

# Industrial-Scale Waste Pyrolysis in a Novel Pyrolysis Reactor

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## INTRODUCTION

Pyrolysis → thermochemical decomposition of biomass in the absence of air or oxygen at a high temperature for the production of noncondensable gases, solid biochar and liquid product. There are three types; slow, intermediate and fast.

The main product of the slow pyrolysis is the solid product, the biochar. The main characteristics of the charcoal produced are:

- Renewable
- It contains virtually no sulfur or mercury and little nitrogen and ash
- It conducts electricity as well as metal
- High surface area
- Good fuel for cooking, preferred to kerosene



Figure 1: Municipal solid waste

## PHD OBJECTIVES:

Two stages with different goals

### EXPERIMENTAL:

Conduct slow pyrolysis test to obtain biochar and gas

Characterization of biochar combustion process.

### INDUSTRIAL:

New industrial scale pyrolysis process assistance

Technological and economical assessment.

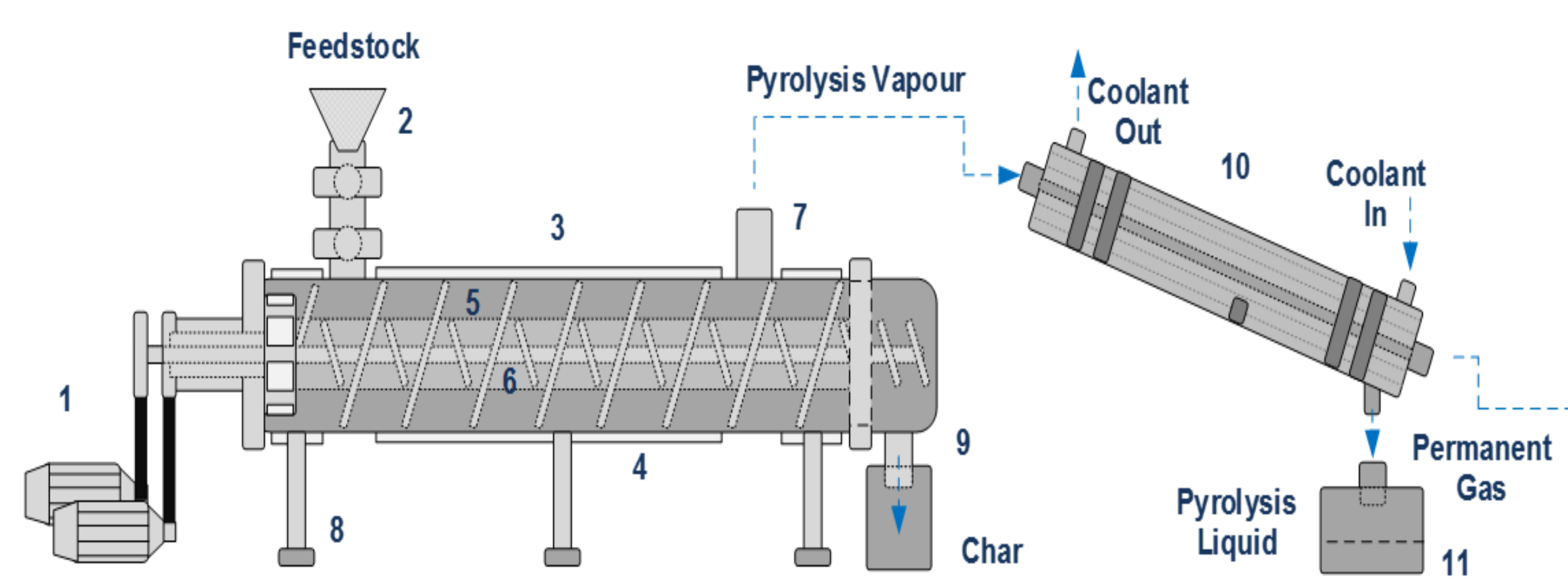


Figure 2: Pyroformer Scheme

## CHALLENGES

Process design improval

Typical scheme of pyrolysis process

Feeding → Reaction → Collection

Plant commissioning and design

Limited experience and knowledge in industrial environment

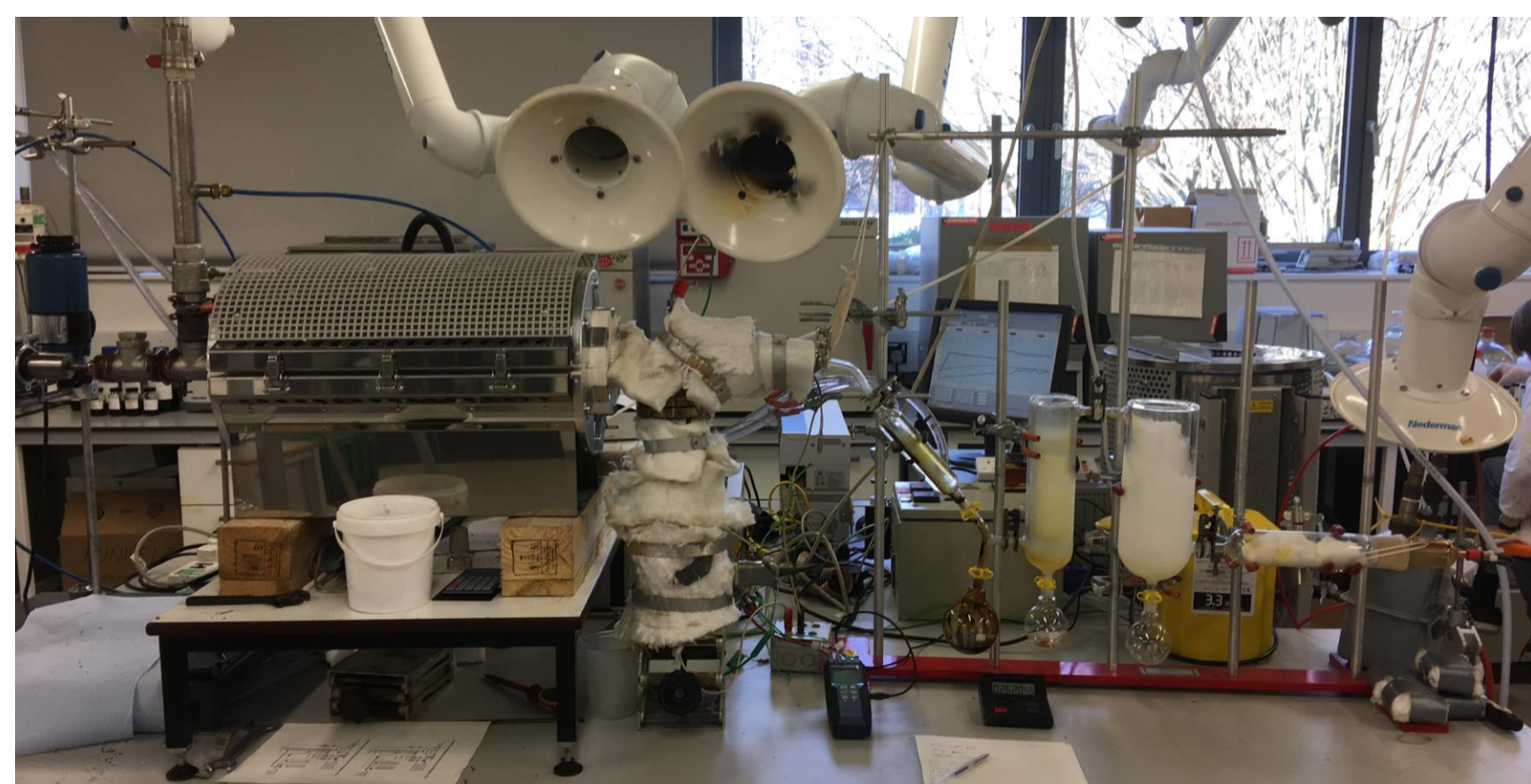


Figure 3: Intermediate pyrolysis

## IMPACT

Wider understanding of slow pyrolysis → different feedstocks.

Energy plant with Municipal Solid Waste and Pyrolysis process

It reduces the amount of waste sent to landfill

Obtain value from a waste stream

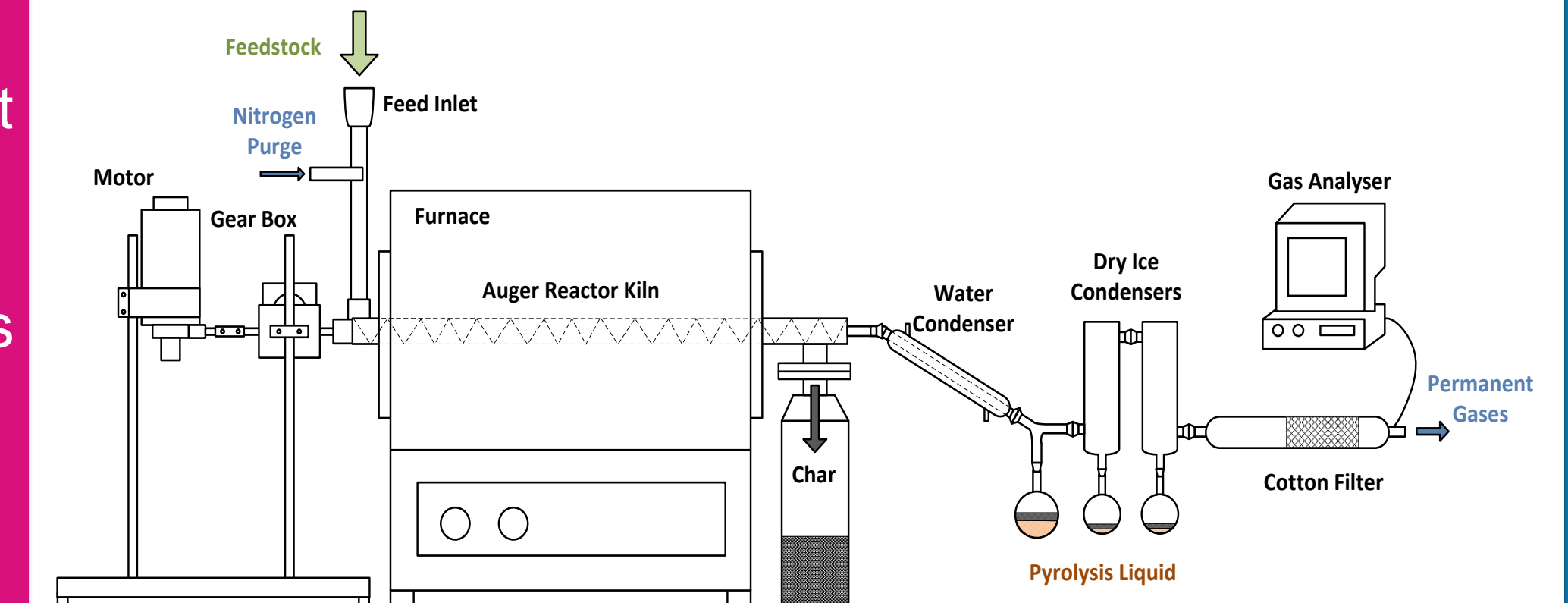


Figure 4: Intermediate pyrolysis system

## Mass balance obtained from distillation

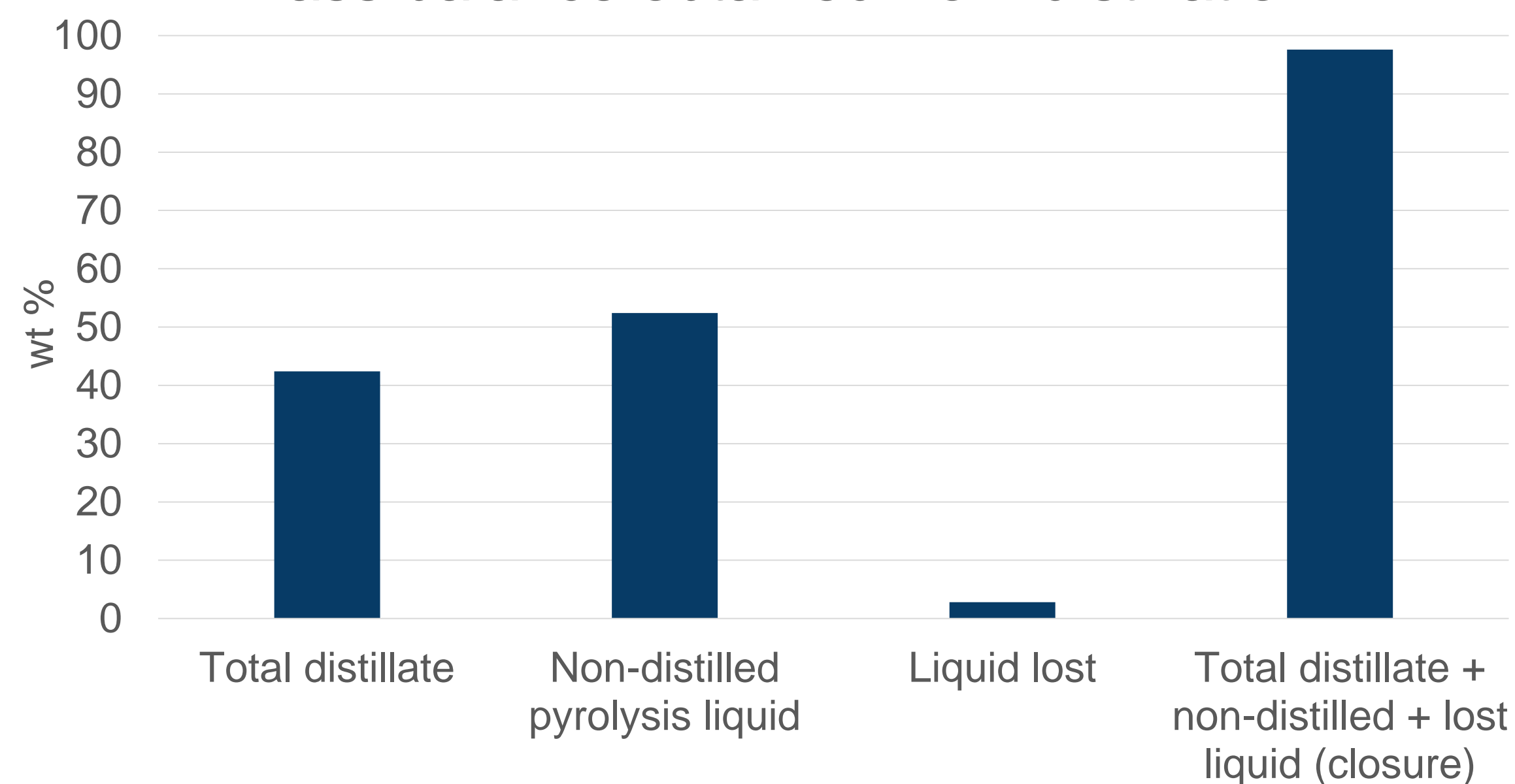


Figure 5: Mass balance of the pyrolysis liquid distillation

## RESEARCH PROGRESS

- Beginning of experiments with equipment shown in Figure 3.
- Conducting hot runs and analyzing the results in order to understand the system and the results obtained and mass balance closure. New cooling system installed and leak checking.
- Mass and Energy Balance of the industrial plant design
- Bio-oil distillation experiment done with the results of the mass balance in Figure 4.
- Focus on the Slow Continuous Pyrolysis processes within the market. There are some companies already producing biochar with different processes:

- Labiotte (France)
- Lurgi (Australia)
- ProFagus (Germany)

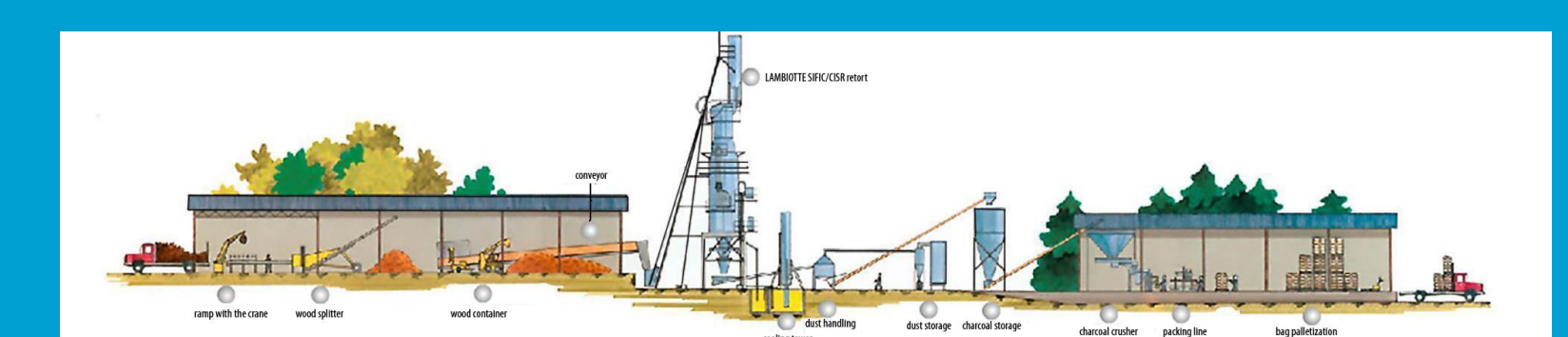


Figure 6: Lambiotte process

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