

Abstract

This laboratory scale study aims to demonstrate the effectiveness of thermochemical and biological saccharification of *Miscanthus giganteus* (MG) for generation of fermentable saccharides and its subsequent fermentation into solvents i.e. acetone, ethanol and butanol (ABE) using *Clostridium acetobutylicum* ATCC 824. Saccharide hydrolysates were derived from MG by thermochemical (water, acid and alkali at 130 °C) and biological saccharification (*Fibrobacter succinogenes* S85) processes and were subjected to batch fermentation for 120 hours using *C. acetobutylicum* ATCC 824. At the end of fermentation of thermochemically-derived hydrolysates, 742 g m⁻³ of saccharides from water treatment, 9572 g m⁻³ of saccharides from acid treatment and 4054 g m⁻³ of saccharides from alkali treatment were fermented and yielded 0.045, 0.0069 and 0.01 g g⁻¹ of total solvents, respectively. Similarly, at the end of fermentation of biological hydrolysate (using *F. succinogenes*), 2504 g m⁻³ of saccharides was fermented and yielded 0.091 g g⁻¹ of total solvents. The highest yield of total solvents was achieved by water (thermochemical) and biological saccharification of MG using *C. acetobutylicum*. Whereas, acid and alkali-treated hydrolysates showed lower yields of solvents presumably due to production of inhibitory compounds during saccharification. Compared to thermochemical saccharification, biological saccharification using *F. succinogenes* is a promising approach since it yielded the highest amount of solvents whilst being eco-friendly. Our future studies will focus on optimisation of biological saccharification (using *F. succinogenes*) and sequential co-culture fermentation (using *C. acetobutylicum*). The development of alternative consolidated bioprocessing approach using biological saccharification will contribute towards making lignocellulosic biofuels a reality.

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55 **Keywords:** Thermochemical saccharification; Biological saccharification;
56 *Miscanthus giganteus*; *Clostridium acetobutylicum* ATCC 824; *Fibrobacter*
57 *succinogenes* S85; ABE fermentation

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59 **1. Introduction**

60 Biofuel production from lignocellulosic materials (wood, agricultural and forest
61 residues) is a sustainable alternative to existing fossil fuels. Lignocellulosic biomass
62 has a unique place in future biofuel production that can provide both, sustainable
63 and eco-friendly alternative fuels [1].

64 Lignocellulosic biofuel production involves two main steps: 1) deconstruction of cell
65 wall polymers in lignocellulosic biomass into saccharides *via* pre-treatment and
66 saccharification and 2) conversion of those saccharides into biofuels *via*
67 fermentation. However, the major bottleneck in lignocellulosic biomass to biofuel
68 conversion is the recalcitrant nature of lignocellulosic polymers that makes the
69 saccharification step rate limiting [2].

70 In order to bring lignocellulosic biomass into hydrolysates containing fermentable
71 saccharides and also to make it more amenable for microbial fermentation, various
72 physical, chemical and biological saccharification techniques has been employed [3-
73 5]. Conventional physical and chemical saccharification techniques, including liquid
74 hot water, steam explosion, CO₂ explosion, ozonolysis, solvents and acid/alkali
75 processes, have been in use for biomass deconstruction [6], but require significant
76 energy inputs or/and the addition of chemicals. For instance, liquid hot water
77 treatment requires high amount of water and elevated temperature (170–230°C) and

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78 pressure (up to 5 MPa), steam explosion requires high-pressure saturated steam
79 (0.69–4.83 MPa) and high temperature (160–260°C), CO₂ explosion requires
80 extremely high pressure, and ozonolysis, solvents and acid/alkali treatments requires
81 addition of chemicals [7, 8]. Most of these techniques generate by-products that
82 have inhibitory effect to subsequent fermentation processes. Conversely, biological
83 saccharification is an ideal option due to lower energy input, but it is slow and less
84 efficient [3]. Therefore, at present neither of these techniques are fully optimised, and
85 still requires rigorous research to obtain cost effective and efficient pre-treatment for
86 saccharification and robust subsequent fermentation method.

87 *Clostridium acetobutylicum* ATCC 824 (hereafter referred to as *C. acetobutylicum*) is
88 an industrially important model microbe that produces acetone, ethanol and butanol
89 (ABE), as well as hydrogen from various saccharides, which makes it suitable to
90 ferment different agricultural and industrial wastes. Since *C. acetobutylicum* is
91 unable to hydrolyse lignocellulosic polymers (cellulose and hemicellulose) directly, it
92 is necessary to bring fermentable saccharides into hydrolysates by either chemical
93 or biological pre-treatment and subsequent saccharification [9, 10].

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95 *1.1. Chemical strategy: thermochemical saccharification and fermentation*

96 Ideally, acid/alkali pre-treatments of biomass at high temperature generate
97 hydrolysates containing high amounts of fermentable saccharides [11] that can be
98 further converted into fuels by fermentation. Clostridial species are well equipped to
99 produce solvents using their multi-substrate utilising capacity more efficiently than
100 any other genus of the three domains (Bacteria, Archaea, Eukaryota) [12]. In
101 particular, *C. acetobutylicum* and *Clostridium beijerinckii* are good producers of
102 solvents in acetone-butanol-ethanol fermentation (ABE), with the potential to ferment

103 a wide-range of saccharides in hydrolysates derived from agriculture residues [12].
104 ABE fermentation of different typical feedstocks hydrolysates using different strains
105 of Clostridia are cited elsewhere [13].

107 *1.2. Microbial strategy: biological saccharification and fermentation*

108 Microbial strategies for saccharification, on the other hand, are diverse and represent
109 a promising approach for the development of biological processes for industrial scale
110 production of biofuels [14]. Consolidated bioprocessing (CBP) is an alternative
111 microbial bioprocessing approach in which the key steps for lignocellulosic biofuel
112 generation, i.e. saccharification and fermentation, occur simultaneously and employs
113 combinations of natural and recombinant microorganisms [15]. Anaerobes with
114 efficient lignocellulose degradation and biofuel generation capabilities are of
115 particular interest [16]. The combination of microbes with desirable abilities such as
116 saccharification and fermentation can provide a major breakthrough as an alternative
117 CBP approach.

118 Thus considering the overall objective of CBP, sequential co-culture fermentation of
119 lignocellulosic biomass is a viable solution over energy intensive thermochemical
120 saccharification and fermentation methods. The CBP approach has been
121 investigated by numerous research groups using Clostridia, however
122 underperformance of lignocellulosic co-culture fermentation has been observed, and
123 is attributed to a rather slow rate of hydrolysis [17]. A similar multi-organism
124 approach was tested for bioenergy production from lignocellulosic biomass, using *C.*
125 *acetobutylicum* and *Clostridium cellulolyticum* showing that the rate of lignocellulose
126 utilization in the co-culture is improved compared to a *C. cellulolyticum* mono-culture

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127 [18, 19]. *C. cellulolyticum* and *Rhodopseudomonas palustris* were also syntrophically
128 grown as co-cultures. The increase in cellulose degradation observed by *C.*
129 *cellulolyticum* was due to the removal of an inhibitory by-product (pyruvate) by *R.*
130 *palustris* [20]. In a different study, *C. acetobutylicum* and *Ethanoigenens harbinense*
131 were tested for biohydrogen production using microcrystalline cellulose as a
132 substrate. Improved cellulose saccharification and hydrogen production were
133 observed, compared to that of monoculture conditions [21].

134 135 1.3 Our approach

136 In this study, we attempted, for the first time, a sequential biological saccharification
137 and fermentation approach with *F. succinogenes* S85 (hereafter referred to as *F.*
138 *succinogenes*) and *C. acetobutylicum*, respectively. Among the selected anaerobic
139 strains; *F. succinogenes* is the most efficient saccharolytic bacterium found in the
140 herbivore rumen [22, 23], while *C. acetobutylicum* has significant capability to
141 ferment a diverse range of saccharide components into ABE production [10, 12]. Our
142 hypothesis was that combining *F. succinogenes* and *C. acetobutylicum* in a CBP
143 approach will produce ABE solvents and hydrogen at a level comparable to those
144 achieved using *C. acetobutylicum* fermentation of saccharides produced using
145 conventional thermochemical saccharification strategies. To test our hypothesis, we
146 compared production of ABE solvents and hydrogen between *C. acetobutylicum*-
147 mediated fermentation of saccharides produced from lignocellulosic MG biomass
148 using three thermochemical treatments (water/acid/alkali) and a CBP approach using
149 a co-culture of *F. succinogenes* and *C. acetobutylicum* with three different
150 substrates, acid-swollen cellulose (ASC), microcrystalline cellulose (MC) and
151 lignocellulosic MG biomass.

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153 **2. Materials and methods**

154 All chemicals used in this study were purchased from Sigma Aldrich (UK), unless
155 otherwise indicated.

156 *2.1. Microorganisms used and medium preparation*

158 *2.1.1. Clostridium acetobutylicum*

159 *C. acetobutylicum* ATCC 824 was procured from the German Collection of
160 Microorganisms and Cell Cultures (DSMZ, Braunschweig, Germany). *C.*
161 *acetobutylicum* was grown anaerobically in a 125 cm³ capacity serum bottle fitted
162 with butyl rubber and crimp sealed containing 100 cm³ media. The media
163 composition was used as described by Lopez Contreras *et al.* [24] having the
164 following composition per dm³ (hereafter denoted as CA media): 0.75 g KH₂PO₄,
165 0.75 g K₂HPO₄, 0.348 g MgSO₄, 0.01 g MnSO₄·H₂O, 0.01 g FeSO₄·7H₂O, 1 g NaCl,
166 5 g yeast extract, 2 g (NH₄)₂SO₄, 1 g cysteine HCl (as reducing agent) and with 5 g
167 glucose as a carbon source. The medium was heated to boiling and cooled down by
168 flushing with nitrogen gas for 10 min. The bottles were crimped sealed with butyl
169 rubber and autoclaved for 15 min at 121 °C. The medium was inoculated with a
170 freshly-prepared inoculum and incubated at 37 °C for 18 to 20 hours (up to the
171 exponential phase).

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173 *2.1.2. Fibrobacter succinogenes*

174 *F. succinogenes* S85 (ATCC 19169) was kindly provided by Prof. Paul Weimer (US
175 Dairy Forage Research Centre, Madison, Wisconsin, USA). *F. succinogenes* was
176 cultivated under anaerobic conditions at 37 °C in a modified Dehority medium (MDM)
177 as described by Weimer et al. [25, 26].

178 To prepare the basal media (FS media), the following stock solutions were each
179 prepared first in a dm³: a) mineral solution I; 22.5 g KH₂PO₄, b) mineral solution II;
180 11.26 g NaCl, 11.26 g (NH₄)₂SO₄, 1.06 g MgCl₂·6H₂O, 0.82 g CaCl₂·2H₂O, 0.344 g
181 MnCl₂·4H₂O, 0.250 g FeSO₄·7H₂O, 0.118 g ZnCl₂, and 0.026 g CoCl₂·6H₂O, 80 g
182 Na₂CO₃, c) volatile fatty acid (VFA) solution; mixture of 1% (v/v) isobutyric acid, 1%
183 (v/v) isovaleric acid, 1% (v/v) n-valeric acid and 1% (v/v) 2-methylbutyric acid), d) 8%
184 Na₂CO₃ solution and e) reducing agent solution; 25 g cysteine HCl. Except mineral
185 solution II, all stocks solutions (100 cm³) were prepared by boiling and cooling whilst
186 sparging continuously with nitrogen for 10 min in 125 cm³ serum bottles, crimped
187 sealed and autoclaved for 15 min at 121 °C. Schaefer's vitamin solution was also
188 prepared as described by Callaway and Martin [25].

189 190 *2.2. Basal medium (FS media)*

191 Basal medium was prepared by adding 8 cm³ of stock solution II into 79.5 cm³ of
192 distilled water, boiled and cooled whilst sparging with carbon dioxide for 10 min in a
193 125 cm³ bottle, and autoclaved at 121 °C for 15 min. In an anaerobic chamber, to
194 mixture, 4 cm³ of mineral solution I, 3 cm³ of VFA solution, 4 cm³ of 8% Na₂CO₃
195 solution, 4 cm³ of reducing agent and 0.1 cm³ of Schaefer's vitamin solution were
196 added. The final composition of the basal medium was (per dm³): 0.9 g KH₂PO₄, 0.9
197 g NaCl, 0.9 g (NH₄)₂SO₄, 0.084 g MgCl₂·6H₂O, 0.065 g CaCl₂·2H₂O, 0.027 g

198 MnCl₂·4H₂O, 0.02 g FeSO₄·7H₂O, 0.009 g ZnCl₂, and 0.0048 g CoCl₂·6H₂O, 3.2 g
199 Na₂CO₃, 0.06% (v/v) each of isobutyric acid, isovaleric acid, n-valeric acid and 2-
200 methylbutyric acid, 1 g cysteine·HCl and 0.1% (v/v) Schaefer's vitamin solution.

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202 2.3. Development of syntrophic co-culture media

203 Since both bacteria require different culture media for optimal growth, it was
204 necessary to optimise the media in such a way that both bacteria can grow in the
205 same medium. To obtain the modified co-culture media, 6 media bottles of each FS
206 and CA media were prepared with 5 g dm⁻³ glucose as a carbon source. Both the
207 media were then combined to obtain the ratio (FS:CA) of 100:0, 20:40, 40:60, 60:40,
208 80:20 and 0:100. Two sets of these combinations were prepared anaerobically in
209 pre-sterilized 125 cm³ serum bottles capped with butyl rubber and crimp sealed.
210 These modified media were then inoculated with *F. succinogenes* (OD₆₇₅ =0.72) and
211 *C. acetobutylicum* (OD₆₀₀ = 1.2). The growth of *F. succinogenes* and *C.*
212 *acetobutylicum* were monitored by measuring optical density (OD) at wavelengths of
213 675nm and 600nm respectively. The growth profiles of *F. succinogenes* and *C.*
214 *acetobutylicum* at different combination of FS and CA media are shown in Appendix
215 A. Supplementary data **Fig. S1**. The mixed culture growth of both bacteria in the
216 modified co-culture medium was imaged using an Olympus microscope BX51
217 (Tokyo, Japan) fitted with a CapturePro 2.6-JENOPTIK Laser camera (Optik, System
218 GmbH, Germany). Finally the ratio of 40:60 (FS:CA) was selected as modified
219 syntrophic co-culture medium for saccharification and fermentation.

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221 **2.4. Preparation of MG hydrolysate and fermentation**

222 MG was grown in York, North Yorkshire, UK, under field conditions. The materials
223 used represent the sixth year of harvest. After harvest and drying, it was milled using
224 a Restch impact mill to 1 mm particles. The composition of raw MG is cellulose (34%
225 ± 2.5 %), hemicellulose (42% ± 2.8 %), lignin (28% ± 2 %) and ash (0.83% ± 0.03 %).
226 MG hydrolysate was obtained by treatment with either hot water or 100 mol m⁻³
227 H₂SO₄ or 200 mol m⁻³ NaOH at 130°C for 40 min. The supplementary salt medium
228 was added to each bottle containing hydrolysates at concentration suggested by
229 Wang and Chen [21]. The supplementary salt medium contained (per dm³): 6 g
230 (NH₄)₂SO₄, 1.77 g KH₂PO₄, 2.938 g K₂HPO₄, 2 g CaCO₃ and 10 mg p-aminobenzoic
231 acid, 10 mg biotin and 1 cm³ mineral salt solution as described by George *et al.* [27].

232 The hydrolysates were then neutralised to pH 6.5 (optimal pH for growth and acid
233 production) using H₂SO₄ and NaOH and centrifuged at 1000 x g for 2 min to remove
234 precipitates. Supernatants obtained from each treatment were then sterilised using
235 0.2 μ m polyethersulfone steritop-GP Millipore filter (Loughborough Fisher Scientific
236 UK). A total of 400 cm³ of MG hydrolysate from each treatment (biological triplicates)
237 was added to 500 cm³ capacity bottles fitted with rubber tight caps provided with inlet
238 and outlet ports. The hydrolysates were further boiled and cooled down by
239 continuous flushing with nitrogen for 10 min. Finally, bottles were tightened using
240 clips. A reducing agent cysteine-HCl (1 g dm⁻³) was added to remove remaining
241 oxygen from the bottles. The pH of the media was finally re-checked to ensure that
242 the pH was 6.5. The medium was inoculated with 4 cm³ of freshly prepared inocula
243 of *C. acetobutylicum* to each bottle and incubated at 37°C. The experimental set-up
244 of the fermentation of MG hydrolysate is shown in Appendix A. Supplementary data
245 **Fig. S2.** Finally, the supernatant collected from the fermentation broth and were

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246 subjected to acetone, butanol, ethanol. The headspace gas was collected for
247 hydrogen concentration measurements.

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249 *2.5. Biological saccharification of lignocellulosic biomass and fermentation*

250 For biological saccharification, we selected MG, ASC, and MC. Alkali pre-treatment
251 was employed on MG in order to remove maximum lignin from the biomass [28] and
252 to get access to cellulose for biological saccharification using *F. succinogenes*.

253 One hundred cm³ of this optimised syntrophic co-culture media (ratio of FS to CA =
254 40:60) was prepared with 5 g dm⁻³ of MG, ASC, and MC as a carbon source.
255 Triplicate bottles of the media for each condition were firstly inoculated with *F.*
256 *succinogenes* to achieve saccharification. *F. succinogenes* immediately adhered to
257 the cellulose substrate particles and subsequently produced biofilms and released
258 saccharide into the solution [29]. After inoculation, bottles were incubated at 37°C for
259 40 hours (approximately 40 hours was required to achieve mid-exponential phase of
260 growth on cellulose). During this period, to avoid utilisation of the released
261 monosaccharides by planktonic cells and to achieve maximum saccharification,
262 bottles were kept stagnant to allow biofilm formation. After 40 hours of incubation,
263 the media was then inoculated with *C. acetobutylicum*. The sampling times were
264 selected based on ethanol and butanol production in fermentation broth. As a result,
265 supernatants were collected after 80 and 120 hours of incubation, analysed for
266 ethanol, butanol and acetone, and the headspace gas analysed for hydrogen.
Appendix A. Supplementary data **Fig. S3** shows *F. succinogenes* growth on MC
267 cellulose and subsequent fermentation by *C. acetobutylicum*.

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3 270 *2.6. Dry weight of cellulosic biomass measurements*
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6 271 The final dry weight of MG, ASC and MC in fermentation broth were determined as
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9 272 described elsewhere [30]. Briefly, 15 cm³ of broth was collected from bottles and
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11 273 centrifuged at 3000 g for 10 minutes, and then the substrate pellet was washed twice
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14 274 with 0.1% (w/v) methylcellulose solution to remove bound cells from the substrates.
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16 275 Substrate pellets were further washed with distilled water and centrifuged at 3000 g
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19 276 for 10 minutes. The supernatants were removed and tubes were dried in an oven
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21 277 (Nuve, EN 120) at 80°C until a constant mass was reached. The difference in the
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24 278 final and initial weights of samples was assumed to be the substrate utilised by co-
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26 279 culture for biofuel production.
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33 281 *2.7. Analysis of saccharide concentration in MG hydrolysate derived by*
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38 283 The monosaccharides were separated by high performance anion-exchange liquid
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41 284 chromatography on a Dionex ICS-3000 using a Carbopac PA-20 column (Dionex,
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43 285 Camberley, UK) with integrated amperometry detection as described elsewhere [31].
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46 286 The separated monosaccharides were quantified by using external calibrations with
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48 287 an equimolar mixture of four monosaccharides standards (arabinose, glucose,
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51 288 mannose and xylose). Each run takes 35 minutes with 25 minutes regeneration. The
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53 289 buffer system has two phases: 0.5 cm³ min⁻¹ flow in 1% (w/v) NaOH (200 mol m⁻³),
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55 290 and then a mixture of 47.5% H₂O, 22.5% (w/v) NaOH (200 mol m⁻³), and 30 % of
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291 NaOH (100 mol m^{-3}) sodium acetate (500 mol m^{-3}). The chromatographic separation
292 was developed at 30°C .

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294 *2.8. Analysis of fermentation products*

295 Fermentation products were identified and quantified as previously reported by
296 Pham *et al.* [32]. Briefly, acetone, ethanol and butanol, were detected and quantified
297 using a GC- chromatograph Agilent 7890A (Cheshire, UK) system coupled with a 30
298 $\text{m} \times 0.25 \text{ mm ID} \times 0.25 \mu\text{m}$ Stabtilwax fused silica column (Thames Restek, UK).
299 Approximately 50 mm^3 aliquots were collected, centrifuged at $17,000 g$ for 2 min and
300 2 mm^3 of sample was injected into the GC system. The GC was controlled and
301 automated by ChemStation Agilent (Rev: 32.3.8) software. The total GC analysis
302 running time was 14 min and temperature gradient was performed with a hold at
303 45°C for 3 min, followed by a ramp at a rate of $15^\circ\text{C min}^{-1}$ to 120°C , then $30^\circ\text{C min}^{-1}$
304 to 210°C and finally a hold 1 min at 210°C . Helium was used as the carrier gas at a
305 flow rate of $1 \text{ cm}^3 \text{ min}^{-1}$. The concentration of by-products ethanol, butanol and
306 acetone were estimated by obtained standard curves for the respective metabolites
307 based on its retention time and peak area. The injector, detector and oven
308 temperatures were 250 , 350 and 120°C respectively. A flame ionisation detector
309 (FID) was used to detect and measure the by-products concentration. Products'
310 (solvents) productivity was calculated as total solvents (present in the fermentation
311 hydrolysate) produced in g m^{-3} divided by the fermentation time and is expressed as
312 $\text{g m}^{-3} \text{ h}^{-1}$. Solvents yield was calculated as total solvents produced divided by total
313 saccharides utilized.

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5 316 Gas samples were collected from the headspace of the sampling bottles using 10
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8 317 cm³ gas tight syringes at different interval times, depending on the sample types and
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10 318 sample was then injected in to a Varian CP-3800 gas chromatograph (Varian, Polo
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12 319 Alto, CA) equipped with a 500 mm³ sample loop capacity. This volume was then
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15 321 separation was achieved using a Haysep (C18-100 mesh, porous polymer column,
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17 322 2.0 m length and 0.32 cm inner diameter with 2 mm solid support) and a molecular
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19 323 sieve (13X, 60-80 mesh, packed column 1.5 m length, 0.32 cm inner diameter with 2
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21 324 mm solid support) with argon carrier at a flow rate of 3.6 cm³ min⁻¹. A Thermal
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23 325 Conductivity Detector (TCD) was used to detect hydrogen production. The GC was
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25 326 controlled and automated by the Star GC workstation (Version 5.50) software
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27 327 package (Varian). The instrument was calibrated using standard H₂ calibration gas
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29 328 supplied by BOC speciality gases (Guildford, Surrey, UK). An overview of the overall
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31 329 methodology is shown in **Fig. 1**.
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47 333 **3. Results and discussion**
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49 334 Saccharification of lignocellulosic polymers is mandatory in order to ferment them
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51 335 into useful by-products, both in viewpoint of bioenergy and environment. The basic
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53 336 challenge for successive or simultaneous saccharification and fermentation of
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55 337 lignocellulosic polymers is to obtain high degree of hydrolysis for subsequent high
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1 338 biofuel yield. Thus efforts for optimisation of efficient pre-treatments techniques will
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5 340 In this study, we employed thermochemical (water/acid/alkali pre-treatment at 130
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8 341 °C) as well as biological (*F. succinogenes*) saccharification of MG to achieved
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10 342 fermentable saccharides into solution for subsequent fermentation by *C.*
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13 343 *acetobutylicum* (**Fig. 1**). We show that both thermochemical and biological
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15 344 saccharification of lignocellulosic biomass produced fermentable saccharides and
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18 345 these were subsequently fermented by *C. acetobutylicum*. Both thermochemical and
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20 346 biological saccharification/fermentation approaches produced ethanol, butanol and
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23 347 hydrogen. Interestingly, acetone production was below detection limit during
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25 348 fermentation. This observation is consistent with our previous study on synthetic
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27 349 hydrolysate (containing lignin) in which toxic effect on solvent production in *C.*
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30 350 *acetobutylicum* was observed [10]. In fact, several previous studies observed that
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32 351 the factors such as culture conditions, medium composition, substrates/products
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35 352 toxicity, reaction kinetics, enzymes and pH could influence dynamics of the ABE
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37 353 fermentation pathways in *C. acetobutylicum* [33-35]. Interestingly, study on ABE
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39 354 fermentation of hydrolysates derived from corncob [36] and domestic organic waste
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42 355 (DOW) [37] observed that the highest production of acids (called “Acid crash”) [38]
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45 356 resulted in premature cessation of ABE production ending-up with lower production
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51 52 359 *3.1. Changes in saccharides concentration before and after thermochemical* 53 360 *hydrolysates fermentation*

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56 361 In the first approach, saccharides (glucose, xylose, arabinose and mannose)
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59 362 obtained by saccharification of MG using H₂O, 100 mol m⁻³ H₂SO₄ and 200 mol m⁻³

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363 NaOH at 130°C were subjected to fermentation by *C. acetobutylicum*. Glucose,
364 xylose, arabinose and mannose were the major fermentable saccharides of the MG
365 hydrolysates. The changes in concentration of saccharides before and after
366 fermentation show active utilisation of the saccharides in fermentation as shown in
367 **Table 1**.

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369 **Table 1 goes here**

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371 The concentrations of fermentable saccharides in the hydrolysate varied among the
372 treatments. The highest concentrations of saccharides was produced in the
373 hydrolysate derived by 100 mol m⁻³ H₂SO₄ treatment (607 g m⁻³ glucose, 6229 g m⁻³
374 xylose, 1627 g m⁻³ arabinose and 1399 g m⁻³ mannose), whereas the lowest
375 saccharides concentrations were observed in hydrolysate derived by H₂O treatment
376 (155 g m⁻³ glucose, 170 g m⁻³ xylose, 114 g m⁻³ arabinose and 311 g m⁻³ mannose).
377 Xylose was the most abundant saccharide in the hydrolysates examined, particularly
378 in acid treated hydrolysates. This is in agreement with previous observations that
379 acid treatment efficiently degraded hemicelluloses, producing xylose [39, 40]. After
380 fermentation, concentrations of these saccharides significantly reduced in all
381 treatments (**Table 1**), which is in agreement with the previous study demonstrating
382 that *C. acetobutylicum* can utilise a variety of saccharides including hexoses (e.g.
383 glucose) and pentoses (D-xylose and L-arabinose) [12] to produce biofuels. The
384 supporting information is provided in Appendix B. Supplementary data (XLSX).

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386 3.2. Fermentation products from thermochemical hydrolysates fermentation

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2 387 Significant reduction in saccharides concentration after fermentation clearly
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5 388 suggested that saccharides released into the hydrolysate solutions were used to
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7 389 produce fermentation by-products by *C. acetobutylicum* depending on amount of
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10 390 saccharides produced from each treatment condition. **Fig. 2A to C** show production
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12 391 of ethanol, butanol and H₂ in different thermochemical treatment conditions at 80
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14 392 hours and 120 hours of incubation.

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21 394 **Fig. 2 goes here**

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27 396 Ethanol production (**Fig. 2A**) shows variation among the pre-treatments at 120 hours
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29 397 of fermentation. Ethanol production were relatively higher for 200 mol m⁻³ NaOH (40
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31 398 g m⁻³ culture) and 100 mol m⁻³ H₂SO₄ (44 g m⁻³ culture) treatments compared to H₂O
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33 399 (34 g m⁻³ culture). The highest butanol production was observed for the H₂SO₄
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35 400 treatment (19.7 g m⁻³ culture) compared to NaOH treatment (4.3 g m⁻³ culture), while
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37 401 no butanol production was observed in the H₂O treatment (**Fig. 2B**). The absence of
38
39 402 butanol production in H₂O treatment and lower production of butanol in the 200 mol
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41 403 m⁻³ NaOH treatment might be a result of lower concentration of saccharides in the
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43 404 hydrolysates obtained by both these treatments (**Table 1**). The concentrations of
44
45 405 saccharides were comparatively higher in the 100 mol m⁻³ H₂SO₄ treated hydrolysate
46
47 406 and that was reflected in the higher concentrations of ethanol/butanol and H₂
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49 407 produced (**Table 1**). This agrees with previous studies, where it was noted that
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51 408 saccharides concentration in hydrolysates affected subsequent biofuel production
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409 and elevated level of glucose or saccharides in the medium resulted in induced
410 butanol production [41].

411 Hydrogen, which is a clean and efficient replacement to fossil fuels, was also
412 produced in all treatments. The highest production of H₂ was observed in H₂SO₄
413 treatment (0.081 mol m⁻³ of culture) while H₂O and NaOH treatments were lower,
414 0.035 mol m⁻³ of culture and 0.0084 mol m⁻³ of culture respectively. The lowest
415 production of H₂ gas was found in the NaOH treatment condition possibly due to
416 generation of soluble lignin and other inhibitor by-products by NaOH treatment that
417 might affect H₂ production [42]. Our results suggested that the biomass treatment
418 conditions significantly affected butanol, ethanol and H₂ productions. Overall, results
419 showed that the H₂SO₄ treatment resulted in a higher yield of by-products (ethanol ;
420 44.4 g m⁻³, butanol; 19.7 g m⁻³, H₂; 0.081 mol m⁻³) compared to H₂O (ethanol ; 34 g
421 m⁻³ and H₂; 0.035 mol m⁻³) and NaOH (ethanol ; 39.7 g m⁻³, butanol; 4.2 g m⁻³, H₂;
422 0.0084 mol m⁻³) treatments. The production of fermentation by-products from
423 hydrolysate by *C. acetobutylicum* is purely based on type of lignocellulosic biomass
424 and pre-treatment conditions used [43]. The previous studies reported that 9600 g m⁻³
425 of total saccharides were fermented to 3400 g m⁻³ butanol, 500 g m⁻³ acetone, and
426 900 g m⁻³ ethanol [43].

427 428 *3.3. Changes in lignocellulosic substrate concentration before and after biological* 429 *hydrolysates fermentation*

430 In the second approach, in order to grow *F. succinogenes* and *C. acetobutylicum* as
431 a syntrophic co-culture, we modified the growth media (as mentioned in section 2.3)
432 so that it could allow both these two bacteria to grow in a single fermentation vessel.
433 The optimum growth performance for both bacteria was observed at a combination

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434 of 40 % FS and 60 % CA media (modified syntrophic co-culture media) with growth
435 rates of 0.074 h⁻¹ (doubling time 9.36) and 0.179 h⁻¹ (doubling time 3.85) for *F.*
436 *succinogenes* and *C. acetobutylicum* respectively (Appendix A. Supplementary data
437 **Fig. S1**). At this combination, the maximum OD_{675nm} for *F. succinogenes* and
438 OD_{600nm} for *C. acetobutylicum* reached 0.912 and 1.018 at 30 hours of incubation
439 respectively. The mixed culture growth of both bacteria in the modified co-culture
440 medium is shown in **Fig. 3**. This modified co-culture medium (40 FS: 60 CA) was
441 supplemented with 5 g dm⁻³ of each substrate ASC, MC and MG as a sole carbon
442 source. In this study, we observed that *F. succinogenes* was able to hydrolyse
443 cellulosic materials since 5 g dm⁻³ of each ASC, MC and MG were reduced to 1.77 ±
444 0.351 g dm⁻³, 3.09 ± 0.433 g dm⁻³ and 2.5 ± 0.774 g dm⁻³ respectively.

445
446 **Fig. 3 goes here**

447 448 **3.4. Fermentation products from biological hydrolysates fermentation**

449 The production of ethanol, butanol and H₂ was observed in all cellulose substrate
450 conditions. However, depending on the type of substrates, the concentration of
451 products varied as shown in **Fig. 4 A to C**.

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453 **Fig. 4 goes here**

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455 Ethanol production was observed to be higher in ASC supplemented medium (241 g
456 m⁻³), compared to MC (211 g m⁻³) and MG (217 g m⁻³). A slight decrease in ethanol
457 concentration were observed in ASC (241 g m⁻³ ± 36 g m⁻³ to 212 g m⁻³ ± 55 g m⁻³)
458 and MC (212 g m⁻³ ± 48 g m⁻³ to 198 g m⁻³ ± 43 g m⁻³) hydrolysate between 80 hours
459 between 120 hours fermentation mainly because of volatilization and ethanol
460 condensation at top [44]. The maximum butanol productions were 11.2 g m⁻³, 13.7 g
461 m⁻³ and 13.2 g m⁻³ for ASC, MC and MG supplemented medium, respectively. A
462 slight difference in butanol production was noted among these 3 substrate
463 conditions. On the other hand, H₂ production reached the highest concentration in
464 the ASC (0.03 mol m⁻³) followed by MG (0.029 mol m⁻³) and MC (0.007 mol m⁻³). The
465 higher productions of fermentation products were observed in the presence of ASC
466 (ethanol; 241 g m⁻³, butanol; 11.2 g m⁻³ and H₂; 0.03 mol m⁻³) and MG (ethanol; 217
467 g m⁻³, butanol; 13.2 g m⁻³ and H₂; 0.029 mol m⁻³) than MC (ethanol; 211 g m⁻³,
468 butanol; 13.7 g m⁻³ and H₂; 0.008 mol m⁻³). A possible reason for this is ASC and MG
469 are pre-treated before saccharification thus combined pre-treatment and
470 saccharification makes substrates more susceptible to microbial hydrolysis to
471 release maximum fermentable saccharides [5] into the solution to produce more
472 biofuels over MC. Our results suggest substrate dependent fermentation flexibility of
473 *C. acetobutylicum*.

474 Previous studies reported syntrophic co-culture fermentation of cellulosic materials;
475 eg. *C. cellulolyticum* and *R. palustris* produced 1243 g m⁻³ ethanol and 41 mol m⁻³ H₂,
476 [20], *C. acetobutylicum* X9 and *E. harbinense* B49 produced 55.4 mol m⁻³ H₂ h⁻¹ g⁻¹
477 dry cell [21] and *C. thermocellum* JN4 and *Thermoanaerobacterium*
478 *thermosaccharolyticum* GD17 produced 1.8 mol H₂ mol⁻¹ of glucose [45]. In this
479 study, we have shown for the first time that two efficient mesophilic lignocellulose

1 480 degrading/fermenting microbes, *F. succinogenes* and *C. acetobutylicum*, were able
2 481 to grow syntrophically, producing C6 and C5 saccharides and converting them to
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4 482 ethanol, butanol and H₂ in a single fermentation unit as a CBP. No external enzymes
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6
7 483 or additives were required since cellulolytic/xylanolytic activity of *F. succinogenes*
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9 484 [10, 22] generated saccharides (C6 and C5) that *C. acetobutylicum* could utilise and
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12 485 produce biofuels *via* a fermentation process.
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15 486 3.5. Comparison of total solvents yield and productivity achieved from both 16 487 approaches

18 488 Total solvents yield and productivity during fermentation of hydrolysates
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21 489 (thermochemical and biological) derived from different lignocellulosic substrates
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24 490 were shown in **Table 2**.
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30 492 **Table 2 goes here**
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37 494 The total yield of solvents in thermochemically treated hydrolysates were 0.045 g g⁻¹,
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39 495 0.0069 g g⁻¹ and 0.01 g g⁻¹ for MG hydrolysates treated with H₂O, 100 g m⁻³ H₂SO₄
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42 496 and 200 g m⁻³ NaOH respectively. While total yield of solvents in biologically treated
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44 497 hydrolysates were 0.066 g g⁻¹, 0.103 g g⁻¹ and 0.091 g g⁻¹ derived from ASC, MC
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47 498 and MG substrates respectively. The total solvents yield and productivity of
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49 499 biologically derived hydrolysates were comparatively higher than thermochemically
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52 500 obtained hydrolysates (**Table 2**). Previous studies showed much higher solvents
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54 501 yield and productivity than the present study [13]. The yield and productivity in
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57 502 previous studies using thermochemical saccharification approaches were between
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59 503 0.30 to 0.40 g g⁻¹ and 0.140 to 0.63 g dm⁻³ h⁻¹ respectively [13]. However,
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1 504 hydrolysates used in the previous studies were derived from different wastes (other
2 505 than MG), and also were detoxified and supplemented with pure saccharides such
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4 506 as glucose and lactose. Moreover, all the strains of Clostridia used in previous
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7 507 studies were other than *C. acetobutylicum* ATCC 824. Thus, it is difficult to make a
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9
10 508 direct correlation with this study. The highest yield 0.1 g g^{-1} was reported in
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12 509 biologically treated hydrolysate derived from MC substrate. The previous study on
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14 510 co-culture of *C. acetobutylicum* with *Clostridium cellulolyticum* and *C. acetobutylicum*
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16 511 with *Clostridium thermocellum* produced yield of solvents 0.053 g g^{-1} and 0.3 g g^{-1}
17
18 512 from substrate cellulose solka floc respectively [19, 46]. The productivities in the
19
20 513 present study ranged from 0.28 to $0.53 \text{ g m}^{-3} \text{ h}^{-1}$ for thermochemically treated
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22 514 hydrolysates and 1.75 to $1.91 \text{ g m}^{-3} \text{ h}^{-1}$ for biologically treated hydrolysates. The
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24 515 results indicated that highest saccharide concentrations were released into
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26 516 hydrolysate by both thermochemical and biological approaches and also saccharides
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28 517 were used during fermentation (**Table 2**) but total solvents yield were very low.
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31 518 Several factors may cause cessation during fed-batch fermentation such as nutrient
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33 519 starvation, oxygen contamination in experimental bottles, toxicity of supplemented
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35 520 minerals, accumulation of undetermined fermentation products (such as acids) and
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37 521 culture degeneration due to toxicity [47]. It should be noted that there was no oxygen
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39 522 contamination throughout the experiment that were carried out in well-sealed glass
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41 523 bottles. Also, the large amounts of saccharides that were utilised during fermentation
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43 524 indicates *C. actobutylicum* flourished well on hydrolysates during fermentation and
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45 525 that the medium was devoid of oxygen contamination. There is another possibility
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47 526 that the culture apparently failed to switch from acidogenic to solventogenic, a
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49 527 phenomenon known as “acid crash”, which occasionally occurs in pH-uncontrolled
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51 528 batch fermentations [48] contributed to premature termination of fermentation due to
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1 529 excess acid production. Therefore, further process optimisation is needed. To make
2 530 the process (more) efficient, detoxification of hydrolysate and simultaneous product
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4 531 recovery will be the aim of our future study as suggested previously [13, 49].
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8 532 The major issue with biological saccharification is slow saccharification depending on
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10 533 crystallinity of the substrates that often result in low yield of fermentable saccharides.
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12 534 The combination of a mild pre-treatment such as shockwave treatment with
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14 535 biological saccharification could potentially increase saccharification, thereby,
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16 536 improve fermentation. Therefore, our future study will be focused on the combination
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18 537 of shockwave pre-treatment and biological saccharification as suggested by
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20 538 Marausek *et al* [50].
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27 28 29 540 **4. Conclusions**

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31 541 In this study, for the first time, it was successfully demonstrated that both
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33 542 thermochemical and biological pre-treatments approaches produced fermentable
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35 543 saccharides and subsequently fermented to biofuels (ethanol, butanol and H₂) using
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37 544 *C. acetobutylicum*. This study also demonstrated the great potential of *C.*
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39 545 *acetobutylicum* as a future biofuel-generating candidate from lignocellulosic
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41 546 feedstock since it can utilise a wide variety of sugars in fermentation.
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46 547 In first approach, thermochemical saccharification with 100 mol m⁻³ H₂SO₄ provided
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48 548 high degree of saccharification, thus higher subsequent biofuels and H₂ production
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50 549 were reported but overall solvents yield were lower (0.0069 g g⁻¹) compared to H₂O
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52 550 (0.045 g g⁻¹) and 200 mol m⁻³ NaOH (0.01 g g⁻¹). The result indicates that although
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54 551 highest saccharides released into the hydrolysates during 100 mol m⁻³ H₂SO₄
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56 552 treatment and utilised during fermentation, the overall conversion to solvents were
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5 553 very low (**Table 2**). Therefore, detoxification of hydrolysate prior to fermentation and
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7 554 simultaneous product recovery is required to achieve high degree of fermentation.
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9 555 Similarly, in a second approach, biological saccharification and fermentation with *F.*
10 556 *succinogenes* and *C. acetobutylicum* were successfully achieved and produced
11 557 solvents but the total solvents yield was lower. The highest solvents yield were
12 558 obtained in biological MC hydrolysates (0.103 g g⁻¹) compared to ASC (0.07 g g⁻¹)
13 559 and MG (0.09 g g⁻¹). Therefore, the results of this study confirm our hypothesis that
14 560 biological saccharification is just as promising as thermochemical saccharification
15 561 strategies for lignocellulosic biofuel production. Although, the two anaerobic bacteria
16 562 used in this study are promising candidates for a future CBP development by
17 563 sequential co-culture fermentation of lignocellulosic wastes, the further optimisation
18 564 of this technique is required. This would then also require deep subsequent financial
19 565 appraisal.

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32 566 With the present knowledge, two areas that needs to be focused on in order to
33 567 achieve a viable biofuel production process. Firstly, thermochemical pre-treatment
34 568 requires development of robust fermentation step (i.e. requires industrially robust
35 569 fermentation microorganisms) due to the presence of inhibitors. Secondly, biological
36 570 saccharification requires a combination of mild pre-treatment such as shockwave
37 571 pre-treatment in order to improve saccharification and fermentation. Future work will
38 572 be focused on a biological saccharification approach since biological saccharification
39 573 and fermentation can provide a potentially eco-friendly technology for lignocellulosic
40 574 biofuel generation.

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56 57 58 59 576 **Acknowledgments**

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26 587 The following are the supplementary data related to this article:
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29 30 588 **Appendix A. Supplementary data (DOCX)**

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33 589 **Fig. S1.** Growth profiles of *F. succinogenes* S85 (A) and *C. acetobutylicum* ATCC
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35 824 (B) on different combinations of FS and CA media.
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39 591 **Fig. S2** Experimental set-up of the fermentation of thermochemically derived MG
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41 592 hydrolysate using *C. acetobutylicum*.
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45 593 **Fig. S3** Biological hydrolysis of lignocellulosic biomass hydrolysate and fermentation.
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47 594 A) Modified cellulose medium with MC as a substrate, B) Growth of *F. succinogenes*
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49 595 at 40 hrs of incubation (biofilm) and C) Fermentation (*F. succinogenes* plus *C.*
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51 596 *acetobutylicum*) at 120 hrs.
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54 55 56 597 **Appendix B. Supplementary data (XLSX)**

598 Raw data for changes in concentration of saccharides and metabolites during
599 fermentation.

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726

727 Figure captions

728

729 **Fig. 1.** Overview of experimental design. MG; *Miscanthus giganteus*, ASC; acid
730 swollen cellulose, MC; microcrystalline cellulose.

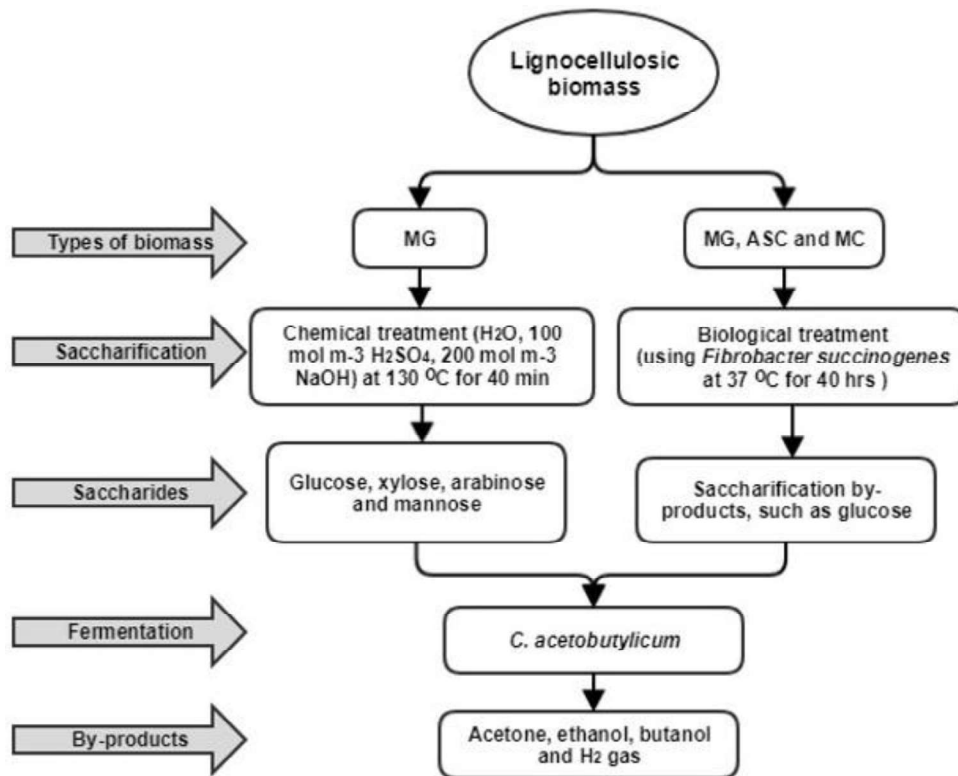
731 **Fig. 2.** Alcoholic fermentation of thermochemically derived MG hydrolysates
732 (treatments; H₂O, 100 mol m⁻³ H₂SO₄ and 200 mol m⁻³ NaOH) by *C.*
733 *acetobutylicum*. A) ethanol, B) butanol and C) H₂ gas. Samples were taken at 80

734 hours (■) and 120 hours (■) of fermentation. Data were taken from biological
 735 triplicates. Error bars indicate the standard error of the mean.

736 **Fig. 3.** Syntrophic growth of *F. succinogenes* and *C. acetobutylicum* on modified
 737 media. Rod shaped cells represent *C. acetobutylicum* and coccoidal shaped cells
 738 represent *F. succinogenes*.

739 **Fig. 4.** Alcoholic fermentation of biologically derived lignocellulosic biomass
 740 hydrolysate by *C. acetobutylicum*. A) ethanol, B) butanol and C) H₂ gas. Samples
 741 were taken at 80 hours (■) and 120 hours (■) of fermentation. Data were taken from
 742 biological triplicates. Error bars indicate the standard error of the mean.

744 **Fig. 1**



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750 **Fig. 2**

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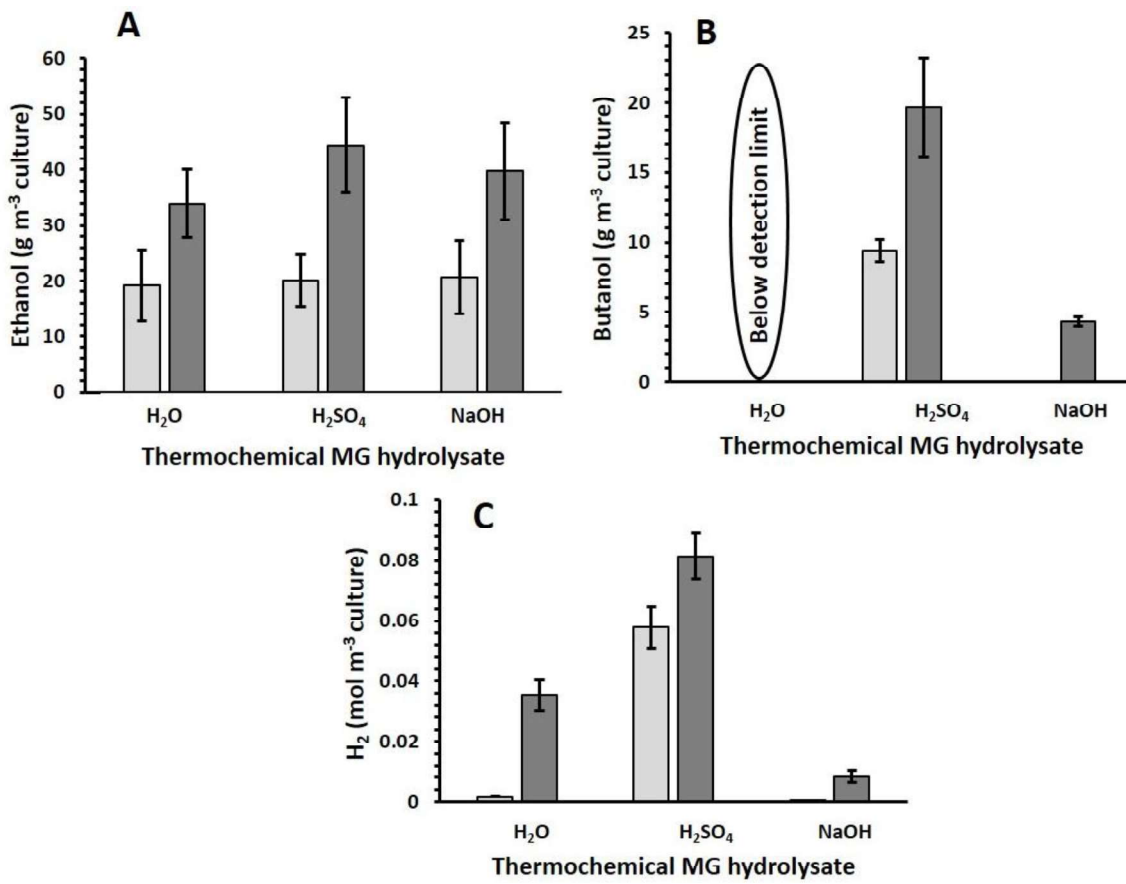
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763 **Fig. 3**

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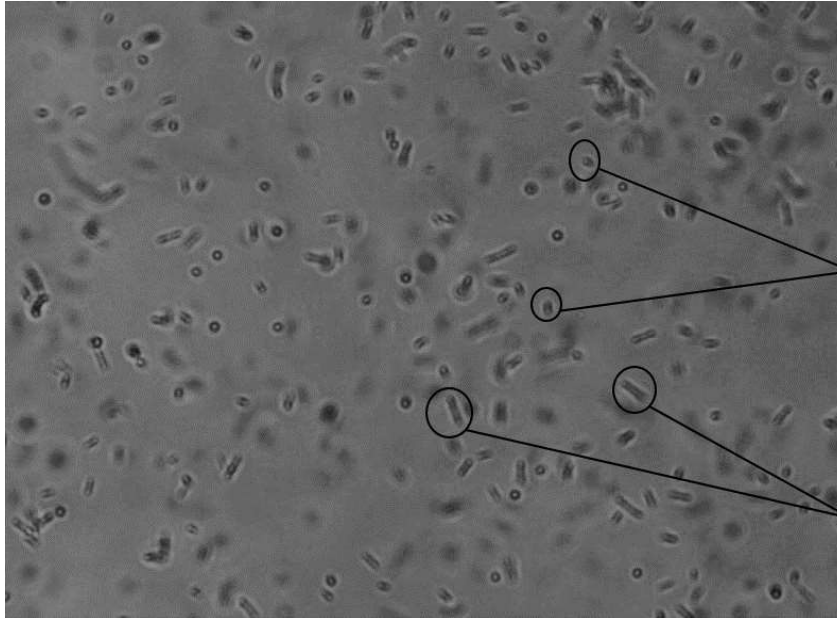
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F. succinogenes
S85 (cocci)

C. acetobutylicum
ATCC 824 (bacilli)

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766 **Fig. 4**

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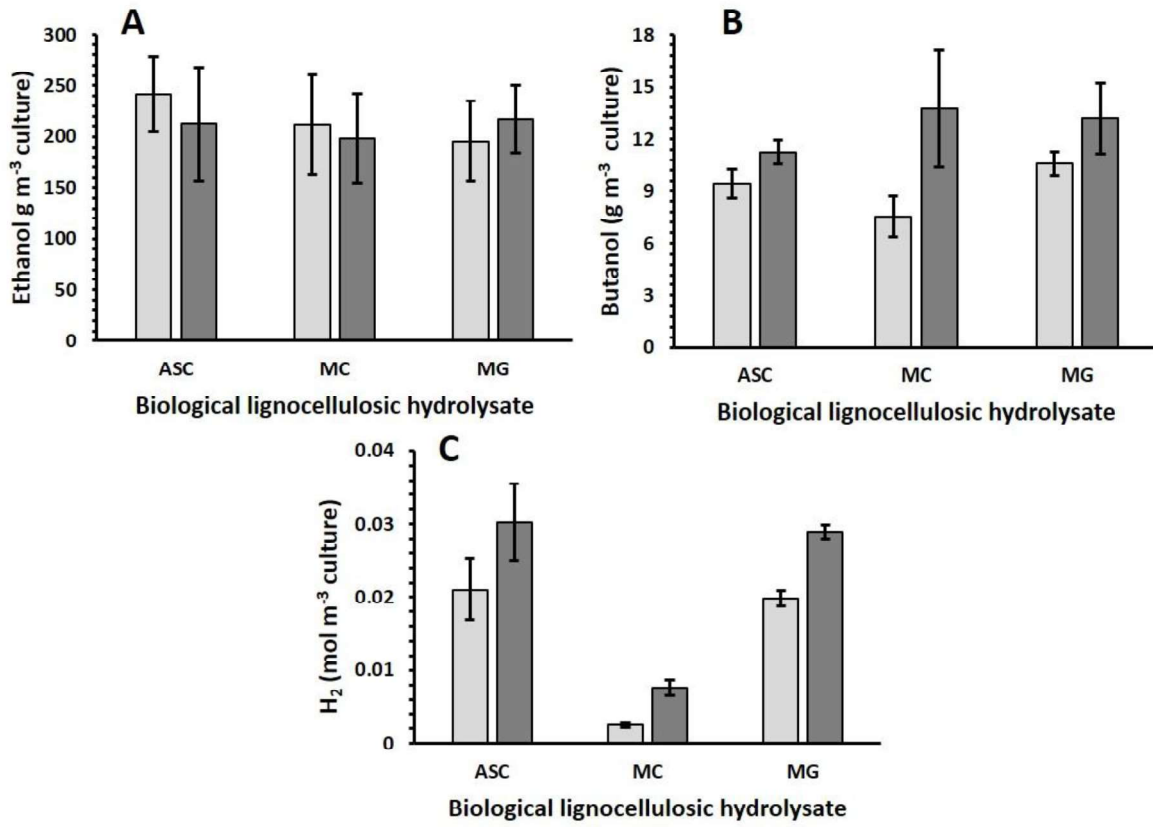
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Table 1 Summary of relationship between concentration of saccharides and fermentation by-products formation

Saccharides/ metabolites	Saccharides concentration (initial; 0 hrs, and final; 120 hrs fermentation)						Fermentation products								
	Glucose (g m ⁻³)		Xylose (g m ⁻³)		Arabinose (g m ⁻³)		Mannose (g m ⁻³)		Ethanol (g m ⁻³)		Butanol (g m ⁻³)		H ₂ (mol m ⁻³)		
	Initial	Final	Initial	Final	Initial	Final	Initial	Final	80 hrs	120 hrs	80 hrs	120 hrs	80 hrs	120 hrs	
Treatments															
H ₂ O	155 ± 34.69	2 ± 0.47	170 ± 30	0	114 ± 23	6 ± 0.48	311 ± 43	0	19.2 ± 6.4	33.9 ± 6	0	0	0.0018 ± 8.4 E- 5	0.0353 ± 005	
100 mol m ⁻³ H ₂ SO ₄	607 ± 106	1 ± 0.09	6229 ± 699	28 ± 0.29	1627 ± 249	13 ± 1.2	1399 ± 169	248 ± 6.2	20.1 ± 4.6	44.4 ± 8.5	9.4 ± 0.8	19.7 ± 3.5	0.058 ± 0.006	0.0815 ± 007	
200 mol m ⁻³ NaOH	365 ± 56	1 ± 0.29	2199 ± 226	2 ± 0.71	980 ± 140	3 ± 3.8	551 ± 117	35 ± 14	20.6 ± 6.5	39.7 ± 8.6	0	4.3 ± 0.33	0.0005 ± 1.6 E- 5	0.0084 ± 002	

Table 2 Comparison of total solvents (ABE or BE) yield and productivity among thermochemically and biologically pre-treated hydrolysate

Thermochemical pre-treatment of MG	Total saccharides used (g m ⁻³)	Total solvents produced (g m ⁻³)	Total yield of solvents (g g ⁻¹)	Productivity of solvents (g m ⁻³ h ⁻¹)
H ₂ O	742	33.9	0.045	0.28
100 mol m ⁻³ H ₂ SO ₄	9572	64.1	0.0069	0.53
200 mol m ⁻³ NaOH	4054	44	0.01	0.36
Biological pre-treatment of lignocellulosic substrate				
ASC	3349	223	0.066	1.85
MC	2040	211.7	0.103	1.75
MG	2504	230.2	0.091	1.91

**Alcoholic fermentation of thermochemical and biological
hydrolysates derived from *Miscanthus* biomass by
Clostridium acetobutylicum ATCC 824**

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Number of pages: 4

Number of figures: 3

Medium optimisation for co-culture development

To obtain the modified media, we prepared 6 media bottles of each FS and CA media with 5 g L⁻¹ glucose as a carbon source as discussed in section 2.2 & 2.3.1. Then, we combined both the media (FS to CA (v/v)) to obtain the ratio of 100 % FS, 20 % FS plus 80 % CA, 40 % FS plus 60 % CA, 60 % FS plus 40 % CA, 80 % FS plus 20 % CA and 100 % CA. There were two sets of these combinations prepared. All the combinations were prepared in an anaerobic chamber in pre-sterilized 125 mL serum bottles capped with butyl rubber and crimp sealed. These modified media were then inoculated with *F. succinogenes* (OD₆₇₅ =0.72) and *C. acetobutylicum* (OD₆₀₀ = 1.2), and grown on their respective media with glucose as a carbon source. The growth of both bacteria was monitored in their respective sets of media by measuring OD at 675_{nm} for *F. succinogenes* and at 600_{nm} for *C. acetobutylicum*. From the reading obtained from both bacteria, the combination of 40 % FS plus 60 % CA media was considered as a modified media for the growth of both bacteria.

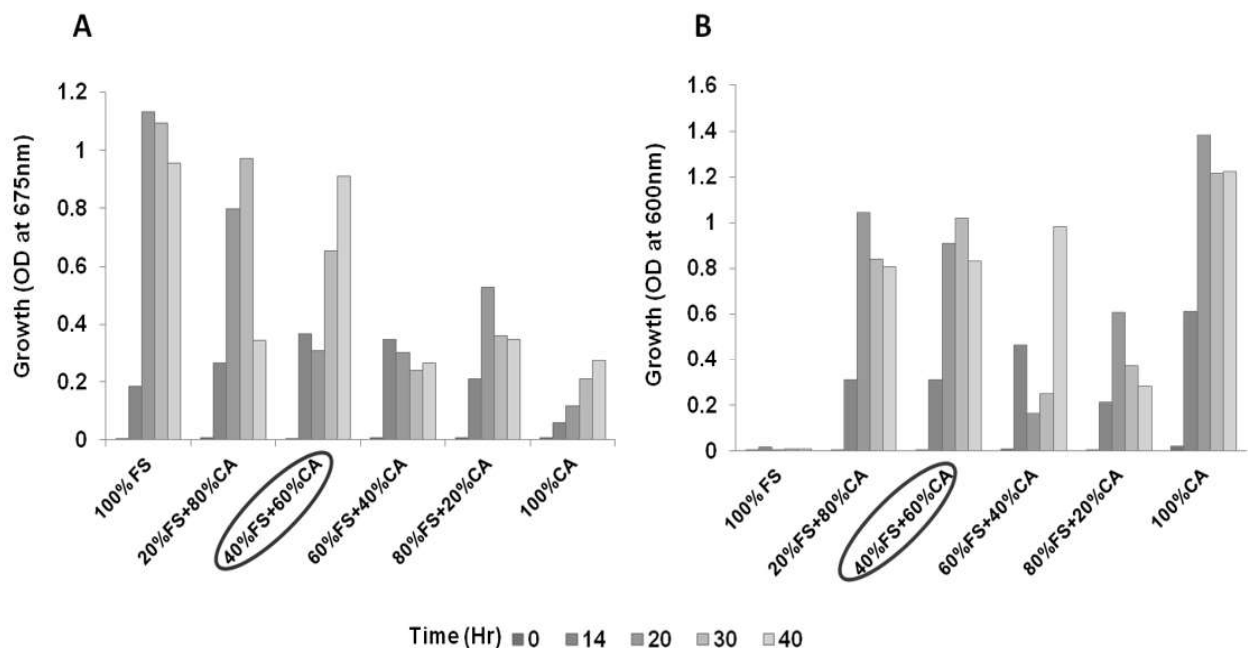


Fig. S 1. Growth profiles of *F. succinogenes* S85 (A) and *C. acetobutylicum* ATCC 824 (B) on different combinations of FS and CA media.



Fig. S2 Experimental set-up of the fermentation of miscanthus biomass hydrolysate using *C. acetobutylicum*.

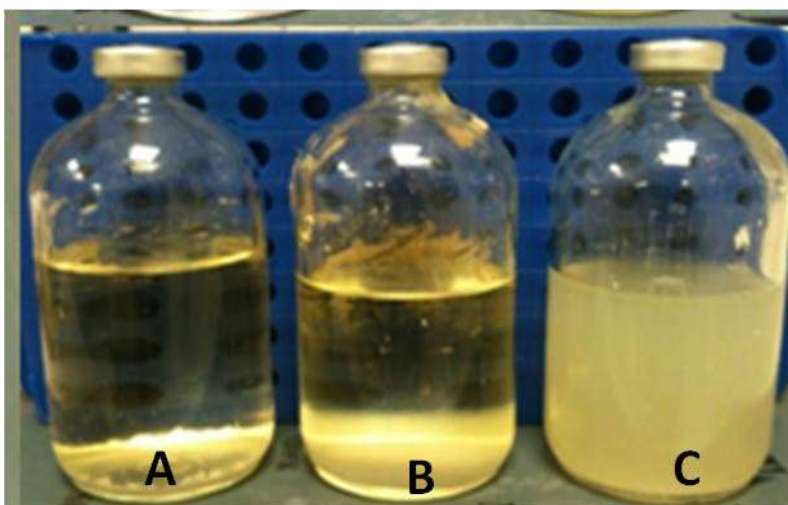


Fig. S3 Biological hydrolysis of cellulose and fermentation. A) Modified cellulose medium with MC cellulose as substrate, B) Growth of *F. succinogenes* at 40hrs of incubation (biofilm) and C) Fermentation (*F. succinogenes* plus *C. acetobutylicum*) at 120 hrs.

Appendix B. Supplementary data (XLSX)

Substrate sugars concentration

Average values derived from 3 biological replicates, SD means standard deviation.

Glucose (g/m ³) culture	Before fermentation		After fermentation	
	Average	SD	Average	SD
H ₂ O	154.84	34.69	1.72	0.47
100 mol m ³ H ₂ SO ₄	607.44	106.79	1.07	0.10
200 mol m ³ NaOH	364.74	56.74	0.56	0.30

Xylose (g/m ³) culture	Before fermentation		After fermentation	
	Average	SD	Average	SD
H ₂ O	169.66	30.36	0.00	0.00
100 mol m ³ H ₂ SO ₄	6229.40	699.18	27.72	0.29
200 mol m ³ NaOH	2199.12	226.58	2.01	0.72

Arabinose (g/m ³) culture	Before fermentation		After fermentation	
	Average	SD	Average	SD
H ₂ O	113.55	23.84	5.78	0.49
100 mol m ³ H ₂ SO ₄	1626.92	249.43	12.71	1.22
200 mol m ³ NaOH	980.15	140.85	3.42	3.88

Mannose (g/m ³) culture	Before fermentation		After fermentation	
	Average	SD	Average	SD
H ₂ O	311.18	42.90	0.00	0.00
100 mol m ³ H ₂ SO ₄	1399.47	169.71	248.35	6.23
200 mol m ³ NaOH	551.44	117.26	35.25	14.89

Cellulose substrate (g/m ³) culture	Before fermentation		After fermentation	
	Average	SD	Average	SD
ASC	5123.00	110.15	1774.67	351.97
MC	5132.00	190.09	3092.00	433.42
MG	5085.00	57.74	2584.67	774.40