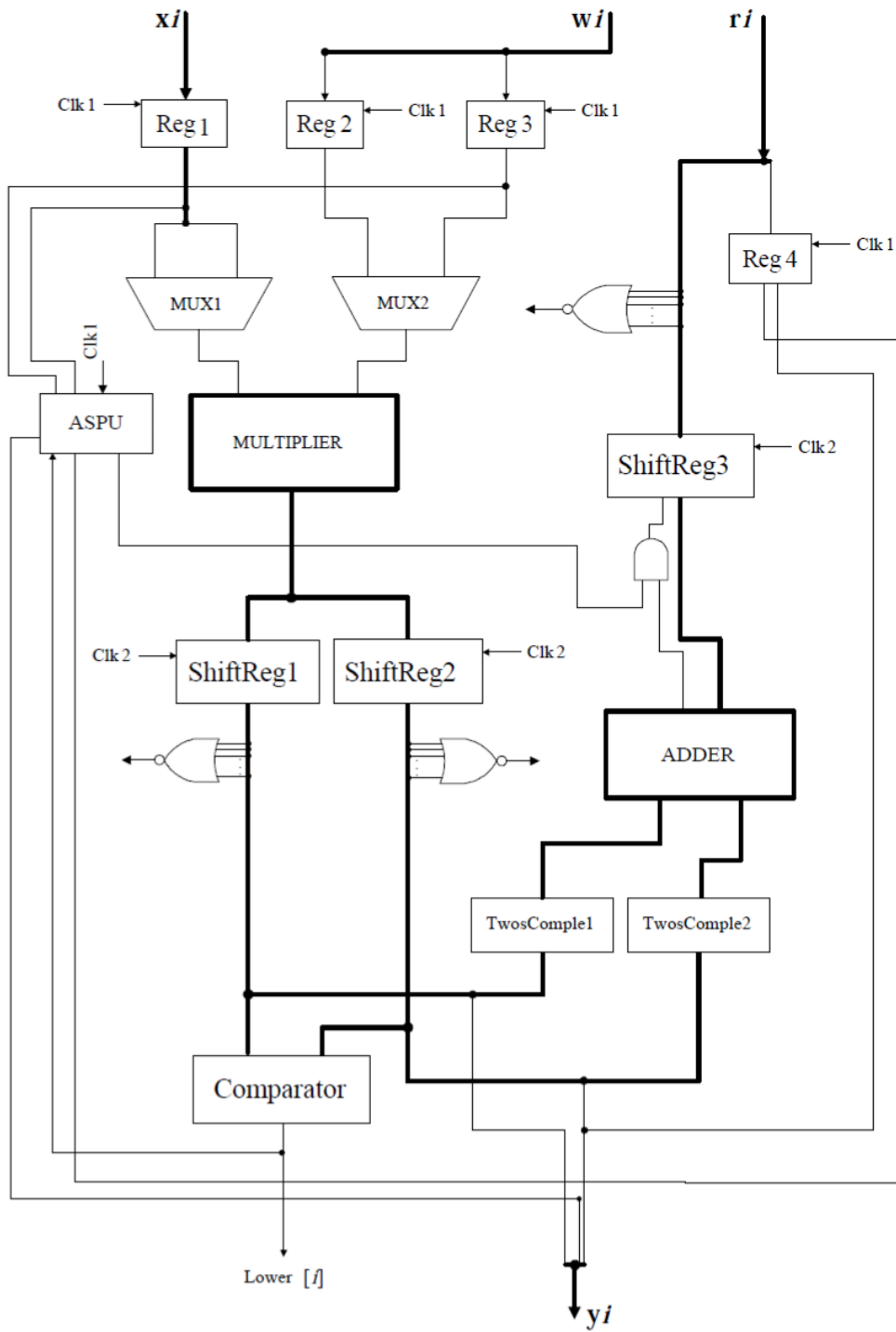
**Figure 2.6:** Block Diagram of MLP Constructed in [7].

Instead of only developing a MLP for a specific application, Cairns and Tarassenko present relevant issues with on-chip learning in analog MLPs [35]. They detail that overall an analog MLP can achieve the same performance in terms of accuracy, but not necessarily speed, as that of a software back-propagation technique. They conclude that an effective learning strategy specific to hardware must be implemented. In addition to analyzing training techniques, the authors also discuss weight perturbation techniques and how the need for precise weight memory is vital to the overall operation of the neural network.

Silva *et al.* propose a reconfigurable MLP architecture that was implemented in a FPGA in [8]. The authors present a unique design that allows hundreds of neurons to exist per layer as well as a seemingly infinite number of layers depending on how hardware is synthesized in the FPGA. Furthermore, the authors search for simple arithmetic circuits that would require less physical area to perform functions on real numbers leading to the use of fractions to represent these real numbers. All hardware implementations are created using digital circuits on the FPGA that lead to a heavy number of resources being utilized. Though the overall power consumption is not reported, it can be inferred from the number of resources used that power would most likely be on the order of milli-Watts or greater. Figure 2.7 depicts the amount of resources used to build a neuron circuit that is digitally based in a FPGA. Though the digital circuits can handle higher frequencies of data, any power-based figure of merit is weakened considerably by power consumption due to the digital design.

Su *et al.* present an adaptive analog MLP hardware implementation that uses bipolar transistors instead of MOSFETs for all functions in [9]. Figure 2.8 shows two examples of the bipolar transistor circuits used in this design. The authors state that a bipolar differential pair can perfectly generate a hyperbolic tangent function. This function can be seen in one of the outputs of Figure 2.8a and by:

$$I_{C1} = \frac{I_0}{2} \left( \tanh \left( \frac{V_{in}}{V_T} \right) + 1 \right) \quad (2.1)$$

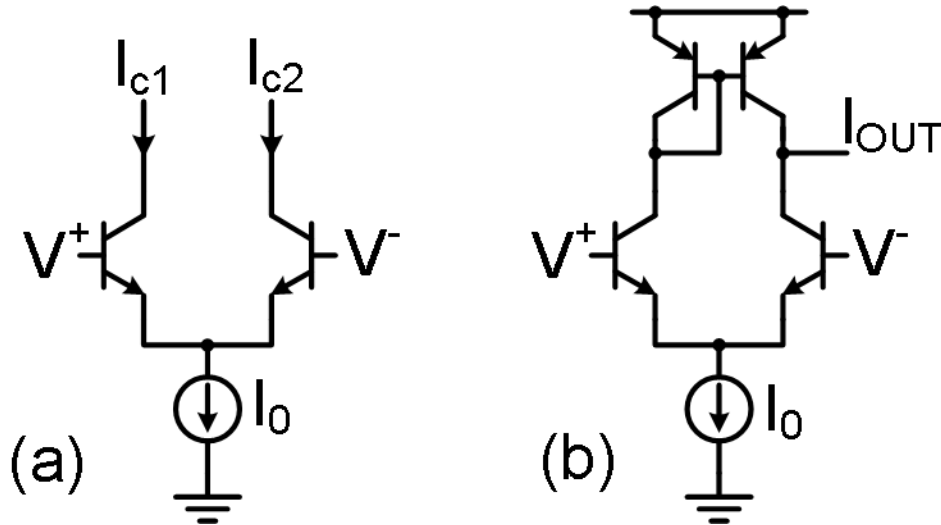


**Figure 2.7:** Digital Example of a Neuron Circuit in a FPGA [8].

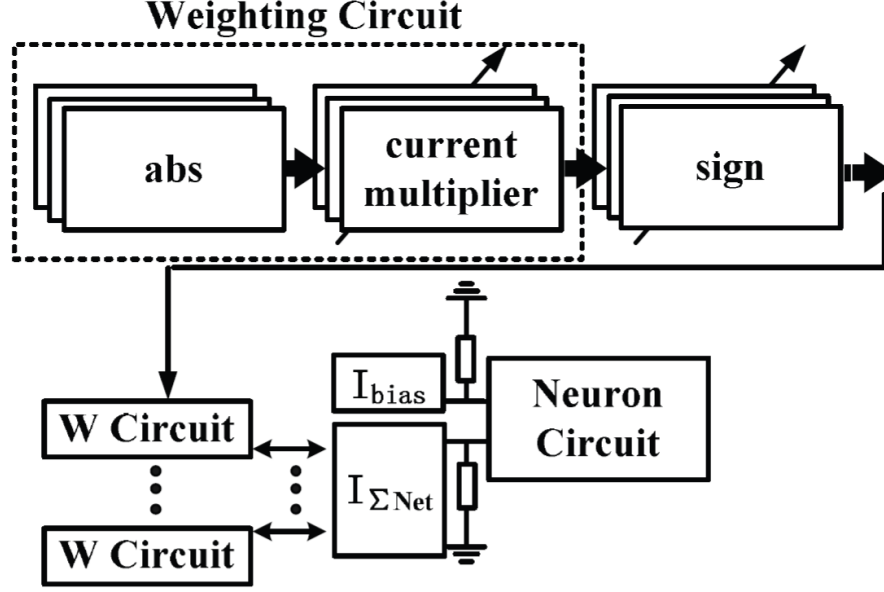
where  $I_{C1}$  is the collector current in the first transistor of the differential pair,  $I_0$  is the tail current for the bipolar transistor differential pair,  $V_{in}$  is the differential input voltage, and  $V_T$  is the thermal voltage (0.025 V at room temperature). To further refine the tanh function, Su *et al.* add an active current mirror load to the differential pair, which is seen in Figure 2.8b and creates a more refined hyperbolic tangent function given in Equation 2.2.

$$I_{diff,out} = I_0 \tanh\left(\frac{V_{in}}{2V_T}\right) \quad (2.2)$$

Furthermore, the authors propose that the bipolar transistors allow the neural network to operate in the GigaHertz range while also providing some adaptive capabilities and better cost efficiency. The adaptive capabilities consist of varying an input current through outside controllers for differential control applications or nonlinear model systems. The authors report an error around 5% but do not report the total power consumption or speed of the overall neural network. Figure 2.9 details the block diagram for this design. The block diagram shows that the authors took particular care in developing a system that can operate in a bidirectional fashion by developing a system that can operate with negative currents (absolute and sign blocks rectify the necessary signals) instead of focusing on power consumption or configurability.



**Figure 2.8:** Differential Pair with No Load (a) and Active Current Mirror Load (b).



**Figure 2.9:** Bipolar Transistor Block Diagram Built in [9].

The next MLP design reviewed is proposed by Talaska *et al.* presenting a neural network that is not a MLP but is still useful in terms of power consumption and a figure of merit (FOM) [36]. The presented neural network is a winner-take-all (WTA) and is developed for distance calculation instead of classification. The WTA neuron presented has been developed to consume as low as  $55 \mu\text{W}$  in one form of distance calculation. The authors also report a data rate up to 7 MHz. They use the data rate divided by the power consumption and multiplied by either the number of channels or the total number of neurons to determine the two FOMs they report. These FOMs are specifically developed for distance calculation circuits and not, however, for a general MLP structure.

The final two designs reviewed consist of neural networks that are not MLP-based but do offer highly comparative characteristics to what is proposed and achieved in this work. Park *et al.* demonstrate a deep learning network that is developed for mobile/portable devices while maintaining a high data throughput [37]. The authors implement a deep learning network that operates at a frequency of 200 MHz, consuming 213.1 mW at peak usage, and achieving a power efficiency of 1.93 TOPS/s/W. Tsai *et al.* detail a similar neural network with low power and high speed designs for both machine learning and Internet of Things applications [38]. The authors propose a network that achieves a maximum operation at 210



**Table 2.1:** Reviewed Neural Network Designs.

	Comp. Rate	Power	Syn. #	Rate per Syn.	Power per Syn.	FOM
Diotalevi <i>et al.</i>	30.00	3.00	1	30.00	3.00	-
Gatet <i>et al.</i>	2400	595000	10	240	59500	0.004
Bo <i>et al.</i>	1000	25000	28	35.70	892.90	0.040
Bo <i>et al.</i>	2500	200000	4810	0.52	41.60	0.012
Park <i>et al.</i>	411300	213100	2056	200	103.65	1.930
Tsai <i>et al.</i>	860160	310000	4096	210	75.68	1.450

MHz with 310 mW of power with only 41.3 pJ of energy being consumed per neuron weight in the system. These two works show recent state-of-the-art designs with a comparable FOM that is seen in this work’s MLP system. Table 2.1 summarizes several of the neural network designs reviewed in this section. Going from left to right, the units for each column is as follows: computation rate in Mega-connections per second (MCPS), power in micro-Watts ( $\mu$ W), synapse number in integers, rate per synapse in MCPS, power per synapse in  $\mu$ W, and FOM in Tera-operations per second per Watt (TOPS/s/W).

## 2.2 Multiplier Review

One of the building blocks of the Multilayer Perceptron is a multiplier as seen in several of the figures in the previous section. Multipliers are constructed in a variety of forms depending upon the end-use applications and systems that integrate them. Generally, the multiplier in the MLP system functions as an operation to multiply the input signals, from either the initial inputs or the previous layer, with weight signals that determine the “importance” of a signal pathway based upon the overall MLP function [1]. These multiplication operations occur before the neuron in each layer, and each signal pathway has its own multiplier so that each pathway can be weighted individually thus providing the variances in the MLP system function.

By analyzing the analog MLP designs in the previous section, one can find that many of the designs use a Gilbert cell or translinear principles in the implementation of their multiplier circuit [4, 5, 33, 34, 7]. Gilbert developed the translinear principle decades ago

and its use has spread throughout analog circuitry [39]. The basic translinear principle states that any closed loop containing an equal number of devices oriented in both directions (clockwise and counter-clockwise loops) creates a circuit where the product of currents in one orientation equals the product of currents in the other orientation [10]. The first Gilbert cells depicting this principle consist of bipolar transistors, whereas today the translinear principle has been expanded to include MOSFETs in weak inversion [40].

Figure 2.10 shows a simple translinear multiplier/divider bipolar circuit developed by Gilbert that uses bipolar devices. Equations 2.3 through 2.6 demonstrate the operation of this circuit and how it implements the multiplication and division.

$$J_1 J_2 = J_3 J_4 \quad (2.3)$$

Equation 2.3 is based off of the translinear principle equating two current loops of equal  $pn$  junctions where  $J$  represents the current density of a bipolar transistor.

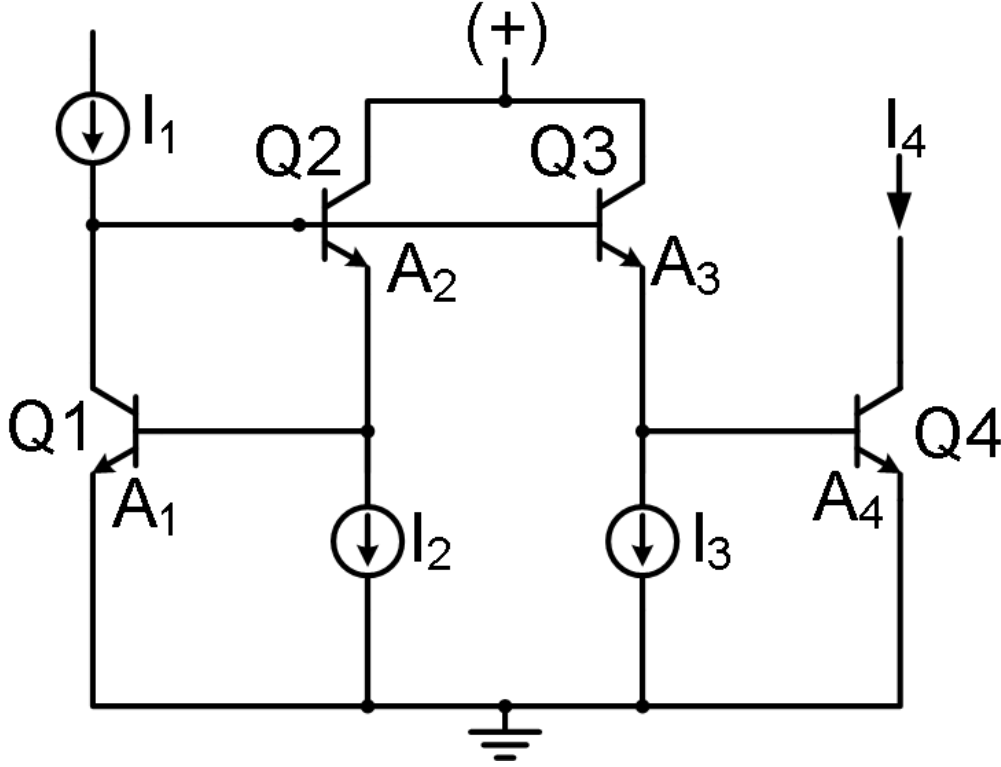
$$J_4 = J_1 \frac{J_2}{J_3} \quad (2.4)$$

Equation 2.4 is a manipulation of 2.3 to isolate a single device's current density relative to that of the other three devices.

$$I_4 = I_1 \frac{I_2}{I_3} \quad (2.5)$$

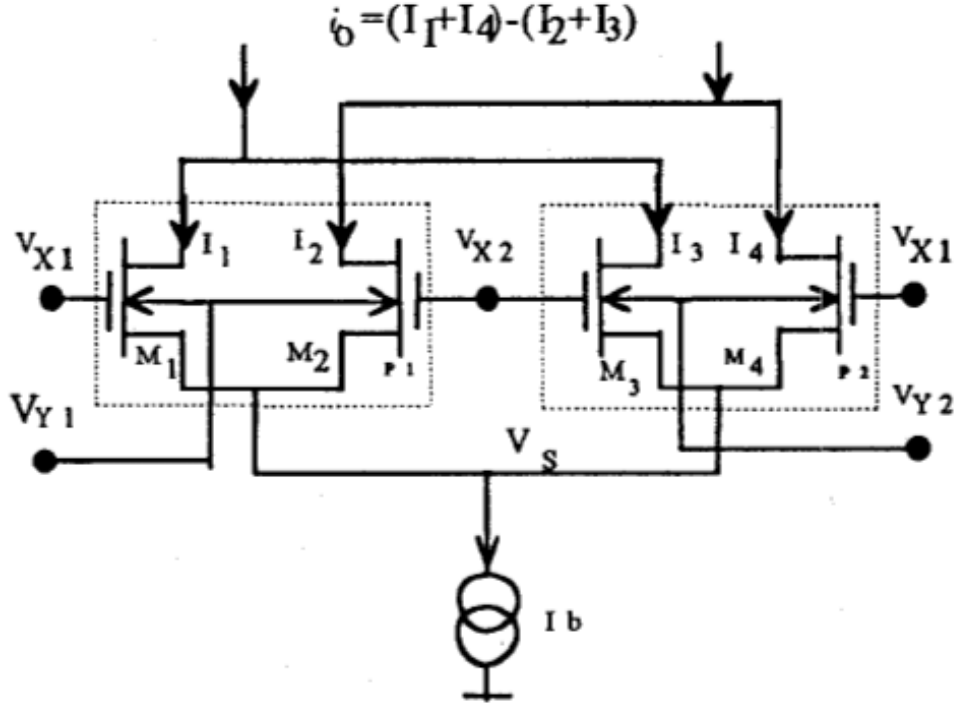
$$A_1 A_2 = A_3 A_4 \quad (2.6)$$

Equation 2.5 represents removing the device sizing characteristics from the current and is only true when equation 2.6 is true. Equation 2.6 states that the device sizing (in this case the area of the bipolar devices) of the first two transistors must equal that of the second two in order for the current multiplication or division in 2.5 to be valid. Gilbert states in [10] that the devices need not all be the same size but rather only equal the same amount of area when their area is multiplied with the area of their corresponding device.



**Figure 2.10:** Translinear Multiplier/Divider [10].

In [11], the Gilbert translinear principle is applied to obtain a multiplier that utilizes the back gates of two differential pairs to create a differential subthreshold output current for neural network applications. The authors proposed multiplier is shown in Figure 2.11 and uses only four transistors (along with additional bias circuitry) to implement both the multiply functionality as well as the sigmoid function for the differential current output. The downside of this topology is that the designer is required to have differential voltages as input signals while receiving a differential output current. Therefore, the overall system must then convert those current signals after a summing operation to voltages for the next layer in the neural network. These conversions will slow down the speed of the overall system even with the bonus of current signals being better suited to traveling along long traces to each neuron in a layer. Finally, the circuit can only receive one set of inputs from both the input paths and the weight paths which causes the overall system to be flooded with many copies of this circuit in order to perform at a typical neural network standard.



**Figure 2.11:** Proposed Four Quadrant Multiplier in [11].

The next multiplier design presented by Wilamowski details a circuit highly based upon Gilbert's original translinear circuit but has been developed to accomodate all four quadrants in multiplication and division [12]. The circuit, seen in Figure 2.12, presents the basic translinear loop in MOSFETs  $M_1$  through  $M_4$  along with supplemental FETs that resemble a stacked cascode structure. The author states that by utilizing these transistors in the subthreshold region along with most of the FETs maintaing a zero gate-drain voltage the channel length modulation is considerably reduced as well as the threshold shift being similar for the important translinear transistors. The major downside to this circuit structure is the amount of bias currents required to implement a single multiplication operation. Also, the circuit operation will be hampered as the voltage "headroom" (amount of voltage available to sustain a transistor in a particular operation region) for each transistor level is reduced due to smaller technology nodes requiring lower voltages. Even with the current mode operation, these restrictions limit the circuit too greatly to be used in a dynamic neural network system.

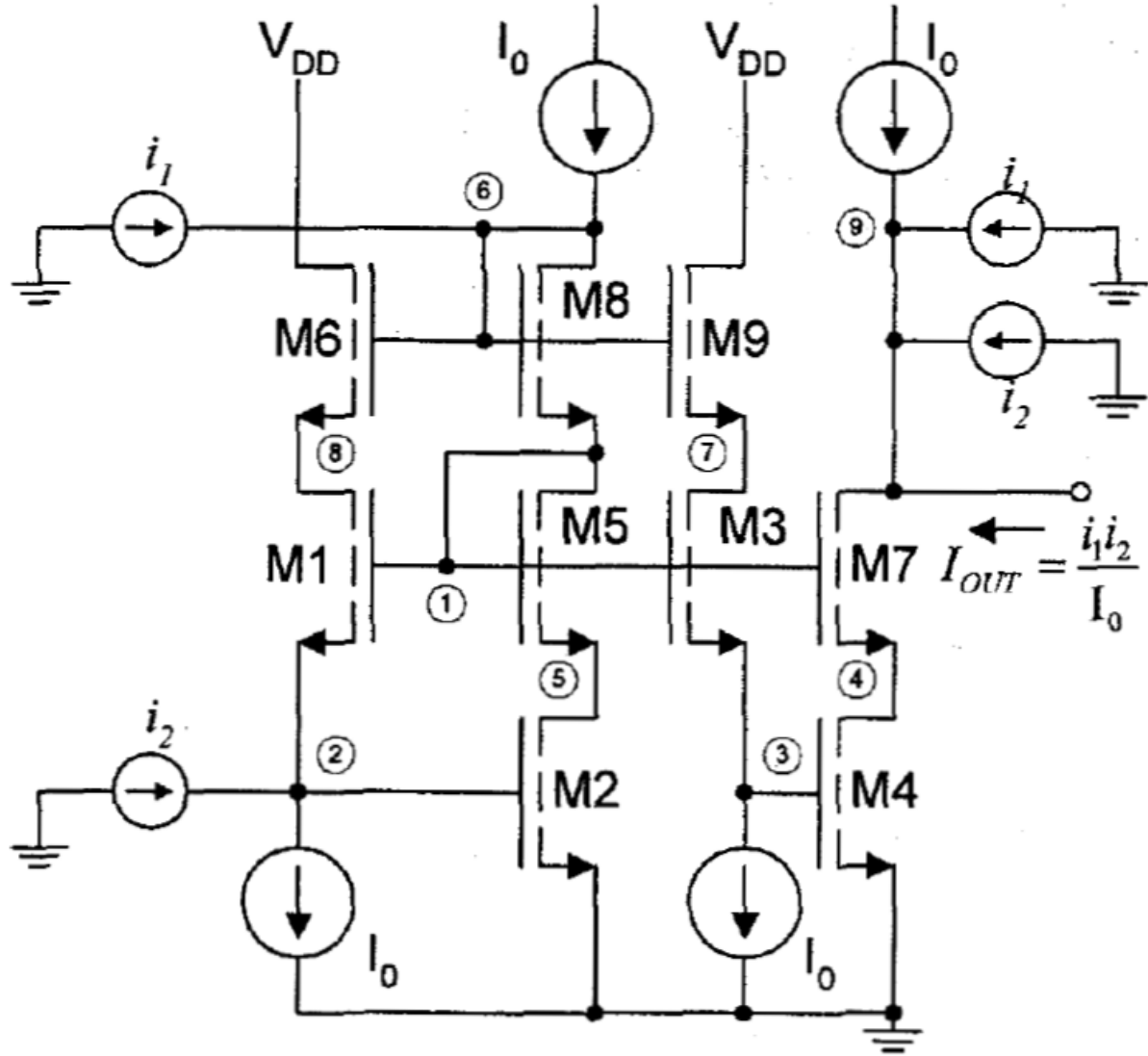


Figure 2.12: Proposed Four Quadrant Multiplier in [12] with Bias Currents.

Santos *et al.* propose a multiplier that utilizes the squaring properties of transistors operating in saturation alongside others in triode (linear or between the subthreshold and the strong inversion regions) [13]. Figure 2.13 details the two sections of the multiplier/divider circuit which consist of a geometric mean subcircuit and a squarer/divider subcircuit. The arithmetic of the overall multiplier/divider takes on the same form as the Gilbert multiplier through the following manipulations:

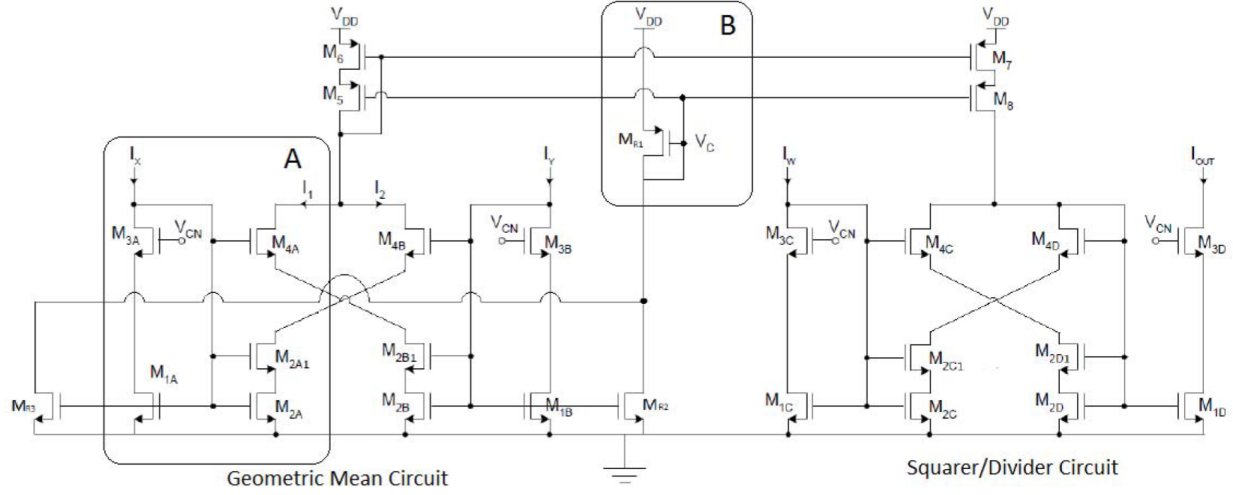
$$I_{gm} = \sqrt{I_x I_y} \quad (2.7)$$

$$I_{out} = \frac{I_{gm}^2}{I_w} = \frac{I_x I_y}{I_w} \quad (2.8)$$

Equations 2.7 and 2.8 take  $I_x$  and  $I_y$  as the multiplier inputs and  $I_w$  as the weight input for the neural signal path. These subcircuits take on the same structure except for minor differences that transform the input and output of the geometric-mean subcircuit into its counterpart (input to output, output to input) as well as change the impedances from low to high (output to input transformation) or high to low (input to output transformation). As previously discussed, this circuit falls short in its voltage management for the “headroom” for each transistor in newer technology nodes. In addition, the multiplier/divider circuit must operate in the saturation and triode regions which will consume more power and voltage headroom to keep the transistors in the saturation region. The circuit also requires bias control voltages to be created elsewhere. These deficiencies limit its capabilities in a low power and high speed environment.

Baharmast *et al.* present another multiplier that utilizes the squaring characteristics of transistors [14]. Seen in Figure 2.14, this circuit provides a much simpler design with a lower transistor count and simplistic current mirroring to provide the multiplication operation. Much like the previous design, this circuit uses saturated transistors to produce the overall multiplication function described here:

$$I_{out} = I_{o1} + I_{o2} - (I_{o3} + I_{o4}) = \frac{I_x I_y}{8I_B} \quad (2.9)$$



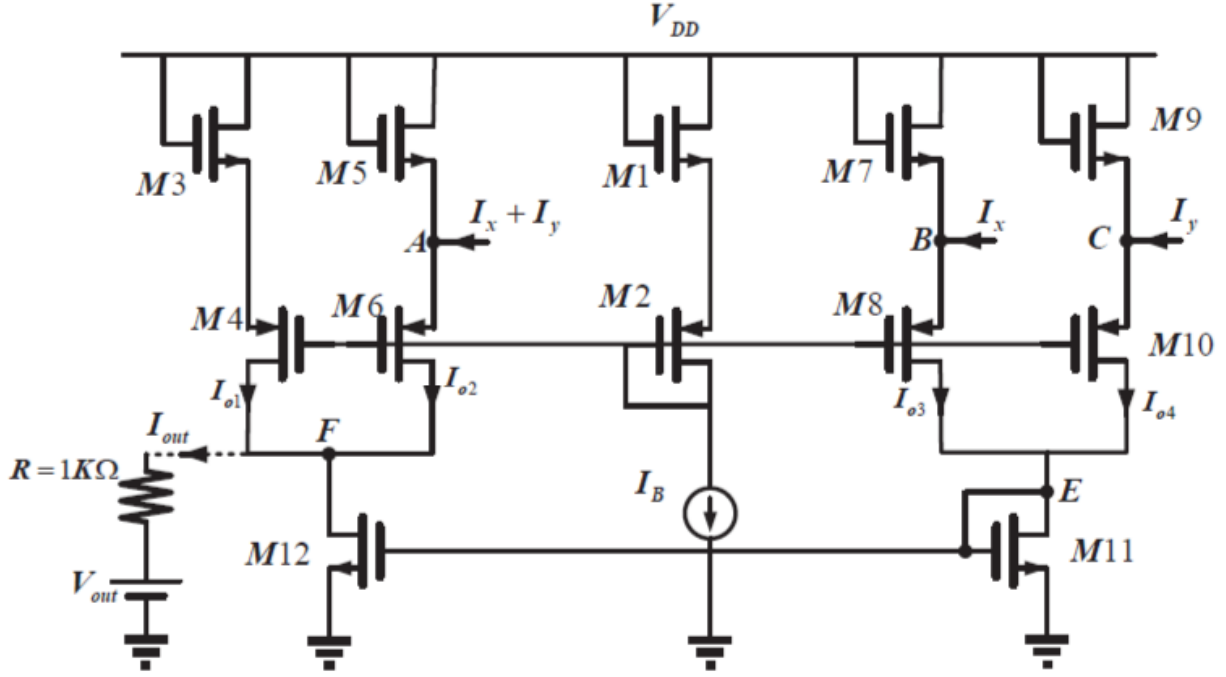
**Figure 2.13:** Multiplier/Divider Circuit Proposed in [13].

Equation 2.9 is an application of Kirchoff's current law at the output node and sums the desired currents from the four legs of the circuit with  $I_x$  and  $I_y$  being input currents. Though this circuit structure is simple in design, it will require additional support circuitry to provide copies of the input currents so that reliable copies can be summed together at the summed input as shown in Figure 2.14. Another shortcoming of this design is that there exists a limited input range for the currents such that they must obey this relation:

$$|I_{in}| \leq 4I_B \quad (2.10)$$

Where  $I_{in}$  is an input current and  $I_B$  is the bias current for the circuit. This input range limitation leads to a design that consumes more power and may not be easily translatable to subthreshold or lower power designs. Along with the input range limitation, this circuit design also has the potential for threshold voltage and transconductance parameter mismatches.

The authors in [15] propose a multiplier/divider circuit that utilizes the basic translinear loop methodology for a MOSFET. Figure 2.15 shows the multiplier design with differential inputs and outputs that use two single quadrant translinear loops. The simplified approach of this design will allow the circuit to fully utilize the current mode operation in terms of speed and power dissipation. The authors design this circuit to operate in the subthreshold region providing a low power capability for the multiplier. However, the major disadvantage of this

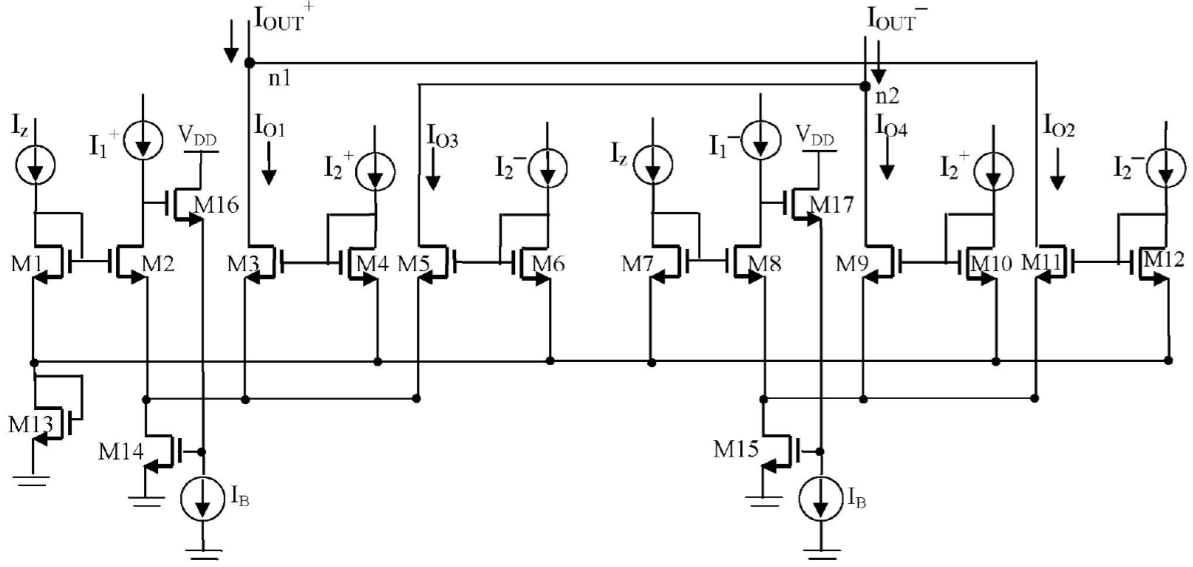


**Figure 2.14:** Multiplier Circuit Using Two-Quadrant Squaring Proposed in [14].

design is the need for differential current signals that will require specialized circuitry either on-chip at the beginning of the input signal pathway or off-chip in a commercial device. The differential signals are better at maintaining signal integrity but double the number of devices thus increasing the overall power for the multiplier. Along with the differential signals, the authors used relatively large transistor dimensions for different sections of the multiplier (a width of  $20 \mu\text{m}$  for some transistors and a length of  $10 \mu\text{m}$  for others). Lastly in the simulation results, the authors demonstrate that the design is only capable of operating effectively in the tens of kilo-Hertz frequency range rather than the faster speeds sought for this project (Mega-Hertz range).

The final multiplier design reviewed demonstrates another method for using differential and subthreshold currents to build a four-quadrant capable multiplier made up of two translinear loops [16]. The proposed circuit, seen in Figure 2.16, has the differential input  $I_G$  and  $I_W$  as well as a differential output in  $I_{syn}$ . The first translinear loop consists of transistors M5, M6, M9, and M10 with the second being composed of transistors M6, M7, M8, and M9. As discussed in the previous design, a pitfall of this circuit is its requirement





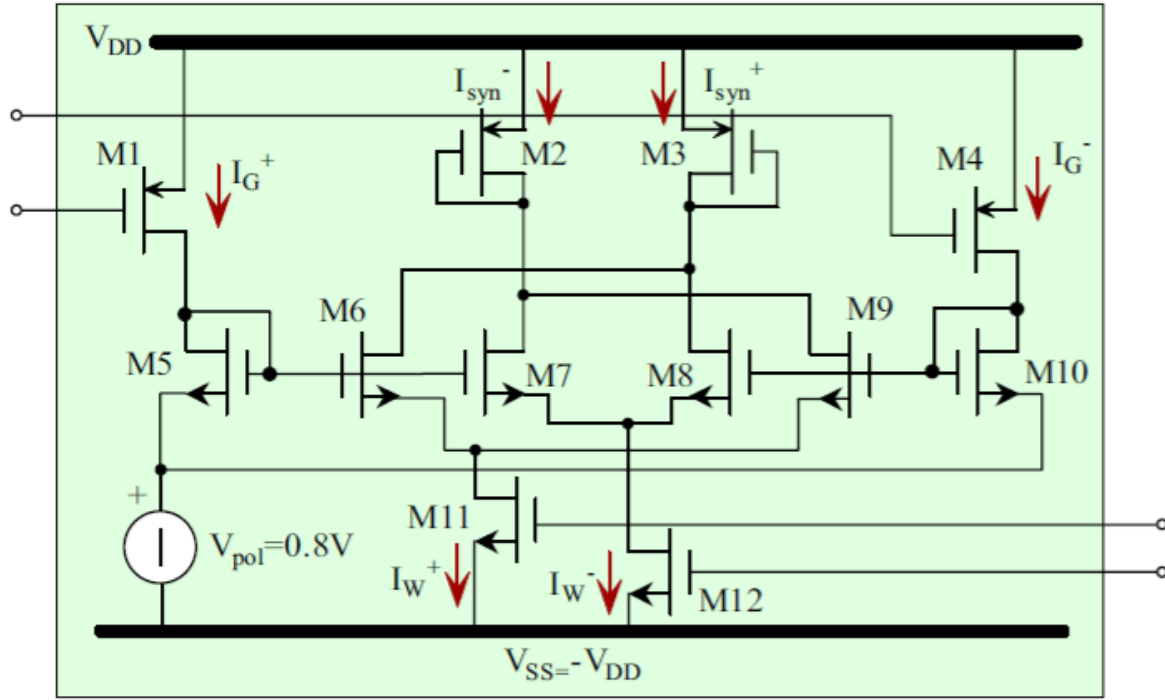
**Figure 2.15:** Multiplier/Divider Utilizing Translinear Loops from [15].

of differential currents (although these signals provide some cancellation of harmonics and reduced interference and noise). Also as before, the authors chose large transistor dimensions (width equal to  $40 \mu\text{m}$  and length equal to  $18 \mu\text{m}$  for some transistors) in order to achieve a high linearity and  $-3\text{dB}$  bandwidth of approximately  $1 \text{ MHz}$ . Though the authors provide good simulation results, they relate all the results back to ambiguous variables of  $x$  and  $w$  (for inputs and weights, respectively) that are not readily defined in the literature. Therefore, the more complex signal pathways and large transistor characteristics do not provide enough advantages to be utilized in a complex high speed and low power neural network.

In summary, the reviewed multiplier designs all have their own distinct advantages and disadvantages that must be analyzed properly in order to design a robust low power multiplier that is functional at a frequency in the ten's, if not hundred's, of Mega-Hertz range. Further multiplier design for this project will be discussed in more detail in the subsequent chapter.

## 2.3 Sigmoid Review

The second major building block of a Multilayer Perceptron is the activation function after the summation of the weighted signal pathways. This activation function is generally in the form of a sigmoid function (typically the logistic or hyperbolic-tangent functions).



**Figure 2.16:** Four-Quadrant Multiplier with Differential Input and Output Currents [16].

Depending on the function used for activation, the function will categorize the received information either from 0 to 1 (logistic function) or -1 to 1 (hyperbolic-tangent function). This categorization will usually have a bias current or voltage that represents the analog range that the activation function will operate. For example, a bias current of 200 nA for a hyperbolic-tangent function will generally place the information in the range from -200 nA to 200 nA. The activation function will then either pass the information to the final output of the neural network or send it along another signal pathway to be weighted again for another layer's activation function. This project focuses on the logistic function as the chosen activation function for the MLP because of its need for only one positive power rail and no negative power rail as the hyperbolic tangent function requires.

The core circuitry for the hyperbolic-tangent (tanh) function consists of three transistors, a differential pair and a tail (bias) current [41]. The circuit is simply made up of three MOSFETs and is similar to Figure 2.8 in functionality. The differential output current of the MOSFET pair is quite similar to that of the Bipolar pair shown in equation 2.2 with

some differences that stem from using FETs over Bipolar transistors. Analyzing the circuit from Mead, the following equations are generated:

$$I_{sat} = I_0 \exp(V_g \kappa - V_s) \quad (2.11)$$

Applying the saturated drain current to the differential pair yields:

$$I_1 = I_0 \exp(V_1 \kappa - V) \quad (2.12)$$

$$I_2 = I_0 \exp(V_2 \kappa - V) \quad (2.13)$$

The drain currents added together must equal the tail bias current:

$$I_b = I_1 + I_2 = I_0 \exp(-V) (\exp(V_1 \kappa) + \exp(V_2 \kappa)) \quad (2.14)$$

Solving for  $\exp(-V)$  and substituting into equations 2.12 and 2.13 produces:

$$I_1 = I_b \frac{\exp(V_1 \kappa)}{\exp(V_1 \kappa) + \exp(V_2 \kappa)} \quad (2.15)$$

$$I_2 = I_b \frac{\exp(V_2 \kappa)}{\exp(V_2 \kappa) + \exp(V_1 \kappa)} \quad (2.16)$$

Taking the difference of equations 2.15 and 2.16 gives the final tanh function:

$$I_2 - I_1 = I_b \frac{\exp(V_1 \kappa) - \exp(V_2 \kappa)}{\exp(V_1 \kappa) + \exp(V_2 \kappa)} = I_b \tanh \frac{\kappa(V_1 - V_2)}{2} \quad (2.17)$$

For all of the above equations,  $\kappa$  is a constant that represents the rate of change of the MOSFET surface potential related to the rate of change of the gate voltage [41]. Again, the differences between equations 2.2 and 2.17 are minute and come down to the physics associated with the two different types of transistors. In either case, it is now well-established that a circuit including a differential pair will produce the desired sigmoid function.

The first of two sigmoid function designs as related to a neural network is presented by Maliuk and Makris in [6]. The hyperbolic-tangent circuit can be seen in Figure 2.17. As can be seen, the core of the neuron circuit consists of the aforementioned differential

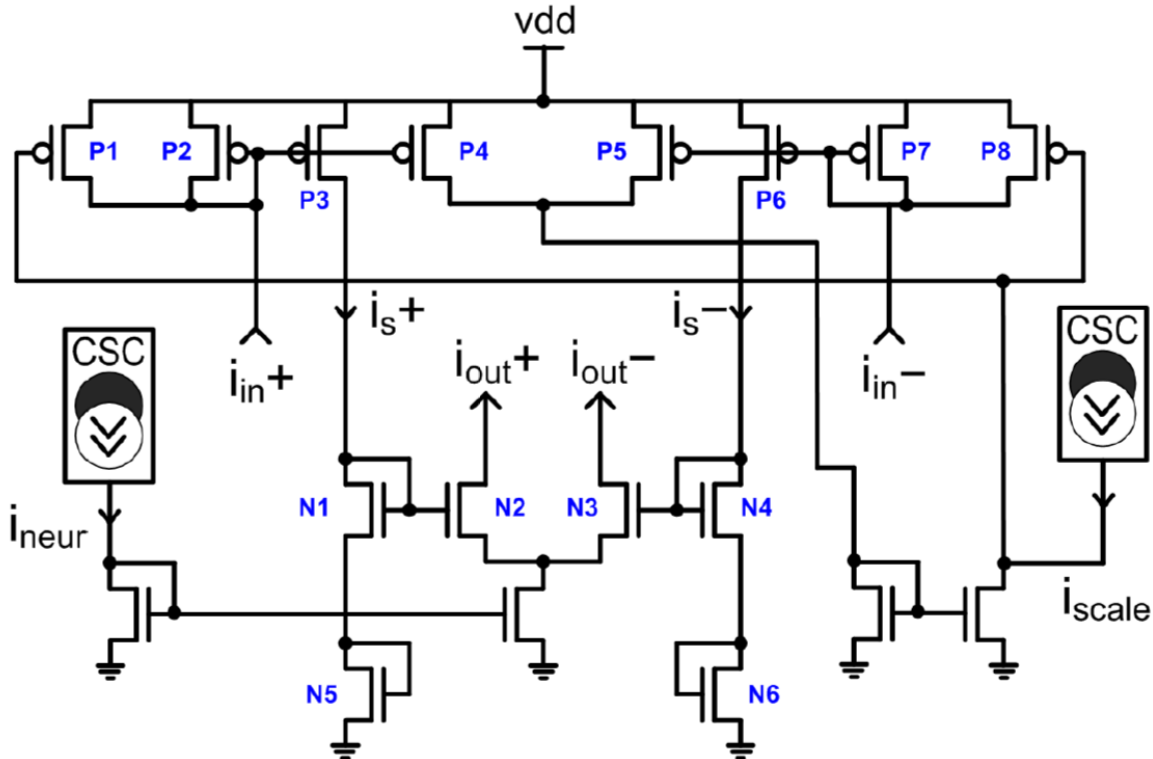
MOSFET pair. In this design, the authors utilized current-storage-cells to provide bias and scaling currents for the differential pair and inputs, respectively. The circuit is completely current mode using several current mirrors to move the input signals to the differential pair. Transistors N5 and N6 are diode-connected (gate connected to drain of the transistor) under their respective current mirrors to provide a voltage at the source of N1 and N4 to be similar to the sources of N2 and N3, which are situated above the tail current transistor. This structure allows the subthreshold signals to propagate more efficiently through the current mirrors with as little mismatch as possible due to different drain-source voltages. The scaling current is used to control the slope of the hyperbolic-tangent function as it passes through its zero-point. The disadvantage of this design is the differential signals used and the requirements that are involved with producing and propagating those signals (pointed out in the previous section). Therefore, a single-ended version of this design could be potentially used for high speed and low power neural networks.

Valle and Diotalevi propose the second hyperbolic-tangent design that also includes programmable slope capabilities and subthreshold currents [17]. Figure 2.18 details the intricacies of the neuron block (typically referring to the activation circuitry) and how it connects to the overall neural network system. The programmable slope circuitry in this design, as compared to the previous one, is more complex and detailed in terms of how it interacts with the activation circuitry. As shown, the slope is controlled by the variable  $k$  that is an integer and scales the bias current for the programmable section of the design. The scaled bias current controls the tail current for a differential pair which will ultimately receive the input differential signals and then output differential currents to the activation circuitry. The hyperbolic-tangent activation circuit is similar to the previous design but better defines how the current will be output through diode-connected PMOS devices. This circuit design adds more complexity than may be necessary in order to add the slope programmability and also suffers from the differential signal issues previously mentioned.

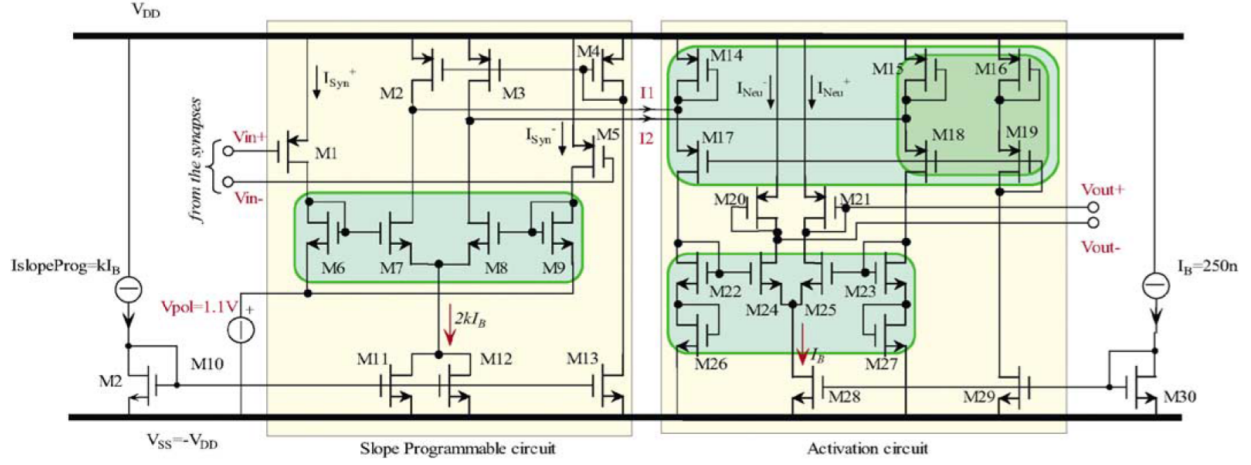
In summary, sigmoid or activation functions can be easily created using a differential pair and tail current. The complexities come in how a design approaches different methods for input signal pathways and bias circuitry. Overall, it is feasible to have a subthreshold design that is capable of high throughput while still producing an adequate activation function.

## 2.4 Winner-Take-All Review

The Winner-Take-All (WTA) block is a circuit that is positioned right before the final output off of the chip and after the last neuron layer. The WTA circuit takes different neuron outputs and then compares them with each other making sure that the highest neuron output supercedes the others and is passed off-chip. For example, two neurons are outputting to the WTA circuit with current levels of 250 nA and 150 nA, respectively. The WTA block analyzes those two signals and determines that the 250 nA signal is the highest and passes it to the final output while suppressing the 150 nA signal. A WTA circuit can be designed to assess either voltages or currents and can output the highest value either in an analog or digital format depending upon the overall system design specifications for the integrated circuit.



**Figure 2.17:** Neuron Consisting of Hyperbolic-Tangent Activation Function [6].



**Figure 2.18:** Neuron Block with Slope Programmable and Activation circuits [17].

The first WTA circuit reviewed is proposed by Lazzaro *et al.* and is a simple circuit that uses a common node to allow the winning voltage to resolve [18]. Figure 2.19 details a WTA circuit designed for two neuron current inputs. To add to this circuit, the design only needs to extend by two transistors for each consecutive neuron input. This WTA circuit is easily expandable and simple to implement in an overall system. The circuit is designed to operate continuously only changing as the inputs ( $I_1$  and  $I_2$  in this case) increase or decrease. Change in the inputs will alter the  $V_c$  node which is the winning response of the circuit. The disadvantages of this design include the circuit being unable to resolve high frequency signals and being unable to quickly resolve signals that are approximately the same level. Both issues could lead the circuit to produce a “false” output if structures off-chip are sampling the output periodically.

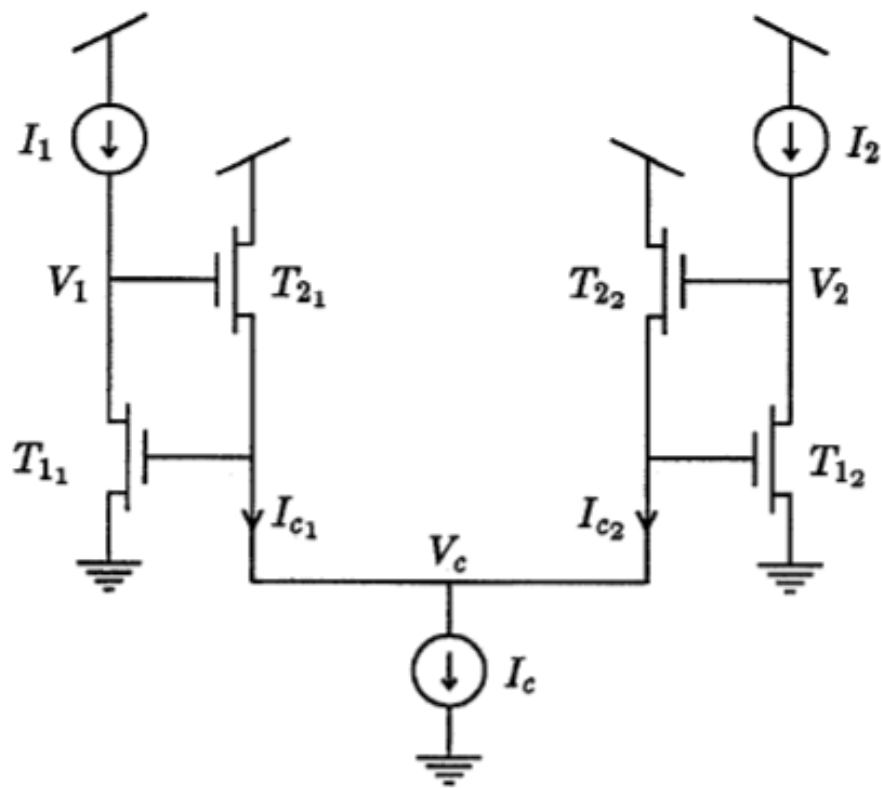
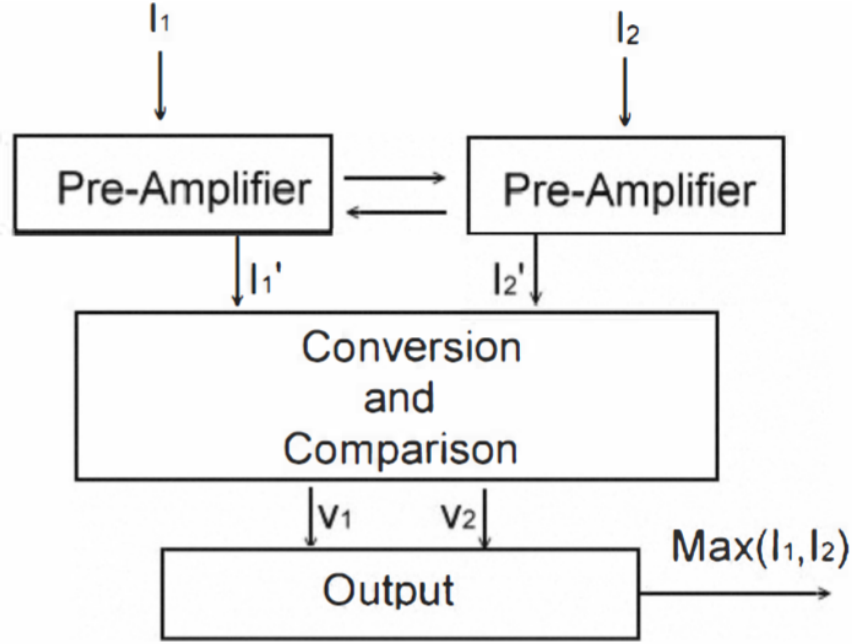


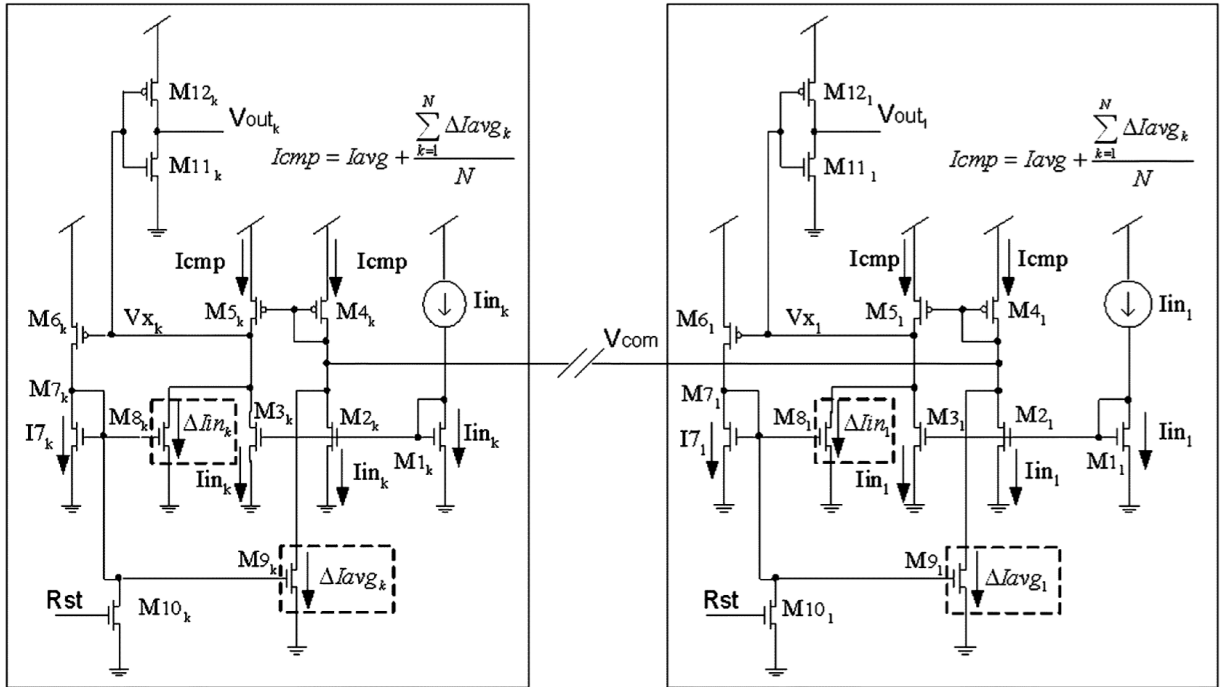
Figure 2.19: Two Neuron Winner-Take-All Circuit [18].



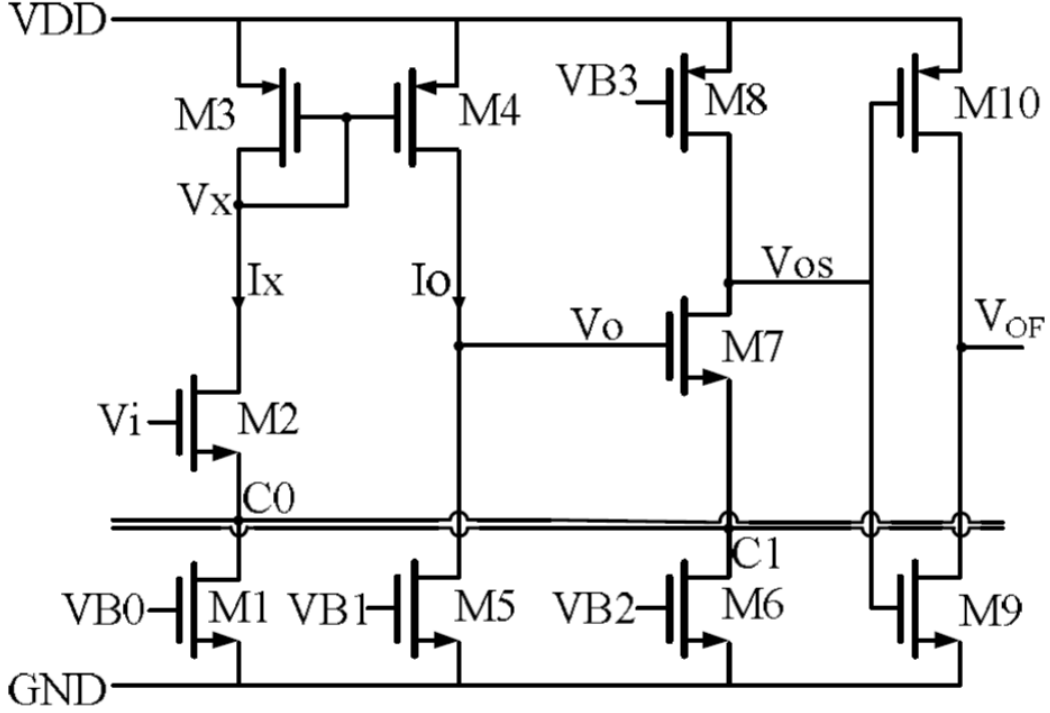
**Figure 2.20:** Winner-Take-All Block Diagram from [19].

The authors in [19] present a three-leveled WTA circuit that can be branched out to accommodate any number of inputs as desired. The WTA block diagram is shown in 2.20 that consists of two pre-amplifier circuits to boost the input currents, a current-to-voltage converter that then compares the two converted voltages, and an output block with two differential pairs that take the converted voltages and then outputs a current corresponding to the winning signal. This design is quite modular with the capability of stacking with other copies of itself to create a “tree” structure for  $2^n$  inputs. The design is also capable of analyzing subthreshold currents that are less than the 100 nA threshold. The downside of this block structure is that it has added complexity from having three levels in a single WTA block. The input signals are required to move through these levels potentially slowing down the overall resolution time. The circuit also requires a synchronous reset signal in the conversion and comparison block which is additional support circuitry and signals that need to be generated for proper functionality of the WTA block.





**Figure 2.21:** Winner-Take-All Circuit with Cells 1 and  $k$  [20].



**Figure 2.22:** Voltage-In-Voltage-Out Winner-Take-All Circuit [21].

Fish *et al.* propose a WTA circuit that utilizes current inputs to produce voltage outputs and is highly expandable through the use of a common node [20]. Seen in Figure 2.21, the WTA circuit uses current mirrors to propagate the input current through each cell as well as current comparison at the common node. As one cell receives a higher input current, the  $Vx_k$  node is pushed lower leading to a winning cell (if that cell has highest input current) and a high output voltage. The circuit makes use of two feedback components (excitatory and inhibitory through  $M8_k$  and  $M9_k$ , respectively). These feedback paths are essential to the circuit resolving which cell wins the high output state. The benefits of the circuit include a digital output value, short resolution time (tens of nanosecond range), and high current precision (a few nano-Amps). The WTA circuit uses a reset signal much like the previous design, which is disadvantageous as described previously. The design also has a relatively high simulated power dissipation for subthreshold input currents (approximately  $22.5 \mu\text{W}$  per cell). The resolution delay and power usage do not make this circuit ideal for high speed and low power neural network systems.

Padash *et al.* propose a WTA circuit that is a voltage-in-voltage-out configuration with a high frequency range of approximately 10 MHz [21]. The WTA circuit, shown in Figure 2.22, takes an analog input voltage and produces a digital output voltage. The resolution of the winning input voltage is settled through the two common nodes that connect all the WTA cells together. The circuit operates by converting an input voltage to a current that is then mirrored to produce another voltage, sent through a second comparator leg, and then the signal drives a digital inverter. The high speed and low number of transistors, as compared to some of the previous designs, make this WTA cell advantageous for higher speed neural networks. However, the WTA cell requires four separate bias voltages in order to properly function. Creating and maintaining these bias voltages requires several supplemental circuits increasing the system's overall power dissipation. Another disadvantage is the number of conversions from voltage to current and then back to voltage may increase the error in subthreshold neural network designs. If the accuracy of the WTA cell can be maintained at higher speeds as well as at lower power, then this design may be useful for high speed and low power neural network systems.

The authors of [22] have designed a WTA circuit that can be expanded through the use of four subcircuits that have been developed to determine the minimum and maximum of the desired number of input currents. Figures 2.23 and 2.24 detail the minimum and maximum subcircuits using PMOS and NMOS transistors and a two input WTA circuit utilizing the minimum and maximum subcircuits, respectively. This design boasts the ability to modularly expand to any number of desired inputs to produce a single output winning current. On the opposite side, the maximum PMOS and NMOS circuits make use of a latch that makes the resolution time (approximately 350 ns) for the output higher as the two transistors will fluctuate until the higher input current dominates. This WTA design requires its transistors to be in the strong inversion region thus consuming more power due to the higher currents. Therefore, this design may not be potentially useful for a low power, high speed neural network.

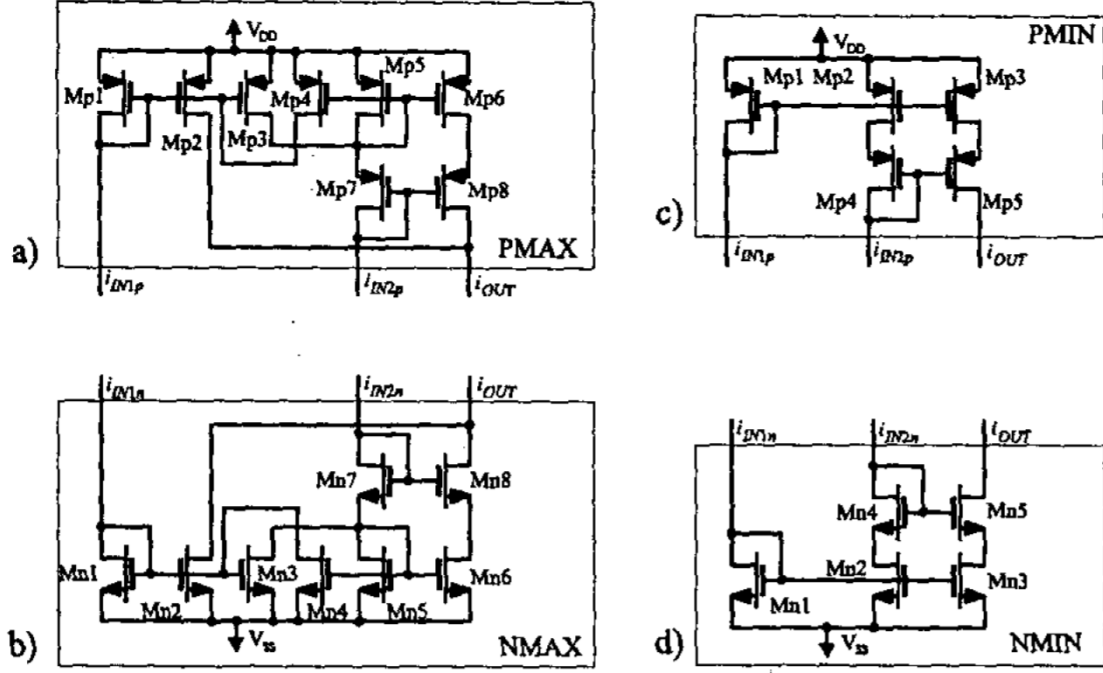


Figure 2.23: Minimum and Maximum Subcircuits for [22].

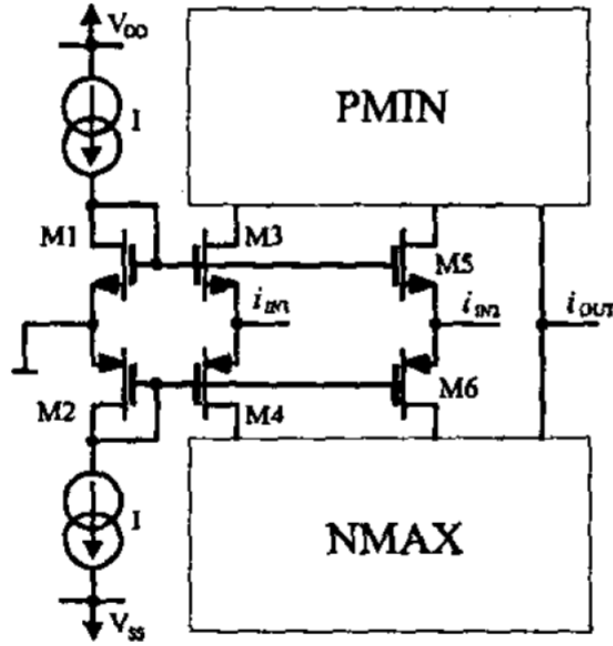


Figure 2.24: Two Input Winner-Take-All Cell Consisting of Min and Max Subcircuits [22].

Yu *et al.* propose a two stage WTA cell with a digital output in [23]. The core of the WTA cell consists of two stages that are identical to each other and are used to boost small differences in input voltages (less than 10 mV) high enough for the digital inverter to output the correct winning input signal. Each stage is made up of five transistors and can be seen in Figure 2.25. The input transistor converts the voltage signal to a current that is then amplified through the current mirror and sent on to the next stage for further amplification. The bias transistors ( $M_3, M_4, M_8, M_9$ ) supply the necessary bias currents for the amplification. The circuit achieves a resolution time of 27 ns for small voltage differences and less than 20 ns for large voltage differences (greater than 50 mV). The downside is the circuit's specification of the transistors being held in the strong inversion region, which will lead to higher power dissipation. Though useful for small voltage differences, the use of two stages does not allow a resolution time necessary for higher frequencies (100's of Mega-Hertz). Therefore, this design is not suitable for a neural network with low power and high speed specifications.

In summary, the Winner-Take-All designs reviewed are the beginning point for a design that can be capable of low power and high speed functionality in a neural network setting.

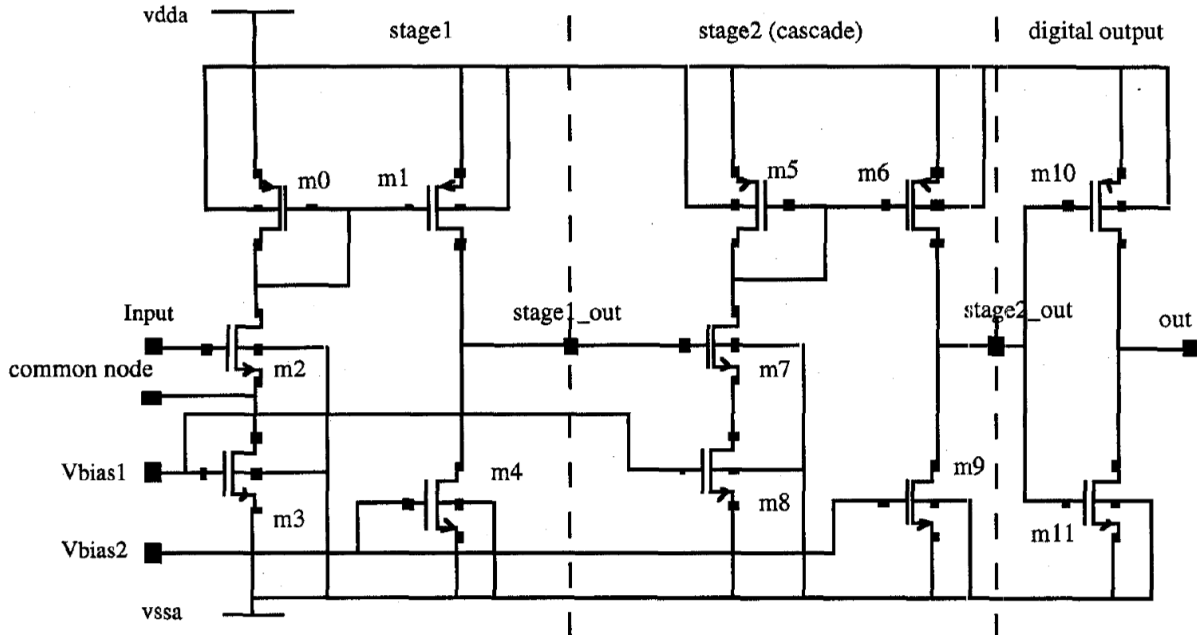


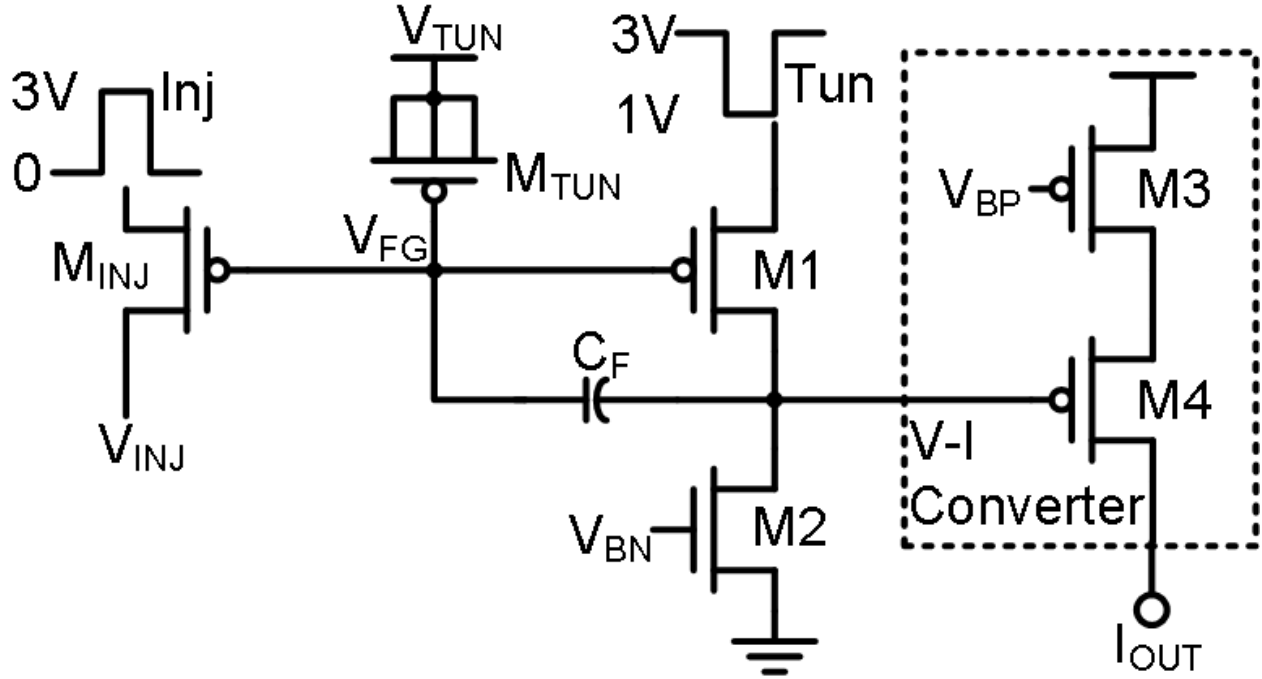
Figure 2.25: Cascade Winner-Take-All Circuit in [23].

Further analysis in some designs could push their potential to be viable for the needs of the proposed MLP.

## 2.5 Floating Gate Review

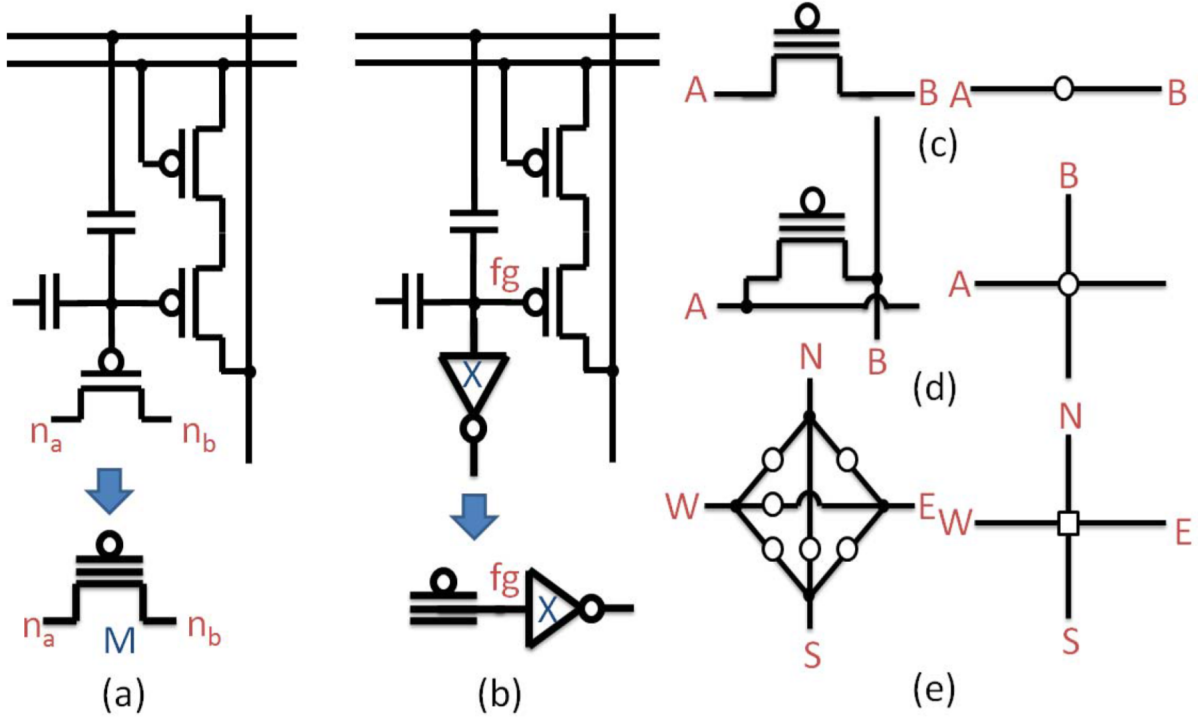
Floating Gate memory cells are an analog memory circuit that is composed of a voltage node that is “floating” (is not tied down by any interconnect or transistors). The floating gate is created by connecting the gates of transistors or MOSFET capacitors. This type of memory is categorized as a non-volatile memory in that it is capable of retaining its stored information for long periods of time without any power or signals being applied. The floating gate memory node is only subject to leakage currents through the gate oxide, which is minimal (typically on the order of femto- or pico-Amps). The cell is programmed using tunnelling and injection currents through the gate oxide to increase and decrease the floating gate voltage, respectively [24]. A floating gate structure was introduced previously in Figure 2.5 from [6].

Lu *et al.* present a deep machine learning system design that consumes a reported 11.4  $\mu\text{W}$  of power after being trained and in recognition mode [24]. The reported work makes use of weak inversion circuits and current mode analog designs to aid in achieving this low power consumption. In addition to these design techniques, the authors utilized non-volatile memory in the form of floating gate transistors to store the necessary circuit parameters. The authors state that floating gate memory, when compared to a differential pair, provides several advantages including a similar transfer function, smaller occupied area, and the elimination of static bias currents. Figure 2.26 is the detailed schematic for the floating gate memory used in this system. The floating gate memory utilizes three voltage rails to incur either injection to add charge or tunneling to remove charge from the floating gate node. For both cases, the pulse width applied to the injection and tunneling voltage rails controls the movement of charge on the floating gate. Unlike the previous schematic in Figure 2.5, this design utilizes a PMOS capacitor to implement the charge tunneling. This work reports a peak energy efficiency of 1.04 TOPS/W (Tera-Operations per second per Watt) and is fabricated in a 130 nm CMOS process.



**Figure 2.26:** Floating Gate Transistor Memory Cell [24].

Wunderlich *et al.* present a field programmable mixed-signal array (FPMA) that utilizes floating gate switches and memory for configurability [25]. The authors use the floating gate structures to create several different types of interconnect nodes that can easily be programmed via removing or adding charge to the floating gate transistor with Fowler-Nordheim tunneling or hot channel electron injection, respectively. Through the floating gate interconnect switches, the authors create a routing network that can easily direct a signal down the proper pathway for the configured circuit in their FPMA. The FPMA is implemented in a CMOS 0.35  $\mu\text{m}$  process. The floating gate transistors are stated to have a programmed voltage that has a higher dynamic range which leads to increased performance in speed, power, and signal integrity while having reduced density when compared to other conventional storage and switching devices. Figure 2.27 depicts the different types of floating gate switches utilized in this work. Figure 2.27a is the standard floating gate cell whereas Figure 2.27b is a floating gate cell setting the input voltage of an inverter. Figure 2.27c and 2.27d represent two abutting or two crossing signal lines being connected via a floating gate switch, respectively. Figure 2.27e is a s-switch implemented with six floating gate transistors. The s-switch allows an entering signal to be routed in a variety of useful manners, adding



**Figure 2.27:** Floating Gate Switch Cells [25].

increased configurability. Therefore, the floating gate switches can be used to create a programmable structure in a neural network system.

In summary, floating gate memory cells can be used in several fashions as either a voltage storage cell, a voltage cell that converts to an output current, or a voltage cell that controls a transistor acting as a switch. Also, floating gate cells are power efficient as they inherently do not suffer from large leakage currents. The use of these cells is highly desirable for a neural network system that has design specifications to be configurable and low power if the complexity of the system does not hamper the programmability of the floating gates.

## 2.6 Summary

The reviewed literature provides a reasonable starting basis for designing the MLP system in this work. With respect to other MLP and neural network designs, they do not achieve both a high speed/low power design and a configurable architecture. The designs range greatly in the number of neurons or synapses in their respective neural network that in turn increases



the power usage seen by each design. Decreasing the power per neuron or synapse in addition to adding configurability will greatly improve the overall system functionality. The reviewed multiplier circuits detail that simpler circuits that are similar to that of Gilbert's cell (seen in Figure 2.10) will function appropriately at higher data rates as well as consume less current (as there are less transistors for leakage paths), especially in the subthreshold region of operation. The sigmoid circuit review takes a similar approach to that of the multiplier in that subthreshold operation is beneficial to achieving the desired sigmoid function out of MOSFET transistors as that of BJTs in a differential pair design. The WTA designs provide a good basis for building a circuit that can operate with currents at high speeds with minimal space utilized while providing accurate outputs. However, a current comparison (similar to Figure 2.22) could be highly advantageous to create a thresholding circuit for inverters to digitize. Lastly, floating gate switches are highly advantageous as nonvolatile memory/switch choices but are also very complex to program if hundreds are desired in a system. Therefore, simple single transistor switches are more desirable than their floating gate counterparts as they offer simpler programming and less area usage.

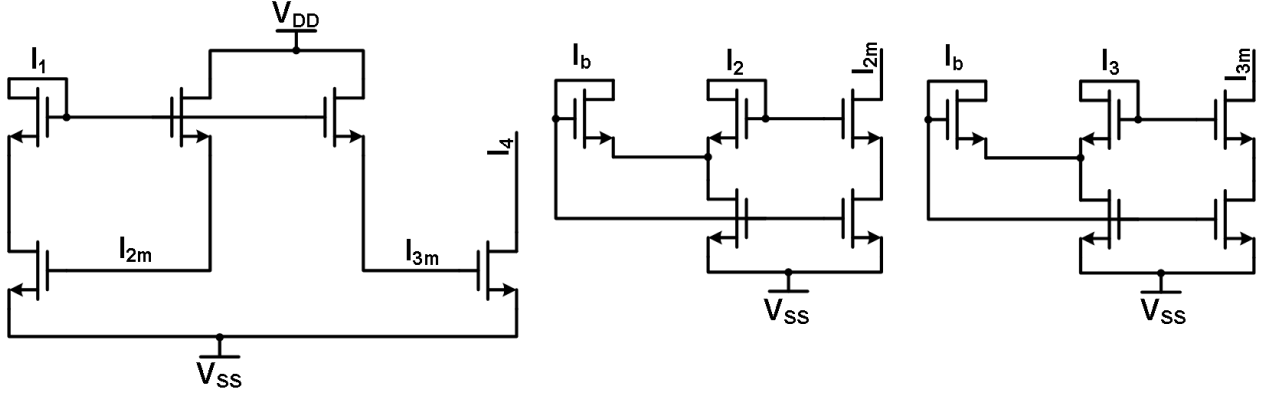
# Chapter 3

## MLP System Design and Implementation

### 3.1 Multiplier Design

The multiplier is an important base element to a neuron in the MLP. The multiplier allows weights to be integrated with the input signal propagating through the neural network. After looking at the multiplier designs in Chapter 2, the past designs are used to provide a starting design point for the multiplier used in this MLP neural network. In addition to the older multiplier designs, the utilization of current signals suggests another design criteria for the initial multiplier design to meet. Therefore, a starting design similar to Figure 2.10 is used in the development of the multiplier for this system. It should be noted that there are no width and length dimensions explicitly stated on any of the design figures that follow as the minimum width (360 nanometer [nm]) and length (240 nm) are used for all transistors in the system.

Figure 3.1 is the final design obtained to accomodate both current signals and voltage headroom for the signal pathway to effectively propagate the desired input/current signals. The core structure of this multiplier design (left circuit in Fig. 3.1) almost mimics the Gilbert cell shown in Figure 2.10. The five core transistors operate similarly to the Gilbert cell because of the MOSFET's operation in the subthreshold region allowing an exponential function in the drain current similar to Bipolar transistors. This similar functionality creates



**Figure 3.1:** Multiplier Circuit Schematic.

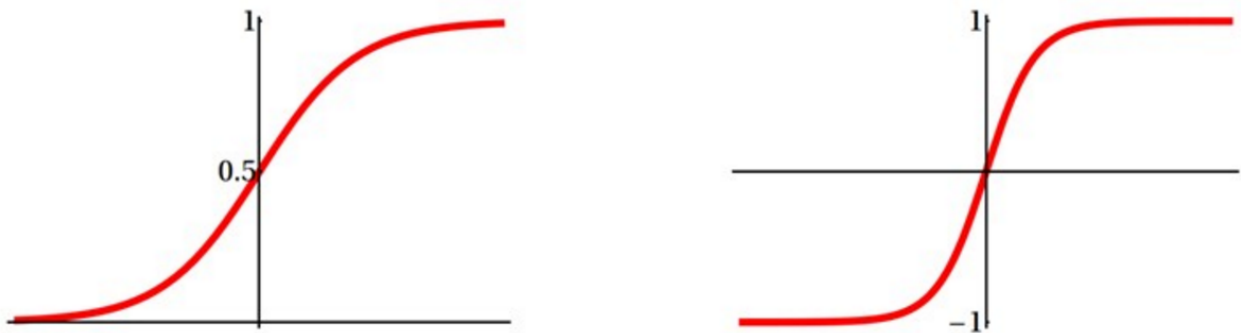
the same output function seen in Equation 2.5. The addition of the cascode device in the  $I_1$  input allows the multiplier to operate faster while maintaining signal integrity as well as a high impedance input for the current signals.

The rest of the circuits in Figure 3.1 represents two Minch cascode biasing schemes that allow the weights to adjust the input signal. The Minch cascode circuit from [42] creates a low voltage cascode structure that allows for weights in the subthreshold region. The additional benefit from utilizing the Minch cascode is the ability for the circuit to operate effectively with a low voltage ceiling (i.e., requires little voltage headroom). The Minch cascode circuit also provides a more accurate current mirroring operation than other simplistic current mirror designs. This effect allows for the multiplier weights to be more reliably reproduced as they are programmed even with transistor mismatch and operation in the subthreshold region. The key to the accuracy of the Minch cascode comes from the input bias current signal ( $I_b$ ) that helps stabilize the current mirror operation with the additional bias current. In addition to a better mirrored current, the Minch cascode scheme allows the transistors to operate with minimal voltage headroom allowing for voltages to swing effectively if necessary. Since the weight signals are DC values and do not require high speed operation like the input signal  $I_1$ , the Minch cascode can easily be integrated into the Gilbert multiplier while maintaining signal integrity.

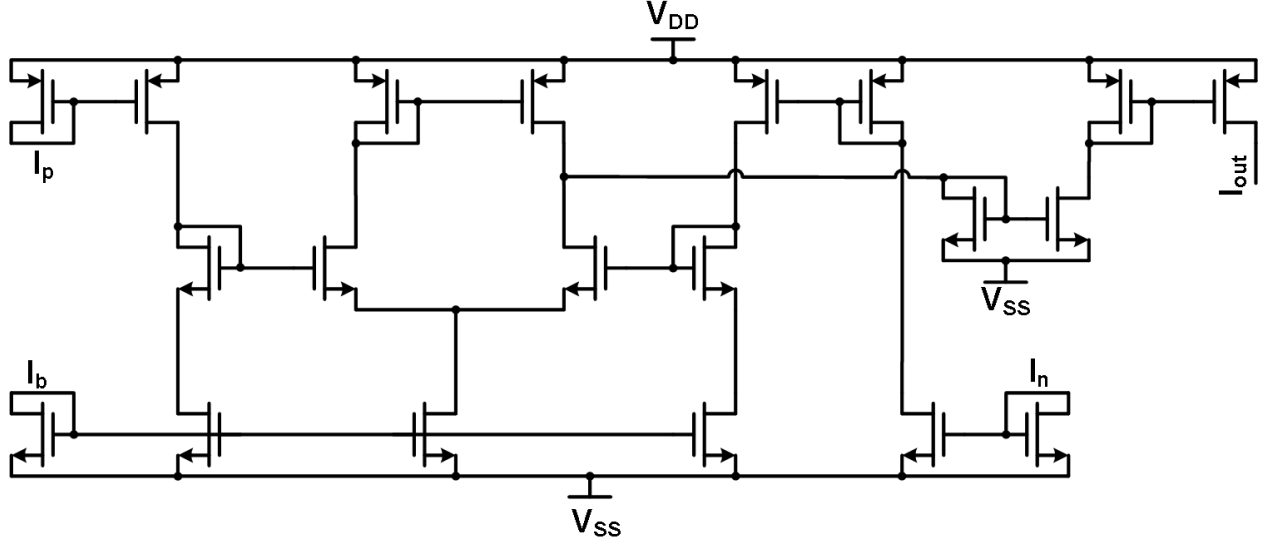
## 3.2 Sigmoid Design

The sigmoid circuit is the other important base element to the neuron in the MLP system. The sigmoid creates a logistic function or hyperbolic tangent function output (Figure 3.2) at the end of the neuron signal pathway that will either propagate onto another neuron or to the winner-take-all block. For the MLP system, the logistic function is utilized since it does not require a negatively biased circuit to operate as in the hyperbolic tangent function. The sigmoid designs in Chapter 2 are used as a starting point for the sigmoid circuit used in the MLP's neurons. The utilization of current signals in the sigmoid circuit is again desired and designed for during the development of the final circuit topology. The starting sigmoid circuit design most closely resembles the design in Figure 2.17.

Figure 3.3 is the final design obtained that accomodates high frequency current signals as well as outputs the desired logistic function. The sigmoid design is composed of several current mirrors that relay the input, bias, and output signals to and from the differential transistor pair at the core of the circuit. The basic functionality of the circuit is that when the main input signal  $I_p$  is below the reference input signal  $I_n$ , the output signal  $I_{out}$  will be near zero current. When  $I_p$  becomes much higher in magnitude than  $I_n$ ,  $I_{out}$  will then output a current that is near that of the bias current  $I_b$  for the sigmoid. This behavior is typical of a logistic function at the positive and negative extremes on the horizontal axis. The reference current  $I_n$  allows for the logistic function's half point to be shifted further up the horizontal axis. This functionality requires the circuit to have more input current in order to reach the fully saturated bias current output. Performing a DC sweep on the input



**Figure 3.2:** Logistic Function (left) and Hyperbolic Tangent Function (right).



**Figure 3.3:** Sigmoid Circuit Schematic.

signal  $I_p$  would create an output signal similar to that of the logistic function seen in Figure 3.2.

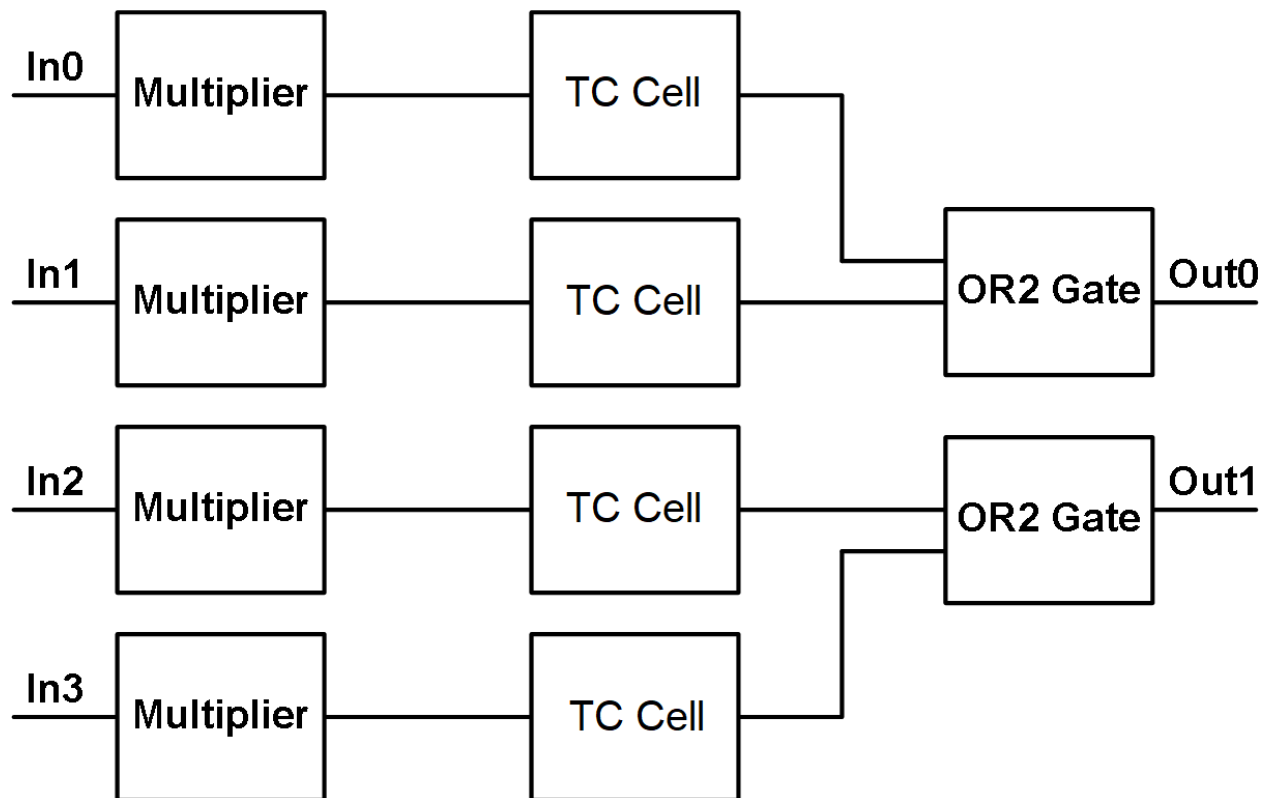
For this sigmoid design, all of the input and output signals are designed such that the circuit has a structure that interfaces easily with the multipliers before and after it. This fitted structure requires that the input signal  $I_p$  and the output signal  $I_{out}$  are PMOS current mirrors to source current into the NMOS devices at the input and output of the multiplier in Figure 3.1. The reference current  $I_n$  utilizes a NMOS current mirror input as it receives its input signal from DC bias circuits much like the bias current signal  $I_b$ . The bias current  $I_b$  sinks current for the two input signals as well as the differential transistor pair to ensure proper biasing throughout the core sigmoid circuitry and that the output signal has a maximum value of the bias current. The functionality of the sigmoid circuit can only be obtained by operating in the subthreshold region, which enables the output to take the shape of the desired logistic function for proper signal propagation.

### 3.3 Thresholding Circuit Design

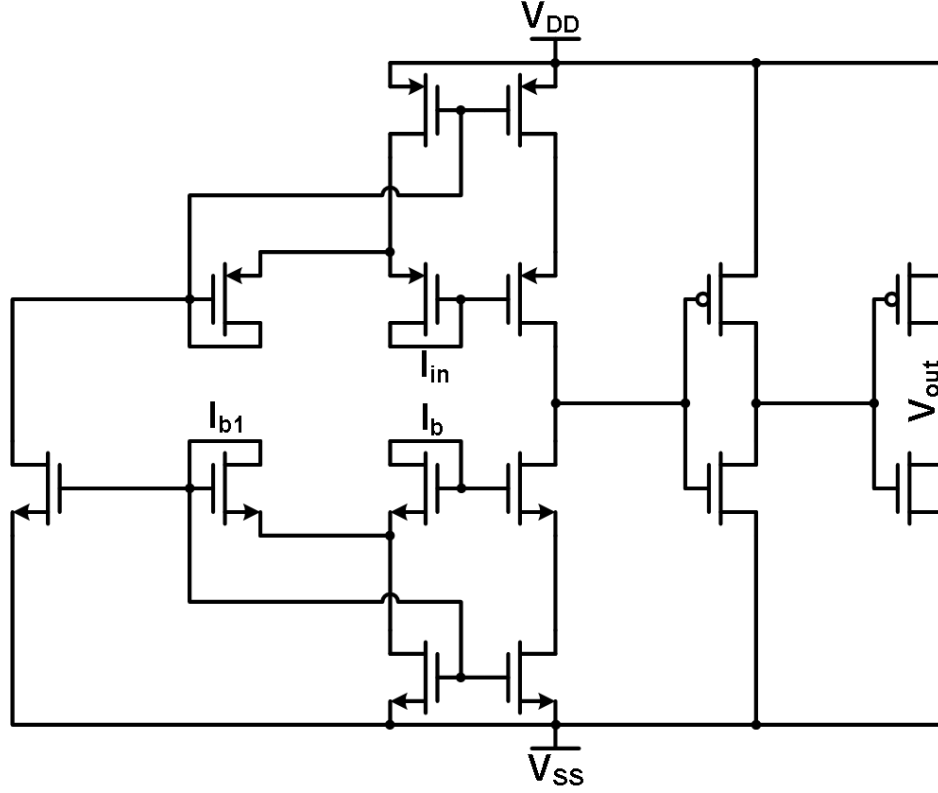
The final standalone circuit before the MLP system circuits is that of the thresholding circuit (TC) that is based off of the winner-take-all (WTA) circuitry in Chapter 2. The

combination of the TC and a 2-input OR gate produces a similar functionality to that of the WTA circuitry. The TC receives neuron outputs and outputs a signal based upon the highest signal level it receives at its input. The WTA circuits in Chapter 2 provide a great deal of background information and provide designs to start the development process for a high speed current capable TC. Figure 2.22 provides a good initial design of a current capable TC circuit. A similar structure of two signals “fighting” against each other to create an output signal based off of a comparison is desired for the MLP system outputs.

Figure 3.4 shows the block diagram for the two WTA structures that correspond to the two MLP system outputs. Each “complete” WTA design consists of a multiplier circuit (Figure 3.1) and a TC cell (Figure 3.5). The multiplier circuit sums the neuron current outputs at its input terminal and then scales the summed currents in order to create a better signal for comparison in the TC cell. The TC cell takes the multiplier output and compares it to a reference current level. This comparison determines if the signal should remain “high” or “low” by creating a voltage at the comparison node that is either just



**Figure 3.4:** Winner-Take-All Block Diagram.



**Figure 3.5:** Thresholding Circuit Cell Schematic.

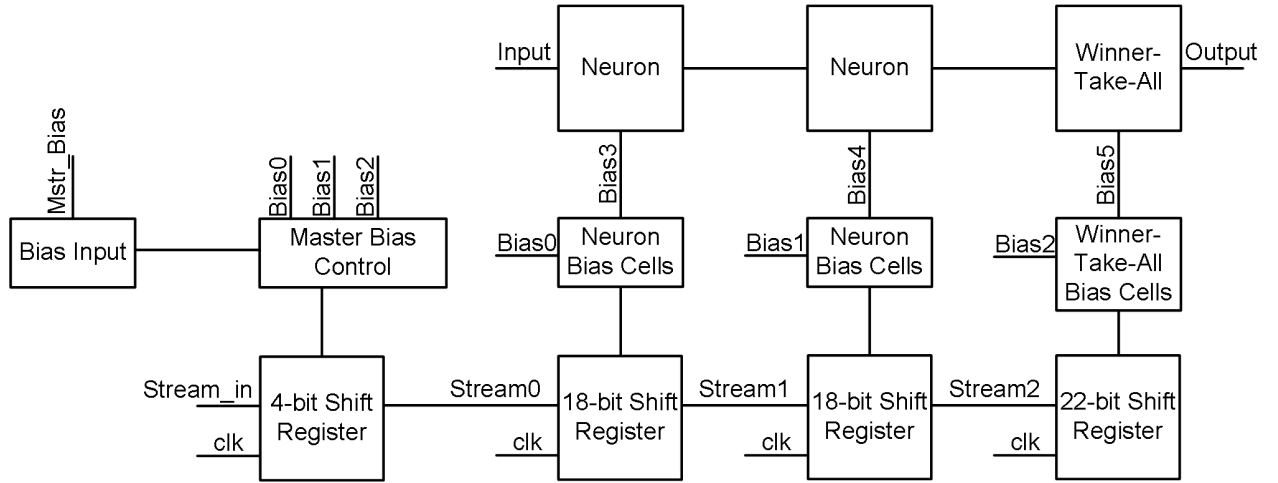
above the threshold voltages of the following inverters or just below their threshold voltages. The use of the inverters allows the final output off-chip to be a digital voltage instead of an analog current signal that then needs to be converted. The inverters have different minimum widths (160 nm) and lengths (120 nm) than that of all the other transistors to provide faster functionality as they create the digital output voltage as well as utilize less physical space.

The TC cell in Figure 3.5 contains three current inputs and one voltage output. The main input signal  $I_{in}$  that comes from the multiplier (and the neurons before that) goes into a PMOS Minch cascode current mirror in order to maintain signal levels and integrity before the comparison node. The reference current  $I_b$  for current comparison is input into a NMOS Minch cascode current mirror similar to those in the multiplier circuit mentioned previously in this chapter. The Minch cascode structure requires a bias current  $I_{b1}$  in order to operate effectively. The reference and bias current inputs are taken from system circuits and are DC values. The inputs  $I_{in}$  and  $I_b$  are mirrored and compared against each other at the comparison node before the two inverters. As mentioned before, this node fluctuates

based upon the input signal  $I_{in}$  around the inverter threshold voltages. The output signal  $V_{out}$  is a digital voltage signal that is then passed on to an OR2 gate. The OR2 gate provides another level of comparison with another signal chain ensuring that the MLP system output follows the Winner-Take-All concept.

### 3.4 MLP System Design

The overall MLP system consists of the three aforementioned circuit blocks as well as several support circuits. The support circuitry consists of numerous copies of biasing cells, switching cells, and shift registers that provide power, connectivity, and configurability, respectively. The whole system contains two separate MLP structures. The smaller, simpler MLP structure is used for initial testing and basic programming tests to confirm functionality of the chip and is shown in Figure 3.6. The larger, more complex MLP structure is the main neural network design intended for low power and configurable use. The block diagram for the main MLP is detailed in Figure 3.7 minus the bias and shift register support circuitry. Both MLPs are designed to operate independent of each other and with the same capabilities.



**Figure 3.6:** Simple MLP Test Circuitry for Chip Functionality.



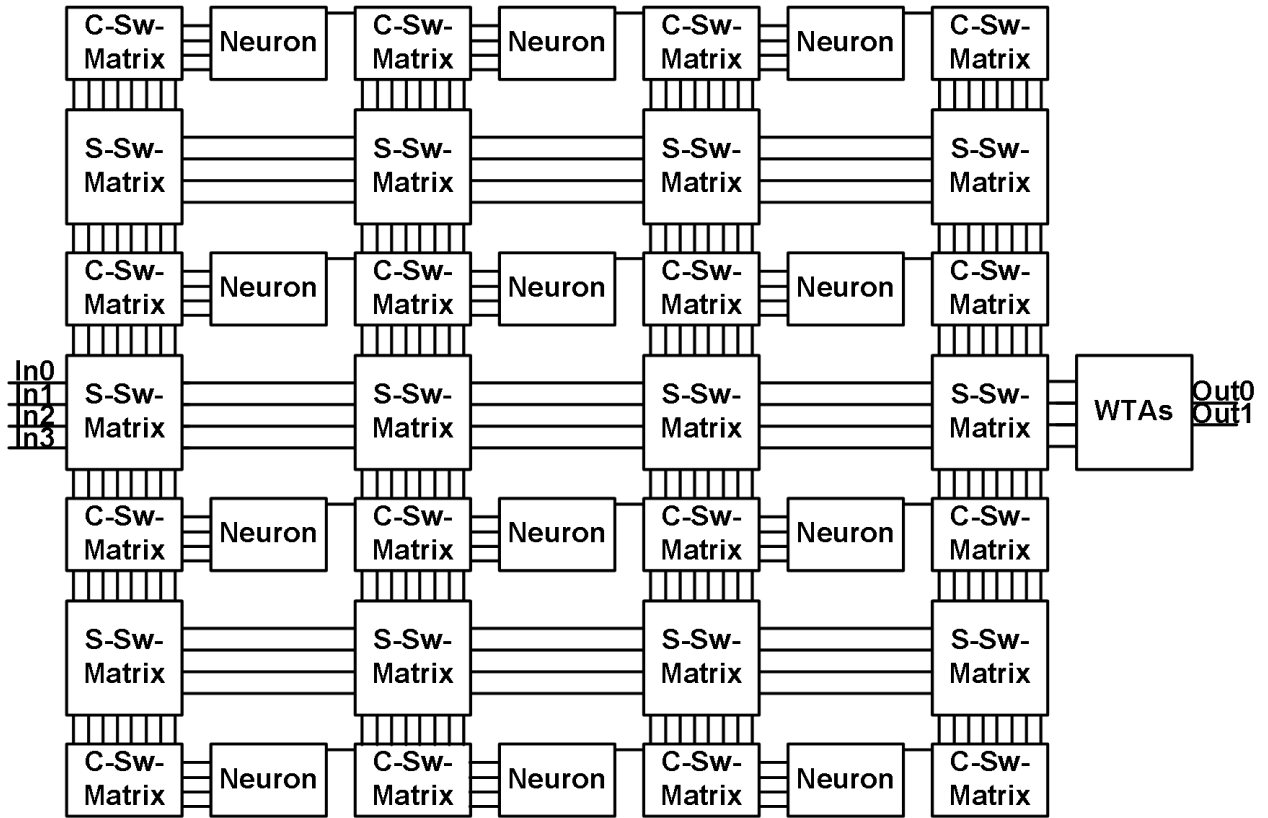
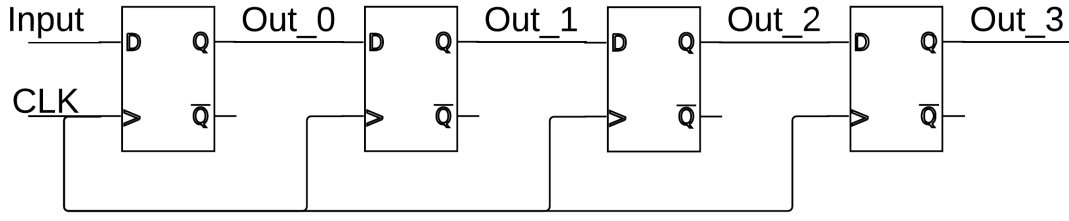
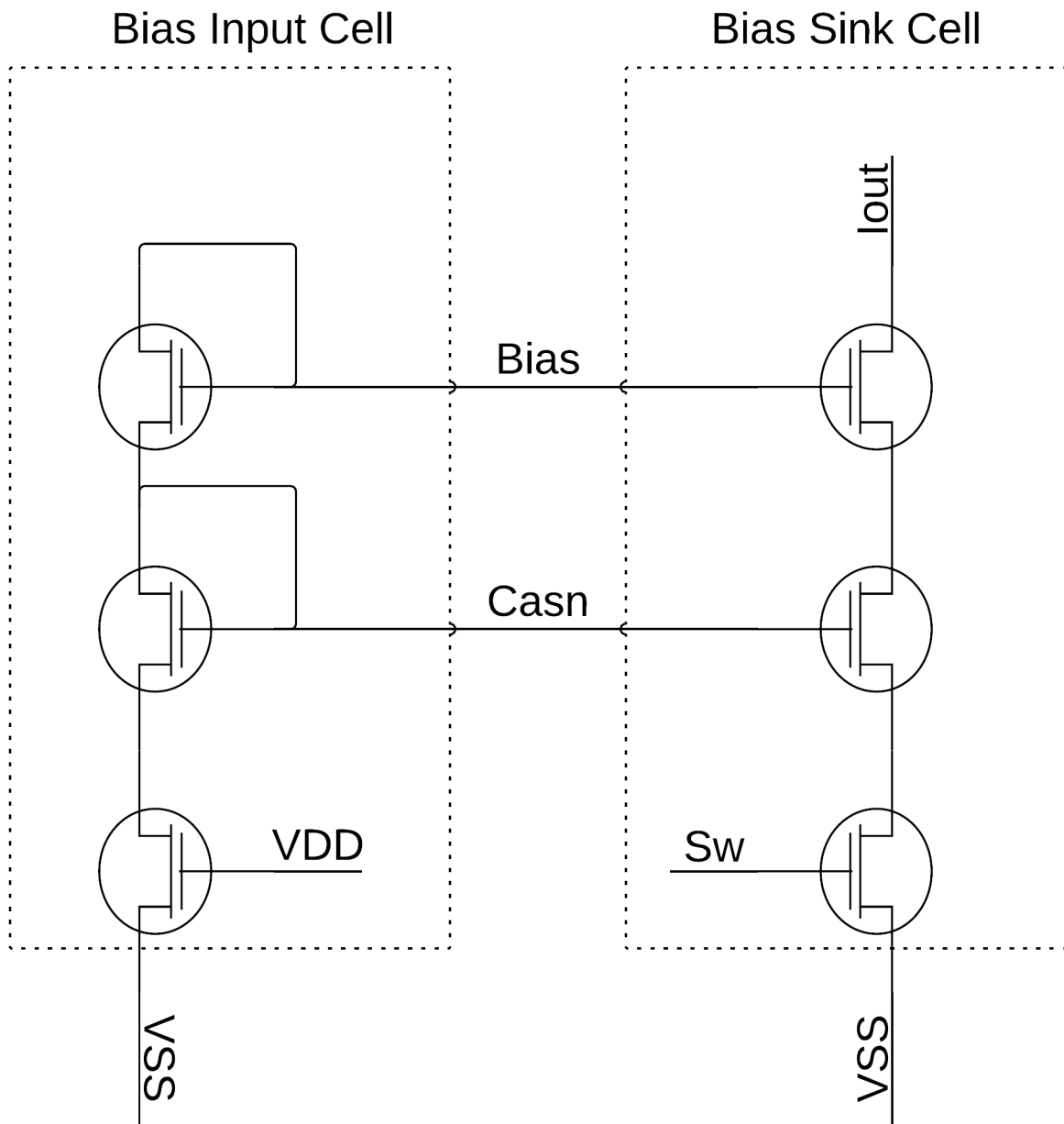


Figure 3.7: MLP Block Diagram for Configurable Low Power System.



**Figure 3.8:** 4-bit Shift Register made up of D-Type Flip-Flops.

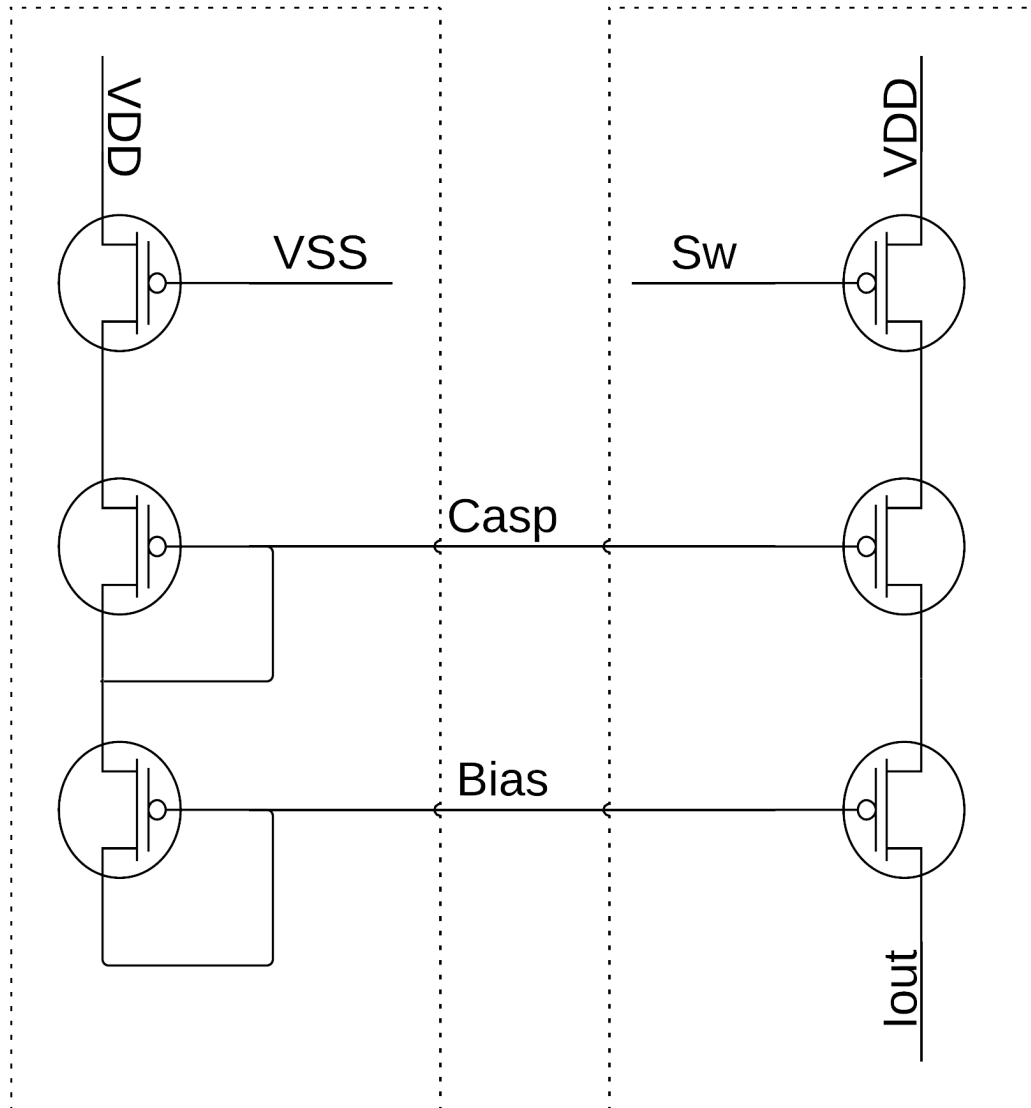
The simple MLP architecture in Figure 3.6 is a more manageable initial testing structure as the programming to initialize the biasing for the neurons and winner-take-all block is much less complex and easier to debug as it is only a single stream of data. The simple MLP is a scaled down version of the main MLP structure containing many of the same biasing cells but does not have any of the switch cells. The basic biasing scheme flows as follows: first, the master bias current is sent on-chip; next, the master bias is mirrored to the bias control circuitry that controls whether currents are sent to the neuron/WTB blocks; lastly, the bias current is sent and mirrored into the bias cells based upon how many of the current mirrors are programmed in each neuron/WTB block. The bias programming is controlled by a string of shift registers that are made up of basic D-type Flip-Flops, which an example of a 4-bit shift register can be seen in Figure 3.8. Figure 3.9 shows the master bias input current structure and one of the current mirrors that would be controlled to send current to a single neuron or WTB block. Figure 3.10 details the bias input structure for the neuron as well as a single current mirror for the biasing of the neuron or WTB block. The programming of the neuron or WTB biasing determines the number of current mirrors in parallel for each bias current input. Finally, each neuron block in the simple MLP only contains one multiplier and one sigmoid circuit.



**Figure 3.9:** Master Bias Input Cell with Single Current Mirror Output.

Neuron Bias Input Cell

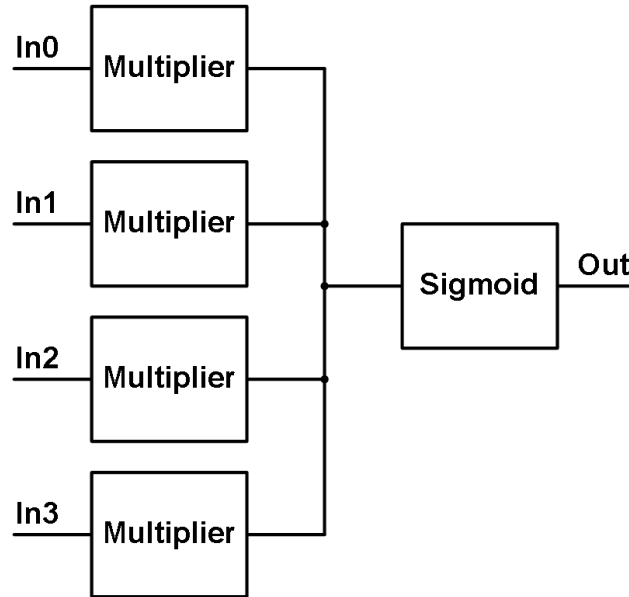
Neuron Bias Source Cell



**Figure 3.10:** Neuron/WTa Input Bias Cell with Single Current Mirror Output.

The main MLP system in Figure 3.7 consists of twelve neurons, two WTA blocks for the main system outputs (shown in Figure 3.4), S-switch matrices, and C-switch matrices. Starting with the neurons, each contains four multipliers and a single sigmoid which is shown in Figure 3.11. Normally, a neuron for a configurable MLP would have a much larger number of multipliers per neuron as each neuron should be capable of receiving inputs from every other neuron in the previous layer. The total inputs are limited to four per neuron as it would be impractical and highly disadvantageous to circuit operation to have a large number of multipliers in each neuron in addition to limiting the amount of interconnects and pads required (as this design is limited by the number of pads and interconnects available due the space constraints and process technology, respectively). The constraint on the inputs maintains signal integrity by decreasing routing and switching characteristics that would be needed for a higher number of multipliers as well as helps constrain the amount of chip area required for the main MLP system as a whole. Much like the simple MLP's neurons, the main MLP's neurons have several tens of current mirrors and shift registers for biasing and configurability, respectively.

The next MLP structures that will be discussed are the two switch matrices. The S-switch and C-switch matrices are developed from the floating gate switch cells in [25] and



**Figure 3.11:** Main MLP Neuron Block Diagram.

take the form of the switches in Figure 2.27e and 2.27d, respectively. The main difference being that the switches in the main MLP's matrices are a single PMOS transistor whose gate is controlled by the output of a shift register instead of a floating gate node. Floating gate switches were initially considered for the switch matrices but resulted in too much programming burden in addition to inconsistencies in how each gate is initialized during fabrication for the large number of switches needed for the MLP signal routing. The basic C-switch matrix has eight vertical routes that can be connected to five horizontal routes (four for neuron inputs and one for the output). Figure 3.12 shows these vertical and horizontal routes with the C-switch (single transistor) linking them together when activated. The S-switch matrix allows the ability to route a signal north, south, east, or west with as few switches as possible and can be seen in Figure 3.13. Each S-switch construct contains six transistors for the desired signal connections and a 3-bit address decoder to simplify the number of shift registers required to program a single S-switch structure. Additionally, the S-switch matrix allows routing through a layer of neurons to the next layer if desired.

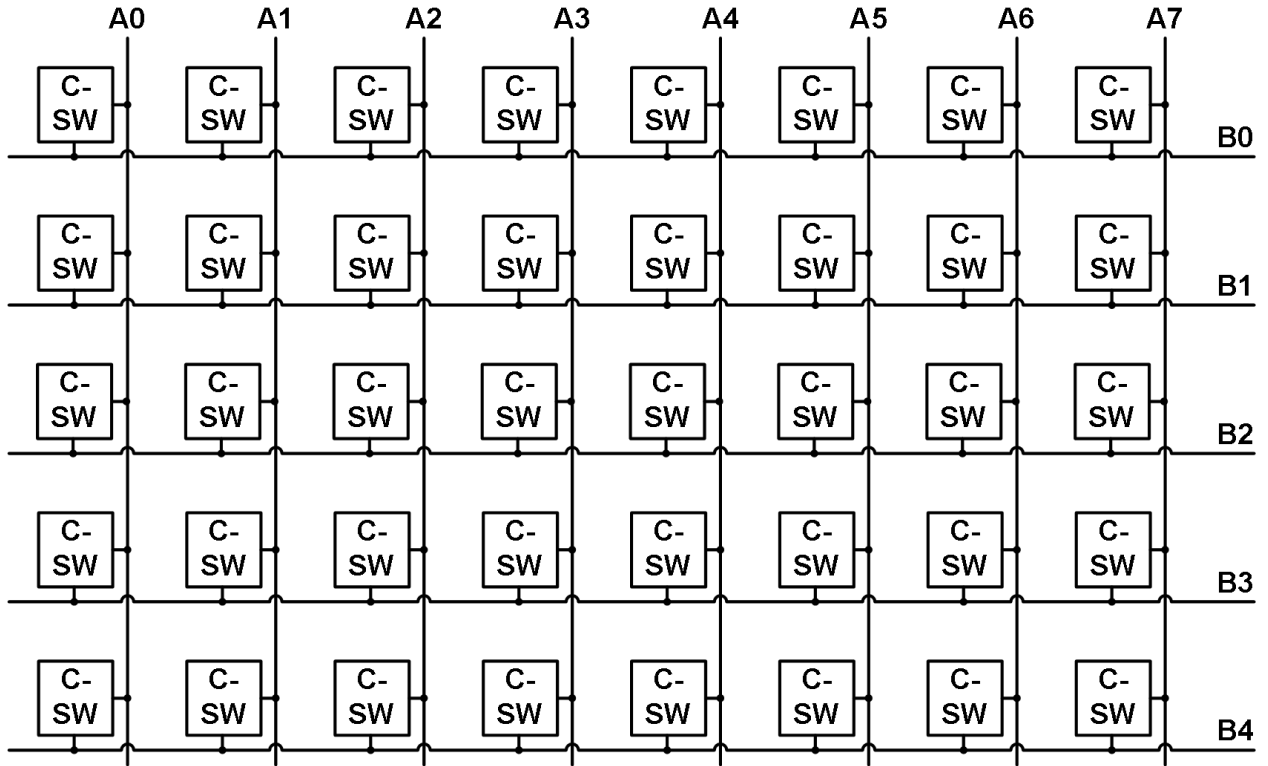


Figure 3.12: C-Switch Matrix.

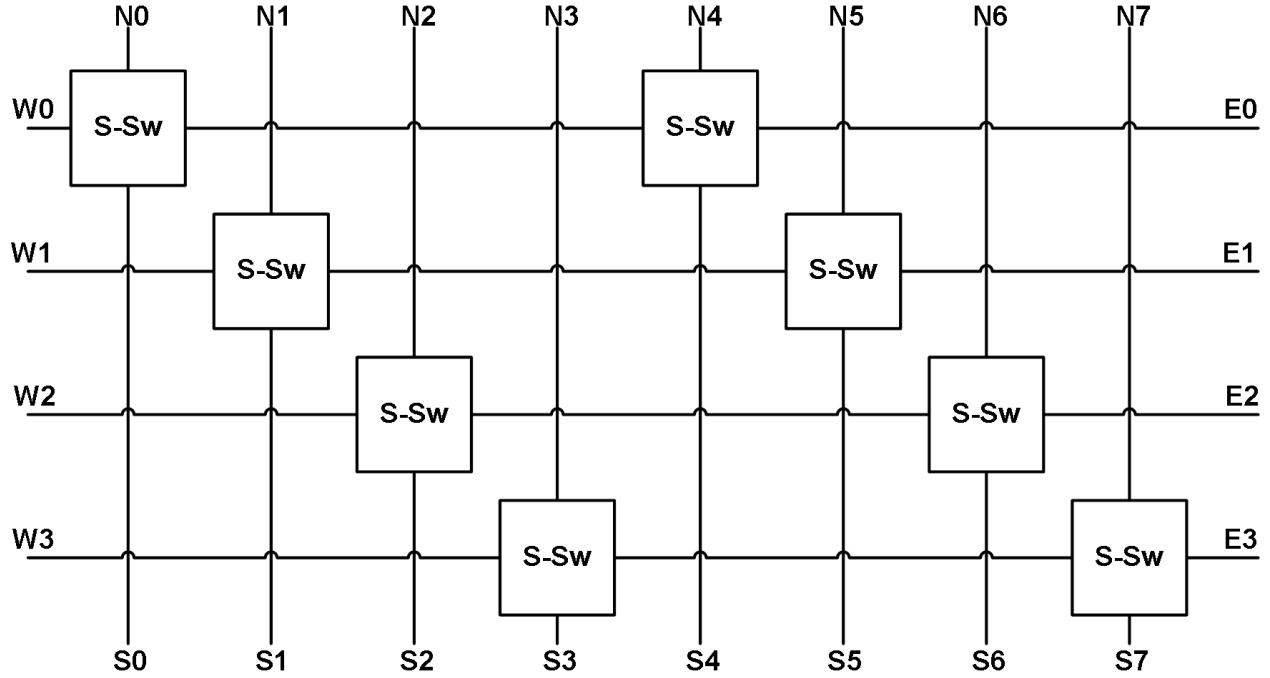


Figure 3.13: S-Switch Matrix.

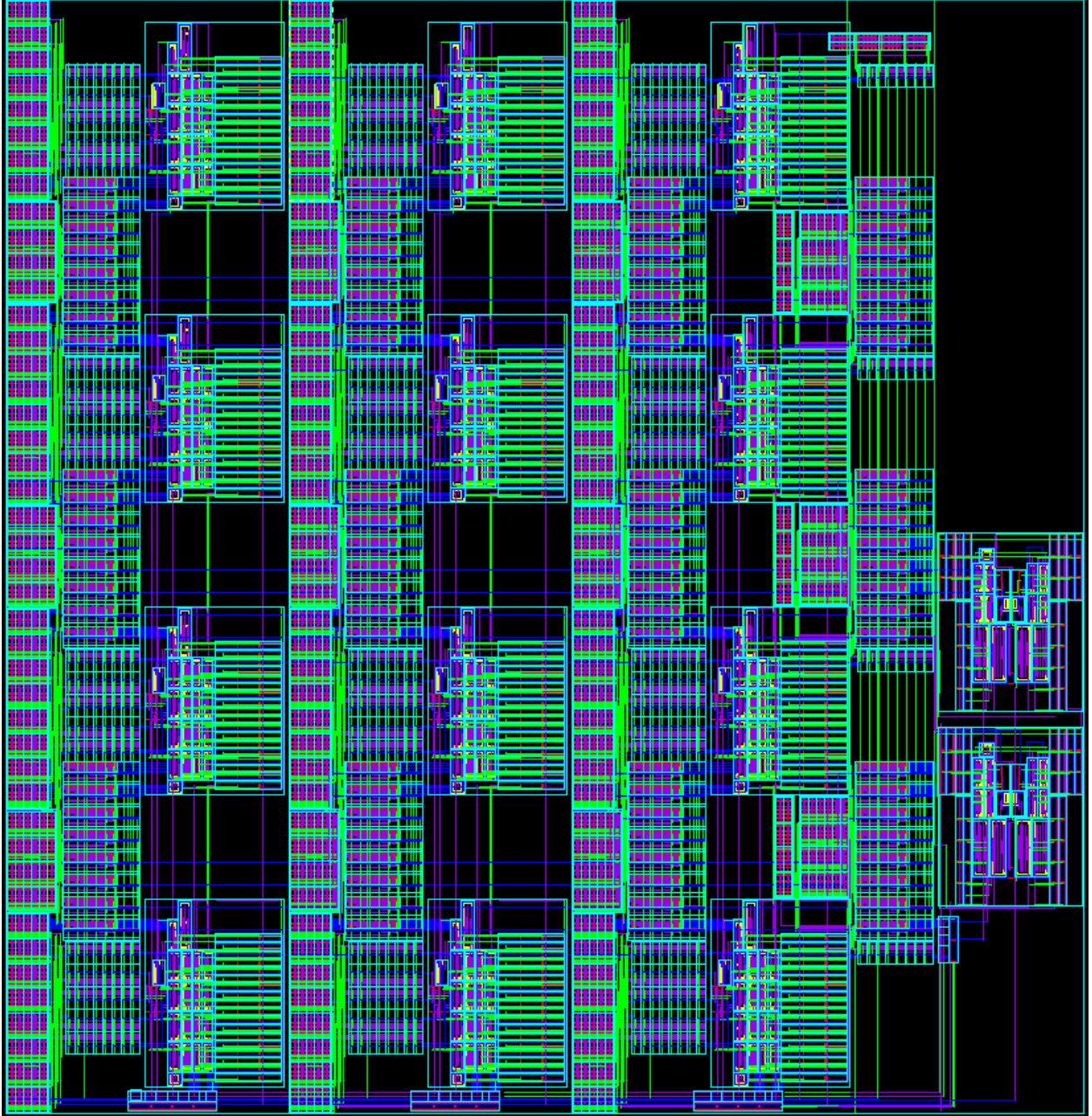
The main MLP system operates by routing one or more of the input signals to the first layer of neurons. Next, those neurons will weigh their inputs at the multipliers, sum the multiplier currents together before the sigmoid input, and then output a signal to the next layer of neurons. This operation will continue until the desired number of layers is achieved or all resources on the chip are used. The last layer of neurons will output to one or both of the WTAs that will then amplify and compare the signal to a reference before outputting the digital version of the final signal. The system requires four data streams for switch programming, four data streams for neuron and WTA bias programming, and one data stream for master bias control programming. The configurability of the main MLP system allows the user to create a diverse range of basic MLP neural networks that are capable of low power usage at higher frequencies in the MHz range.

### 3.5 Summary

In summary, the entire MLP system is developed utilizing and improving upon the previous works reviewed in Chapter 2. The multiplier circuit is designed for high speed current

operation while maintaining a lower power state in the subthreshold region. The sigmoid circuit is designed for the same type of speed and power operation as the multiplier and creates the desired neural network function by applying the input signal to a logistic function. Thus, these two structures create the basic neuron that is copied throughout the MLP system along with the WTA blocks. The WTA block is designed to amplify an input signal through a multiplier, then compare the signal to a set reference current, and then create a digital voltage waveform from inverters and OR gates. Along with these vital structures, the MLP has several hundred switches configured with two different types of matrices for different switching operations. The switches are programmed through shift registers that are also copied and used for configuring the bias cells for each neuron and WTA, as well as the bias control circuitry. The final physical layout of the main MLP system can be seen in Figure 3.14 (area: 1 mm by 1 mm). Overall, the MLP system seems complex but consists of several simple circuits that are copied and pieced together strategically to form a configurable low power neural network.





**Figure 3.14:** Main MLP System Physical Layout (Area: 1 mm by 1 mm).

# Chapter 4

## MLP Simulation and Measurement Results

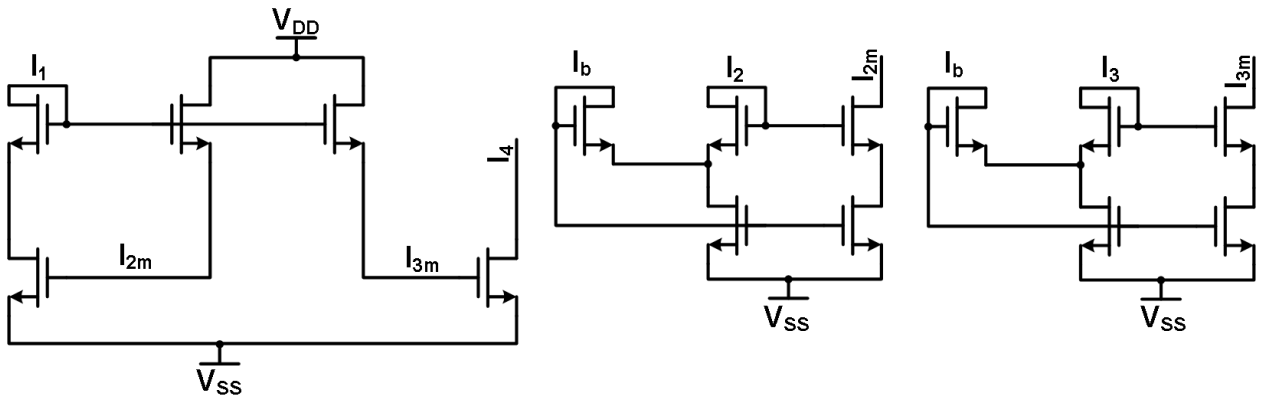
### 4.1 Simulation Results

This section details the simulation results obtained from the Analog Design Environment (ADE) within the Cadence design suite. The simulation results show the behavior of the corresponding circuit under mostly ideal situations. Any deviations from ideal would be resultant upon the addition of parasitic resistances or capacitances and would be explicitly stated next to the non-ideal simulation results. Generally, the testbenches for these results utilize ideal voltage and current sources to provide the proper biasing and waveforms to test each circuit. The subsections are ordered similarly to Chapter 3 and refer to the final designs discussed in each section of the previous chapter. Finally, all the simulation results are performed with input signals in the ones of Mega-Hertz (MHz) range instead of the much higher frequency range (100's of MHz range) that the circuits are designed to operate within in order to mimic the frequencies of the physical test board whose limitations will be discussed in the next section. All simulations use a  $V_{DD}$  of 1.2 V and a  $V_{SS}$  of ground (0 V) unless otherwise specified.

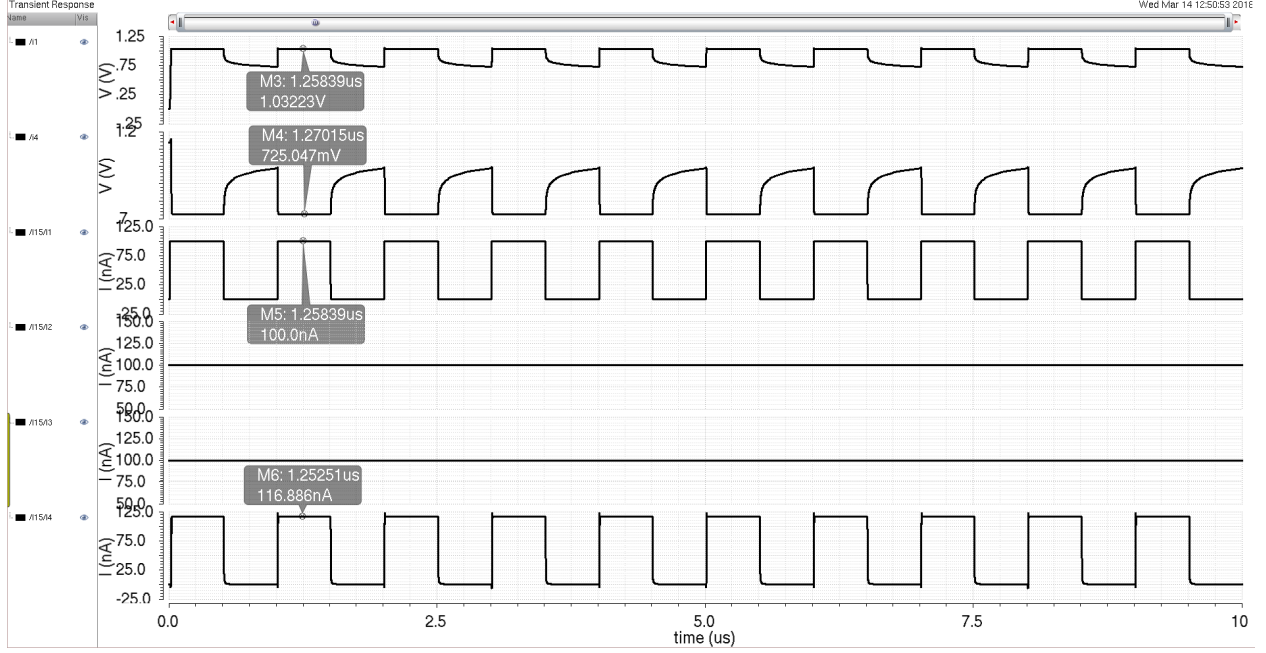
### 4.1.1 Multiplier

The multiplier design, discussed previously and shown in Figure 3.1, is verified for correct functionality using a testbench that provides three DC currents in addition to the input current signal. For better reference, the multiplier design is shown here again in Figure 4.1. The three DC current sources provide the bias current ( $I_b$ ), the weight current ( $I_2$ ), and the saturation current ( $I_3$ ) for this multiplier cell. The bias current has a value of 25 nano-Amps (nA) while the weight and saturation currents both have an initial value of 100 nA for the first simulation. The input current signal  $I_1$  is a pulse train consisting of ten pulses at a frequency of 1 MHz with amplitudes of 100 nA for the on state and zero current for the off state. The output current signal  $I_4$  is connected to a sigmoid input to provide the typical load seen by this design. The first simulation run is shown in Figure 4.2.

Figure 4.2 consists of six waveforms representing four signals. Going from top to bottom, the first two waveforms reflect the voltage levels at the input  $I_1$  and output  $I_4$  nodes as the input current signal changes. The voltage for the input signal peaks at roughly 1.03 Volts as this value represents the 100 nA amplitude. The minimum voltage level for the input occurs when the current is zero and is represented by any value less than approximately 750 milli-Volts (mV). The second voltage waveform details the voltage levels as the output sinks the final current value from the connected sigmoid circuit input (diode-connected PMOS transistor for reference). For this voltage signal, the minimum value occurs when the output



**Figure 4.1:** Multiplier Circuit Schematic.

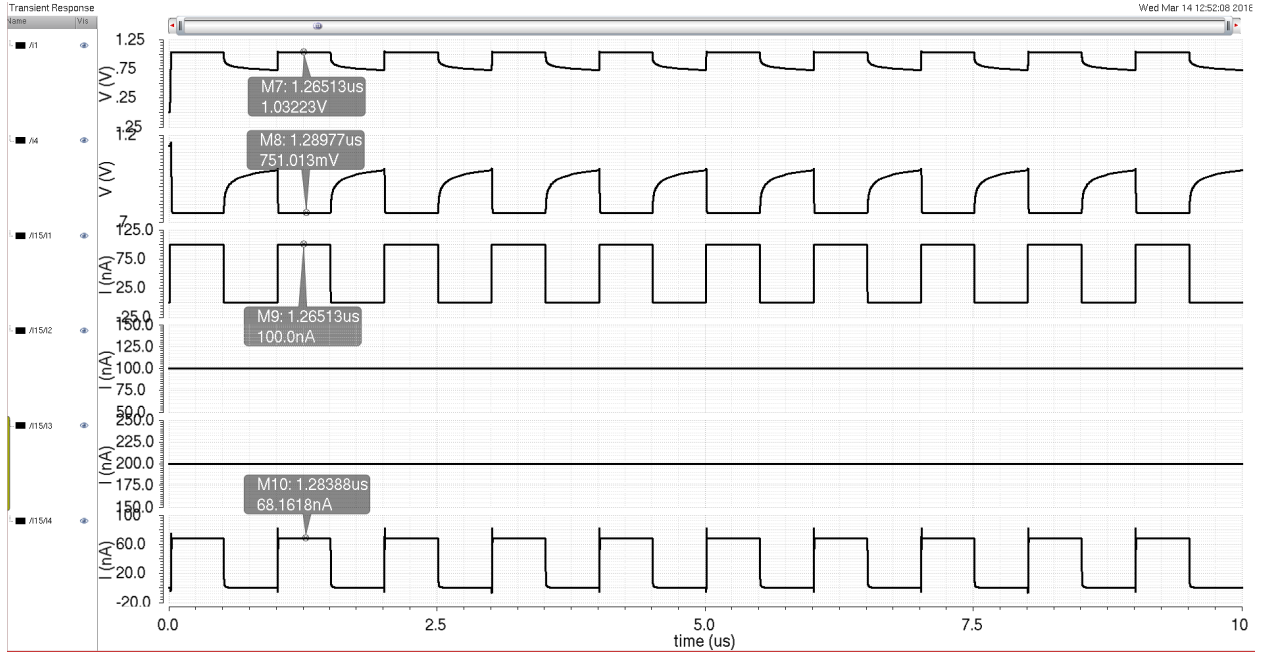


**Figure 4.2:** First Multiplier Simulation Run.

current is a maximum. The bottom four waveforms detail the four current signals associated with the multiplier.

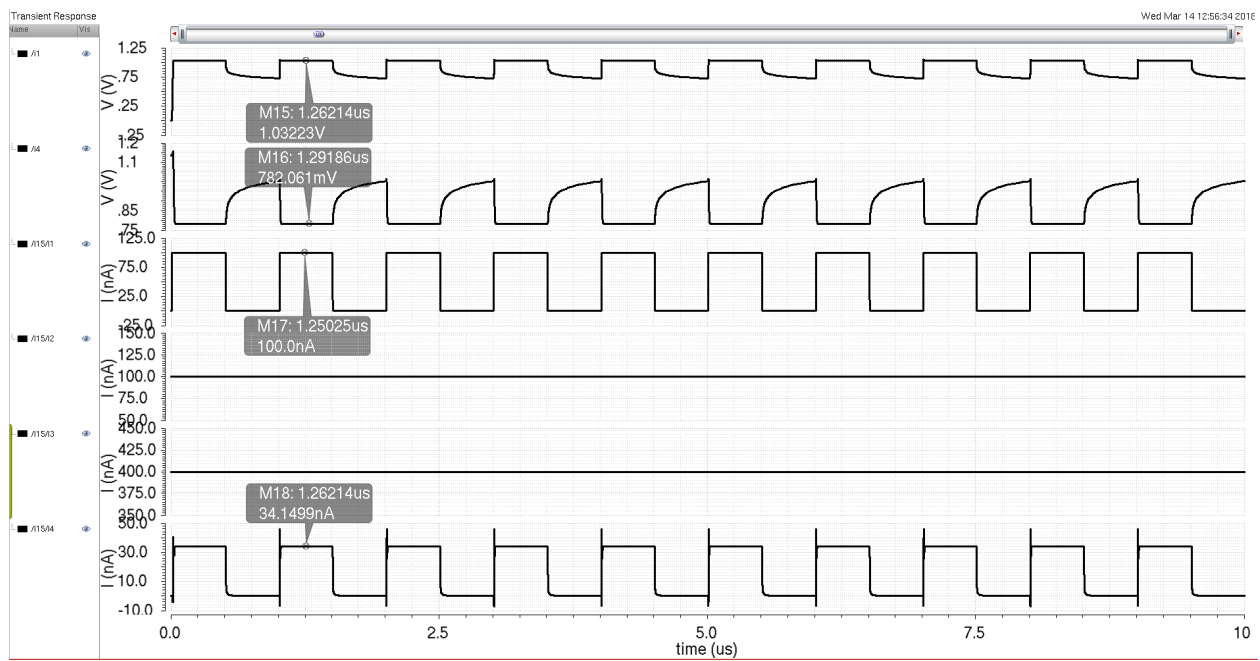
The input signal  $I_1$  (third from the top of Figure 4.2) can be seen pulsing at 1 MHz with a 100 nA amplitude as described previously. The next two current signals ( $I_2$  and  $I_3$ , respectively) do not fluctuate as they remain at 100 nA for this simulation. The final current signal at the bottom of the figure is the output current  $I_4$  which mimics the input signal with a frequency of 1 MHz but has an amplitude of approximately 116 nA. The output amplitude difference is seen because of slight variations in well-modeled transistors in the subthreshold region. Additionally, the output node has a single device between it and its respective current source resulting in more voltage headroom for the output device whereas the input node has two devices in series allowing for less headroom for each. The expected output for this simulation run is a pulse train with an approximate current amplitude of 100 nA for the  $I_4$  signal, which is consistent with what is seen in Figure 4.2.

The next four figures (Figures 4.3 through 4.6) represent the multiplier's behavior in different bias conditions for the saturation current. The waveforms represent the same signals as in Figure 4.2 and are in the same positioning as well for easy comparison. Figure 4.3 is the multiplier circuit with the saturation current  $I_3$  doubled to 200 nA that reduces

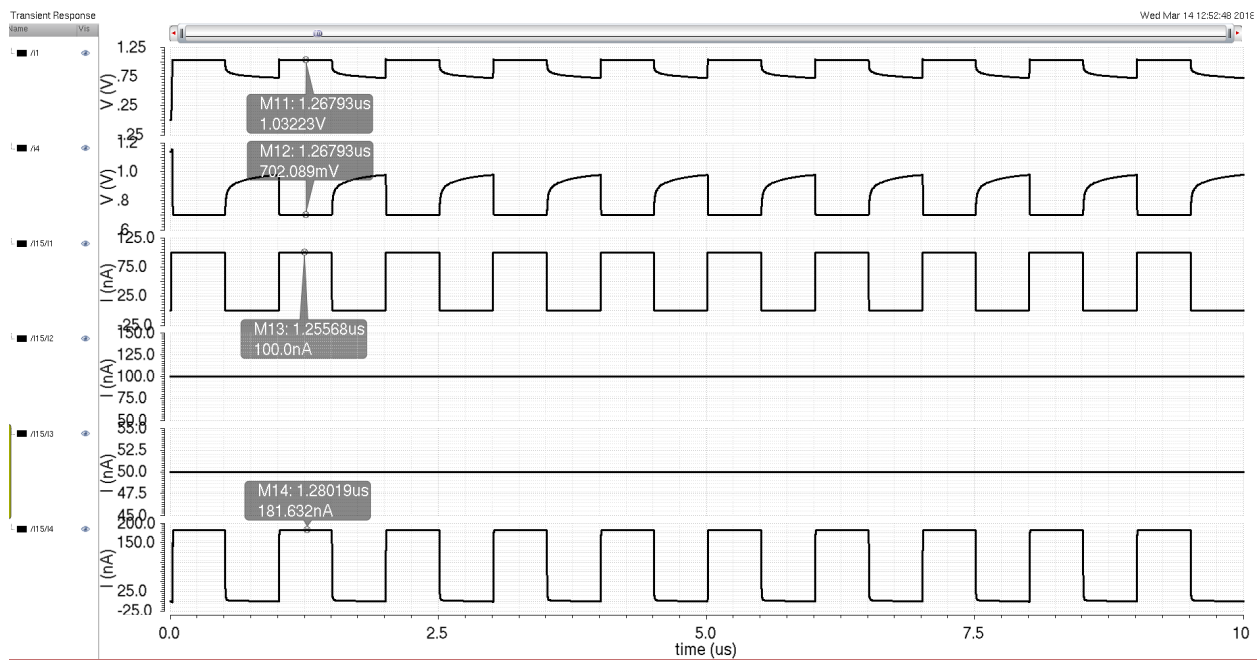


**Figure 4.3:** Second Multiplier Simulation Run.

the output current amplitude to roughly 68 nA, which is close to the expected output of 50 nA considering the voltage headroom differences previously mentioned. Figure 4.4 shows the multiplier operating with the saturation current  $I_3$  quadrupled (400 nA) with respect to the first simulation run that reduces the output current amplitude further to approximately 34 nA, which is again close to the expected 25 nA. Figure 4.5 demonstrates multiplier functionality when the saturation current is halved to 50 nA with regards to the first run producing an output current amplitude of around 181 nA, which shows the expected functionality of almost doubling the output current. Lastly, Figure 4.6 details the multiplier's output current at an amplitude of 266 nA for the case of the saturation current being 25 nA. This final simulation is expected to have an output current amplitude of 400 nA, but the limits on voltage headroom limit the multiplier's functionality. These four test cases are examples of the many different ways for the multiplier to weight its output current amplitude in order to produce the desired signal.



**Figure 4.4:** Third Multiplier Simulation Run.



**Figure 4.5:** Fourth Multiplier Simulation Run.

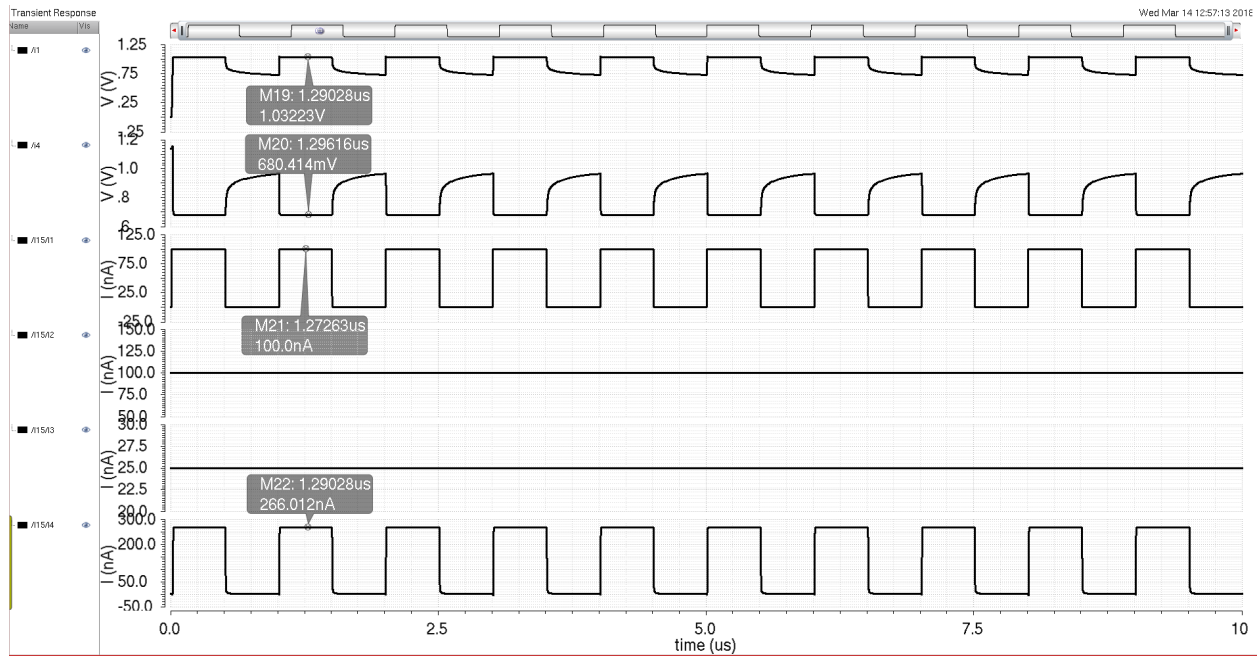


Figure 4.6: Fifth Multiplier Simulation Run.

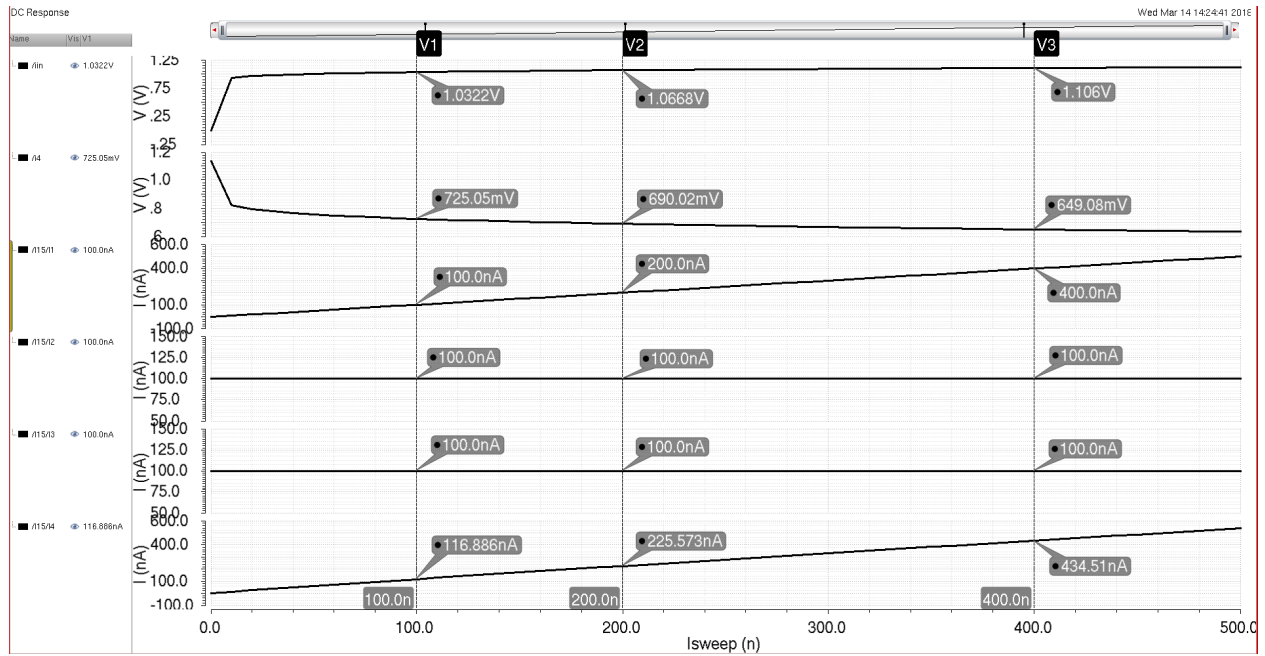


Figure 4.7: Multiplier Input Signal DC Sweep Simulation.



The final simulation figure for the multiplier is a DC sweep of the input current signal  $I_1$  and can be seen in Figure 4.7. The simulation has the same six waveforms for the four current signals in the same position in the figure as the previous simulation results. The purpose of the DC sweep on the input signal is to show how the input signal's current level affects the output signal  $I_4$  current level as well as the voltage levels for both signals. Figure 4.7 shows that as the input current increases the output current does follow it almost linearly. However, the output current's percent difference decreases as the current increases. This effect is due to the more and more gradual decrease in the output signal's voltage level with respect to current. Similarly, the input signal's voltage level also increases more gradually as the current increases. These effects are due to the transistors in the input and output nodes requiring more voltage headroom to provide more current and are quite similar to the I-V curves seen in electronics textbooks.

In conclusion, the five transient and single DC sweep simulations verify the multiplier's capability to function efficiently and sufficiently accurate while adding user controlled signal weighting in the overall MLP system.

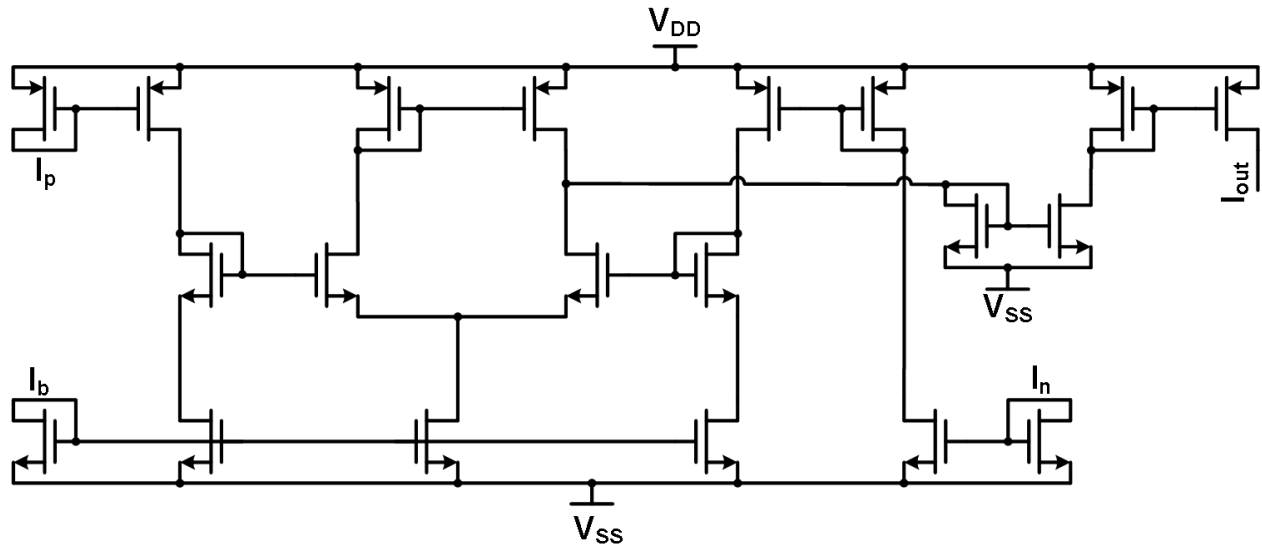
### 4.1.2 Sigmoid

The final sigmoid design is verified in a similar fashion much like the multiplier is in the previous section. For reference and clarity, the sigmoid design from Chapter 3 is shown again in Figure 4.8. The sigmoid circuit has four current signals with two being DC currents and two being input/output signals. The testbench for the sigmoid consists of three current sources for the three current inputs. The first two current inputs are DC signals for the bias current  $I_b$  and the reference current  $I_n$ . The current values for the bias current and reference current are 200 nA and 25 nA, respectively. The input current signal  $I_p$  is the same current pulse train used for the multiplier. Reiterating, the pulse train has ten pulses at a frequency of 1 MHz with an amplitude of 100 nA. The difference between the multiplier and sigmoid pulse train current source is that the sigmoid one is a current sink rather than a current source. Finally, the output current signal  $I_{out}$  will detail the logistic function output while being loaded with the multiplier input signal node. This load represents the typical next stage circuitry seen by the sigmoid design.



Figure 4.9 shows the simulation results for the sigmoid verification. However, going from top to bottom, this time the first four waveforms are the current signals and the last two are the voltage levels for the input and output switching currents. The first signal is the input current signal  $I_p$  and has the frequency and amplitude characteristics described in the previous paragraph. The next two signals are the reference current and the bias current with their levels being at 25 nA and 200 nA, respectively. The third signal from the bottom and last current signal is the output current  $I_{out}$  which has a matching frequency of the input's of 1 MHz and has an amplitude of approximately 94 nA. The two reasons why this current does not reach the maximum theoretical value of the bias current are that again there is not enough voltage headroom with the multiplier input node as a load and the input signal has not reached the saturation point in the sigmoid's logistic function (which will become apparent later on in this section). Finally, the last two waveforms depict the voltage levels for the on and off states of the input and output current signals, respectively. This simulation is expected to produce an output current pulse train with some degradation due to the sigmoid nature of the circuit at the edges of the pulse, which is consistent with what is seen in Figure 4.9.

The next simulation results are obtained from performing a DC sweep on the input current signal  $I_p$  while maintaining the same current levels for the reference and bias currents.



**Figure 4.8:** Sigmoid Circuit Schematic.

This DC simulation is expected to show a sigmoid-like waveform for the output current as the input is swept linearly. The results are depicted in Figure 4.10 and have the same order and positioning as the waveforms in Figure 4.9. The input current is swept from 0 to 500 nA and only the bottom three signal waveforms alter with the sweep. The second signal from the bottom is the voltage level for the swept input current. This voltage details a diode-connected transistor's voltage increase as more current is sourced from it and is similar to the curves seen in the DC sweep for the multiplier. The signals third from the bottom and at the bottom depict the behavior of the output current signal and output voltage signal, respectively. Both waveforms take the shape of a logistic function which is the overall goal of the sigmoid circuit. As mentioned earlier, the current level for a 100 nA input signal is below the saturation point of the logistic curve and is only at about 94 nA. The curve shows that it would take an input signal around 400 nA to be securely in the saturated section of the logistic function.

In conclusion, the sigmoid design is verified through a transient and DC sweep simulations. The results demonstrate functionality at the desired frequency with the ability to adjust the output current levels depending upon the input current  $I_p$  and the bias current

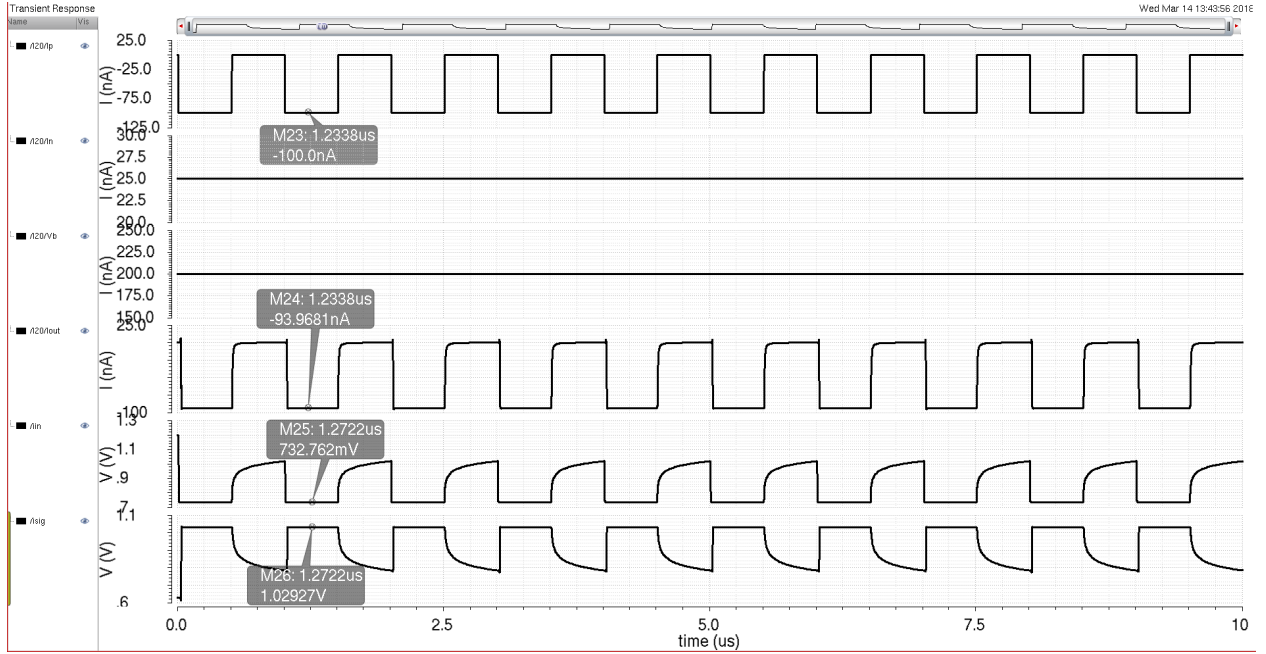


Figure 4.9: Sigmoid Simulation Run.

$I_b$  as well as the reference current  $I_n$ . All three adjustable currents give greater user control at the MLP system level.

### 4.1.3 Thresholding Circuit

The thresholding circuit (TC) final design is tested using the same methods as the previous two circuits and has its circuit shown again for reference in Figure 4.11. This figure is only the TC cell but keep in mind that there is a multiplier cell that is inline prior to every TC cell. In addition to the multiplier cell, the TC cell has six biasing currents as well as the input current signal and an output voltage signal. Three of the biasing currents are Minch cascode bias currents much like  $I_{b1}$  in Figure 4.11 with all having current values of 25 nA. The other three biasing currents are the weight current ( $I_w$  on the simulation), the saturation current ( $I_s$  on the simulation), and the TC reference current ( $I_b$  on Figure 4.11). The input current signal  $I_{in}$  on the schematic is the intermediate current signal that is output from the inline multiplier used for scaling the current signal. After the current comparison via the two current mirror networks, the output voltage  $V_{out}$  is buffered through the two inverters and either goes to the 2-input OR gate or off-chip for analysis.

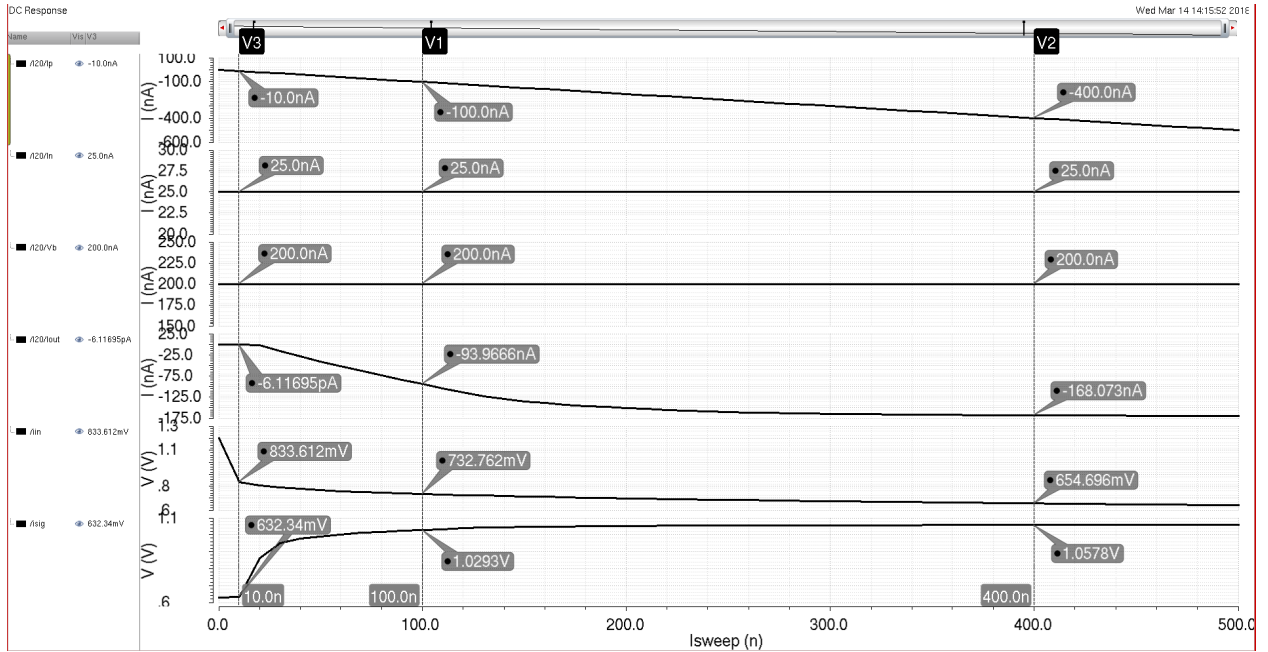
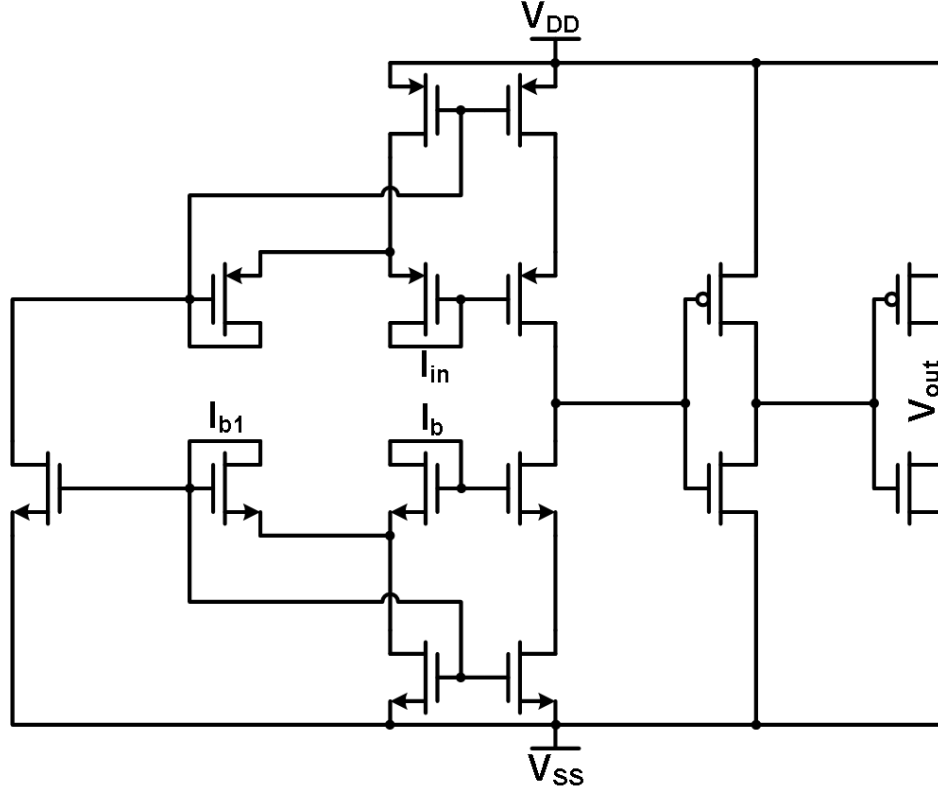
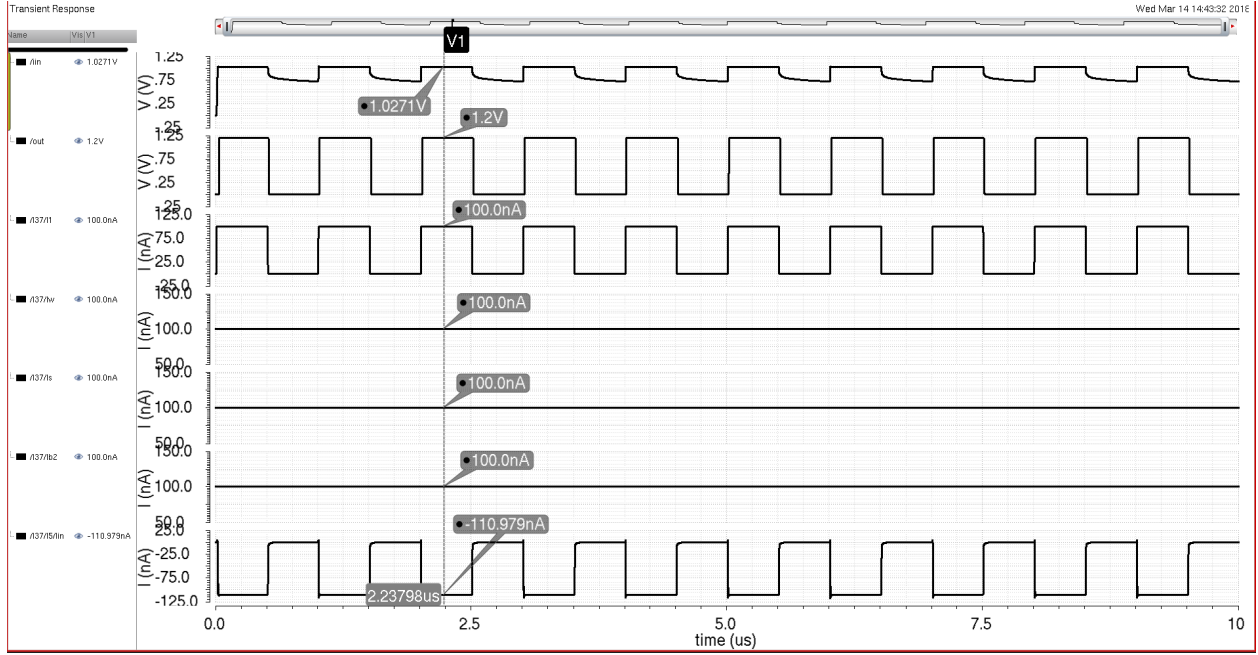


Figure 4.10: Sigmoid Input Signal DC Sweep Simulation.



**Figure 4.11:** Thresholding Circuit Cell Schematic.

Figure 4.12 details the transient functionality of the WTA block (with the inline multiplier). The expected output waveform is a digital voltage pulse train from 0 to 1.2 V corresponding to the input current “high” and “low” states. The simulation figure consists of seven waveforms that make up the five important current signals and the output voltage. Starting with the topmost current signal (third waveform from the top), this signal is a 1 MHz pulse train current source with an amplitude of 100 nA and ten pulses. The next three current waveforms moving downward are the weight current, the saturation current, and the reference current which all have a current value of 100 nA. The bottommost waveform is the intermediate current signal from the output of the multiplier to the input of the TC cell. This signal, labeled  $I_{in}$ , mimics the input current signal in terms of the 1 MHz frequency and has a slightly scaled amplitude of 110 nA (due to voltage headroom differences between output and input nodes in the multiplier that are discussed previously in this chapter). The two topmost waveforms are both voltage signals which consist of the voltage created by the input current signal at the multiplier’s input node (topmost) and the final output voltage



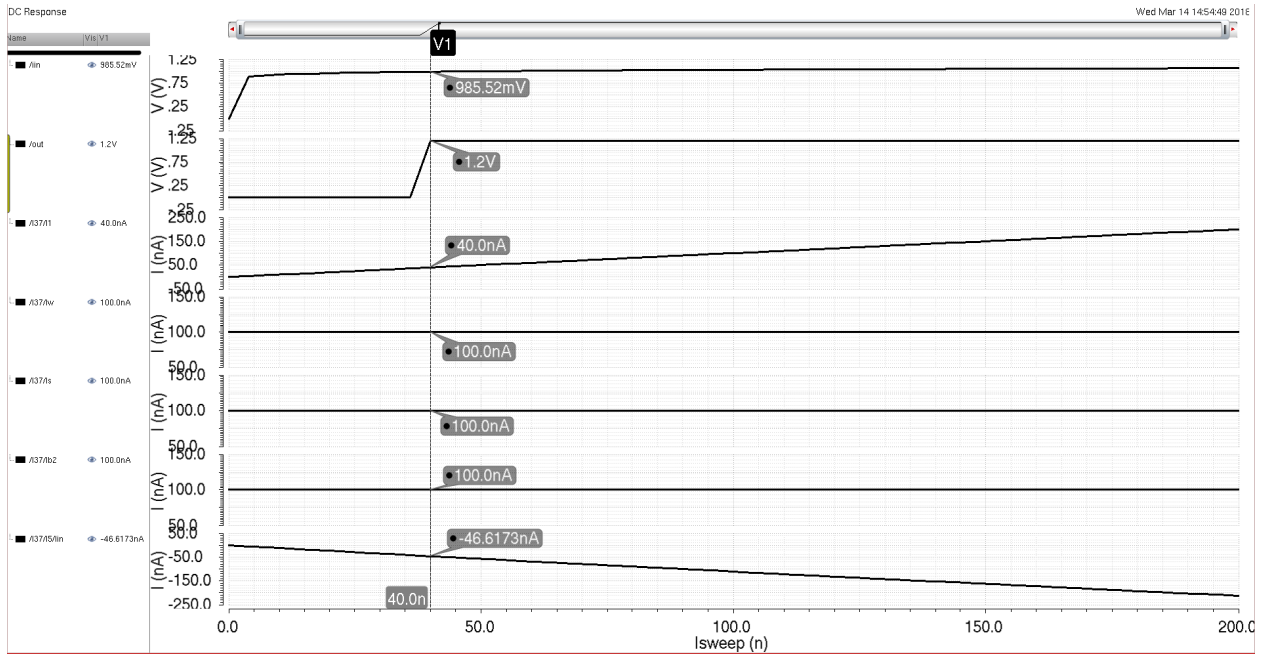
**Figure 4.12:** Thresholding Circuit Simulation Run.

signal that is the desired output for WTA block (second from the top). The output signal  $V_{out}$  depicts the correct functionality of the TC cell as the waveform has the 1 MHz frequency from the input current signal as well as has been successfully converted to a digital output voltage to easy analysis or observation off-chip.

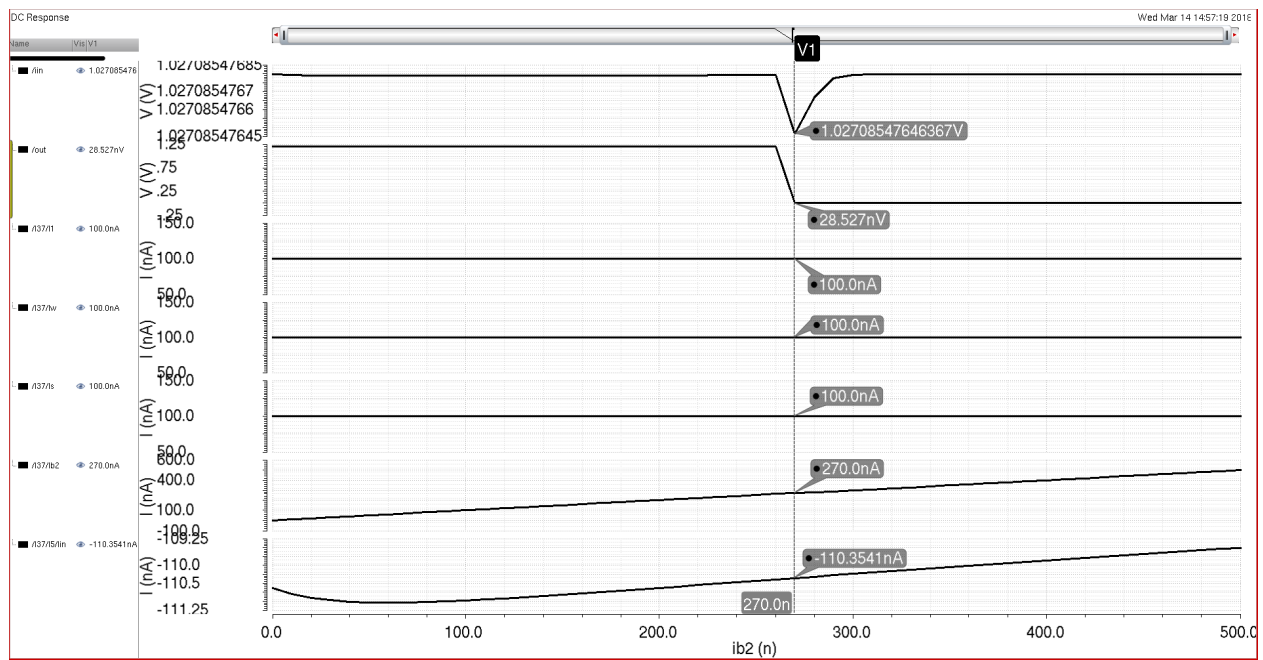
The final two simulation figures for the WTA block demonstrate the relationship between the output voltage  $V_{out}$  and the input current  $I_{in}$ . The expected behavior of these simulations is that the output signal should switch from a “high” to “low” state or vice-versa depending upon the simulation when the threshold at the switching node is passed. Figure 4.13 shows how performing a DC sweep on the input current signal changes the output voltage. In this figure, the waveforms maintain the same order and positioning as in Figure 4.12. The main relationship to point out from this simulation is that the input current signal only requires 40 nA to change the output voltage when compared against a 100 nA reference current. Before analyzing this relationship further, a look at Figure 4.14 can reinforce the outcome seen in Figure 4.13. This second DC sweep simulation is performed by sweeping the reference current in the WTA cell. The sweep details that for a 100 nA constant input current signal a reference current of 270 nA is required to flip the output voltage from high to low. This relationship requiring more pull-down current than pull-up current in the current

comparison between the current mirrors is because of the circuit's design. In the current mirror in Figure 4.11 that reflects the Minch bias current from the NMOS to PMOS devices, the same voltage headroom is not maintained creating a much higher Minch bias current in the PMOS devices allowing them to operate better with less current than the NMOS devices. This behavior does not negatively affect the circuit and can be accounted for by increasing the reference current to counteract the input signal as needed.

In conclusion, the thresholding circuitry operates as expected and is verified through the simulations performed. Again, the TC results show the ability of the circuit to operate at the desired frequency range while maintaining a proper digital output voltage. The TC circuit is the final crucial component in the MLP system producing the final output of the whole system.



**Figure 4.13:** Thresholding Circuit Simulation Sweeping the Input Current Signal.



**Figure 4.14:** Thresholding Circuit Simulation Sweeping the Reference Current Signal.

#### 4.1.4 MLP System

The final simulation to analyze is the main MLP system. The simulation is performed with the MLP programmed to one of its many configurations. For reference, the main MLP system block diagram is shown again in Figure 4.15. This simulation configuration utilizes 25% of the total assets in the main MLP system at the lowest programmed biasing and can be seen in Figure 4.16. For this simulation, the bias currents for the neurons and WTA have to be programmed using voltage sources and clock signals. Additionally, the switches connecting the inputs and outputs of the neurons together with other circuit structures have to be programmed in conjunction with the bias programming. This programming takes the majority of the simulation time and causes the simulation to be time consuming because of the transferral of data between the hundreds of shift registers. In addition, the simulation took into account the parasitics for the routing and layout of the physical integrated circuit. With these reasons in mind and the fact that the simulation took 8 days to finish, only one configuration is considered in terms of simulation results.

The MLP parasitic system simulation is shown in Figure 4.17 and only has four waveforms in it. The expected output is a digital voltage waveform that mimics the state of the input pulse train. Overall, the information from the simulation is simple and easy to parse with the complexity coming from programming the system to achieve correct functionality. The bitstreams used for programming the main MLP system can be found in Appendix A. The first waveform in Figure 4.17 is the current utilized by the system during operation from its single voltage rail. This current will be analyzed in the measurement results section to determine each configuration's figure of merit (FOM). For this section, it is used as a guideline to determine how successful the physical circuit will be. The second waveform is the voltage input signal that will produce the appropriate input current signal when applied to the multiplier in the first neuron. The 1.2 V amplitude produces an input current signal in the 100's of nA range. The third waveform is the digital output voltage for the system's first output when loaded with 12 pF capacitor which is similar to that of an oscilloscope probe. The last waveform is the digital output voltage for the system's second output and is a constant low as there is no signal routed to this output. The propagation delay times



demonstrate the ability of the MLP system to produce the correct output after the input stimulus. The 637 ns value comes after the system has maintained a low setting which discharges the parasitic capacitors and inductors for longer whereas the 502 ns value comes after a quicker transition in which those parasitics are not allowed to discharge as much. Consequently for this load and programming, these delay values show that the maximum frequency that could be achieved with a successful output signal is around 15 to 20 MHz. The expected output is that the digital output voltage signal (third waveform) mimics the input voltage signal (second waveform) after some propagation delay caused by the system, which is what is seen in Figure 4.17.

In conclusion, the MLP system simulation details the entire system functioning as a neural network with all the neuron and system support circuitry working correctly. Even though the system appears to have high propagation delays, those values are only for a single configuration at the lowest bias settings for every circuit. Therefore, the ability to program different configurations and increase bias settings creates a system that can adapt to higher frequency demands to provide a proper output signal.

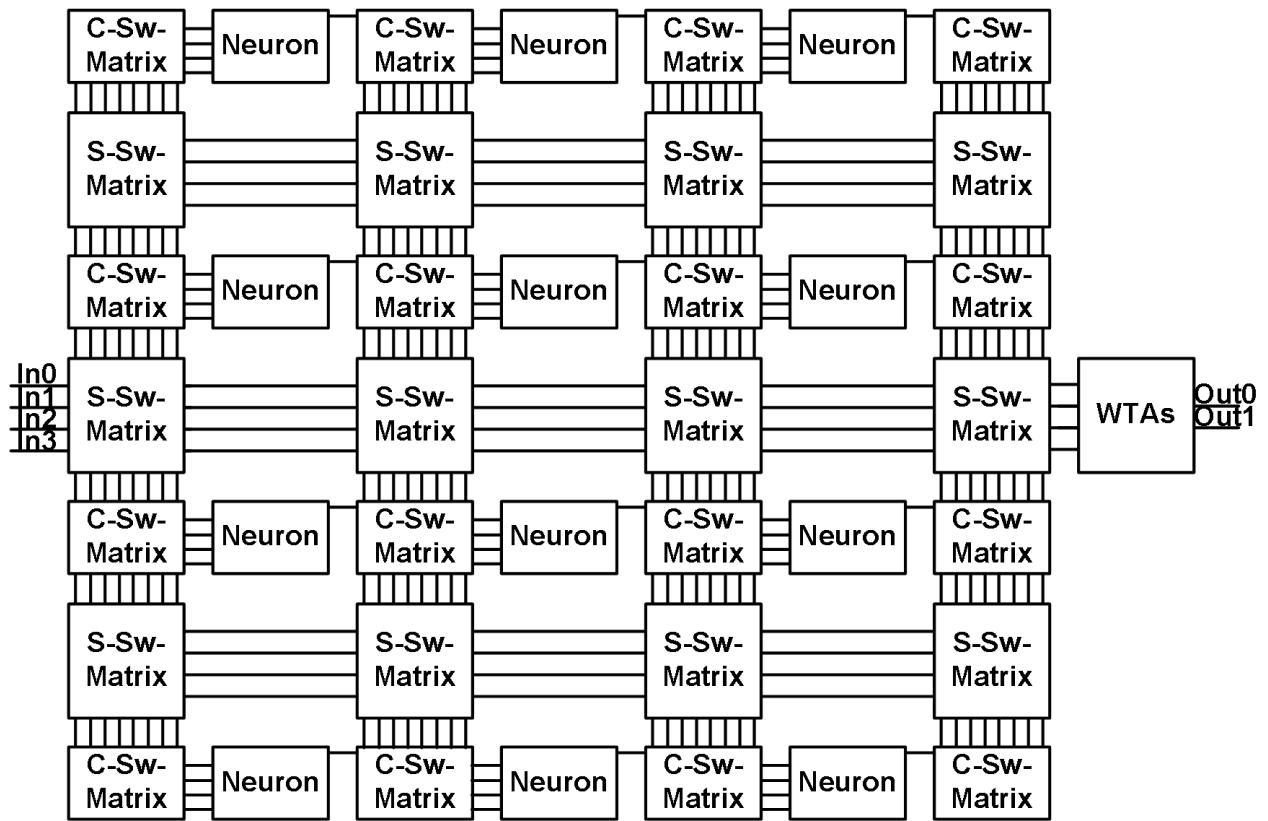
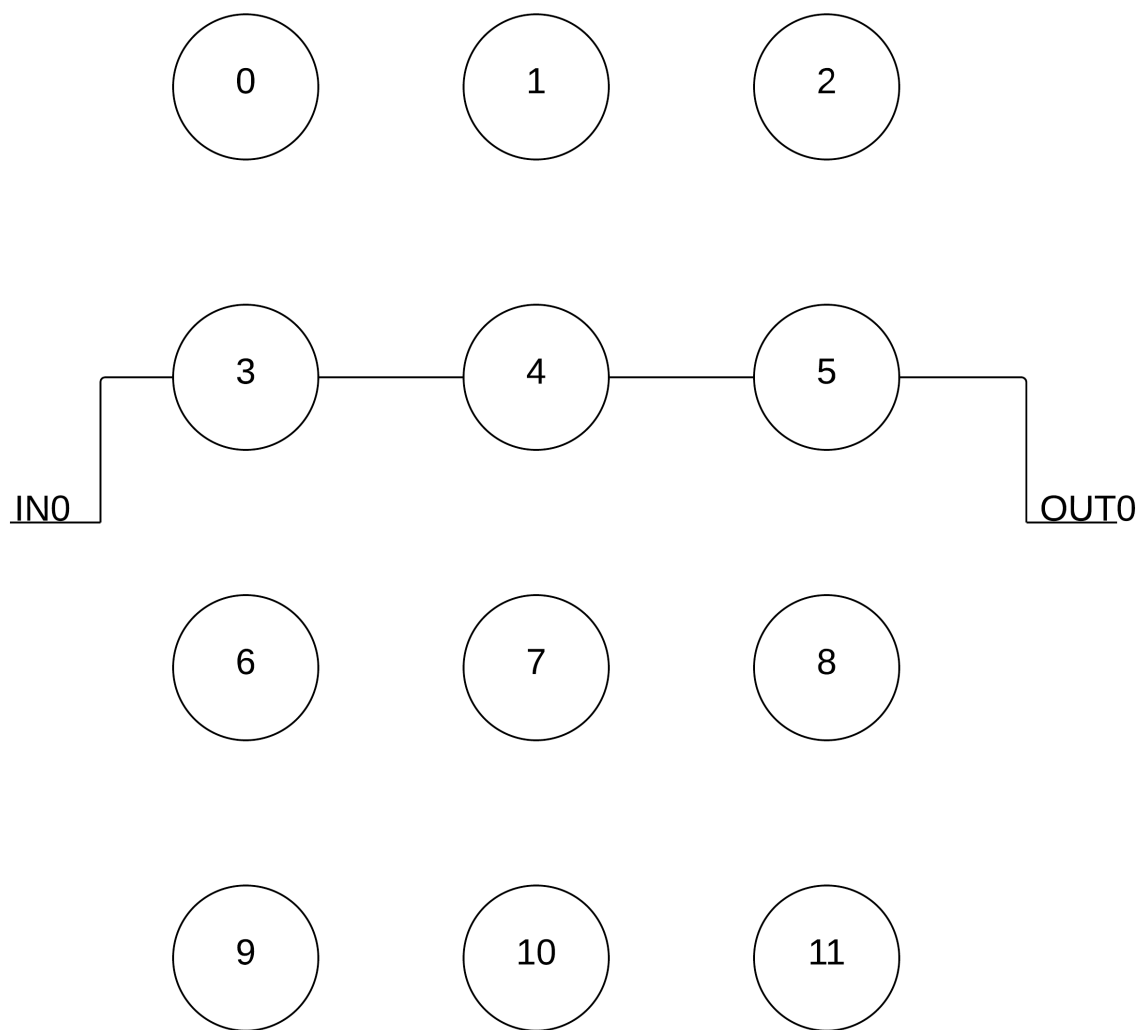
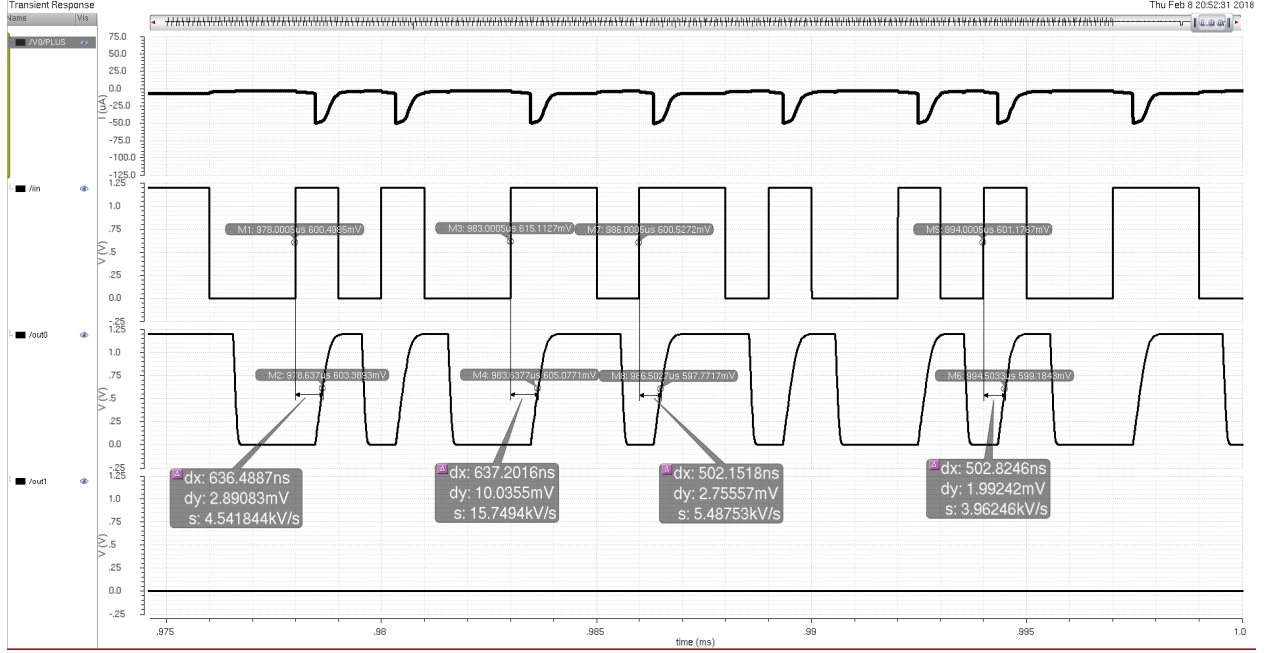


Figure 4.15: MLP Block Diagram for Configurable Low Power System.



**Figure 4.16:** MLP Configuration for System Simulation.

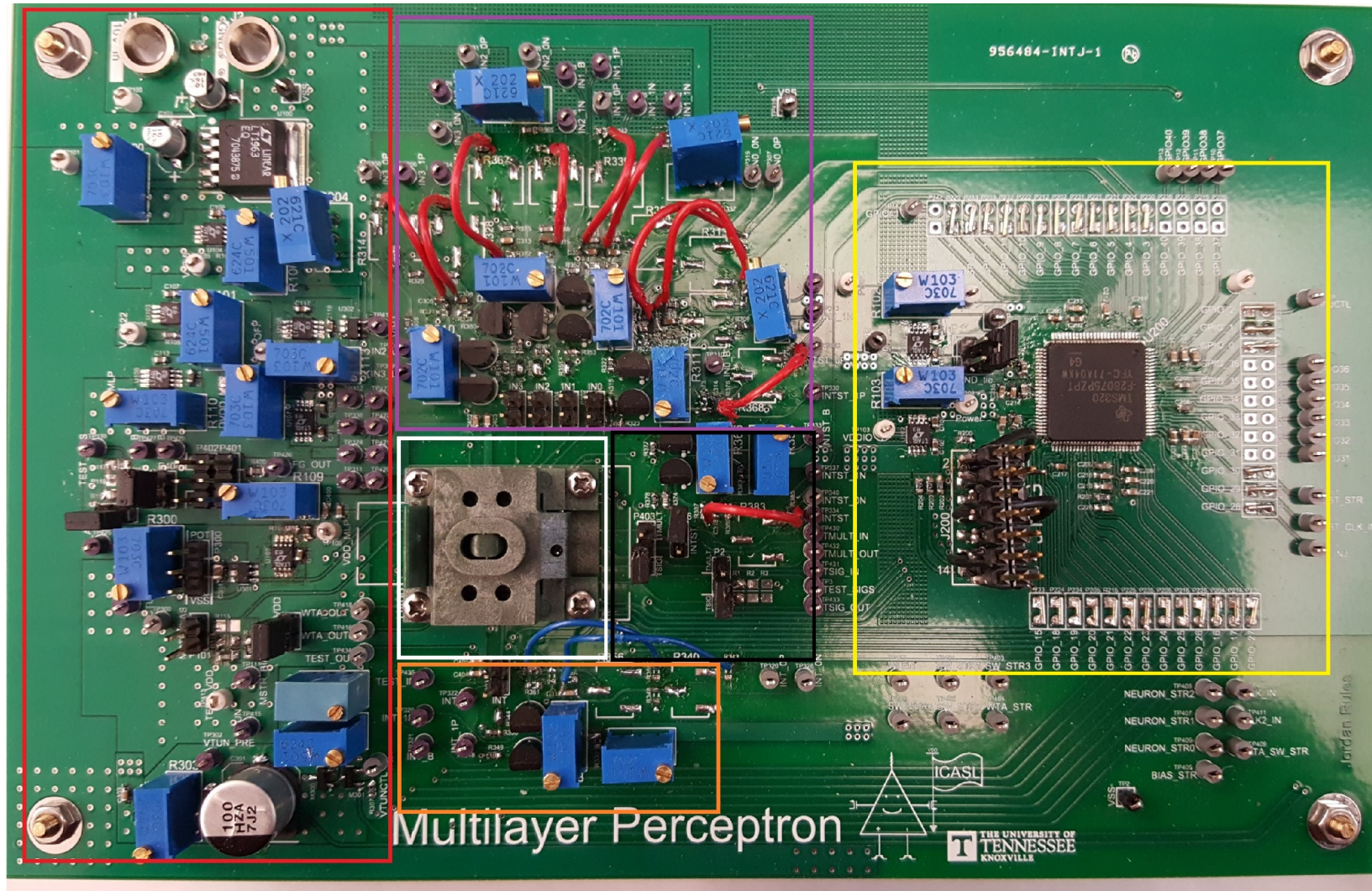


**Figure 4.17:** MLP Parasitic System Simulation.

## 4.2 Measurement Results

This section details the measurement results obtained from physically testing the manufactured integrated circuit on the printed circuit board (PCB). The PCB is shown in Figure 4.18 and contains circuits to test the different elements of the MLP system. The test board is divided into six sections: power circuits (red), microcontroller and supplemental circuitry (yellow), input signal circuits for four main inputs (purple), input signal circuits for simple MLP system (orange), input circuits for test structures (black), and socket for integrated circuit (white). These six sections allow every circuit to be thoroughly tested and analyzed. All power rails for the integrated circuit are kept at 1.2 V whereas the rails for the microcontroller are held at 3.3 V. The bitstreams and input signals are generated by the microcontroller, and the code for the microcontroller can be found in Appendix A. The measurement sections mirror that of the simulation sections except that there are no WTA test structures on the integrated circuit. A buffer circuit is used to obtain a cleaner output signal unless otherwise specified as the output structures of the chip are not strong enough to drive the 12 pF capacitive load of the oscilloscope probe at higher frequencies. In general,

the PCB is capable of testing the main MLP system and other circuits at frequencies up to the ones of MHz. The limitations that cause this barrier are that the microcontroller unit can only produce reliable signals in this frequency range in addition to the added parasitic inductances and capacitances from the PCB traces. With these limitations in mind, the MLP system is still highly capable of reaching the desired figure of merit which will be shown in the MLP system later.

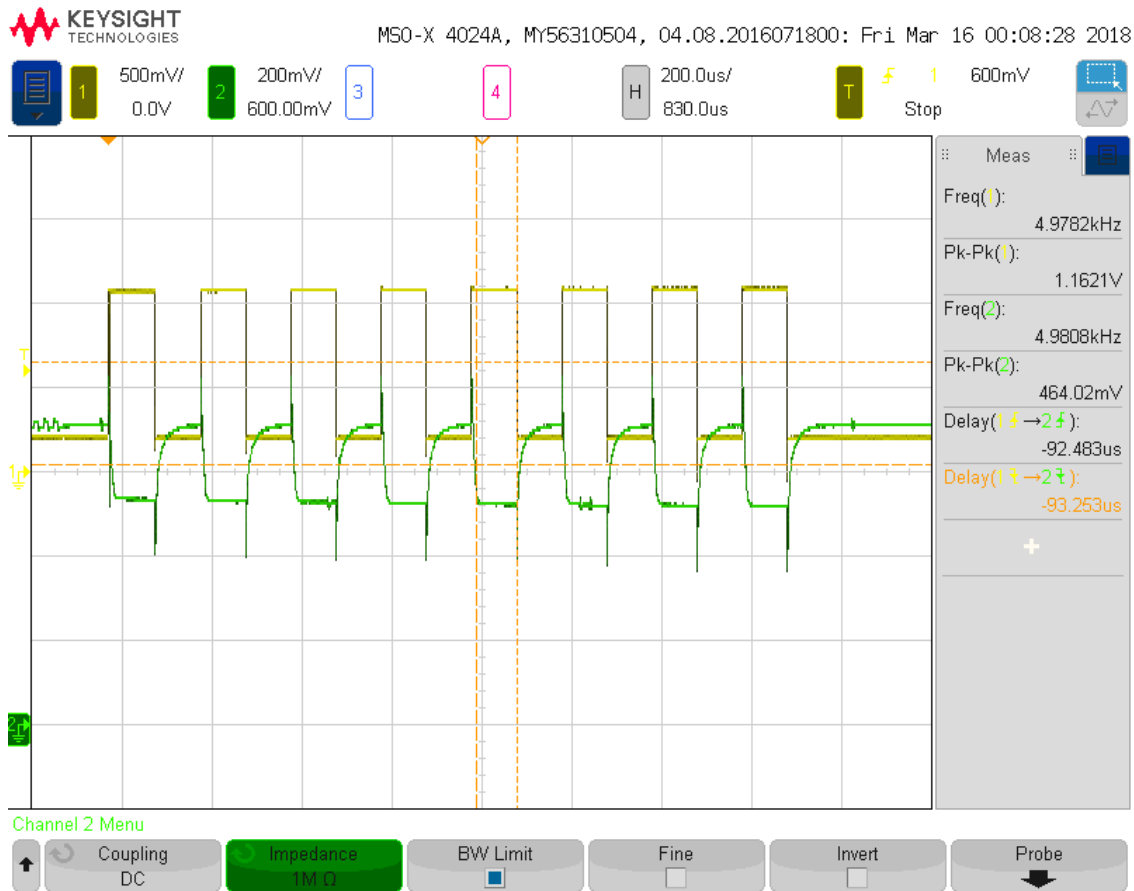


**Figure 4.18:** PCB Test Board for MLP Chip (Red = Power, Purple/Black/Orange = Input Signal Generation, Yellow = Microcontroller Unit, White = IC Socket).



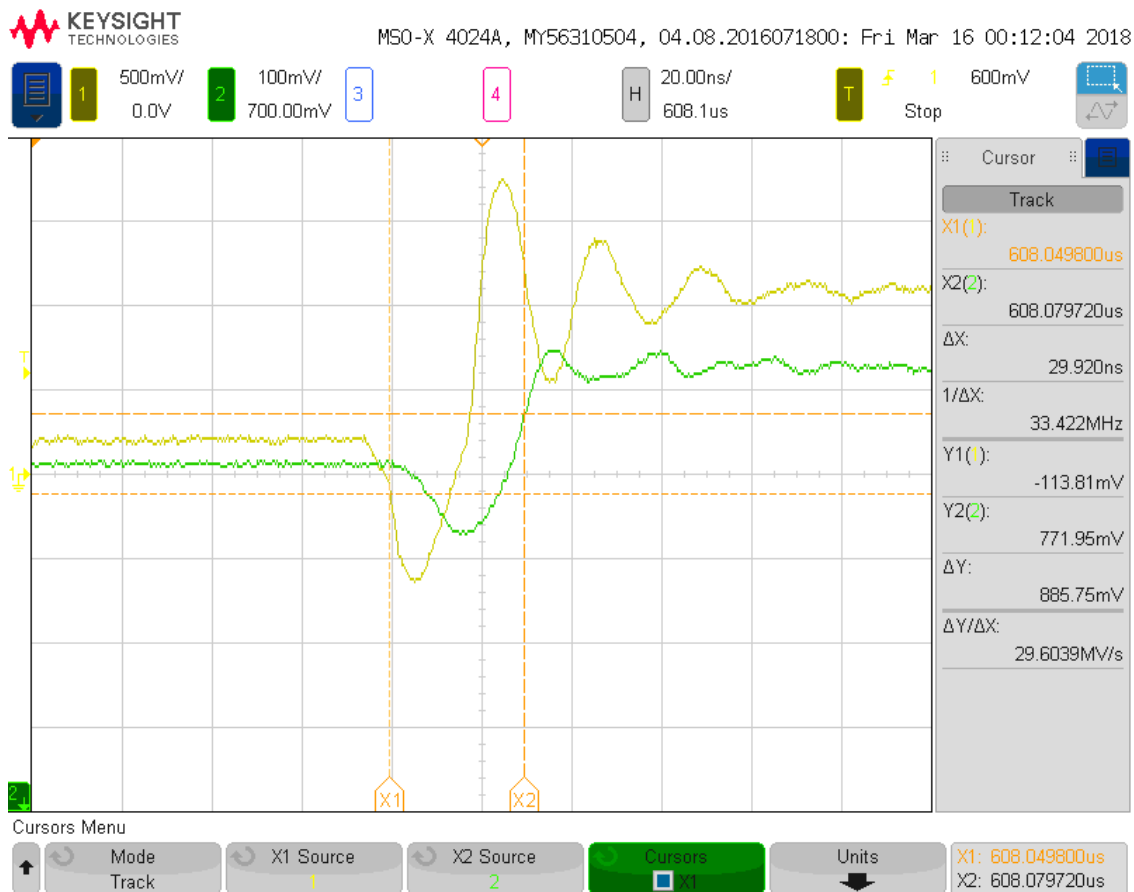
### 4.2.1 Multiplier

The multiplier's measurement test setup is similar to its simulation testbench. The measurement setup uses the input circuits for test structures section of the PCB to generate voltage input signals. When those signals are applied to the multiplier circuit, they create currents that are similar to those in the simulation testbench. The multiplier takes the input signal from off-chip, weights/scales the signal according to how it is programmed, and then outputs the signal. The output is loaded with the sigmoid test structure for better comparison. Unfortunately, the output is also loaded with the 12 pF oscilloscope probe causing a large RC time constant on the output waveform. This time constant hampers the ability to measure the multiplier at higher frequencies. To work around this issue, the propagation delays at the rising and falling edges are measured.



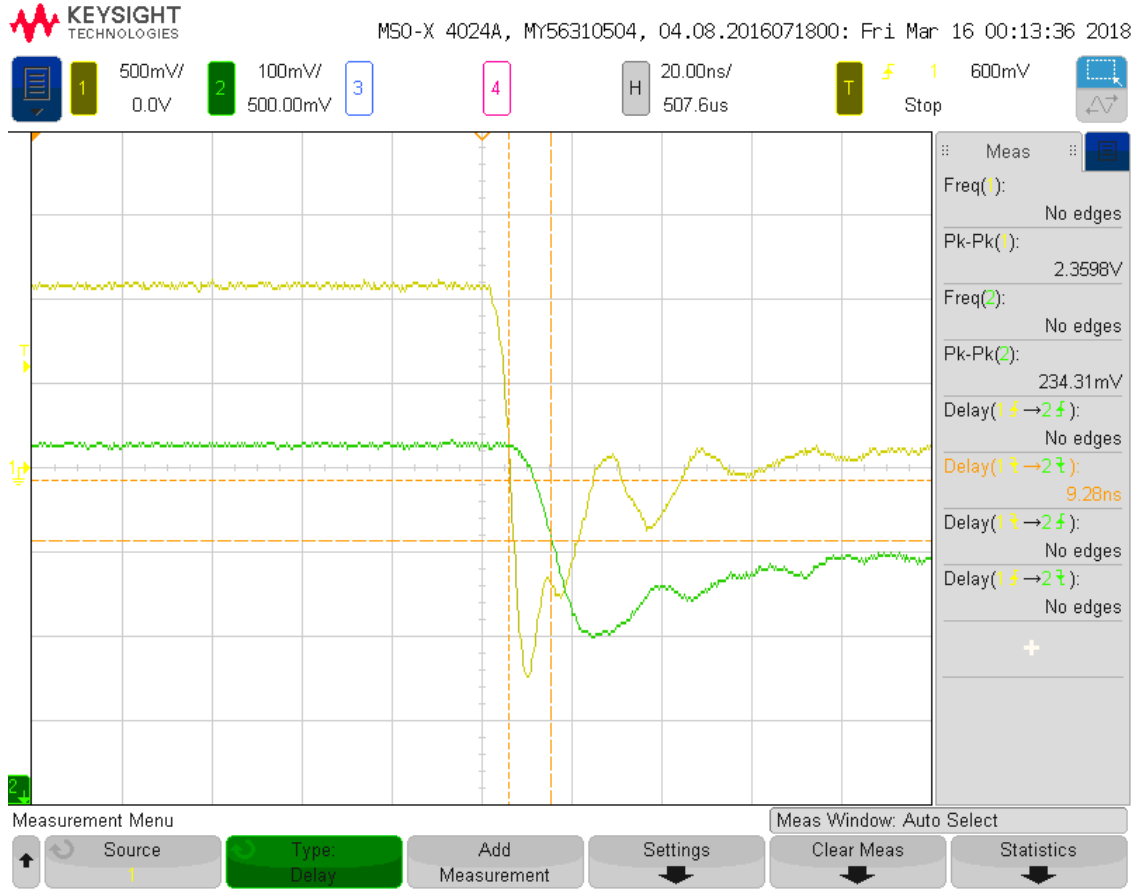
**Figure 4.19:** Multiplier Measurement Result (Loaded with Sigmoid Input at 5 kHz).

Figure 4.19 depicts the input and output signals for the multiplier testing. The yellow waveform is the input voltage signal used to create the desired currents within the multiplier. The maximum value for this waveform is approximately 1.1 V with the minimum being roughly 200 mV. The frequency for this particular measurement is about 5 kHz. The green waveform is the output voltage waveform and ranges from roughly 520 mV to 720 mV during the switching operation. The multiplier is programmed to the lowest bias settings for this measurement which equates to an approximate doubling of the input signal. Figures 4.20 and 4.21 detail the propagation delays for the rising and falling edges, respectively. The delay for the rising edge is approximately 30 ns while the delay for the falling edge is about 9 ns. These delays are to be expected as the multiplier circuit only has five transistors in the signal pathway and only weights/scales the signal as programmed.



**Figure 4.20:** Multiplier Measurement for Rising Edge Propagation Delay.





**Figure 4.21:** Multiplier Measurement for Falling Edge Propagation Delay.

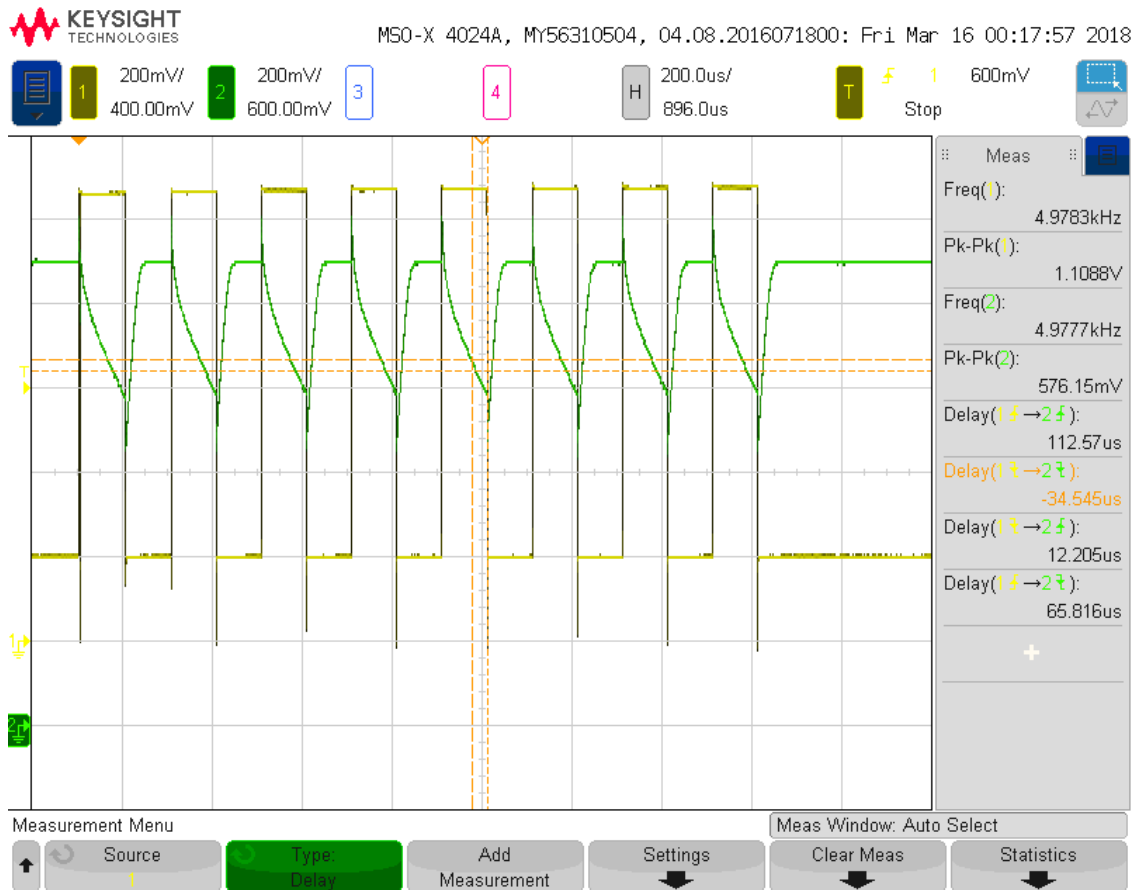
Therefore, the manufactured multiplier circuit behaves in a similar fashion to that in the simulation. Only one programming is used to simplify the results as the multiplier is not the main basis of this discussion. The relatively fast propagation delays provide a bearing that the circuit has the potential of operating at much higher frequencies than desired for this MLP system.

## 4.2.2 Sigmoid

The measurement setup for the sigmoid design is again similar to its simulation counterpart. Like the multiplier, the test setup for the sigmoid utilizes the input circuits for the test structures section of the PCB to generate the required voltage input signals. The voltage input signal creates a current draw at the input node of the sigmoid circuitry. Once the current is generated by the diode-connected transistor at the input node, it can be transferred

to the differential transistor pair at the core of the sigmoid block. After that occurs, the sigmoid behaves in the same fashion as it did previously in the simulation section by applying a logistic function to input signal. The output node is loaded by the multiplier test structure in addition to the 12 pF oscilloscope probe. This loading causes another RC time constant to appear in the output signal of the sigmoid. Like the multiplier, the sigmoid will work around this issue by analyzing the rising and falling edge propagation delays.

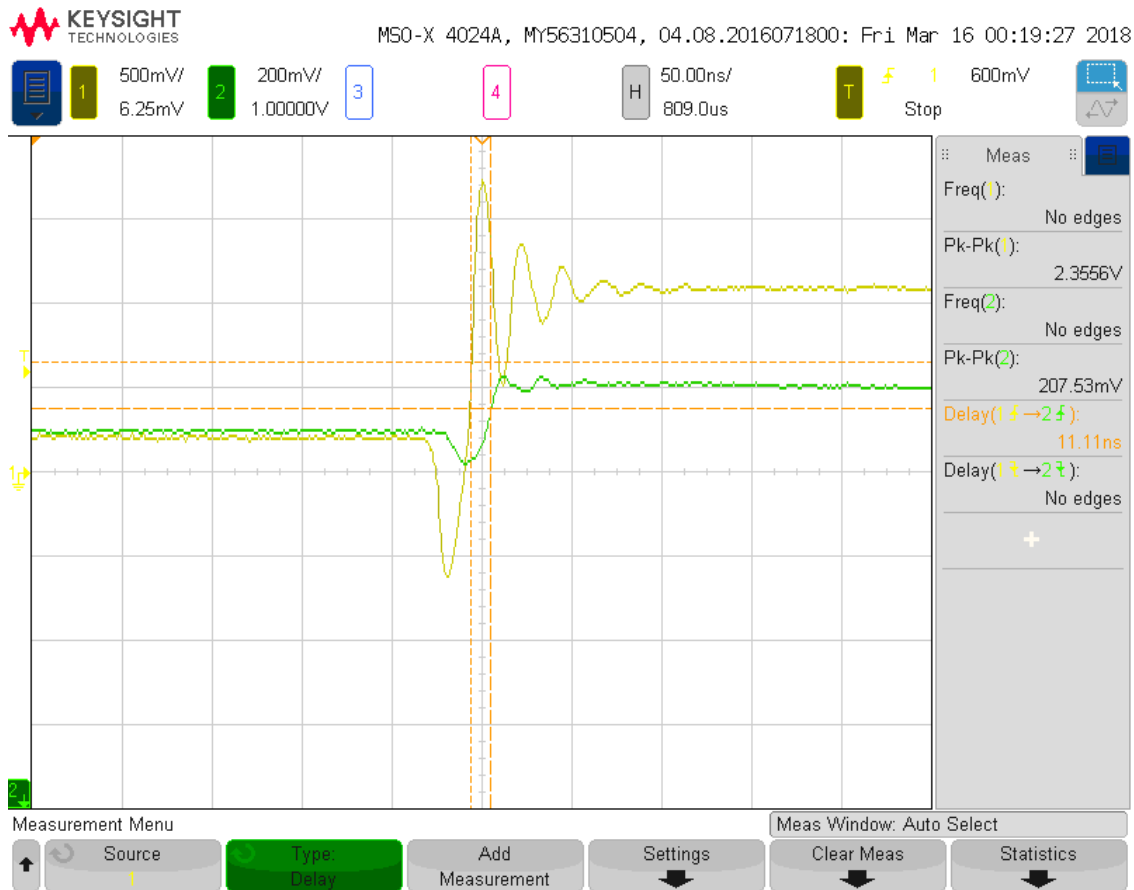
Figure 4.22 details the input and output measurements for the sigmoid test structure. The yellow waveform is the input voltage signal to the sigmoid and has the same characteristics as the multiplier measurements ( $\sim 5$  kHz frequency with a max. of 1.1 V and a min. of 200 mV). The green waveform is the output voltage generated as the sigmoid current sources into the multiplier load and charges the capacitive load. The output waveform fluctuates from 760 mV to roughly 1.1 V as the sigmoid moves from an off state to an on state, respectively.



**Figure 4.22:** Sigmoid Measurement Result (Loaded with Multiplier at 5 KHz).

The sigmoid is programmed at the lowest bias settings for this measurement result which relates to a reference current of 25 nA and bias current of 200 nA. Figures 4.23 and 4.24 depict the propagation delays for the rising and falling edges, respectively. The rising edge propagation delay is roughly 11 ns while the falling edge propagation delay is about 9 ns for the sigmoid measurement. These delays are again to be expected because of the current mode operation of the sigmoid circuit and the higher current available to charge the load.

In conclusion, the physical sigmoid circuit operates nearly the same as the simulation results. Like the multiplier results, only one programming is performed to simplify the results as the sigmoid needs only operate as expected for the main MLP system to function properly.



**Figure 4.23:** Sigmoid Measurement for Rising Edge Propagation Delay.



**Figure 4.24:** Sigmoid Measurement for Falling Edge Propagation Delay.

### 4.2.3 MLP System

The final measurement section discusses the results for several different configurations for the main MLP system as well as a brief noise analysis on the first configuration. The measurement results utilize one or more inputs from the main input signal generating circuit section after the integrated circuit is programmed via the microcontroller. The programming consists of activating switches for the best routing scheme for each configuration and activating the bias cells in order to operate the MLP at the highest possible frequency while still maintaining an accurate output signal. For all of the configurations, the MLP is programmed as a classifier to verify the programming and signal accuracy. Each configuration is judged on its ability to meet the figure of merit of 1 Tera-operations per second per Watt (TOPS/s/W) which is defined by Equation 4.1. Operations consist of either a sum or multiply operation within each activated neuron. In addition to the verification results for

the configuration, the propagation delays for one of the rising and falling edges of the pulse train will be analyzed. All of the configuration will have input voltage signals that have a minimum at 200 mV and a maximum in the range of 900 mV to 1.1 V depending upon the load on the microcontroller's IO ports (lower for higher number of inputs to chip). Lastly, the input signal is operating at the worst case situation which is alternating between high and low states.

$$FOM = \frac{(operations)(frequency)}{Power} \quad (4.1)$$

Figure 4.16 from the simulation section depicts the first configuration analyzed for measurement results. Figure 4.25 details the input voltage waveform in yellow and the output voltage waveform in green for this first configuration. The frequency for the input signal data is 4.06 MHz which is reflected in the output waveform which goes from a low state at zero to a high state at 1.2 V. The measured on state current for this configuration is 14  $\mu$ A with the off state current being 7  $\mu$ A. These currents averaged over the 8 on states and 8 off states of the signal and multiplied with the voltage give an average power of 12.6  $\mu$ W. This configuration has 6 total operations (2 per neuron with 3 neurons). Therefore, the FOM is 1.93 TOPS/s/W for this configuration and input signal. Figures 4.26 and 4.27 show the propagation delay for the rising and falling edges, respectively. The rising edge propagation delay is 338 ns while the falling edge is 489 ns. The large delays come from the thresholding circuitry as it requires large currents to change the voltage signal at the comparison node as well as the numerous parasitics encountered from the routing and switches.

The remainder of the configuration figures are placed in Appendix B as not to overwhelm the result sections with excessive figures. However, their results will be summarized in Table 4.1 showing the important configuration characteristics similar to the discussion in the previous paragraph. All frequencies, currents, power, and FOM in the table are in MHz,  $\mu$ A,  $\mu$ W, and TOPS/s/W respectively. Table 4.2 details each configuration's rising and falling edge propagation delay in ns. After the first configuration, the configuration number will match its corresponding figure captions in the appendix section. Table 4.3 details a comparison of this work against reviewed literature. The table is broken into



**Figure 4.25:** First MLP System Configuration Measurement (No Load at 4.07 MHz).

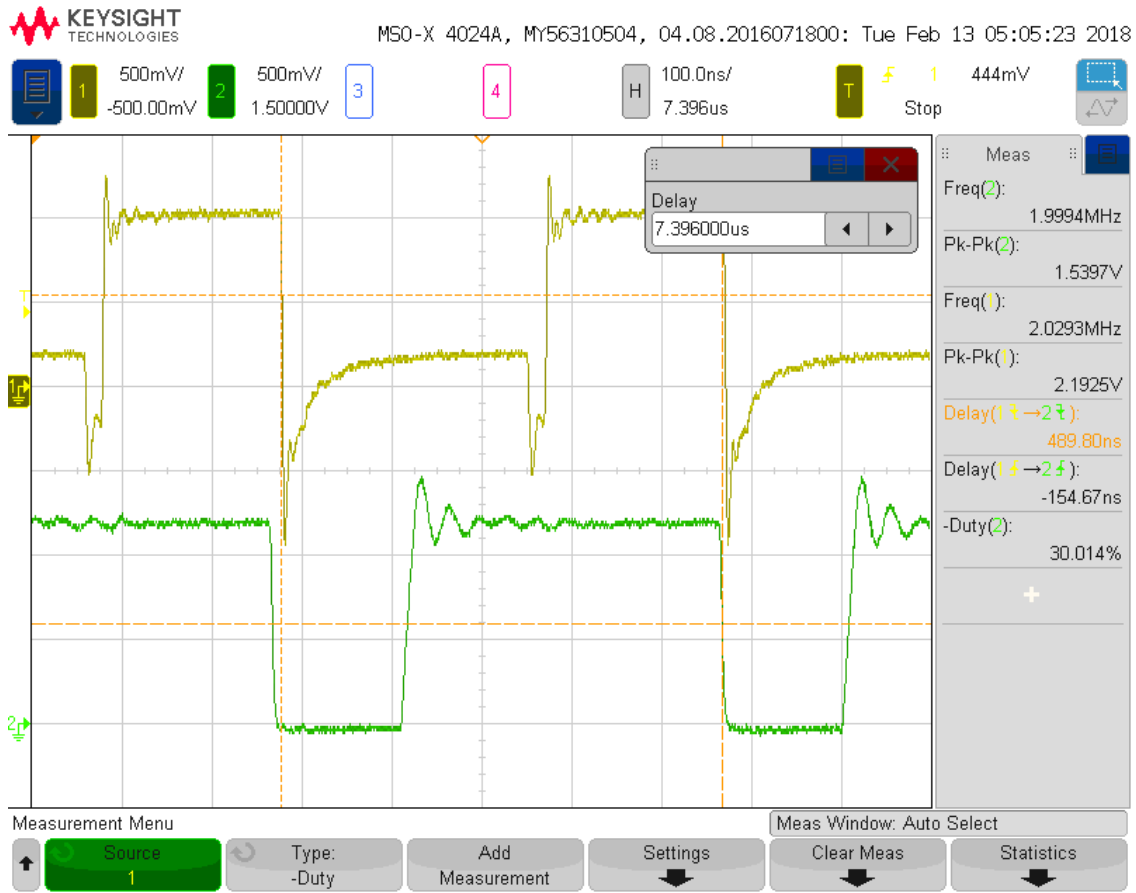
several comparing features of the different MLP structures with the units for each feature being: for the computation rate in Mega-connections per second (MCPS), power in micro-Watts ( $\mu$ W), synapses (number of multipliers), rate per synapse (MCPS), power per synapse ( $\mu$ W), and FOM (TOPS/s/W). The biggest takeaways from Table 4.3 are that the power per synapse is the lowest for this work as well as achieving the highest FOM compared to the prior art. While the computation rate per synapse is not the best, this can be improved upon by either scaling up the number of available synapses and/or increasing the overall data rate of the system.



**Figure 4.26:** First MLP System Configuration Measurement for Rising Edge Propagation Delay.

**Table 4.1:** Summary of Measurement Results for Different MLP System Configurations (see text for units).

Config #	Inputs	Neurons	Freq.	On Current	Off Current	Power	FOM
1	1	3	4.06	14	7	12.6	1.93
2	1	4	4.06	14.1	7.3	12.84	2.52
3	1	5	4.06	19.4	8.6	16.8	2.90
4	1	7	4.06	18.9	6.3	15.12	5.91
5	1	9	2.75	22.8	7.4	18.12	4.56
6	1	12	2.75	26.6	15.5	25.26	5.23
7	4	12	1.51	35.8	17	31.68	2.86
8	1	6	2.04	13.5	4	10.5	2.09
9	2	6	2.57	19	8.1	16.26	2.85
10	1	7	4.06	21.6	8.2	17.88	4.54



**Figure 4.27:** First MLP System Configuration Measurement for Falling Edge Propagation Delay.

**Table 4.2:** Summary of Propagation Delays for Different MLP System Configurations (see text for units).

Config #	Inputs	Neurons	Freq.	Delay (Rising)	Delay (Falling)
1	1	3	4.06	338	489
2	1	4	4.06	345	457
3	1	5	4.06	343	479
4	1	7	4.06	436	492
5	1	9	2.75	515	585
6	1	12	2.75	541	621
7	4	12	1.51	555	889
8	1	6	2.04	829	750
9	2	6	2.57	610	687
10	1	7	4.06	395	564

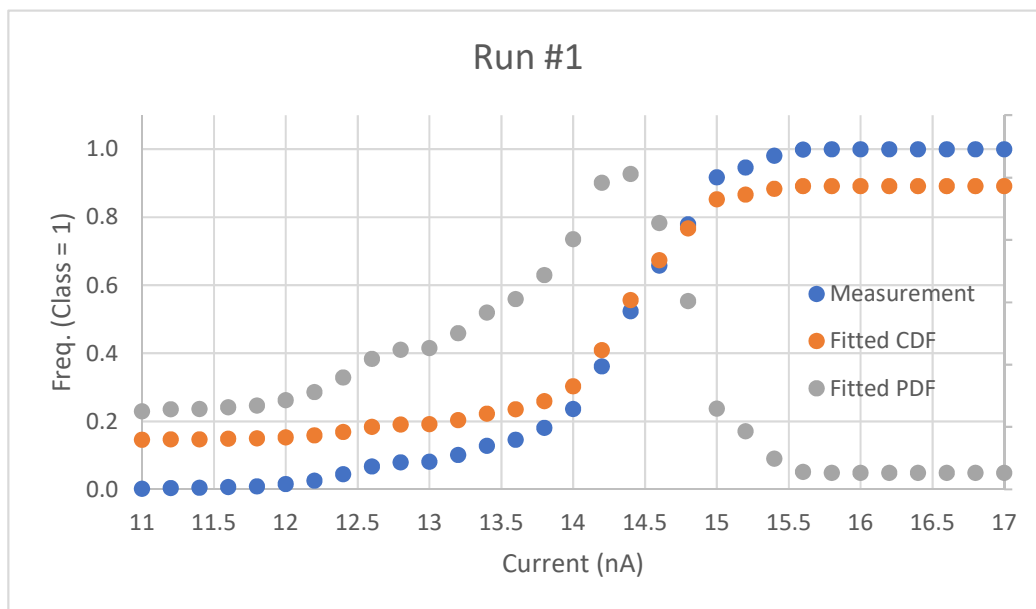


**Table 4.3:** MLP Comparison with Prior Art (see text for units).

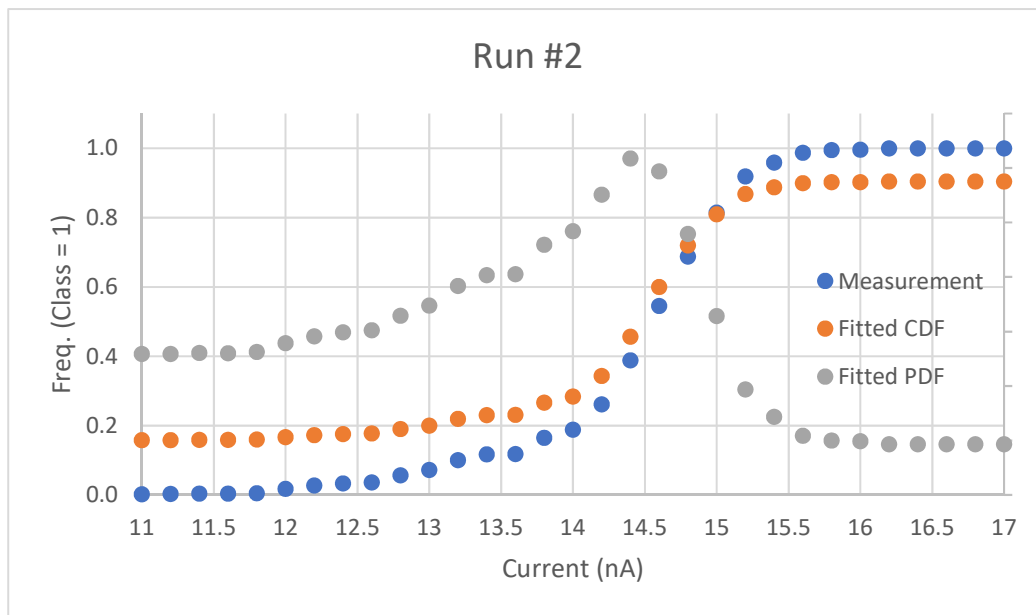
	Comp. Rate	Power	Syn. #	Rate per Syn.	Power per Syn.	FOM
Diotalevi <i>et al.</i>	30.00	3.00	1	30.00	3.00	-
Gatet <i>et al.</i>	2400	595000	10	240	59500	0.004
Bo <i>et al.</i>	1000	25000	28	35.70	892.90	0.040
Bo <i>et al.</i>	2500	200000	4810	0.52	41.60	0.012
Park <i>et al.</i>	411300	213100	2056	200	103.65	1.930
Tsai <i>et al.</i>	860160	310000	4096	210	75.68	1.450
This work	86.50	31.68	48	1.80	0.66	<b>2.856</b>

The noise analysis for the configuration in Figure 4.16 is the last measurement performed on the main MLP system. The noise is measured with the MLP set up as a simple classifier with two classes (OFF being class 0 and ON being class 1). An input is connected to a current source meter in order to provide the input current to measure input referred noise. When the input is near the decision boundary for the MLP and the classification operation is performed, the noise will cause the output to become uncertain. Assuming additive Gaussian noise, the relative frequency of the class 1 output will be shown to approach the cumulative density function (CDF) of the normal distribution. The standard deviation  $\sigma$  of this distribution can be extracted from the data and can be analyzed as the input referred rms noise of the system. Two noise analysis runs are performed on this configuration and are shown in Figures 4.28 and 4.29. The measured input referred noise for the first run is 435.9  $pA_{rms}$  with the second run giving a similar result of 432.13  $pA_{rms}$ . With a full-scale input of 100 nA (or greater), the SNRs of the MLP system for this configuration for the first and second run are 47.21 dB and 47.29 dB, respectively.

In conclusion, the MLP system has operated consistently and above the desired figure of merit for the system. The configurability of the system has been shown successfully through the ten sample configurations analyzed. Additionally, the low power aspects of the MLP system are prevalent in the FOMs above 1 TOPS/s/W. These higher FOM numbers could be sacrificed slightly to improve the propagation delays of the rising and falling edges as well as push the frequency of the system while still maintaining above 1 TOPS/s/W.



**Figure 4.28:** First Noise Analysis Run on MLP System.



**Figure 4.29:** Second Noise Analysis Run on MLP System.

# Chapter 5

## Conclusions and Future Work

### 5.1 Conclusions and Original Contributions

The MLP system design is centered around the ability to be both a configurable and low power analog network as analog multipliers and sigmoid circuits are already proven concepts, which is shown in Chapter 2. The first criterion of configurability is successfully demonstrated by the MLP system in Chapter 4 and Appendix B via the ten configuration samples that produce the correct, expected outputs. The low power criterion is shown through the application and calculation of a figure of merit that is greater than 1 Tera-operations per second per Watt in each configuration. Unfortunately, the full potential of the MLP system could not be tested because of the limitations, discussed in Chapter 4, that hampered the input signal frequency range. However even with these limitations on the data rate of the system, the MLP is still capable of operating at the original FOM which is intended for frequencies in the range of 100's of MHz. Therefore, the MLP system should easily meet its original goals should it be redesigned. The system programming allows for a wide range of applications from image analysis to signal processing to pattern recognition. The MLP structure is well suited for this diverse range of applications if it is scaled up to become more of a true neural network as right now it is limited by connections and the number of inputs it can sustain.

The amount that the MLP system would have to be scaled up depends upon the nature of the intended application. However for typical neural network applications, this MLP system

would have to be improved to have at least 100 neurons if not 100's to behave similarly to that of other modern neural networks. In order to achieve this highly scaled up version, the integrated circuit would have to be much larger and more compact as the physical layout is not 100% optimized for saving space. The integrated circuit would eventually be limited by the number of interconnect layers in the CMOS manufacturing technology being used. However, the MLP system as of right now could be highly desirable for small-scale embedded applications and biomedical applications. The rise of the Internet of Things has given way for products to be more interconnected and “intelligent” as products move away from direct consumer control. With that in mind, the MLP system could be implanted in home consumer products such as thermostats, lights, refrigerators, and other products to take in sensor data and output classified signals to a central hub that utilizes the data and regulates the consumer's home with minimal human interaction. For biomedical applications, the MLP could be paired with sensors that are either implanted or placed onto a patient to monitor and output a signal when the patient experiences certain medical criteria (such as breathing events in sleep apnea patients). The obstacles that stand in between the MLP and placement in finalized products are the following: the input signal structures are burdensome and need refining on-chip or otherwise, the MLP requires reprogramming with every loss of power event, and the architecture needs optimization to improve overall functionality.

The original contributions of this work include several of the features touched upon in the first paragraph. The first contribution is high speed and small form factor multiplier and sigmoid circuits that are capable of operating at a frequency of at least 100 MHz which is proven via the propagation delays for both circuits. Additionally, both circuits are designed to utilize as little physical layout space on the integrated circuit as possible for the topologies and fabrication technology chosen. The next contribution comes from the configurable nature of the MLP system. The MLP has proven to be easily altered to take whichever desired neural network shape is possible with its available resources. The biasing programming also allows the input signals to be controlled however the user dictates. The third contribution is the low power analog design of the entire system which grants the possibility of a mobile MLP integrated circuit that consumes little power and has a high throughput. The last contribution is a scalable system that grants the ability to easily scale up or down the size of

the overall system to create enough available resources to perform any MLP neural network task.

## 5.2 Future Work

This final section discusses the changes that could be made to the MLP network in order to improve the system functionality. The first change would be a faster and more efficient current comparison network in the thresholding circuit cell. The TC cell bogs down the system's data rate by providing the largest addition to the propagation delay as well as consuming the most current in the system. The second change would be to create input structures on-chip to convert the voltage input signals from the microcontroller to current signals more readily and with less parasitics than the support circuitry off-chip. The bias current mirrors that relay the master bias current throughout the chip could be improved upon in order to have a more accurate bias current that is similar in all sections of the chip. The output inverters on the OR gates or the TC cells should be expanded to have a greater current drive capability (such as exponential horn technique [43]) in order to drive at least the capacitive load of an oscilloscope probe. Another change could be better routing structures so as to reduce the parasitics seen in the signal pathways and decrease propagation delay times. Also, the test board parasitics should be analyzed and limited as best as possible to increase the maximum data rate potential. The final and most important change would be to choose a higher frequency capable microcontroller unit in order to successfully operate the MLP system in the 100's of MHz frequency range. In conclusion, these changes would allow the MLP to operate at its maximum limits potentially achieving a greater figure of merit.

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# Appendix

# Appendix A

## Code for Programming MLP System

```

BIAS_STR
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0000000000000000 - 0000
0001001000100010 - 4448

```

**Figure A.1:** Simulation Code for Bias Bitstream.



```

N_STR0&1&2
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
0110111111111111 - FFF6
1111111111111111 - FFFF
111111111011011 - DBFF
0110111111111111 - FFF6
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF

```

**Figure A.2:** Simulation Code for All Neuron Bitstreams.

```

SW_STR0
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111100011111111 - FF1F
1111111111111111 - FFFF
1111111011111111 - FF7F
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF

```

**Figure A.3:** Simulation Code for the First Switch Bitstream.

```

SW_STR1&2
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
0111111101111111 - FEFE
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF

```

**Figure A.4:** Simulation Code for Second and Third Switch Bitstreams.

SW\_STR3

```
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111111111 - FFFF
1111111111001111 - F3FF
1111111111011111 - F7FF
1111111111111111 - FFFF
1111111111111111 - FFFF
```

**Figure A.5:** Simulation Code for the Fourth Switch Bitstream.



```

1/*
2 * MLP_PHD.c
3 *
4 * Created on: Jul 28, 2017
5 * Author: Razie
6 */
7#include "F28x_Project.h"
8
9void Gpio_select(void);
10void TEST_STR(void);
11void TEST_STR2(void);
12void INT(void);
13void INTST(void);
14void IN0(void);
15void INPUT(void);
16void INPUT2(void);
17void SW_STR(void);
18void NEURON_STR(void);
19void IN0_test(void);
20
21#define TestBit(A,k)    ( A[(k/16)] & (1 << (k%16)) )
22
23void main(void)
24{
25    InitSysCtrl();
26    Gpio_select();
27    DINT;
28    InitPieCtrl();
29    IER = 0x0000;
30    IFR = 0x0000;
31    InitPieVectTable();
32    while(1)
33    {
34        //TEST_STR();
35        TEST_STR2();
36        //INTST();
37        //INT();
38        //FG_INJ();
39        //FG_TUN();
40        //SW_STR();
41        //NEURON_STR();
42        DELAY_US(100);
43        GpioDataRegs.GPADAT.all = 0x0000;
44        GpioDataRegs.GPASET.all = 0x0800;
45        DELAY_US(5);
46        GpioDataRegs.GPADAT.all = 0x0000;
47        GpioDataRegs.GPASET.all = 0x0400;
48        DELAY_US(.1);
49        IN0();
50        //INPUT();
51        //INPUT2();
52        //IN0_test();
53        DELAY_US(1000000);
54    }
55}
56
57void Gpio_select(void)

```

Figure A.7: Page 1 of Microcontroller Code for Measurements.

```

58{
59    EALLOW;
60    GpioCtrlRegs.GPAMUX1.all = 0x00000000; // All GPIO
61    GpioCtrlRegs.GPAMUX2.all = 0x00000000; // All GPIO
62    GpioCtrlRegs.GPBMUX1.all = 0x00000000; // All GPIO
63    GpioCtrlRegs.GPBMUX2.all = 0x00000000;
64    GpioCtrlRegs.GPCMUX1.all = 0x00000000;
65    GpioCtrlRegs.GPCMUX2.all = 0x00000000;
66    GpioCtrlRegs.GPADIR.all = 0xFFFFFFFF; // All outputs
67    GpioCtrlRegs.GPBDIR.all = 0xFFFFFFFF; // All outputs
68    GpioCtrlRegs.GPCDIR.all = 0xFFFFFFFF;
69    EDIS;
70}
71
72void TEST_STR(void)
73{
74    int str[8];
75    str[0] = 0xF5F5;
76    str[1] = 0x0000;
77    str[2] = 0x0000;
78    str[3] = 0xFFFF;
79    str[4] = 0xBDBF;
80    str[5] = 0xDB6D;
81    str[6] = 0x6DB6;
82    str[7] = 0xE6DB;
83    int tmp;
84    short i;
85    for(i = 0; i < 128; i++)
86    {
87        tmp = TestBit(str,i);
88        if(tmp)
89        {
90            GpioDataRegs.GPCDAT.bit.GPIO72 = 1;
91            DELAY_US(1);
92        } else {
93            GpioDataRegs.GPCDAT.bit.GPIO72 = 0;
94            DELAY_US(1);
95        }
96        GpioDataRegs.GPCDAT.bit.GPIO71 = 1;
97        DELAY_US(10);
98        GpioDataRegs.GPCDAT.bit.GPIO71 = 0;
99        DELAY_US(10);
100    }
101    GpioDataRegs.GPCDAT.bit.GPIO72 = 0;
102}
103
104void TEST_STR2(void)
105{
106    int str[8];
107    str[0] = 0xF5F5;
108    str[1] = 0x0000;
109    str[2] = 0x0000;
110    str[3] = 0x36D8;
111    str[4] = 0xFFFC;
112    str[5] = 0xFFFF;
113    str[6] = 0xFFFF;
114    str[7] = 0x1FFF;

```

Figure A.8: Page 2 of Microcontroller Code for Measurements.

```

115     int tmp;
116     short i;
117     for(i = 0; i < 128; i++)
118     {
119         tmp = TestBit(str,i);
120         if(tmp)
121         {
122             GpioDataRegs.GPCDAT.bit.GPIO72 = 1;
123             DELAY_US(1);
124         } else {
125             GpioDataRegs.GPCDAT.bit.GPIO72 = 0;
126             DELAY_US(1);
127         }
128         GpioDataRegs.GPCDAT.bit.GPIO71 = 1;
129         DELAY_US(10);
130         GpioDataRegs.GPCDAT.bit.GPIO71 = 0;
131         DELAY_US(10);
132     }
133     GpioDataRegs.GPCDAT.bit.GPIO72 = 0;
134 }
135
136 void INTST(void)
137 {
138     int str = 0xAAAA;
139     int tmp = str;
140     int num = 0x0001;
141     short i;
142     for(i = 0; i < 16; i++)
143     {
144         if((tmp & num))
145         {
146             GpioDataRegs.GPADAT.bit.GPIO21 = 0;
147             GpioDataRegs.GPASET.bit.GPIO20 = 1;
148         } else {
149             GpioDataRegs.GPADAT.bit.GPIO20 = 0;
150             GpioDataRegs.GPASET.bit.GPIO21 = 1;
151         }
152         tmp = tmp >> 1U;
153         DELAY_US(100);
154     }
155 }
156
157 void INT(void)
158 {
159     int str = 0xAAAA;
160     int tmp = str;
161     int num = 0x0001;
162     short i;
163     for(i = 0; i < 16; i++)
164     {
165         if((tmp & num))
166         {
167             GpioDataRegs.GPADAT.bit.GPIO19 = 0;
168             GpioDataRegs.GPASET.bit.GPIO18 = 1;
169         } else {
170             GpioDataRegs.GPADAT.bit.GPIO18 = 0;
171             GpioDataRegs.GPASET.bit.GPIO19 = 1;

```

Figure A.9: Page 3 of Microcontroller Code for Measurements.



```

172     }
173     tmp = tmp >> 1U;
174     DELAY_US(10);
175 }
176 }
177
178 void IN0(void)
179 {
180     int str = 0xAAAA;
181     int tmp = str;
182     int num = 0x0001;
183     short i;
184     for(i = 16; i != 0; --i)
185     {
186         if((tmp & num))
187         {
188             GpioDataRegs.GPADAT.all = 0x0000;
189             GpioDataRegs.GPASET.all = 0x0400;
190         } else {
191             GpioDataRegs.GPADAT.all = 0x0000;
192             GpioDataRegs.GPASET.all = 0x0800;
193         }
194         tmp = tmp >> 1U;
195         DELAY_US(100);
196     }
197 }
198
199 void INPUT(void)
200 {
201     int str[4];
202     str[0] = 0xAAAA;
203     str[1] = 0xAAAA;
204     str[2] = 0xAAAA;
205     str[3] = 0xAAAA;
206     int tmp0 = str[0];
207     int tmp1 = str[1];
208     int tmp2 = str[2];
209     int tmp3 = str[3];
210     int num = 0x0001;
211     short i;
212     for(i = 16; i != 0; --i)
213     {
214         if((tmp0 & num))
215         {
216             GpioDataRegs.GPADAT.all = 0x0000;
217             GpioDataRegs.GPASET.all = 0x0400;
218         } else {
219             GpioDataRegs.GPADAT.all = 0x0000;
220             GpioDataRegs.GPASET.all = 0x0800;
221         }
222         tmp0 = tmp0 >> 1U;
223         if((tmp1 & num))
224         {
225             GpioDataRegs.GPADAT.all = 0x0400;
226             GpioDataRegs.GPASET.all = 0x1000;
227         } else {
228             GpioDataRegs.GPADAT.all = 0x0800;

```

Figure A.10: Page 4 of Microcontroller Code for Measurements.

```

229         GpioDataRegs.GPASET.all = 0x2000;
230     }
231     tmp1 = tmp1 >> 1U;
232     if((tmp2 & num))
233     {
234         GpioDataRegs.GPADAT.all = 0x1400;
235         GpioDataRegs.GPASET.all = 0x4000;
236     } else {
237         GpioDataRegs.GPADAT.all = 0x2800;
238         GpioDataRegs.GPASET.all = 0x8000;
239     }
240     tmp2 = tmp2 >> 1U;
241     if((tmp3 & num))
242     {
243         GpioDataRegs.GPADAT.all = 0x05400;
244         GpioDataRegs.GPASET.all = 0x10000;
245     } else {
246         GpioDataRegs.GPADAT.all = 0x0A800;
247         GpioDataRegs.GPASET.all = 0x20000;
248     }
249     tmp3 = tmp3 >> 1U;
250     DELAY_US(10);
251 }
252 }
253
254 void INPUT2(void)
255 {
256     int str[2];
257     str[0] = 0xAAAA;
258     str[1] = 0xAAAA;
259     int tmp0 = str[0];
260     int tmp1 = str[1];
261     int num = 0x0001;
262     short i;
263     for(i = 16; i != 0; --i)
264     {
265         if((tmp0 & num))
266         {
267             GpioDataRegs.GPADAT.all = 0x0000;
268             GpioDataRegs.GPASET.all = 0x0400;
269         } else {
270             GpioDataRegs.GPADAT.all = 0x0000;
271             GpioDataRegs.GPASET.all = 0x0800;
272         }
273         tmp0 = tmp0 >> 1U;
274         if((tmp1 & num))
275         {
276             GpioDataRegs.GPADAT.all = 0x0400;
277             GpioDataRegs.GPASET.all = 0x1000;
278         } else {
279             GpioDataRegs.GPADAT.all = 0x0800;
280             GpioDataRegs.GPASET.all = 0x2000;
281         }
282         tmp1 = tmp1 >> 1U;
283         //DELAY_US(.2);
284     }
285 }

```

Figure A.11: Page 5 of Microcontroller Code for Measurements.

```

286
287 void IN0_test(void)
288 {
289     GpioDataRegs.GPATOGGLE.all = 0x0800;
290     GpioDataRegs.GPATOGGLE.all = 0X0400;
291     GpioDataRegs.GPATOGGLE.all = 0x0800;
292     GpioDataRegs.GPATOGGLE.all = 0X0400;
293     GpioDataRegs.GPATOGGLE.all = 0x0800;
294     GpioDataRegs.GPATOGGLE.all = 0X0400;
295     GpioDataRegs.GPATOGGLE.all = 0x0800;
296     GpioDataRegs.GPATOGGLE.all = 0X0400;
297     GpioDataRegs.GPATOGGLE.all = 0x0800;
298     GpioDataRegs.GPATOGGLE.all = 0X0400;
299     GpioDataRegs.GPATOGGLE.all = 0x0800;
300     GpioDataRegs.GPATOGGLE.all = 0X0400;
301     GpioDataRegs.GPATOGGLE.all = 0x0800;
302     GpioDataRegs.GPATOGGLE.all = 0X0400;
303     GpioDataRegs.GPATOGGLE.all = 0x0800;
304     GpioDataRegs.GPATOGGLE.all = 0X0400;
305 }
306
307 void SW_STR(void)
308 {
309     int str0[15];
310     str0[0] = 0xFFFF;
311     str0[1] = 0xFFFF;
312     str0[2] = 0xFFFF;
313     str0[3] = 0xFFFF;
314     str0[4] = 0xFFFF;
315     str0[5] = 0xFFFF;
316     str0[6] = 0xFFFF;
317     str0[7] = 0xFFFF;
318     str0[8] = 0xFF1F;
319     str0[9] = 0xFFFF;
320     str0[10] = 0xFF7F;
321     str0[11] = 0xFFFF;
322     str0[12] = 0xFFFF;
323     str0[13] = 0xFFFF;
324     str0[14] = 0xFFFF;
325     int str1[15];
326     str1[0] = 0xFFFF;
327     str1[1] = 0xFFFF;
328     str1[2] = 0xFFFF;
329     str1[3] = 0xFFFF;
330     str1[4] = 0xFFFF;
331     str1[5] = 0xFFFF;
332     str1[6] = 0xFFFF;
333     str1[7] = 0xFFFF;
334     str1[8] = 0xFFFF;
335     str1[9] = 0xFFFF;
336     str1[10] = 0xFEFE;
337     str1[11] = 0xFFFF;
338     str1[12] = 0xFFFF;
339     str1[13] = 0xFFFF;
340     str1[14] = 0xFFFF;
341     int str2[15];
342     str2[0] = 0xFFFF;

```

Figure A.12: Page 6 of Microcontroller Code for Measurements.

```

343     str2[1] = 0xFFFF;
344     str2[2] = 0xFFFF;
345     str2[3] = 0xFFFF;
346     str2[4] = 0xFFFF;
347     str2[5] = 0xFFFF;
348     str2[6] = 0xFFFF;
349     str2[7] = 0xFFFF;
350     str2[8] = 0xFFFF;
351     str2[9] = 0xFFFF;
352     str2[10] = 0xFEFE;
353     str2[11] = 0xFFFF;
354     str2[12] = 0xFFFF;
355     str2[13] = 0xFFFF;
356     str2[14] = 0xFFFF;
357     int str3[15];
358     str3[0] = 0xFFFF;
359     str3[1] = 0xFFFF;
360     str3[2] = 0xFFFF;
361     str3[3] = 0xFFFF;
362     str3[4] = 0xFFFF;
363     str3[5] = 0xFFFF;
364     str3[6] = 0xFFFF;
365     str3[7] = 0xFFFF;
366     str3[8] = 0xFFFF;
367     str3[9] = 0xFFFF;
368     str3[10] = 0xFFFF;
369     str3[11] = 0xF3FF;
370     str3[12] = 0xF7FF;
371     str3[13] = 0xFFFF;
372     str3[14] = 0xFFFF;
373     int tmp0;
374     int tmp1;
375     int tmp2;
376     int tmp3;
377     short i;
378     for(i = 0; i < 240; i++)
379     {
380         tmp0 = TestBit(str0,i);
381         tmp1 = TestBit(str1,i);
382         tmp2 = TestBit(str2,i);
383         tmp3 = TestBit(str3,i);
384         if(tmp0)
385         {
386             GpioDataRegs.GPBDAT.bit.GPIO58 = 1;
387             DELAY_US(1);
388         } else {
389             GpioDataRegs.GPBDAT.bit.GPIO58 = 0;
390             DELAY_US(1);
391         }
392         if(tmp1)
393         {
394             GpioDataRegs.GPBDAT.bit.GPIO59 = 1;
395             DELAY_US(1);
396         } else {
397             GpioDataRegs.GPBDAT.bit.GPIO59 = 0;
398             DELAY_US(1);
399         }

```

Figure A.13: Page 7 of Microcontroller Code for Measurements.

```

400     if(tmp2)
401     {
402         GpioDataRegs.GPBDAT.bit.GPIO60 = 1;
403         DELAY_US(1);
404     } else {
405         GpioDataRegs.GPBDAT.bit.GPIO60 = 0;
406         DELAY_US(1);
407     }
408     if(tmp3)
409     {
410         GpioDataRegs.GPBDAT.bit.GPIO61 = 1;
411         DELAY_US(1);
412     } else {
413         GpioDataRegs.GPBDAT.bit.GPIO61 = 0;
414         DELAY_US(1);
415     }
416     GpioDataRegs.GPBDAT.bit.GPIO42 = 1;
417     DELAY_US(10);
418     GpioDataRegs.GPBDAT.bit.GPIO42 = 0;
419     DELAY_US(10);
420 }
421 GpioDataRegs.GPBDAT.bit.GPIO61 = 0;
422 DELAY_US(10);
423 GpioDataRegs.GPBDAT.bit.GPIO60 = 0;
424 DELAY_US(10);
425 GpioDataRegs.GPBDAT.bit.GPIO59 = 0;
426 DELAY_US(10);
427 GpioDataRegs.GPBDAT.bit.GPIO58 = 0;
428 DELAY_US(10);
429 }
430
431 void NEURON_STR(void)
432 {
433     int str0[14];
434     str0[0] = 0xFFFF;
435     str0[1] = 0xFFFF;
436     str0[2] = 0xFFFF;
437     str0[3] = 0xFFFF;
438     str0[4] = 0xFFFF0;
439     str0[5] = 0xFFFF;
440     str0[6] = 0xDBFF;
441     str0[7] = 0xFFFF6;
442     str0[8] = 0xFFFF;
443     str0[9] = 0xFFFF;
444     str0[10] = 0xFFFF;
445     str0[11] = 0xFFFF;
446     str0[12] = 0xFFFF;
447     str0[13] = 0xFFFF;
448     int str1[14];
449     str1[0] = 0xFFFF;
450     str1[1] = 0xFFFF;
451     str1[2] = 0xFFFF;
452     str1[3] = 0xFFFF;
453     str1[4] = 0xFFFF0;
454     str1[5] = 0xFFFF;
455     str1[6] = 0xDBFF;
456     str1[7] = 0xFFFF6;

```

Figure A.14: Page 8 of Microcontroller Code for Measurements.

```

457     str1[8] = 0xFFFF;
458     str1[9] = 0xFFFF;
459     str1[10] = 0xFFFF;
460     str1[11] = 0xFFFF;
461     str1[12] = 0xFFFF;
462     str1[13] = 0xFFFF;
463     int str2[14];
464     str2[0] = 0xFFFF;
465     str2[1] = 0xFFFF;
466     str2[2] = 0xFFFF;
467     str2[3] = 0xFFFF;
468     str2[4] = 0xFFFF;
469     str2[5] = 0xFFFF;
470     str2[6] = 0xDBFF;
471     str2[7] = 0xFFFF;
472     str2[8] = 0xFFFF;
473     str2[9] = 0xFFFF;
474     str2[10] = 0xFFFF;
475     str2[11] = 0xFFFF;
476     str2[12] = 0xFFFF;
477     str2[13] = 0xFFFF;
478     int str3[14];
479     str3[0] = 0xFFFF;
480     str3[1] = 0xFFFF;
481     str3[2] = 0xFFFF;
482     str3[3] = 0xFFFF;
483     str3[4] = 0xFFFF;
484     str3[5] = 0xFFFF;
485     str3[6] = 0xFFFF;
486     str3[7] = 0xFFFF;
487     str3[8] = 0x6FFF;
488     str3[9] = 0xDB6F;
489     str3[10] = 0xDBC0;
490     str3[11] = 0xFFFF;
491     str3[12] = 0xFFFF;
492     str3[13] = 0xFFFF;
493     int str4[14];
494     str4[0] = 0x0000;
495     str4[1] = 0x0000;
496     str4[2] = 0x0000;
497     str4[3] = 0x0000;
498     str4[4] = 0x0000;
499     str4[5] = 0x0000;
500     str4[6] = 0x0000;
501     str4[7] = 0x0000;
502     str4[8] = 0x0000;
503     str4[9] = 0x0000;
504     str4[10] = 0x0000;
505     str4[11] = 0x0000;
506     str4[12] = 0x0000;
507     str4[13] = 0x4448;
508     int tmp0;
509     int tmp1;
510     int tmp2;
511     int tmp3;
512     int tmp4;
513     short i;

```

Figure A.15: Page 9 of Microcontroller Code for Measurements.

```

514     for(i = 0; i < 224; i++)
515     {
516         tmp0 = TestBit(str0,i);
517         tmp1 = TestBit(str1,i);
518         tmp2 = TestBit(str2,i);
519         tmp3 = TestBit(str3,i);
520         tmp4 = TestBit(str4,i);
521         if(tmp0)
522         {
523             GpioDataRegs.GPCDAT.bit.GPIO64 = 1;
524             DELAY_US(1);
525         } else {
526             GpioDataRegs.GPCDAT.bit.GPIO64 = 0;
527             DELAY_US(1);
528         }
529         if(tmp1)
530         {
531             GpioDataRegs.GPCDAT.bit.GPIO65 = 1;
532             DELAY_US(1);
533         } else {
534             GpioDataRegs.GPCDAT.bit.GPIO65 = 0;
535             DELAY_US(1);
536         }
537         if(tmp2)
538         {
539             GpioDataRegs.GPCDAT.bit.GPIO66 = 1;
540             DELAY_US(1);
541         } else {
542             GpioDataRegs.GPCDAT.bit.GPIO66 = 0;
543             DELAY_US(1);
544         }
545         if(tmp3)
546         {
547             GpioDataRegs.GPBDAT.bit.GPIO62 = 1;
548             DELAY_US(1);
549         } else {
550             GpioDataRegs.GPBDAT.bit.GPIO62 = 0;
551             DELAY_US(1);
552         }
553         if(tmp4)
554         {
555             GpioDataRegs.GPBDAT.bit.GPIO63 = 1;
556             DELAY_US(1);
557         } else {
558             GpioDataRegs.GPBDAT.bit.GPIO63 = 0;
559             DELAY_US(1);
560         }
561         GpioDataRegs.GPBDAT.bit.GPIO43 = 1;
562         DELAY_US(10);
563         GpioDataRegs.GPBDAT.bit.GPIO43 = 0;
564         DELAY_US(10);
565     }
566     GpioDataRegs.GPCDAT.bit.GPIO64 = 0;
567     DELAY_US(10);
568     GpioDataRegs.GPCDAT.bit.GPIO65 = 0;
569     DELAY_US(10);
570     GpioDataRegs.GPCDAT.bit.GPIO66 = 0;

```

Figure A.16: Page 10 of Microcontroller Code for Measurements.

MLP\_PHD.c

```
571 DELAY_US(10);  
572 GpioDataRegs.GPBDAT.bit.GPIO62 = 0;  
573 DELAY_US(10);  
574 GpioDataRegs.GPBDAT.bit.GPIO63 = 0;  
575 }  
576
```

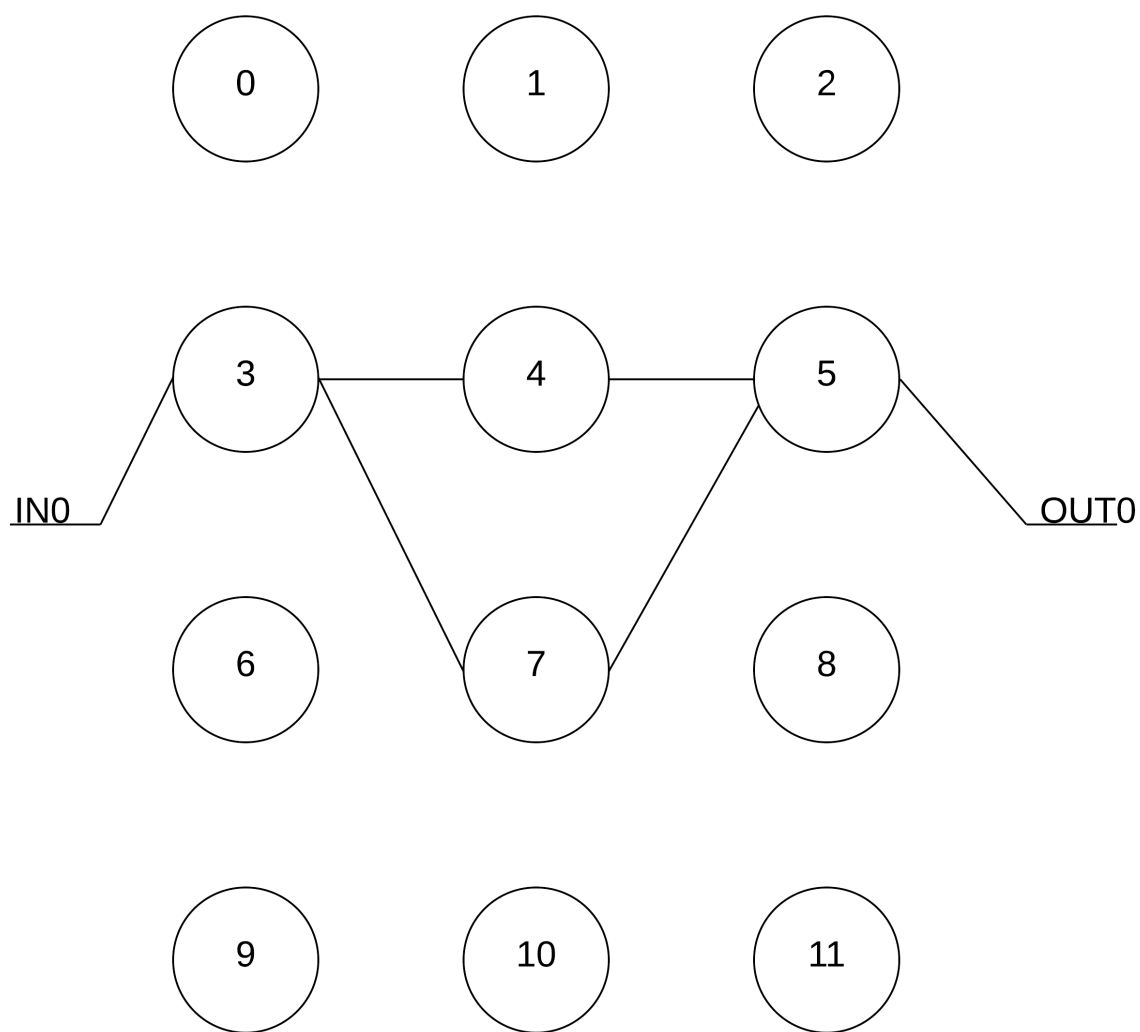
Page 11

**Figure A.17:** Page 11 of Microcontroller Code for Measurements.

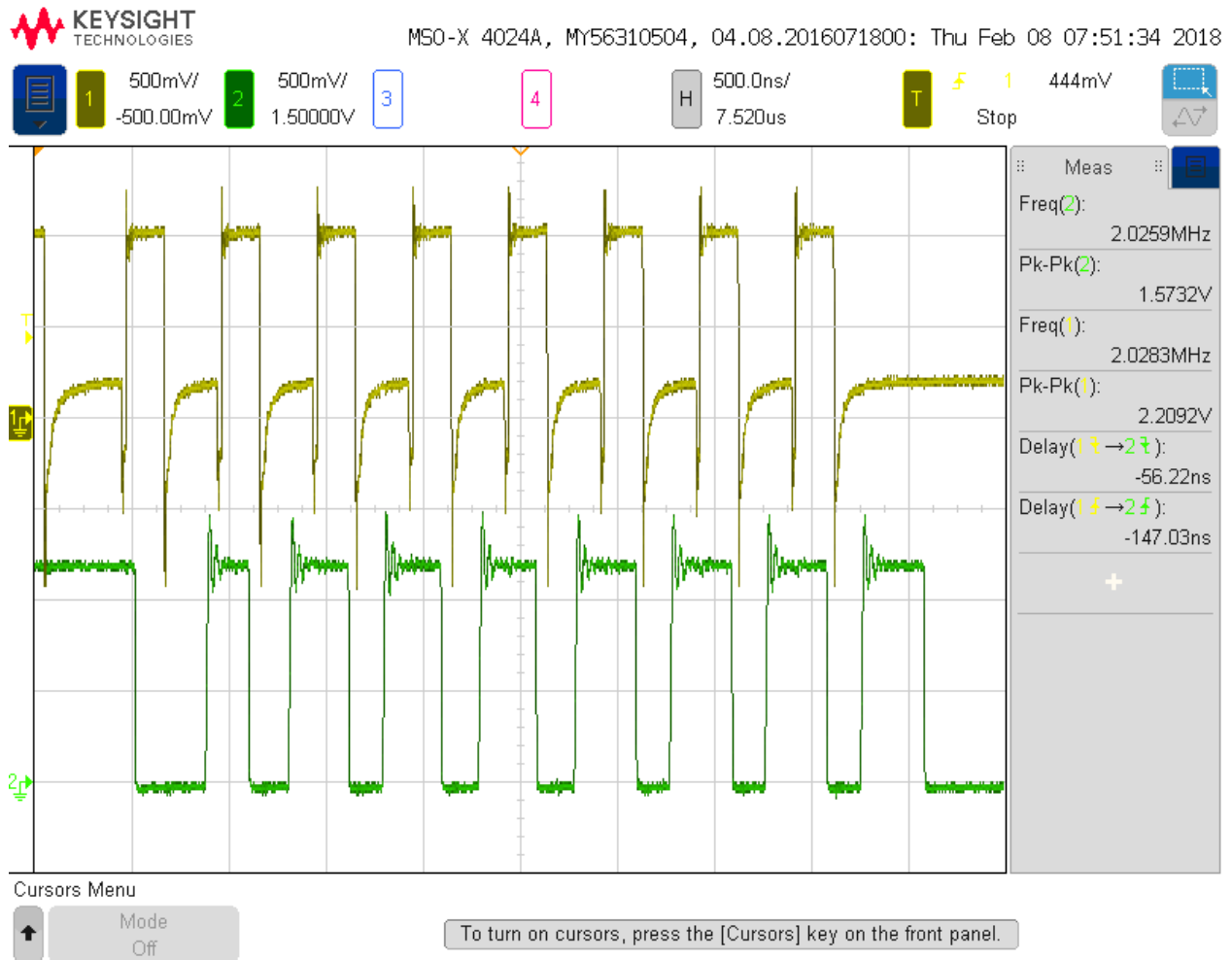


## Appendix B

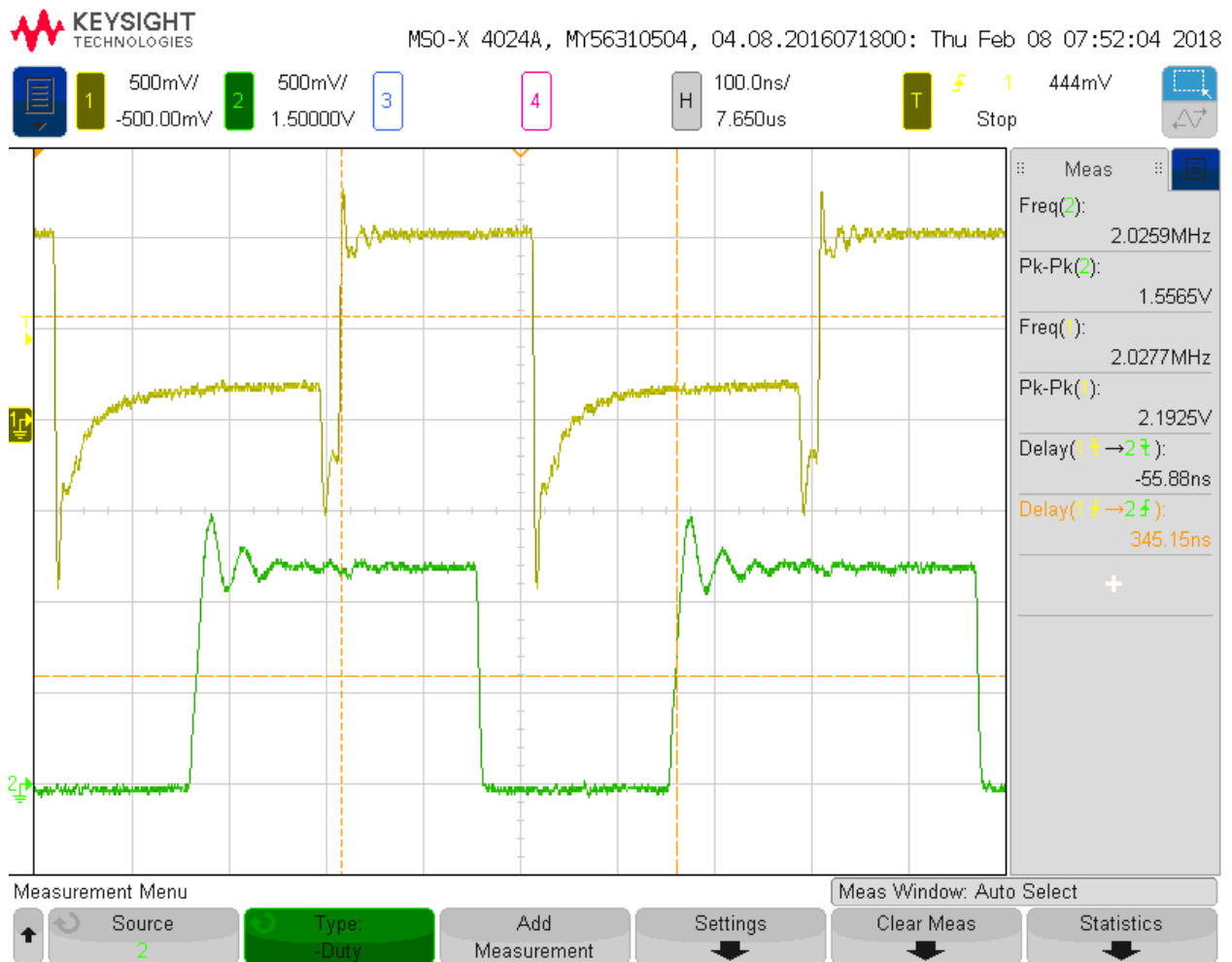
# MLP System Measurement Results Figures



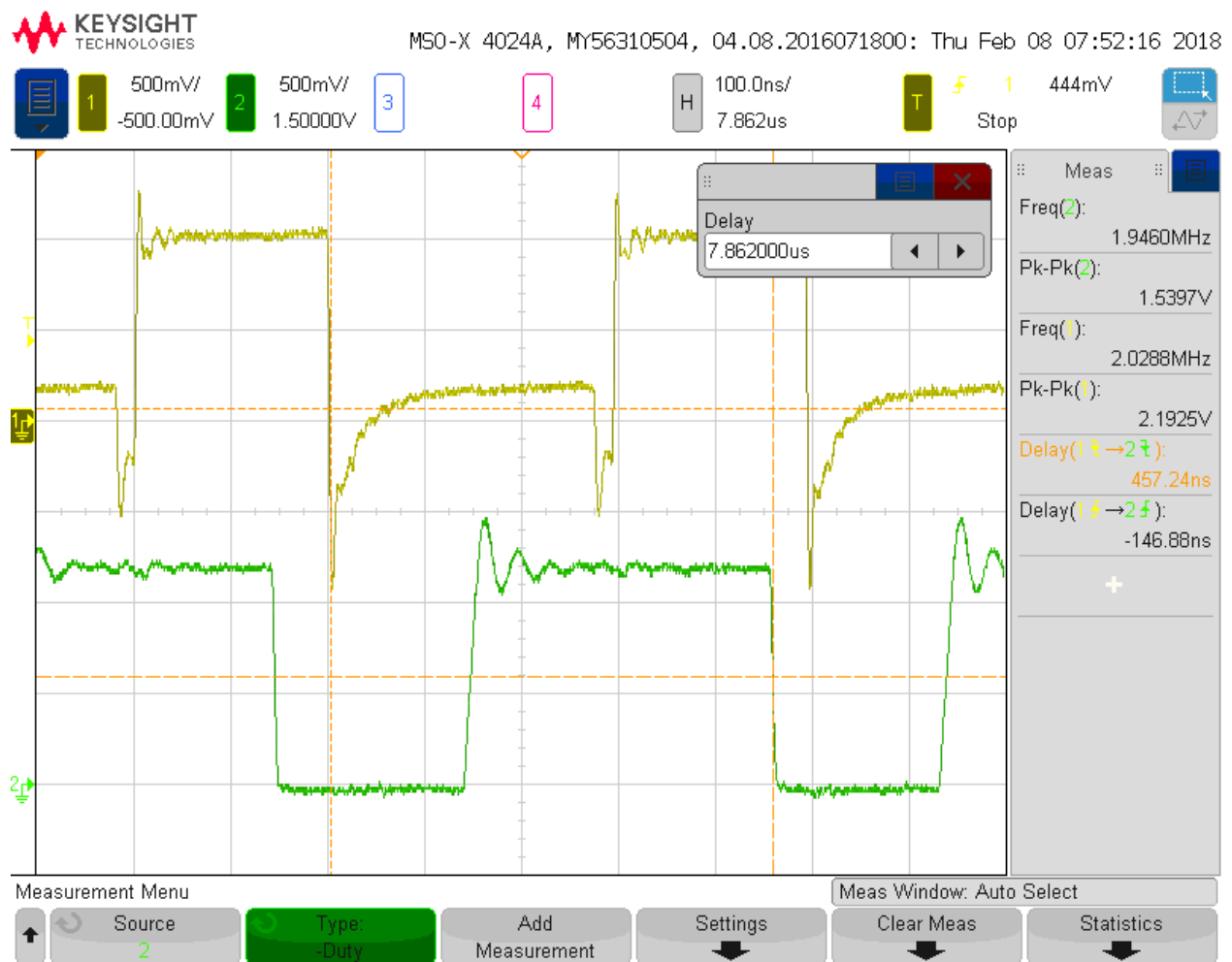
**Figure B.1:** Second MLP Configuration for Measurement Results.



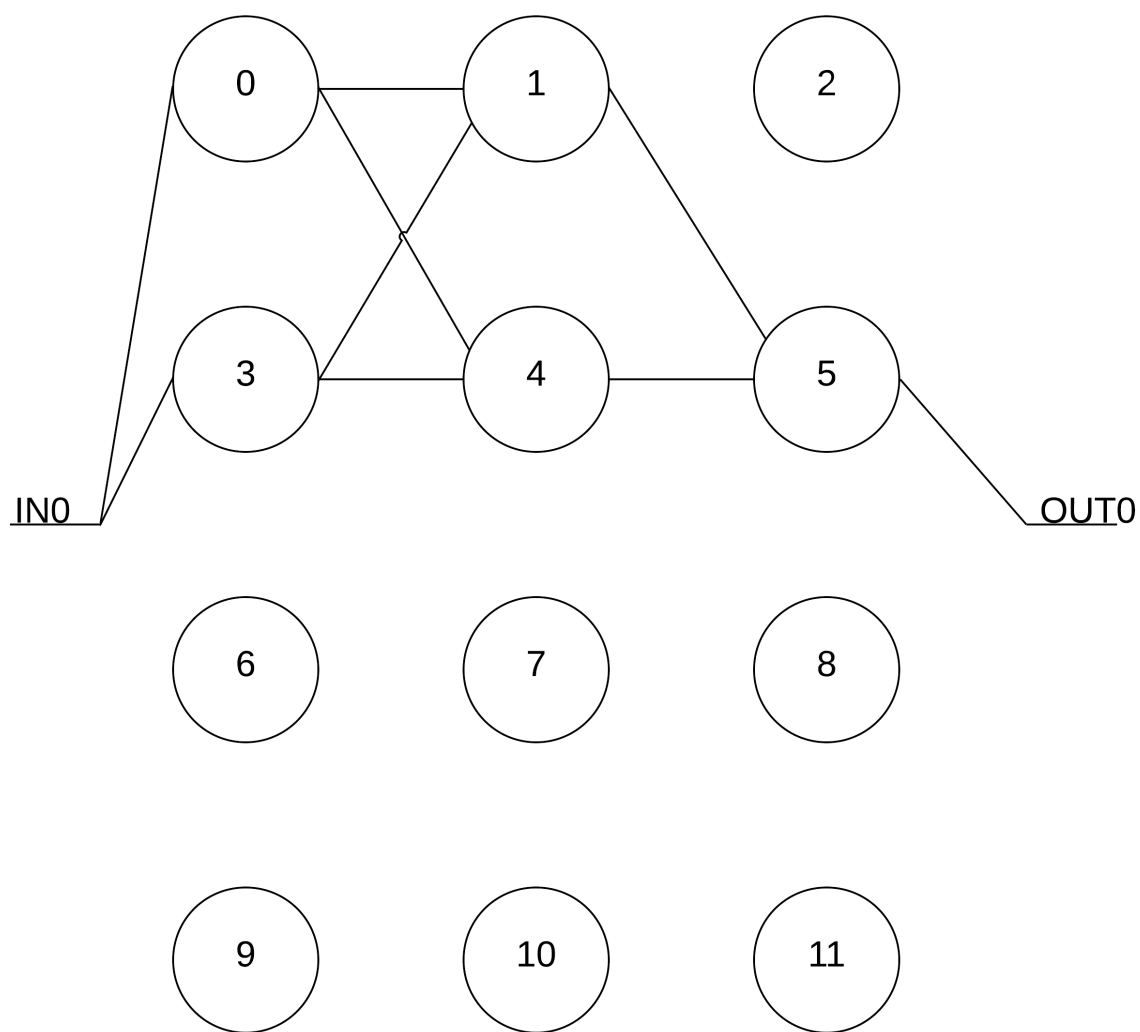
**Figure B.2:** Second MLP System Configuration Measurement.



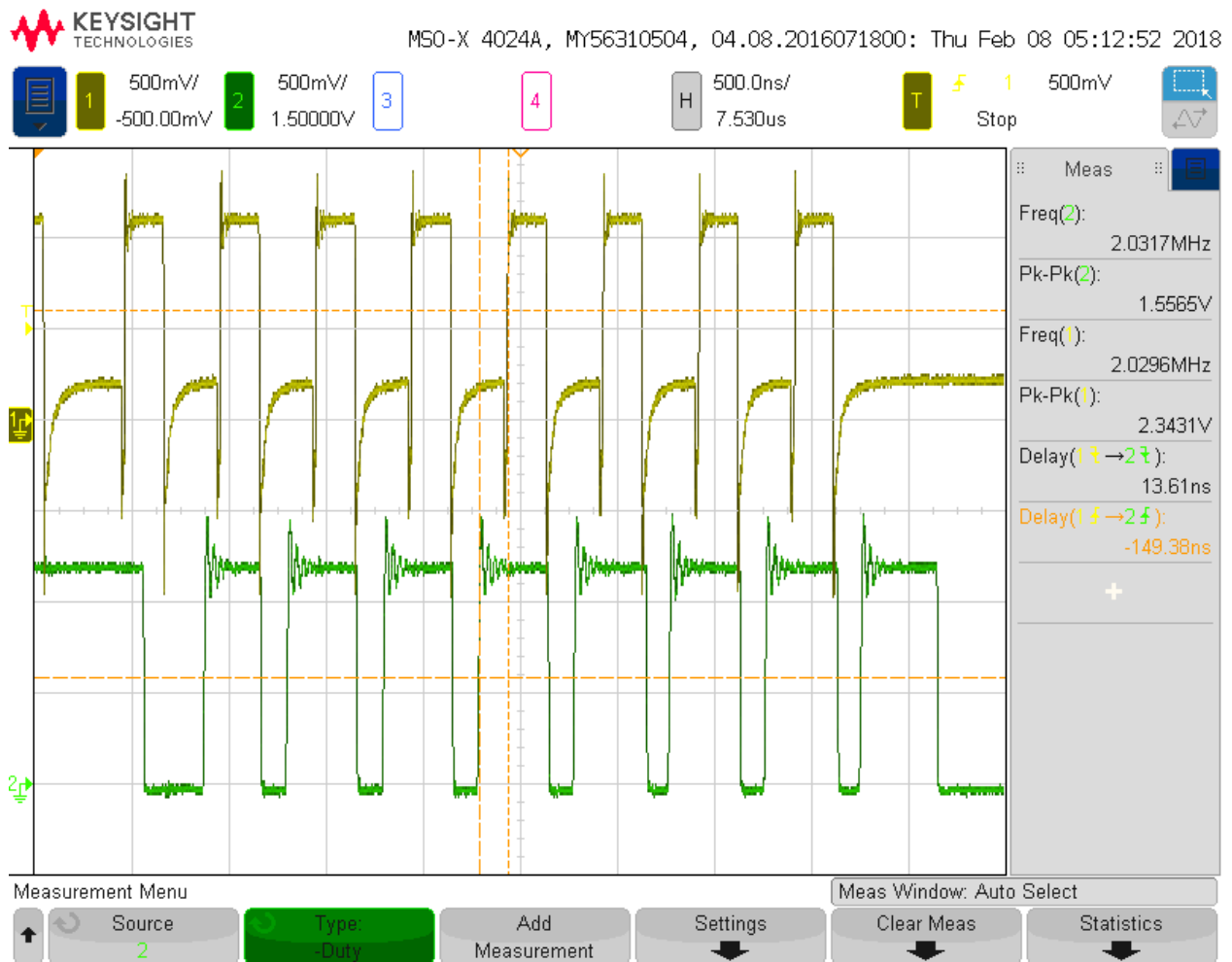
**Figure B.3:** Second MLP System Configuration Measurement for Rising Edge Propagation Delay.



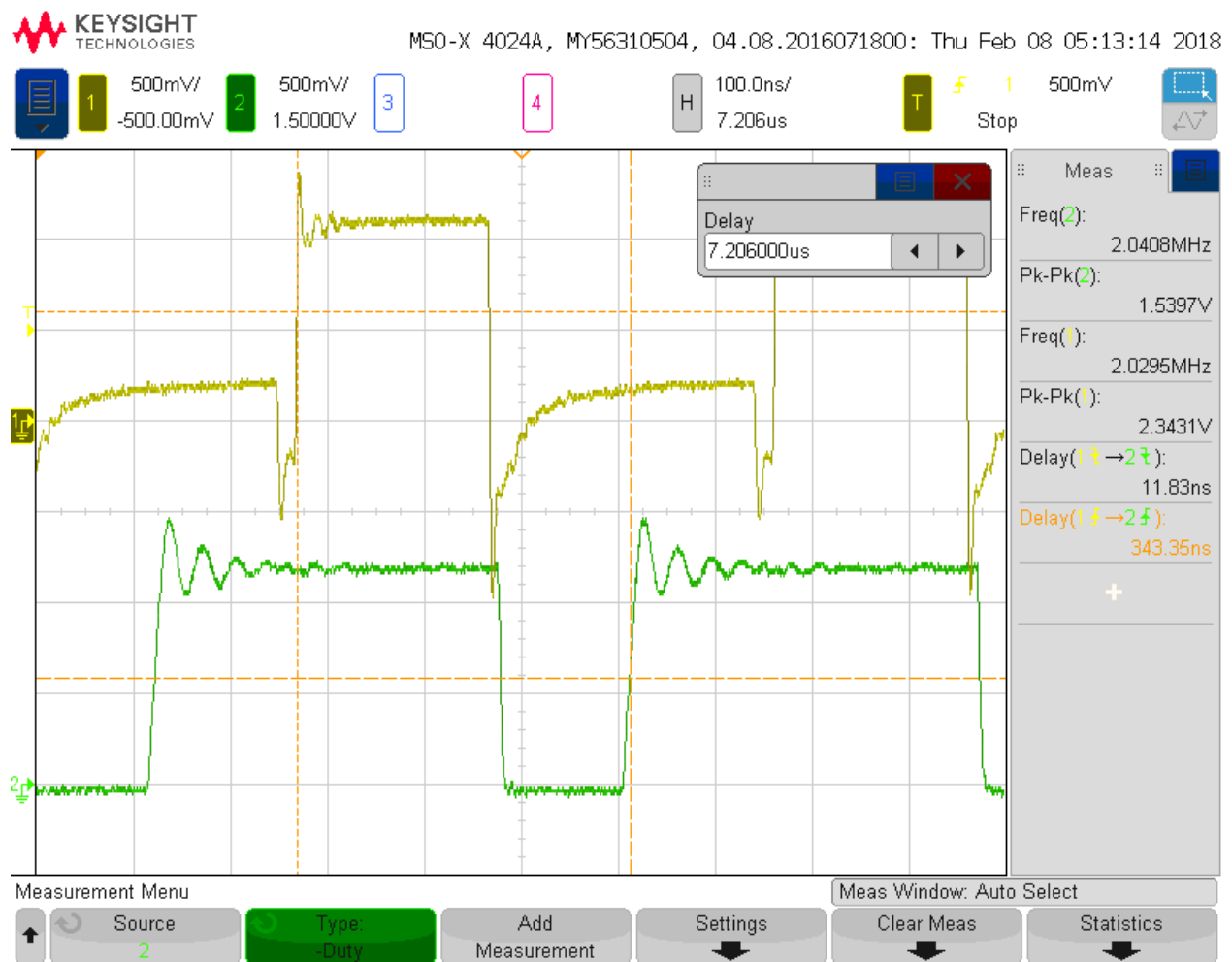
**Figure B.4:** Second MLP System Configuration Measurement for Falling Edge Propagation Delay.



**Figure B.5:** Third MLP Configuration for Measurement Results.

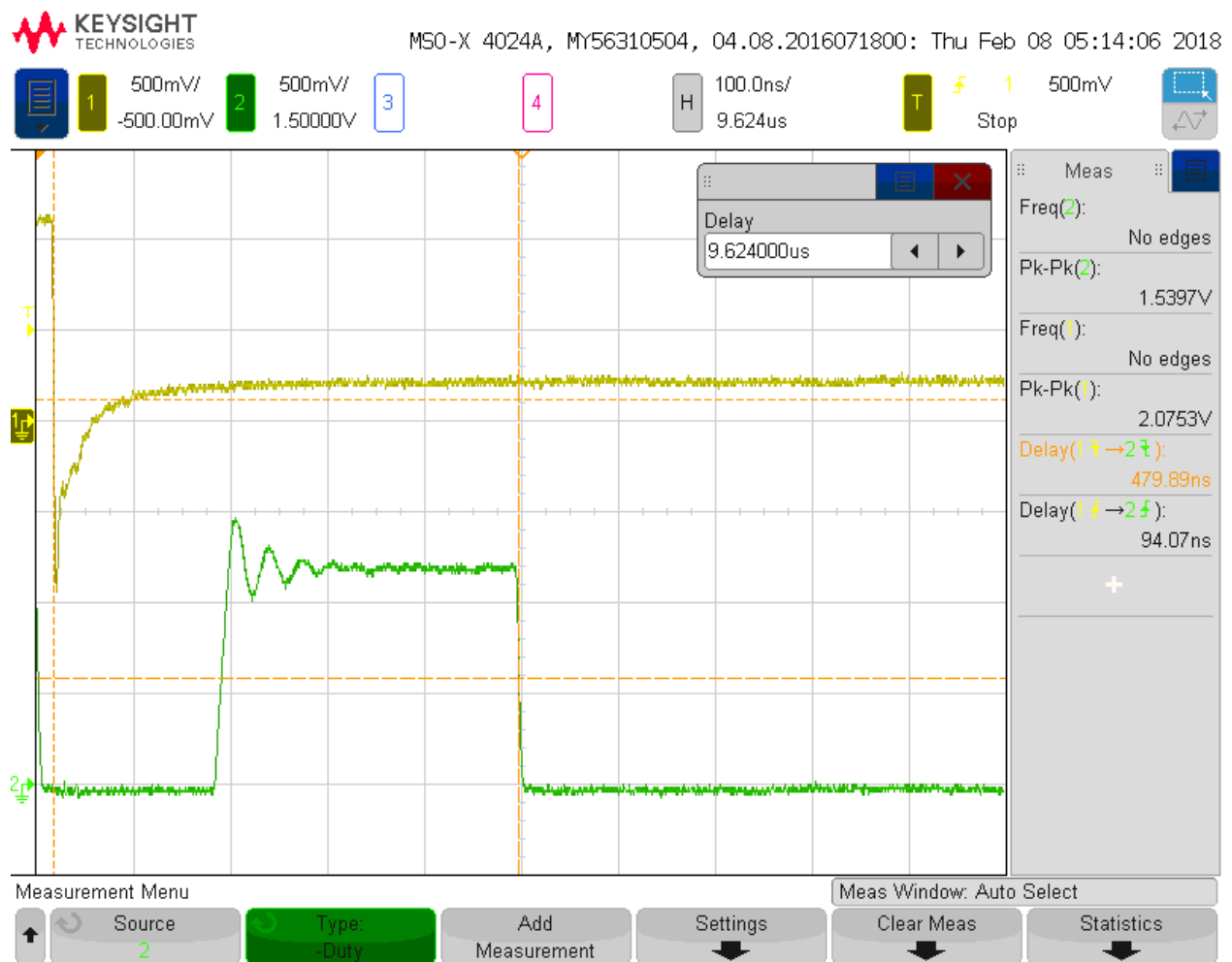


**Figure B.6:** Third MLP System Configuration Measurement.

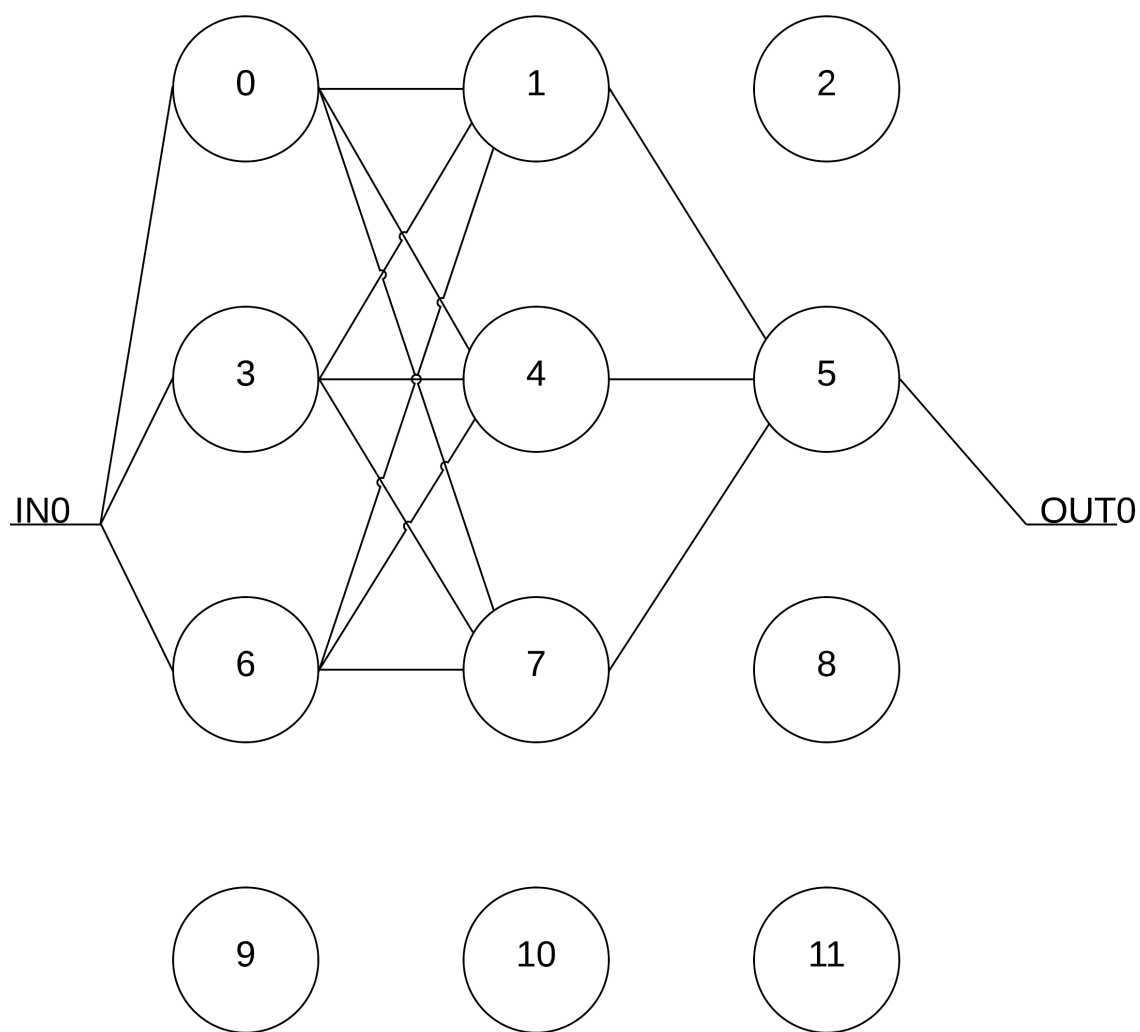


**Figure B.7:** Third MLP System Configuration Measurement for Rising Edge Propagation Delay.

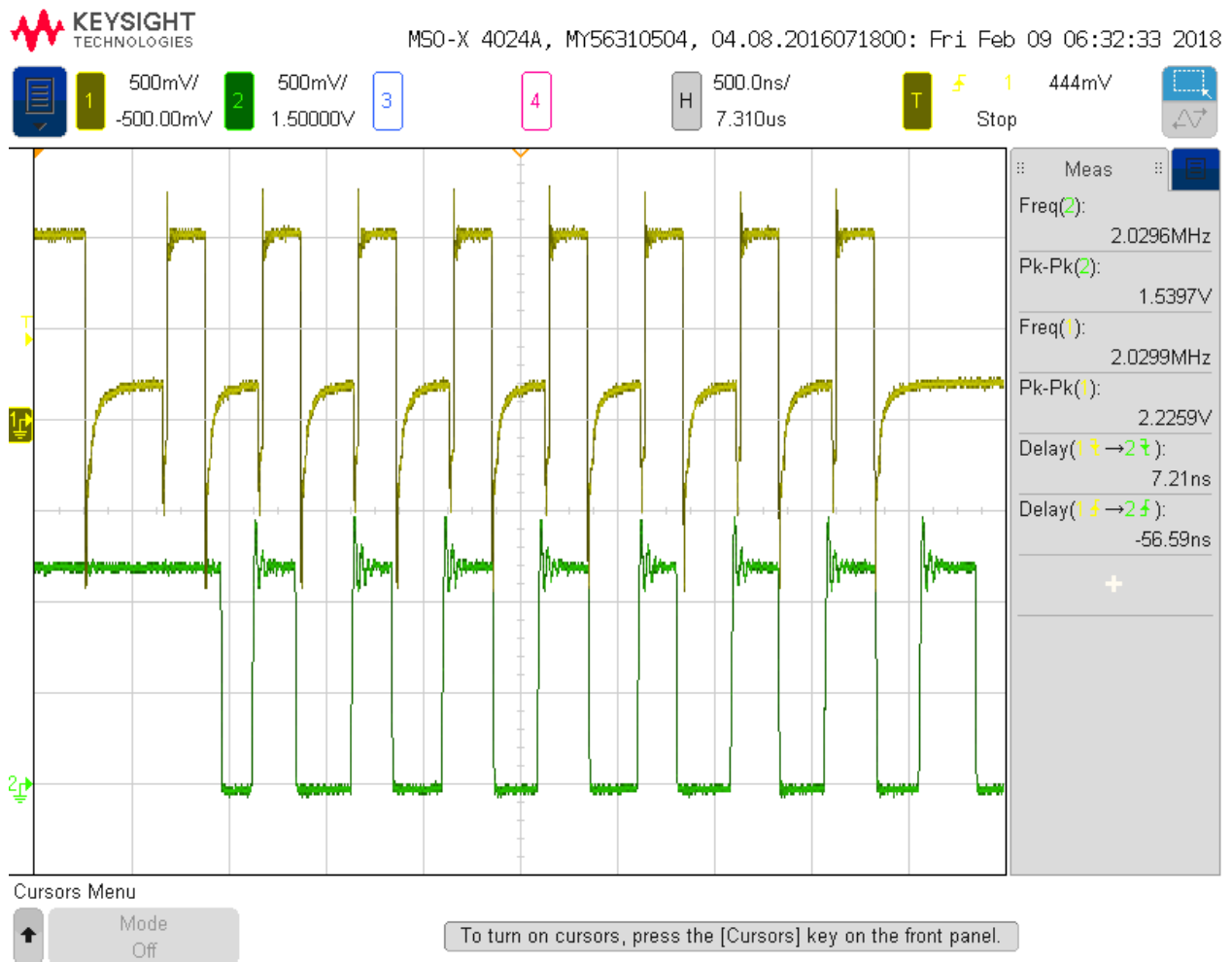




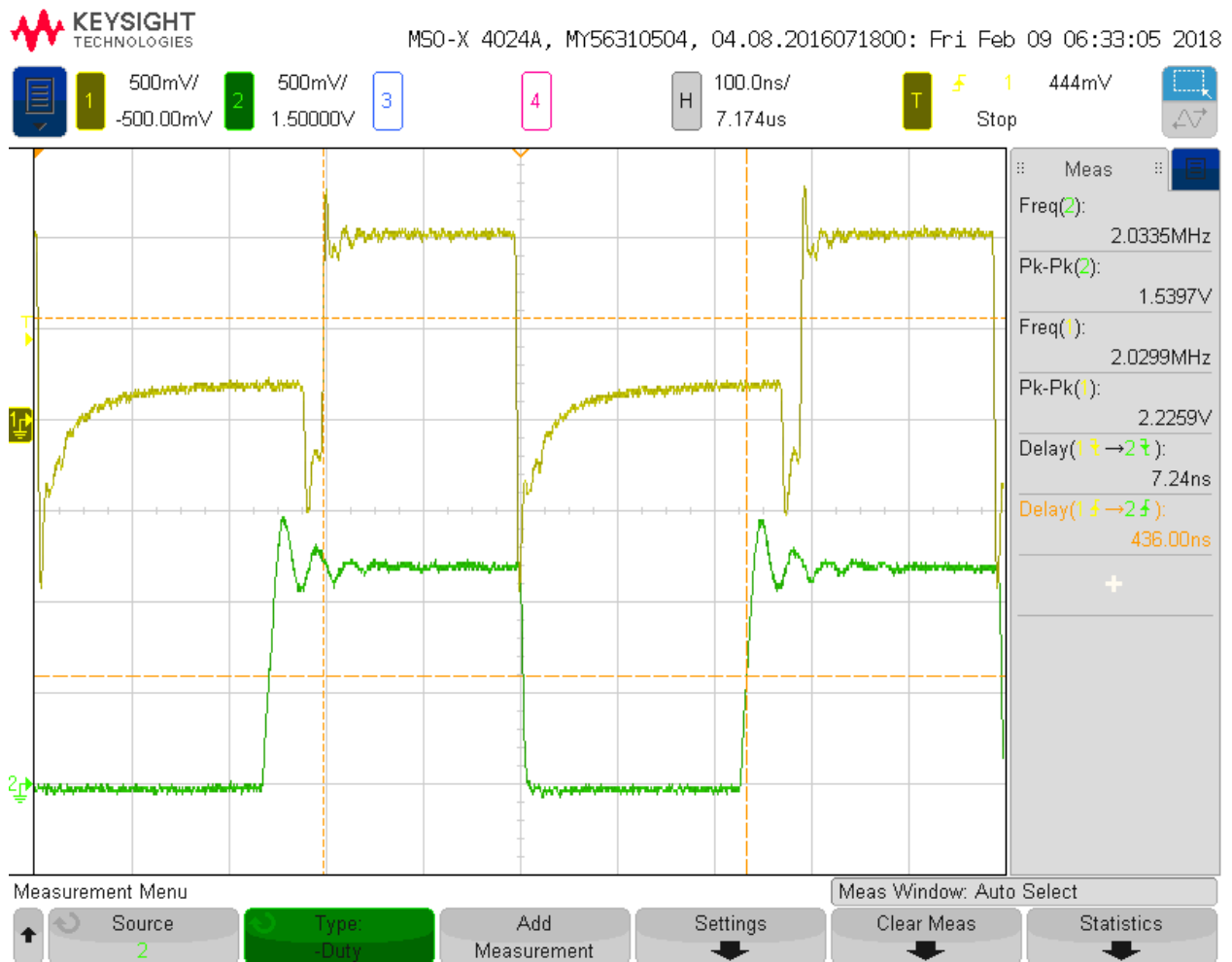
**Figure B.8:** Third MLP System Configuration Measurement for Falling Edge Propagation Delay.



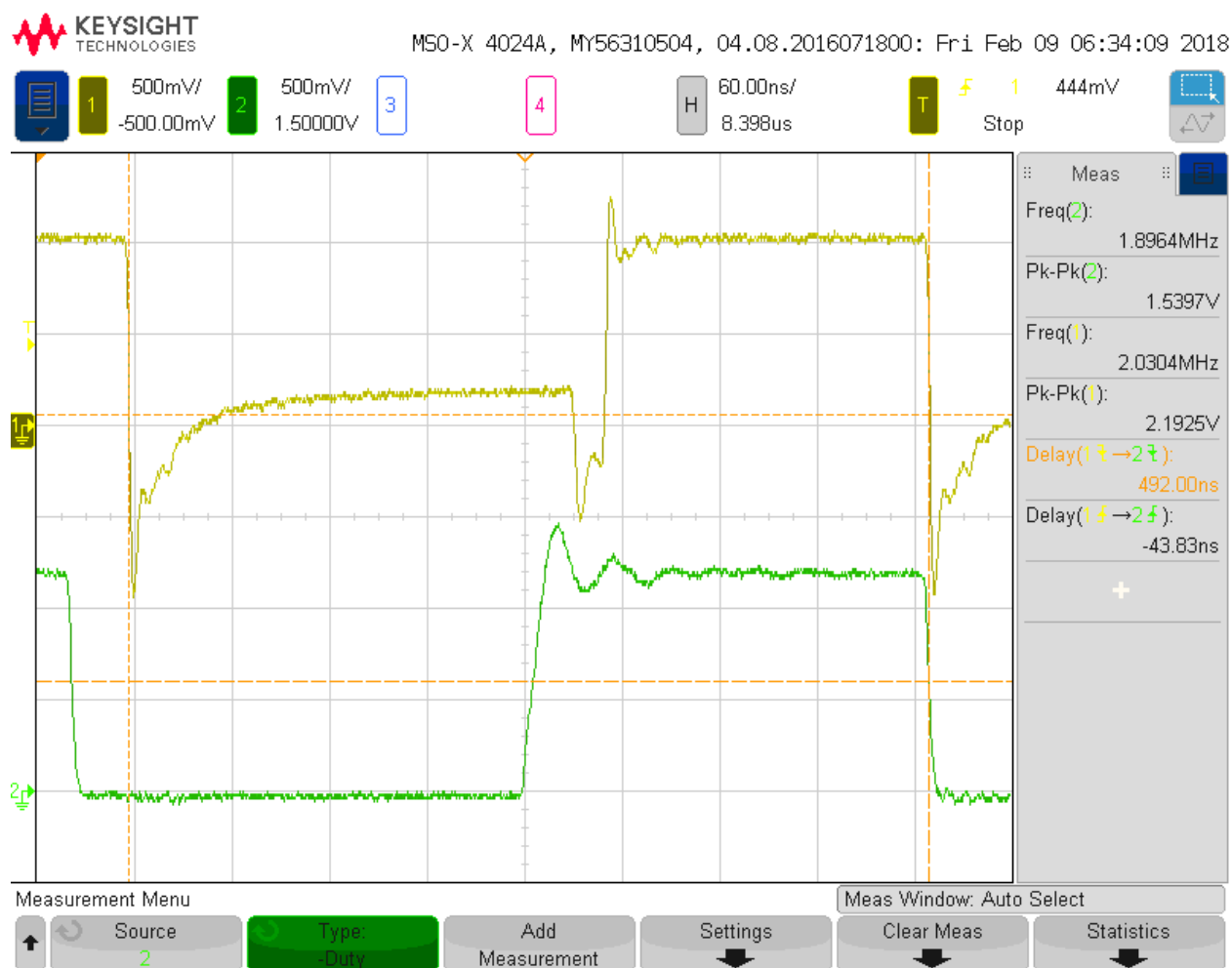
**Figure B.9:** Fourth MLP Configuration for Measurement Results.



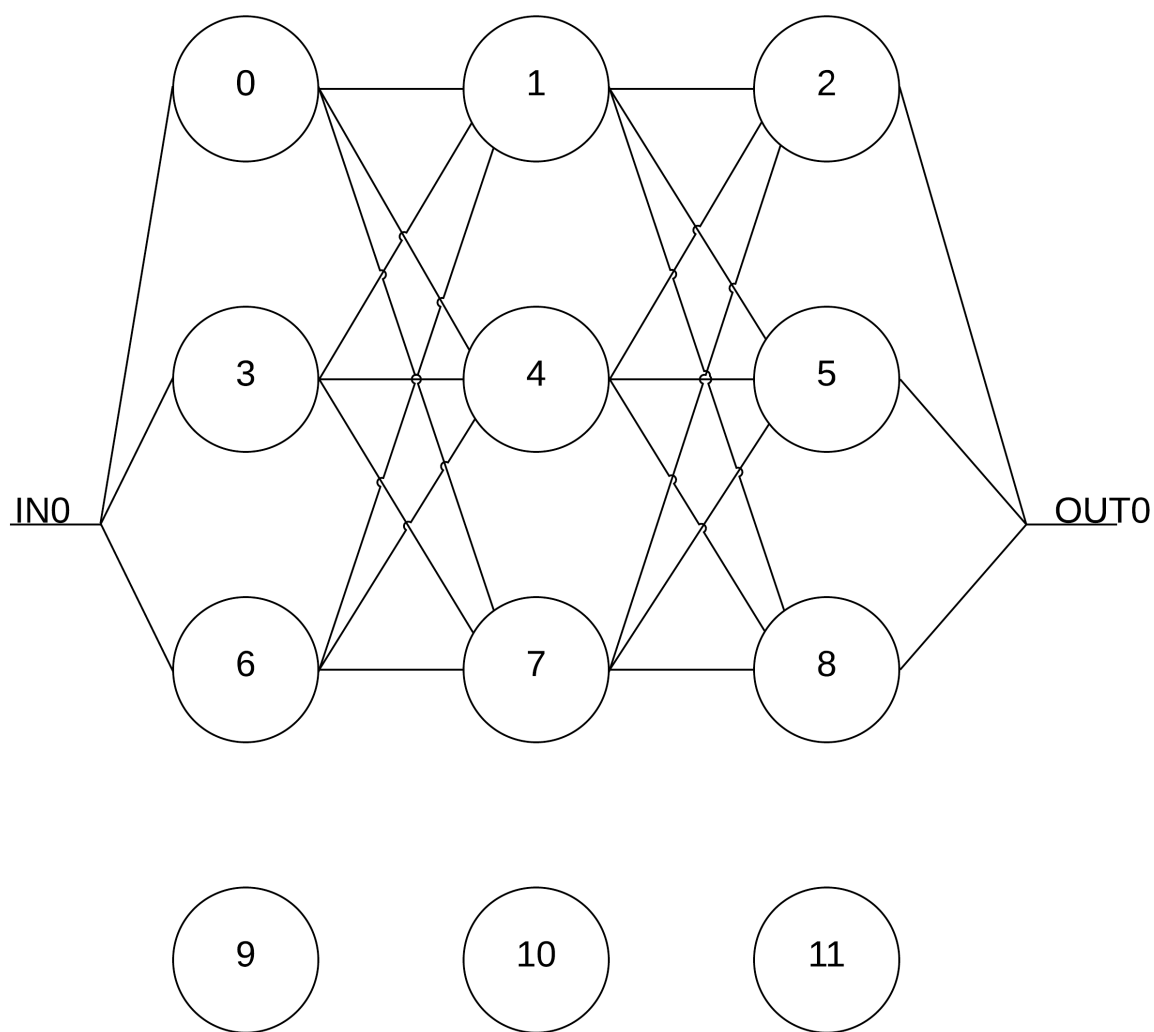
**Figure B.10:** Fourth MLP System Configuration Measurement.



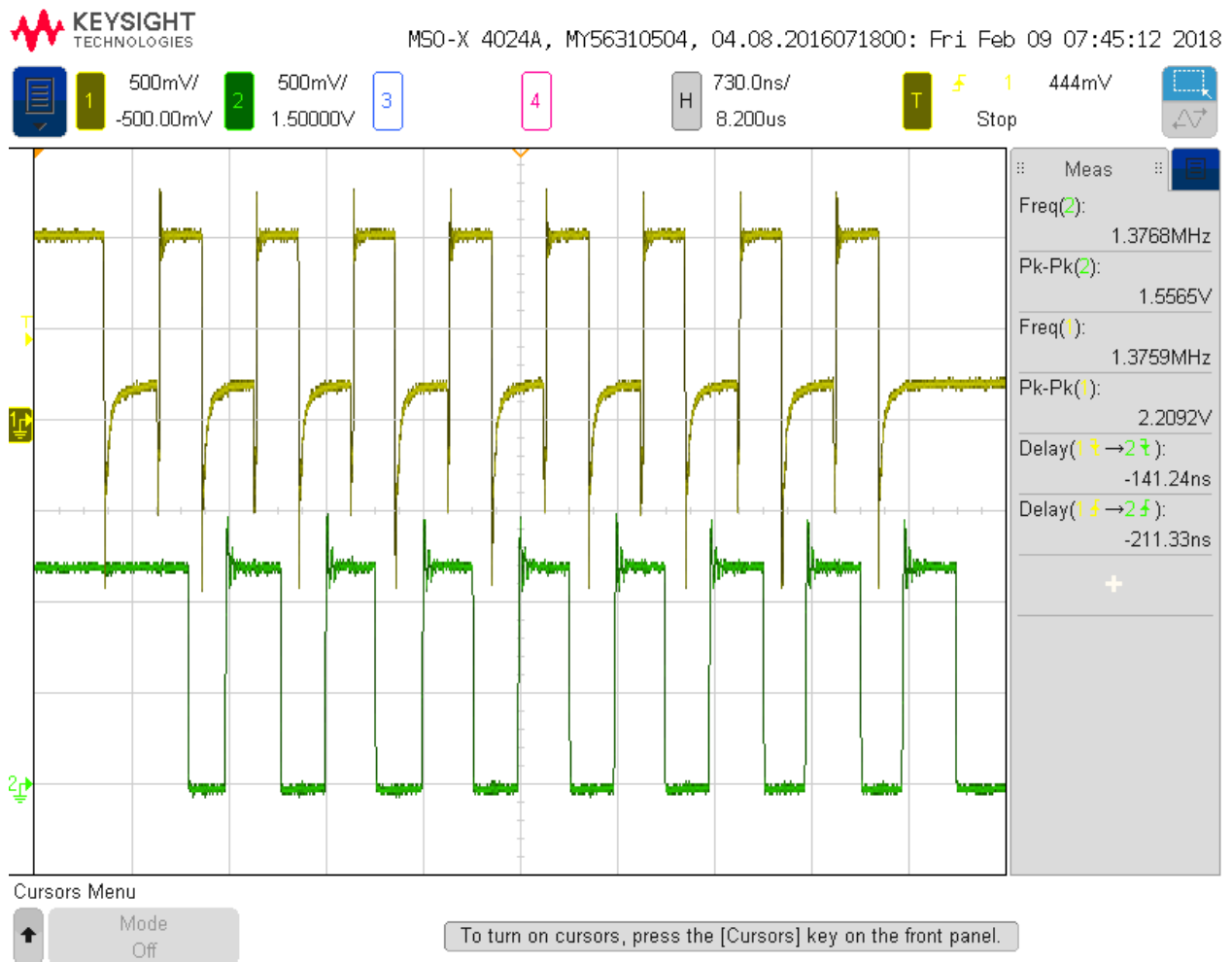
**Figure B.11:** Fourth MLP System Configuration Measurement for Rising Edge Propagation Delay.



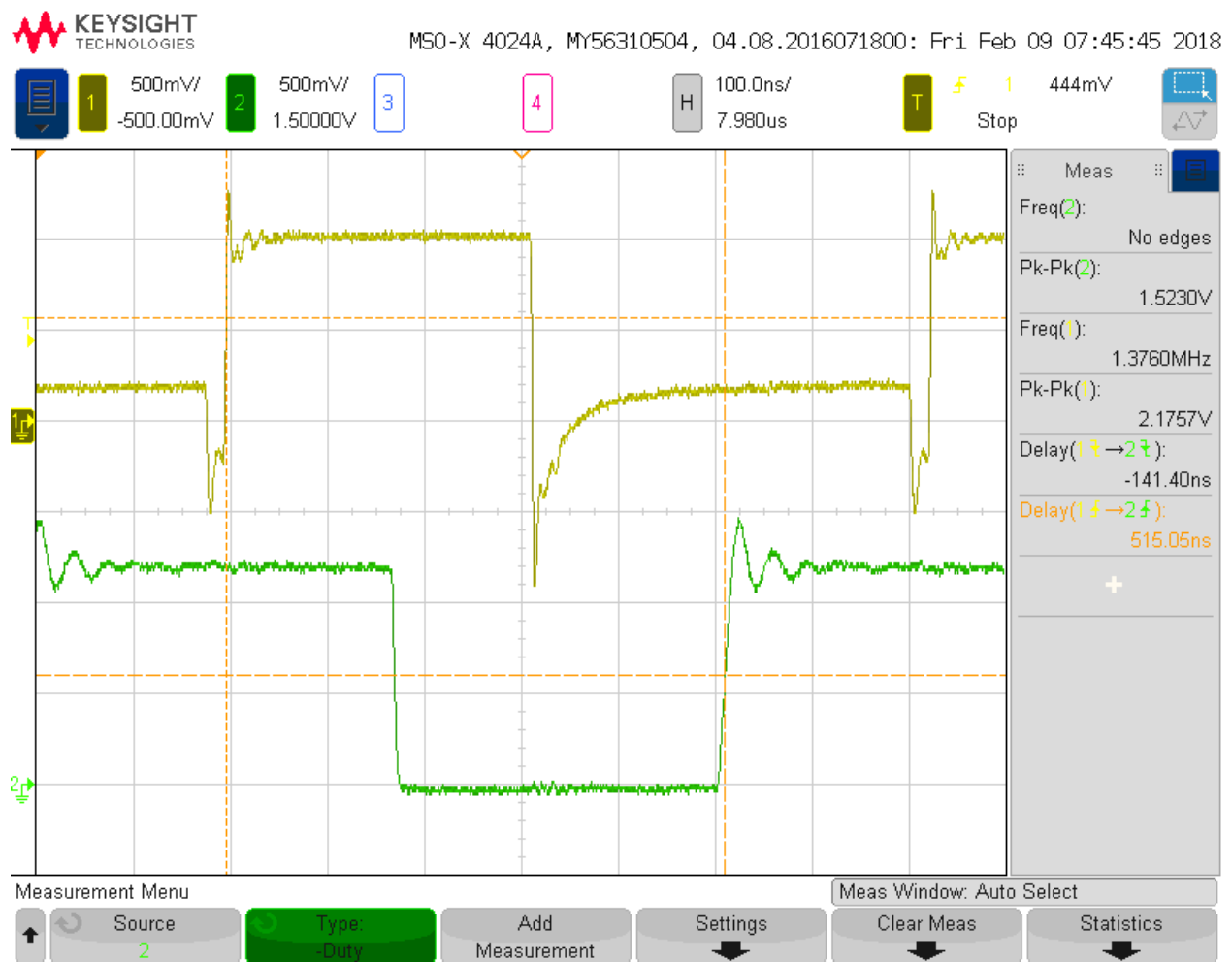
**Figure B.12:** Fourth MLP System Configuration Measurement for Falling Edge Propagation Delay.



**Figure B.13:** Fifth MLP Configuration for Measurement Results.

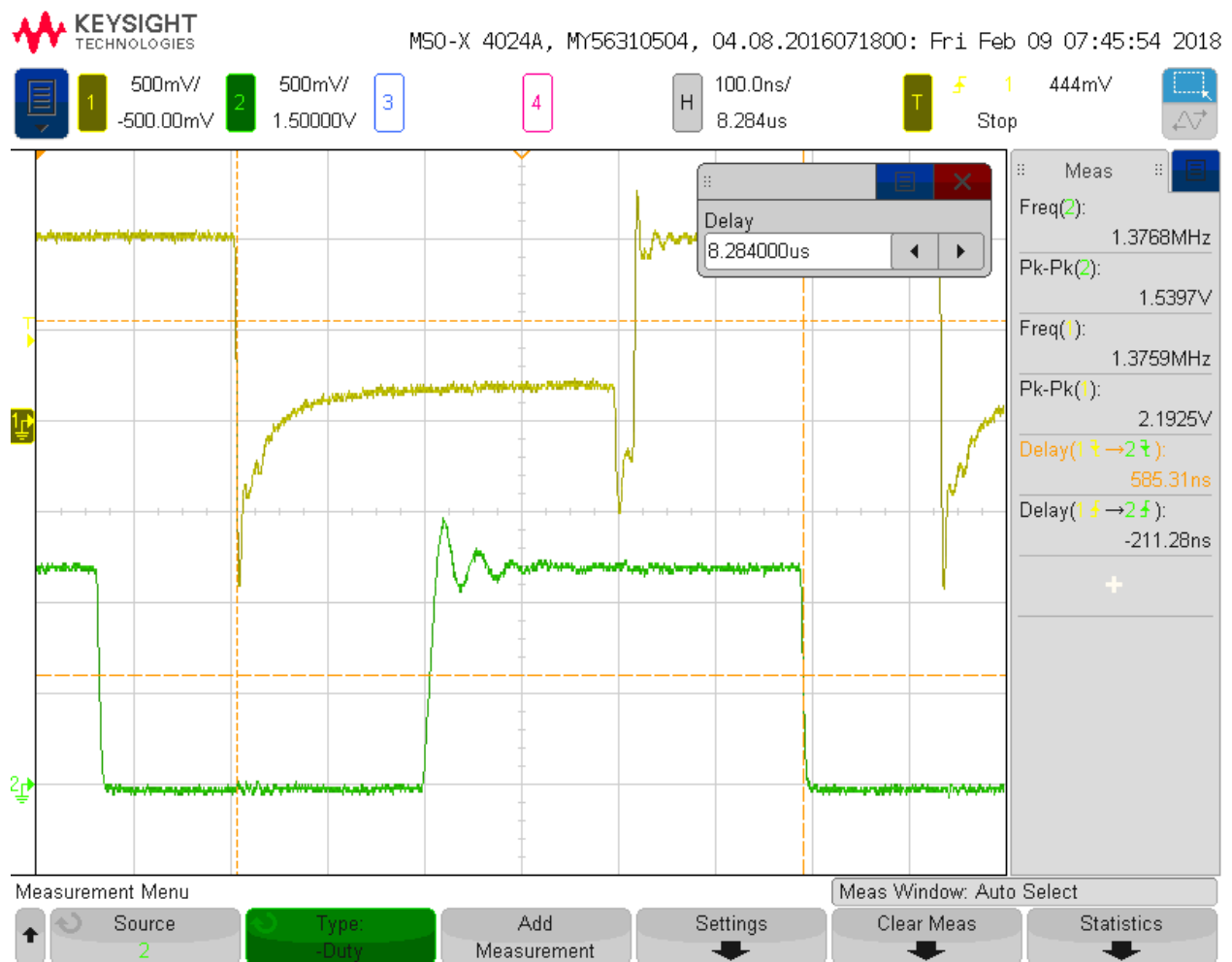


**Figure B.14:** Fifth MLP System Configuration Measurement.

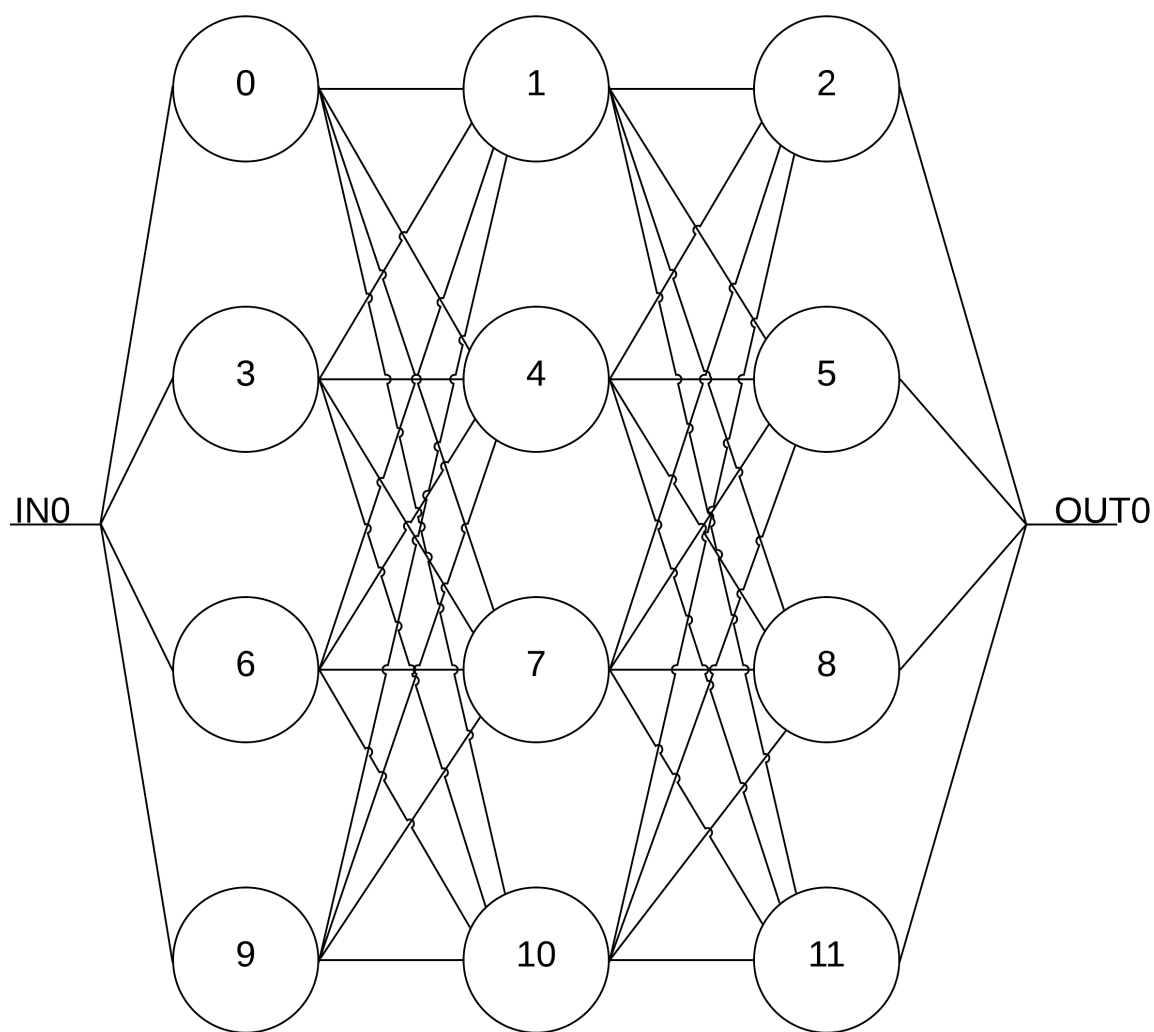


**Figure B.15:** Fifth MLP System Configuration Measurement for Rising Edge Propagation Delay.

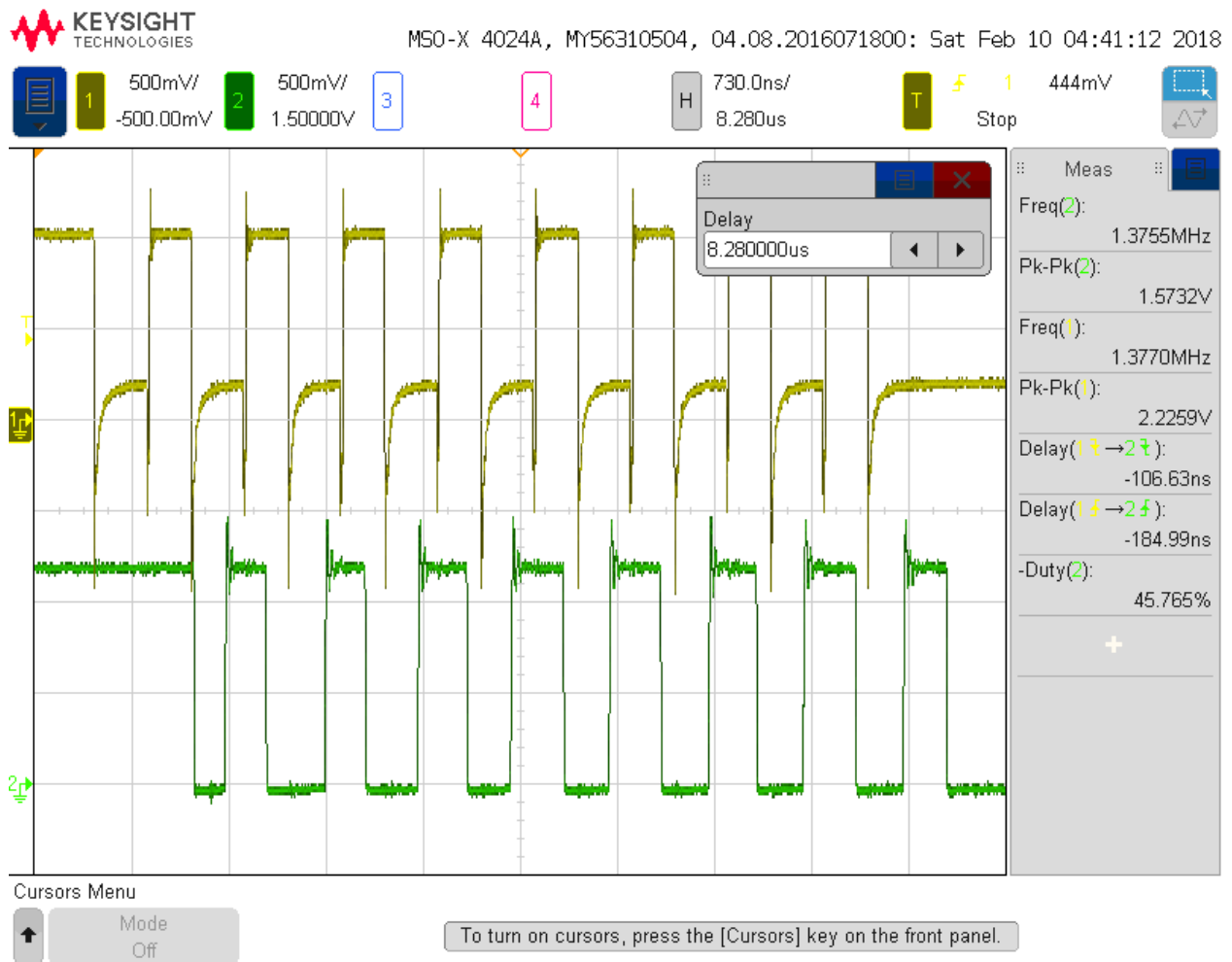




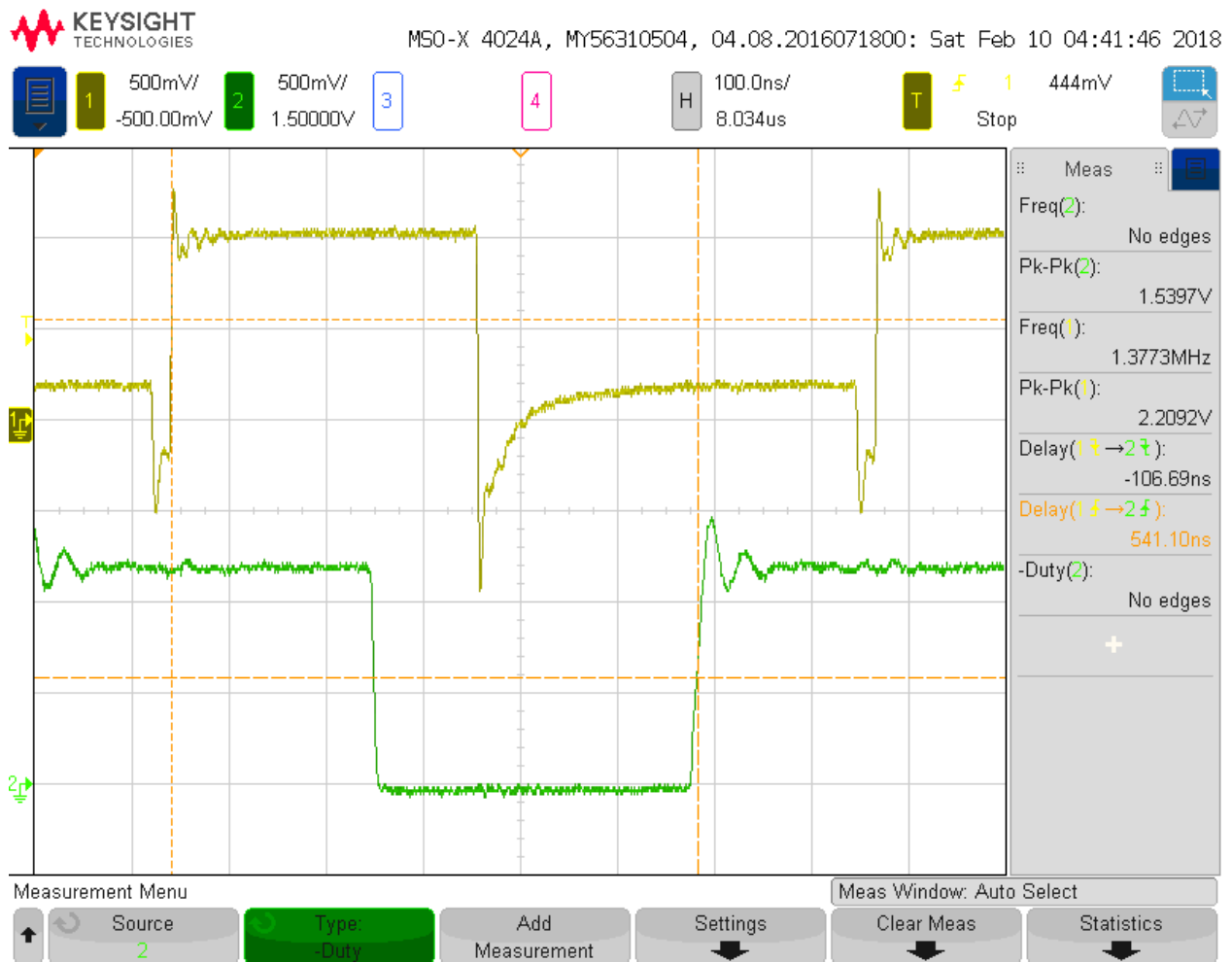
**Figure B.16:** Fifth MLP System Configuration Measurement for Falling Edge Propagation Delay.



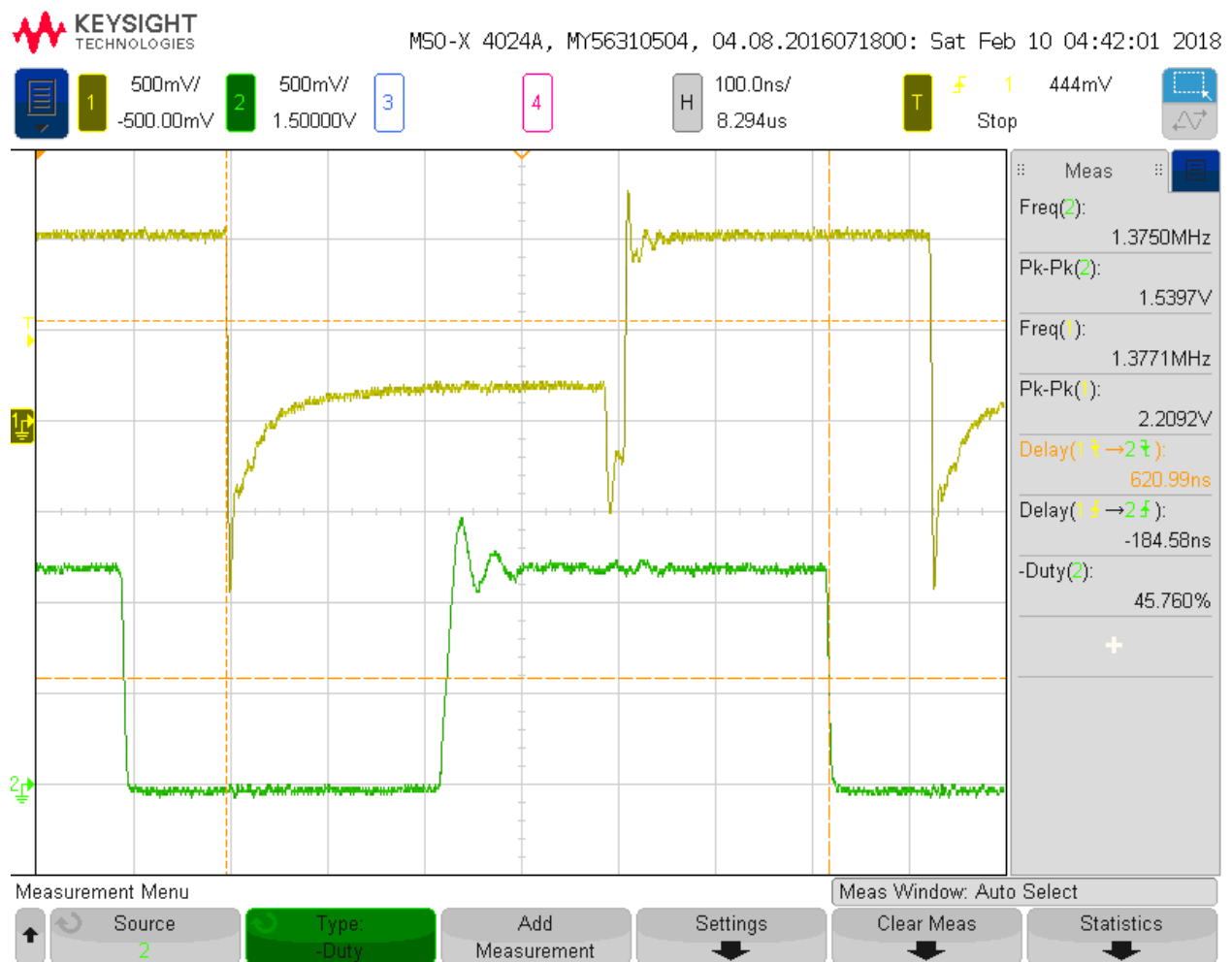
**Figure B.17:** Sixth MLP Configuration for Measurement Results.



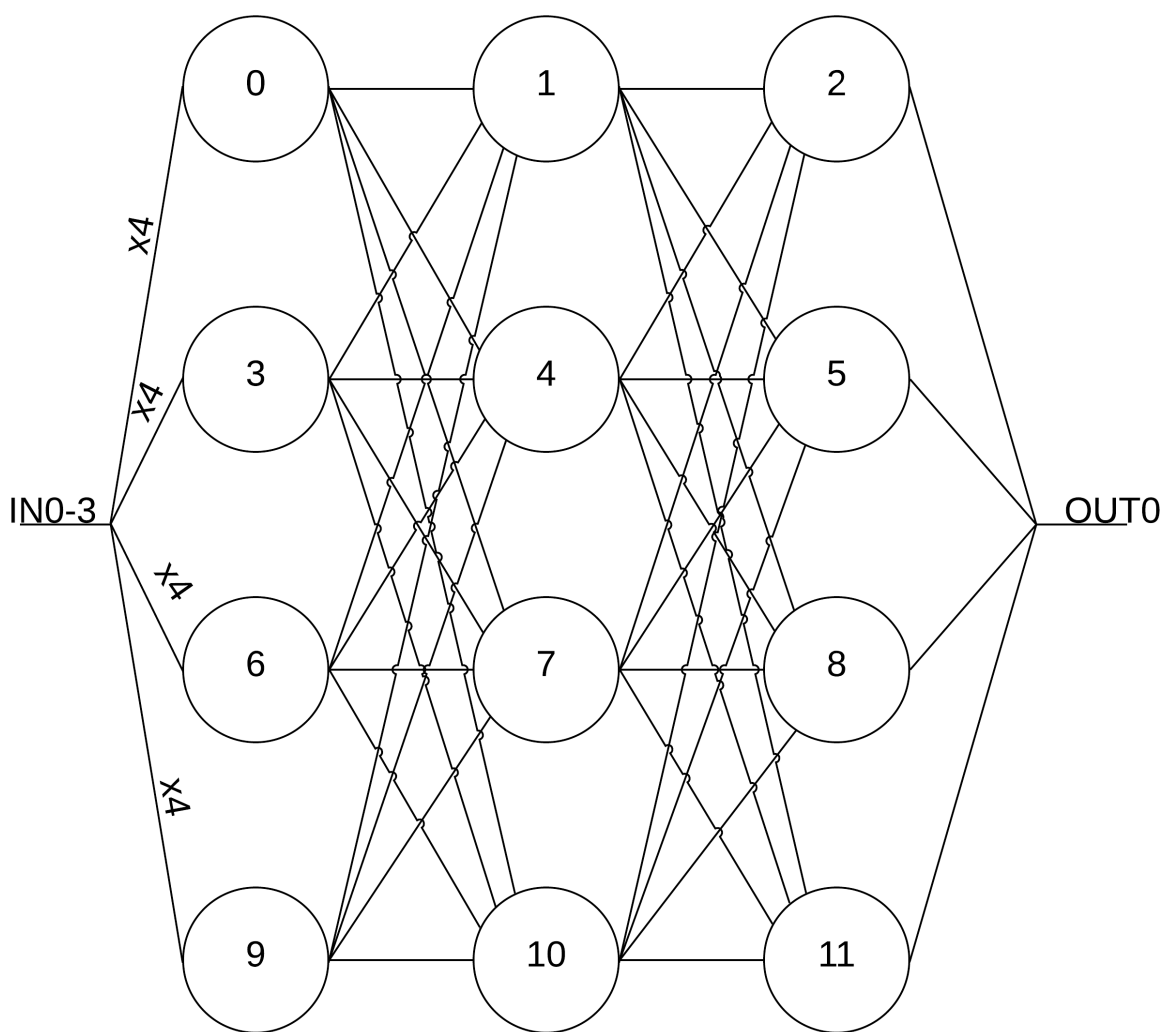
**Figure B.18:** Sixth MLP System Configuration Measurement.



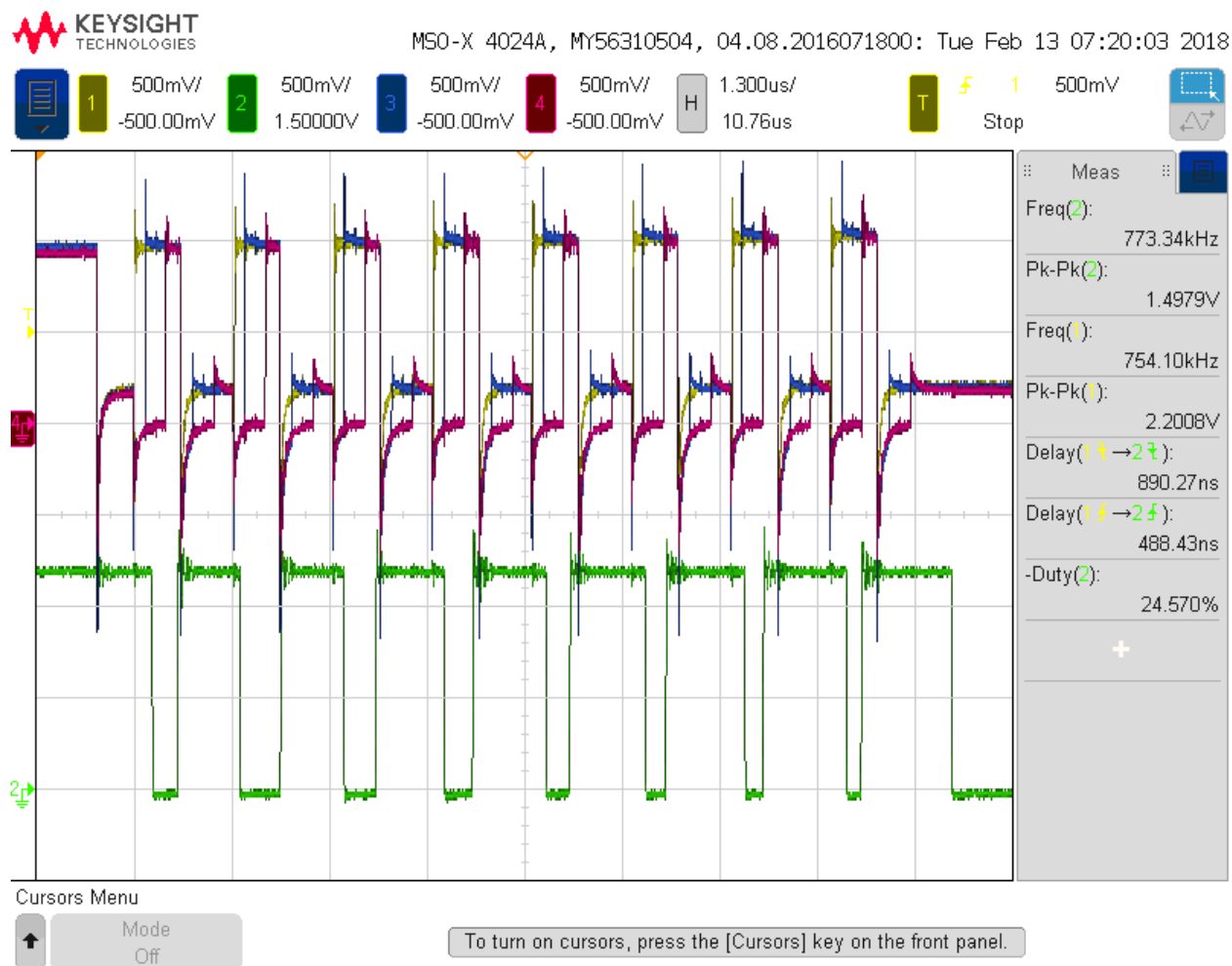
**Figure B.19:** Sixth MLP System Configuration Measurement for Rising Edge Propagation Delay.



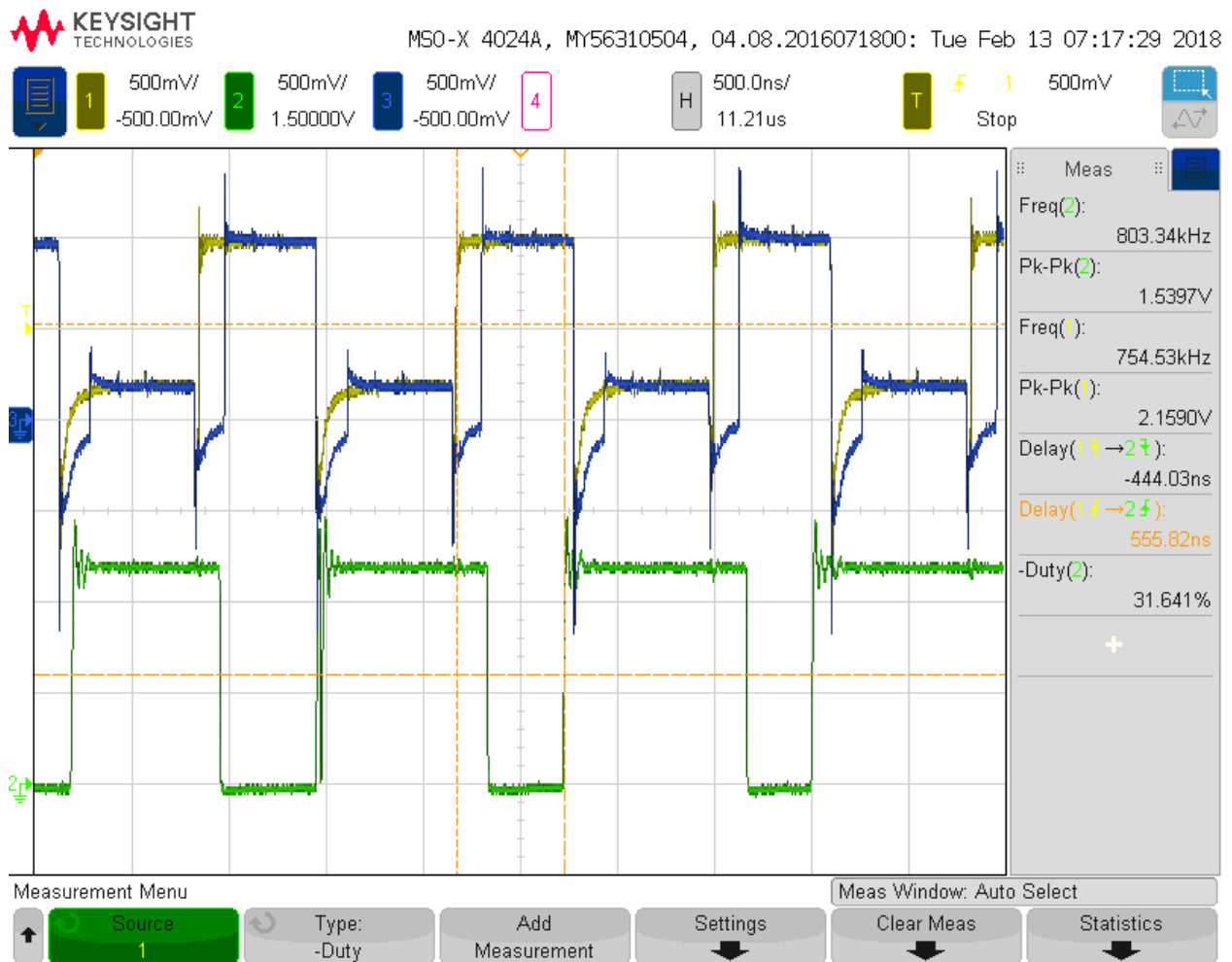
**Figure B.20:** Sixth MLP System Configuration Measurement for Falling Edge Propagation Delay.



**Figure B.21:** Seventh MLP Configuration for Measurement Results.

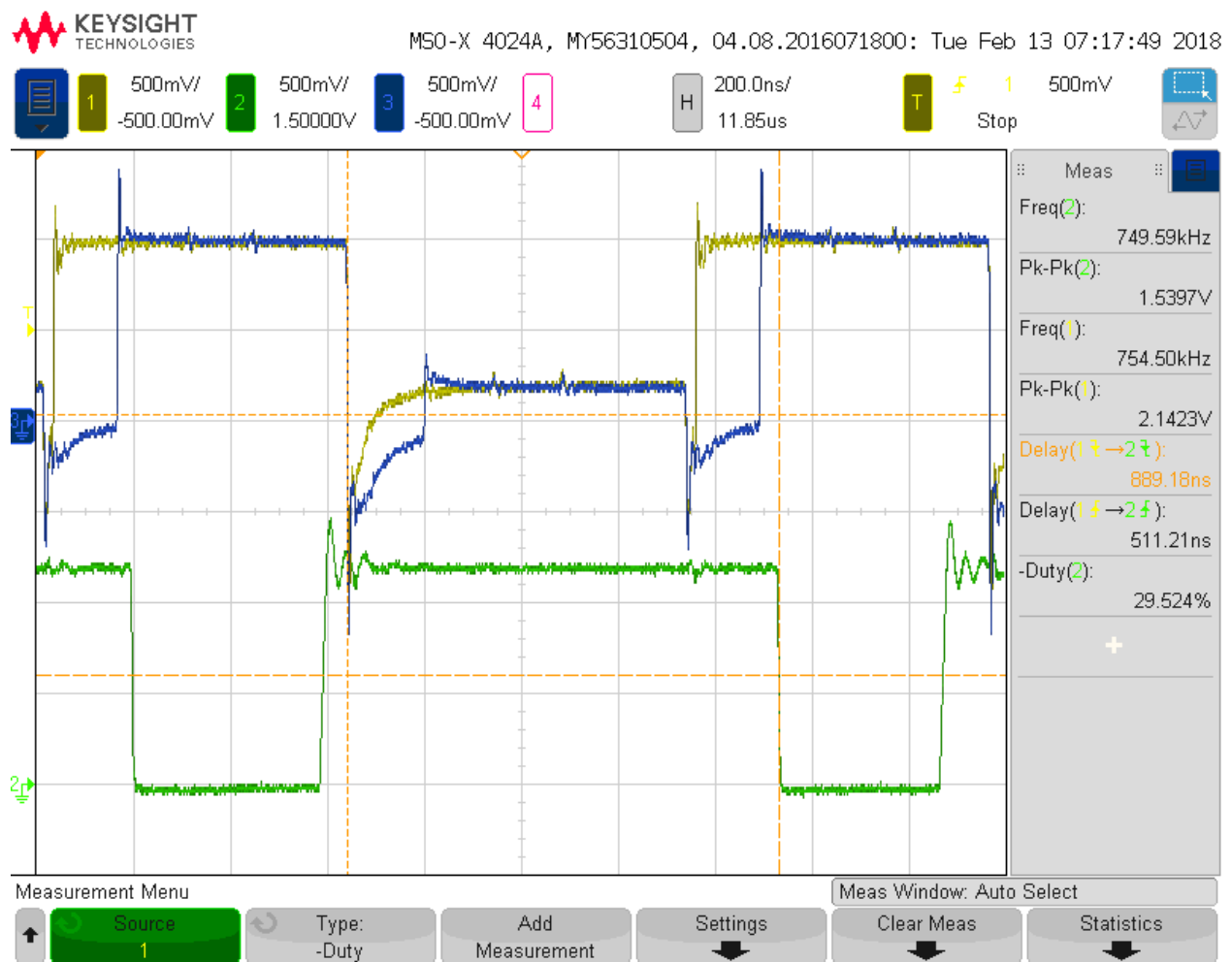


**Figure B.22:** Seventh MLP System Configuration Measurement.

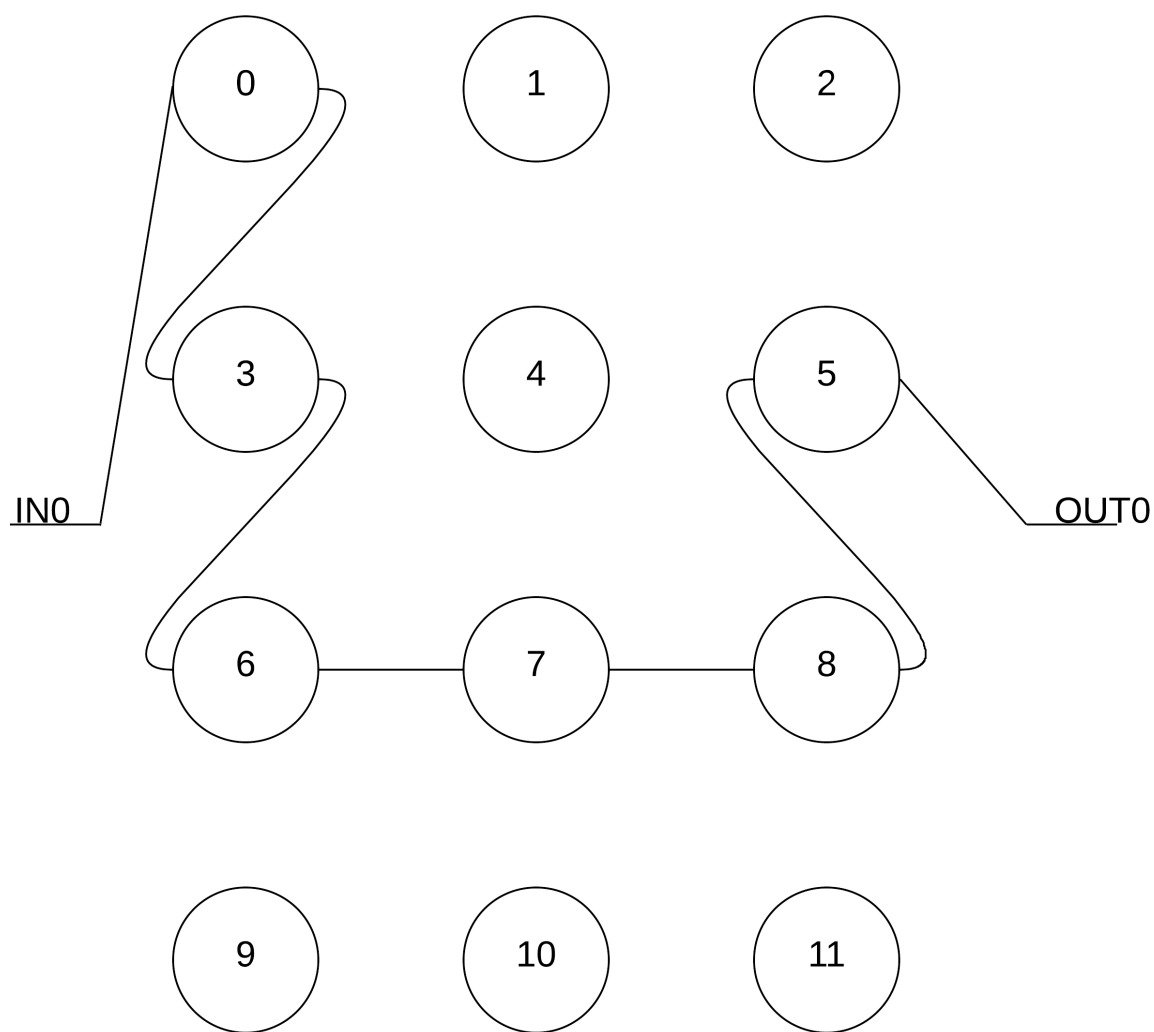


**Figure B.23:** Seventh MLP System Configuration Measurement for Rising Edge Propagation Delay.

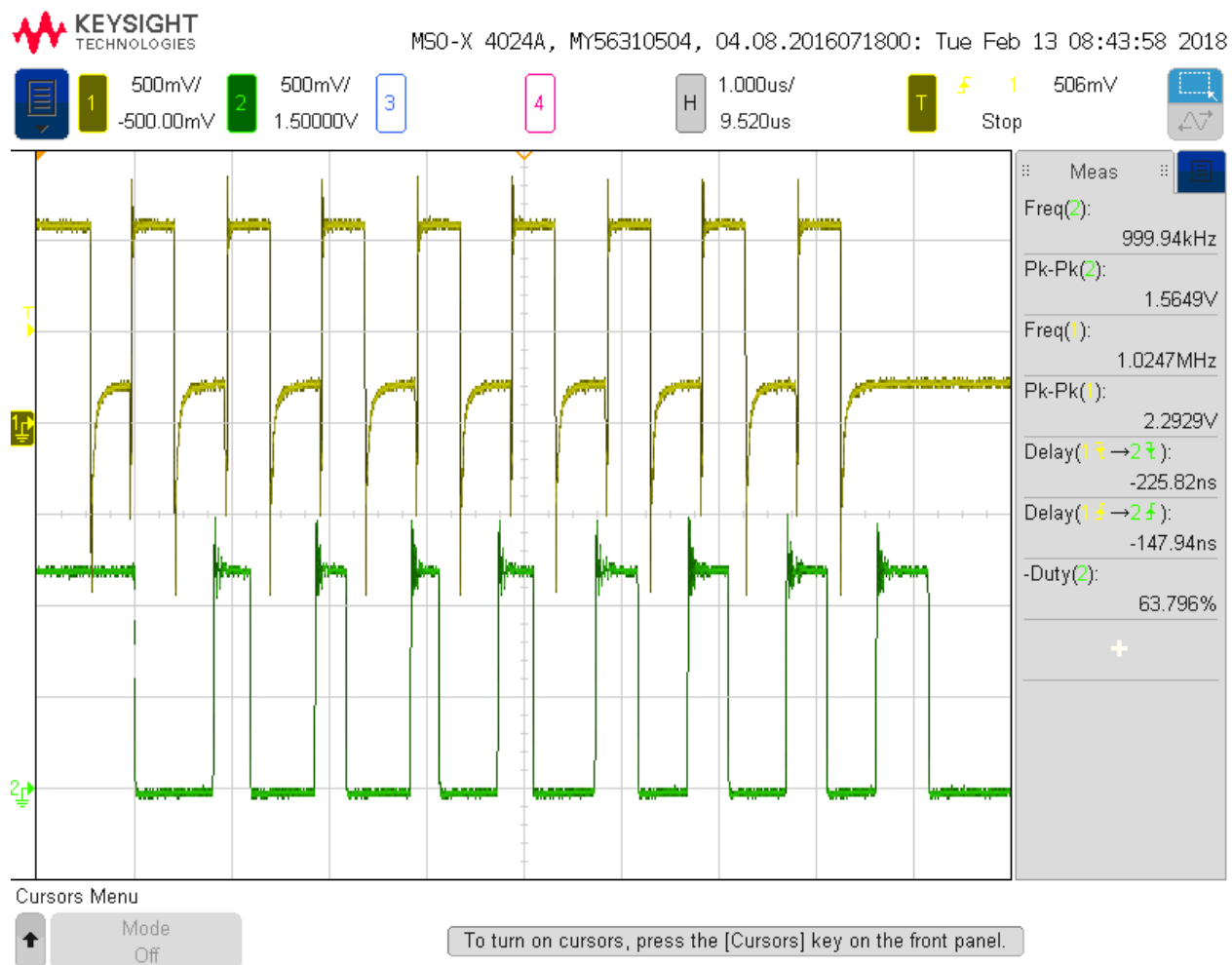




**Figure B.24:** Seventh MLP System Configuration Measurement for Falling Edge Propagation Delay.



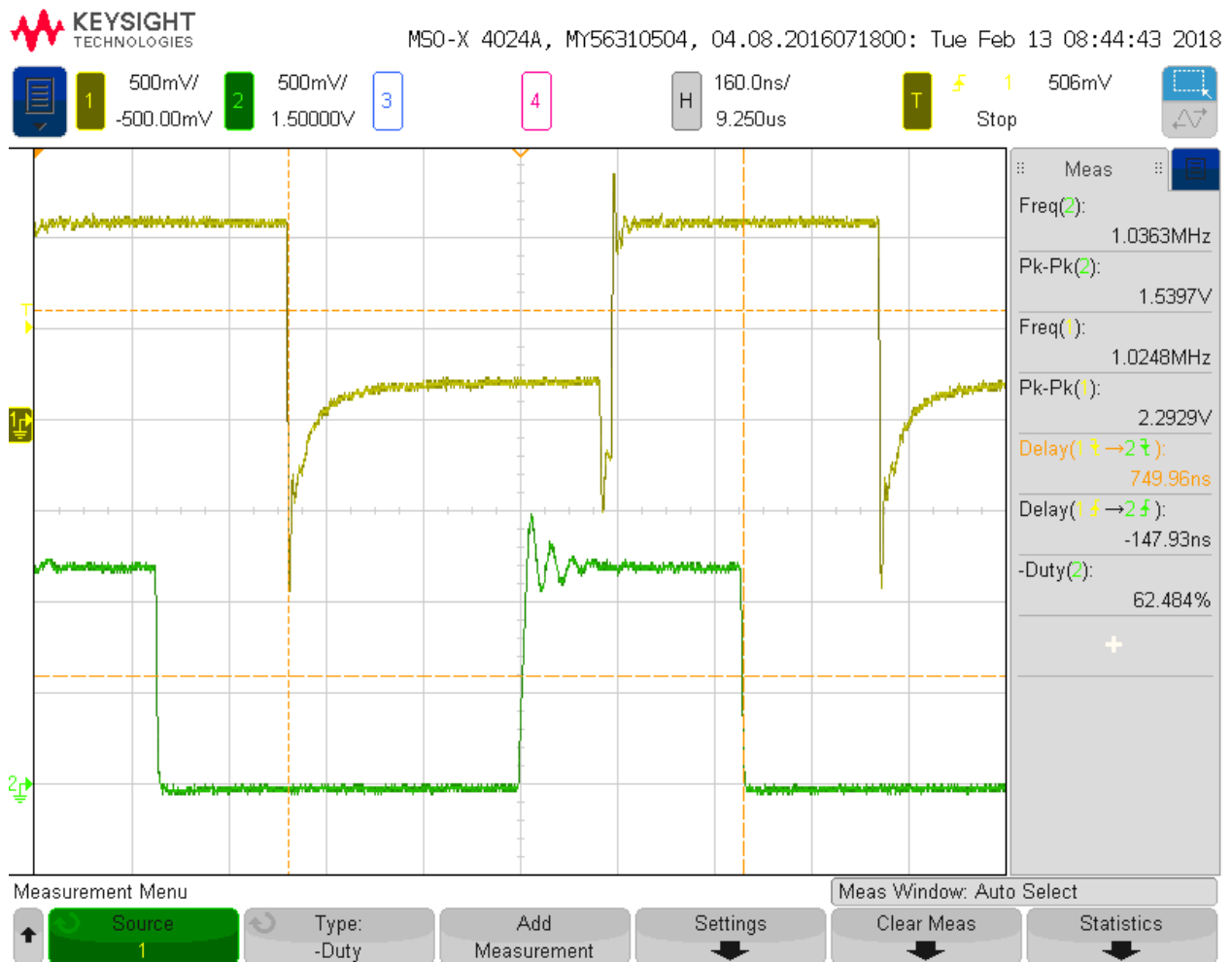
**Figure B.25:** Eighth MLP Configuration for Measurement Results.



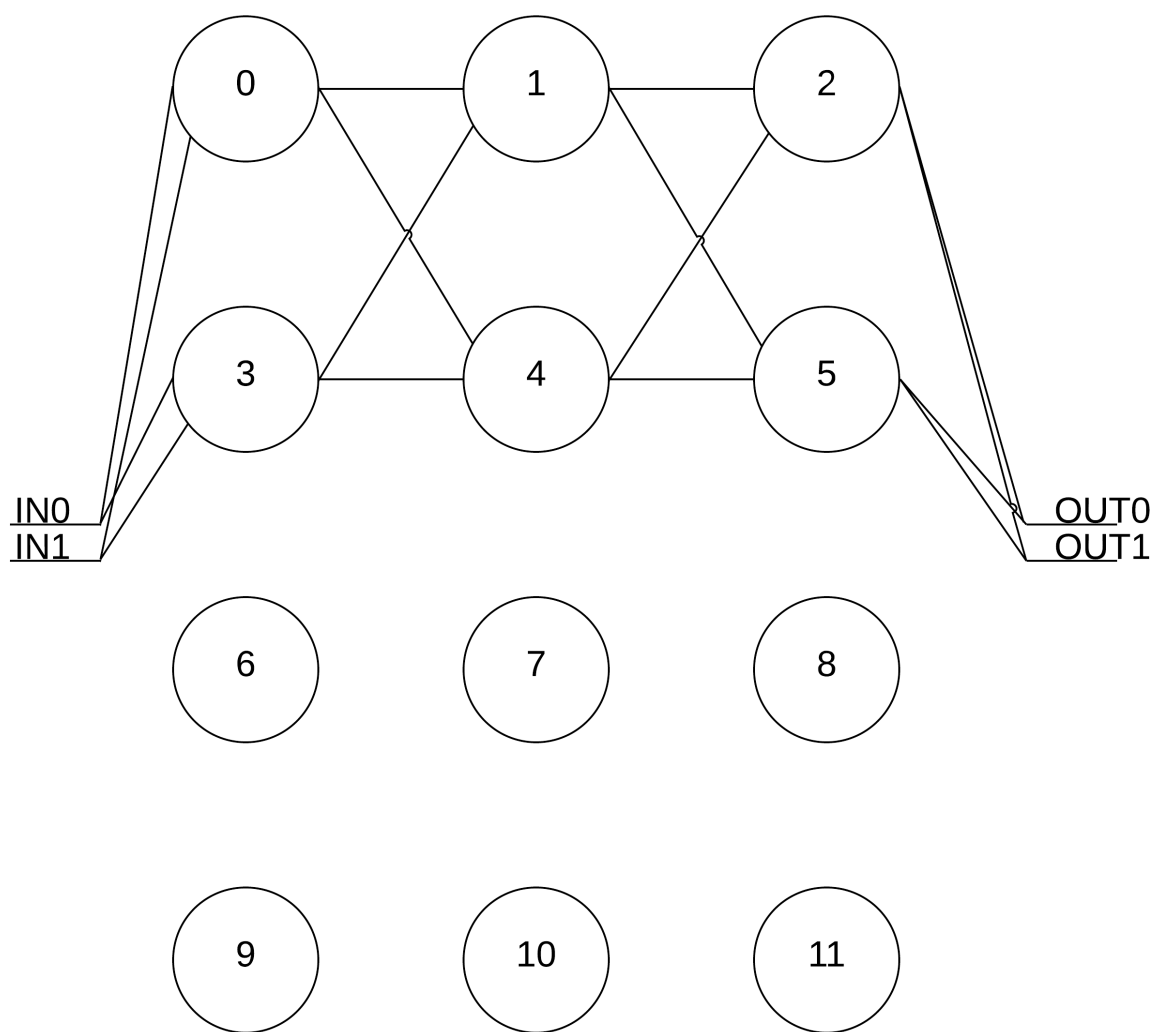
**Figure B.26:** Eighth MLP System Configuration Measurement.



**Figure B.27:** Eighth MLP System Configuration Measurement for Rising Edge Propagation Delay.



**Figure B.28:** Eighth MLP System Configuration Measurement for Falling Edge Propagation Delay.



**Figure B.29:** Ninth MLP Configuration for Measurement Results.

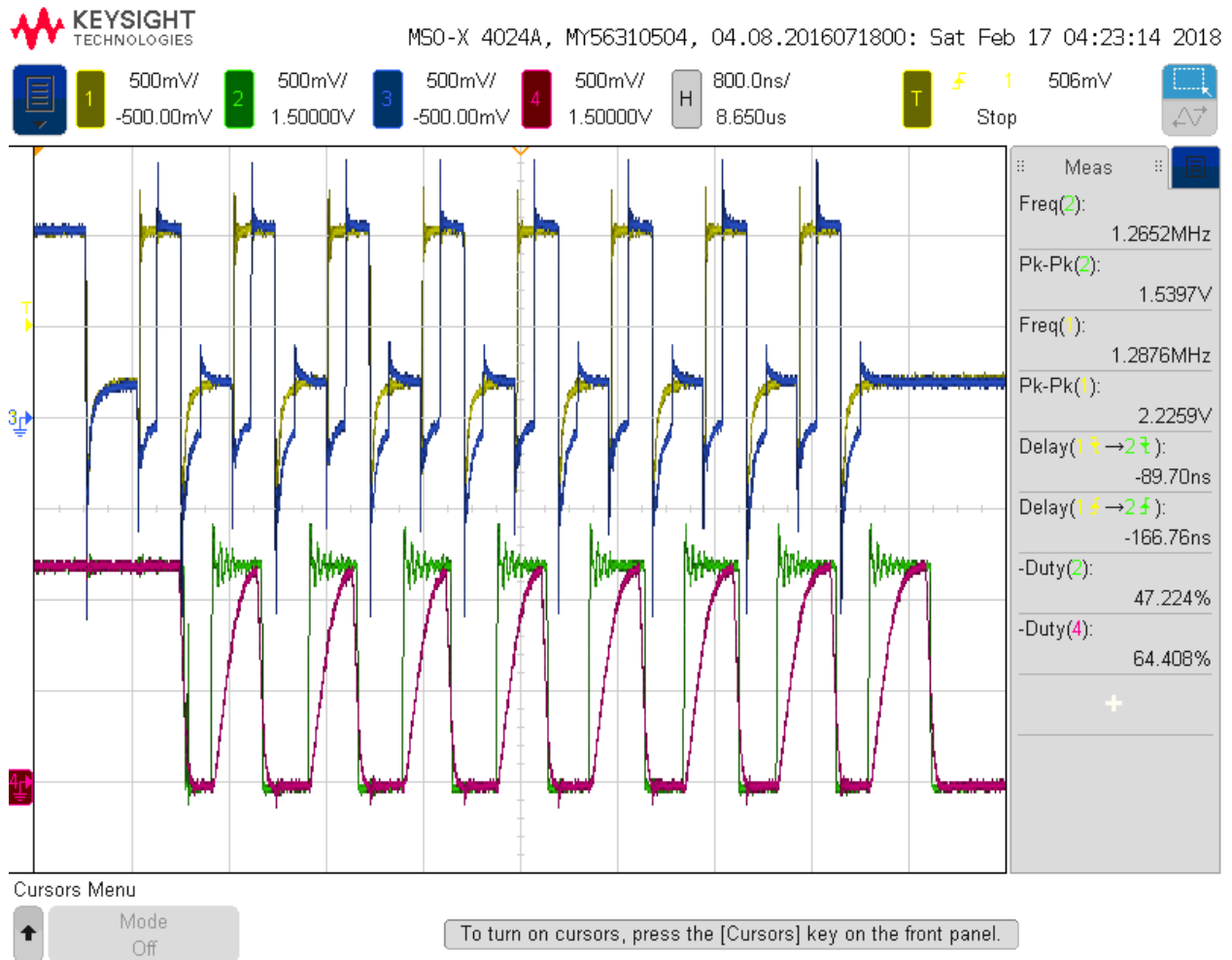
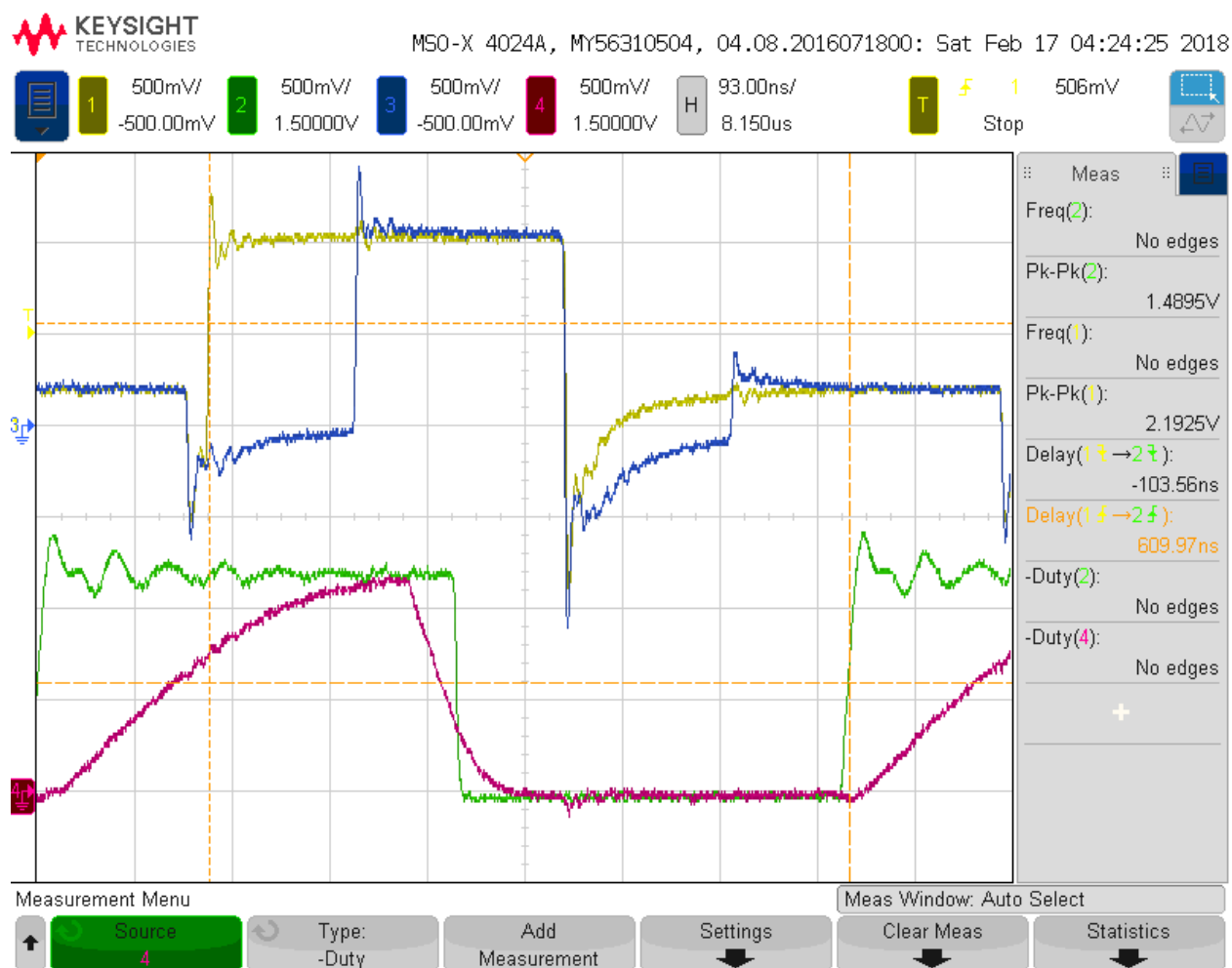
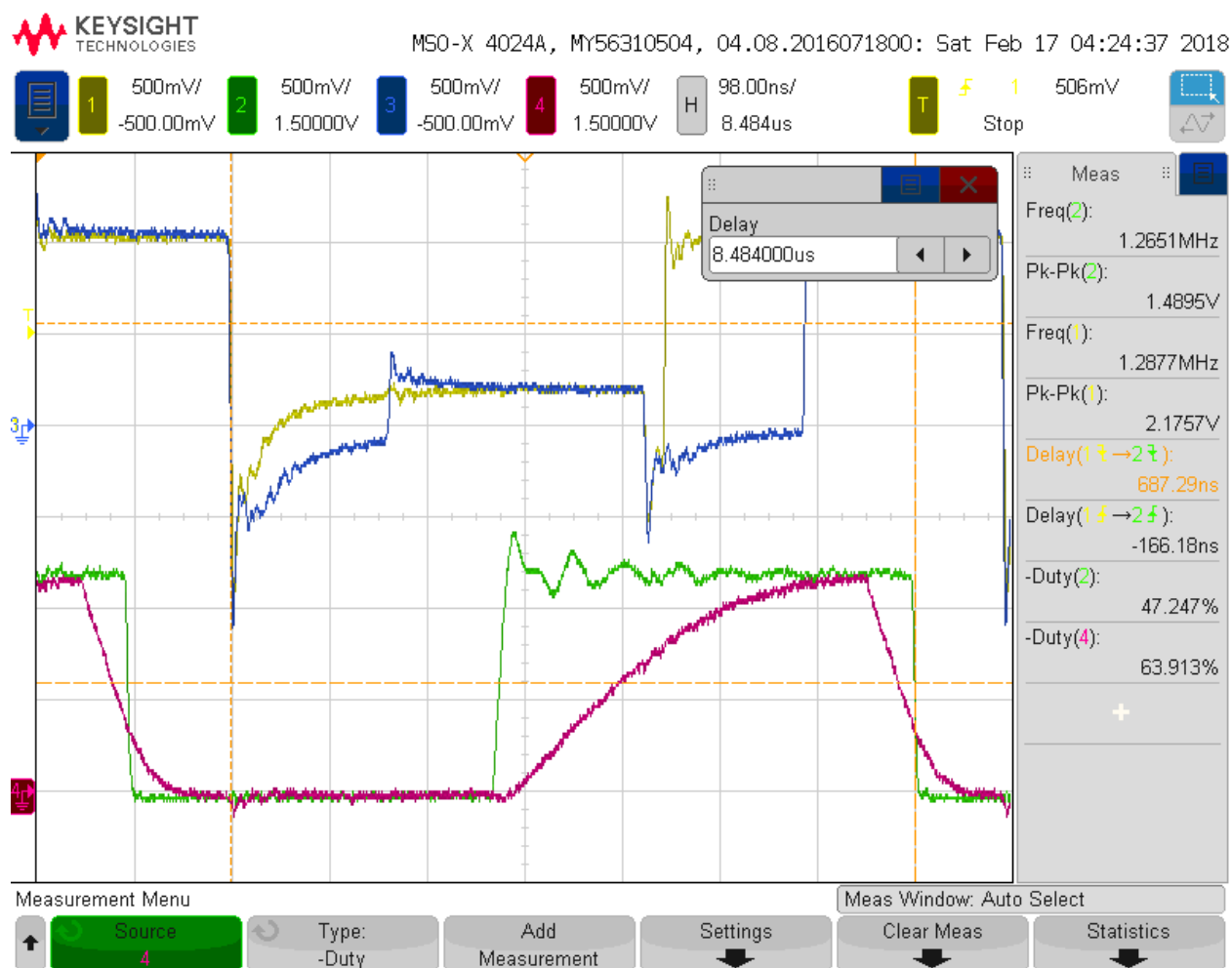


Figure B.30: Ninth MLP System Configuration Measurement.

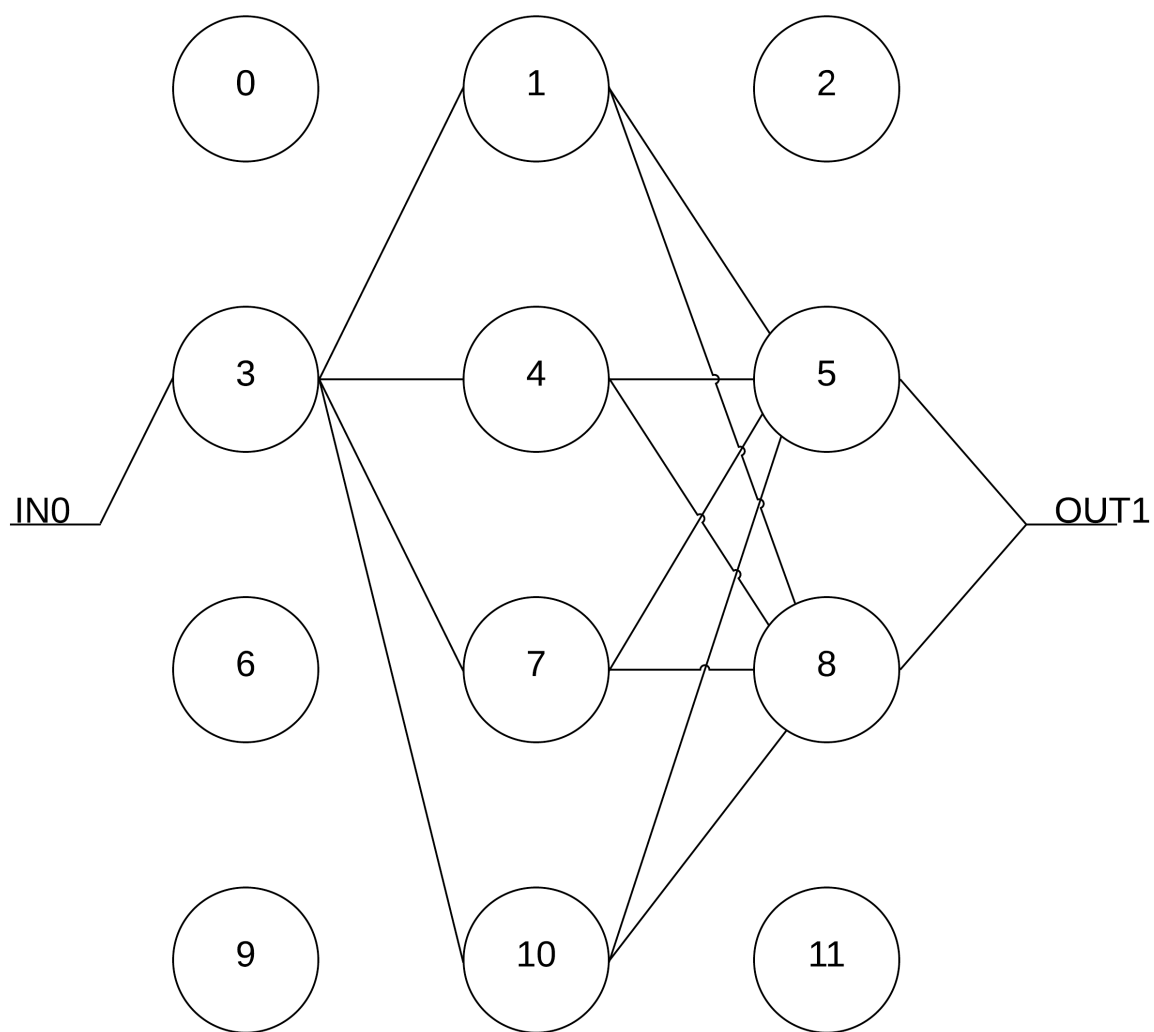


**Figure B.31:** Ninth MLP System Configuration Measurement for Rising Edge Propagation Delay.





**Figure B.32:** Ninth MLP System Configuration Measurement for Falling Edge Propagation Delay.



**Figure B.33:** Tenth MLP Configuration for Measurement Results.

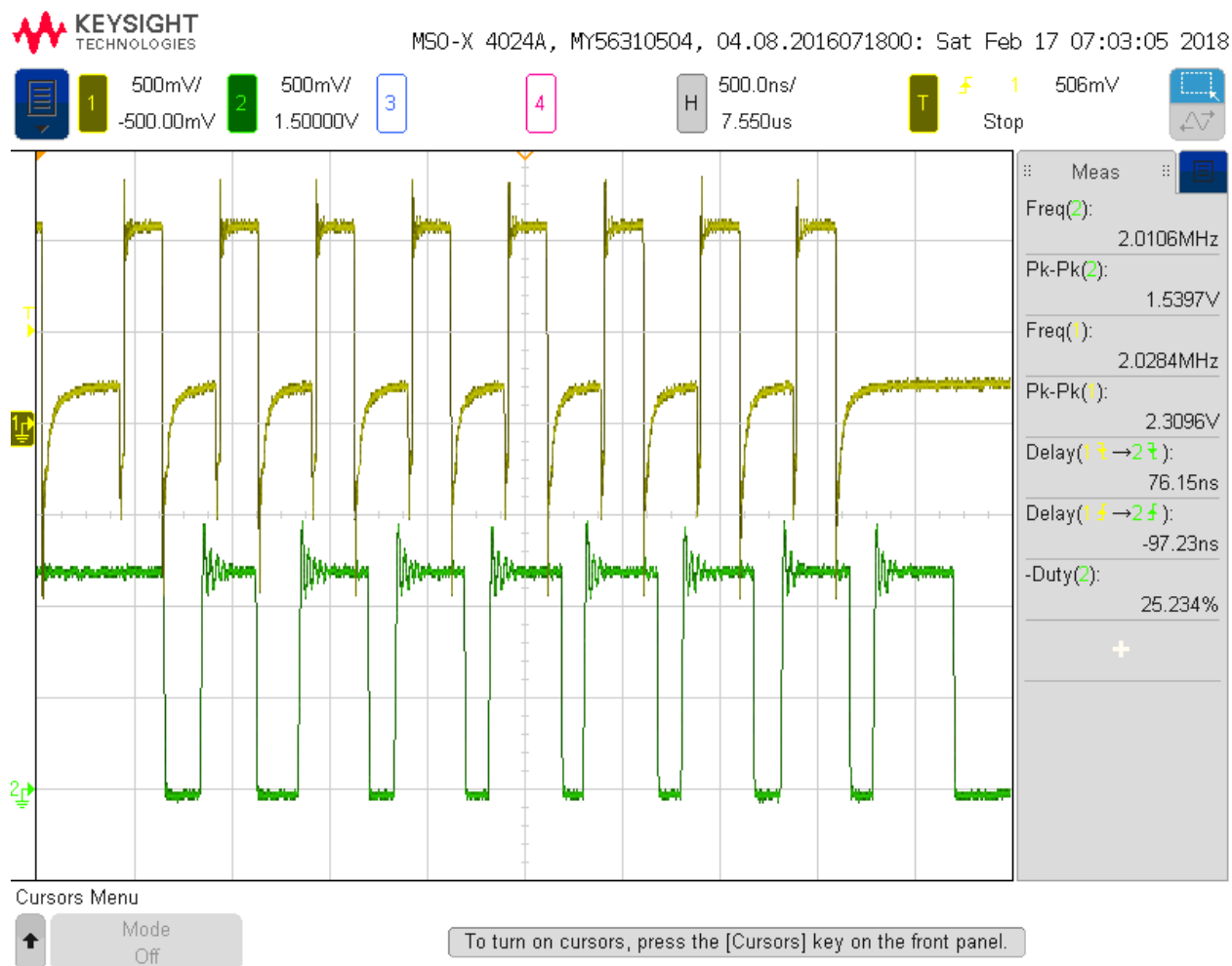
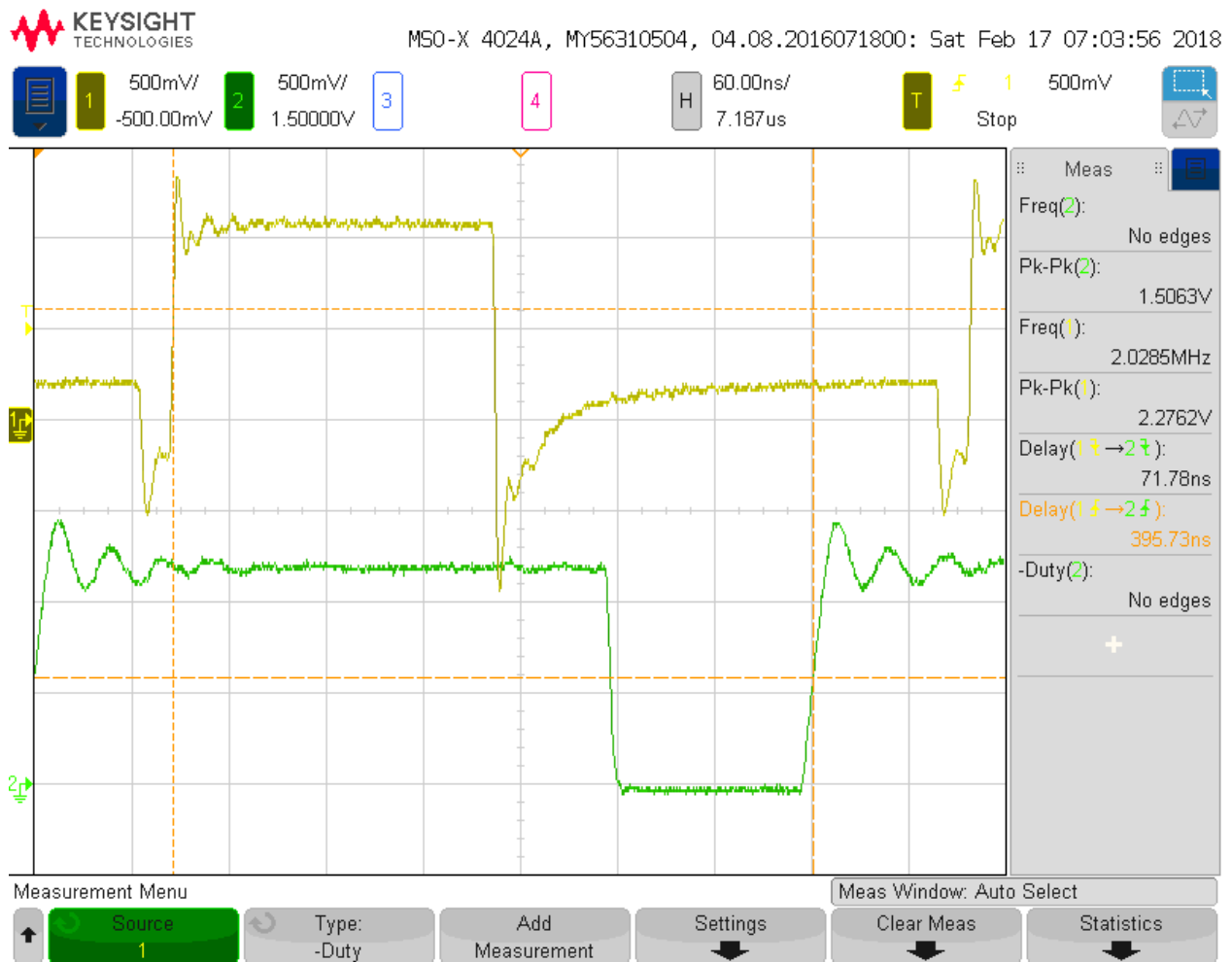


Figure B.34: Tenth MLP System Configuration Measurement.



**Figure B.35:** Tenth MLP System Configuration Measurement for Rising Edge Propagation Delay.



**Figure B.36:** Tenth MLP System Configuration Measurement for Falling Edge Propagation Delay.

# Vita

Jeffery Dix was born in Bristol, TN, to the parents of John and Lisa Dix. He is third of four siblings: John, Matthew, and Kim. He attended Bearden High School in Knoxville, TN. After graduation, he continued in Knoxville at the University of Tennessee, Knoxville, where he studied Electrical Engineering. Jeffery completed a co-op rotation with ADTRAN, INC in Huntsville, AL, as well as interned at Duke Progress Energy in Southport, NC. After obtaining a Bachelors of Science degree at the University of Tennessee in December 2013 in Electrical Engineering, his professors inspired him to continue his education. He accepted the Chancellor's Fellowship at the University of Tennessee, Knoxville, in the Electrical Engineering program and in the Integrated Circuits and Systems Lab. Jeff graduated with a Masters of Science degree in Electrical Engineering in May 2015 while pursuing his Doctor of Philosophy degree. During his graduate career, Jeff interned at the Electric Power Research Institute from May 2015 to August 2016. Jeff graduated with a Doctor of Philosophy degree in Electrical Engineering in May 2018.