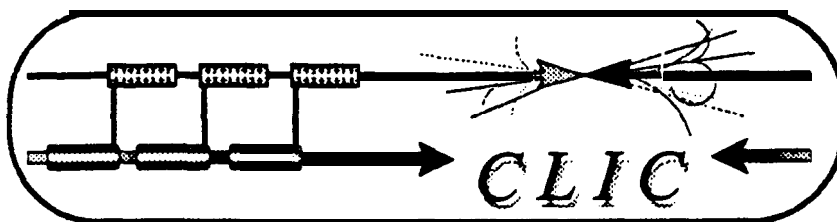


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RF Guns and the Production of Polarized Electrons

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1. Motivation

Future electron colliders will presumably require polarized electrons and possibly even polarized **positrons**. Linear colliders in particular must rely on external sources to produce polarized electrons (although there are proposals for producing polarized electrons using helical **undulators** or polarized Compton backscattering—both requiring incident electrons with energy >150 GeV). In recent years there has been rapid progress in **solid-state** polarized electron sources as exemplified by the source at SLAC [1]. The value of a load-lock system is now obvious. In addition, much of the SLAC experience is applicable to a polarized **rf** gun. Thus, the requirements on vacuum, field emission, etc. are fairly well understood.

At present, all polarized electron photocathode sources are operating using DC guns. A relatively long electron pulse is **generated** to keep the space charge forces low. The gun is then followed by a bunching system designed either to increase the charge that can be put into single bunches of the accelerating **rf**, or in some cases simply to increase the **efficiency** of the injection system.

The development of **rf** guns has been driven primarily by the need for high brightness sources by **FELs**. However, since an **rf** gun **eliminates** the need for a bunching system, it is also a strong candidate for the electron source for any electron **accelerator**, especially those requiring a train of closely spaced bunches, as is the case for most linear collider designs. In addition, colliders require a very low **emittance** beam, which is nominally provided by damping rings. Using an **rf** gun as the source, the requirements for the electron damping ring are greatly loosened.

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Some injectors being designed for collider test facilities will use an optical **rf gun (CTF, TTF)**. In addition, at KEK an **rf gun** has been built which could be used on the **ATF**. **These** developments, which have **occurred** without too much regard for the ultimate need for polarized electrons, provide some “independent” indication of the desirability of an **rf gun** for colliders.

With the development of **rf guns**, **GaAs** was rejected as the cathode material for several reasons, the principal one being that the activated **surface** of **GaAs** crystals is too sensitive to the relatively poor vacuum environment of **rf guns** [2] [3]. At the 8th Int. Symp. on HE. Spin Physics, 12-17 Sept. 1988, held in Minneapolis, MI, one of the present authors [4] suggested the need to **solve** this problem and develop an **rf gun** capable of producing polarized electrons. The **first** published **proposals** for using an **rf gun** with a **GaAs** cathode for producing electrons were made at the **Workshop on High Intensity Electron Sources, Legnaro, IT, May 24-28, 1993** [5] [6]. Producing **polarized** electrons was the motivating factor for the proposal of ref. [5].

2. Prospects and problems for rf guns for polarized electrons

2.1. Space charge limit

For any electron gun, the space charge limit is determined by the **geometry** of the gun. For a thermionic cathode or a non-semiconductor photocathode, the space charge limit is observed for a given cathode bias, V, when there is no longer any increase in the electron current as the cathode temperature or the laser intensity respectively is increased. For DC or long pulsed beams, the space charge *limit* is really a limit of the current density, j, and is given by the Child-Langmuir Law [7].

$$j = kV^{3/2}.$$

For two plane parallel electrodes of infinite extent, the maximum charge that can be extracted in an electron pulse whose duration is less than the transit time of the electrons between the two electrodes is given by Gauss' Law [8]:

$$\sigma = \epsilon_0 E = 0.885E \frac{nC}{cm^2},$$

where E is in units of **MV/m**. Since it is critical for a **GaAs** cathode that there be no backward accelerated charge, an **rf gun** for polarized electrons must use a pulse that is short relative to the **rf** period, thus it will approximate these conditions. For an S-band gun, for which the accelerating field is typically **-50 MV/m** [9], the space charge limit will be approximately

$$\sigma = 44 \frac{nC}{cm^2}.$$

A collider **macropulse** generally consists of a string of closely-spaced **micropulses**, each micropulse having a charge on the order of **1 nC**. The **relation** above **applies** to each micropulse as **long** as the micropulse spacing is at least one **rf** period.

To avoid backward **acceleration** with an S-band gun, the pulse length should be **≤20 ps**, i.e., **≤1/20th** of the **rf** period. Thus the current limit for a given micropulse due to space charge will be on the order of

$$j = 2.2 \frac{kA}{cm^2}.$$

For very short **pulses**[10], it is the charge limit, not the current **limit**, that is important. The cathode **area** for an S-band **rf** gun **can** be up to 1.1 cm^2 (the cathode area for the **CTF Gun 3b**), thus the charge limit **for** an S-band **rf** gun is clearly much greater than the **requirements** of any **collider** source.

It is interesting to note that **for** an L-band **rf** gun, since the dimensions **scale** inversely with the **frequency**, the absolute charge limit will be larger, since the maximum cathode area that can be used will **scale** quadratically. As will be seen below, increasing the cathode area has additional, more **important** benefits.

22. Cathode charge limit

There is a limit to the rate at which charge can be extracted **from** semiconductor **photocathodes** which is different from, and independent of, the space charge limit. This limit is **here called** the “cathode charge limit” [11], but it will be seen that it is essentially a current limit.

For photoemitters, a high **probability** of emission of conduction-band, near-thermal electrons into vacuum is achieved when the vacuum level is lowered below the conduction band minimum in the bulk-defining a negative electron affinity (**NEA**) surface. The vacuum lowering is achieved by a combination of the band bending and the application of **alkalis** and oxides to the surface. By having an NEA **surface**, emission of conduction band electrons to vacuum is achieved merely by applying a negative bias to the cathode. To extract the maximum possible number of electrons, the field must be sufficiently large to overcome space charge limitations.

For heavily p-doped semiconductors, the energy bands are bend downwards at the surface. The band bending region is on the order of **10-nm** thick. Electrons which are promoted into the conduction band by the absorption of photons, are **unlike** the negatively-charged acceptor ions, free to move to the surface, where the majority are trapped in surface states. This surface charge lowers the internal voltage of the band bending region, effectively flattening the bands. Holes can tunnel through the narrow band bending region to neutralize the electron charge at the surface. Thus the band flattening is inherently temporary. The time constant for this discharge process depends on temperature and **dopant** density, and is typically a few nanoseconds for highly doped **GaAs** ($2 \times 10^{19} \text{ cm}^{-3}$), increasing to 10-100 ns for the medium-doped ($5 \times 10^{18} \text{ cm}^{-3}$) crystals used by SLAC[12].

The effects of the band flattening on the operation of a **GaAs** photocathode gun producing a cw beam are not observed since the intensities that can normally be achieved using cw **lasers** are too low. However, the use of high-power pulsed lasers introduces an additional factor. For a **sufficiently** high photon flux near threshold, the rate at which near-thermal electrons arrive at the surface begins to compete with the discharge rate of the surface electrons. Thus the **first** electrons arriving at the surface can raise the vacuum level by a significant amount, blocking at least the less energetic of the succeeding electrons. This is the cathode charge limit [13]. It can be observed for an NEA semiconductor photocathode when, for a given cathode bias, the maximum photocurrent that can be achieved by increasing the (near threshold) photon flux is lower than the space charge limit.

The cathode charge limit depends on the rate of arrival of conduction band electrons at the surface as well as the rate of discharge. The characteristic time for the vacuum level to respond to a change in the charge uapped at the surface is thought to be **<1 ps** [14]. Thus for a **short** excitation pulse, the “cathode charge limit” sets an upper limit to the charge density that can be extracted. **For** practical applications, it establishes a current density limit.

The cathode charge limit has been explored at SLAC using two pulses of **2-ns** FWHM with variable **separation**[12]. The first pulse is used to limit the charge **from** the cathode. The second (probe) pulse is then found to be **affected** in intensity inversely with separation **from** the first. In this manner the relaxation time for the cathode charge limit can be measured. **For** a collider, the relaxation time must be considerably shorter than

the spacing **between microbunches or the** intensity within the **macropulse** will vary when operating near **the** cathode charge limit.

There are **several** ways to design a gun to raise the level at which the charge **or current** becomes limited. The **dopant** density can be increased (which lowers the polarization), the cathode **temperature** can be increased (which may lower the QE lifetime), and the bias voltage can be increased. This **latter effect** will be discussed later. For a given charge **or current**, the level can **also** be raised, in effect, by increasing the active area of the cathode.

Increasing the **dopant** density will narrow the band bending region and consequently increase the **internal** field. In the band bending region, the **former** increases the probability of the tunneling by thermally injected holes, the **latter** increases the probability of field emission of holes. **However**, a high **dopant** density appears to decrease the polarization of the photoelectrons. **Decreasing** the polarization is not acceptable for high energy physics applications. Thus one is left with the proposal to increase the **dopant** density only within the final nanometers of the **surface**. **The** practical application of this technique to strain-lattice cathodes awaits development of a method to clean the surface for activation without using high temperature heating (which evaporates the surface layer and/or causes the high-density **dopant** at the surface to diffuse into the bulk).

The rate at which holes tunnel through the band bending region is related to their thermal energy. Increasing the cathode temperature should enhance this process although to date the effect of temperature on the cathode charge limit has not been measured. In addition, it is **noted** that measurements at **SLAC** indicate the QE lifetime of the SLAC cathodes appears to **deteriorate** as the cathode temperature is raised **from -0°C** to room temperature [15].

Increasing the active area of the cathode is a **straight-forward** way to minimize the effect of the cathode charge limit. However, the maximum **size** of the cathode area is limited by the **specific** gun design. In addition, it is noted that the gun **emittance** increases with cathode **area**. Besides lowering the brightness of the beam, a larger **emittance** will make it more difficult to prevent **beam** interception at the anode and downstream by the vacuum system boundaries. Beam interception causes **desorption** of molecules which can poison the **GaAs surface**. For the SLAC DC gun, the beam interception in the first meter after the gun is maintained below 0.1%. Thus a very careful study of the beam dynamics using computer simulations must be made to determine the maximum cathode size for an **rf** gun using a **GaAs** cathode.

23. Parameters affecting the cathode charge limit

For a given temperature and bias voltage, the cathode charge limit has been shown to depend primarily on the surface escape probability, Π [1]. From one crystal to another, a great deal of variety is seen in the **measured** values of Π . The largest factor is the manufacturer. **The** strained-lattice **GaAs-GaAsP** crystals are grown by MOCVD. The exact **parameters** used by a **manufacturer** for a given crystal growth are proprietary. However, even for a single manufacturer, the resulting values of Π can vary greatly.

For a given crystal to be used in a given gun system, the final value of Π depends on the cathode preparation technique and on the cathode bias. The evidence for the value of Π achieved is the measured QE.

with a load-lock system, the **cathode surface preparation techniques normally** used can now **produce** a fairly standard result.

The cathode bias is known to **affect** Π (**Schottky** effect). Using the **2-ns SLC** laser pulse, the cathode charge limit for a given QE has been shown to scale with the cathode bias. Thus operating at a higher cathode bias would increase the charge limit. Unfortunately, the **SLC experience** is that a higher bias generally increases the dark current which in turn lowers the QE lifetime. **One** alternative is to use a pulsed bias, which would greatly reduce the integrated field emission, allowing a higher operating voltage. Another alternative, actively being explored at **SLAC**, is to eliminate dust-like particles (thought to be a major source of field emission [16]) **from**

the gun high-voltage parts by rinsing with high-purity water [17], [18], [19] and then to assemble the gun in a dust-free environment (The latter step is already in effect at SLAC.) See also Section 4.

At first it would appear that the extremely-high cathode voltages associated with an rf gun would also raise the cathode charge limit. As shown below, this may not be the case at all.

2.4. Effect of high electric field on the cathode charge limit

The SLC gun produces -10 nC in a 2-ns pulse (-5 A) from a 1.5 cm² cathode (-3 A cm⁻²). With the 100-nm, medium-doped strained-layer cathodes presently used, this is nearly the cathode charge limit even when the QE is maximum (i.e., just after activation) and at the operating bias of -120 kV (corresponding to an accelerating voltage at the cathode of 1.8 MV/m).

For an S-band rf gun, a surface accelerating voltage of 50 MV/m is about 30 times higher than that of the SLC DC gun. Thus one would expect the cathode current-density limit to be -90 A cm⁻². (This is the most optimistic value possible; no measurement has yet been made.)

On the other hand, since the pulse duration for the S-band rf gun is 100 times shorter than for the SLC pulse, the current necessary to achieve the required SLC charge would be 500 A (300 A cm⁻²)! Fortunately, some collider designs, including NLC/JLC and CLIC, require less charge per bunch than the present SLC operating charge. Thus the current requirement in an rf gun for the present collider plans is 1160 A. Since, as mentioned earlier, the cathode area of an S-band gun can be up to 2.5 cm², the required current density is < 65 A cm⁻², well below the cathode current limit.

As noted earlier, the maximum possible cathode area for an rf gun varies quadratically and inversely with frequency, while the maximum accelerating field (and thus the cathode current density limit) varies only linearly and inversely. Thus an L-band gun, for which the space charge limit is still quite high, presents a larger ratio of cathode current-density limit to collider current-density requirements than an S-band gun.

2.5. Potential problems affecting operation of a GaAs cathode in an rf gun

There are two classic problems associated with using GaAs in an rf gun: [2] 1) the time response of the photoelectrons; and 2) the vacuum conditions in an operating rf gun. In addition, the lifetime of the photocathode in the presence of possible rf surface currents and in the presence of ions desorbed by the stray electrons generated by RF breakdown and field emission must be determined.

The photoemission time response has been studied experimentally for several years now by a Legnaro-BINP collaboration. In their latest publication [20], they place an upper limit of -40 ps on the emission time from bulk GaAs cathode with a QE < 1%. Recent measurements at Mainz using a femtosecond Ti:sapphire laser at 836 nm to illuminate a 150-nm GaAs_{0.95}P_{0.05}/5x10¹⁸ cm⁻³ strained-layer cathode with a QE of 5x10⁻⁴ (almost an order of magnitude lower QE than the SLAC 100-nm strained-lattice GaAs/5x10¹⁸ cm⁻³ cathodes) resulted in electron bunches of 10 - 30 ps duration [21]. In any case, there are grounds for believing that the response time for a very thin photocathode (the SLAC high-polarization strained-lattice cathodes have an epi-layer of GaAs only 100-nm thick) will be < 10 ps.[5]

There are several unknown factors for operating an rf cavity which includes a significant volume of semiconductor: 1) the shift in the resonant frequency of the cavity when the semiconductor is introduced (this is not a fundamental problem); 2) the HV breakdown and level of field emission when the semiconductor is introduced--factors to which GaAs photocathodes are very sensitive; and 3) the influence on the cavity operation of possible contamination by the semiconductor material, the surface activation elements (Cs and an oxide), or the materials used to support or "glue" the crystal to the cavity wall.

There has been a great deal of progress reducing RF breakdown and field emission in **superconducting rf** cavities that is applicable to a polarized **rf** gun. This **work** has led to a significant increase in accelerating gradient in the cavities built for CEBAF and in study for other applications. A derivative of this work has been the impressive results achieved at KEK with a **normal** conducting (Cu) S-band cavity rinsed **with** high-purity high-pressure water in clean-room conditions [19].

An upper limit of 50 nA average dark current has been established in the SLAC DC source [1], above which the QE lifetime of the **GaAs** cathode begins to visibly diminish **when** the **HV** is on. It is not **clear** how **to** apply **this** limit **to** an **rf** gun since the **desorbed** ions, which are presumably **responsible** for the lifetime effect, will not behave in an **rf** field the Same as in a DC field. Nonetheless, one can measure the dark current generated by an **rf** gun during the **rf** pulse and then calculate the average **dark** current to be associated with any rf duty factor (pulse repetition rate times pulse width) for the same gun a! the same field value.

There are technical problems whose **solution** is not immediately obvious: how to mount the photocathodes on the gun “**rf** plug”, how to activate the **surface** of the **GaAs** crystal, especially if in **situ** heat cleaning cannot be used [21a]. How to monitor the gun performance, in particular, how to monitor the “internal” field emission (field **emitted** electrons **that** are reabsorbed before leaving the cavity).

3. Properties of GaAs

3.1. *General properties*

The general properties of **GaAs** as found in the literature are summarized in Table 1.

Table 1. General properties of **GaAs** [22]

Atoms cm^{-3}	4.42×10^{22}
Atomic weight	144.63
Crystal structure	Zinblende
Density	5.32 g cm^{-3}
Effective mass at 300 K [23]	
Electrons, $m_n(\Gamma)$	$0.063 m_0$
Heavy holes, $m_{p,h}$	$0.50 m_0$
Light holes, $m_{p,l}$	$0.076 m_0$
Electron affinity	4.07 eV
Energy gap at 300 K	1.424 eV
Intrinsic carrier concentration	$1.79 \times 10^6 \text{ cm}^{-3}$
Lattice constant	5.653 \AA
Linear coefficient of thermal expansion	$6.86 \times 10^{-6} \text{ }^\circ\text{C}^{-1}$
Melting point	$1238 \text{ }^\circ\text{C}$

3.2. *Conductivity of GaAs*

Since we are interested in using **GaAs** in a normal conducting (Cu) **rf** cavity operating at 3 **GHz**, it will be useful to calculate the expected conductivity and dielectric strength of **GaAs**. We **first** estimate the DC conductivity based on the **dopant** density of a bulk **GaAs** crystal of $5 \times 10^{18} \text{ cm}^{-3}$. The general expression for the conductivity of a semiconductor is given by:

$$\sigma = n e \mu_e + p e \mu_h,$$

where n (p) is the density of **electron** (hole) carriers, and μ is the corresponding mobility.

The minimum conductivity is for intrinsic **GaAs**, for which $n=p=n_i$:

$$\sigma_{\min} = n_i e (\mu_e + \mu_h),$$

where $n_i \sim 2 \times 10^6 \text{ cm}^{-3}$, $\mu_e = 9.2 \times 10^3 \text{ cm}^2/\text{V}\cdot\text{s}$ @ 300 K, and $\mu_h = 400 \text{ cm}^2/\text{V}\cdot\text{s}$ @ 300 K.

Therefore, $\sigma_{\min} = 3.07 \times 10^{-7} \Omega^{-1}\cdot\text{m}^{-1}$.

For p-doping of $5 \times 10^{18} \text{ cm}^{-3}$, $p = 5 \times 10^{18} \text{ cm}^{-3}$ ($N_a \gg N_d$), $n = n_i^2 / (N_a - N_d) \sim 10^{-6} \text{ cm}^{-3}$, and therefore $\sigma = 3.2 \times 10^4 \Omega^{-1}\cdot\text{m}^{-1}$.

33. Dielectric strength of **GaAs**

The complex dielectric constant [24] is given by

$$\epsilon = \epsilon' - i\epsilon'' = \epsilon_r \epsilon_o,$$

where

$$\epsilon_r = \epsilon_r' - i\epsilon_r''.$$

A simple model of **the** atomic contribution to ϵ_r has been used by Jackson [25] to derive an expression fore, that is valid for low frequencies. Expressed in MKSA units, the resulting relation is

$$\epsilon_r(\omega) = \epsilon_r'(0) + i \frac{\sigma(\omega)}{\epsilon_o \omega}, \quad (1)$$

where the complex conductivity is

$$\sigma(\omega) = \frac{\epsilon_o f_o \gamma_o \omega_p^2}{(\gamma_o^2 + \omega^2)} + i \frac{\epsilon_o f_o \omega \omega_p^2}{(\gamma_o^2 + \omega^2)} \quad (2)$$

In q. (2), ω_p is the plasma frequency given by

$$\omega_p = \left(\frac{N e^2}{m \epsilon_o} \right)^{1/2}. \quad (3)$$

The dependency on N , **the** number of electrons per unit volume, is contained in ω_p and the damping constant (**otherwise** known as the effective collision frequency), γ_o/f_o , where f_o is the *fraction* of electrons that **are** "free" in the sense that the restoring force, \vec{F} , for a charged particle of mass m oscillating with frequency ω_o about equilibrium, $\vec{F} = -m\omega_o^2 \vec{x}$, is zero. The contribution of all the other charged particles is contained in $\epsilon_r'(0)$.

Note that if $\omega < \gamma_0$, $\sigma(\omega)$ is real; by contrast, $\epsilon_r(\omega)$ retains an imaginary part (albeit generally small). In addition note that the real part of $\epsilon_r(\omega)$ contains a term from $\sigma(\omega)$ as well as $\epsilon_r'(0)$.

Following Jackson [25], if $\omega < \gamma_0$, the ratio γ_0/f_0 can be calculated from equation (2) above by using a known value of σ :

$$\frac{\gamma_0}{f_0} = \frac{\epsilon_0 \omega_p^2}{\sigma} \quad (4)$$

Note that in equations (1) to (4), the dimensions for ω , γ_0 , and ω_p are s^{-1} , for σ the dimensions are $\Omega^{-1} m^{-1}$, while ϵ_r , ϵ_r' , and ϵ_0 are dimensionless.

In Table 2, the calculated values of ω_p and γ_0 for Cu and GaAs are shown. For GaAs, the effective mass of heavy holes, $m_{p,h}$, is used for m . The measured value of σ for Cu at room temperature and at low frequency is taken from Table 3. The value of σ for GaAs is calculated in Section 3.2 above. Finally, ϵ_0 is assumed to equal 1.

Table 2. Calculated values of some constants for Cu and GaAs.

Parameter	cu	GaAs/p= $5 \times 10^{18} \text{ cm}^{-3}$	GaAs (intrinsic)
ω_p (Hz)	1.6×10^{16}	1.8×10^{14}	8×10^7
γ_0 (Hz) ^(a)	4×10^{11}	8.9×10^{12}	1.9×10^{11}
$\left(\frac{\omega_p}{\gamma_0}\right)^2$	1.6×10^5	818	-0
$\frac{\sigma}{\epsilon' \omega}$ (a)	10^3	10^2	10^{-7}

Notes:
(a) Calculation valid only for $\omega < \gamma_0$.

From eqs. (1) and (2), if $\omega < \gamma_0$, one can see that

$$\epsilon_r'(\omega) \approx \left(\epsilon_r'(0) - \frac{f_0 \omega_p^2}{\gamma_0^2} \right).$$

The ratio $\left(\frac{\omega_p}{\gamma_0}\right)^2$ is given in Table 2, and the corresponding value of ϵ_r' in Table 3. Note that for high-N (metallic) materials, $\epsilon_r' \ll 0$ for $\omega < \gamma_0$, characteristic of anomalous dispersion, while $\epsilon_r'' \gg 0$, which in a region of anomalous dispersion indicates dissipation of energy from the electromagnetic wave into the medium. See Section 3.4 below. The corresponding values of σ remain real and positive over all values of N.

3.4 Skin depth

Again following Jackson [25], if the fields are assumed to vary in space and time as $e^{i\mathbf{k}\cdot\mathbf{x}-i\omega t}$, then the wave number, k , is given by the complex expression

$$k = (\mu\epsilon)^{1/2}\omega = (\mu\epsilon, \epsilon_0)^{1/2}\omega. \quad (5)$$

Substituting eq. (1) for ϵ_r , one has

$$k^2 = \mu\epsilon'\omega^2\left(1 + i\frac{\sigma}{\epsilon'\omega}\right),$$

where $\epsilon' = \epsilon_r\epsilon_0$. The square root can be expressed as

$$k = \beta + i\frac{\alpha}{2}, \quad (6)$$

where

$$\rho = \sqrt{\mu\epsilon'\omega} \left[\frac{\sqrt{1 + \left(\frac{\sigma}{\epsilon'\omega}\right)^2} \pm 1}{2} \right]^{1/2}.$$

letting ρ represent β ($\alpha/2$) for the upper (lower) sign.

Using eq. (6), it is seen that waves propagate in a conducting medium as

$$\vec{X} = \vec{X}_0 e^{-\left(\frac{\alpha}{2}z\right)} e^{i\beta z - i\omega t},$$

where \vec{X} is either \vec{E} or \vec{H} , and a is thus clearly the attenuation constant.

A good conductor is characterized by $\frac{\sigma}{\epsilon'\omega} \gg 1$. In this case,

$$\beta = \frac{\alpha}{2} = \left(\frac{\mu\omega\sigma}{2}\right)^{1/2} = \frac{1}{\delta_s}, \quad (7)$$

where δ_s is the skin depth. We tabulate $\frac{cT}{\epsilon'\omega}$ in Table 2, while δ_s is shown in Table 3.

Table 3. Comparison of Properties.

	$N^{(*)}$ (cm^{-3})	Relative dielectric strength, ϵ'_r	Conductivity σ ($\Omega^{-1}\cdot\text{m}^{-1}$) @300 K	Skin depth [§3.4] $\delta_r(\mu\text{m})$ @3 GHz
Alumina		4.5-8.4@1 MHz	3×10^{-12} [26]	
GaAs (intrinsic)	2×10^6	13.1 [23], [27] for $v \ll 100\text{MHz}$	2×10^{-7} [23] 3.1×10^{-7} [§3.2]	
GaAs/p	5×10^{18}	-800@3GHz [§3.3]	3.2×10^4 [§3.2]	51.5
Mo			1.8×10^7 [26]	2.1
cu	8×10^{22}	-10^5 @3GHz [§3.3]	5.8×10^7 [26]	
Notes: is \uparrow electrons with 1 free electron(hole) per (doping) atom assumed.				

3.5. Relation between electrical and optical properties

It is interesting to relate the expressions used for optical properties of materials [28] with those derived above.

The complex index of refraction, n , is given by

$$n = \eta - i\kappa, \quad (8)$$

where the real part of the index is η , and the extinction coefficient, κ , is the imaginary part. Since the index of refraction is related to the dielectric strength by

$$n^2 = \eta^2 - \kappa^2 - i2\eta\kappa \equiv \epsilon_r = \epsilon'_r - i\epsilon''_r, \quad (9)$$

it is easy to show with eqs. (5) and (6) with (8) that κ is directly related to the absorption coefficient (earlier called the attenuation constant) by

$$\alpha = \frac{4\pi\kappa}{\lambda},$$

where λ is the wavelength of the incident radiation.

Values of η and κ at 94 GHz in GaAs computed from eqs. (1) and (2) are plotted as a function of N in ref. [29]. See Fig. 1. The values of ϵ'_r that can be derived from this plot using eq. (9) are consistent with the values found here in Table 3.

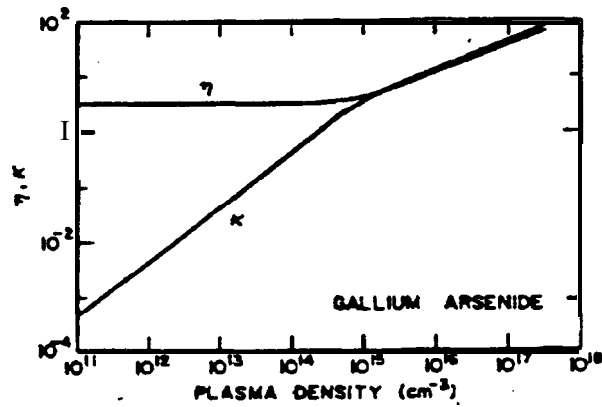


Fig. 1. Plot of the plasma region refractive index **versus** plasma density in **GaAs** at 94 GHz [29].

4. Experimental results

4.1. Measurements *in rf gun at low power*

In the summer and fall of 1995, the **first measurements** anywhere of **GaAs** in an rf gun were made. The measurements were carried out as part of an **informal** collaboration for this purpose between **CERN** and **SLAC** that originated during conversations at LC93 at SLAC between J. Clendenin and J. Madsen.

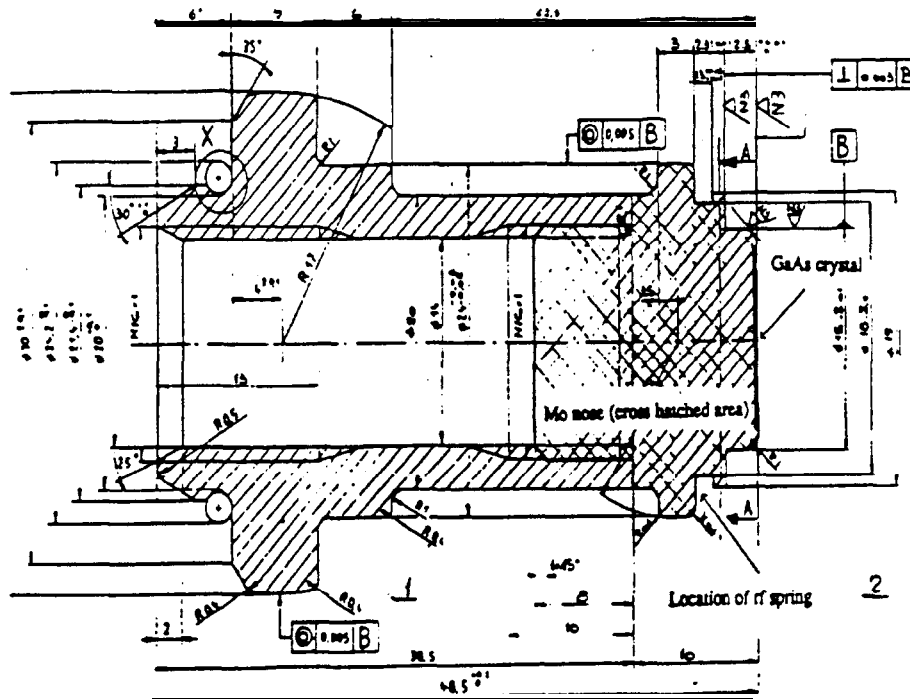


Fig. 2. Cathode plug (Cu) showing Mo nose and GaAs crystal on right. The rf spring fits around the nose in the location indicated.

At SLAC, two bulk-grown **GaAs** crystals, doped to $5 \times 10^{18} \text{ cm}^{-3}$, were cut roughly in a circle of diameter 12 mm from a 356 μm thick wafer. Two MO plugs similar in shape to the tip of the Cu plugs used to support the **Cs₂Te** cathodes for the **CTF rf** gun were prepared at CERN and sent to **SLAC**. At **SLAC**, a step was machined in the face of each plug to **recess the GaAs crystal to be flush with the surface**. See Fig. 2. The exposed surface of the MO was then cleaned, diamond-paste polished to a **1- μm finish**, chemically cleaned one final time, then **fired**. The crystal was attached to the MO plug in vacuum using In as a **glue**, as is commonly done in industry, i.e., for mounting **substrates** for **MBE** growth. Two crystal-plug assemblies **were** prepared. Sample 1 was the **test** sample. It underwent several experimental gluings to perfect the technique. Sample 2, which was glued last and only once, was of **slightly** better quality, meaning the surface finish of the MO was somewhat better and the In in the **MO-crystal** joint that faces the **rf** cavity was somewhat smoother.

The melting point of **indium** at atmospheric pressure is **156.6°C**, so it was out of the question to heat clean these samples in the normal manner.

At CERN, Samples 1 and 2 were designated in the **Photoemission** Lab as Cathodes 45 and 46 respectively. The cathodes were cleaned with ethanol and ultrasonic rinsing, then installed in the cathode transport apparatus. The transporter [30] was then baked at **120°C** for 48 hours. At **first** the **outgassing** was quite bad, but the final pressure, about 2×10^{-10} Torr, was not much higher than is normal for baking **Cs₂Te** cathodes.

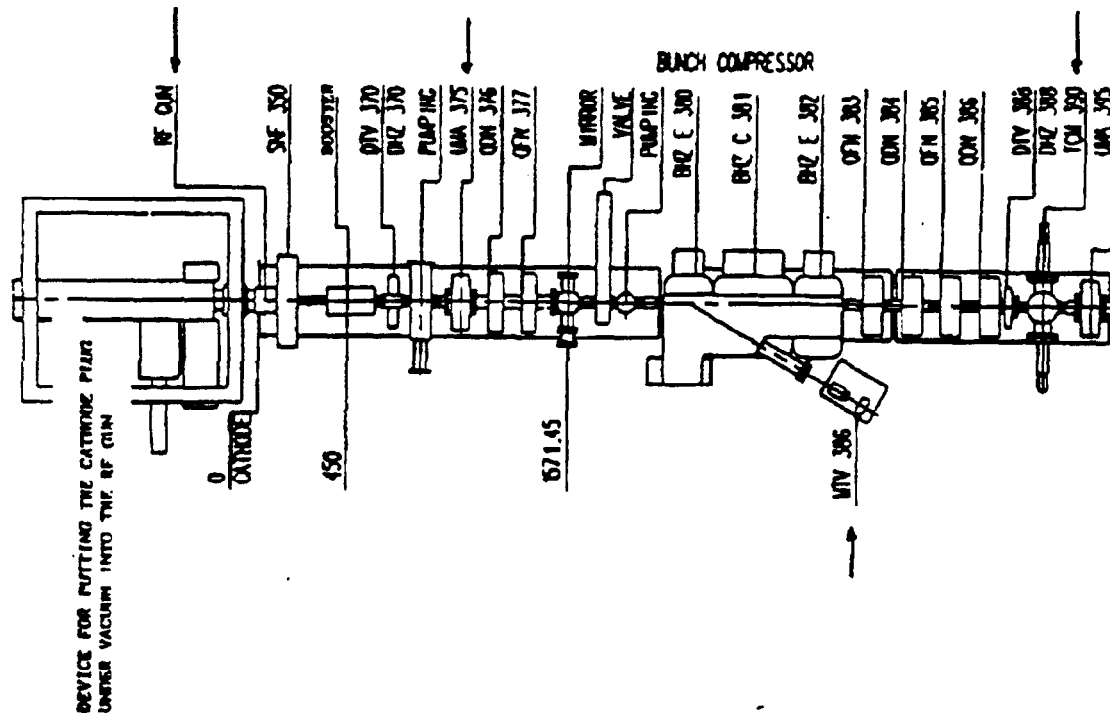


Fig. 3. Layout of components in CTF-1.

Next the samples were each installed in the **1.5-cell S-band rf gun** [30a] (Gun 3b) in CTF-1 for low power rf tests. The **layout** of components in **CTF-1** is shown in Fig. 3. An **HP 8753B** network analyzer was connected to the rf input of the gun to measure the **frequency** shift due to the **GaAs** plus MO. The cavities had been tuned for the solid **Cu** plugs that are used for the **Cs₂Te** cathodes [31]. The nominal tuning range for the gun is ± 1 MHz. The results of the frequency measurements are shown in Table 4.

Table 4. **Low power frequency measurements in RF Gun 3b in the or&r performed.**

Cathode	Measured frequency (GHz)	Comments
Cs₂Te	2.9985 1	Starting condition
GaAs 1	2.99845	
GaAs 2	2.99862	
Cs₂Te	2.99859	original cu plug reinstalled

From Table 4 it can be seen that the frequency shift due to installing **the GaAs** samples (30 - 110 **kHz**) was similar to that for simply reinstalling the same plug (80 **kHz**). The maximum expected frequency shift for the exchange of Cu by the **GaAs** crystal is -80 **kHz** (see Section 4.2), which is similar to the **frequency** shift observed here when reseating a plug.

The tuning sensitivity for the **GaAs** samples has been calculated to be 1.7 **kHz/μm** (see Section 4.2). Allowing $80 \pm 40 \mu\text{m}$ for the repeatability of seating 'the plugs, it appears the two **GaAs** samples are accurately dimensioned to c 20 **μm**, where this limit is dominated by the accuracy expected for the repeatability of the seating.

4.2. *Expected shi' in the frequency of the 1.5-cell CTF Gun 3b due to the introduction of a dielectric cathode*

The change in frequency of a resonant cavity due to a perturbing object can be related to the volume, shape, material and position of the perturbing object by using the **Slater** perturbation theorem [32]. Following the form presented by Ginzton [33], the frequency, ω , after perturbation by a dielectric object, can be expressed as a combination of **the** electric and magnetic fields in the cavity [34].

$$\omega^2 = \omega_o^2 \left[1 - k \frac{\int (\mu_1 - \mu) \vec{H}_1 \cdot \vec{H}_o d\tau + \int (\epsilon_1 - \epsilon) \vec{E}_1 \cdot \vec{E}_o d\tau}{2U} \right], \quad (10)$$

where ω_o is the unperturbed frequency of the cavity, \vec{H}_1 (\vec{H}_o) and \vec{E}_1 (\vec{E}_o) are the perturbed (unperturbed) fields, $d\tau$ is an element of the **perturbing** object of volume $\Delta\tau$ and constants μ_1 and ϵ_1 , and U is the **time-averaged rf** energy stored in the **1.5-cell** gun of total volume V. For small penurbations ($\Delta\tau \ll V$),

$$\delta = \frac{\omega - \omega_o}{\omega_o} = - \frac{k \int (\mu_1 - \mu) \vec{H}_1 \cdot \vec{H}_o d\tau + \int (\epsilon_1 - \epsilon) \vec{E}_1 \cdot \vec{E}_o d\tau}{4U} \quad (11)$$

Since $U = \omega_0 QW$, where $\omega_0 = 2\pi f_0$, $f_0 = 3 \times 10^9$ Hz, $Q = 11000$ for the 1.5 cells, [30a] and $W =$ power loss = 7 MW (max.), then $U_{\max} = 4.0$ J. The constant k depends on the shape of the perturbing volume and is equal to unity when the fields in the cavity approach the natural fields as the volume of the perturbing object approaches zero.

In our case, the $1/2$ cell operates in the **E010** mode. Although the conductivity of the highly-doped **GaAs** is less than that of Cu (see Table 3), the cathode is located in an area where $\vec{H} \approx 0$ and \vec{E} is perpendicular to the surface. Thus the resistivity of the cathode is expected to have little effect on the Q of the cavity.

With the network analyzer, it was seen that the bandwidth of the cavity was not broadened by the presence of the **GaAs** crystal, confirming the conclusion that the cathode conductivity is not important in this case.

Since at the position of the volume of the cathode $\vec{H} \approx 0$ and E is approximately constant, it can be seen that

$$\delta = \frac{-(\epsilon_1 - \epsilon) \vec{E}_1 \cdot \vec{E}_0 \Delta \tau}{4U} . \text{ To a first approximation } E_1 = \frac{E_0}{\epsilon_{r1}}, \text{ where } \epsilon_{r1} = \frac{\epsilon_1}{\epsilon_0} . \text{ For this experiment}$$

the cathode is mounted in the step shown in Fig. 2 that is machined in the MO cathode plug such that the surface of the **GaAs** crystal is flush with the Cu wall of the cavity. The cylindrical cathode of radius r and height h has a volume of $AZ = \pi r^2 h$. Since as one reduces h to zero the fields approach their unperturbed values we can assume $k = 1$. Therefore

$$\delta = -\epsilon_0 \left(1 - \frac{1}{\epsilon_{r1}} \right) \frac{E_0^2 \pi r^2 h}{4U} . \quad (12)$$

where it is assumed that the relative dielectric constant of the cavity volume is unity.

The Slater perturbation theorem does not take into account losses associated with negative dielectric constants of metallic or metallic-like objects. However, one can see that if $|\epsilon_{r1}| \gg 1$, the perturbation expression of q . (12) reduces to

$$\delta = -\epsilon_0 \frac{E_0^2 \pi r^2 h}{4U} , \quad (13)$$

which is the expression for a metallic tuner at the location of the cathode. In this case the frequency shift would be $\Delta f = 600$ kHz, which is equivalent to a detuning sensitivity of $\frac{\Delta f}{Ah} = 1.68$ kHz/ μm for a Cu tuner of diameter 12 mm at the location of the cathode.

Given that the skin depth of the highlydoped **GaAs** is $\delta_s = 50 \mu\text{m}$ at 3 GHz (see Table 3), we can establish an upper limit for the frequency change due to the **GaAs** cathode by letting $h = \delta_s$, in which case one would expect the upper limit of Δf to be about 80 kHz at $f_0 = 3$ GHz.

4.3. Initial measurements in DC gun

Following the low power rf tests, the transporter with the **GaAs** samples was returned to the Photoemission Lab for DC gun tests. The DC gun was cleaned and baked in preparation for these tests.

The dark current from the DC gun was measured about a meter downstream of the gun using a Faraday cup and a picoammeter. The detection threshold was several picoamperes.

Each sample was **first** installed in the gun without being **cesiated**. The gun bias was provided by a **100-kV** DC power supply. The cathode-anode gap was 1 cm. The cathode bias was **increased** until the maximum available DC field at the cathode was **reached--about 9 MV/m**. No dark current was observed, just as for **Cs₂Te** cathodes.

Sample 2 was then **cesiated** with a nominal 1.0 nm layer of Cs--approximately 1 monolayer (ML). The Cs layer thickness was estimated by measuring the Cs flow rate using a quartz-crystal **thickness** monitor and **controlling** the application time with a shutter. A sticking **coefficient** of 1 was assumed. The field was **increased** to as high as 9 MV/m. **The dark current behavior** in this case was similar to that for **no Cs**. **Going to** higher fields was not possible because of high voltage (**HV**) breakdown.

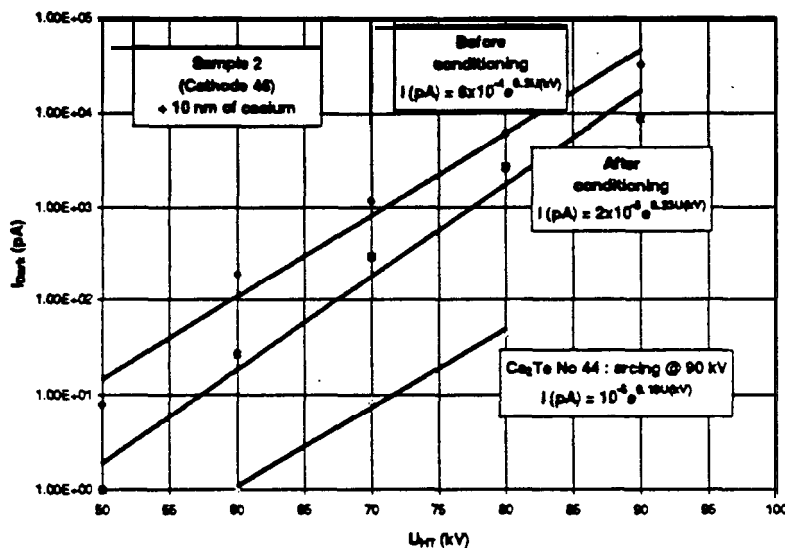


Fig. 4. Dark current in the DC gun for Sample 2 with 10-nm Cs compared to a “bad” Cs₂Te cathode.

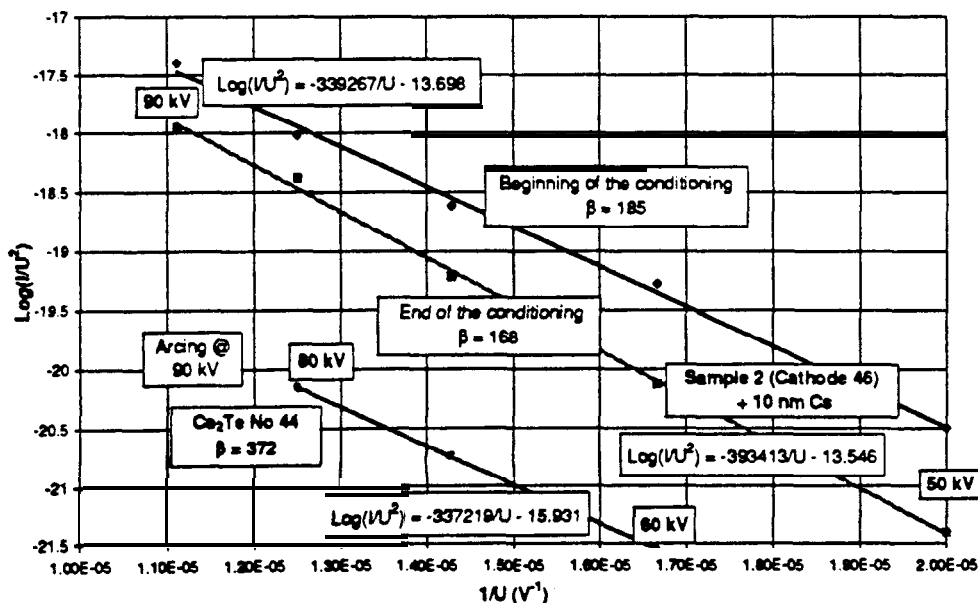


Fig. 5. Fowler-Nordheim plot of same data as in Fig. 4.

Finally, the thickness of Cs on Sample 2 was increased to a nominal 10 nm. (This is probably not much more than 1 ML since the sticking coefficient of Cs is expected to drop rapidly after the **first ML**.) Dark current for this case was readily **observed--initially** -1 nA at 7 MV/m and -50 nA at 9 MV/m, reduced by a factor of -3 after conditioning. A comparison of the field emission in the DC gun for this test and a test with a “bad” Cs₂Te cathode [35] is shown in Fig. 4. The Same **data** is presented in Fig. 5 in a **Fowler-Nordheim** plot [36] in order to compute the field enhancement factor β . It is interesting that although the dark current for the **cesiated GaAs** cathode is higher than for the “bad” Cs₂Te cathode, the β values are lower.

The QE measured in the DC gun is given in Table 5. The **green** light from a doubled Nd:YAG and the blue light from the same YAG quadrupled was used for these measurements.

Table 5. QE measured in the DC! gun.

Sample	Cs layer (nm)	Field (MV/m)	Green (532 nm)	Blue (266 nm)
1, 2	0	9	$<10^{-8}$	
2	1.0	7	1.5×10^{-8}	2.6×10^{-5}
2	10	7	3.6×10^{-6}	2.6×10^{-3}
2 ^(a)	10	7	4.2×10^{-7}	1.9×10^{-3}

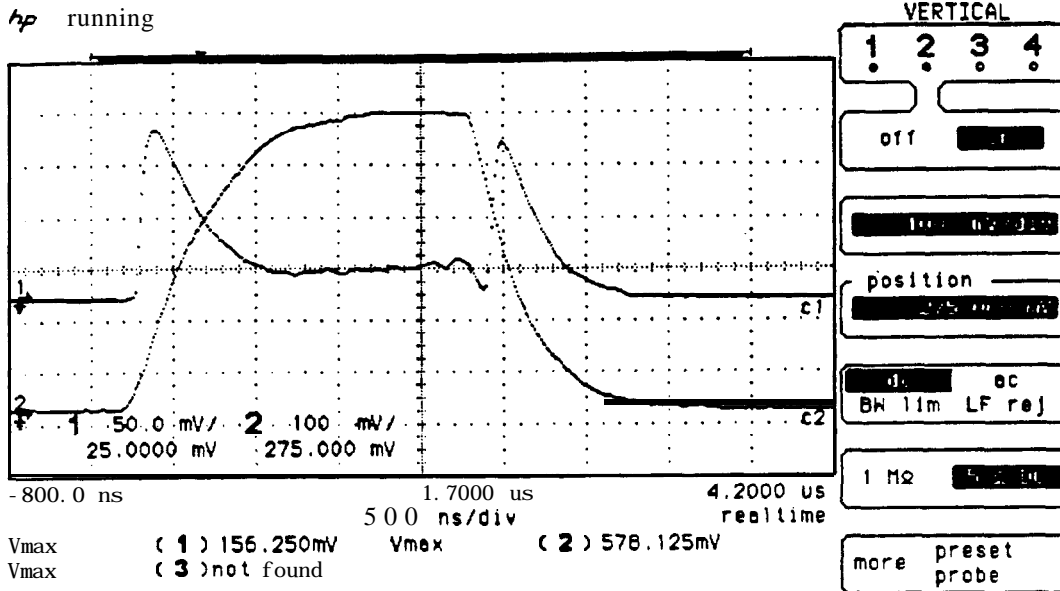
Notes:
(a) **Measured** after sample was “stored” under vacuum for 3 days.

The electron **affinity** (energy difference between the conduction band minimum **at the surface** and the vacuum level) for clean **GaAs** is 4.07 eV and the band gap at room temperature is 1.42 eV.[22] For a semiconductor, the work function depends on the position of the Fermi level and also, for highly-doped semiconductors, on the band bending at the surface. Thus, in the absence of band bending, the maximum work function of clean **GaAs** is about 5.4 eV if the Fermi level is pinned to the valence band maximum. For our sample, which is heavily **p**-doped, the band bending at the surface is expected to be about 0.7 eV, lowering the work function to 4.7 eV. However, for these tests the **GaAs** surface was certainly not atomically clean before the Cs was applied. Thus an interfacial barrier is assumed to exist that limits the capability of a Cs overlayer to lower the work function. For the thicker Cs layer, **one** should consider primarily the work function of metallic Cs, which is 2.14 eV[26]. For comparison, the work function of **Cs₂Te** is 3.5 eV. When the excitation is with the green light (2.3 eV), the photoemission is almost surely **from** the Cs layer itself. When blue light (4.7 eV) is used, it is possible that hot (ballistic) electrons **from** the conduction band of the **GaAs** make an additional contribution to the photoemission.

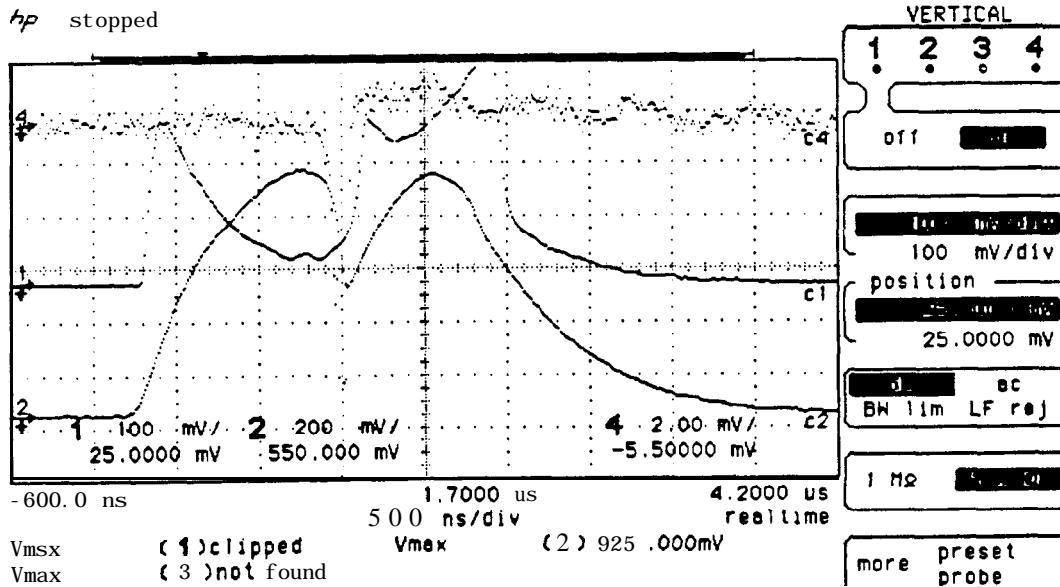
4.4. High power rf measurements

Following the initial tests in the DC gun, the transporter with the **GaAs** samples was again taken to the CTF-1 and first Sample 1, without Cs, was installed in Gun 3b. The field at the cathode was slowly increased--accompanied by a considerable amount of HV breakdown--over a **12-hour** period to a maximum of 87 MV/m. Scope traces of the reflected **rf** pulse and of the signal from a probe loop, GL2, in the gun are shown in Fig. 6(a) for relatively low **rf power** and no breakdown. At slightly higher power, a breakdown pulse is shown in Fig. 6(b). The base pressure, which had been 1×10^{-10} Torr **before** the conditioning began, rose to a maximum of 1×10^{-8} Torr during the conditioning. At the maximum field, no dark current **could** be detected, but **there** was visible light on the spectrometer screen. In Section 4.5 following, it is shown that the upper limit of the dark current was -60 pC/(μ s of **rf**). This can be compared with 2 nC/(μ s of **rf**) measured in an L-band **rf** gun operating with a field at the cathode of 26 MV/m [37].

Fig. 6. Scope traces for Sample 1: Curve no. (1) is the reflected rf power signal. The continuously noise in the reflected rf signal could be caused by multipactoring. Curve no. (2) is the signal from the probe loop, GL2, which is in the full cell of the rf gun. The field at the cathode [MV/m] is given by the peak value for curve no. (2) [V] times 46.1. Curve no. (4) is the sum signal from UMA 375, for which the sensitivity is $\sim 0.7 \times 10^8$ e/mV.

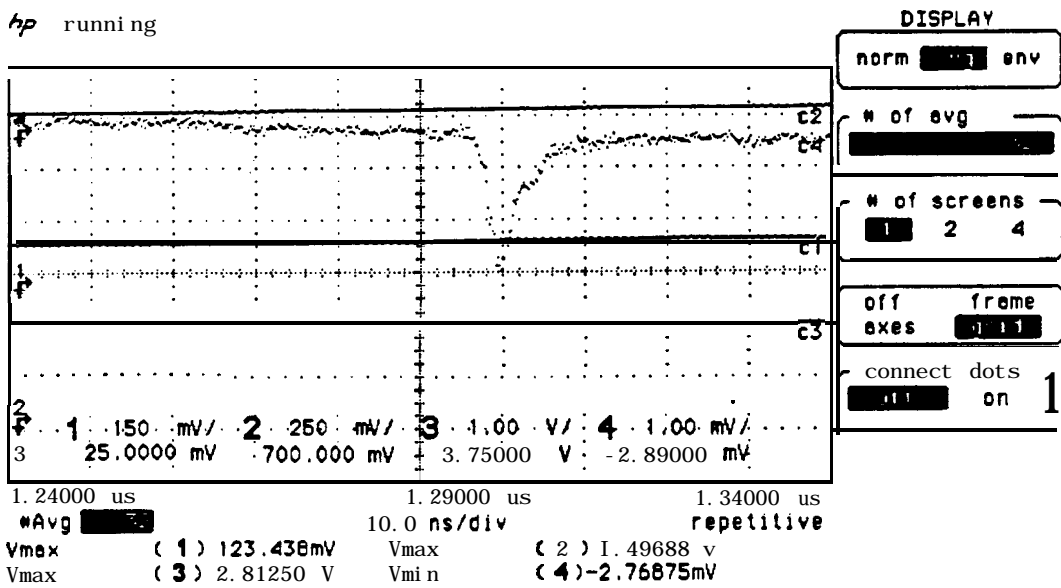


(a) Reflected and probe loop rf signals for 27 MV/m.



(b) RF breakdown for field of 43 MV/m.

hp running



(c) Photoemission pulse of $2 \times 10^8 e^-$ at field of 69 MV/m. Since the laser energy was 260 μJ , the corresponding QE was 6×10^{-7} .

The sample was illuminated with blue laser light (262 nm) from a quadrupled Nd:YLF at an energy of 260 μJ . The first current monitor downstream of the gun was the sum signal from the position monitor pick-up, UMA 375. The scope trace of the current signal for a field of 69 MV/m is shown in Fig. 6(c). The QE corresponding to this trace is $\sim 6 \times 10^{-7}$. For a given field, the gun phase in the cavity had to be re-optimized using the first spectrometer, BHZ 380 and MTV 386[38]. (See Fig. 3.) The QE measured in this manna is plotted as a function of rf field at the cathode surface in Fig. 7, and a Schottky plot using the same data is shown in Fig. 8. The QE at full voltage was $\sim 1 \times 10^{-7}$. It should be noted that a linear fit to the data of Fig. 8 yields a slope of $\sim 0.36 \times 10^{-3} (\text{V/m})^{-1/2}$, which corresponds to an effective temperature of the emitted electrons of about 0.10 eV or nearly 1200 K, consistent with the effective temperature of the photoelectrons emitted from the Cs_2Te photocathode in the same gun [39].

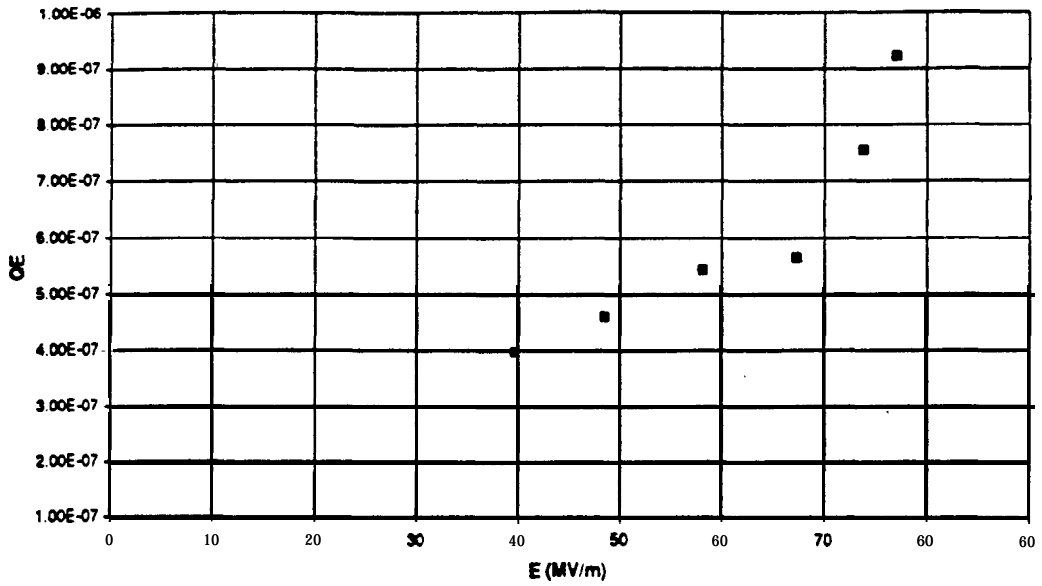


Fig. 7. QE for Sample 1 measured as a function of field at the cathode surface, with the field re-optimized at each setting using a spectrometer.

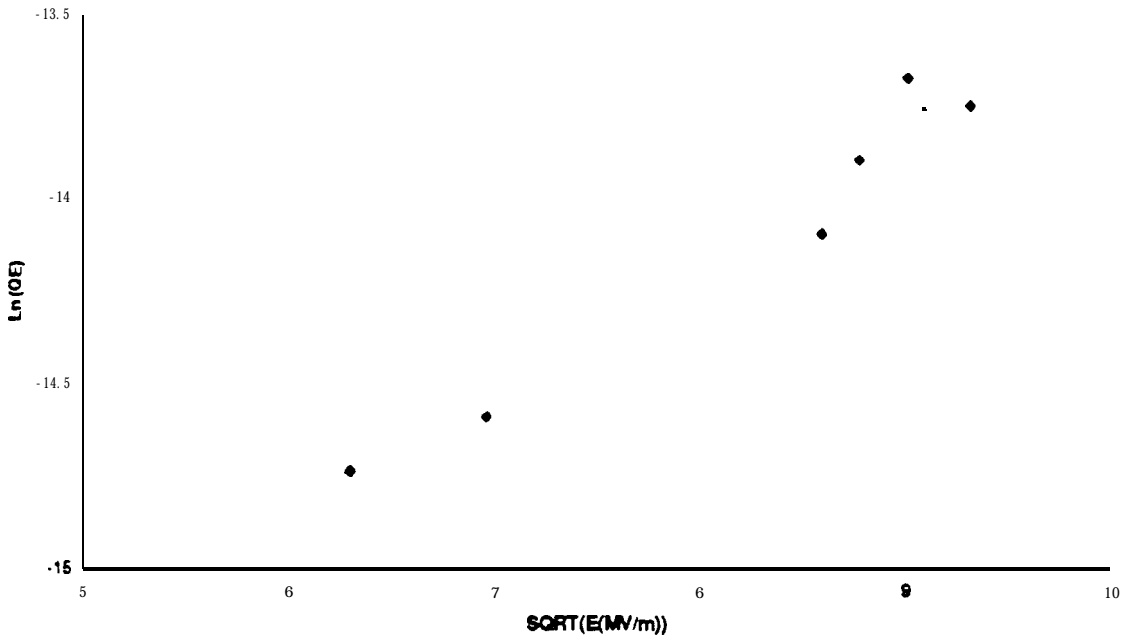


Fig. 8. Schottky plot for same data as in Fig. 7.

The light intensity was varied to ensure the absence of any saturation effects.

At the end of the testing of Sample 1, the rf plug was unusually difficult to extract, indicating possible damage to the rf seal.

To check for any possible damage or contamination to the gun, the Cs_2Te cathode was temporarily installed and the field at the cathode rapidly increased to 110 MV/m. No unusual behavior was observed.

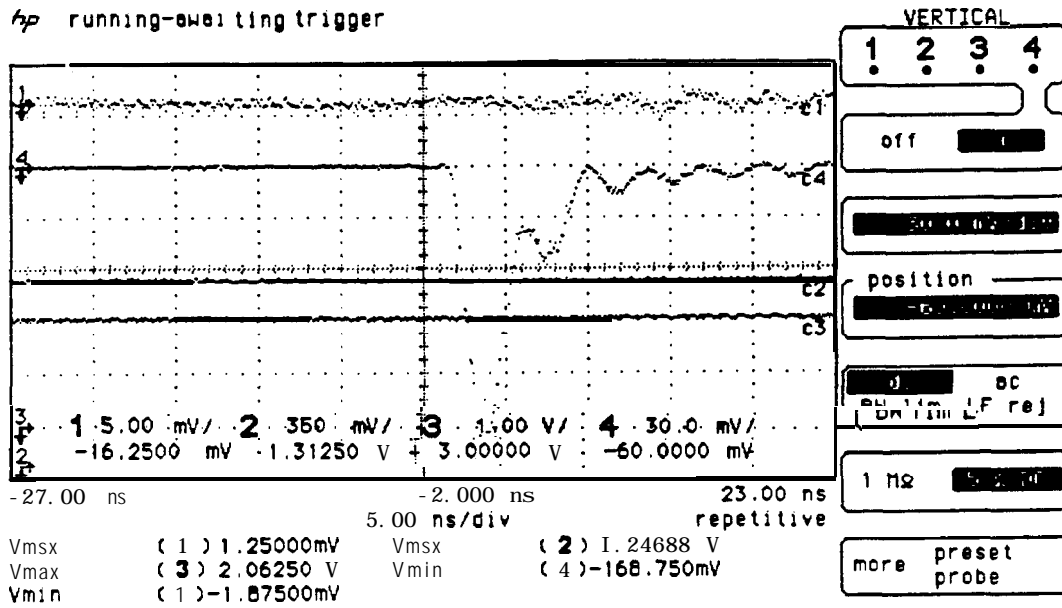


Fig. 9. Photoemission pulse from Sample 2. The charge here was $1.2 \times 10^{10} e^-$ at 58 MV/m for a laser (at 262 nm) energy of 157 μJ , corresponding to a QE of 5.6×10^{-5} .

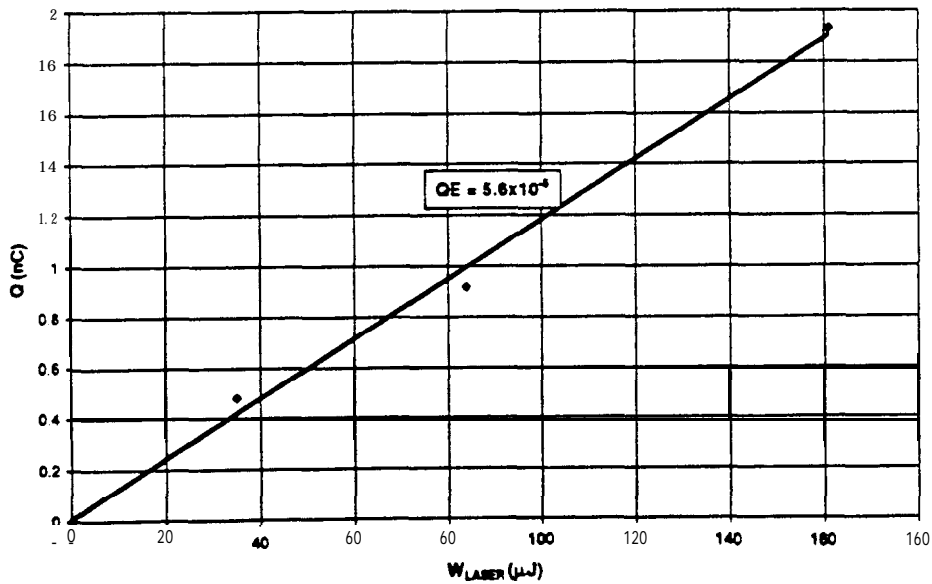


Fig. 10. Plot of charge from Sample 2 as a function of laser (262 nm) energy at a field of 55 MV/m.

Sample 2, for which the **GaAs** still had a nominal **10-nm** layer of Cs, was tested next. It was **rf** conditioned more gently than Sample 1 over a **6-hour period** up to a field of **60 MV/m**. This field is just above the level at which **multipactoring** is excluded (**-40 MV/m**) in the gun half-cell. For both samples the conditioning became more difficult at this level. During the conditioning, the **pressure** was mostly below **1×10^{-9} Torr**. The **number** of discharges was considerably less than with Sample 1.

At the top field, when illuminated with **157 μ J** of blue laser (262 nm) light, the **photoemitted** current was about **1.9 nC**, corresponding to a QE of **-6×10^{-5}** . See Fig. 9.

At the maximum field, the charge was measured as a function of laser energy. Again no saturation effects were observed. See Fig. 10.

The pulse length of the electron bunch **photoemitted** with a cathode field of **55 MV/m** (maximum value, see ref. [38]) was measured by inserting a thin sapphire radiator, TCM 390, into the **6 MeV** beam. See Fig. 3. The resulting Cherenkov light was transported to a **streak** camera [SO] located next to the laser room. The pulse length of **the** Cherenkov light was measured to be **16 ps FWHM**. The length of the laser excitation pulse was **12 ps**, measured earlier using the same streak camera. Since **the** beam energy out of the gun was about half its normal value, this apparent pulse lengthening could have been due to the finite velocity spread in the beam as well as to a slow cathode response photoemission time. The latter case is unlikely here since the photoelectrons are probably all from **the** surface.

After testing of Sample 2 in the **rf** gun, no additional analysis was made of the condition of the gun itself.

4.5. Estimate of dark current

The first current monitor downstream of the gun was the position monitor pick-up, **UMA 375**. The **UMAs** are wide band pick-ups: **60 kHz** to **250 MHz** for the sum **signal**. [41] The sensitivity is **470 mV/A**.

In between testing **GaAs** Samples 1 and 2, the **Cs₂Te** cathode was reinstalled and a single-pulse beam produced. On the **UMA** digital display panel, a pulse intensity of **$47 \times 10^8 e^-$** with laser on was indicated for **UMA 375**, **$13 \times 10^8 e^-$** with the laser off, or a net pulse intensity of **$34 \times 10^8 e^-$** . The corresponding pulse on the scope was **47.5 mV** at the **peak** with a pulse width of **-5 ns** if one takes into account the ringing. This corresponds to a sensitivity of **435 mV/A**, which is very nearly the **470 mV/A** of ref. [41].

The noise of the **UMA** signal on the scope was about **1 mV**. Thus the minimum signal that could have been detected was about **2 mA**.

The **rf** for the gun and booster (generated by **MDK98**) during the experiment was **1.6 μ s** long at a repetition rate of **10 Hz**. Thus the upper limit of the dark current set by **UMA 375** was **-2 nC/(μ s of rf)**.

Dark current was observed on the undoped alumina screen at **MTV 386** in the spectrometer. **The** light level was quite dim. A very rough calibration of the screen can be had from the experience with the single-bunch beam of **0.5 nC/pulse** produced with Sample 2 at **-45 MV/m** field. This beam on **the** screen was at least **5** times brighter than the **dark** current. Thus a reasonable upper limit of the combined (gun and booster) external dark current is **60 pC/(μ s of rf)**, a factor of **-30** below the measurement of ref. [37].

For an S-band **rf** gun for the **CLIC** main beam injector, for which the **rf** pulse repetition rate will be **1700 Hz**, **the 50 nA** average dark current limit for the SLAC DC gun translates to a required dark current of **<30 pC/(μ s of rf)** at **100 MV/m** peak.

With a field at the cathode of only 45 MV/m, the beam exiting the gun plus rf booster is only half its normal momentum. Thus longitudinal space charge forces are expected to be significant. The momentum spread of the beam at normal momentum is about $\pm 3.5\%$. [30a] The energy acceptance of the spectrometer is $\pm 6\%$ [42].

The upper limit measured here does not include the "internal" dark current nor the dark current generated in the following 4-cell rf booster [43]. However, for a clean gun, dark current is not expected from the Cu itself when the rf voltage at the surface is < 100 MV/m (the maximum surface field on the irises in the booster is always < 60 MV/m). Thus the observed dark current was almost surely from the cesiated-GaAs cathode.

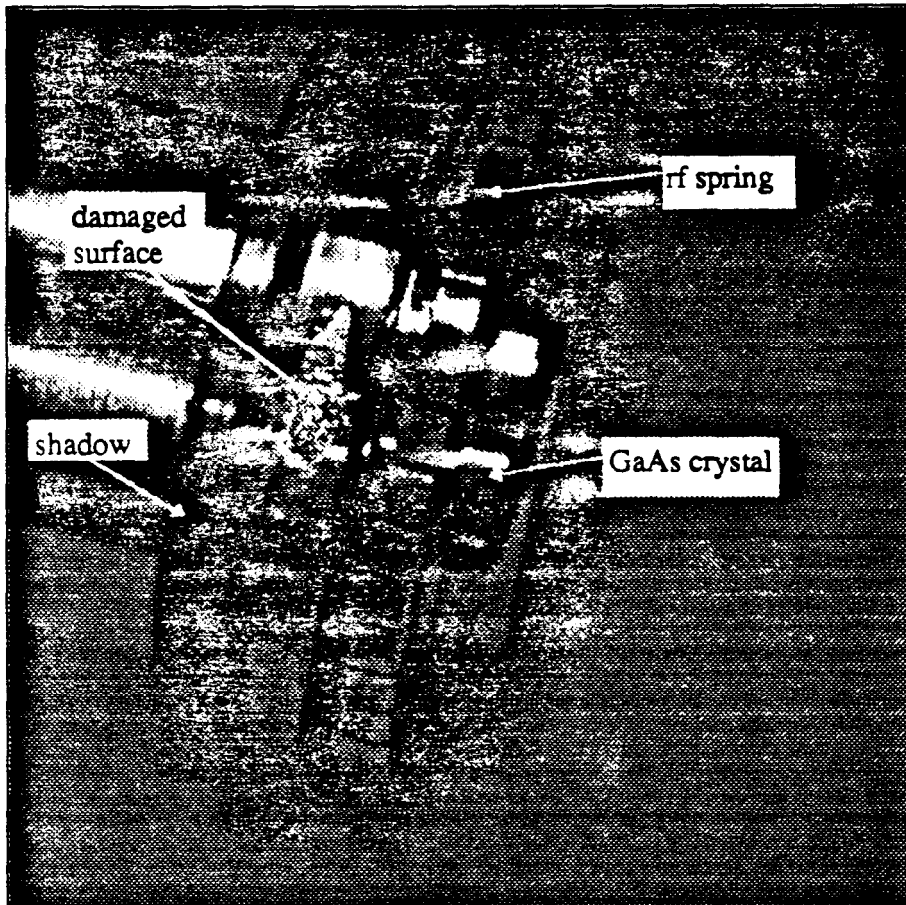


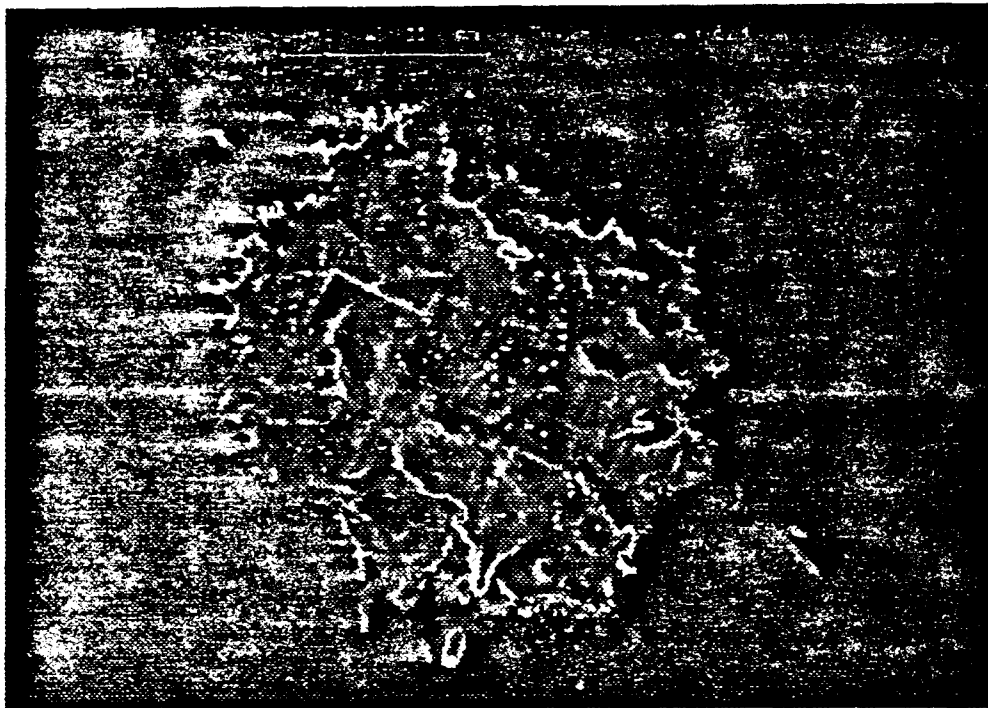
Fig. 11. RF plug for Sample 1 after high-power rf conditioning. The damaged surface is on the raised portion of the MO nose just behind the rf spring. When comparing this photograph with Fig. 2, allowance must be made for shadows.

For high levels of dark current, it is sometimes possible to observe "internal" dark current by the beam loading on the reflected rf pulse signal. The expected beam loading in Gun 3b for 1 μC is 30%. Thus for 1.9 nC (Fig. 9), the beam loading should be 0.06%. However, as is clear from Fig. 6(a), a 5% mismatch between the gun and the rf window dominates in this case, completely obscuring any beam loading effect.

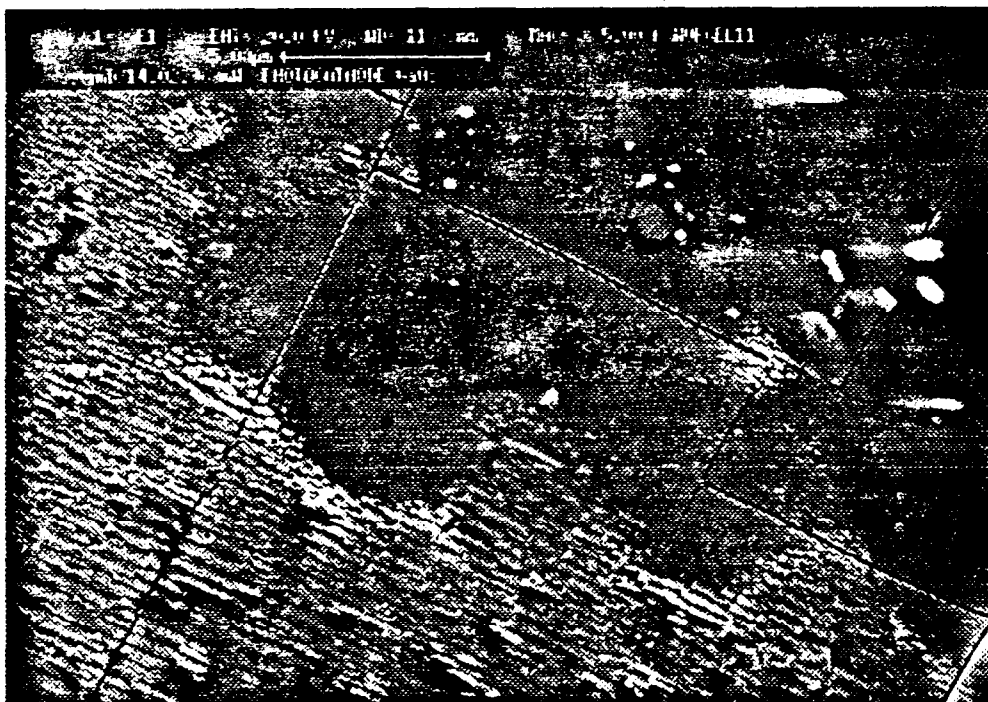
For comparison, the external dark current of Gun 2, measured when new (and relatively dirty) with a Cu plug and a Faraday cup immediately after the gun, was 14 mA in 1.5- μs of rf at 97 MV/m, scaling to -0.1 mA at 45 MV/m or 100 pC/(μs of rf). [30a]

Gun 3b was cleaned using the high pressure, ultra-pure water cleaning technique. [18] This may have contributed to the low dark current [44].

Fig. 12. Electron microscope enlargement of surface speck on Sample 1 after rf conditioning.



(a) Magnification: x500.



(b) Magnification: x5K. Surface cracks and re-crystallization are clearly visible.

4.6. Post-measurement analysis

The two samples **were** eventually removed **from** the vacuum **system** and **examined** visually. Sample 2 showed **no** damage. Sample 1 had extensive material **deterioration** in the area of the **rf seal**, **correlating** the **difficulty** of removing the plug and perhaps explaining most of the **difficulties** with **rf** conditioning. A microscope photograph of a portion of the damage area is shown in Figs. 11.

On the surface of the **GaAs** crystal for Sample **1** could be **seen** three **barely** visible specks. Some traces of indium were found on the **surface**. The In was estimated to have a mean thickness of **<0.1 nm**, decreasing from edge to center. Fig. 12 shows electron-microscope photographs of one of these specks.

Finally, the QE was **remeasured** in the DC gun. The **results** are shown in Table 6.

Table 6. QE in DC gun before (see Table 5) and after the high power rf tests. The field is 6 **MV/m** for the “**after**” measurements.

Sample	Cs layer (nm)	QE at 266 nm	
		Before	After
1	0		3.7×10^{-6}
2	10	2.6×10^{-3}	5.2×10^{-4}

For Sample 2, it is readily seen that the QE has not greatly deteriorated despite the relatively low values measured with the **rf** gun (a maximum of 6×10^{-5} at 58 **MV/m**).

Why was the performance of Sample 2 with Cs better than Sample 1 without? As was hinted earlier, it is possible that Sample 1 did not seat properly, causing **unusual rf** conditioning problems. This occasionally happens with the **Cs₂Te** cathodes as well. Further evidence for this scenario is that in the DC gun the dark current for Sample **1** was nearly zero, whereas for Sample 2 with 10-nm **cesium** it was significantly higher. See Section 4.3. It is also possible that Sample 2 simply had a smoother surface finish, as mentioned in Section 4.1 above.

5. Future work

5.1. *Mounting the GaAs crystal on an rf plug*

Eventually one should be able to find a way to mount the **GaAs** crystal in a manner compatible with an rf gun and simultaneously compatible with a proper cleaning and activation **method**. [45].

Two **new** mounting methods have been suggested. The first method is to machine a small tab on the metal plug around the edge of the seat for the crystal. **After** installing the **crystal** (no **glue**), the tab would be folded over. The top of the plug at the tabs would then be machined to be **flush** with the surface of the plug. The resulting void behind the crystal could be pumped **from** the rear through a hollow plug.

The second **method** is to cover the majority of the active area of the crystal with a mask and then deposit an appropriate material, such as Au, in the crack between the crystal and the plug. Final machining and vacuum pumping would be necessary as for the **first** method.

The disadvantages of the first method are that the plug **material** would be restricted to those compatible with a flexible tab, and **also** that in folding over the tab, one may bury a large **amount** of contaminants, thus creating a serious **virtual leak** right at the edge of **the GaAs** crystal. The second method avoids **these** problems, but clearly there would have to be some R&D to ensure the cracks are **properly filled** and that the **filling material** stays off the crystal and insulating surfaces.

5.2. Cleaning *the crystal at low temperatures*

It may be desirable **or** even **necessary** to clean the **GaAs** crystal at low temperature ($\ll 600^\circ\text{C}$). There are several low temperature methods that could be tried.

Ion-bombardment sputtering is a well developed technique [46]. A **similar method called** ionized controlled etching (ICE) has been developed in the Photoemission Lab at **CERN**. [30].

At SLAC, cleaning the crystal with atomic hydrogen (**H***) is being investigated [47]. To be most effective, this technique apparently requires the crystal to be held at **300-400°C**.

5.3. Compatibility of high *electric fields with low work function cathodes*

For a polarized electron source, the QE of the **GaAs** crystal must be high. Since the energy of the exciting photons must **be** at the band gap, a high QE implies a low work function. Indeed, an NEA surface is desirable. A measurement of the field emission **from an NEA** surface in the presence of very high **rf** fields needs to be made. For this test, it is essential that the **GaAs crystal** be mounted on the plug in a manner that allows a proper surface cleaning and activation.

The maximum field on the SLAC **GaAs** crystal is about 1.7 **MV/m**. It is a DC field. For the **CTF rf** gun, the maximum field on the cathode will be nearly 60 times greater. It is known that the HV breakdown limit increases when the duty factor of the HV is decreased. For example, for the same environment, the breakdown limit for pulsed **HV** is higher than DC. For **rf** fields, the breakdown limit also increases with **frequency** [48], although the exact scaling of the breakdown limit with frequency is not well established [49].

The 50 **nA** upper **limit** for average *dark* current for long lifetime operation of the **GaAs** photocathodes in the SLAC polarized electron source may be due entirely to the 7 **MV/m** field seen by the stainless steel cathode electrode, not to the NEA **surface** of the crystal. This is somewhat confirmed by the SLAC experience that installing a new cathode (using a load-lock system) does not change the *dark* current nor *require* additional **HV** conditioning. The maximum field on the cathode of the **rf** gun is only 15 times higher than the field on the SLAC stainless steel electrode.

Although the vacuum level for an NEA semiconductor surface is by definition below the level of the conduction band minimum in the bulk, the **work** function itself remains positive at the surface and in value **-1 eV**. In addition, there may be an inter-facial **barrier** between the **GaAs** and the Cs-oxide overlayer on the order of 1.2 **eV** [50]. The basic **Fowler-Nordheim** (F-N) relation predicts the field emission should scale as

$$\exp\left(-\frac{\phi^{3/2}}{E_e}\right), \text{ where } \phi \text{ is the work function of the emitting surface, and } E_e \text{ is the effective field at the emitting}$$

surface, usually expressed as an enhancement of the applied field E , i.e., $E_e = \beta E$. If one assumes for the test reported here that with cesiated **GaAs** the effective work function was 2 **eV** (as it is for **Cs₂O**), then the increase in the field emission for a **work** function of 1 **eV** is only a factor of 7 for the same applied field E . But in fact, the metallic **microp protrusion (MMP)** model, by which the F-N relation is often interpreted, may not be the best explanation of the field emission **process**. The **metal-insulator-vacuum (MIV)** and **metal-insulator-metal (MIM)** models developed by **Latham** and **co-workers** [51] have been very successful in explaining field

emission from sites as empirically found. The expression for field emission derived from these models does not contain the work function of the metallic surface at all. Instead, the *work* function of **micro-particles** (0.1-1 μm in size) of polycrystalline and amorphous insulating materials naturally occurring on the **surface** is contained as a **linear** term in the exponent of the current-voltage relation. **The Cs-oxide** layer used to create an **NEA** surface may perform the role of the insulating material in the **MIV** and **MIM** models. It remains to be seen experimentally if the highly-doped **GaAs** crystals perform the role of the metal substrate **or** if they act as very large "insulating" crystal with properties for field emission quite different than the naturally occurring micro particles.

Some indication of the dark current to be expected from a low work function surface in a high field is indicated by the characteristics of an **S-20** photodiode. **The** typical **sensitivity** of such a photodiode is -2 mA/W at 800 nm, corresponding to a QE of 0.3%. **The** dark **current** for an **18-mm** cathode is quoted as 10^{-7} A for a field of -6 MV/m (3 **kV** over a cathode-anode gap of -0.5 mm) [52], which is almost identical to the dark current shown in Fig. 4 for Sample 2 with **10-cm** Cs and a similar DC field intensity.

5.4. High charge *measurements* at band gap

Ultimately one must test the properties of an NEA **GaAs** cathode in the rf gun when excited by a high-power, short-pulse laser that is tuned to the band gap edge. The properties to be tested include the QE, the lifetime, the pulse lengthening, and the cathode charge limit. The relevance of these properties was discussed in Section 2.

The principal problem for conducting these tests at CERN--assuming that it has been found that the QE of an NEA **GaAs** cathode is **not** entirely destroyed **by the** dark current in the environment of an operating rf gun--is the need for a high-power, short-pulse, tunable laser.

The present **CTF** laser system is a high-power, short-pulse, **Nd:YLF** laser system. It should be possible to drive a single-pass traveling-wave parametric generator with the **CTF** laser system to produce the desired pulse structure for testing **GaAs**. Such **an** amplifier could presumably be built in the period of about 1 year at a cost in materials of <50000 CHF. The principal problem for CERN, in addition to the cost, is the lack of manpower for this project. Suitable collaborators might **be** found to solve this problem.

5.5. Schedule

At the end of the 1996 experimental period for Gun 4 and **CTF-2**, it is tentatively planned to install an activated (NRA surface) **GaAs** cathode in the gun and measure the resulting *dark* current. SLAC will participate in providing an activated cathode, perhaps by using a portable carrier that would be mate to the **CTF** cathode transporter. CERN will investigate cleaning **GaAs** crystals by the ICE method. The present laser as described in this report is expected to **be** the only laser available.

The success of the testing in 1996 would provide a strong motivation to develop a high-intensity, short-pulse tunable laser for additional testing of **GaAs**.

5.6. *International* collaboration for an *rf gun* for *polarized* electrons

Responding to the call for international and **interlaboratory** collaborations in the 1995 report of the Technical Review Committee [53], and recognizing that there is not now **nor** likely to be in the near future a single laboratory that will devote the **resources necessary to** fully investigate the prospects for an rf gun for future colliders that can provide highly polarized electrons, scientists at three laboratories (initially), consisting of CERN, **KEK/Nagoya**, and SLAC, have agreed to form a collaboration for this purpose. It is expected that future work on polarized rf guns at **CERN** and SLAC will be carried out as part of this collaboration.

5.7. Conclusions

The first test of **GaAs** in an rf gun has been **successfully** completed. The **GaAs** crystals were chemically cleaned before placing them in the vacuum system, but no attempt was made **to** produce an atomically clean surface preparatory to activation. Both **uncesiated** and **cesiated crystals were** tested in the S-band **gun** at the CLIC Test Facility, the measurements with the fama being somewhat suspect because of poor rf contact. RF fields at the **surface** of the **cesiated** crystal of **>50 MV/m** were achieved with minimal rf conditioning. The **associated** dark current was **encouragingly** small. Using blue light, some **photoemission** was observed. There was no **detuning** of the rfcavity, and despite an extensive amount of rf conditioning with the **uncesiated** crystal, no deterioration of **the** rf gun for normal **high-power** operation with a **Cs₂Te** cathode was **observed**. Future tests, **expected** to be **conducted** as part of a **larger** international **collaboration**, will include a measurement of the dark current at high field in an rf gun having a **GaAs** cathode with an **NEA surface**.

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