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Boron-Doped Graphene-Supported Manganese Oxide Nanotubes as COSE00775J Efficient Non-Metal Catalyst for Oxygen Reduction Reaction

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Abstract

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An efficient, low cost and non-precious hybrid metal catalyst compound, consisting of boron-doped graphene nanosheets (BGNS) and manganese oxide nanotube (MnO₂) is used as a catalyst for oxygen reduction reaction (ORR). The morphological, chemical composition and electrochemical properties of the as-synthesized BGNS-MnO₂ composite (MnO₂ α BGNS) were characterized using transmission electron microscopy, X-ray photoelectron spectroscopy, Raman spectroscopy, linear sweep voltammetry and rotating disk electrode (RDE). The asprepared BGNS-MnO₂-modified glassy carbon electrode (GCE) displayed excellent catalytic activity towards ORR in an alkaline medium compared to the pure MnO₂ and pure BGNS. In addition, the hybrid electrode exhibited superior electrocatalytic stability and preferable methanol tolerance compared to commercial platinum electrocatalyst in an alkaline media. This is due to the synergistic effect between the excellent catalytic activity of the MnO₂ nanotubes and the large surface area and high conductivity of BGNS. Moreover, density functional theory (DFT) calculations show a strong binding energy between BGNS and MnO₂ in the form of strong electrostatic interaction and inter charge transfer. The enhanced reactivity of MnO₂@BGNS is due to the strong bonding between the boron (BGNS) and oxygen (MnO₂). Moreover, the electron density difference and partial density of state (PDOS) analysis suggest that the electron transfer capability of B–O bonding is stronger than the C–O bonding. Finally, we conclude that boron doping of graphene is an effective strategy for fabricating an efficient ORR catalysts.

Keywords: Boron doped graphene; Manganese oxide; Oxygen reduction reaction; methanol interferent; Alkaline medium.

1. Introduction

Oxygen reduction reaction (ORR) in alkaline media is one of the most important electrocatalytic reactions, which has significant application in many green energy technologies especially in metal-air batteries and fuel cells. However, ORR suffers from high overpotential, intolerance to fuel crossover and a sluggish ORR kinetics at the cathode, which results in poor performance and commercialization of fuel cells and batteries ¹. Ideally, the cathode catalyst consists of platinum (Pt) and Pt-based alloy due to the high electrocatalytic activity and stability. Moreover, other noble metal electrocatalyst such as palladium (Pd) and its alloys were successfully applied and showed good catalytic activity towards ORR ². However, noble metal catalyst and their alloys suffer from major drawbacks of agglomeration and dissolution during cell operation, as well as low abundance in nature, high cost and low efficiency in the presence of side reactions such as methanol oxidation which occurs in direct methanol fuel cells ¹. Therefore, greater attention has been devoted to explore non-noble metal catalytic materials with high performance and good durability for ORR.

Currently, non-noble metal catalysts such as transition metal sulfides, oxides, perovskites and carbonaceous materials have attracted increasing attention in ORR. Among the non-noble metal catalyst, manganese oxides (MnO₂) have recently attracted much attention as a promising substitute for noble metal catalysts in the ORR due to the high electrocatalytic activity, non-toxicity, easy preparation and lower cost ³. Recently, MnO₂ nanostructures with different morphology such as nanoparticles ⁴, nanowire ⁵, nanosheets ⁶, and nanorods ⁷ have been synthesized by different methods. Theoretical calculations and experimental results have reported that the catalytic activity of MnO₂ nanostructures strongly depend on the shape, porosity, crystallinity

and morphology ⁸. Among the different morphologies, one-dimensional of Difference of the order of the order of the provide a direct pathway for charge transport ⁹. Therefore, the rate of charge transport through the direct electrical channel of the nanotube structure is expected to be faster than other morphologies, which results in the improvement of the ORR activity ⁹. However, the high resistance contact between the MnO₂ nanostructures and conducting electrode such as glassy carbon electrode (GCE) is another main challenge. This leads to an increase in the charge carrier recombination in the MnO₂ structures, which results in the poor interaction between the electrode and electrolyte, thus decreases the overall electrocatalytic performance of the ORR ¹⁰. Therefore, to overcome this challenge, the modification of nanostructured catalyst using conducting polymers (polypyrrole and polyaniline) and nanocarbons such as carbon nanotubes, carbon nanospheres and graphene have been utilized to increase the electrocatalytic activity of the ORR electrocatalyst ¹¹.

Graphene nanosheets (GNS), a two-dimensional material with sp² hybridized network of carbon atoms, is a novel support material due to its excellent physical and chemical properties such as high carrier mobility, excellent electrical conductivity, high chemical stability, high surface area and strong interfacial adhesion with electrocatalytic materials. GNS are almost transparent and has great potential in many applications such as solar cell ¹², sensors ¹³, energy storage applications ¹⁴ and ORR ¹⁵. The modification of the catalyst nanostructures with GNS leads to enhanced performance of the ORR. This is due to the excellent electrical conductivity of GNS which increases the electron transfer rate of the catalyst nanostructures between the conductive electrodes and electrolytes ¹⁵. However, the aggregation of GNS due to the

strong van der Waals forces between the nanosheets during the reduction processant and strong van der Waals forces between the nanosheets during the reduction processant and strong the reductin processant and strong the reduction processant and s synthesis of the electrocatalyst composites is the major challenge. This effect decreases the conductivity and surface area of the GNS. To overcome this challenge, doping of the GNS lattice with heteroatoms is an effective strategy, which not only prevents the aggregation of GNS but also modulates the electronic structure and physicochemical properties of GNS. Among various heteroatoms, boron (B) and nitrogen (N) are the best dopants due to their similar atomic radius, which facilitates bonding with carbon atoms. Theoretical and experimental studies have revealed that N- and B-doping into GNS lattice turns them into n-type and p-type semiconductors, respectively ¹³¹⁶. Moreover, the vacant orbital of the B atom with the π electrons of GNS can form strong valence bonds, and consequently tune the electronic and mechanical properties of GNS. This leads to a fast nucleation process and uniform decoration of the catalyst nanostructures. In addition, the presence of the vacant orbital due to the conjugation of B atoms with the π electrons in the GNS lattice can be activated for the catalytic reduction of oxygen molecules on the positively charged boron sites. Therefore, the electroneutrality of sp² carbons in GNS could be broken with the presence of the electron-deficient B dopants, resulting in presence of favorable sites for O₂ adsorption and reduction, which is beneficial for the increased catalytic performance of the ORR 16

Herein, we report the synthesis of boron doped graphene nanosheets (BGNS) supported MnO₂ nanotube (MnO₂@BGNS) hybrid via a facile and effective hydrothermal assisted process. The BGNS was synthesized via the thermal annealing of graphene oxide (GO) with boric acid at 700 °C. The 1D morphology of the MnO₂ nanotubes and a porous structure of BGNS, with high surface area and active sites enhances the activity and stability of the ORR. In addition, the experimental results are

counterchecked with the help of density functional theory simulations. It was found that the BGNS forms strong bonding with the surface atoms of MnO₂, whereby the BGNS donates the electron density to MnO₂ and forms the π conjugation. This inter-charge transfer and high interaction between the two materials results in a stable and efficient MnO₂@BGNS ORR catalyst.

2. Experimental methods

2.1. Chemical reagents

Analytical grade chemicals i.e., potassium permanganate (KMnO₄), potassium hydroxide (KOH), hydrochloric acid (36 wt% HCl), graphite flakes (1-2 μ m), and boric acid (H₃BO₃) were purchased from Sigma Aldrich, were of analytical grade and dissolved in double-distilled water. Pt (20%) on carbon (20 wt% Pt/C, and diameter of 5 nm) was purchased from Johnson Matthey Corporation. All experiments were conducted at atmospheric pressure.

2.2. Synthesis of BGNS and GNS

Graphene oxide (GO) was synthesized from natural graphite flakes using the modified Hummers method ¹⁷. BGNS was prepared by a thermal solid-state reaction of GO and boric acid. In a typical experiment, 300 mg of GO and 900 mg boric acid with a mass ratio of 1:3 was dispersed in deionized water under sonication for 5h. After the mixture was freeze-dried, the solid mixture was ground in a mortar to produce a homogenous mixture. The homogenous mixture was then placed at the center of a quartz boat container and subsequently placed in a horizontal tube furnace. Pure argon gas with a flow rate of 100 sccm was used to remove oxygen gas from the tube furnace. The temperature of the furnace was gradually increased to 700 °C at a rate of 5 °C min⁻¹

for 2 h. Then, the powder was allowed to cool to room temperature. The as-synthesized cle Online BGNS were ground and washed with ethyl alcohol and distilled water 3 times before dried at 60 °C for 12 h. GNS was synthesized using the same procedure but with the absence of the boric acid.

2.3. Synthesis of MnO₂@BGNS composite and pure MnO₂ nanotube

MnO₂@BGNS composite was synthesized by the hydrothermal method using the precursors of BGNS, potassium permanganate and hydrochloric acid. In a typical procedure, 65.8 mg BGNS and 658 mg KMnO₄ in 40 ml of distilled water was first stirred and sonicated for 35 min, respectively, to achieve an electrostatic adsorption of the manganese ions onto the BGNS, followed by the dropwise addition of 1.5 ml concentrated HCl (36%) into the suspension by stirring for 15 min. Finally, the homogenous suspension was sealed tightly in a 60 ml Teflon-lined autoclave and heated at 150 °C for 12 h. The as-synthesized MnO₂@BGNS composite was washed with ethyl alcohol and distilled water 3 times and dried at 60 °C for 12 h. For comparison, pure MnO₂ nanotubes were also prepared via the same procedure but in the absence of BGNS. The experimental procedure was performed more than ten times and it was reproducible.

2.4. Characterization

The crystal structure and morphology of the samples were investigated by X-ray powder diffractometer (XRD, PANalytical Empyrean) with a monochromated Cu Ka radiation (l=1.54056 Å) and high resolution transmission electron microscope (500 kV, HR-TEM-FEIG-4020). The as-synthesized powders were sonicated in double-distilled

water prior to the HR-TEM characterization. Raman spectroscopic analysis was cattrictice online out using Invia Raman Microscope instrument (laser excitation, l = 514 nm) while Xray photoelectron spectroscopy (XPS) analysis was performed using an ESCALAB MK II X-ray photoelectron spectrometer (Mg excitation source). Nitrogen adsorption and desorption were determined at 77 K with a Micromeritics Tristar 4000 analyzer instrument. Electrochemical measurements such as cyclic voltammograms (CVs), electrochemical impedance spectroscopy (EIS), linear sweep voltammetry, rotating ring-disk electrode (RRDE: glassy carbon disk (5 mm) and Pt ring (375 μ m)) and rotating disk electrode (RDE) were measured by potentiostat/galvanostat (Autolab PGSTAT30, Ecochemie Netherlands) in a three-electrode cell system. A polished glassy carbon electrode (GCE) modified with the as-synthesized samples was utilized as the working electrode, while an Ag/AgCl and a graphite rod was the reference electrode and counter electrody. The ORR experiment was conducted in O₂ saturated 0.1 M KOH electrolyte.

2.5. Electrode preparation

The catalyst ink was prepared by dispersion of 5 mg of the catalyst into 5 mL solvent mixture of Nafion (5%) and distilled water with a volume ratio of 1:9 for 30 min under sonication. Then, 10 μ l of the catalyst suspension was drop-casted onto a polished GCE surface and then dried overnight at 50 °C prior to the ORR measurement. The Pt loading on the GCE was ~15 μ g cm⁻². More than 50 electrodes were prepared and they were almost reproducible.

2.6. Computational Methodology

The periodic density functional theory (DFT) calculations were performed per Quantum- Wise ATK¹⁸ and the results were visualized by Virtual NanoLab Version 2018.1¹⁸¹⁹. The MnO₂ nanotube crystallizes in the tetragonal I4/m space group. The structure is three-dimensional, where the Mn⁴⁺ is bonded to six O²⁻ atoms to form a mixture of edge and corner sharing MnO⁶ octahedra. The Mn–O bond distances is between 1.92-1.95 Å. There are two inequivalent O²⁻ sites, the first is the O²⁻ bonded in a distorted trigonal planar geometry to three equivalent Mn⁴⁺ atoms, while the second O²⁻ site is bonded in a distorted trigonal non-coplanar geometry to three equivalent Mn⁴⁺ atoms. After optimizing the lattice parameters of the bulk unit cell; a supercell (1x1x3) was constructed, from which the (001) MnO₂ slab was built. Herein the (001)MnO₂ represents the MnO₂. The thickness of the slab was kept as three primitive unit cells of MnO₂ (10 Å thickness having 72 atoms). The (001) termination of MnO₂ possesses low surface energy and as a result represents the most probable surface termination. The stability of these different slabs are confirmed from their positive surface formation energy and electrostatic potential. The single layer of GNS and BGNS are selected for the simulations. The structure of the single layer of GNS and BGNS are illustrated (vide infra). Generalized gradient approximation (GGA) with the Perdew-Burke-Ernzerhof (PBE) exchange-correlation functional and double Zeta Polarized (DZP) basis set was used for the structural and energy optimization due to its superiority over hybrid pseudopotentials¹⁹. The linear combination of atomic orbitals (LCAO) method is used for the Mn, C, B and O atoms ¹⁹. A 5x5x1 Monkhorst-Pack kgrid with an energy cut-off of 700 eV was used for the MnO₂ unit cell, while a 5x5x1 k-point mesh was used as the slabs. A 7x7x7 Monkhorst-Pack k-grid and energy cutoff of 500 eV was used for the monolayer GNS and BGNS, while a 5x5x1 k-point mesh with 700 eV cut-off energy was used for the MnO₂@GNS and MnO₂@BGNS

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heterostructures. The density of states (DOS), partial density of states (PDOS), electrodice online density difference (EDD) and electron localization functional (ELF) calculations were performed with a TB09LDA functional of meta-GGA, which can accurately reproduce the experimental bandgaps. Recently, Tran and Blaha ²⁰ reported that this accuracy is due to the local density $\rho(r)$ (as in LDA), the gradient of density $\nabla \rho(r)$ (as in GGA), and the kinetic-energy density $\tau(r)$.

3. Results and discussions

3.1. Characterization

Fig. 1 shows the XRD patterns of pure MnO₂ nanotubes and MnO₂@BGNS composite after the hydrothermal process. The XRD pattern of MnO₂ nanotubes exhibited high intensity peaks at 20= 12.682°, 17.986°, 25.608°, 28.646°, 36.480°, 37.486°, 38.916°, 41.126°, 41.906, 49.788°, 56.310°, 60.210°, 65.306°, 69.648°, and 72.828°, can be well indexed to the (110), (200), (220), (310), (400), (121), (330), (431), (301), (411), (600), (521), (002), (541), and (312) lattice planes, respectively, of tetragonal phase of MnO₂ nanotubes (JCPDS card no. 01-072-1982) with the lattice constants of a=b=c= 3.923 Å ²¹. Remarkably, the MnO₂@BGNS composite exhibited XRD pattern similar to those of the blank MnO₂ nanotubes i.e. no diffraction peaks were present between 20° to 30°, indicating that the MnO₂ nanotubes were efficiently decorated on the surface of BGNS, which prevented the BGNS from stacking and agglomeration.



Fig. 1 XRD of pure MnO₂ nanotube and MnO₂@BGNS composite.

Raman spectroscopy was also performed to investigate the quality of the carbon materials and structural characteristic (disorder, defects and layers of carbon atoms) of the MnO₂@BGNS hybrid. For comparison, Fig. 2 shows the Raman spectra of pure GO and MnO₂@BGNS hybrid. As shown in Fig. 2, the Raman spectrum of GO shows two high intensity peaks at 1359 and 1588 cm⁻¹ corresponding to the D and G bands, respectively²², and a wide 2D peak at 2688 cm⁻¹. The G band arises from the in-plane bond stretch of the C-C sp² bond, while the D band arises from the various types of defects such as sp³ defects, and the 2D band is due to the two-phonon double-resonant process²³. These defects are attributed to the oxidation and hydrogenation of carbon atoms during the synthesis of GO.

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Fig. 2 Raman spectra of GO and MnO₂@BGNS hybrid.

The presence of high intensity D and G bands in the MnO₂@BGNS lattice, clearly confirm the presence of many defects in the BGNS structure, which could be due to boron doping in the carbon lattice during the annealing process ²⁴. Moreover, the intensity ratio of the I_D/I_G peak (1.23) of MnO₂@BGNS increases strongly compared to GO (0.88), which clearly suggests that the BGNS possesses higher defect density compared to GO, due to the boron doping during thermal annealing²⁵. Furthermore, the increase in the intensity of the 2D band of MnO₂@BGNS hybrid compared to GO clearly shows an increase in the BGNS layer after thermal annealing. In addition to the D, G and 2D peaks, MnO₂@BGNS hybrid shows an extra weak D+G peak at 2941 cm⁻¹, indicating that the thermal annealing process produces few-layers of BGNS ²⁴. Furthermore, special peak centred at 575 cm⁻¹ is identified in the case of composite, which could be assigned to the Mn-O lattice vibration in MnO₂²⁶. The existence of Mn-O peak in Raman spectra of MnO₂@BGNS hybrid clearly indicates that MnO₂ has been covalently anchored onto the surface of BGNS.

X-ray photoelectron spectroscopy (XPS) measurements of GO, BGNS Vientele Contine MnO₂@BGNS was performed to gain further insight into the chemical composition and boron content in BGNS (Fig. 3). Compared to the XPS spectrum of GO, the full range XPS spectra of the BGNS sample clearly reveals the presence of oxygen (O 1s peak at 531.5 eV) and carbon (C 1s peak at 284.3 eV) atoms, as well as the presence of extra boron peaks (B 1s peak at 190.6 eV) with a B:C atomic ratio of 0.18, confirming that the boron atoms resulting from boric acid have been successfully doped into the GNS lattice ²⁷. Moreover, compared to the C:O atomic ratio of GO (0.69), the C:O atomic percentage of BGNS (2.65) significantly increases, which confirms the successful reduction of GO after thermal annealing (Fig. 3a).

Based on the Shirley algorithms, the high-resolution C 1s spectra of GO can be deconvoluted into three different peaks (Fig.3b). The high intensity peak centered at 286.9 eV is attributed to the C-O hydroxyl group, while the highest peak at 284.6 eV is assigned to the C-C epoxide group. The third wide peak at 288.8 eV is assigned to the O-C=O of GO. Compared to the C 1s spectra of GO, the C 1s spectrum of BGNS contains the same type of C-O, C-C and O-C=O groups but shifts to lower binding energy of 286.4 eV, 284.5 eV, and 287.5 eV, respectively. It is noted that the peak around 281 eV corresponds to the B-C group but is not observed in the C 1s spectrum of BGNS due to the low content boron atoms in the GNS lattice ²⁸. However, the C 1s binding intensity of BGNS decreases significantly compared to the GO. This is due the formation of B–C bonding which causes the redistribution of the π -electron density and decrease the Fermi level of BGNS structure during thermal annealing ²⁸.



Fig. 3 (a) Wide scan XPS spectra of GO and BGNS. The high-resolution XPS spectra of (b) C1s of GO (c) C1s of BGNS, (d) B1s of BGNS, (e) Mn 2p of MnO₂@BGNS, and (f) O1s of MnO₂@BGNS hybrid.

Details about the boron functional groups could be obtained by the deconvolution of the B 1s peak in the BGNS XPS spectrum (Fig. 3d). The B 1s peak of BGNS was deconvoluted into three different peaks. The peak at 188.8 eV is attributed to the BC_3 structure which results from the substitution of carbon atoms by boron atoms in the GNS lattice. The two different peaks at 190.3 and 192.2 eV were attributed to the

different types of boron groups. The first type is assigned to the BC₂O structure with the BC₁O structure with the BC₁O structure with the BC₂O structure with the BC₂O structure by the bonding between the boron atoms with carbon and two oxygen atoms ²⁹. The XPS analysis clearly confirms the formation of the B-C groups in the GNS structure during thermal annealing. Furthermore, the high resolution Mn 2p spectrum of MnO₂@BGNS hybrid (Fig. 3e) clearly shows that the peaks centred at 641.8 and 653.2 eV could be attributed to Mn 2p_{3/2} and Mn 2p_{1/2}, respectively, confirming the formation of MnO₂ in the MnO₂@BGNS hybrid ³⁰ In the case of oxygen, the deconvolution peaks of O 1s spectrum of MnO₂@BGNS hybrid (Fig. 3f) could be divided into two different sharp and broad peaks centred at 529.7 and 531.2 eV, which are attributed to Mn-O-Mn and C-O bonding configuration in MnO₂@BGNS hybrid, respectively ³⁰.

TEM analysis was performed to study the morphology and structure of the assynthesized pure MnO₂ nanotubes, pure BGNS and MnO₂@BGNS composite (Figs. 4 and 5). The low magnification TEM image of the as-synthesized MnO₂ shows nanotube shape of uniform surface structures (Fig. 4a). In addition, a more careful and close-up view reveals that the MnO₂ nanotubes are uniform with an average length shorter than 3 µm (Fig. 4b). The HRTEM image of pure MnO₂ nanotubes after 12 h hydrothermal process is shown in the inset of Fig. 4b. As seen, the crystallinity of the MnO₂ nanotube is rather high and the lattice fringe of 0.50 nm corresponds to the (200) crystal planes of tetragonal MnO₂ as confirmed by the HRTEM analysis. The TEM image of pure BGNS reveals a crumpled sheet-like layered structure of several micrometers in diameter (Fig. 5a). The crumpling could be due to the defects in the structure during the thermal annealing. A low-magnification TEM image of MnO₂@BGNS composite clearly shows that the MnO₂ nanotubes are uniformly and densely distributed on the surface of BGNS, i.e. no parts of the BGNS surface are left undecorated with the MinOricle Online nanotubes which suggest that the BGNS can act as a conductive platform connecting the MnO₂ nanotubes (Fig. 5b). This facilitates the transfer of charged carriers between the conductive platform and the catalyst, which enhances the electrocatalytic performance of ORR.



Fig. 4 (a, b) Low and high magnification TEM images of MnO_2 nanotubes. Inset: HR-TEM image of MnO_2 nanotube.



Fig. 5 (a) TEM image of pure BGNS, (b) TEM image of MnO₂@BGNS composite.

3.2. Electrocatalytic activity for oxygen reduction

To gain insight on the electrocatalytic activity of the $MnO_2@BGNS$ -modified GCE electrode, the kinetics of ORR reaction and investigation of the number of transferred electrons (n), linear sweep voltammetry (LSV) was performed on a rotating disc electrode (RDE) at 2000 rpm in O_2 saturated 0.1 M KOH solution at 20 mV s⁻¹.



Fig. 6 (a) Linear sweep voltammetry curves (LSVs) of ORR on different electrodes in an O_2 -saturated 0.1 M KOH aqueous solution (rotation rate: 2000 rpm), (b) LSVs of ORR on MnO₂@BGNS-modified GCE at different rotation rates (400, 800, 1200, 1600, 2000, and 2500 rpm) in an O₂-saturated 0.1 M KOH solution, (c) The K–L plots for ORR on MnO₂@BGNS-modified GCE at different electrode potentials, (d) RRDE test of ORR on MnO₂@BGNS in an O₂-saturated 0.1 M KOH aqueous solution (rotation rate: 2000 rpm).

Fig. 6a shows the LSV curves of pure GNS, pure MnO_2 nanotube, pure BGNS, $MnO_2@BGNS$ hybrid and commercial grade 20 wt. % platinum (Pt/C) catalyst at 2000 rpm. As seen, the voltammograms show two different regions i.e. the region between 0.5 to 1.0 V is assigned to the mixed kinetic diffusion control region while the region

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between 0.0 to 0.5 V is attributed to the diffusion limited current region $\frac{31}{DOI}$ It call $\frac{31}{200}$ It call $\frac{31}{200}$ clearly observed that the MnO₂@BGNS hybrid and Pt/C showed a prominent positive onset potential of 0.96 and 0.98 V at a current density of -100 μ A cm⁻² compared with 0.91, 0.93, and 0.95 V for pure GNS, pure MnO₂, and pure BGNS, respectively. Notably, the onset potential of GNS increased by the substitution of boron in GNS lattice, which reveals that boron substitution increased catalytic activity of GNS due to stronger B-O bonding compared with C-O bonding (See DFT discussion). The half wave potential (the potential where the current is half of the limiting current) is another important parameter in the ORR activity. As seen in Fig. 6a, the half wave potential of MnO₂ nanotube exhibits a more positive potential in the presence of BGNS in the MnO₂@BGNS hybrid electrode. Moreover, the MnO₂@BGNS electrode showed higher diffusion limiting current density of -6.1 mA cm⁻², which is considerably higher compared to the pure rGO (-2.36 mA cm⁻²), pure MnO₂ (-3.70 mA cm⁻²), pure BGNS $(-5.43 \text{ mA cm}^{-2})$, and Pt/C $(-5.42 \text{ mA cm}^{-2})$ electrodes, respectively. Notably, the MnO₂ nanotube electrode showed a two-step process for the ORR, which is accompanied by the formation of an intermediate peroxide anion (HO₂-) ³². In contrast, the MnO₂@BGNS hybrid as a potential substitute for Pt/C, as it shows a four-electron pathway, which is more efficient and favorable for the ORR. This result demonstrates that the MnO₂@BGNS, as in the case of Pt/C, possesses higher ORR electrocatalytic activity than the pure MnO_2 due to faster reaction kinetics in addition to a higher number of transferred electrons.

The reaction kinetics of MnO₂@BGNS-modified GCE was estimated using ORR polarization method at varying rotation speeds as depicted in Fig.6b. As seen, the reduction current density of the MnO₂@BGNS-modified GCE increases with the rotation rate from 400 to 2500 rpm (400, 800, 1200, 1600, 2000 and 2500 rpm). This

is due to the decrease in the diffusion layer with the increase of the rotation rate $M_{COSE00775J}$. The kinetic-limiting current density and the number of electron transferred per oxygen molecule in ORR at the MnO₂@BGNS-modified GCE was calculated by the Koutecky–Levich (K–L) plots at different potentials (0.15, 0.25, 0.35, and 0.45 V). As seen in Fig. 6c, the K–L plots at different potentials are almost parallel with each other with good linearity, which indicates a first-order reaction kinetics with respect to the concentration of dissolved O₂. The number of electron transferred at the MnO₂@BGNS hybrid nanocomposite was calculated by the K–L equation ³⁴ inside the potential ranges of 0.15 to 0.70 V:

$$\frac{1}{j} = \frac{1}{j_k} + \frac{1}{B\,\omega^{1/2}} \tag{1}$$

$$B = 0.2nF(D_{0_2})^{2/3} v^{-1/6} C_{0_2}$$
⁽²⁾

$$j_k = nFKC_{O_2} \tag{3}$$

where j is the measured current density from the ORR LSV curve, j_k is the kinetic current density (Based on the linear regression equation: 0.072, 0.074, 0.080, and 0.089 mA cm⁻² for 0.15, 0.25, 0.35, and 0.45 V, respectively), ω is the RDE rotation rate (rpm), n is the number of electrons transferred in the ORR, F is the Faraday constant (F = 96485 C mol⁻¹), D_{0_2} is the diffusion coefficient of dissolved O₂ in KOH solution (1.9 × 10⁻⁵ cm² s⁻¹), C_{0_2} is the concentration of dissolved O₂ in the solution (1.2 × 10⁻³ mol L⁻¹), *K* is the electron transfer rate constant, and *v* is the kinematic viscosity of the KOH solution (0.01 cm² s⁻¹) ³⁵. According to eqns. (1) and (2), the number of electrons transferred at the MnO₂@BGNS-modified GCE is estimated as ~ 3.75 over a potential range between 0.15 to 0.45 V, which demonstrates that the ORR process at the MnO₂@BGNS hybrid electrode is a single-step process with four electron reduction pathway. Moreover, to get further information on the pathway of the oxygen reduction reaction, RRDE measurement of the MnO₂@BGNS hybrid in O₂ saturated $Q_{cl.}$ M₁₀SGE00775J at 20 mV s⁻¹ was also performed (Fig. 6d). The number of electrons transferred at the MnO₂@BGNS hybrid and H₂O₂ yield in ORR was calculated based on $\binom{j_r}{j_d}^{35}$:

$$n = 4 \times \frac{|j_d|}{|j_d| + j_{r/N}}$$
 (4)

$$H_2 O_2 \% = 200 \times \frac{j_{r/N}}{|j_d| + j_{r/N}}$$
(5)

Where, j_r is the ring current density representative of the H₂O₂ oxidation, j_d is the disk current density representative of the ORR and N is the current collection efficiency at the RRDE. As seen in Fig. 6d, the disk current density is much higher than the ring current density. This indicates that the main product of the ORR at the MnO₂@BGNS hybrid nanocomposite was H₂O, compared to the yield of H₂O₂ which is below 9%. Moreover, the number of electrons transferred is ~ 3.7, which is consistent with the K–L plots. To the best of our knowledge, all of these measurements indicate that the electrocatalytic activity of MnO₂@BGNS-modified GCE towards ORR is comparable with recently reported ORR electrocatalyst (Table 1).

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Table 1. A Summary and a comparison of the present work with previous reports in the literature.

Modified electrode	Electrolyte	V _{onset} (V)	n	Retention	References
CoFe carbide-NG	0.1 M KOH	0.96	3.6	96.2% after 12000 s	36
MnFe ₂ O ₄ /NiCo ₂ O ₄	0.1 M KOH	0.88	4		37
CoS-carbon cloth	0.1 M KOH	0.85	3.7	99% after 40000 s	38
Carbon film	0.1 M KOH	0.59	2.6	63.1% after 35000 s	39
Mn ₂ O ₃ /TOPO/rGO	0.1 M KOH	0.91	3.9	90% after 10000	33
B-graphene	0.1 M KOH	0.95	3.5	75% after 12000	28
Pt-N-MoSe ₂ -BC	0.5 M H ₂ SO ₄	0.63	4	88.1% after 3500 s	40
NG/VC	1 M KOH	0.85	3.8		41
MnO ₂ @BGNS	0.1 M KOH	0.96	3.75	88% after 12000 s	This work

3.3. Selectivity and durability

The selectivity and long-term durability are two important parameters for evaluating the electrocatalytic activity of ORR at the MnO₂@BGNS-modified GCE. The chronoamperometric (current vs. time) response of the RDE at the MnO₂@BGNS hybrid and Pt/C electrocatalyst in 0.1 M KOH solution at 2000 rpm in the absence and presence of 1M methanol was investigated (Fig. 7a).



Fig. 7 (a) The methanol crossover effect and (b) durability test of MnO₂@BGNS and Pt/C in an O₂-saturated 0.1 M KOH aqueous solution (rotation rate: 2000 rpm).

As seen, after incorporating methanol with MnO₂@BGNS hybrid_{0.1}its₁ORC¹₁Corporation current slightly reduced (almost 5%). In contrast, the current density of Pt/C cathode decreases significantly in the presence of 1 M methanol, which is attributed to the presence of methanol oxidation on the surface of the Pt/C catalyst. Therefore, the MnO₂@BGNS hybrid possesses high selectivity towards the ORR even in the presence of methanol at high concentration. The electrode durability is another important factor in the ORR process. Therefore, the amperometric response of the MnO₂@BGNS hybrid was performed at -0. 5 V over a 3 h period (Fig. 7b). The MnO₂@BGNS hybrid remained stable throughout the experiment with only 12% decrease from the initial current density over 3 h. In contrast, the Pt/C catalyst suffered a larger current decrease of 29% over the same time period. Therefore, the MnO₂@BGNS-modified GCE exhibited good stability for the ORR process, in addition the electrocatalytic activity is comparable to the commercial Pt/C electrocatalyst.

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From the RDE, LSV curves and amperometric responses, the reason for the enhanced ORR activity of the MnO₂ nanotubes in the presence of BGNS is attributed to the synergistic effect between the two components, which leads to an increased surface area of the hybrid nanocomposite in the presence of BGNS. From the BET results (Fig. 8a), the surface area and total pore volume of MnO₂@BGNS hybrid was 256.4 m² g⁻¹ and 0.92 cm³ g⁻¹ nm⁻¹, respectively, which is much larger than pure MnO₂ with surface area and total pore volume of 62.1 m² g⁻¹ and 0.22 cm³ g⁻¹ nm⁻¹, respectively. Moreover, BET specific surface area measurement showed pore diameter of 5 nm for the MnO₂@BGNS hybrid, which is slightly larger than pure MnO₂ (inset of Fig. 8a). Therefore, the presence of BGNS in the MnO₂@BGNS hybrid nanocomposite increases the total surface area, with an increase of porosity in the

hybrid nanocomposite. Therefore, the MnO_2 nanotubes provide a direct channel for $O_{SE00775J}$ gas transport to the BGNS layer, which facilitates the ORR catalytic activity.



Fig. 8 (a) Nitrogen adsorption/desorption isotherms; inset: pore size distribution plots of MnO₂ nanotubes and MnO₂@BGNS hybrid (b) Nyquist plots of GCE, MnO₂, and MnO₂@BGNS-modified GCE electrode in 0.1 M KCl solution containing 1 mM $Fe(CN)_6^{3-/4-}$ (1:1); inset: the equivalent circuit.

The enhanced ORR catalytic activity at the MnO₂@BGNS hybrid nanocomposities on the MnO₂@BGNS hybrid nanocomposities on the MnO₂@BGNS hybrid nanocomposities of the MnO₂@BGNS hybrid nanocompos compared to the pure MnO₂ nanotubes could be attributed to the increase in electrical conductivity of the hybrid by the incorporation of BGNS. Therefore, to investigate the Sustainable Energy & Fuels Accepted Manuscript kinetics of the electrode reaction and ion diffusion process of the cathodes, electrochemical impedance spectroscopy (EIS) was conducted at a 5 mV AC signal between 0.1–10⁵ Hz frequency ranges. The Nyquist plots of the bare GCE, MnO₂modified GCE and MnO₂@BGNS-modified GCE in 1 mM Fe(CN)₆ ^{3-/4-} (1:1) in 0.1 M KCl supporting electrolyte are shown in Fig. 8b. To further analyze the behavior of electrodes, the Nyquist plots of the electrodes were fitted by a complex equivalent circuit, as shown in the inset of Fig. 8b. In the fitting circuit, R_1 , R_2 , Q, and C are the solution resistance, charge transfer resistance, constant phase element, and the double layer capacitance, respectively ⁴². The Faradaic charge transfer process over the interface of electrode-electrolyte resulted in a semicircle diameter at low frequency region, in which its diameter represents the electron transfer resistance from the solution to the coating layer (R_2) . The charge transfer resistance value was obtained from the intersection point of the semicircle diameter at low frequency regions. The Q and R₃ was introduced in the fitting procedure to obtain a good agreement between the simulated and experimental data. The Nyquist plot of bare GCE shows a straight line, which suggests that the R₂ is almost negligible. As can be seen in Table 2, the solution resistances of MnO₂ and the MnO₂@BGNS-modified GCE hybrid were almost the same (R_1). However, the R_2 of MnO₂(*a*)BGNS-modified GCE is smaller than the MnO₂modified GCE (Table 2), which indicates that the presence of BGNS increases the electrical conductivity of the hybrid electrode. Therefore, the enhanced ORR catalytic activity of the hybrid electrodes is due to the increased conductivity, which clearly

improves the ORR electrocatalytic activity of the electrode for a faster rate of interfacial

electron transfer. This result clearly shows a strong coupling between $_{D}$ the $_{O}$ MinOrticle Online on the $_{D}$ and $_{D}$ and a dotted and a dot

Table 2. Electrochemical parameters obtained from the simulation of the EIS results.

Modified electrode	$\frac{\mathbf{R_1}}{(\Omega.cm^2)}$	$\frac{\mathbf{R}_2}{(\Omega.\mathrm{cm}^2)}$	$\frac{\mathbf{R_3}}{(\Omega.\mathrm{cm}^2)}$	C (µF.cm ²)	$\begin{array}{c} \mathbf{Q} \\ Y_0(\mu\Omega^{-1}.s^ncm^{-2}) \end{array}$	n
MnO ₂ -GCE	8.2	25.4	3.5×10 ⁶	8.5	10.1	0.91
MnO ₂ @BGNS-GCE	9.1	3.8	312×10 ³	4.6	5.2	0.88

3.4. Electronic properties of MnO₂@BGNS.

DFT simulations were performed to investigate the role of Boron in the MnO₂@BGNS. The crystal structure of GNS, BGNS, MnO₂ unit and super cell, MnO₂ (slab), MnO₂@GNS and MnO₂@BGNS are optimized as depicted in Fig 9. As discussed earlier, the MnO₂@BGNS heterojunction is superior compared to the pristine MnO₂ and MnO₂@GNS. Furthermore, the mismatch of the MnO₂@BGNS heterojunction is almost negligible (see Fig. 9f). Moreover, the stability of the MnO₂ can be confirmed from its positive surface formation energy. As a consequence of this stability, the MnO₂ slab was selected to construct the MnO₂@GNS and MnO₂@BGNS heterostructures by placing a single layer of GNS and BGNS on the surface of MnO₂, respectively.



Fig. 9. Optimized structure of (a) GNS, (b) BGNS, (c) unit cell of MnO₂, (d) 2x2x2 supercell of MnO₂, (e) MnO₂@GNS and (f) MnO₂@BGNS.

Both GNS and BGNS form strong interactions with the MnO₂ surface. However, boron (BGNS) possesses a stronger bonding with the surface oxygen of MnO₂. The adsorption energy of MnO₂@BGNS is higher compared to the MnO₂@GNS. The nonbonding distance between C (GNS) and O (MnO₂) is about 2.61 Å while the B-O distance is 1.38 Å. Thus, the shorter bond distance (B-O) and higher adsorption energy of MnO₂@B-GNS suggest that the BGNS is completely attached on the MnO₂ surface. Moreover, this effect results in the higher stability and efficient electrocatalytic activity of the MnO₂@B-GNS. The partial density of states (PDOS) of MnO₂@GNS and MnO₂@BGNS was examined and shown in Fig. 11. As can be seen in Fig 10a, the orbitals of C and O are not fully hybridized which results a weaker interaction and lower charge transfer between two atoms (see Fig. 11). Furthermore, the bonding orbitals of Mn, O, and C are situated in the range of 0 to -10 eV, along X-axis. From Fig 11(a), we can see that the prominent bonding orbitals (0 to -10 eV) are only the O atoms (red line), while that of Mn and C have low density of state. This is evidence of a not fully

hybridized orbitals of Mn, O, and C in MnO₂@GNS system. The same is the case of the case



Fig. 10. PDOS of Mn, O, C, and B in (a) MnO₂@GNS and (b) MnO₂@BGNS.

On the other hand, both the bonding (valence band is shown in the range of 0 to -10 eV) and anti-bonding orbitals (conduction band is shown in the range of 0 to 10 eV) of Mn, O, C, and B in MnO₂@BGNS, have a strong overlap with each other. All of these atoms have a similar density of state which results strong hybridization of these orbitals. And consequences stronger interaction and overall stability of MnO₂@BGNS. The PDOS results are also consistent with the experimental measurements, both suggest that the B-O bond has a better capacity for electron transfer compared to the C-O. From the electronic structural analysis results, the B-O bonding is more active in the ORR compared to the C–O due to stronger intermediate adsorption and better electron transfer capability of the B-O bond (Fig 11).

In order to clearly show the interface behavior of MnO₂@GNS or MnO₂@BGNS, the area along c-direction (Z-direction) is very important. The electron localization function (ELF) of GNS, BGNS, MnO₂, MnO₂@GNS, and MnO₂@BGNS,

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along z-direction is calculated which are shown in Figure 11. As can be analyzed from the online Figure 11(d), the surface of MnO_2 (0 to 0.6 Å) interacts with GNS (0.7 to 0.9Å), followed by a vacuum (0.9 to 1Å). The contours of ELF represents the charge density of the species. From Fig. 11, it can be seen that the BGNS shares its electronic charge density with the MnO_2 compared to the MnO_2 @GNS system. This type of charge distribution results a strong interaction between the MnO_2 and BGNS, which is analogous to the charge distribution of a typical p–n junction semiconductor. The ELF strongly correlates with the results of PDOS, interaction energy, and experimental data.



Fig. 11. Electronic localization functional maps of (a) GNS, (b) B-GNS, (c) MnO₂, (d) MnO₂@GNS, and (e) MnO₂@B-GNS.

Finally, the interaction of MnO_2 with GNS or BGNS can be easily visualized from their electron density difference (EDD) plots, along the z-direction. As can be seen from Figure 12, the EDD value of MnO_2 is in the range of 300 to -300 eV/Å³ along Yaxis. However, when it comes to the interface, then it drops down to 100 and -100 eV/Å³. The charge redistribution at the interface of MnO_2 @BGNS heterostructure confirms that BGNS donates the electronic cloud density to MnO_2 . The amount of charge density difference is around 0.072 electrons for MnO_2 @BGNS heterostructure, calculated via Bader charge analysis. The charge accumulation and charge donation

effect generate an electric field at the interface of $MnO_2@BGNS$ heterostructure. White BE00775J separates electrons and holes (*vide supra*). In Fig. 13, the green and yellow shaded areas represent the charge accumulation and depletion, respectively. Fig. 12 also demonstrates that the charge distribution phenomenon occurs at the interface of $MnO_2@BGNS$, whereas no change was observed in pure MnO_2 (see Fig. 12).



Fig. 12. Electron density difference $(\Delta \rho)$ along Z-direction for MnO₂ and MnO₂@BGNS. The green and yellow shaded areas represent the electron accumulation and donation, respectively.

4. Conclusions

In summary, BGNS were synthesized by thermal annealing of boric acid with GO at 700 °C. In the second step, MnO_2 nanotubes with an average particle size of 3 μm were loaded onto BGNS to prepare a $MnO_2@BGNS$ hybrid nanocomposite as an

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electrocatalyst for the ORR. With regards to the onset potential, half wave potential and an and a second s electron transfer number, the MnO₂@BGNS hybrid nanocomposite exhibited excellent ORR electrocatalytic activity compared to the pure MnO₂ nanotubes. Based on the EIS measurement and BET results, the enhanced ORR electrocatalytic activity of the hybrid electrode is attributed to the improved electrical conductivity and higher surface area of the hybrid nanocomposite due to the incorporation of MnO₂ nanotubes on the surface of the BGNS. The MnO₂@BGNS-modified GCE showed advantages such as long term stability and excellent tolerance towards methanol. Finally, the experimental results are complemented with the density functional theory (DFT) calculations which shows strong correlations. It is found that the BGNS strongly interacts with the surface of MnO₂ due to the strong electrostatic interaction and inter charge transfer process. The higher reactivity of the MnO₂@BGNS is confirmed with the presence of strong bonding of the B-O. Furthermore, the charge transfer and partial density of state analysis suggest that the electron transfer capability of the B-O bonding is stronger compared to the pure GNS (where the C–O bonding occur). Thus, it can be concluded that boron doping in GNS is an effective strategy for the design of an efficient ORR electrocatalyst.

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