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Multidispensor cartesian robotic printer

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(12) United States Patent

Yost et al.

(54) MULTIDISPENSOR CARTESIAN ROBOTIC PRINTER

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- (*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 260 days.
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- (22) Filed: May 1, 2015
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- (51) Int. Cl. *B29C 67/00* (2017.01) *B33Y 30/00* (2015.01)

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(58) Field of Classification SearchCPC .. B29C 67/0059; B29C 67/0088; B33Y 30/00See application file for complete search history.

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(57) **ABSTRACT**

Disclosed are systems, compositions, and methods for threedimensional (3D) printing. An example system includes a plurality dispensers configured to deposit materials from their tips and a printing surface for receiving the materials. The system includes a position sensing detector configured to detect positions of the tips of the dispensers and the location and dimensions of the printing surface. The system includes a robotic positioning device configured to drive the dispensers. The system also includes a control unit configured to receive and map in a 3D space the positions of the tips of the dispensers and the position and dimensions of the printing surface. The control unit is further configured to control the robotic positioning device to drive the dispensers relative to the printing surface in the 3D space, and to independently deposit materials on the printing surface, or on material deposited on the printing surface.

19 Claims, 26 Drawing Sheets

