

## Analysis of Thermodynamic Properties of Cu(In,Ga)Se<sub>2</sub> Thin-Film Solar Cells for Viable Space Application

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**Abstract:** The use of thin film solar cells for power generation when colonizing space stations is an interesting idea. Resisting harsh space environments and low power to mass ratio shows potential for the future application of thin film solar cell in future space application such as roll able solar blankets. Cu(In,Ga)Se<sub>2</sub> thin film solar cell are analyzed to determine their viability in space focusing on two modular aspects of emissivity and buffer lays. Findings and calculations showed how temperature affects the efficiency of solar cells and it could also be found how increasing their emissivity with different kinds of coatings can offset the loss in efficiency. Through the study of buffers, it was found that lower band gaps reduce the quantum efficiency of a solar cell. Therefore, ZnS with an energy band gap of 3.5eV will have the least amount of spectral absorption of higher wavelengths.

**Keywords:** Cu(In,Ga)Se<sub>2</sub>; CdS; buffers; emissivity; efficiency; temperature

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## 1. Introduction

In this meta study we will be identifying factors that have to be focused on before a cell can be viable for space application. The one such issue is thermal cycles and loads on solar cells in space. Reducing internal temperatures of solar cells will increase the efficiency, on way of reducing temperatures is emissivity. The study shows how the emissivity reduces the thermal loads on thermal cells in  $Cu(In,Ga)Se_2$  cells. The electrical performance of a  $Cu(In,Ga)Se_2$  cells have to compete with other flexible cells to be used in space, therefore the effect of recombination and buffer layers are studied showing high currents and ideal electrical properties are factors of buffer layers.

### 1.1 Solar Powered Satellites For Space Residence

On the Dec 18<sup>th</sup> 2018 International Space station will have been in Earth's orbit for 20 years [1]. This space vessel produces 120 kW allowing for temporary residence for a full crew of 6 people at a time[3]. This is the closest current example we have to a small-scale space residence, as we are at least a decade off permanent living within the Earth's orbit. Using this as an example, a full space station would require an expectational amount of energy for the permanent residency of a full team of scientists. This technology may one day be imperative to the survival of humanity, in the words of Stephen Hawking humanity would likely not survive another 1,000 years "without escaping beyond our fragile planet"[4].

### 1.2 Thermal Cycles

A solar panel satellite is considered a thermodynamic system that is closed and in equilibrium, with the sun and earth emitting a constant black body energy, from fission energy. Satellites that are in a close orbit of the earth will experience additional heat from optical reflection by large bodies of water and clouds act as interfaces (albedo). The amount of energy being radiated and absorbed is measured by the optical emissivity and absorption for the earth and solar panel satellite[3][5].

The Amount of total energy absorbed by the solar panel is the sum of total light absorbed on each side of the flat panel. Firstly, the amount of energy absorption by the front panel (solar cell), is the sun's solar flux per unit area as  $\alpha_{1,s}S \cos\theta$ , where the  $\alpha_{1,s}$ , is the absorption from the sun; plus, the total geometrical, incidence absorption of albedo radiation  $\alpha_{1,a}AY_I$ ; finally the geometrical, incidence absorption of earth's radiation  $\alpha_{1,e}EY_I$ . The total radiation of flexible polyimide backing sheet, is the geometric absorption of from the earth radiation  $\alpha_{2,e}EY_{II}$ , and albedo radiation on the backing  $\alpha_{2,a}AY_{II}$ . The radiation flux absorbed per area of a solar cell is:

$$Q_A = \alpha_{1,s}S \cos\theta + \alpha_{1,a}AY_I + \alpha_{1,e}EY_I + \alpha_{2,a}AY_{II} + \alpha_{2,e}EY_{II} \quad (1)$$

The amount of energy transferred as heat energy in the solar cell is in the condition of equilibrium, the black body emission energy of the unit and the energy converted into electrical energy is equal to the amount of energy being absorbed. This is given by the following equation:

$$T = \left[ \frac{(\alpha_{1,s}-\eta) \sin \theta + (\alpha_{1,a}A + \alpha_{1,e}E)Y_I + (\alpha_{2,a}A + \alpha_{2,e}E)Y_{II}}{(\epsilon_1 + \epsilon_2)\sigma} \right]^{0.25} \quad (2)$$

The temperature is determined by the amount of heat flux that the solar cell is exposed to  $Q_A$ , the amount of the heat that is rejected in the form of black body radiation, from the emission constant  $\epsilon$ . The thermal loads were study and it was found that the maximum flux from the sun in orbit was  $740W/m^2$  [6].

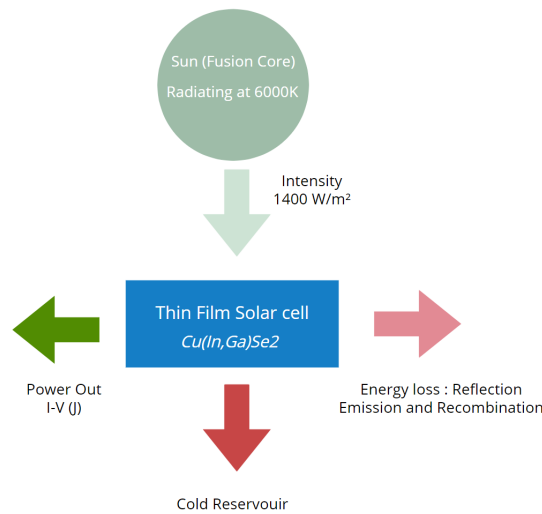


Figure 1: The thermodynamic of an isolated satellite.

### 1.3 Shockley-Quessier Limit

It is critical to determine the upper limit of power production for a solar cell. The total amount of incoming radiation that can be converted as electrical power is defined as the efficiency of the solar cell. The upper limit of efficiency for any thin film solar is definitively bound by a set of balanced equations and was determined that no single cell could ever go beyond 33% in 1961.

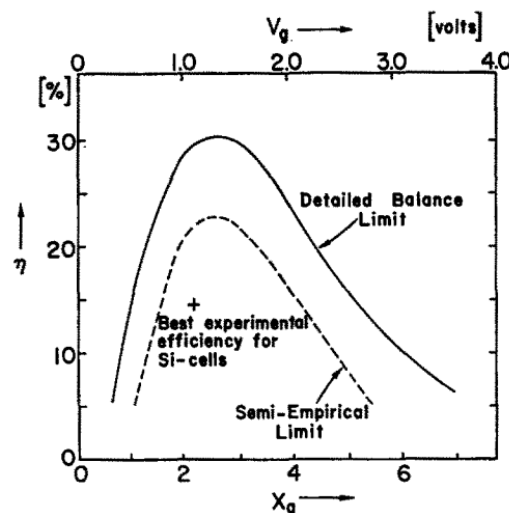
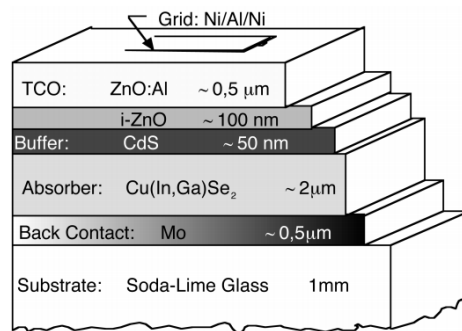


Figure 2: The “semiempirical limit” of efficiency of solar cells with the “detailed balance limit,” derived in the paper (6).

### 1.4 Thin Film Solar Cell (Cu(In,Ga)Se<sub>2</sub>)

Gerald Pearson, Calvin Fuller and Daryl Chapin, produced silicon wafered solar cells with 6% efficiency by the 1954, 22 years later and the first thin layered  $Cu(In,Ga)Se_2$  solar cell was created. This was to

contest with  $GaAs$ , it is deposited in a n/p-type configuration. Chen et al, in 1993 investigated  $CdZnS$ , conduction layer  $ZnO$  n-type stack this produced an efficiency of 13.7% with a  $Cu(In, Ga)Se_2$  layer p-type and produced the flow of oxide majority carrier collection [7], [8].



**Figure 3:** Structure a highly efficient thin film solar cell, with  $Cu(In,Ga)Se_2$  deposited absorbent layer, in this study different buffer layers are used[9].

The structure of the  $Cu(In, Ga)Se_2$  device comprises of Mo contact often on a Soda-lime glass substrate. Na diffusion from glass substrates have been shown through studies to increase optimal grain growth and carrier concentration, contributing to the  $V_{oc}$  of the cell [10]–[12]. Depositing an even layer with grain formation is done by sputtering metal elements in a vacuum environment[13]. To match the p and n type energies and allow the separation of charges, a buffer is applied. CdS requires chemical bath deposition (CBD) to form a uniformly, thin buffer layer on  $Cu(In, Ga)Se_2$ . A thin n-type region of  $i-ZnO$  and  $Al-ZnO$  is deposited.  $Al-ZnO$  is doped Al to form a transparent conduction oxide layer that collects charges.

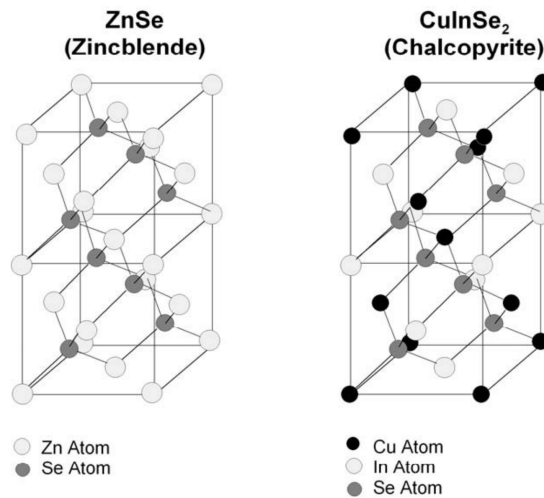
### 1.5 Buffer Layers

The purpose of a buffer layer in thin film solar cells is to form a coherent junction between layers, helping match the crystal lattice of different semi-conducting layers, so that multiple energy bands can be stack on top of each other[14]. Stacking layers of semi-conductor materials with dissimilar energy band form heterojunctions, for buffers it is optimal to have large energy gaps in contrast to the absorber, visible light will not be absorbed by the buffer, increasing the quantum efficiency[15]–[18].

Changing the concentration for the two crystalline structures that make up the absorbent layer  $CuInSe_2$  and  $CuGaSe_2$ , modifies the concentration of crystalline phases and the energy band gap of the semi-conductor material. The  $Cu(In, Ga)Se_2$  tetragonal crystal is a complex structure and as such the deposited crystal will have imperfect junction interfaces. Surface recombination is an effect of unbonded  $Cu(In, Ga)Se_2$  atoms between the junctions, it affects the efficiency of solar cell[19]. The unbonded atoms are considered defects of the junction, charged carriers can recombine to created defect states in the energy band gap. Lattice matching increases the open-circuit voltage  $V_{oc}$  via reducing the number of defects. This shows a need for lattice matching of the buffer and the absorber. Similar lattice will reduce amount of surface defects.  $CdS$  buffer layer exhibit diffusion of  $Cd$  atoms this is reported to increase  $V_{oc}$ [20].

Lattice matching is important to reduce surface recombination[21]. There are two ways of changing lattice structure changing both the composition of the absorber or changing the composition of the buffer. Crystal structure can often be hard to match as they can span over any three-dimensional axis.

$Cu(In, Ga)Se_2$  have a tetrahedral structure, two coordinates are equal have equal distances, matching is made somewhat easier to do with this relation. The energy levels of the  $Cu(In, Ga)Se_2$  can be modified with by balancing ratios of  $Ga$  to  $(Ga + In)$ . This means allows for energy band gap tuning, in addition it changes the concentration of  $CuInSe_2$  and  $CuGaSe_2$ .



**Figure 4:** The tetragonal unit cell chalcopyrite phase for ZnSe and CuInSe<sub>2</sub>. [22]

The buffer/absorber energy bands are matched, such that the electrons and holes produce a current from the  $Cu(In, Ga)Se_2$  layer to the  $ZnO - Ai$ . The buffer and  $Cu(In, Ga)Se_2$  conduction band is a quantum step potential. A discrete step is made between the conduction bands between the buffer/absorber, aligning the high buffer step with the conduction band of  $Cu(In, Ga)Se_2$  allows tunneling to the  $ZnO - Ai$ . The buffer layer must have low resistance for electron charge carriers to travel across the n-type layer. The tunneling current is a result of small thickness potential for the buffer and step of the energy levels. Buffers with aligned conduction bands will increase current flow to the electrode [16], [23].

### 1.6 Recombination Mechanisms

Electron energy states are given by the position of the fermi energy, there is an even distribution of electrons and holes in the conduction and valence states. Fermi levels is, heavily doped buffer have higher energy levels located to match the  $Cu(In, Ga)Se_2$ . The Fermi level splits in to consecutive charged carrier levels, the equation that govern the new Fermi levels are:

$$E_C - E_{(fn)} = kT \ln(N_C/n) \tag{3}$$

$$E_V - E_{(fp)} = kT \ln(N_V/p) \tag{4}$$

Electrons generated and the hole density state, determine the density in equilibrium of the corresponding electron density [24]. Fermi energy levels split allowing for additional states. In this case there is non-radiative recombination that occurs in the separate energy bands between the fermi levels, the splitting affect depends is created in defects and band bending.



**Figure 5:** Band diagram of a p-type semiconductor.  $\overline{E_n}$  denotes the demarcation level. If the energy level of a defect state  $E_t$  is within the shaded area, the defect is an effective recombination center. Otherwise a captured electron is more likely to be re-emitted to the conduction band and the defect state is denoted as a trap.[25]

### 1.7 Current

For current in the solar cell to be increased to the maximum theoretical current, recombination loss mechanisms of charge carriers must be reduced. For  $Cu(In, Ga)Se_2$  surface recombination, interface recombination's and lattice mismatching that hinder the current in the solar cell. The recombination is spectrally affected, the low wavelength photons are strongly absorbed placing the generation of high energy photons at the front of the absorber. The buffer/absorber interface has defects and band bending that increases the rate combination for these high energy front charges. The measure of quantum efficiency is used measure the I-V curve of the  $Cu(In, Ga)Se_2$  solar cell.

### 1.8 Surface Recombination

Lattice mismatching significantly affects the performance of the  $Cu(In, Ga)Se_2$  solar cell. Any impurities or boundary defects at the junction of the solar cell increases surface recombination, this loss mechanism affects the electrical properties of the solar cell[26]. Since the junction of the  $Cu(In, Ga)Se_2$  cell has bonds of dissimilar semiconductor material there is severe disruption of lattice bonds, therefore the interfaces of the buffer/absorber and absorber/back contact are interfaces of particularly high surface recombination, like in the depletion layer of a semiconductor junction, where by majority carriers diffuse across the interface to equalize the imbalance of electrical fields, defects have an imbalance in charge concentrations that results in surrounding charges drift towards the surface[25]. Surface recombination is present in the  $Cu(In, Ga)Se_2/Mo$  interface as extra dangling bonds extra energy states are created at the back, these defects are minimized through careful lattice matching, with the addition of the  $Ga$  and  $Cu$  to absorbent lay [27]. The buffer interface with the absorber share a heterojunction this means that the energy bands don't align. Interface recombination is the major factor of recombination loss, where by the energy states makes charge recombination viable. Decreasing defects at these interfaces are important to reducing loss recombination.

### 1.9 Emissivity

One of the main reasons why solar cells lose performance is due to the temperature factor. Solar cells work at their best at low temperatures, but in space, they are commonly exposed to very high temperatures. According to the solar cell operating temperature equation, the higher the emissivity of a solar cell is, the higher operating temperature it will have. Moreover, the higher the emissivity is, the cooler the solar cell will be.

The most significant drawback of  $Cu(In, Ga)Se_2$  is its low emissivity ( $\epsilon < 0.2$ )[28] [29], which means that its surface is not very efficient in emitting the radiation it absorbed from the sun, back to the

environment as thermal radiation. Thus,  $Cu(In, Ga)Se_2$  will not be able to cool down as desired and it will warm up even more than 100K [29], as it continues to expose to the sun emissions.

When radiation falls into a solar cell, it can be partially reflected ( $R$ =reflection), transmitted ( $T$  = transmission) or absorbed ( $A$  = absorption). According to the principle of conservation of energy, the relation between the three is as follows:

$$R + A + T = 1 \quad (5)$$

According to Kirchhoff's law, at equilibrium for a given wavelength  $\lambda$  and temperature  $T$ , the emissivity of any body is equal to its absorption and for a uniform and a isotropic opaque surface in thermal equilibrium, the transmission is zero (for practical purpose,  $Cu(In, Ga)Se_2$  solar cells will be considered as a uniform and isotropic opaque Surface)[29]. In that case we have

$$\epsilon(v, T, \theta) = A(v, T, \theta) \quad (6)$$

and replacing this equation and  $T=0$  on Equation 5, we will get:

$$\epsilon(v, T, \theta) = 1 - R(v, T, \theta) \quad (7)$$

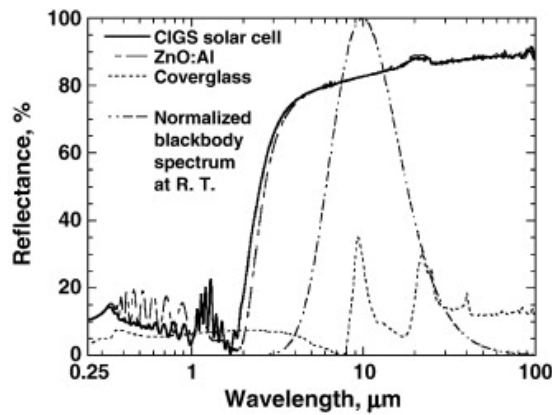
It can be seen in Figure 6 that the low emissivity of  $Cu(In, Ga)Se_2$  solar cells is due to the high reflectance on the far-infrared zone ( $> 10\mu m$ ) and because that spectral region represents more than 99% of the emissive power of a blackbody at room temperature[29]. To understand much more this value, it must be considered that emissivity represents the ratio of the emissive power of the body being investigated and the one for a black body at the same temperature as shown in spectral emissivity equation [29].

$$\epsilon(\lambda, T) = \frac{E_{\lambda, actual\ emitted}(\lambda, T)}{E_{\lambda, black\ body}(\lambda, T)} = \frac{E_{\lambda}(\lambda, T)}{E_{b\lambda}(\lambda, T)} \quad (8)$$

Because of all this and considering that emissivity in an integral as shown in Equation 9, low reflective coatings in the infrared spectral region must be developed to increase the emissivity and thus, the efficiency of the panel,

$$\epsilon(T) = \frac{\int_0^{\infty} \epsilon(\lambda) E(\lambda) d\lambda}{\sigma T^4} \quad (9)$$

where  $E(\lambda)$  is the radiant heat of a grey body to its surroundings and  $\sigma = 5.67 \times 10^{-8} W/m^2 \cdot K^4$  the Stefan-Boltzmann constant.



**Figure 6:** Reflectance as a function of wavelength.[30]Focusing on what is being analyzed, the  $Cu(In, Ga)Se_2$  curve it can be seen that the reflectance in the short-wavelength is very small compared to the long-wavelength.

Efficiency decreases very fast while temperature increases, and the objective here will be to describe that change with our own methods with the use of this equation

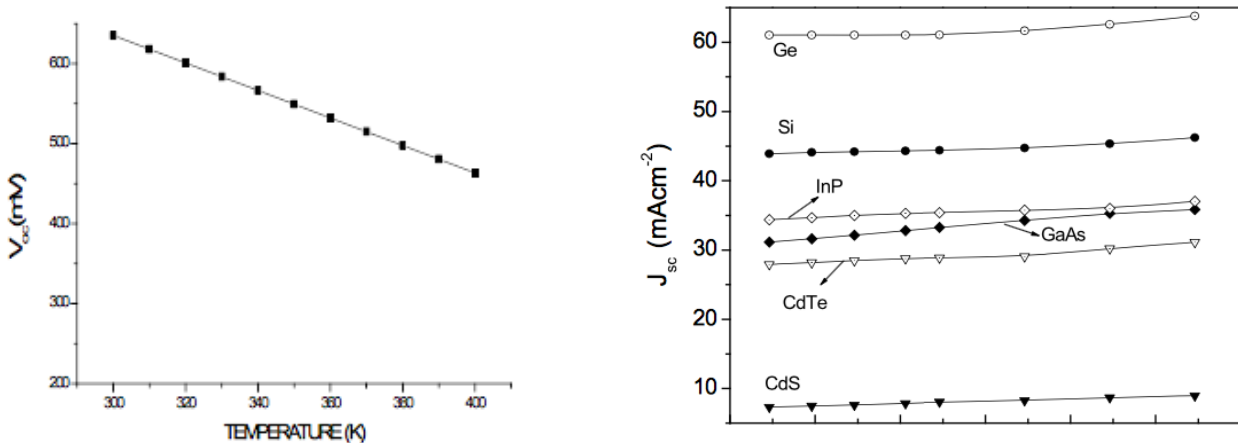
$$\eta = \frac{V_{oc} \cdot J_{sc} \cdot FF}{P_{in}} \tag{10}$$

Where  $J_{sc}$  is the short-circuit current density,  $V_{oc}$  is already defined, FF is the fill factor and  $P_{in}$  is the total power of the incident light.

Temperature does not explicitly appear in this relationship, although  $V_{oc}$ ,  $J_{sc}$  and FF are each functions of temperature. The equation below shows how  $J_{sc}$  and  $V_{oc}$  are related, so basically everything can be solve knowing the relation between both with temperature.

$$V_{oc} = \frac{KT}{q} \ln \left( \frac{J_{sc}}{J_0} + 1 \right) \tag{11}$$

This equation shows how the open-circuit voltage relates with the short-circuit current density at a certain temperature and looking again at efficiency equation it will be more noticeable how closer we are to know how temperature really affects efficiency. The data of the voltage and current density used for the analysis are shown in the graphs below.  $J_{sc}$  of  $Cu(In, Ga)Se_2$  relates with temperature almost in the same way than Si [28].



**Figure 7:** a)  $V_{oc}$  as a function of temperature[29], b)  $J_{sc}$  as a function of temperature [31].



## 2 Methods

$Cu(In,Ga)Se_2$  is a commonly studied thin film solar cell, it is one of the newer emerging second generation technology. Interest for the solar cell has been generated for its energy band control, direct band gap and to retain efficiency. Literature were referenced and analyzed through the search of the following array of data bases, UTS PAM, Mendeley, Scopus, UTS Library, ResearchGate.

### 2.1 Temperature Emissivity

For describing and analyzing how temperature affects the efficiency of  $Cu(In,Ga)Se_2$  solar cells and how increasing emissivity on the cell could help to offset the high temperatures that can be found in space- we analyzed every paper and found the basic parameters that control the efficiency of the panels for example  $V_{oc}$ ,  $J_{sc}$  and Fill Factor. After that, we found the relation between emissivity values and operating temperature of two different types of coatings,  $SiO_2$  single-layer and  $SiO_2/Al_2O_3$  double-layer coatings and calculated the percentage of increase in emissivity that they contribute. For that, we used several equations, starting by the most important one, which shows how to calculate efficiency:

$$\eta = \frac{V_{oc} \cdot J_{sc} \cdot FF}{P_{in}} \quad (10)$$

We started with the values of  $V_{oc}$  at different temperatures that had been taken from another source and the value of  $J_{sc}$  was set at  $4.4 \text{ W/m}^2$  as we concluded from various sources [11,12], an almost constant value for the range of temperatures we wanted to work with. After that, the fill factor was calculated according with the following formulas:

$$FF = \frac{v_{oc} - \ln(v_{oc} + 0.72)}{v_{oc} + 1} \quad (12)$$

$$v_{oc} = \frac{qV_{oc}}{kT} \quad (13)$$

Where  $v_{oc}$  is the normalized  $V_{oc}$ ,  $q = 1.6021726 \times 10^{-19} \text{ C}$  is the elementary charge,  $k = 1.38064852 \times 10^{-23} \text{ CV/K}$  is the Boltzmann constant and  $T$  is temperature in Kelvin. Now, it can also be set as a constant value, the power of the incident light, which at AM.0 conditions (conditions on which no atmosphere is above) is  $13.5 \text{ W/m}^2$ . After that, it was easy to calculate the loss of efficiency while temperature increases using Equation 10.

Finally, the effect of emissivity over efficiency was investigated. For that, the following equation was used,

$$T = \left( \frac{\alpha}{\varepsilon \theta} I \right)^{0.25} \quad (14)$$

where  $\varepsilon$  is the emissivity,  $\alpha$  the absorptivity,  $I = P_{in}$  and  $\theta$  is the Stefan-Boltzmann constant ( $5.67 \times 10^{-8} \text{ W/m}^2 \cdot \text{K}^4$ ). For practical purposes, the absorptivity was set as constant, although it depends in a certain way on emissivity,  $\theta$  and  $I$  were also set as constants, but this time because they truly are.

With that, we got an equation in which we could compare the two parameters we wanted to, it was found how each of the coatings affect the operating temperature.

For calculating the percentage of decrease in temperature of solar cells with different emissivities, operational temperature with an emissivity value of 0,18 will be used:

$$\% \text{ of decrease} = 1 - \frac{T_{op}(\varepsilon)}{T_{op}(\varepsilon=0.18)} \quad (15)$$

where  $T_{op}(\varepsilon)$  is the operational temperature of a solar cell with an emissivity value of  $\varepsilon$ .

## 2.2 Buffer Layers

For finding the buffer layer that has the highest current in the  $Cu(In, Ga)Se_2$  solar cell we analyzed papers focusing on the buffer layers and found values for  $V_{oc}$ ,  $J_{sc}$  and Fill Factor. The currently used buffer layer that were found  $CdS$ ,  $In(OH, S)$ ,  $ZnSe$ ,  $SnO_2$ ,  $ZnO$ ,  $ZnSnO$  and  $ZnS$ . We collected papers that contained buffer layers and  $Cu(In, Ga)Se_2$  in the title. The parameters for each of the buffers are averaged and put into categorical table for each of the parameter. Sorting the graphs current and energy gap from highest to lowest a comparison was done.

## 3 Results and Discussion

### 3.1 Temperature Emissivity

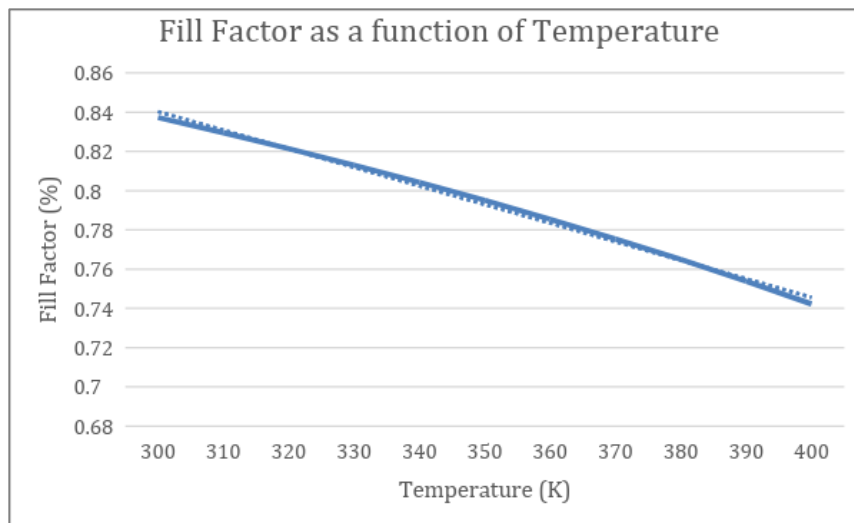
As in can be seen in Graphic A in Figure 7a,  $V_{oc}$  decreases a lot with temperature and in Figure 7b, although it cannot be appreciated very well,  $J_{sc}$  increases with it, but at a lower rate. Figure 7b shows the effect of temperature on the  $J_{sc}$  of several materials but  $Cu(In, Ga)Se_2$ . It is shown because although every material behaves differently, the rate in which its current-density changes is almost the same.

From Figure 7a, it is possible to estimate the fill factor of the  $Cu(In, Ga)Se_2$  at each temperature with Equation 12 taking some data from another source. Taking the value of  $V_{oc}$  at each temperature and considering that at 300 K,  $V_{oc}$  is equal to 0.65 and at 400 K is 0.45 and that the relation between  $V_{oc}$  and temperature is linear, we get the following data:

**Table 1:**  $V_{oc}$ ,  $v_{oc}$  and Fill Factor at certain temperatures.

T(K)	$V_{oc}$	$v_{oc}$	FF(%)
300	0.65	25.14	0.84
310	0.63	23.58	0.83
320	0.61	22.12	0.82
330	0.59	20.75	0.81
340	0.57	19.45	0.80
350	0.55	18.24	0.80
360	0.53	17.08	0.79
370	0.51	15.99	0.78
380	0.49	14.96	0.76
390	0.47	13.99	0.75
400	0.45	13.06	0.74

The relation between temperature and the fill factor can also be seen in the graph below:



**Figure 8:** Fill Factor as a function of Temperature graph.

Now, as in AM.0 conditions, solar intensity over solar  $P_{in}$  cells are  $13 \text{ W/m}^2$  [31][29], we now have all the data to calculate efficiency loss in solar cells as a product of temperature changes as shown in Equation 10. The results are shown below.

**Table 2:** Efficiency of  $\text{Cu(In, Ga)Se}_2$  at certain operating temperatures.

T(K)	$\eta$ (%)
300	0.17740
310	0.17033
320	0.16331
330	0.15634
340	0.14941
350	0.14252
360	0.13568
370	0.12889
380	0.12216
390	0.11548
400	0.10886

Plotting the results of Table 2, we will get the graph on the following page:

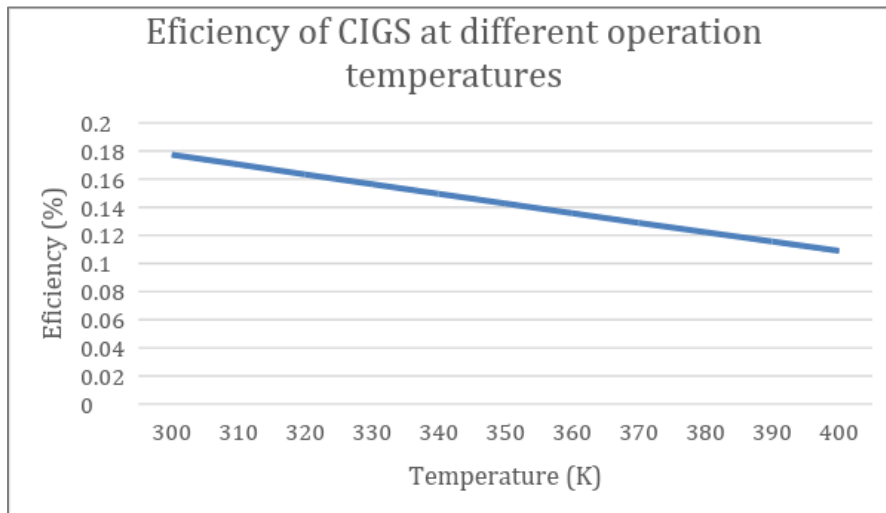


Figure 9: Effect of temperature over efficiency of  $Cu(In, Ga)Se_2$

As it can be seen in Figure 9, the efficiency decreases at a rate of 0.07 percentage points per Kelvin. According to Equation 14, the operating temperature of  $Cu(In, Ga)Se_2$  depends on emissivity. Because the emissivity  $\epsilon$  is part of the divisor of the formula, the bigger its value is, the lower the temperature of the solar cell will be. In that equation, it is already known the values of  $\theta, I$  ;  $5.67 \times 10^{-8} W/m^2 \cdot K^4$  and  $13,50 W/m^2$ , so now, Equation 13 will be:

$$T = \left( \frac{13.5\alpha}{5.67 \times 10^{-8}\epsilon} \right)^{0.25}$$

$$T = \left( 238095238.10 \frac{\alpha}{\epsilon} \right)^{0.25}$$

For practical purposes  $\alpha$  is going to be taken as a constant, although we know it is not because it depends in some way on the value of  $\epsilon$ . We want to know which is going to be the effect of an increased emissivity value of the solar cell on its operating temperature, so this calculation is going to be only an approach of the real value.

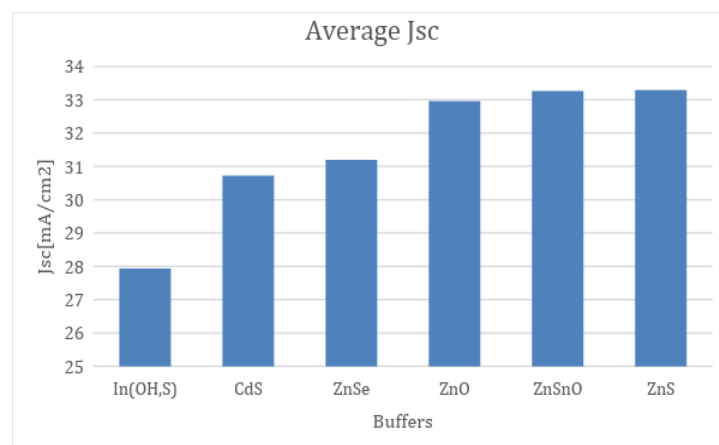
The actual emissivity of a standardized  $Cu(In, Ga)Se_2$  solar cell is approximately 0,18 so in that case, the operating temperature of the cell at AM.0 conditions will be  $190.71(\alpha)^{0.25} K$ . If emissivity is increased 0.1 to its actual value the resulting operating temperature will be  $170.76(\alpha)^{0.25} K$ . If this last temperature is divided by the first one and then the resulting value is deducted from 1, the result will be the reduction percentage of the operating temperature, in this case 0.1. Nevertheless, we don't have to forget that this is just an approach of the real value because  $\alpha$  is not being considered.

Different kind of coatings have been investigated in other papers for the same purpose, specially  $SiO_2$  single layer and  $SiO_2/Al_2O_3$  double layer coatings [31]. It has been shown by another research [30] that 2mm wide  $SiO_2$  coating improves emissivity up to 0.65 and that  $SiO_2/Al_2O_3$  coating of the same width increases it up to 0.78. With these values of emissivity, it is possible to us to calculate the percentage of decrease in operational temperature of solar cells with that coatings.  $SiO_2$  coating will be able to reduce the operating temperature in a 27% and  $SiO_2/Al_2O_3$  will do it on a 31%.

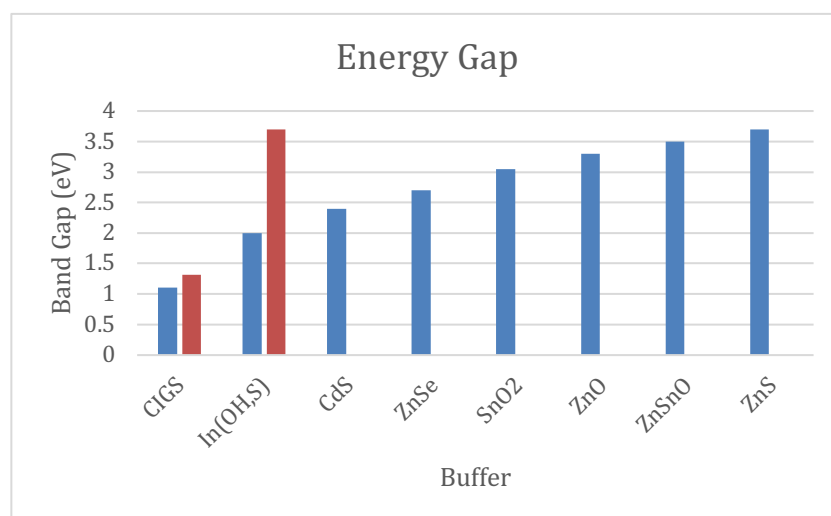
If we extrapolate values on the graphic of Figure 10 which shows efficiency as a function of operating temperature ( $\eta = -0.0007T + 0,3827$ ) and if we suppose the standard temperature of the solar cell at AM.0 condition is 400K, the single layer coating could increase efficiency from 0.10886 to 0.17830 and the double layer coating from 0.10886 to 0.18950 or 63.4 % and 74.1 % respectively.

### 3.2 Buffer Layers

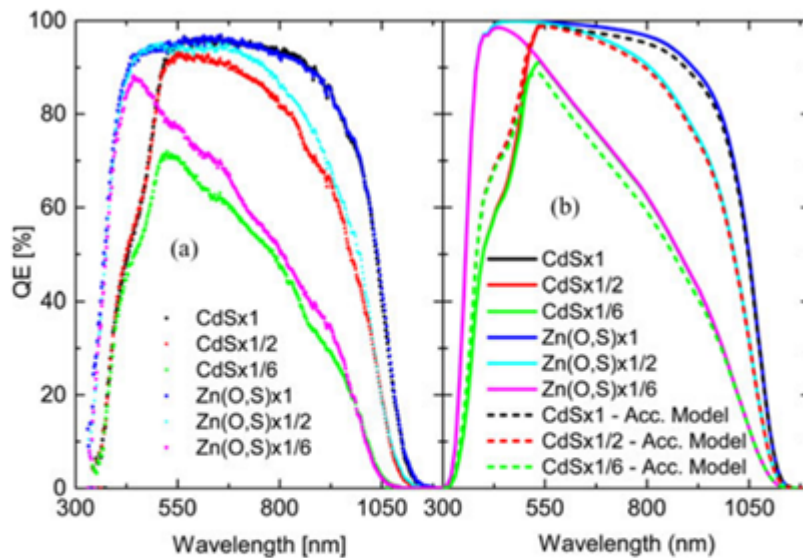
It was found that there is a direct relation of  $J_{sc}$  with the energy band gap of the buffers layer. These findings have are important for electrical performance. The spectral absorption of the buffer layers can overlap with the spectral absorption of the  $Cu(In, Ga)Se_2$ , this reduces the transmitted light to the absorb, denying blue light illumination. In Figure 14, the internal quantum efficiency is simulated for  $Zn(O, S)$  and  $CdS$ . It is seen that the internal quantum efficiency partial decreases around the wavelength that corresponds to  $CdS$  energy band gap for the solar cell with  $CdS$  as the buffer. It can be shown that the  $J_{sc}$  is dependent on the energy gap of all the buffer analyzed, Figure 11 and Figure 12, shows that the ranking of  $J_{sc}$  are identical to the energy, furthermore the magnitude of that separates them. This shows that the larger energy bands such as  $ZnS$  processes a higher quantum efficiency in the  $Cu(In, Ga)Se_2$ . It has the largest energy bands. Further studies need to be done to determine whether the larger currents are more efficient cells and therefor  $ZnS$  should replace  $CdS$  buffers in space applications.



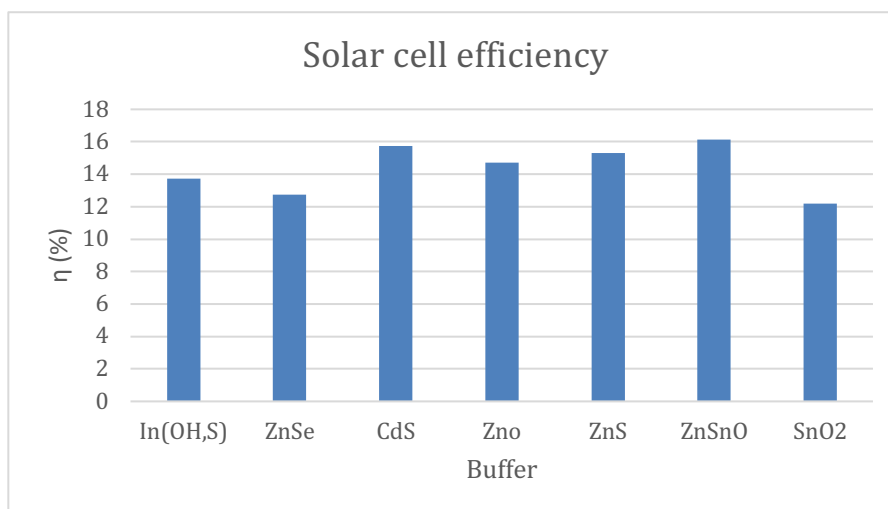
**Figure 10:** Averages of short circuit current the buffers.



**Figure 11:** Energy gaps of the buffer layers from various literature, It is important to note that  $In(OH, S)$  and  $Cu(In, Ga)Se_2$  have energy levels that are dependent on there composition thus an upper and lower value is represented.



**Figure 12:** Measured and simulated internal quantum efficiency curves. Measurement are shown as scattered plots in (a) while solid and (b) dashed lines represent simulated data. Dashed lines show IQE-curves for the *CdS* models with acceptor defects pinning the Fermi-level close to the *Cu(In, Ga)Se<sub>2</sub>* valence band, at the buffer-absorber interface.[32]



**Figure 13:** Averages of efficiency current the buffers.

#### 4 Conclusion

Space stations need highly efficient reliable solar cell to deal with the large energy consumption for human to habitat. The solar cell operating temperature on orbiting space station need to with stand high temperatures thermal cycles. High temperatures decreases efficiency of thin solar cells. Operating temperature of the solar cell is dependent on its optical emissivity; increasing emissivity was found to reduce the operational temperature of the cell and thus increase its overall efficiency. It was found that if the temperature of the solar cell is risen from 300K to 400K, its efficiency decreases in almost 8 percentage points, what means that at 400K the solar cell will be producing 39% less energy compared with its optimal conditions at 300 K. If that happens in the orbit about earth, in Venus, where the temperature above it is much higher compared with earth's orbit, efficiency could decrease so much that the use of solar energy would no longer be optimal for that kind of missions. To offset all this, high-emissivity coating can be

used over the solar cells to improve its emissivity. It was found that  $SiO_2$  coating can decrease operating temperature a 27 % (i.e from 400K to 292K) and  $SiO_2/Al_2O_3$  can decrease it on a 31% (i.e from 400K to 276K).

The buffer layer is found to heavily affect the electrical performance. Studying the effects buffer layers it was found that lattice matching, recombination loss of the charges, quantum efficiency and energy matching were all determined by the choice of buffer layer. Optical losses from certain buffer layer were, found from the Figure 13, of internal quantum efficiency. The low energy band gap from the  $CdS$  buffer decreased the amount of quantum efficiency at high energy wavelengths, in the solar cell. Through the meta study a range of viable buffer layers were compared to determine the electrical effect that the energy band gaps had on the solar cells. It was found that current was dependent on the energy band gap. Buffer layers of  $ZnS$  are found to have the highest energy band producing the highest average current. This may be a viable replacement for  $CdS$  as it will reduce the absorption of low wavelengths while producing high current. Further Studies on buffer layer should look at the effect of recombination's and deposition techniques of high energy buffers to replace  $CdS$  produce more efficient absorption for higher intensity space radiation.

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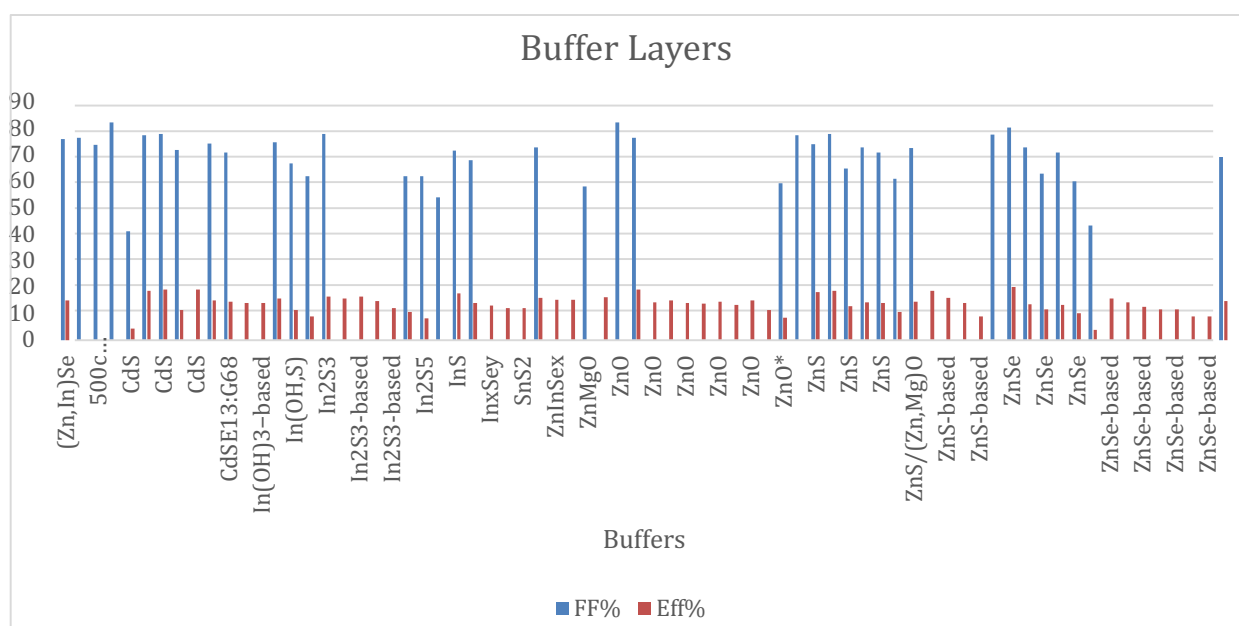
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## Appendices



**Figure 14:** Efficiency and Fill factor of buffers collected.

**Table 3:** Reference, sample buffer, Fill factor, efficiency,  $J_{sc}$ 

Reference	Sample	FF (%)	$\eta$ (%)	$J_{sc}$ (mA/cm <sup>2</sup> )	$V_{oc}$ (V)
[18]	CdS	71.1	14.5	30.62	0.671
[33]	CdS	82.48575	21.533	33.654	0.777
[33]	CdS	74.4	15.1	30.5	0.666
[34]	CdS	41.3	4.3	25.5	0.406
[35]	CdS	77.49	18.72	35.14	0.687
[35]	CdS	78	19.2	35.7	0.689
[36]	CdS	72	11.4	21.8	0.729
[37]	CdS		19.2		
[38]	CdS	76.5	17.9	32.9	0.714
[36]	In(OH)3-based		14		
[36]	In(OH)3-based		14		
[36]	In(OH,S)	75	15.7	35.5	0.594
[36]	In(OH,S)	67	11.4	23.2	0.735
[36]	In(OH,S)	62	9.1	10.7	0.685
[36]	In2S3	78	16.4	31.5	0.665
[36]	In2S3-based		15.7		
[36]	In2S3-based		16.4		
[37]	In2S3-based		14.8		
[37]	In2S3-based		12.2		
[36]	In2S5	62	8.2	20	0.661
[33]	InS	54.057	13.378	31.942	0.781
[35]	InS	71.74	17.61	35.45	0.692
[36]	InS~5nm, iZnO 0.3%	68.2	14.1	33.6	0.6614
[36]	InxSey		13		
[36]	SnO2		12.2		
[36]	SnS2		12.2		
[36]	Zn(O,S)	73	16	32	0.684
[33]	ZnO	82.4	21.178	33.144	0.776
[35]	ZnO	76.68	19.06	36.23	0.688
[37]	ZnO		14.3		
[37]	ZnO		15		
[37]	ZnO		14.2		
[37]	ZnO		13.9		
[37]	ZnO		14.6		
[37]	ZnO		13.4		
[37]	ZnO		15		
[37]	ZnO		11.4		
[34]	ZnO*	59.3	8.6	29.5	0.493
[33]	ZnS	77.5715	19.867	32.894	0.78
[35]	ZnS	74.11	18.32	35.73	0.691
[36]	ZnS	78	18.6	36.1	0.661
[36]	ZnS	73	14.4	34.2	0.578
[36]	ZnS	71	14.2	35.9	0.559
[36]	ZnS	61	10.7	25.7	0.679
[38]	ZnS/(Zn,Mg)O	72.6	14.6	31.9	0.631
[36]	ZnS-based		18.6		
[37]	ZnS-based		16		

[37]	ZnS-based		14.2		
[37]	ZnS-based		9.1		
[33]	ZnSe	77.82875	20.622	33.856	0.782
[35]	ZnSe	80.49	20.07	36.15	0.689
[36]	ZnSe	73	13.6	34.4	0.554
[36]	ZnSe	71	13.4	34.3	0.551
[36]	ZnSe	60	10.1	23.7	0.713
[34]	ZnSe*	43.5	3.8	19.5	0.446
[37]	ZnSe-based		15.7		
[37]	ZnSe-based		14.4		
[37]	ZnSe-based		12.6		
[37]	ZnSe-based		11.6		
[37]	ZnSe-based		11.6		
[37]	ZnSe-based		9.1		
[37]	ZnSe-based		9		
[38]	ZnSnO	73.9	17.6	34.8	0.682
[18]	ZnSnO	69.3	14.7	31.73	0.666