## Tungsten-Bronze Ba<sub>2</sub>NaNb<sub>5</sub>O<sub>15</sub> and Layer-Structured Bi<sub>4</sub>Ti<sub>3</sub>O<sub>12</sub> Ferroelectric Thin Films

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## Abstract

Polycrystalline and epitaxial films of a layer-structured ferroelectric  $Bi_4Ti_3O_{12}$  (BIT) in perovskite phase and tungsten-bronze typed  $Ba_2NaNb_5O_{15}$  (BNN) have been deposited on sapphire and alumina substrates by ECR plasma and RF magnetron sputtering using a sintered ceramic target. The substrate temperature higher than 550°C was necessary to grow BIT films in the perovskite phase without post thermal annealing. BIT films were epitaxially grown on C, A and R surfaces of a sapphire single crystal. The deposition ratio of BNN film (Ba: Na: Nb) depended on the sputtering gas pressure. The dielectric, ferroelectric and optical properties of these films are discussed.

## INTRODUCTION

Recently, considerable attention has been centered on the development in film technologies of ferroelectric materials for many useful electronic and optical devices such as optical memory, display, non-linear, DRAM and nonvolatile memory devices (FRAM), because these materials have excellent dielectric, piezoelectric and optical properties. Presently, several attempts have been made to form layer structured ferroelectric  $Bi_4Ti_3O_{12}$  (BIT) and tungsten bronze typed ferroelectric  $Ba_2NaNb_5O_{15}$  (BNN) thin films by ECR and RF planar magnetron sputtering using a ceramic target. So far many electrical properties of the modified hotforging BIT ceramics have been mainly studied.<sup>1)</sup> It is known that RF sputtering enables the epitaxial growth of BIT film on single crystalline MgO substrates and the preferred orientation is c-axis on Si substrates<sup>2,3,4)</sup>. The present paper describes the epitaxial growth of BIT films on sapphire substrates by the ECR plasma sputtering, deposition of BNN films on  $Pt/Al_2O_3$  substrates by the RF magnetron sputtering method and dielectric, ferroelectric, optical and crystallographic properties.

## EXPERIMENTAL PROCEDURE

An electron cyclotron resonance (ECR) plasma sputtering apparatus (Sumitomo Metal

平成 5 年 10 月 15 日受理

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