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DESIGN DECISIONS UNDER RISK AND UNCERTAINTY

A Thesis Presented to the Graduate School of Clemson University

In Partial Fulfillment of the Requirements for the Degree Master of Science Mechanical Engineering

> by Sravya Thoomu August 2010

Accepted by: Dr. Georges M. Fadel, Committee Chair Dr.Mary, E. Kurz Dr.Lonny, L.Thompson.

ABSTRACT

In the contemporary world of engineering, engineers strive towards designing reliable and robust artifacts while considering and attempting to control manufacturing costs. In due course they have to deal with some sort of uncertainty. Many aspects of the design are the result of properties that are defined within some tolerances, of measurements that are appropriate, and of circumstances and environmental conditions that are out of their control. This uncertainty was typically handled by using factors of safety, and resulted in designs that may have been overly conservative. Therefore, understanding and handling the uncertainties is critical in improving the design, controlling costs and optimizing the product. Since the engineers are typically trained to approach problems systematically, a stepwise procedure which handles uncertainties efficiently should be of significant benefit.

This thesis revises the literature, defines some terms, then describes such a stepwise procedure, starting from identifying the sources of uncertainty, to classifying them, handling these uncertainties, and finally to decision making under uncertainties and risk. The document elucidates the methodology introduced by Departments of Mathematical Sciences and Mechanical Engineering, which considers the after effects of violation of a constraint as a criterion along with the reliability percentage of a design. The approach distinguishes between aleatory and epistemic uncertainties, those that can be assumed to have a certain distribution and those that can only be assumed to be

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within some bounds. It also attempts to deal with the computational cost issue by approximating the risk surface as a function of the epistemic uncertain variables. The validity of this hypothesis, for this particular problem, is tested by approximating risk surfaces using various numbers of scenarios.

DEDICATION

To my parents, Venkateswararao and Syamala, and my brother, Akhil Sai.

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1 INTRODUCTION AND LITERATURE REVIEW

In the engineering community, decisions are commonly taken under indefinite circumstances and the performance of apparently feasible individual alternatives is not known until the results of these decisions are implemented and used. Decision making under such circumstances is challenging. These circumstances are typically called uncertainties in the engineering design community. Uncertainties affect the design and the function of the systems in many ways. In the contemporary world, with rapidly growing technologies and global competition, there is a strong need to understand these uncertainties, their types and their effects carefully to design and produce products that are globally competitive. From many decades, significant research in uncertainty has been on going, and a large amount of literature is available.

When engineers start designing an artifact, they follow a series of steps known as the certain design process. Before designing a product, a designer has to ask himself/herself certain questions such as - what is the problem, what are the product requirements? What are the limitations? What materials and tools are needed? Who is the customer? What is the goal? She/he has to study existing technologies and methods that can be used to explore, compare and analyze many possible ideas and select the most promising idea in order to get a better output. So, there is a need to collect all the information available that relates to the problem. However, the presence of uncertainty impacts the final outcome even if a systematic procedure is followed for designing. So engineers need a step-wise procedure that helps them in handling uncertainties. This not only helps the novice in knowing the critical as well as trivial details about the problem but also may result in redefining the problem.

In this framework, the first chapter discusses uncertainty and its definitions by scholars from different fields; it describes sources of uncertainty and their significance, uncertainty types, uncertainty modeling techniques, and the interdependence between risk and uncertainty. The second chapter illustrates the methodology that was proposed by the researchers at Clemson University. This methodology introduces a new criterion for decision making and also elucidates the necessity to handle different uncertainties differently. An application of this methodology is presented in the third chapter. The fourth chapter presents an alternative approach that aims to reduce the computation time in executing the methodology and that may result in a novel interpretation of risk as a function of certain uncertain variables, and finally chapter five concludes and proposes possible future extensions to this work.

Having described the motivation for the work and the outline of the thesis, the next sections expand on the topics of uncertainty and risk, and review the relevant literature.

1.1 Uncertainty:

The term uncertainty has many lexical meanings. Princeton Word Net [1] defines it as "Being unsettled or in doubt or dependent on chance" and defines

doubt as "The state of being unsure of something". Merriam Webster [2] defines it as the things which are vaguely known and are uncontrollable most of the time. The United States Environmental protection agency [3], EPA, defines uncertainty as the "Inability to know for sure". Researchers from fields like economics, statistics, finance, psychology and engineering have been studying uncertainty for many years [4, 5]. From the field of economics, Dr. Epstein [5] in "A Definition of Uncertainty Aversion" defines uncertainty as "General concept that reflects our lack of sureness about something or someone, ranging from just short of complete sureness to an almost complete lack of conviction about an outcome". In the field of engineering, Klir and Wierman [6] wrote "Uncertainty itself has many forms and dimensions and may include concepts such as fuzziness or vagueness, disagreement and conflict, imprecision and non-specificity". The authors also mention that "Avoiding uncertainty is rarely possible when dealing with real world problems. At the empirical level, uncertainty is an inseparable companion of almost any measurement, resulting from a combination of inevitable measurement errors and resolution limits of measuring instruments. At the cognitive level, it emerges from the vagueness and ambiguity inherent in the natural language. At the social level, uncertainty has even strategic uses and it is often created and maintained by people for different purposes (privacy, secrecy, propriety)" [7]. More operational definitions of uncertainty and many researchers' perspectives towards uncertainty can be found in Hund et al [8] and Dungan et al [9]. Generally, a researcher's outlook on uncertainty is related to his or her field

of study, and they define the term from the same perspective. However, in layman's terms, uncertainty is something which is not known for sure.

Uncertainty is present in every phase of problem solving and decision making. The sources of uncertainty are numerous. The sources could be lack of knowledge of the system under study or of its surroundings, variability in input, unpredictability of the performance of the model under observation, randomness in the design variables, effect of the environment on the system, etc. The existence of uncertainty may affect the final outcome of the problem. Identifying the source of uncertainty and estimating its consequence is a critical task for the problem solvers and decision makers. Identifying uncertainty and taking measures to reduce it leads to more reliable and justified decisions. The next sections explain the sources and the different types of uncertainty.

1.2 Sources of Uncertainty:

In the engineering community, identifying uncertainties and the reason behind its occurrence helps in understanding their effect on the final outcome and in taking measures to reduce their consequences. It also helps in identifying the influential factors and allocating resources accordingly during the process of designing and decision making. Hence, there is a need to understand the source of uncertainty before categorizing and handling it. Researches like Moss and Schneider [10], Klir and Wierman [6, 7] have given their views on the sources of uncertainty. Moss and Schneider [10] in 2000 classified the sources of uncertainty as follows.

Uncertainties in the input due to:

- Missing components or errors in the data.
- Variability in the data because of imperfect observations.
- Random sampling errors.
- Inaccuracy in measurement.

Uncertainties in models due to:

- unfamiliar functional relationship among the components even if the functions of individual components are known.
- inherent performance of the system and effects of the surroundings.
- ambiguity in predicting the final outcome.
- qualms introduced by approximation techniques used to solve a set of equations that characterize some model.

Other sources of uncertainty:

- Vaguely defined concepts and terminology.
- Lack of communication.

Klir and Wierman [6, 7] wrote that the source of uncertainty in any problemsolving situation is some sort of information deficiency. The authors declare that information could either be incomplete, undependable, or fuzzy, which eventually leads to uncertainty.

Though there are many sources of uncertainty, as described by researchers from different fields, the main reasons behind it are:

• Variability

Variability is a characteristic of being subjected to changes. The variation could be in input, system, or performance of the system, etc.

• Lack of knowledge:

Lack of knowledge about the system, inadequate awareness of component interactions in a system, insufficient and non reliable information, contribute for the occurrence of uncertainty.

The next section explains how scholars classify uncertainty into different types depending on its source.

1.3 Uncertainty types:

Many researchers have categorized uncertainty into different types depending on the origin of its occurrence. In 1901, Willet [11] categorized uncertainties into objective and subjective. He illustrated that the happening of an adverse event can be quantified using probability, which is an objective uncertainty, while subjective uncertainty results from the lack knowledge and is non quantifiable. In 1921, Knight [4] subdivided uncertainty into quantifiable and non quantifiable uncertainties. He explains that the randomness due to

quantifiable variability is risk, and the randomness which is due to nonquantifiable variability is uncertainty. Keynes [12], in 1935, wrote "By uncertainty I do not mean merely to distinguish what is known for certain from what is only probable. About these matters there is no scientific basis on which to form any calculable probability whatever. We simply do not know." Der Kiureghian [13], in 1989, classified uncertainty into reducible and irreducible. He qualified the uncertainty that can be reduced by gathering more information or data, which is currently unavailable, as reducible and the uncertainty that cannot be reduced due to the nature of unpredictability even though the past data is available, as irreducible uncertainty.

In the engineering community, commonly distinguished uncertainties in the literature are aleatory and epistemic [14-16]. Aleatory is a Latin term, which means "Dependent on chance, luck, or an uncertain outcome" [17]; whereas epistemic is a Greek word that stands for "of or pertaining to knowledge" [18]. The next section discusses the aleatory and epistemic uncertainties in detail.

1.3.1 Aleatory Uncertainty:

Aleatory uncertainty arises due to the natural variability which cannot be controlled or predicted. It is also referred as objective uncertainty, stochastic uncertainty, and irreducible uncertainty [19]. In the field of engineering, commonly faced aleatory uncertainties are manufacturing uncertainties as described below.

Abramson [20], from the field of engineering seismology describes aleatory uncertainty as the "natural randomness in a process". Oberkampf and Helton [15] used the term aleatory uncertainty to represent the inbuilt variation associated with a model and its surroundings that are being studied. According to the authors, the mathematical representations that are usually used to handle aleatory uncertainties are probability distributions. However, the concern is in the ease and accuracy of estimating an apt probability distribution for the available data. When a significant amount of experimental data is available to estimate a probability distribution, the adequacy of the data could be questionable, but in general the fit can be obtained. On the other hand, when significant amount of data is unavailable, obtaining the most suitable fit without any assumptions may not be practical. The authenticity of speculations could be questioned in such cases.

Statistical examples of aleatory uncertainty are tossing a coin, throwing a die, and drawing cards from a pack [21]. Engineering examples are material properties, dimensions, and unexpected happenings such as component breakdowns, system malfunctioning, etc.

1.3.2 Epistemic Uncertainty:

Though many designers and decision makers have been dealing with uncertainty caused due to natural variability and innate randomness, uncertainty due to lack of knowledge is not considered as extensively as the former. Researchers define epistemic uncertainty as the uncertainty which arises due to

lack of knowledge, or unavailability of data [14-16]. Swiler *et al* [22] in their "Epistemic Uncertainty Quantification Tutorial" wrote, "Epistemic quantities are sometimes referred to as quantities which have a fixed value in an analysis, but we do not know that fixed value". Abramson [20] defines epistemic uncertainty as "scientific uncertainty in the model of the process due to the lack of knowledge".

This uncertainty may be reduced to a certain extent by gathering relevant data and studying the problem thoroughly. However, most of the time it is difficult to know everything about the problem under study. As an example, consider temperature on a particular day; it may not be predicted exactly but the two extremes (low and high) can be forecasted, if past records are available. In the same manner, the two extremes of snowfall, rainfall, may be forecasted for a future date well in advance but not the exact quantity. In the next section we will see techniques that may be used to handle these uncertainties.

1.4 Uncertainty modeling techniques:

Many techniques are proposed by various researchers to handle uncertainties. Techniques such as Fuzzy set theory, Bayesian probability theory, Evidence theory or Dempster-Shafer theory, Possibility theory, Interval analysis, Stochastic modeling with random fields, Monte Carlo simulations, and Multiattribute utility theory are some of the popular approaches. Most of these deal with both aleatory and epistemic uncertainties [23]. Some of these techniques are illustrated in the following sections.

1.4.1 Fuzzy set theory:

The Fuzzy set theory was first proposed by Lotfi Zadeh in 1965 [24-26] as an extension to conventional set theory. Awareness of fuzzy logic is necessary in order to understand the fuzzy set theory. In classical set theory, if an element is present in a set, its membership value is assigned as 1 and if it is not present in the set, its membership value is assumed to be zero. Fuzzy logic broadens the concept of classic set theory, such that membership can have a value between 0 and 1. Similarly fuzzy set theory allows partial membership. Uncertainties are represented using membership values. Assigning membership values is a commonly faced challenge in this approach. To date, there is no typical rule to determine the suitability of an assigned membership value [27].

1.4.2 Possibility theory:

Lotfi Zadeh [24-26] first introduced Possibility theory in1978 as an extension to fuzzy sets; Dubois and Prade [28] continued to develop it [27]. Possibility theory is used when the information on random variations is inadequate [23]. These variations are handled using possibility distributions.

A possibility distribution is a representation of a set of states of affairs within a controlled scale like unit interval [0, 1] [28]. The knowledge about the state helps in distinguishing whether the event is likely to happen or not. If S

represents a state of affairs and π represents the mapping from S to a unit interval [28], the following limits are set:

- Π(S) =0 when the state is impossible [28].
- $\Pi(S) = 1$ when the state is truly possible [28].

One of the limitations of this theory is, if the likelihood of happening of an event is very small, the theory may suggest that the probability of the event happening is zero, which may not be a reliable value all the time. However, the majority of the time, the study of risk and uncertainty deal with events whose probability is less than 1.

1.4.3 Evidence Theory:

In 1976, Glenn Shafer [29] introduced the Dempster-Shafer theory as an extension to his advisor, Arthur Dempster's, work. It is also referred to as Evidence theory. Evidence theory uses belief and plausibility as measures of uncertainty [23]. These two measures are obtained from the known evidence either experimentally or from any other reliable source. Briefly, plausibility of an event depends on the quantity of belief in the evidence from different sources about the event. In other words the theory combines the evidences from different sources and arrives at a degree of belief. For instance, the degree plausibility of an event "raining" is obtained by gathering information from different sources and by computing the measure of belief of the sources.

1.4.4 Probability theory:

The most commonly used theory to handle uncertainty is probability theory. According to Merriam Webster [30], the term "probability" is defined "a measure of how likely it is that some event will occur". It is based on Kolmogorov's axioms [31]. The following are Kolmogorov's axioms, taken from "Foundations of theory of probability [31]".

- Let F be a field of sets.
- Let F contain the set E.
- To each set A in F is assigned a non-negative real number P(A). This number P(A) is called the probability of the event A.
- P(E) equals to 1.
- If A and B have no element in common, then

$$P(A \cup B) = P(A) + P(B)$$

• If A and B are stochastically independent

$$P(A \cap B) = P(A)P(B)$$

• The conditional probability of event A, given event B, is defined by

$$P(A \mid B) = \frac{P(A \cap B)}{P(B)}$$

This theory uses probability, as a measure for uncertainty, which is computed using previously discussed Kolmogorov's axioms. When significant amount of data is available, it is a good method to handle aleatory uncertainty. Mourelatos and Zhou [32] describe in details the distinction between probability theory, possibility theory and evidence theory in their paper entitled "A Design Optimization Method Using Evidence Theory".

These are some of the methods that are used to quantify uncertainties. After quantifying uncertainties and obtaining the feasible solutions for a problem one has to choose a better design from among the designs which are responsible for the feasible solutions. This phase is well known as decision making phase. In general, during this phase, the selection of a design from among the available ones is made based on certain criteria like magnitude of loss or profit, safety, etc. However the criteria are subjective and are connected to problem under study. In the problems like crashworthiness, majority of the time (which will be discussed in chapter three) decision are based on the safety and reliability criteria. In chapter two, a methodology which considers risk of violation as an additional criterion, along with the reliability and safety, is discussed. But how is uncertainty quantified when risk is considered as an additional criterion in design selection during decision making? To answer this question one has to know the relation between uncertainty and risk, which is presented in the next section.

1.5 Difference between Uncertainty and Risk:

Another topic of interest for researchers is the interdependence between risk and uncertainty. Whenever uncertainty exists, risk is associated with it. In the Risk analysis tutorial [33] the authors write that uncertainty is an intrinsic feature

of nature and the effect of uncertainty is the same for all, but risk is specific to a person. The authors explain it with an example as "The possibility of raining tomorrow is uncertain for everyone; but the risk of getting wet is specific to one person".

In terms of magnitude, uncertainty is the same for all who deal with it, but risk depends on the choice that a person opts for. The deciding factor is "action". Under an uncertain situation, taking an action exclusively depends on the person who is facing the situation. "Choice" plays a major role in the uncertain circumstances, which eventually leads to the concept of risk. Where there is a choice, there is risk most of the times. Profit is the key which pushes a person to take risk.

In 2008, Samson *et al* in "A review of different perspectives on uncertainty and risk and an alternative modeling paradigm" [34] present different perceptions on uncertainty and risk and their interdependency. According to the authors, in Knight's [4] perspective "Uncertainty must be taken in a sense radically distinct from the familiar notion of Risk, from which it has never been properly separated.... The essential fact is that 'risk' means in some cases a quantity susceptible to measurement, while at other times it is something distinctly not of this character; and there are far-reaching and crucial differences in the bearings of the phenomena depending on which of the two is really present and operating.... It will appear that a measurable uncertainty, or 'risk' proper, as we

shall use the term, is so far different from an immeasurable one that it is not in effect an uncertainty at all". The interdependency is explained by the authors using the following figure 1-1.



Figure 1-1: Interdependence of Risk and Uncertainty [34]

According to the authors, scholars like Mehr and Cammack [35], Magee [36], Philippe [37] claim that uncertainty is risk. Willet [11], Knight [4] and Keynes [12] say that uncertainty and risk are two different concepts.

People who do not aspire to gain or lose do not act and they are called non-risk takers or risk avert. People, who expect gain, and act, are called risk takers. Risk takers and non-risk takers approach problems differently, under the conditions of uncertainty. Risk takers choose to take an action anticipating gain, whereas non-risk takers choose not to respond. In the latter case, there may be a loss of opportunity.



Figure 1-2: Risk Options Example

For example say under an uncertain environment, a group of people is asked to respond to a situation. Depending on the state of mind of the participants, they choose to respond or not to respond. People, who do not act, neither gain nor lose, and thus, do not face any risk. People who choose to act encounter risk; the degree of risk they deal with depends on the alternative they select. These options are described in figure 1-2. For instance, in a game show like Ripley's Believe It or Not, a man chooses to jump from a flying aircraft with his eyes blindfolded. Assume that the person is unaware of the altitude at which the aircraft is flying. Anticipating fame he chooses to act and he has only one alternative to choose from (This is shown in the figure 1-2 under the option single alternative). Consider a group of people, who has no information about the forest in which they are lost, and they have to choose a route from three available paths to make their way to home. The risk of them getting lost in the forest is equally likely independent of the route taken. (This is shown in the figure1-2 under the option multiple alternatives). Risk is same for all until a later stage where the consequences can be known. However the "action" decides it all.

The methodology, which is discussed in chapter two, aids decision makers in knowing the magnitude of risk for the available alternatives at earlier stages. This helps them to choose the best design from among the available ones.

1.6 Research Questions:

The motivation behind the research work, which is presented in this thesis, is raised by studying the different uncertainties, their handling techniques and the questions that are to be answered for these techniques. Though the distinction between aleatory and epistemic uncertainties has been explained in the literature with the help of many examples, still there are many questions about their classification. For instance, consider a highway whose geometry is known; can

we predict the occurrence of an accident on the route by knowing the previous data? Does the knowledge about the number of previous accidents help in reducing the uncertainty?

The motivation leads to following questions:

Question 1: How and depending on what are uncertainties classified? In extension to the first research question, we can try to better understand the aspect of uncertainty and ask ourselves the following question:

Question 2: How can one know whether the available information is adequate or not?

In engineering optimization problems, with all the requirements and constraints that are to be satisfied, finding feasible designs is a complicated task. The next equally complicated and may be even more demanding task is Decision Making. During the phase of decision making, generally a design which performs best most of the time over all the feasible designs is chosen.

Question 3: Is it the percentage of dependability alone that decides the design selection or should the decision makers consider some additional criteria to make the selection more trustworthy?

Question 4: How are criteria considered in design selection?

In order to answer the first three questions, it is necessary to understand problem by knowing its fundamental characteristics. One has to be aware of possible uncertainties that could be encountered in the context of engineering

design. The answer for the fourth question can be found in the following chapters.

As mentioned earlier the next chapter explains the methodology that was developed by the researchers at Clemson University, which introduces an additional criterion for decision making and also elucidates the necessity to handle different uncertainties differently.

2 METHODOLOGY

Deterministic optimal solutions are accurate only when there is no randomness or uncertainty associated with either design variables or system performance, system or its performance. Often, the results obtained by deterministic methods are very useful, yet deterministic methods are used to obtain possible optima without considering uncertainties. However, if there are ways to deal with uncertainties the results should be more accurate and useful. The methodology discussed in this chapter addresses specifically the latter point.

In the engineering community, typically encountered uncertainties are due to the imprecision, inaccuracy in measurement or in the models, unexpected system performance, or uncontrollable factors such as climatic conditions. The most common reasons behind the uncertainty are manufacturing variability and randomness in system behavior. During the manufacturing phase, a dimension may not be attained to the desired level of accuracy in every case. However, it can be obtained within some tolerance range. If sufficient data can be obtained from the manufacturer, this variability can be handled by using appropriate probability distributions and methods that consider uncertainty.

Several such methods are proposed in the literature. Most of these methods consider the reliability of the designs as a criterion in choosing the better design among the available designs. Rockafellar [38], in one of his articles in 2007 raised objections to these methods. One of his main concerns is the risk

of violation of constraint. The argument is; two designs, one which is reliable 95 times and the other 90 times out of hundred times, are considered. In choosing a design from among them, one would opt for the design which is more reliable. But, what are the effects when the most reliable design fails? What are the effects when the less reliable design fails? The first design may have worse effects when it fails than the second design, even though it is more reliable. Therefore, when choosing a design, the after effects of a potential failure should also be considered.

2.1 Proposed Approach

Addressing this issue, the Departments of Mechanical engineering and Mathematical sciences at Clemson University have combined their efforts to come up with an approach. This approach not only considers the reliability of a design but also considers the after effects of its violation during the design selection process. A clear distinction is maintained between aleatory and epistemic uncertainties, and a new way to handle epistemic uncertainty is also introduced with this approach. No distributions are assumed for the epistemic uncertain variables in this methodology unlike the conventional methodologies that handle uncertainties. The proposed approach consists of two levels. The first level finds the reliable designs for all possible combinations of discrete epistemic uncertainties. The second level helps in finding the least risky design which performs best over the whole range of epistemic uncertainties. The following

sections explain the approach in detail, describing each level and the steps within these levels.

2.1.1 Level One:

Level one has two steps. In the first step, the problem of interest is completely studied and the variables that are to be optimized are recognized. These design variables are sorted out into aleatory and epistemic uncertain variables. Once the categorization is done, each epistemic uncertain variable is divided into discrete values. All possible combinations are made out of these discretized epistemic uncertain values and each combination is called a scenario.

For instance, say e_1 , e_2 ... e_n are epistemic uncertainties variables and a_1 , a_2 ... a_n are aleatory uncertain variables. Each epistemic uncertain variable is divided into *p* discrete values within some acceptable bounds. Assume that e_1 can take values from 10 to 50, it is divided into "*p*" discrete values. If *p* =5, then $e_{11} = 10$, $e_{12} = 20$, $e_{13} = 30$, $e_{14} = 40$, and $e_{15} = 50$ is a possible discretization of e_1 . The higher the value of *p* is, the more the problem gets computationally expensive. For n epistemic uncertain variables, each divided into *p* steps there will be *p*^{*n*} combinations i.e., *p*^{*n*} scenarios.

2.1.1.1 STEP 1

1. Categorize the design variables

- a. Epistemic uncertain design variables (e1, e2, e3.....)
- b. Aleatory uncertain design variables (a1, a2, a3.....)
- 2. Discretize each epistemic uncertain variable.
- 3. Each discretized combination of these uncertainties is called a Scenario
 - $(S_1, S_2, S_3....).$



Figure 2-1: Proposed approach Level One step 1

2.1.1.2 STEP 2

In the second step, a deterministic optimum for all the aleatory uncertain variables is calculated at each scenario and the obtained deterministic solution is populated within their allowable tolerance range. Each design that is generated is checked to verify if it satisfies all the constraints or not and a feasibility percentage of each constraint is computed by dividing the number of feasible designs over the total number of designs generated. Identify the constraint which has least feasibility percentage among all the constraints. Tighten this constraint by a predefined step size and find a new solution which satisfies this constraint. Repeat the process until all the designs generated satisfy each and every constraint at least up to preferred feasibility percent. The preferred feasibility percent is chosen by the decision maker. The following explains step 2 algorithmically.

- 1. Find the deterministic optimum at each scenario.
- 2. Determine the tolerance range by finding the distance from the deterministic optimum to the variable bound.

Range = [deterministic solution – tolerance, deterministic solution + tolerance]

- 3. Generate 'n' number of random designs based on the distribution of the aleatory uncertain variables values within the above mentioned range.
- 4. Check whether each design is feasible with respect to all constraint. In order to calculate the feasibility percentage of each constraint, count the
number of feasible designs \mathcal{N}_{feas} and divide it by the total number of designs generated.

Feasibility Percentage = $\frac{N_{feas}}{\text{Total number of designs generated}}$

- 5. Set the desired reliability percentage (R) (Eg. R=90, 95, 99, etc).
- 6. Find the constraint which is most critical (lowest reliability). Tighten the constraint by a predefined step size and find a new design which satisfies this constraint.
- Repeat the process until each constraint's feasibility percentage becomes either greater or equal to desired reliability percentage (R).
- 8. Save the design which satisfies all the constraints and under its respective scenarios. These designs are here on referred as reliable designs.



Figure 2-2: Level one step 2 Flow chart

2.1.2 Level Two:

After obtaining reliable designs for every scenario in the first level, in level two evaluate how good a scenario's reliable design works at other scenarios. In other words calculate the risk of a scenario's reliable design at all the other scenarios. In order to compute this, generate deigns within the limits of each aleatory uncertain variable as done in level one step 2 and find the reliability percentage of each constraint. While doing this, keep track of the amount by which a scenario's design is violating the constraint at other scenarios and calculate the mean (this takes care of the after affects of violation). Divide the calculated mean by the reliability percent of a constraint. If the reliability percentage of a constraint is hundred, there is no risk because it is reliable all the time. If the reliability percentage is in between zero and hundred, the risk is the mean violation over the reliability percentage of the constraint. If the reliability percentage is zero, it means the design violates the constraint at that particular scenario all the time. Dividing the mean by zero must be avoided, so for mathematical purposes whenever the reliability percentage is zero, the mean is divided by a very small finite number (penalty number). Finally the design which is least risky is chosen. The approach is explained algorithmically as follows:

• For each reliable design d_i evaluate the satisfaction of safety constraints $r_{ki}(z_i)$ with respect to all the other scenarios z_i

$$r_{ki}(z_j) = \text{prob}(g_k(d_i, z_j) \le 0) \text{ for all } i, j$$

 Calculate the risk of each reliable design d_i with respect to the violation of each safety constraint.

$$risk_{k} = \begin{cases} 0 & r_{ki}(z_{j}) = 1 \\ \mu_{k} / r_{ki}(z_{j}) & 0 < r_{ki}(z_{j}) < 1 \\ \mu_{k} / \gamma & r_{ki}(z_{j}) = 0 \end{cases}$$

 μ_k : Mean violation of safety constraints

 γ : Penalty number (e.g., 0.0001)

 $r_{ki}(S_j)$: Risk of constraint k at scenario j

If the number of constraints is k and number of scenarios is j then the total number of risk vectors is j and the total number of elements in each risk vector is $k \ge j$. If there exists a risk vector whose k elements are all smaller than all the elements of the rest of risk vectors then the risk vector is called a non-dominated risk vector and the respective scenario and design is chosen to be the least risky design. If such vector doesn't exist, then a vector of zero risk is assumed to be a ideal vector and the proximity of the risk vector to the ideal risk vector is computed using l^2 –norm. l^2 –norm refer "Matrix analysis" by Horn and Johnson[40]). Finally, the vector which is closest to the zero risk vector is chosen to be the least risky design.

Choose the least-risky design based on the proposed approach

2.2 Advantages:

The advantages of the approach are the following

- 1 It considers the effects of the failure of a design along with the reliability.
- 2 It handles epistemic uncertainties without assuming any distributions.
- 3 It avoids the selection of the worst case scenario design.
- 4 It does not restrict aleatory uncertain variables to just normal distribution.
- 5 It considers both percentage of reliability and risk after violation as criterion in the design selection.

2.3 Disadvantages:

The method could be computationally expensive for more number of epistemic variables and finer discretization, yet with the available number of high performance computers managing this, might not be extremely difficult.

2.4 Summary:

Having described the proposed approach, the next chapter considers the crashworthiness problem, applies the procedure to identify least risky designs and discusses the results.

3 CRASHWORTHINESS

Crashworthiness is defined as "A measure of the vehicle's structural ability to plastically deform yet maintain a sufficient survival space for its occupants in crashes" in Vehicle Protection and Occupant Safety [41]. In more general words, it is the ability of a vehicle to protect its occupants by withstanding an impact. The common types of crashes result from the impact on the side, rear, or front of a vehicle or due to rollover. A newly designed vehicle is released to the market only when it satisfies all the safety regulations that are mandatory in the respective country [42]. Due to the global competition, automotive engineers are inclined towards designing safer as well as lighter vehicles. It is an arduous task to achieve because these two characteristics are contradictory. If the vehicle has to be safer it has to be stronger, strength is typically correlated with structural weight. Furthermore because of the push to become more energy efficient, vehicles should be lighter to consume less fuel. In designing vehicle structures that satisfy these criteria, aspects like possible impact locations, and uncertainty in these locations, safety rules and regulations, and material and structural properties should be carefully considered.

3.1 Problem Description:

One example that considers three aspects: lightweight, structural and occupant safety, and uncertainty, is the side impact crash worthiness problem that was proposed by Gu and Yang [42, 43]. Figure 3-1 shows the physical experimental set up of a side-impact crash test. The objective of this side-impact crashworthiness problem is to minimize the weight of the vehicle structure subject to structural and safety constraints.

During the experiment, a deformable barrier travelling at 31mph hits the vehicle structure. The collision with the vehicle structure occurs within a predefined distance from a selected point. For example, the barrier hitting height can be within δ distance above or below the pre-determined point and the barrier hitting position can be anywhere within δ to the left or to the right of the pre-determined point. The δ chosen by the authors for this problem is 30mm. The rationale behind the selection of the pre-determined point could be: the point being a critical point and the deviation from this point may be sufficient to provide some measure of the performance of the vehicle in a crash. In more general terms, if the selected impact point is at coordinates (0,0), the hitting height and hitting position can be within a range of - δ to δ from the impact point.



Figure 3-1: Side-impact crash model experimental set up [44]

However, it is too expensive to conduct the crash tests physically in order to get substantial amount of data that can be used to quantify the uncertainties. Yet to get an estimate about the vehicle's capability, a dummy that replicates the behavior of a human body is placed inside the car model and a crash test is conducted in general and then softwares are used to simulate the data obtained for further results. While conducting the crash test, certain guidelines are to be followed. Because the problem under study is a side-impact crash problem, sideimpact safety guidelines are followed. The most commonly followed side impact safety guidelines are those of the US National Highway Traffic Safety Administration and of the United Nations Economic Commission for Europe. The Euro-New Car Assessment Program (Euro-NCAP) [45] side impact test rules were followed for this problem by the original authors of the study.



Figure 3-2: Finite element model of the vehicle [42]

Since the repeated physical crash tests are expensive to conduct, the problem is formulated as an optimization problem and the finite element model, shown in figure 3-2, was used by Gu and Yang [42, 43] to obtain response surfaces, in the form of equations, for the objective and constraints. The finite element dummy model consists of around 90,000 shell elements and 96,000 nodes. The design variables that are to be optimized are the following dimensions of structural members: B-pillar inner (x_1), B-pillar reinforcement (x_2), floor side inner (x_3), cross member (x_4), door beam (x_5), door belt line (x_6), roof rail (x_7), and the material properties of the B-pillar inner (x_8), and the of floor side

inner (x_9). In addition, there are two non-design parameters: the barrier hitting height (x_{10}) and the barrier hitting position(x_{11}). The design variables x_1 through x_7 are material thicknesses that are continuous, whereas x_8 and x_9 are material properties. The material properties are discrete variables which either takes the value of the yield strength of mild steel or that of high strength steel. The authors treated the safety criteria (that are to be satisfied according to EURO-NCAP sideimpact procedure), as constraints. Such an approach enables researchers to use approximate, but inexpensive simulations in terms of computer time to reach some optimum.

The safety constraints are the force that effects the abdomen (abdomen load, Al), the chest injury caused by the deformation of soft tissues due to the sudden change in velocity measured at three different locations (upper, middle, and lower) on the torso called the viscous criterion (VCu, VCm, VCl), the upper, middle and lower rib deflections (RDu, RDm, RDI) and the possible tear in the cartilage connecting the left and right pubic bone (pubic symphysis force, F). The structural responses are the velocity of the B-pillar at its middle point and the front door velocity at the B-pillar. In addition, two more constraints: the velocity of the B-Pillar at its middle point and the selecity of the B-Pillar at its middle point and the velocity of the front door at the B-Pillar were also considered. The B-pillar is the vertical metal support linking the front and rear side windows of a vehicle. The following figure 3-3 shows the different pillars of a car. Since the original authors [42] work for an automotive OEM

company (Ford) they may have wanted additional safety criteria and considered these two constraints in the problem they describe in the literature.



Figure 3-3: B-pillar [46]

The following is the mathematical representation of the problem, where the objective is to minimize the weight subject to safety and structural constraints.

3.2 Problem formulation:

Minimize	Weight of the vehicle structure
Subject to	Abdomen Load ≤ 1.0 KN
	Viscous Criteria ≤ 0.32 m/s

Upper Rib Deflection $\leq 32 \text{ mm}$ Middle Rib Deflection $\leq 32 \text{ mm}$ Lower Rib Deflection $\leq 32 \text{ mm}$ Pubic Symphysis Force $\leq 4.0 \text{ KN}$ Velocity of B-pillar at middle point $\leq 9.9 \text{mm/ms}$ Velocity of front door at B-pillar $\leq 15.70 \text{ mm/ms}$

In the process of creating response surfaces for the objective and constraints, the optimal Latin hypercube sampling [47] was chosen to generate the points. The authors state that they used 3N to 4N (where N is total number of design variables) number of points to obtain a relatively accurate response surface. A quadratic stepwise regression method was used by the authors [42] to create these response surfaces which are shown below in the figure 3-4.

Weight = 2 + 4.9
$$x_1$$
 + 6.7 x_2 + 7 x_3 + 4 x_4 + 1.8 x_5 + 2.7 x_7 (1)

$$V_{\text{B_pillar}} = 10.6 - 0.67x_1x_2 - 2.0x_2x_8 + 0.02x_3x_{10} - 0.02x_4x_{10} + 0.28x_6x_{10}$$
(2)

$$V_{\text{Door}} = 16.4 - 0.49x_3x_4 - 0.84x_5x_6 + 0.43x_9x_{10} - 0.56x_9x_{11} + 0.00008x_{11}x_{11}$$
(3)

$$F_{\text{Abdomen load}} = 1.163 - 0.3717x_{10}x_2 - 0.484x_3x_9 + 0.01343x_6x_{10}$$
(4)
$$V * C_{\text{up}} = 0.28 - 0.016x_1x_2 - 0.19x_2x_7 + 0.014x_3x_5 + 0.01x_5x_{10} + 0.08x_6x_9 + 0.001x_8x_{11}$$

$$V * C_{\text{low}} = 0.74 - 0.61x_2 - 0.13x_3x_8 + 0.0012x_3x_{10} - 0.17x_7x_9 + 0.023x_2x_2$$
(6)

(5)

$$Deflection_{up} = 29 - 4.2x_1x_2 - 7.8x_7x_8 + 0.021x_5x_{10} + 6.6x_6x_9 + 0.32x_9x_{10}$$
(7)

$$Deflection_{low} = 46.4 - 9.9x_2 - 12.89x_1x_8 + 0.11x_3x_{10}$$
(8)

$$F_{\text{Pubic force}} = 4.7 - 0.5x_4 - 0.19x_2x_3 - 0.012x_4x_{10} + 0.009x_6x_{10} + 0.0002x_{11}x_{11}$$
(9)

Figure 3-4 : Response surface equations representing objective and constraints[43].

In 2004, Youn and Choi [48, 49] used a finite element car model that consists of 85,941 shell elements and 96,122 nodes to study the uncertainties. This is also a side-impact crash test. No changes were made with respect to the initial velocity of the barrier that hits the vehicle structure, which remains at 31 mph. The safety regulation procedure that was used is also the European Enhanced Vehicle-Safety Committee (EEVC) [50] procedure. The problem formulation remains the same as the original problem with the objective being the minimization of structural weight subject to the same structural and safety constraints.

Minimize	Weight
Subject to	Abdomen Load ≤ 1.0 KN
	Viscous Criteria ≤ 0.32 m/s
	Upper Rib Deflection \leq 32 mm
	Middle Rib Deflection \leq 32 mm
	Lower Rib Deflection \leq 32 mm
	Pubic Symphysis Force ≤ 4.0 KN
	Velocity of B-pillar at middle point \leq 9.9mm/ms
	Velocity of front door at B-pillar \leq 15.70 mm/ms

With the same design variables the Latin Hypercube Sampling (LHS) combined with quadratic backward stepwise regression [51] method was used to generate response surfaces. 3N data points were generated using LHS in order to get an accurate response surface; N being the number of variables (design as well as non design) [42, 43]. Yet, the response surfaces are different from the former ones either in the decimal places of coefficients of the interactive terms or in the interactive terms itself. The response surfaces generated are:

$$\begin{aligned} & \text{Weight} = 1.98 + 4.9x_1 + 6.67x_2 + 6.98x_3 + 4.01x_4 + 1.78x_5 + 2.73x_7 \\ & \text{Subject to} \\ & \text{Al} = 1.16 - 0.3717x_2x_4 - 0.00931x_2x_{10} - 0.484x_3x_9 + 0.01342x_6x_{10} \\ & \text{RDl} = 46.36 - 9.9x_2 - 12.9x_1x_8 + 0.1107x_3x_{10} \\ & \text{RDm} = 33.86 + 2.95x_3 + 0.1792x_{10} - 5.057x_1x_2 - 11.0x_2x_8 - 0.0215x_5x_{10} - 9.98x_7x_8 + 22.0x_8x_9 \\ & \text{RDu} = 28.98 + 3.818x_3 - 4.2x_1x_2 + 0.0207x_5x_{10} + 6.63x_6x_9 - 7.7x_7x_8 + 0.32x_9x_{10} \\ & \text{VCu} = 0.261 - 0.0159x_1x_2 - 0.188x_1x_8 - 0.019x_2x_7 + 0.0144x_3x_5 + 0.0008757x_5x_{10} + 0.080445x_6x_9 \\ & + 0.00138x_8x_{11} + 0.00001575x_{10}x_{11} \\ & \text{VCm} = 0.214 + 0.00817x_5 - 0.131x_1x_8 - 0.0704x_1x_9 + 0.03099x_2x_6 - 0.018x_2x_7 + 0.0208x_3x_8 + 0.121x_3x_9 \\ & -0.00364x_5x_6 + 0.0007715x_5x_{10} - 0.0005354x_6x_{10} + 0.00121x_8x_{11} \\ & \text{VCl} = 0.74 - 0.61x_2 - 0.163x_3x_8 + 0.001232x_3x_{10} - 0.166x_7x_9 + 0.227x_2^2 \\ & F = 4.72 - 0.5x_4 - 0.19x_2x_3 - 0.0122x_4x_{10} + 0.009325x_6x_{10} + 0.000191x_{11}^2 \\ & \text{Vb} = 10.58 - 0.674x_1x_2 - 1.95x_2x_8 + 0.02054x_3x_{10} - 0.0198x_4x_{10} + 0.028x_6x_{10} \\ & \text{Vf} = 16.45 - 0.489x_3x_7 - 0.843x_5x_6 + 0.0432x_9x_{10} - 0.0556x_9x_{11} - 0.000786x_{11}^2 \end{aligned}$$

Figure 3-5: Response surface equations for objective and constraints of Choi et al [48].

Where AI stands for Abdomen load, RDI, RDm, RDu for Rib deflection lower, middle and upper; VCu, VCm, VCI stand for viscous criterion upper, middle and lower; F for Pubic symphysis force. However, both side-impact crashworthiness problems have become bench mark problems to study different types of optimization techniques and different types of uncertainties.

3.3 Adapting of the problem:

3.3.1 Level 1:

Step1:

The response surfaces (in the form of equations) formulated by Dr.Youn [49] are used for our study. The authors modeled all the variables x_1 to x_{11} as aleatory uncertain variables. However, in our case, because of the nature of the variables and their variability, design variables x_1 through x_7 are categorized as aleatory uncertain variables and x_{10} and x_{11} as epistemic uncertain variables. Since it is obvious that x_8 and x_9 can take either the value of mild steel or high strength steel it is clear that there is no uncertainty associated with these two variables beyond possible uncertainty in material properties. However, in the present study, that uncertainty is not considered. The following table 3-1 shows the classification of the design variables.

Variable	Uncertainty Type	Lower bound	Upper bound	Distribution	Standard deviation	
x ₁	Aleatory	0.5	1.5	Normal	0.03	
x ₂	Aleatory	0.5	1.5	Normal	0.03	
X ₃	Aleatory	0.5	1.5	Normal	0.03	
x ₄	Aleatory	0.5	1.5	Normal	0.03	
x ₅	Aleatory	0.5	1.5	Normal	0.03	
x ₆	Aleatory	0.5	1.5	Normal	0.03	
× ₇	Aleatory	0.5	1.5	Normal	0.03	
х ₈	Either 0.192 (Mild Steel) or 0.345 (High Strength Steel)					
x ₉	Either 0.192 (Mild Steel) or 0.345 (High Strength Steel)					
х ₁₀	Epistemic	-30	30	-	-	
х ₁₁	Epistemic	-30	30	-	-	

Table 3-1: Classification of Variables

The methodology that is proposed in chapter two is applied to the side-impact crashworthiness problem. Here, the epistemic uncertain variables x_{10} and x_{11} are discretized into five values within the range -30 to 30. Each combination is called a scenario. So there are twenty five scenarios in this particular problem. The following table shows all the scenarios (S₁, S₂ ... S₂₅).

X ₁₀ X ₁₁	-30	-15	0	15	30
-30	S ₁	S ₂	S ₃	S ₄	S ₅
-15	S ₆	S ₇	S ₈	S ₉	S ₁₀
0	S ₁₁	S ₁₂	S ₁₃	S ₁₄	S ₁₅
15	S ₁₆	S ₁₇	S ₁₈	S ₁₉	S ₂₀
30	S ₂₁	S ₂₂	S ₂₃	S ₂₄	S ₂₅



As mentioned in chapter two, the proposed methodology is a two level methodology. Step 2 in level one is illustrated in the following section.

Step 2:

For each scenario S_i (i=1,2,....25), the following optimization problem is solved.

Minimize	Weight
Subject to	Abdomen Load ≤ 1.0 KN
	Viscous Criteria ≤ 0.32 m/s
	Upper Rib Deflection \leq 32 mm
	Middle Rib Deflection \leq 32 mm
	Lower Rib Deflection \leq 32 mm
	Pubic Symphysis Force ≤ 4.0 KN
	Velocity of B-pillar at middle point ≤ 9.9mm/ms
	Velocity of front door at B-pillar ≤ 15.70 mm/ms

$x_1, x_2, x_3, \dots, x_7 \in [0.5 \ 1.5]$

 X_8, X_9 is either 0.192 or 0.345

The obtained solution for the variables x_1 through x_9 for a scenario *i* is referred scenario *i*'s design.

3.3.1.1 Calculating the reliability percentage of a constraint:

Reliability:

Reliability is defined in Merriam-Webster Dictionary [52] as "The extent to which an experiment, test, or measuring procedure yields the same results on repeated trials". In other words, reliability is a measure of the ability of a system or design to achieve the same results independently of the allowable variability in the design variables.

Reliability percentage:

In this thesis, the reliability percentage is taken to be the number of times a system or a design achieves the desired outcome out of hundred tries with various allowable values of the design variable. Such a quantification of reliability may be used as a percentage, and is in line with common specifications of reliability (99% reliable, 99.7% reliable or 3Sigma, 6sigma, etc.).

3.3.1.2 Calculating the reliability percentage of a constraint:

Considering the solution of the aleatory variables as mean, the aleatory uncertain variables are distributed normally with a standard deviation of 0.03. Later on, N

random designs are generated for all aleatory uncertain variables within their respective bounds. (N is a arbitrary value for this problem it is 10000). Each random design is tested for its feasibility with respect to each constraint. For a constraint, the ratio of the number of feasible random designs (N_{feas}) to the total number of random designs (N) is called the reliability percentage of that particular constraint.

 $\frac{N_{feas}}{N}$

Reliability percentage of a constraint Rc =

The reliability percentage that is to be achieved is assumed to be the three sigma range (99.87%) for this particular problem. It is named the desired reliability percentage (R).

The process consists in finding the constraint which has the least reliability percentage out of all the constraints, and tightening that constraint by a predefined step size. The step size is determined by the difference between R and R_c. If that difference is greater than 5, the step size is set to be 0.01 times the right hand side of the constraint or else, 0.001 times the right hand side of the constraint or else, 0.001 times the right hand side of the constraint is used. To be more precise, until a constraint's reliability percentage becomes within reach of the desired reliability percentage, the constraint is tightened by a reasonable step size which is taken to be 10% of the constraint value. Once it is close enough to the desired reliability percentage, the step size

is significantly reduced (1% of the constraint value). The rationale behind choosing two different step sizes is to reduce the computation burden. For each scenario, the process is repeated from step 2 and the active constraints are modified until each constraint's reliability percentage becomes greater or equal to the desired reliability percentage.



Figure 3-6: Constraint tightening

In general, any problem solving process identifies a solution, the variables are then varied and the overall behavior of that solution including the variability is represented by the red circle in the figure 3-6. The solid lines represent the original constraints, the dotted lines represent the cut constraints, and the black circle represents the newly found reliable solution region using the proposed approach. If the newly found solution satisfies the cut constraints it eventually satisfies the original constraints.

For instance, If $ax+by+cx \le d$ is the original constraint the tightened constraint would be $ax+by+cx \le (d - stepsize)$. Hence, by tightening the constraints, new solutions are found including the variabilities, and they are still within the original constraints.

The following results are the reliable designs obtained for each scenario for a desired reliability of 99.87 percent for the given tolerance range for the problem defined in Level 1 step 1.

	S,	52	53	S,	S ₅	S	57	s,	5g	Sm	S ₂₁	Sg	513	S _M	S _{IS}	Smi	Sgr	S ₁₆	Sm	Sm	5 ₂₁	5 ₂₂	529	S ₂₄	5 ₂₅
X 1	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
¥2	1.50	1.02	1.08	1.02	1.46	1.17	1.24	1.24	1.24	1.17	1.32	1.32	1.32	1.32	1.33	1.41	1.41	1.41	1.41	1.41	1.50	1.50	1.50	1.50	1.50
Xa	1.50	0.93	0.74	0.93	1.49	1.12	0.50	0.50	0.50	1.12	0.77	0.50	0.50	0.50	0.77	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
Xq	0.68	1.50	1.39	1.50	0.80	1.50	1.50	1.36	1.50	1.50	1.50	1.38	1.29	1.38	1.50	1.44	1.33	1.27	1.25	1.31	1.29	1.23	1.17	1.15	1.13
Ж5	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.58	0.60	0.50	0.50	0.51	0.69	0.70	0.52	0.50	0.72	0.92	0.96	0.74	0.50
×e	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.00	1.50	1.50	1.00	1.00	1.10	1.49	1.50	1.12	0.50	0.99	1.27	1.24	1.02	0.50
ж	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50	0.50
×	0.35	0.35	0.35	0.35	0.19	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.35	0.3 5	0.35	0.35	0.35	0.35
×g	0.19	0.19	0.19	0.19	0.19	0.35	0.19	0.19	0.19	0.19	0.19	0.19	0.19	0.19	0.19	0.19	0.19	0.19	0.35	0.19	0.19	0.19	0.19	0.19	0.19

Table 3-3 : Variable values of scenarios

3.3.2 Level 2:

Having obtained the desired reliability, the results can now be compared. For each combination of epistemic uncertainty (a scenario) its reliable designs (aleatory uncertain variables) performance is evaluated at every other scenarios. A reliable design's performance is evaluated by finding its risk of violation of the with respect to each and every constraint. As discussed in chapter two, risk is is calculated for all the constraints at every scenario. The following explains the risk calculation algorithmically:

Step 1: For each scenario's design d_i , evaluate the satisfaction of the safety constraints $r_{ki}(S_j)$ with respect to all the other scenarios S_j where j = 1 to 25 is evaluated.

$$r_{ki}(S_j) = \text{prob}(g_k(d_j, S_j) \le 0)$$
 for all i,j

Step 2: The risk of each scenario's design d_i with respect to the violation of each safety constraint is then computed.

$$risk_{k} = \begin{cases} 0 & r_{ki}(S_{j}) = 1 \\ \mu_{k} / r_{ki}(S_{j}) & 0 < r_{ki}(S_{j}) < 1 \\ \mu_{k} / \gamma & r_{ki}(S_{j}) = 0 \end{cases}$$

 μ_k : mean violation of safety constraint γ : penality number, e.g., 0.0001

 $r_{ki}(S_j)$: Risk of constraint k at scenario j

For this problem, there are ten constraints and twenty five scenarios, so the risk vector has 250 entries. If there exists a single risk vector that has the minimum risk value in each of the entries when compared to the other 24 risk vectors, then the design associated with this risk vector is preferred over all the other designs. If there is no such vector, which has the minimum risk for all the constraints when compared to the other 25, an ideal risk vector whose entries are all zeros is considered to proceed further. In other words in the ideal risk vector the value of risk of all the constraints is zero. In this case, risk vector which is most adjacent to zero risk vector is chosen as the least risky design. The proximity of the vectors is computed using ℓ^2 -norm.

Step3: The design which has least risk is selected.

3.4 Results:

The following table shows the results of risk values as well as optimized weight of the vehicle at the considered scenarios.

Scenario	X ₁₀	X ₁₁	Car Wight after optimization	Risk
Scenario 1	-30.00	-30.00	29.69	116.78
Scenario 2	-30.00	-15.00	25.7	114.42
Scenario 3	-30.00	0.00	24.34	79.19
Scenario 4	-30.00	15.00	25.7	114.46
Scenario 5	-30.00	30.00	29.69	117.2
Scenario 6	-15.00	-30.00	28.05	97.69
Scenario 7	-15.00	-15.00	24.22	26.62
Scenario 8	-15.00	0.00	23.68	26
Scenario 9	-15.00	15.00	24.22	19.74
Scenario 10	-15.00	30.00	27.99	98.05
Scenario 11	0.00	-30.00	26.54	26.08
Scenario 12	0.00	-15.00	24.45	7.19

Scenario 13	0.00	0.00	24.12	42.71
Scenario 14	0.00	15.00	24.31	19.25
Scenario 15	0.00	30.00	26.54	26.31
Scenario 16	15.00	-30.00	25.08	8.98
Scenario 17	15.00	-15.00	24.99	3.66
Scenario 18	15.00	0.00	24.76	4.66
Scenario 19	15.00	15.00	24.35	15.98
Scenario 20	15.00	30.00	24.62	16.91
Scenario 21	30.00	-30.00	25.43	8.02
Scenario 22	30.00	-15.00	25.6	5.34
Scenario 23	30.00	0.00	25.42	6.2
Scenario 24	30.00	15.00	24.92	8.61
Scenario 25	30.00	30.00	24.45	17.77

Table 3-4: Results

In this problem the 17th scenario's design performs well over all the scenarios and has the least risk when compared to the designs of the remaining scenarios. This is the preferred design.

This procedure, while allowing the practitioner to consider both aleatory and epistemic uncertainties, and the associated risk of each solution over all the scenarios, is computationally expensive. Typically, the number of epistemic uncertain variables should be small, but one can see the significant computational cost if these epistemic variables are discretized in smaller intervals to obtain a better solution, and if the number of such variables increases. Therefore, is there a more efficient way to identify the least risky solution? The next chapter focuses on this aspect.

4 RISK SURFACE APPROXIMATION

Approximations may be used when sufficient resources are not available to get exact responses out of the variables. Many real world engineering problems are too complex to solve with many design variables to optimize. Sometimes some of the problems may even be impossible to solve using the available Even when the exact representation can be obtained, analytical tools. approximation may be used to attain reasonably accurate responses while reducing the computation time significantly. In our case, approximations are employed to decrease the computational cost. Discretization of the epistemic variables in the methodology presented earlier is arbitrary. The finer the discretization is, the higher is the precision of the result. However the computational cost also increases with discretization. To begin with, each epistemic variable is divided into five discrete steps and the data obtained is used to approximate the responses. Thus how can one approximate the data over the whole range independently on the granularity of the discretization? Commonly, responses are approximated at three levels namely local, mid range and global [53].

4.1 Local Approximations:

At the local level, responses are approximated in the neighborhood of design. Three popular local approximation techniques are the Linear Taylor series, the Reciprocal, and the Conservative or Hybrid.

4.1.1 Linear Taylor Series Approximation:

A Linear Taylor approximation [54] is an approximation of responses using a first order Taylor's expansion, which uses terms of degree less than or equal to one from the original Taylor series. Though Linear Taylor Series approximations are widely used methods, they need move limits since they are only valid in the close neighborhood of a point unless the functions are linear [53].

Original Taylor Series:

$$f(x) = f(x_0) + \sum_i (x_i - x_0) \frac{\partial f(x_0)}{\partial x_i}$$

or

$$f(x) = f(a) + f'(a)(x-a) + \frac{f''(a)}{2!}(x-a)^2 + \dots + \frac{f^{(n)}(a)}{n!}(x-a)^n + \dots$$

First order Taylor Series:

If f(x) is a function and a is a point, then the function f(x) about a point a

$$f(x) \cong f(a) + f'(a)(x-a)$$

4.1.2 Reciprocal and Hybrid approach:

Reciprocal

The Reciprocal approximation is similar to the Linear Taylor approximation, but the independent variable is taken to be one over the original variable [53].

If $y_i = 1/x_i$

$$f(y) = f(y_0) + \sum_{i} (y_i - y_{i-1}) \frac{\partial f(y_0)}{\partial y_i}$$

$$f(x) = f(x_0) + \sum_{i} (x_i - x_{i-1}) \frac{x_{i-1}}{x_i} \frac{\partial f(x_0)}{\partial x_i}$$

This approximation is often used in structural problems because stresses are typically proportional to the inverse of the critical dimension.

Hybrid approach:

$$f(x) = f(x_0) + \sum_{i} b_i (x_i - x_{0i}) \frac{\partial f(x_0)}{\partial x_i}$$

Where $b_i = \begin{cases} \frac{x_{0i}}{x_i} & \text{if } x_{0i} \frac{\partial f(x_0)}{\partial x_i} \ge 0\\ 1 & \text{if } x_{0i} \frac{\partial f(x_0)}{\partial x_i} < 0 \end{cases}$

The hybrid approach combines both the linear and reciprocal approximations, and has therefore a slightly larger domain of application. It is however still a local approximation which depends on move limits to prevent the algorithm from using approximations that are too far off from the results of the original functions [53].

4.2 Mid-range Approximations:

The information obtained from previous points can be used to improve the approximation and is used for Mid-range approximations. In 1990, Dr.Fadel [55] in his "Two Point Exponential Approximation Method for Structural Optimization" introduced a two point exponential approximation method in extension to the Taylor series to design a mid range approximation.

These approximations as well as the local approximations are not appropriate to be used as surrogates for exact models that are valid over a large area of the design space. Local approximations are only valid in the immediate vicinity of a current point, mid range approximation extend that range, but are still around the specific point, only global approximations are valid over a large domain in the design space.

4.3 Global Approximations:

Responses which are approximated at the global level are called global approximations. Three famous global approximation methods are Response surface, Kriging, and Neural Networks [53].

4.3.1 Response surface Methodology:

The Response Surface Methodology (RSM) was first introduced by George E. P. Box And K. B. Wilson in 1951[56]. In 2003, Myers [57] wrote "Response surface methodology (RSM) is а collection of mathematical and statistical methods that are used to develop, to improve, or to optimize a product or process". Montgomery [58], writes that "As an important subject in the statistical design of experiments, the Response Surface Methodology (RSM) is a collection of mathematical and statistical techniques useful for the modeling and analysis of problems in which a response of interest is influenced by several variables and the objective is to optimize this response". However, typically the RSM is a second order approximation, through which a global response is obtained over the design space. In order to get a better response surface, the sample input points must be selected carefully. The Design of Experiment is an efficient way to generate such sample points. Random methods, diagonal design, full grid, central composite, Box-Behnken Designs, Factorial Designs, Latin Hypercube, Orthogonal Arrays are some of the some of the design of experiment techniques commonly described in the literature for such a purpose.

Refer to "Response surface methodology 1966-1988" by Myers *et al* [59] to know more about the development of RSM.

4.3.1.1 Advantages of RSM:

• It may be useful when a small amount of empirical data is available.

- It may be useful to obtain significant features in the data.
- It may be useful to recognize the regions of interest in the design space.
- It may help in understanding the problem under study in detail.
- It may help in moving faster towards the optimum.

4.3.1.2 Disadvantages of RSM

- Inaccuracy of the data may be misleading.
- Responses of highly nonlinear models may not be accurate enough.

Considering the nonlinearity of the problem, diversity in the bounds of design variables and the desirable level of accuracy, it is presumed that a response surface which can also capture the deviation would be better for the problem. Hence, Kriging was chosen to generate the approximations.

4.3.2 Kriging:

Kriging is an interpolation technique, developed by D. G. Krige [60] a South African Engineer in 1950s to determine ore grades. He and G. Matheron, a French mathematician, improved it further. It is a combination of response surface and the deviations from that surfaces. It is one of the more popular approximation techniques used for deterministic empirical data [61]. It is also called DACE, which stands for Design and Analysis of Computer Experiments [53]. The application areas of kriging include Structural Optimization, Multidisciplinary Design Optimization, Geostatistics, Mechanical Engineering, etc [62-64].

4.3.2.1 Advantages of Kriging:

- The Kriging method is flexible to approximate wide variety of complex and non-linear models.
- Better accuracy may be obtained using Kriging techniques.

4.3.2.2 Drawbacks of Kriging:

 Computationally expensive when compared to other approximation methods [61].

Since Kriging is capable of capturing the deviations, and is flexible enough to approximate highly nonlinear problems accurately, it is chosen over the other approximation techniques.

4.4 Approach

An approximation toolbox, Design and Analysis of Computer Experiments (DACE) [65], is used to generate the responses. DACE is a Matlab toolbox. It uses kriging approximations to generate responses. The developers write that "Typical use of this software is to construct a kriging approximation model based on data from a computer experiment and to use this approximation model as a surrogate for the computer model" [65].

This toolbox is selected to generate risk surfaces because of its accuracy in generating the surfaces. Fifteen different polynomial functions are considered for the study to test the accuracy of the toolbox. Out of which five are listed in table 4-1(The rest can be found in appendices). Twenty five sample points are generated using a Latin hypercube sampling [47] to generate the response surface using DACE.

4.5 Testing the accuracy of the toolbox

The accuracy of the approximated surface is tested by finding the value of the function under study at the points which were not used to generate the approximation and comparing these values with the original function values at the same points. Say x, y are control variables and "r" is response variable.

$$r = f(x, y)$$

For computer models, often the relation between *r*, *x*, *y* is unknown. But here to test the accuracy of the toolbox, functions whose relation between the control variables and response variables is known are considered (see table 5). 25 set of points are generated for the control variables within the assumed limits using Latin hypercube sampling and their responses are calculated using the actual functional relation between the control variables and response variables. This data is given as input to the toolbox and the approximated surfaces are generated.

Example:

$$x \in [1,10]$$
$$y \in [20,30]$$
$$r = x + y$$

For x=1, 5, 10 and y = 20, 25, 30 then r = 21, 30, 40. Using this data as input for the tool box the corresponding approximate response is generated. The value of the original function at an untried point (which is not given as input to the toolbox) x=2, y= 25, is r = 27. If the value obtained by the approximated surface is 29, then the error is:

$$error = \left(\frac{29 - 27}{27}\right) \times 100$$

= 7.4

In summary, the percentage error is calculated as:

$$error = \frac{(Estimated Value - Original Value)}{Original Value} \times 100$$

The tool box approximation is tested on several test function to study its accuracy. The following equations and bounds (table 5) are used to perform these tests.

S.No	Equation	Variable bounds
1.	r = 100*(y-x.^2).^2 + (1-x).^2; [63]	x ε [-5,5], γ ε [-5,5]
2.	r=x.^2-y.^2+x.*y + x-y;	x ε [-5,5], γ ε [-5,5]
3.	r=x.^4 - y.^4;	x ε [-5,5], γ ε [-5,5]
4.	r=exp(x) + exp(y);	x ε [-5,5], γ ε [-5,5]
5.	r=sin(x)^2 + sin(y)^2;	x ε [-5,5], γ ε [-5,5]

Table 4-1: Equations used to test the toolbox

The results obtained are illustrated graphically below.

4.5.1 Function 1: Rosenbrock function



Figure 4-1: Original Rosenbrock Function



Figure 4-2: DACE approximation
Error Calculation:

Untried coordinates: (4,4)

Actual function value is 14409

Approximated surface value is 15445

Percentage error is: 7.18

4.5.2 Function 2



Figure 4-3: Actual function



Figure 4-4: DACE approximation

Error Calculation:

Untried coordinated (4,4)

Actual function value is 16

Approximated surface value is 16.16

Percentage error is : 1

4.5.3 Function 3



Figure 4-5: Actual Function



Figure 4-6: DACE Approximation

Error Calculation:

Untried coordinates: (4,2)

Actual function value is 240

Approximated surface value is 245.7329

Percentage error is: 2.38

4.5.4 Function 4



Figure 4-7: Actual function



Figure 4-8: DACE Approximation

Error Calculation:

Untried coordinates: (4,2)

Actual function value is 47.2095

Approximated surface value is 47.9

Percentage error is: 1.46

4.5.5 Function 5



Figure 4-9: Actual function



Figure 4-10: DACE Approximation

Error Calculation:

Untried coordinates: (4,2) Actual function value is 1.3995 Approximated surface value is 1.2807 Percentage error is: 8.49

As mentioned earlier, the accuracy of these response surfaces was tested by comparing the function values of original function and DACE functions at untried data points. Except for exceptionally nonlinear functions like the fifth function the toolbox worked well for the rest of the functions. Hence, this toolbox was used to generate the risk surfaces which are discussed in detail in the following section.

4.6 Risk surfaces:

Risk surfaces are generated with the variables X_{10} (barrier hitting height) and X_{11} (barrier hitting position) on X and Y axes and risk value on the Z axis. Though risk is a function of variables from X_1 to X_{11} . The reasons behind choosing X_{10} and X_{11} alone to generate surface is:

- Finding the least risky combination of epistemic variables (scenario) is of interest.
- X_1 to X_7 are distributed within a range.

X₁₀ and X₁₁ are independent and they are not affected by any other design variables nor have any relation with other variables.

Fitting the response surface as a function of the epistemic variables has not been done in the past, and seems counterintuitive since the risk is evaluated at all the scenarios and over the range of aleatory variables. Yet the former method arbitrarily discretizes the epistemic variables, and the solution chosen is the one that has the lowest risk over all the scenarios. That risk is evaluated for the solution at each scenario, and implicitly, the risk is therefore a function of the epistemic variables. This hypothesis has to be further validated, but it will be explored in this work on the specific example described earlier.

In order to test the consistency of the risk surface, each epistemic variable is divided into several discrete steps. The discretization is purely arbitrary and the numbers of scenarios considered are 9, 16, 25, 49, and 169. The below shown are the approximated risk surface for the respective number of scenarios.

4.6.1 Using 9 scenarios



Figure 4-11: Risk Surface Approximation for 9 scenarios

4.6.2 Using 16 scenarios



Figure 4-12: Risk Surface Approximation for 16 scenarios

4.6.3 Using 25 scenarios



Figure 4-13: Risk Surface Approximation for 25 scenarios

4.6.4 Using 49 scenarios:



Figure 4-14: Risk Surface Approximation for 49 scenarios

4.6.5 Using 169 scenarios:



Figure 4-15: Risk Surface Approximation for 169 scenarios

4.7 Results:

The data obtained by solving the problem for twenty five scenarios is used to generate the approximated surface and the following figure shows the approximated risk surface for twenty five scenarios for the data given in the table 4-2.

Approximated Risk Surface:



Figure 4-16: Approximated Risk Surface showing low risky region



Figure 4-17: Approximated Risk Surface showing low risky region

	v	v	Car Weight after	Risk	
Scenario	A ₁₀	A ₁₁	optimization		
Scenario 1	-30.00	-30.00	29.69	116.78	
Scenario 2	-30.00	-15.00	25.7	114.42	
Scenario 3	-30.00	0.00	24.34	79.19	
Scenario 4	-30.00	15.00	25.7	114.46	
Scenario 5	-30.00	30.00	29.69	117.2	
Scenario 6	-15.00	-30.00	28.05	97.69	
Scenario 7	-15.00	-15.00	24.22	26.62	
Scenario 8	-15.00	0.00	23.68	26	
Scenario 9	-15.00	15.00	24.22	19.74	
Scenario 10	-15.00	30.00	27.99	98.05	
Scenario 11	0.00	-30.00	26.54	26.08	
Scenario 12	0.00	-15.00	24.45	7.19	
Scenario 13	0.00	0.00	24.12	42.71	
Scenario 14	0.00	15.00	24.31	19.25	
Scenario 15	0.00	30.00	26.54	26.31	
Scenario 16	15.00	-30.00	25.08	8.98	
Scenario 17	15.00	-15.00	24.99	3.66	
Scenario 18	15.00	0.00	24.76	4.66	
Scenario 19	15.00	15.00	24.35	15.98	
Scenario 20	15.00	30.00	24.62	16.91	
Scenario 21	30.00	-30.00	25.43	8.02	
Scenario 22	30.00	-15.00	25.6 5.34		
Scenario 23	30.00	0.00	25.42	6.2	
Scenario 24	30.00	15.00	24.92	8.61	
Scenario 25	30.00	30.00	24.45	17.77	

Table 4-2: Input data to generate risk surface

According to the risk formula given in chapter two, risk cannot go below zero. Since this is an approximated surface, all the risk values which are below zero are treated as zero risk values. The dark blue region represents the scenarios which have a risk of zero or below zero. For the above computed surface approximation, NLPQ algorithm is used to find the minimum. The obtained minimum is at the scenario (20.81, -2.83). Usually it takes two minutes to calculate a reliable design for one scenario for a laptop with a core2duo processor T8100 @2.10GHz and 4.00GB RAM. If there are 50 scenarios the computation time would be 100 minutes. But by using these approximation techniques the computation time can be reduced significantly. The table 4-3 and 4-4 shown below justifies the use of approximations and the reduction in computational time.

Before approximation:

Number of scenarios	Best Scenario	Weight of the car	Computational time	
given as input			in minutes	
25	X ₁₀ =15; X ₁₁ =-15	24.69	48.89	
49	X ₁₀ =10; X ₁₁ =-10	24.497	100.81	
169	X ₁₀ =20; X ₁₁ =0	24.49	237.24	

Table 4-3: Results Before approximation

After approximation:

	Best Scenario	Weight of the car	Computational time in minutes
Minimum found without Approximation	X ₁₀ =15; X ₁₁ =-15	24.49	237.24
Minimum after Approximation	X ₁₀ =20.81; X ₁₁ =-2.83	24.62	52

Table 4-4: Results after approximation

4.8 Exploring the hypothesis of risk surfaces:

Originally, the δ chosen by the authors for this problem is 30mm. As explained earlier, if the selected impact point is at coordinates (0, 0), the hitting height and hitting position can be within a range of $-\delta$ to δ from the impact point. Hence, earlier the barrier hitting point can be anywhere above or below the selected impact point within a 30mm range. But by restricting the movability of the barrier by confining the hitting region to single direction (horizontal or vertical) the hypothesis is explored further.

Case 1

Assume x_{11} as 0. Hence, the movability of barrier is restricted in horizontal direction i.e., the barrier can only move in vertical direction. x_{10} ranging from -30 to 30 and x_{11} being 0, we discretize the epistemic variable x_{10} and apply the approach.



Figure 4-18: x₁₀ є [-30,30] & x₁₁=0

Before approximation the minimum risk is at scenario $x_{10}=15$ and $x_{11}=0$ from among the scenarios, and after approximating and the curve and optimizing (using NLPQ) it the risk at $x_{10}=19.28$ and $x_{11}=0$.

Case 2:

Considering x_{11} as 30 and x_{10} ranging from -30 to 30; before approximation the minimum risk is at scenario (0, -30) and after approximating the curve and finding the minimum using NLPQ the minimum is at (-4,-30).



Figure 4-19: $x_{10} \in$ [-30, 30] & x_{11} =-30

Case 3:

Confining x_{11} to -30 and x_{10} ranging from -30 to 30; before approximation the minimum risk is at scenario (15, 30) and after approximating the curve and finding the minimum using NLPQ the minimum is at (22,30).



Figure 4-20: x₁₀ є [-30, 30] & x₁₁= 30

Since, there is not much variation in the risk values of scenarios in the risk surfaces (presented in the previous section) and risk values of scenarios in risk curves presented in this section and also there is not much difference in the coordinates of scenarios values which have minimum risk, the credibility of the risk surface as a function of epistemic uncertain variables is valid for this problem.

5 CONCLUSION AND FUTURE WORK

The main idea behind the research work presented in the thesis is to provide a step wise procedure that aids engineers as well as decision makers to make decisions under uncertainty. Many methods in the literature have been dealing with uncertainties but very few of them consider after effects of violation of a design and the risk associated with such a decision as an additional criterion in design selection. The method proposed by researchers at Clemson University discussed in the thesis not only considers reliability percentage of a design but also considers after effects of its violation during the design selection process.

To begin with, for a desired reliability percentage, the problem is solved for few scenarios (combination of epistemic variables) and a reliable design is computed at each scenario. For every scenario's reliable design, the chances of violation of that design with respect to all the constraints at other scenarios are computed. The after affects of violation are also considered during the calculation of these chances. The scenario and its respective reliable design which has least chances of violation are preferred in deciding a solution. However, the more the epistemic variables are, and the finer the discretization of these epistemic variables, the more the problem becomes computationally expensive in this approach because, the problem has to be solved at each combination of these discretized variables. The computational burden could be

reduced by selecting few scenarios, which capture the behavior of risk as a function of epistemic variables, in order to estimate the problem behavior and interpolating the behavior at the rest of the scenarios. For this purpose surface approximation techniques are employed in this thesis.

Before selecting an approximation technique, many methods were tested for their accuracy using different functions. However, depending on the nature and environment of the problem, the second order Kriging method is selected to approximate the risk. To implement the Kriging approximation technique a toolbox named DACE is chosen after testing its accuracy using twenty five different functions.

The main idea is to identify the scenarios which have low risk values and find the best among them. Hence a plausible attempt is made by approximating the risk values only as a function of epistemic uncertain variables. This attempt is subjective because of the nature of the problem.

In summary, the first chapter discusses how uncertainty is defined in different fields and how is it distinct in the field of engineering. It explains how to recognize the sources of uncertainty how uncertainties are classified in literature. It also explains the uncertainty modeling techniques present in the literature and how they model the uncertainties. Then expands on how is risk different from uncertainty in engineering design. Chapter one concludes by presenting the motivation behind this research. Chapter two elucidates the methodology that is proposed by researchers at Clemson University. In chapter three, an application

problem is presented to explain and test the methodology. Chapter four explains the technique which is employed and explored to make the methodology (proposed in chapter two) more computationally efficient.

An approximated surface, as a function of the epistemic variables is generated, which has not yet been attempted in the literature. The validity of the technique, for this particular problem, is tested by approximating risk surfaces using various numbers of scenarios. Since the risk is evaluated for the solution at each scenario, and implicitly the risk is a function of the epistemic variables. This hypothesis has to be further validated, but it is explored in this work on the specific example described in chapter three.

However, advantages are obtained at some cost; there is a scope for improvement for this work in the following areas: step size selection and scenario selection. There may be a better way in selecting the step size during the process of tightening a constraint. Rather than selecting choosing the scenarios in an arbitrary way if there can be a way to choose scenarios that captures most of the critical points of the risk surface computational burden can be reduced even more.

The main take away from this work are a stepwise procedure that helps in handling uncertainty in a systematic way, handling computationally expensive problems involved more number of epistemic uncertainties.

APPENDICES

The following are the other functions that are used to test the tool box:

S.No	Equations	Variable bounds	Untried point	Original value	Dace value	Percentage error
1.	$r = x^3 + y^3 + x^2 + y^2 + x + y$	x ε [-5,5], γ ε [-5,5]	(4,5)	239	232.2921	2.81
2.	$r = x^3 + y^3 + x^2 y^2$	x ε [-5,5], γ ε [-5,5]	(4,5)	589	588.0559	0.1%
3.	Easom's function	x ε [-5,5], y ε [-5,5]	(4,4)	-0.0979	-0.0817	16.49%
4.	Michalewicz's function	х ,у є [1.5,2.5]	(2,2)	-0.3702	-0.3942	6.51%
5.	Goldstein price function	х, у є [-3,3]	(0,-1)	3	3.4680	15.6%
6.	r= xy- x ² y ²	х, у є [-3,3]	(2,2)	12	-13.5376	12.81%
7.	$r = x^2 + y^2$	х, у є [-3,3]	(2,2)	32	32	0%
8.	r=2sin(x)+5sin(y)	х, у є [-3,3]	(2,2)	6.3651	6.3651	0%
9.	$r = x^3y + xy^3$	x, y є [-3,3]	(2,2)	32	31.15	2.64%
10.	$r = x^3 + y^2 - xy$	x, y є [-3,3]	(2,2)	8	8.01	1.9%



Function1:

Figure 5-1: Before Approximation



Figure 5-2: After approximation





Figure 5-3: Original Function



Figure 5-4: After approximation



Function 3:

Figure 5-5: Original function



Figure 5-6: After approximation





Figure 5-7: Original function



Figure 5-8: After Approximation

Function 5:



Figure 5-9: Original function



Figure 5-10: After approximation

Function 6:



Figure 5-11: Original Figure



Figure 5-12: After Approximation





Figure 5-13: Original function



Figure 5-14: After approximation





Figure 5-15: Original Function



Figure 5-16: After approximation

Function 9:



Figure 5-17: Original Function



Figure 5-18: After approximation

Function 10:



Figure 5-19: Original function



Figure 5-20: After approximation

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