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Development of Anti-Fouling, Anti-Microbial Membranes by Chemical Patterning

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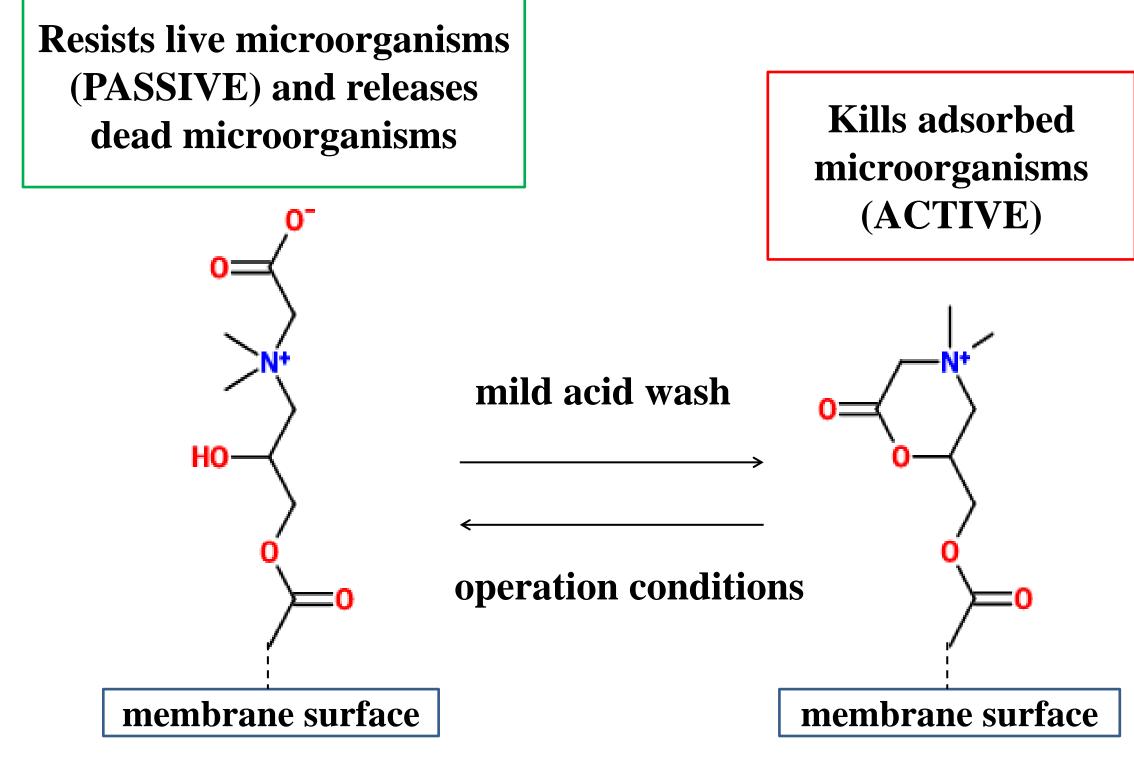
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Introduction

• Over 1 billion people lack access to clean drinking water.

- Treatment of impaired waters exposes membranes to feed waters containing biological and abiotic species, which leads to fouling and loss of membrane productivity over time.
- Fouling is one of the largest costs associated with membrane processes in water treatment.

Combining chemical coating (Figure 1) and patterning (Figure 2) will yield membrane surfaces that are **more** effective at fouling control than either method alone.



Reversible coating chemistry. **Our strategy differs** Figure fundamentally from most other surface modification strategies that rely solely on passive control or active control (e.g., adding biocides).

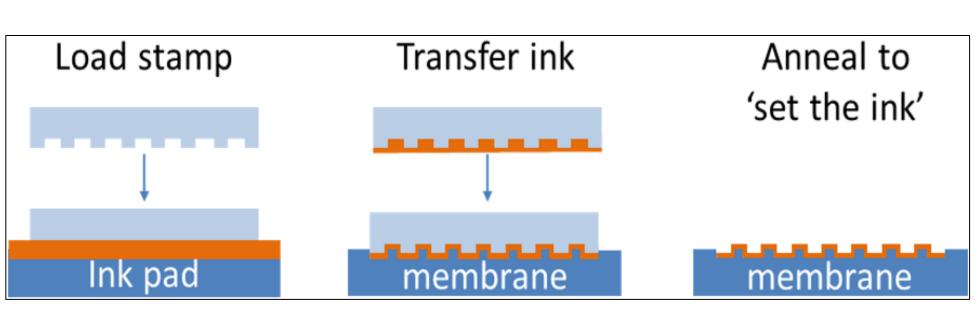


Figure 2. Methods of combining chemical coating and patterning on a membrane surface by deformation (i.e., embossing) of the membrane substrate. Test ink is a poly(ethylene glycol) diglycidyl ether solution in water.

Enabling Chemistry H-CI H (1) NaHCO₃ in water, (1) TFA, rt, 2 hrs; rt, 1 hr, extract precipitate in with CHCl₃ twice diethyl ether 2) $Zn(BF_4)_2 * 6H_2O$, (2) Amberlite IRAmicrowaves 400 (OH) form in (140°C), 2 hrs HOwater, ice bath, HO-0.5 hrs (3) Washed by CH_2CI_2 three times and freeze-dried **CB-OH CB-tBu** (3) CH₃I, rt, 6 hrs

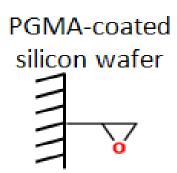
Development of Anti-Fouling, Anti-Microbial Membranes for Wastewater Treatment

Overall Project Objectives

- Prepare and characterize membranes with surfaces that can switch reversibly between passive and active modes
- Evaluate surface chemistry effects on membrane performance
- Evaluate anti-fouling, anti-microbial function of membranes
- Prepare membranes that are patterned uniformly with chemical coatings that are chosen to limit fouling
- Evaluate the effects of patterning on membrane performance
- Evaluate the anti-fouling function of the chemical patterns

Surface Modification Fundamentals

Scheme 1 illustrates the surface modification strategy that uses surface-initiated ATRP



Scheme 1

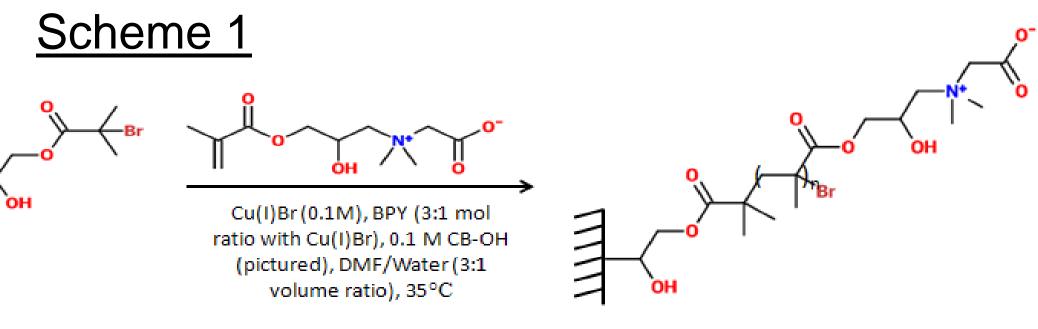
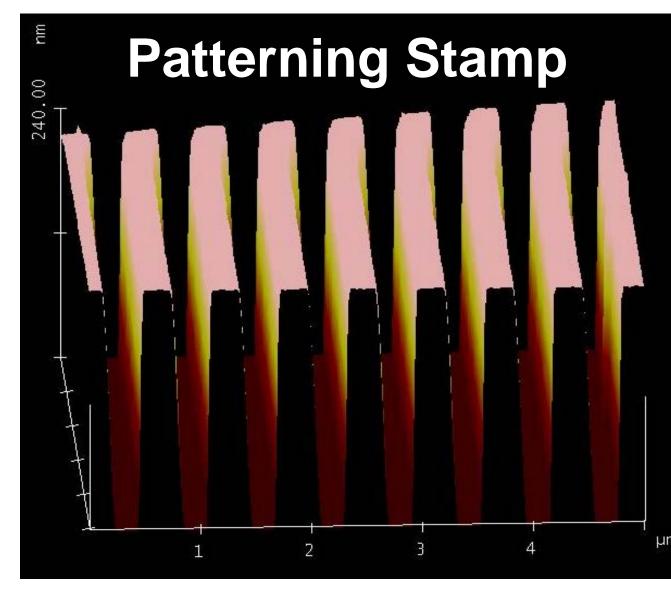
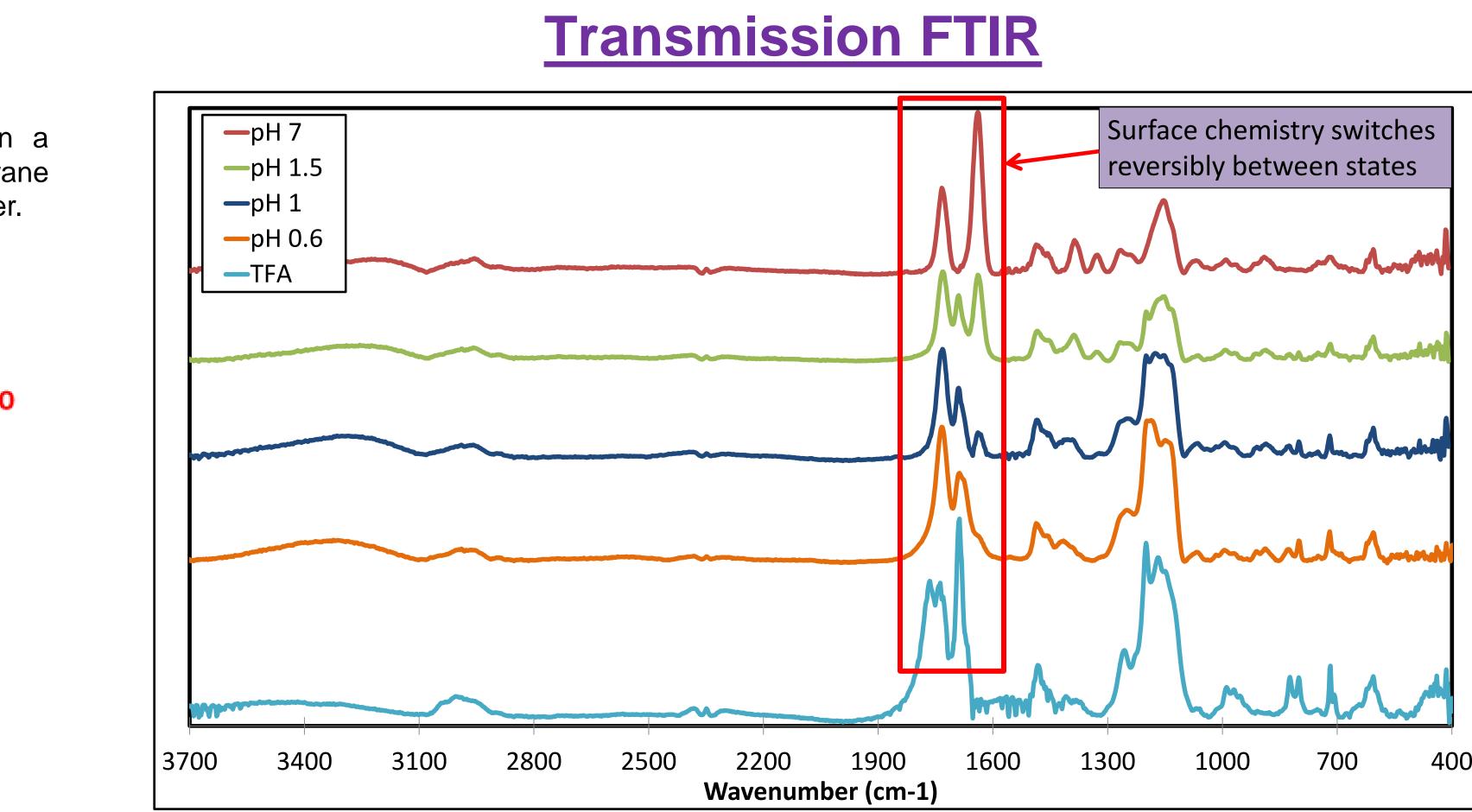


Figure 3 illustrates the surface modification strategy that uses a stamp.

2-bromo-2-meth

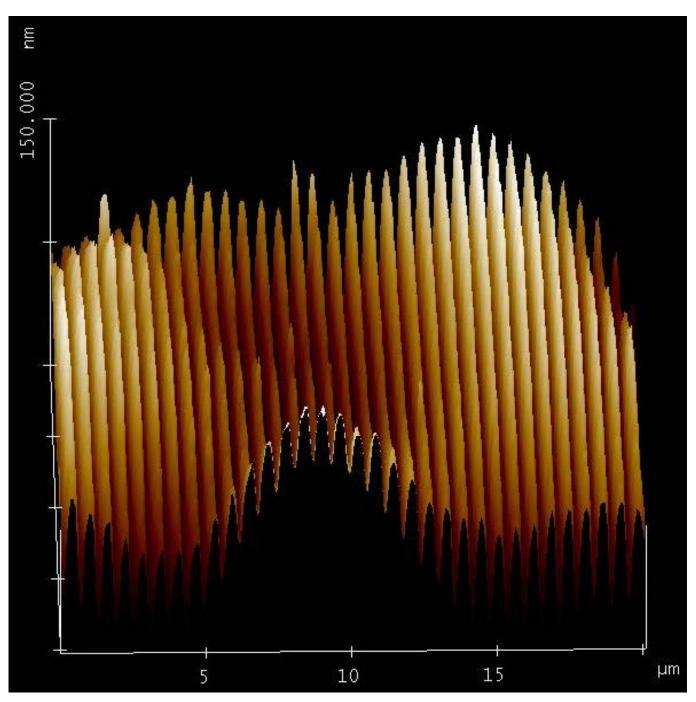
propionic aci [BPA] (100°C





- Figure 3. Surface morphology of a linear silicon nanostamp used for patterning membrane surfaces.
- In this example, the stamp dimensions are: Period: 625nm Line width: 215nm Groove depth: 250nm

Atomic Force Microscopy Images



No reaction, 60°C, 30 min

Figure 4. Effectiveness of creating a pattern on the membrane while deforming the membrane substrate. Common scale is 20 μ m × 20 μ m × 150 nm. The left image has an average channel height of 51 ± 19 nm, while the right image has an average channel height of 67 ± 11 nm.

Summary of Current Work

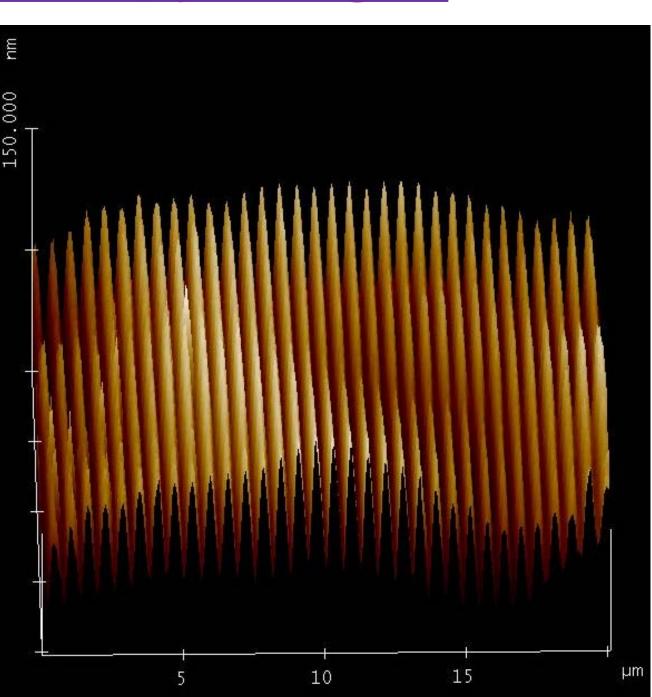
- CB-OH was synthesized successfully
- Polymerization of CB-OH was successful from silicon substrates
- FTIR showed successful, reversible switching between CB-OH and CB-Ring PEGDE test ink was successfully patterned onto membranes

possible effect on switching pH

- Perform polymerization from glass and QCM sensors for bacterial deposition and release studies
- Perform polymerization from NF and RO membranes and test performance. Develop polymeric stamp for patterning membranes
- Test fouling performance with colloidal particles and proteins
- Investigate effectiveness of different patterns and chemical coatings

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50 wt%, 60°C, 30 min

Future Work

✤ Vary initiator density and measure resulting polymer chain densities and

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