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An empirical survey to investigate quality of men's clothing market using QFD method

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Article history: Received December 18, 2011 Received in Revised form February, 28, 2012 Accepted 16 April 2012 Available online April 18 2012 Keywords: QFD Customer satisfaction Quality control House of quality	One of the most important techniques on improving customer satisfaction in clothing and textile industry is to increase the quality of goods and services. There are literally different methods for detecting important items influencing clothing products and the proposed model of this paper uses quality function deployment (QFD). The proposed model of this paper designs and distributes a questionnaire among some experts to detect necessary factors and using house of quality we determine the most important factors impacting the customer's clothing selection. The proposed study of this paper focuses men who are 15 to 45 years old living in Yazd/Iran. The brand we do the investigation sells the products in three shopping centers located in this city. We have distributed 100 questionnaires and collected 65 properly filled ones. Based on the results of our survey, suitable design, printing and packaging specifications, necessary requirements, optimization of production planning and appropriate sewing machine setting are considered as the most important characteristics influencing the purchase of a clothing products.

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1. Introduction

Clothing along with food and housing are three basic requirements for human survival and life. When there is a boom in clothing industry, we could expect some advances on quality of people's lives. A good quality product can meet people's needs, which include durability, beauty, safety, etc. (Chan et al., 2009). Quality is a concept, which implies on priority of a particular good or services and it plays an important role on increasing sales of clothing. Quality function deployment (QFD) is one of the most important techniques for reaching the necessary quality through house of quality technique. QFD is believed to be one of the most important techniques to reach customers' expectations (Chuter, 2002). Akao is believed to be one of the first people who focused on quality (Xie et al., 2001; Chan & Wu, 2003; Seva et al., 2011). Yueh (1996) used QFD to improve quality of clothing by gathering different important factors influencing the quality of products. They considered new customer's style and changed their advertisements techniques as well as packaging style to increase sales. In other

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research, May-Plumlee (1996) used QFD to increase flexibility of clothing for workers. Huang and Tan (2007) implemented QFD to apparel design in Taiwan by considering different products' characteristics such as fashion, quality of clothing materials and cutting, price, etc. Chan et al. (2002) applied QFD in the clothing manufacturing sector in an empirical study on improving a distance-learning program in Hong Kong. Chan et al. (2009) used QFD to develop a training course for clothing merchandisers. Huang and Tan (2007) used applications of QFD to apparel design in Taiwan.

The proposed study of this paper uses QFD to detect important items influencing clothing industry in Iran. The focus of this paper is on men's shirt and it uses a questionnaire and interview to find necessary information associated with design and customers' perspectives. The organization of this paper first presents details of our survey in section 2 and the results are given in section 3. The paper ends with concluding remarks to summarize the contribution of the paper.

2. The proposed study

2.1. Quality function deployment

The proposed model of this paper uses the following items to investigate the necessary requirements (Kim, 1998),

2.1.1 Who (Customer perception)

We first gather all the necessary information associated with customer's expectations. Note that customer will say the last word and they are the primary source of income. Therefore, we need to carefully determine demand, precisely. The proposed study of this paper focuses men who are 15 to 45 years old living in Yazd/Iran. The brand we do the investigation sells the products in three shopping centers located in this city. We have distributed 100 questionnaires and collected 65 properly filled ones. During the survey, we have provided accompanied surveyed people just to make sure they could fully understand the concept of the survey along with the objectives. In case there was any question, we did our best to explain the survey making sure that the responses are consistent with what we expect from them.

2.1.2 What (Customer needs)

In this section, we look for customer expectations in terms of what they expect from a men's shirt. The necessary quality characteristics are determined by interview and adjusting a questionnaire.

2.1.3. Who-What

In this stage of our survey, we determine the relationship between customer expectation and design requirements and form the necessary matrix, which shows the relationship among different components with the necessary weights.

2.1.4. Now

In this stage, we make an assessment on present states of customer satisfaction in terms of quantitative value. The assessments must have been carefully performed using the feedback received from 65 customers who participated in our survey.

2.1.5. How

In this stage, we determine how to make a clear response to customer in terms of quantitative figures based on the required technical knowledge and expert people who have enough experience and they are somehow associated with customers.

1742

2.1.6. How to What

In the section, we determine how to address all necessary concerns.

2.1.7. How on How

All technical relationships are determined in this section based on the relative weights given in the previous sections.

2.2. Relative importance of technical characteristics

One of the most important parameters in house of quality is to determine the weight of each component, which can be computed as follows,

$$T_{i} = \sum_{j=1}^{K_{i}} (D_{j}.R_{ji}) , \quad (i = 1, 2, ..., n)$$
⁽¹⁾

where D_i is the relative importance of customer expectations based on i^{th} technical factor, R_{ii} is the number associated with technical characteristic i with customer expectation j, T_i is the importance of technical item i, K_i is number of customer's expectations associated with technical characteristics i and *n* is the number of technical characteristics.

2.3 The relative importance of technical characteristics

Once we have determined the pure weight of technical characteristics, we need to prioritize them based on different methods. In order to reach desirable an precise results, we need to look into what the other competitors have considered for products (Karsak, 2004; Huang & Tan, 2007). In this paper, since we analyze the products based on customers we use the following to calculate the relative importance,

$$P_{i} = T_{i} \cdot \sum_{j=1}^{K_{i}} (d_{j} \cdot w_{j}), (i = 1, 2, ..., n)$$
⁽²⁾

where T_i is the pure rate of importance for technical attribute i, d_i is the difference between the point given to the particular considered product and the highest point assigned to other products in terms of j^{th} customer's preference, w_i is the weight of j^{th} customer's preference, P_i is the final preference of the i^{th} technical characteristic, K_i is the number of customer's expectations associated with technical characteristic *i* and *n* is the number of technical characteristics. The relative weight of j^{th} customer is also calculated as follows,

$$w_{j} = \frac{D_{j}}{\sum_{j=1}^{K_{i}} D_{j}}$$
, $(j=1,2,...,K_{i})$ (3)

3. The results

In this section, we present details of the implementation of the proposed model of this paper based on the criteria defied in Table 1. Also, Fig. 1 shows details of our investigation through house of quality.

 $\langle \mathbf{n} \rangle$

Character S	hirt design		and their weights Shirt color					Having the proper sewing						Quality and wrist ankle collar				
	.53	5	8.43					8.10					7.5		10 1110	t unitie	contai	
Character	resist writ dress sh		D	Dimensional stability shirt 7.2 Correct size				Beauty Essentials 7.27 Type, color and packaging					Appropriate brand 5.77 Uniqueness					
Weight 8	.17																	
Character P	rice shirt																	
Weight 7	.7	7.67						6.43						7.60				
$\begin{array}{c} & & & \\ & & & & \\ & & & \\ & & & \\ & & & \\ & & & & \\ & & & \\ & & & &$																		
		\square	1	2	3	4	5	6	7	8	9	10						
		Relative importance	Suitable design	polishing clothes	Anti-wrinkle action	Appropriate sewing machine setting	Production planning optimization	Suitable size table	Parameter setup	Size stabilization	Requirements	Printing and packaging specifications	Final ranking	A	В	С	D	
Shirt designs		8.53	9			5	7	1	3	5	9		1	3.48	3.93	2.97	0.45	
Shirt color		8.43		9	5								2	3.55	4.1	3	0.55	
Having the proper s	-	8.1	3			9	9				3		4	3.78	4.12	1.62	0.34	
Quality and wrist ar		7.5	7			7	5		9				8	3.75	3.82	1.33	0.07	
resist wrinkles dress		8.17			9		7		1				3	3.78	3.4	1.37	0.38	
Dimensional stabilit	y shirt	7.2		1	1				3	9			10	3.43	3.7	1.28	0.27	
Beauty Essentials		7.27	5			3	1	9					9	3.48	3.93	1.78	0.45	
Appropriate brand		5.77				5					9		12	3.08	3.72	1.2	0.64	
Price shirt		7.7	7	7	7		9		3	7	1	9	5	2.92	2.18	3.38	0.40	
Correct size		7.67	7			1	5	7				7	6	3.35	3.72	1.63	0.47	
Type, color and pac	kaging	6.43										9	11	3.5	4.03	1.43	0.53	
Uniqueness		7.6	50.73	137	176.8	226.3	242.2	127.2	146	161.3	5 198.7	269.3 6	7	2.95	3.68	1.6	0.73	
Pure importance																		
Rank			151.6	9	22.66	4 29.18	86.27	57.47 01	29.12	7	5	137.6						
			÷	68	9.0	9	5.2	4		60.7	110	5						
Ultimate importance Rank	e		1 1	6	10	∞ 5	∞ 4	8 57	53 9	3 7	3	2 2						

Fig. 1. House of quality for the proposed study

1744

Based on the results shown in Fig. 1 we can observe that the suitable design, printing and packaging specifications, necessary requirements, optimization of production planning and appropriate sewing machine setting are the most important characteristics. Fig. 2 shows details of our findings for the proposed study of this paper.

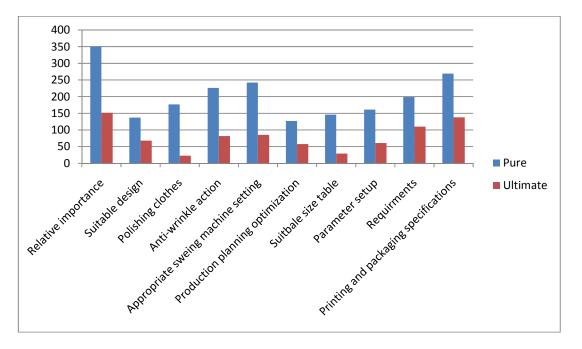


Fig. 2. The relative importance of different characteristics in terms of Pure and ultimate

4. Conclusion

In this paper, we have presented an empirical study to measure the impact of different characteristics on men's clothing products. The proposed study of this paper has gathered different characteristics influencing customer's intention on purchasing men's clothing and using QFD method provided the most important items. Based on the results of our survey, suitable design, printing and packaging specifications, necessary requirements, optimization of production planning and appropriate sewing machine setting are the most important characteristics influencing the purchase of a clothing products. Based on the results of this survey, we can conclude that increasing market sales in clothing and textile industry needs a comprehensive method to look for all-important items from customer's life style to optimization of production planning.

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1746

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