

GA BASED FEATURE RECOGNITION OF STEP FILE FOR CAD/CAM INTEGRATION

ALFAIS ADMIRAL SYAFNIL

**UNIVERSITI UTARA MALAYSIA
2009**

**GA BASED FEATURE RECOGNITION OF STEP FILE FOR
CAD/CAM INTEGRATION**

A thesis submitted to the Graduate School, College of Arts and Sciences
in partial fulfilment of the requirements for the degree
Master of Science (Intelligent System)
Universiti Utara Malaysia

By

ALFAIS ADMIRAL SYAFNIL

PERMISSION TO USE

In presenting this project paper in partial fulfillment of the requirements for a Master of Science in Intelligent System degree from University Utara Malaysia, I agree that the University Library may make it freely available for inspection. I further agree that permission for copying of this thesis in any manner, in whole or in part, for scholarly purpose may be granted by my supervisor or, in their absence by the Academic Dean College of Arts and Sciences. It is understood that any copying or publication or use of this thesis or parts thereof for financial gain shall not be allowed without my written permission. It is also understood that due recognition shall be given to me and to University Utara Malaysia for any scholarly use which may be made of any material from my thesis.

Requests for permission to copy or to make other use of materials in this thesis, in whole or in part, should be addressed to

**Dean (Academic) College of Art and Sciences
University Utara Malaysia
06010 UUM Sintok
Kedah Darul Aman.**

ACKNOWLEDGEMENT

First and for most my greatest gratitude to Allah SWT, the Grandest and Almighty, Most Gracious and the Most Merciful for giving me the chance, time, and ability to perform this study and for all the chances He has given to me until now. My greatest gratitude to prophet Muhammad SAW for the teachings and love that he has spread to the whole world.

I also would like to thank my supervisor, Dr. Azman Yasin, for his help, time, contribution and effort in providing guidance and constructive suggestions in performing this study. I had gained valuable experience and knowledge from him. Thank you for the understanding and support all these time.

I am very grateful to my father and mother, Syafnil Ali Umar and Susmi Sofyan, for their sacrifices, help, support, prayer, wishes, trust and understanding they have given to me. May Allah SWT bless the both of you forever. Thanks to my brothers, Kiki and Alfian, and to my beloved sister, Zaza for their love and support in every part of my life. And I would also like to express my gratitude to all my family members and relatives for their constant encouragement and moral support, which enabled me to successfully accomplish this task.

Special thanks to Siska, for the support, patience and trust she has given to me. To all my friends who are always willing to help and support me through this study, Bang Am, Mas Don, Daiman, Ria, Ridha, Lidia, Dede, Ucup, Ncha, Mita, Via, Gadiza, Jeanny and many others whose names are not mentioned.

ABSTRACT

Feature-based method has been successfully applied in several fields of manufacturing. However, most of the applications use the solid modeling method that cannot meet the requirements of a product design that needs a free-form surface or a complicated surface. This research utilizes the Genetic Algorithm (GA) technique for feature recognition of STEP file. A GA model is proposed for optimizing the coordinates which is used for feature recognition. It is proposed as an input for automatic feature recognition in Computer Aided Design and Manufacturing (CAD/CAM) application. These methods accomplish their task based on recognition of features as GA made up. This technique used standard for exchange of product information (STEP) formats for geometrical data extraction representation to matching the coordinate from STEP file to decide the correct or optimize solution. Genetic operator such as selection, crossover and mutation are performed repeatedly to acquire the optimal sequences of coordinates. Even though the result of this processes are optimal, some coordinates are not placed in the correct position.

TABLE OF CONTENTS

PERMISSION TO USE.....	i
ACKNOWLEDGEMENT.....	ii
ABSTRACT.....	iii
TABLE OF CONTENT.....	iv
LIST OF TABLE.....	vii
LIST OF FIGURES.....	viii
LIST OF ABBREVIATIONS.....	ix
CHAPTER 1 INTRODUCTION.....	1
1.1 Problem Statement.....	3
1.2 Research Objectives.....	4
1.3 Research Questions.....	4
1.4 Scope of The Research.....	5
1.5 Significance of The Research.....	5
1.6 Organization of The Thesis.....	6
CHAPTER 2 LITERATURE REVIEW.....	7
2.1 Genetic Algorithm.....	7
2.2 Feature.....	8
2.2.1 Type of Feature.....	11

2.3	Feature Recognition.....	12
2.4	Techniques and Applications.....	14
2.4.1	Feature Recognition.....	15
2.4.2	Engineering Analysis.....	17
2.4.3	Group Technology Coding.....	18
2.4.4	Manufacturing.....	19
2.5	Data Exchange Standards.....	21
2.5.1	Initial Graphics Exchange Specification (IGES).....	25
2.5.2	Data Exchange Format (DXF).....	27
2.5.3	Standard d'Echange et de Transfert (SET).....	28
2.5.3.1	Parts.....	28
2.5.4	Standard for the Exchange of Product Model Data (STEP).....	30
2.5.4.1	Level Data for STEP.....	32
2.5.4.2	Parts.....	32
CHAPTER 3 RESEARCH METHODOLOGY.....		34
3.1	Data Acquisition.....	35
3.2	Build GA Model.....	38
3.2.1	Create Initial Population.....	38
3.2.2	Fitness Function.....	39
3.2.3	Genetic Operators.....	40
3.2.3.1	Selection.....	40
3.2.3.2	Crossover.....	42
3.2.3.3	Mutation.....	44
3.3	GA Modeling.....	46

3.4 Summary.....	46
CHAPTER 4 FINDING AND RESULT.....	47
4.1 Initial Parameter.....	47
4.2 Evaluate Current Population.....	48
4.3 Selecting.....	49
4.4 Crossover and Mutation.....	50
4.5 Result.....	51
CHAPTER 5 CONCLUSION AND RECOMMENDATION.....	53
5.1 Discussion.....	53
5.2 Future Work.....	54
REFERENCE.....	55
APPENDIX A STEP FILE.....	59

LIST OF TABLES

Table 2.1	Type of Feature.....	12
Table 2.2	Feature recognition techniques and it classification.....	14
Table 3.1	Functional Element in STEP.....	36
Table 4.1	Fitness value for initial population and generation 5.....	51

LIST OF FIGURES

Figure 2.1	Situations with Direct Data Transfer	24
Figure 2.2	Situation using a Neutral File	24
Figure 3.1	Framework for feature recognition	34
Figure 3.2	Flow of Functional Element of STEP	37
Figure 3.3	Chromosome representation	38
Figure 3.4	Pseudo code for initial population	39
Figure 3.5	Roulette Wheel representation	41
Figure 3.6	Roulette Wheel selection pseudo code	42
Figure 3.7	Crossover function pseudo code	43
Figure 3.8	One-Point Crossover method	43
Figure 3.9	Crossover method	44
Figure 3.10	Mutation function pseudo code	45
Figure 3.11	Uniform mutation method	46
Figure 4.1	Parameter Setting	48
Figure 4.2	Fitness Value	49
Figure 4.3	Roulette Wheel Selection	49
Figure 4.4	New population after selection	50
Figure 4.5	Crossover and Mutation	50
Figure 4.6	Final Population	52

LIST OF ABBREVIATIONS

3D	Three Dimensional
CAD	Computer Aided Design
CAM	Computer Aided Manufacturing
CAPP	Computer Aided Process Planning
CAS	College of Arts and Sciences
CPU	Central Processing Unit
DFX	Data Exchange Format
FEM	Finite Element Method
GA	Genetic Algorithm
GT	Group Technology
IFRM	Intelligent Feature Recognition Methodology
IGES	Initial Graphics Exchange Specification
ISO	International Standards Organization
NC	Numerical Control
NBS	National Bureau of Standards
NCGA	National Computer Graphics Association
NIUG	National IGES User Group
SC4	Sub Committee 4
SET	Standard d'Echange et de Transfert
STEP	Standard for the Exchange of Product Model Data
USPRO	U.S. Product Data Association
UUM	University Utara Malaysia

CHAPTER 1

INTRODUCTION

Integration of different Computer Aided Systems such as CAD, CAM and CAPP has been put into serious consideration for the agile manufacturing environment. Thus, various methods have been proposed and investigated for this purpose and this includes implementation of feature recognition techniques, data exchange or neutral format and many others. In the feature recognition approach, for instance, it searches the data structure of a 3D model corresponding to particular design and manufacturing functionality (Meeran and Zulkifli, 2002). The feature recognition and extraction techniques have been extensively developed since the works of Kyprianou (1980) and Henderson (1984). The technique is intended to represent the low level geometric information of CAD model into high level design and manufacturing information and thus directly support the main objective of Computer Aided Systems integration. CAD systems support engineering functions such as mass properties calculations, interference checking and geometry definitions for finite elements, drafting, and numerical control, but considerable human interaction is still needed for successful design (Shah and Rogers 1988).

However, recently with the complexity of design and manufacturing feature recognition, the previous works done by researchers seem to have limitations. For example, The GA gave robust matching result for the test shape, providing rotation and size independence (Tsai and Yu, 1985). Di Ianni (1996) has also applied GA for

The contents of
the thesis is for
internal user
only

REFERENCE

- Ames, A. L. (1991). Production Ready Feature Recognition Based Automatic Group Technology Part Coding. In *Symposium on Solid Modeling Foundations and CAD/CAM Applications*. pp 161-169.
- Azmi, A. I., Taib, J. M., & Zulkepli, M. (2003). Feature Extraction from STEP AP224 file sets. *Jurnal Mekanikal (16)*. pp. 31-46. ISSN 0127-3396.
- Baker, J. (1987). Reducing Bias and Inefficiency in the Selection Algorithm. Genetic Algorithms and Their Applications: *Proc. Second International Conf. J. Grefenstette. ed.* Lawrence Erlbaum.
- Bala, J., & Wechsler, H. (1991). Shape Analysis using Morphological Processing and Genetic Algorithms. *International Conference on Tools for AI*. pp.130-137.
- Bhandarkar, M. P., & Nagi, R. (2000). STEP-Based Feature Extraction from STEP Geometry for Agile Manufacturing. *Computers in Industry, 42*, 3-24.
- Brunnstrom, K. & Stoddart, A. J. (1996). Genetic Algorithms for Free-Form Surface Matching. In *Proceedings of International Conference on Pattern Recognition*. vol. IV, pp.689-693.
- Caudill, M. (1991). Expert Networks. *Byte*, 16, 108-116.
- Chen, Y. H. & Liu, C. Y. (1999). Quadric Surface Extraction using Genetic Algorithms. *Computer-Aided Design*. Vol. 31, No. 2, pp.101-110.
- Choi, B. G. & Tang, B. S. (2000). Optimum Shape Design of Rotor Shaft using Genetic Algorithm. *Journal of Vibration and Control*. Vol. 6. pp.207-222.
- Di Ianni, M. (1996). Simulated Annealing and Genetic Algorithm for Shape Detection. *Polish J. Control and Cybernetics*.
- Fu, M. W., Ong, S. K., Lu, W. F., Lee, I. B. H., & Nee, A.Y. C. (2003). An Approach to Identify Design and Manufacturing Features From Data Exchanged Part Model. *International Journal of Computer Aided Design*.
- Fugel, D. B. (1995). *Evolutionary Computation Toward a New Philosophy of Machine Intelligence*. IEEE Press.
- Geometric Ltd. (2007). *Feature Recognition*. Retrieved September 21, 2009, from <http://feature.geometricglobal.com>

- Goldberg, D.E. (1989). *Genetic Algorithms in Search, Optimization and Machine Learning*. Addison-Wesley.
- Grierson, D. E. & Pak, W. H. (1993). Optimal sizing, geometrical and topological design using a genetic algorithm. *Structural Optimization*. Vol. 6, No. 3, pp 151–159.
- Han, J. H. Kang M. & Choi, H. (2001). STEP-based feature recognition for manufacturing cost optimization. *Computer-Aided Design*. 33, pp. 671-686.
- Henderson, M. R. (1984). *Extraction of feature information from three dimensional CAD data*. Unpublished PhD, Purdue University.
- Holland, J. H. (1975). *Adaptation in natural and artificial systems*. Ann Arbor, MI: The University of Michigan Press.
- Ismail, N., Abu Bakar, N., & Juri, A.H. (2002) Feature Recognition pattern for Form Features Using Boundary Representation Models. *International Journal of advanced manufacturing technology*.
- Ismail, N., Tan, C. F., Wong, S. V., & Sulaiman, S. (2002). *Rule based feature extraction and recognition from STEP file*. Paper presented at the Student Conference on Research and Development, Kuala Lumpur.
- Ji, Q., & Marefeat, M. M. (1997). Machine Interpretations of CAD data for manufacturing application. *ACM Computing Survey*.
- Jonker H.G. (1993). Interactive feature definition, MSc thesis, University of Twente, report no. SPA-93-23/PT465, Enschede.
- Karova, M. (2004). Solving Timetabling Problems Using Genetic Algorithms. 27th *International Spring Seminar on Electronics Technology*, pp96-98.
- Kern, V. M. & Bøhn J. H. (1995). STEP Databases for Product Data Exchange. *Proceedings of International Congress of Industrial Engineering*. Vol. III.
- Korngold, E. V., Shephard, M. S. & Wentorf, R. (1989). The use of functional models to control engineering idealizations. In *Proc. of 1989 ASME International Computers in Engineering Conference*. ASME.
- Koza, J. R. (1992). *Genetic Programming: On The Programming Of Computers By Means Of Natural Selection*. MIT Press.
- Kyprianou, L. K. (1980). *Shape Classification in Computer Aided Design*. Unpublished PhD, University of Cambridge.
- Lau, H. & Jiang, B. (1998). A generic integrated system from CAD to CAPP: a neutral file-cum-GT approach, *Computer Integrated Manufacturing System*, 11(1/2):67-75.

- Liang, M., Ahamad, S. & van den Berg, B. (1996). A STEP based tool path generation system for rough machining of planar surfaces, *Computers in Industry*, 32:219-231.
- Louis, S.J., & Rawlins, G.J.E. (1991). Designer genetic algorithms: Genetic algorithms in structure design. *Proceedings of the Fourth International Conference on Genetic Algorithms*, pages 53/60. Morgan Kaufmann.
- Mcmohan, C., & Browne, J. (2000). *CAD/CAM Principles: Practice and Manufacturing Management*. Prentice Hall, Second Edition.
- Meeran, S., & Taib, J. M. (1999). A generic approach to recognising isolated, nested and interacting features from 2D drawings. *Computer Aided Design*, 31, 891-910.
- Meeran, S., & Zulkifli, A. H. (2002). Recognition of Simple and Complex Interacting Non-Orthogonal Features. *Pattern Recognition*, 35, 2341-2353.
- Michalewicz, Z. (1992). *Genetic algorithm + data structure = evolution programs*. Berlin: Spinger.
- NEDC. (2007). *Roulette Wheel Selection*. Retrieved August 25 2009, from <http://www.edc.ncl.ac.uk/highlight/rhjanuary2007g02.php>
- Ozcan, E. & Mohan, C. K. (1996). Shape Recognition using Genetic Algorithms. *Proc. of IEEE Intl. Conf. on Evolutionary Computation*, pp. 414-420
- Pal, P., Tigga, A. M., & Kumar, A. (2005). Feature extraction from large CAD database using genetic algorithm. *Computer Aided Design*, 37, 545-588.
- Pratt, M. J. & Wilson, P. R. (1985). Requirements for support of form features in a solid modeling system, CAM-I, R-85-ASPP-01
- Rao, P. N. (2001). *CAD/CAM Principles and Application*. McGraw Hill Publishing Company Limited, Second Edition.
- Regli, W. C. (1995). Geometric algorithms for recognition of features from solid models, PhD dissertation, Univ. Maryland, College Park MD.
- Rennera, G., Aniko, & Ekárta, B. (2003). Genetic algorithms in computer aided design. *Elsevier Journal of Computer-Aided Design*: 709–26.
- Shah, J., & Mantyla, M. (1995). *Parametric and feature-based CAD/CAM: Concept, Technique and Applications*. John Wiley & Sons, inc.
- Shah, J. J. & Rogers, M. T. (1988). Feature Based Modeling Shell: Design and Implementation. *Proceedings of the ASME Conference on Computers in Engineering*, 255.

- Trappey, A. J. C. & Chang, C. R., (2000). ISO 10303-compliant computer-aided wheel rim design system- the framework and data model, *International Journal of Production Research*, 28(6):1325-1338.
- Tsai, W. H. & Yu, S. S. (1985). Attributed stringmatching with merging for shape recognition. *IEEE Trans. on PAMI*, vol 7, pp.453-462.
- Twomey, J. M. & Smith, A. E. (1992). An Examination of Performance Measures for Pattern Classification Backpropagation Neural Networks, to appear in *Proceedings of ANNIE 92*, (New York: ASME Press).
- Várady, T., Martin, R. & Cox, J. (1997). Reverse engineering of geometric models – an introduction, *Computer-Aided Design*, Vol. 29, No. 4, pp 255–268.
- Wikipedia. (2009). *Fitness Function*. Retrieved October 11, 2009, from http://en.wikipedia.org/wiki/Fitness_function
- Wilson, P. R. (1993). *EXPRESS Tools and Services*, National Institute of Standards and Technology.
- Winston, P. H. (1993). *Artificial Intelligence*. Addison Wesley.
- Zaid, I. (2005). *Mastering CAD/CAM*. The Mcgraw Hill Companies, inc.