

A pH-responsive drug delivery matrix from an interpolyelectrolyte complex: preparation and pharmacotechnical properties

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Interpolyelectrolyte complexes, which constitute a type of polymeric material obtained through the self-assembly of oppositely charged polymers, exhibit interesting properties for use in the design of smart matrices for drug delivery. In the present study, a stoichiometric interpolyelectrolyte complex (SIPEC) composed of Eudragit E® and Eudragit® L100 was obtained at pH 6.0 and characterized and evaluated as a hydrophilic matrix for dexibuprofen. The formation of a SIPEC was monitored by ζ -potential measurements and characterized using infrared spectroscopy, thermal analysis, and scanning electron microscopy. The results indicated that a SIPEC obtained under these conditions can be used as a matrix for controlling the release of dexibuprofen and exhibit a pH-triggered release.

Keywords: Interpolyelectrolyte complex. Pharmacotechnical properties. Dexibuprofen. Controlled release. Hydrophilic matrix.

INTRODUCTION

Interpolyelectrolyte complexes (IPECs) are self-assembled materials formed in aqueous medium by two oppositely charged polyelectrolytes. IPECs exhibit interesting properties for use in pharmaceutical applications as polymeric drug carriers with controlled release, micro- and nanoencapsulation of biologically active substances, preparation of biodegradable and biocompatible membranes, and the design of systems for the delivery of proteins and genes (Devi, Maji, 2009; Bawa *et al.*, 2011; Arora *et al.*, 2011; Ramasamy *et al.*, 2014; Čalija *et al.*, 2013; Pergushov *et al.*, 2013). Although these macromolecular complexes are mainly stabilized by electrostatic interactions between oppositely charged ionic groups on polymers, interactions such as hydrogen bonding, Van der Waals, and hydrophobic forces also contribute to their formation (Lankalapalli, Kolapalli, 2009).

IPECs are obtained by blending aqueous solutions of the corresponding polyelectrolytes. Their formation is favored by entropy gain afforded by the release of low-molecular-weight counter-ions upon complex formation. Thus, the structure and properties of IPEC depends on the characteristics of the polymers (charge density and molecular weight) and presence of other functional groups (hydrophobic moieties) and are affected by preparation parameters (concentration of polymers) and physicochemical properties of the solution (pH, ionic strength, and temperature) (Fukuda, Kikuchi, 1979; Petrov, Antipov, Sukhorukov, 2003; Pergushov, Buchhammer, Lunkwitz, 1999; Kayitmazer, 2016). Given that IPECs do not always correspond to equilibrium structures because of the polymeric nature of the components, their properties are also be affected by other experimental variables, such as stirring speed and blending order (Kabanov, 1994).

Non-stoichiometric and stoichiometric complexes can be formed depending on the molar ratio of cationic to anionic groups. In the first case, the resulting complex contains an excess of one of the polyelectrolytes, thereby conferring the formed particle with surface charge and, in consequence, colloidal stability. By contrast, in a stoichiometric complex, positive and negative charges

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are mutually neutralized, and most of the formed particles precipitate due to colloidal instability (Kramarenko, Khokhlov, Reineker, 2006). When the polyelectrolytes are a weak acid and a weak base, their ionization degree will depend on the pH of the medium, allowing for tailoring of the composition of the resulting complexes, as well as colloidal stability (Petrov, Antipov, Sukhorukov, 2003). For instance, the combination of poly(butyl methacrylate-*co*-(2-dimethylaminoethyl) methacrylate-*co*-methyl methacrylate) (EUE) and poly(methacrylic acid-*co*-methyl methacrylate) (EUL) exhibits a weak acid and basic character attributed to the presence of methacrylic acid and 2-dimethylaminoethyl methacrylate monomers, respectively. At a given pH value, both polymers are oppositely charged, thus facilitating the formation of IPEC with different compositions.

This work aims to prepare a stoichiometric interpolyelectrolyte complex (SIPEC) composed of EUE and EUL, determine its physicochemical properties, and study the viability of its use as a hydrophilic matrix for the controlled release of dexibuprofen. In this study, several properties of pharmacotechnical interest, such as moisture sorption, swelling behavior, and powder flowability, of the SIPEC were characterized.

Dexibuprofen, also known as (S)-(+)-ibuprofen, is the most active enantiomer of ibuprofen that shows distinct advantages relative to the racemic mixture. The effectiveness of dexibuprofen as an analgesic and anti-inflammatory drug is hampered by its poor solubility in water, which results in low bioavailability. Despite numerous reports on the development of delivery systems for ibuprofen, the systems cannot be suitable for dexibuprofen due to differences between their physical properties, such as solubility and crystallinity (Leising *et al.*, 1996; Zhang *et al.*, 2011; Kamari, Ghiaci, 2016; Aukunuru, Chinnala, Guduri, 2009; Padula, Nicoli, Santi, 2011; Patel *et al.*, 2013; Zhu, Sham, 2014). Dexibuprofen is a weak acid and is thus partially deprotonated at pH values close to the intestinal values. A SIPEC seems to be a promissory matrix to control dexibuprofen solubility due to the feasibility of establishing both hydrogen bonds and electrostatic interactions.

EXPERIMENTAL SECTION

Material

Dexibuprofen was kindly supplied by Tecnoquimicas Bogota D.C. (Lote C102-1203021M). Eudragit® EPO, composed of poly(butyl methacrylate-*co*-(2-dimethylaminoethyl) methacrylate-*co*-methyl

methacrylate) with a monomer molar ratio of 1:2:1 (EUE), and Eudragit® L100, composed of poly(methacrylic acid-*co*-methyl methacrylate) with a monomer molar ratio of 1:1 (EUL), were provided by Almapal Bogota, Colombia. Glacial acetic acid (CH₃COOH) from Merck, sodium hydroxide from Panreac Quimica S.A., and potassium monoacid phosphate from Mallinckrodt were used as received. All assays were carried out using deionized water (conductivity <18 µS cm⁻¹).

Determination of specific amount of amine and carboxylic acid group in polymers

The specific amount of amine and carboxylic groups (mmol/g) on EUE and EUL was determined by titration with 0.10 M perchloric acid and 0.10 M NaOH, respectively, according to a previously described procedure (Medicines, 2012; Baena, Manzo, 2011).

Determination of SIPEC Composition

For determining the ratio of polymers at which the stoichiometric complex is obtained, IPECs with the composition shown in Table I were prepared based on a procedure published by Moustafine *et al.* (2005). The corresponding amounts of EUE and EUL were initially dissolved in 0.1 M CH₃COOH and 0.1 M NaOH, respectively. The pH of both solutions was adjusted to 6.0 by adding 0.1 M NaOH in the case of EUE and 0.1 M CH₃COOH for EUL. Afterward, the solution of EUE was added to the corresponding solution of EUL, and the mixture was stirred at 580 rpm for 2 h at room temperature.

For recovering the solid complex, the suspensions were centrifuged at 6500 rpm for 1 h. The resulting solid was dried at 45 °C for 48 h, rinsed with deionized water, and dried again at the same temperature for 24 h. The largest aggregates were removed using a sieve mesh #60.

TABLE I - Interpolyelectrolyte compositions

Sample	EUL weight (mg)	EUE weight (mg)	Mol ratio of amine to acid
IPEC25	50.0	22.2	0.25:1
IPEC50	50.0	44.4	0.50:1
IPEC75	50.0	66.7	0.75:1
IPEC100	50.0	88.8	1:1
IPEC125	50.0	111.0	1.25:1
IPEC150	50.0	133.2	1.50:1
IPEC200	50.0	177.6	2:1
IPEC250	50.0	222.0	2.5:1

Standard procedure for the preparation of a SIPEC

The best experimental conditions to prepare a SIPEC with composition as determined as previously described, were determined using Taguchi experimental design. The starting solution of the corresponding precursors were prepared as described above. According to the experimental design, the highest SIPEC yield and water retention were achieved when EUE solution was dropped to the EUL solution at the mixing temperature and stirring speed of 25 °C and 580 rpm, respectively. The SIPEC was separated from the resulting solution after 2 h and processed as indicated.

Characterizations

Zeta potential measurements

The measurements were carried based on the methodology early reported by Ciani *et al.* (2004). In a typical protocol, the colloidal dispersion prepared was diluted to 100.0 mL. The values were directly measured in a Zetasizer Nano Z (Malvern), which employs the Hemholtz–Smoluchowski method based on electrophoretic mobility, and each one of the reported values corresponds to the average of five measurements of three different samples.

Infrared analysis

Two milligrams of each sample was dispersed in 100 mg of KBr, which was thoroughly homogenized and pressed to obtain thin discs. The spectra were acquired by transmittance in a Thermo Scientific Nicolet iS10.

Thermal analyses

Thermogravimetric analysis (TGA) was performed in a Mettler Toledo TGA 1 STAR[®] system. In a typical experiment, the thermogram was acquired through heating the sample from room temperature to 800 °C at 10 °C/min under nitrogen flow (50 mL/min).

DSC analysis run was acquired via differential scanning calorimetry (DSC) in a Mettler Toledo DSC 1 STAR[®] system. The samples were heated from room temperature to 100 °C at 30 °C/min, and then cooled to –20 °C. Finally, the thermograms were acquired from –20 °C to 200 °C heating at 10 °C/min.

Pharmacotechnical characterizations

Powder size and morphology

Powder size and distribution were measured using

an optical microscope G380 (UNICO) equipped with a Moticam 2000 camera. The reported values correspond to 500 measurements obtained using the software Motic Images Plus 2.0. The morphology of SIPEC and the corresponding individual components were characterized by scanning electron microscopy (SEM). The images were acquired in a JEOL JSM–6490LV microscope at 20 kV. Prior to the analysis, the samples were sputter coated with gold, and the images were collected at 15kV using secondary electrons.

Bulk and Tap Densities

These parameters were determined following the procedure described in USP 37 (2008). For determining bulk density, the amount of the powder necessary to fill up a 5.0 mL graduated cylinder was weighed, and the ratio mass/volume was directly calculated. For tap density, the cylinder containing a given amount of powder was tapped 1000 times using a Powder Tapped Density Tester (Tap Density). The volume of the sample was read and used in the calculation.

Moisture sorption isotherms

Equilibrium moisture isotherms of EUL, EUE, and SIPEC were determined in the range of 32% to 96% relative humidity (RH). RH was controlled using saturated salt solutions, and 32%, 66%, 76%, and 96% RH were achieved using saturated solutions of MgCl₂, CaCl₂, NaCl, and Na₂SO₄, respectively. Prior to the analysis, the powder was dried at 45 °C for 48 h. Sorption experiments were conducted at 19.0 °C ± 0.5 °C, and three specimens were analyzed for each sample at seven different times, namely, (1, 3, 6, 9, 24, 48, and 72 h, to detect equilibrium conditions according to methodology reported by Callahan (Callahan *et al.*, 1982).

Water sorption capacity

A 200 mg portion of the corresponding material was pressed into small 13-mm discs under 50 psi for 15 s. The specific volumetric water sorption capacity, taken as the volume of water uptake by mass unit of sample, was measured at pH value of 6.8 using an Enslin equipment following the methodology previously reported by Nogami *et al.* (1969)

Evaluation of *in vitro* release of dexibuprofen

On the basis of the methodology proposed by

Baena *et al.* (2011), 200 mg of SPEC and an equivalent amount of dexibuprofen were mixed mechanically and pressed under 50 psi for 1 min to obtain solid tablets. Dexibuprofen release from tablets was evaluated in a dissolution apparatus II (Hanson Research, USA). The experiments were carried out at $37.0\text{ }^{\circ}\text{C} \pm 0.5\text{ }^{\circ}\text{C}$, 100 rpm, and a total dissolution volume of 900 mL of phosphate buffer at pH 6.8. The release of dexibuprofen was determined for 8 h with sampling of 5.0 mL at 5, 15, 30, 60, 120, 180, 240, 300, 360, 420, and 480 min. The dissolution volume was kept constant by replacing the withdrawn volume with fresh medium. The concentration of dexibuprofen in the release medium was determined by UV-vis spectrometry at 264 nm by using a Shimadzu UV Spectrophotometer UV-1800 with a previously validated analytical methodology.

RESULTS AND DISCUSSION

SIPEC Preparation

In this work, EUE and EUL were used as cationic and anionic polymers, respectively. The corresponding specific amount of amino and carboxylic acid groups was determined by titration given at 5.6 and 3.23 mmol/g, respectively. EUL exhibits a weak acid characteristic due to the methacrylic acid units ($pK_a \approx 6.0$), whereas EUE presents a weak basic character due to 2-(dimethylamino) ethyl methacrylate ($pK_a \approx 7.5$). Therefore, charge density is dependent on the pH of media. In this study, the pH was fixed at 6.0 to guarantee their solubility and the charged state of the polymers. As shown in Schemes 1A and 1B, EUE and EUL are polymeric substances with molecular weight around 50 kDa. In addition to bearing hydrophilic groups, the polymers also present hydrophobic segments whose interaction contributes to both stabilizing the complex and allowing the absorption of hydrophobic molecules.

For determining the molar ratio of EUE/EUL necessary to obtain a stoichiometric complex, the

compositions listed in Table I were analyzed. The resulting colloidal dispersions were characterized by zeta-potential measurements with the corresponding values shown in Figure 1 as a function of the ratio of cationic to anionic groups. When the molar ratio of EUE to EUL were below 0.75, the resulting coacervates form negatively charged colloidal particles, indicating an excess of carboxylic anions. However, at molar ratios exceeding 0.75, the resulting colloidal particles exhibit a positive charge owing to the excess of $-\text{NH}^+$ groups. When the molar ratio of EUE to EUL is about 0.75, the zeta potential approximates 0 mV, indicating that amine and carboxylate groups are nearly stoichiometrically balanced. At this composition, macrophase separation was also observed, allowing the complex to be removed from aqueous solution by filtration.

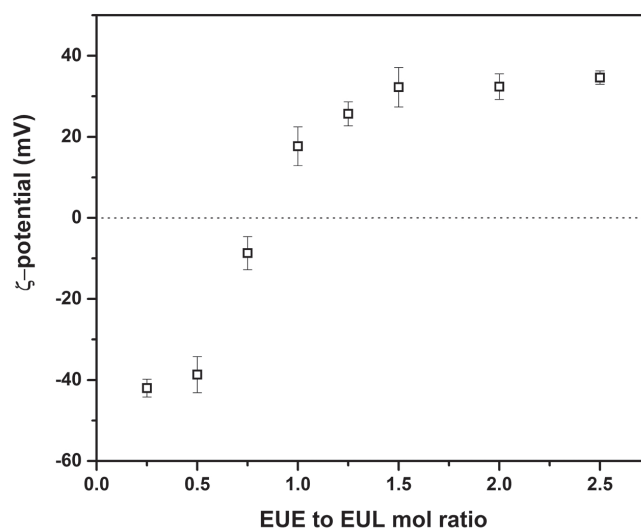
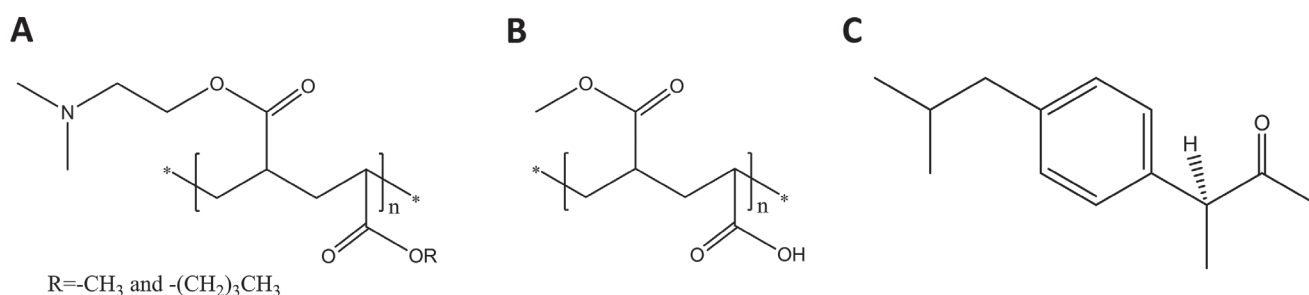


FIGURE 1 - Variation of ζ -potential as a function of IPEC composition.

A complex obtained with a molar ratio EUE to EUL of 0.75 and utilizing the optimum conditions was used for the subsequent characterization. Initially, this SIPEC was analyzed by Fourier transform infrared spectroscopy,



SCHEME 1 - Chemical structure of A. EUE, B. EUL, and C. Dexibuprofen.

and the corresponding spectrum was compared with the individual components and a physical blend of the components with identical composition (Figure 2A). While the physical blend shows the characteristic signals of both polymers (Moustafine, Kemenova, Van den Mooter, 2005; Moustafine, Zaharov, Kemenova, 2006), the SIPEC spectrum reveals several differences. A shoulder around 1557 cm^{-1} , which was absent in the spectra of the individual components or in the blend, is related to the interaction of carboxylate ions with positively charged amino groups.

Not all amine groups on EUE are ionized and interacting electrostatically with carboxylate groups owing to their weak basic characteristic (Moustafine, Zaharov, Kemenova, 2006; Diaz, Perez, 2015) and their trapping into hydrophobic polymer domains that further decrease their basicity (Moustafine, Kemenova, Van den Mooter, 2005). Hence, a marked reduction of signals at 2776 cm^{-1} to 2884 cm^{-1} in comparison with those of the physical blend and EUE indicates that non-charged amine groups on SIPEC are almost extinguished. In addition, the appearance of a weak signal at 2781 cm^{-1} (Figure 2B), which does not correspond to vibrations of individual components, suggests that non-ionized amine and carboxylic acid groups interact through the formation of hydrogen bonds.

The DSC thermograms of EUE, EUL, SIPEC, and a physical blend with the same composition are shown in Figure 3. EUE and EUL present glass transitions at $46\text{ }^{\circ}\text{C}$ and $71\text{ }^{\circ}\text{C}$, respectively. The lowest T_g of EUE is due to the presence of butyl-methacrylate units, which confers

flexibility to the polymer segments. Similarly, the high T_g of EUL reveals a decrease in segmental mobility due to the presence of stiff methyl methacrylate units and to intermolecular hydrogen bonding that involves pendant carboxylic acid groups (Van Krevelen, Te Nijenhuis, 2009). The SIPEC exhibits a single glass transition at $80\text{ }^{\circ}\text{C}$, indicating the miscibility of the polymers owing to the favorable ionic interactions (Pérez, Sierra, López, 2008). Presumably, T_g is larger than the corresponding value for individual components owing to electrostatic interactions responsible for the formation of the complex that reduces global mobility; however, other interactions, such as hydrogen bonds involving non-ionized groups and hydrophobic interactions, can also contribute to increased polymer entanglement. By contrast, the physical blend only shows T_g associated with EUE. The absence of transition associated to EUL may be due to its minor concentration in the blend and the glass transition for this individual polymer occurring in a broad temperature range.

EUL, EUE, their physical blend, and a SIPEC were analyzed by TGA, and the resulting plots are shown in Figure 4. EUL presents two degradation stages: the first at $300\text{ }^{\circ}\text{C}$, which corresponds to a loss of 26 wt.% and is attributed to the loss of 2-dimethylaminoethyl moieties from DMAEMA units; the second degradation observed at $432\text{ }^{\circ}\text{C}$ is attributed to the breakdown of the remaining structures to CO_2 and other carbonization products (Roy *et al.*, 2013). EUL profile presents a single degradation characteristic of methacrylate-based polymers (Manring, 1991). Both the physical blend and the SIPEC present

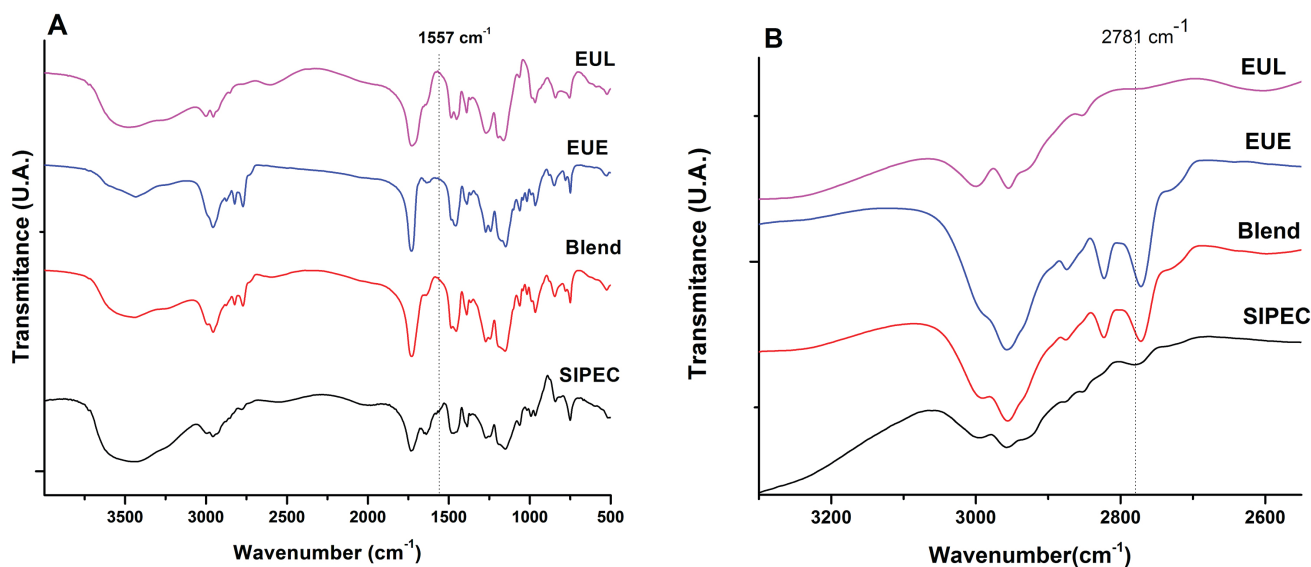


FIGURE 2 - A) Infrared spectra of the stoichiometric complex, a physical blend, and the individual components, and B) spectra zoom in the wavenumber range of 3300 cm^{-1} to 2650 cm^{-1} .

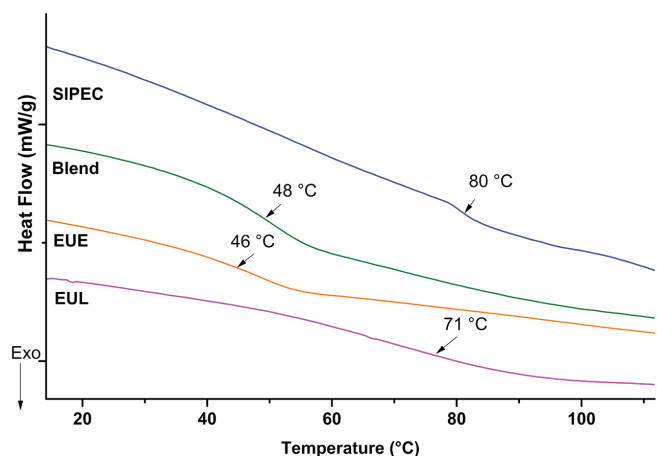


FIGURE 3 - DSC thermograms for individual polymers, SIPEC, and a physical blend with the same nominal composition.

two degradation temperature levels corresponding to the decomposition of both constituents. In both samples, the first loss, which is associated to the decomposition of DMAEMA units and corresponding to approximately 19 wt.%, indicates that the complex and the physical blend present similar compositions; this finding is in good agreement with the high yield observed during preparation. The maximum degradation rate of the first loss on SIPEC occurs at lower temperature than the corresponding phenomena for EUE and the physical blend (Figure 4 inset). The interaction between amine and carboxylic groups decreases the breakdown energy and concomitantly increases molecular free volume and facilitates the diffusion of low-molecular-weight pyrolysis products.

Pharmacotechnical properties

Figure 5 presents SEM images of EUE, EUL, and their corresponding SIPEC. According to the images, the self-assembly of EUE forms amorphous particles with a broad size distribution, whereas EUL is in the

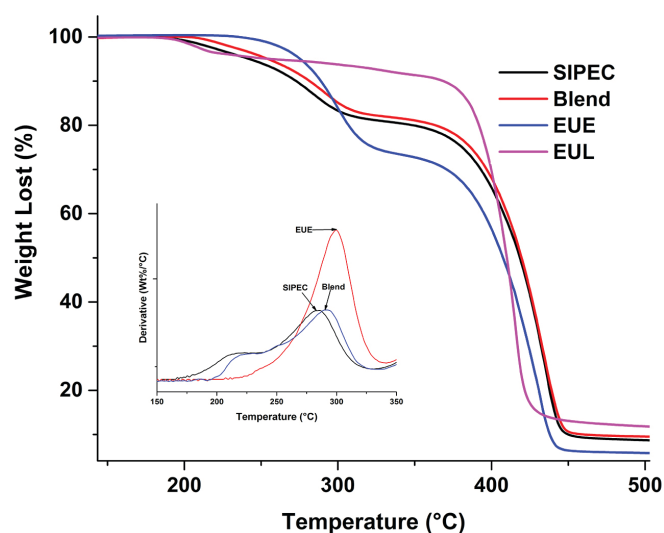


FIGURE 4 - TGA thermograms of the SIPEC, the physical blend, and the corresponding individual components. Inset shows weight derivative as a function of temperature for the first loss exhibited by samples.

form of rough spherical particles. The SIPEC complex is composed of large amorphous particles. Sizes of the particles measured employing optical microscopy are listed in Table II.

TABLE II - Particle size and distribution obtained from optical microscopic analysis

	Average diameter(μm)	Cumulative relative frequency (90% of Particles)
EUE	12	3-16 μm
EUL	23	8-24 μm
SIPEC	96	14-139 μm

Table III lists the values of bulk and tap density of the individual precursor and the corresponding SIPEC. Density is closely related to particle morphology, size,

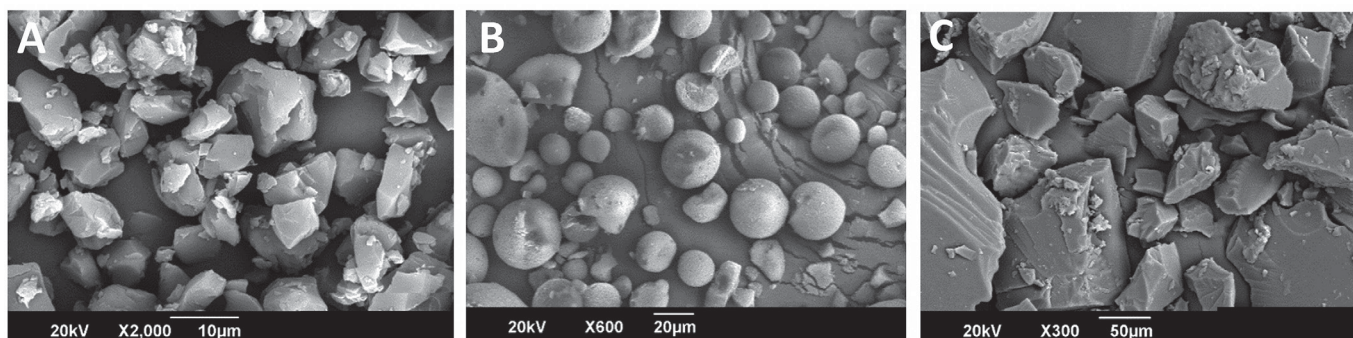


FIGURE 5 - SEM images: A) EUE, B) EUL, and C) SIPEC.

TABLE III - Density and flow properties

Sample	Density (kg/m ³)		Carr's index	Hausner Index
	Bulk	Tap		
SIPEC	567.2 ± 0.5	698.0 ± 4.6	18.7	1.23
EUL	457.1 ± 3.6	543.1 ± 7.8	15.8	1.19
EUE	287.5 ± 6.1	325.4 ± 17.0	11.6	1.13

distribution, and other intrinsic properties of the materials (Aulton, 2002; Singh, 2006). In solid state, the particles aggregate depending on their shape and size, leaving spaces for low-density materials. As seen from data shown in Table III, the lowest density corresponds to EUE owing to its small particle size, narrow distribution, morphology, and the presence of pores as deduced from the rough surface of the particles seen by SEM. The largest density of SIPEC correlates well with its broadest particle size distribution (Table II) and amorphousness.

The Carr's index, which is estimated as $[(\rho_{\text{tap}} - \rho_{\text{bulk}}) / \rho_{\text{tap}}] \times 100$, accounts for differences between apparent and tap densities. Carr's index characterizes the flow properties of the materials, with different intervals 5–10, 12–16, 18–21, and 23–28 indicating excellent, good, fair, and poor flow properties of the material, respectively (Carr, 1965). According to Carr's indexes given in Table III, both EUE and EUL and the SIPEC present good and fair flow properties, respectively (Kumar, de la Luz Reus-Medina, Yang, 2002; Bernal, Aragón, Baena, 2016).

By contrast, Hausner ratio of bulk to tap density and its relation to interparticle friction are shown on Table III. This ratio does not show significant differences in the evaluated samples given that all the cases approach 1.2, which indicates low interparticle friction and good flowability for SIPEC and for EUE and EUL. The lowest value obtained for EUE agrees with the presence of spherical particles.

The powder exposed to the atmosphere can adsorb moisture from the air, and the amount they adsorb is described by the equilibrium moisture sorption isotherm of the powder (Callahan *et al.*, 1982; Dalton, Hancock, 1997). Moisture sorption of SIPEC and the individual polymers was assessed in the experimental range of 32% to 96% RH. The resulting isotherms are shown in Figure 6A. The uptake of water by a solid is enhanced by establishing intermolecular interactions, such hydrogen bonds, ion-dipole, and dipole interactions, but not exclusively because the surface area of the particles and the presence of microporous and mesoporous are factors that influence water adsorption (Kontny, Grandolfi, Zografí, 1987; Rouquerol *et al.*, 2013).

In Figure 6A, EUE presents the lowest moisture absorption because DMAEMA units with low protonation degree present a hydrophobic character, as observed from the insolubility of PDMAEMA in alkaline aqueous solutions (Diaz, Perez, 2015). This behavior agrees with the early reported application of EUE as a protective agent of water-sensitive substances (Bley, Siepmann, Bodmeier, 2009). By comparison, EUL presents larger values of moisture sorption owing to the presence of more polar carboxylic acid groups and also to the minor particle size.

The most notable hygroscopic behavior observed for SIPEC can be attributed to the presence of ionized groups, which interact strongly with polar water molecules. A SIPEC resulting from cooperative interactions of polymeric counterparts can presumably present larger free volume, allowing the solid to host an increased number of water molecules. According to the classification based on water uptake proposed by Callahan, the SIPEC reported in this work can be classified as a slightly hygroscopic excipient (Callahan *et al.*, 1982) and act as a suitable excipient in pharmaceutical applications.

The swelling kinetic plots of SIPEC at three different pH values of 3, 4.5, and 6.8 are shown in Figure 6B. The plots reveal that the samples present an initial high swelling ratio during the first 2 h and is followed by a period of slow swelling. The swelling ratio evidently depend on the medium pH, with the largest value observed at pH 3.0, which also corresponds to the highest protonation degree of amine groups in the EUE. At pH 6.8 and 4.5, the SIPEC exhibits a similar swelling behavior, indicating that the swelling of SIPEC can be triggered by decreasing pH, which possibly indicate a stimuli-sensitive release behavior.

The release profiles of dexibuprofen employing the SIPEC and a physical blend of EUL and EUE as matrixes at pH 6.8 are compared in Figure 7. As observed, the SIPEC provides a controlled release of the drug for 4 h. By contrast, the release medium is saturated of dexibuprofen after 30 min when the physical blend is used.

The modified dissolution of dexibuprofen conferred by the SIPEC suggests that this substance interacts with the matrix through the formation of hydrogen bonds

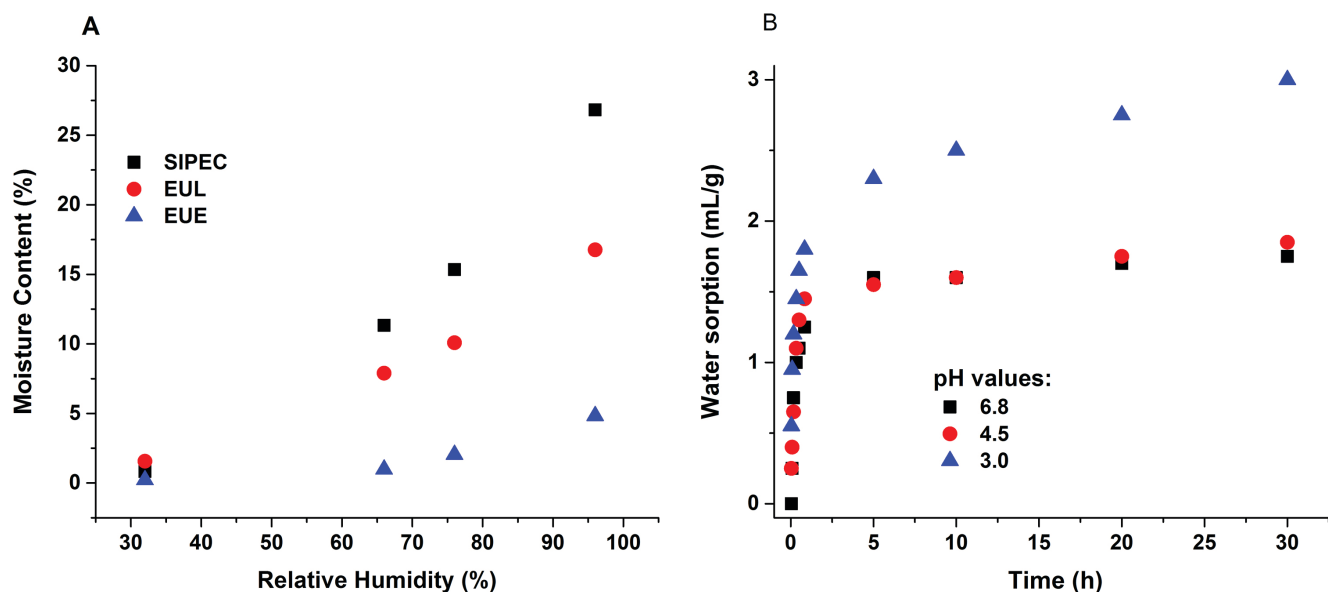


FIGURE 6 - A. Water sorption isotherms measured at $19\text{ }^{\circ}\text{C} \pm 1\text{ }^{\circ}\text{C}$ of EUE, EUL, and the corresponding SIPEC. B. Swelling kinetics of SIPEC measured at different pH values.

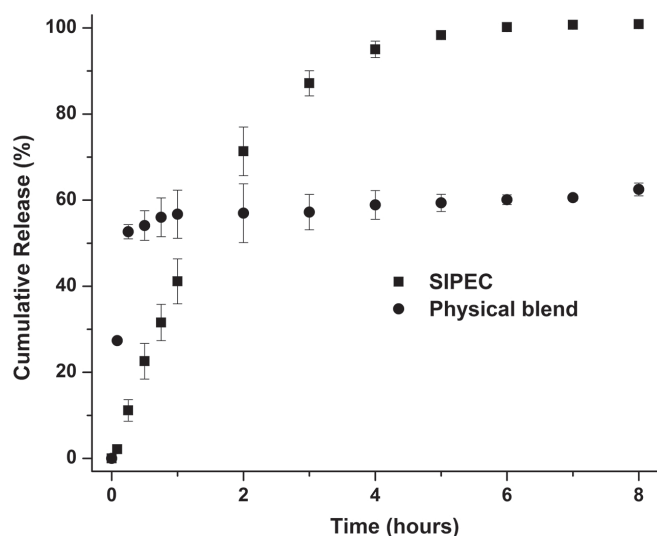


FIGURE 7 - Release profiles of dexibuprofen from a SIPEC and a physical blend of EUE and EUL as matrixes at pH 6.8.

with non-ionized amine and carboxylic acid groups, electrostatic interactions, and Van der Waals forces with hydrophobic domains. The occurrence of specific interactions between the drug and the matrix determines the kinetics of drug release, and strong interactions are related to low release rates (Peña *et al.*, 2016). In future research, improvement in release behavior exhibited by SIPEC matrixes will be addressed through the drug incorporation method. For instance, due to its acidic characteristic, dexibuprofen is partially deprotonated at pH 6.0, and its incorporation in colloidal state allows

electrostatic interactions with positively charged amine groups in the EUE.

CONCLUSIONS

A stoichiometric interpolyelectrolyte complex (SIPEC) composed of poly(butyl methacrylate-*co*-(2-dimethylaminoethyl) methacrylate-*co*-methyl methacrylate) (EUE) and poly(methacrylic acid-*co*-methyl methacrylate) (EUL) was prepared at pH 6.0. Its composition assessed by ζ -potential was 57 wt.% in EUE and 43 wt.% in EUL. According to pharmacotechnical characterization, the SIPEC presents good flowability, slightly hygroscopic behavior, and pH-dependent swelling. Furthermore, SIPEC can modify the solubility behavior of dexibuprofen. Thus, the SIPEC in this work exhibits potential for use in fabricating smart drug delivery systems.

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