

Utilization of dried roselle calyces extract in fruit juice processing

Utnyttelse av roselleekstrakt i fruktjuice

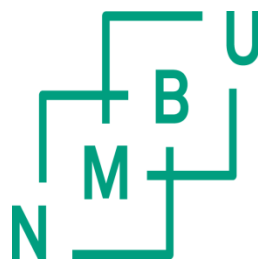
Philosophiae Doctor (PhD) Thesis

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DEDICATION

I dedicate this work to my dear son Timothy

And

My two lovely daughters; Upendo and Agnes

ABBREVIATIONS

Carrez I Solution contains zinc acetate dehydrate and acetic acid

Carrez II Solution contains potassium hexacyanoferrate (II) $K_2 [Fe (CN)_6] \cdot 3H_2O$

FRAP Ferric reducing antioxidant power

HPLC High performance liquid chromatography

TMA Total monomeric anthocyanin

TPC Total phenol content

TPTZ 2, 4, 6-Tripyridyl-s-Triazine

PCA Principal Component analysis

FCR Folin–Ciocalteu reagent

SUMMARY

There has been an increased consumption of fruit juice as consumers have become aware of the nutritional and health benefits of fruit juices. This increased consumption goes together with the growth of varieties of fruit juices and beverages offered for sale. Among these products is roselle (*Hibiscus sabdariffa* L.) juice, or drink, which is a good source of anthocyanins, vitamins (thiamine, riboflavin, niacin, ascorbic acid) and minerals (Ca, P, Fe). In addition, roselle is also used as flavouring for sauces, jellies, marmalades, soft drinks and as colorant for foods.

Roselle extract has low sugar content, and is acidic, so addition of sweetening products like sugar or blending with tropical fruit juices can help to reduce the sourness and improve the sweetness of the juice. The use of roselle extract mixed with tropical fruit juices is also a way of reducing post-harvest losses of fruits which occurs due to lack of good knowledge in processing, preservation, packaging and proper transport systems in most developing countries like Tanzania.

Blending of roselle extract with different proportion of tropical fruit juices (mango, papaya and guava) produces roselle-fruit juice blends with improved levels of anthocyanins, vitamin C, total phenolics/phenols, minerals (Ca, Mg, P, Fe and Zn). The amount of vitamin C and Fe were enough to provide recommended daily requirements for adults according to WHO/FAO recommendation while amount of anthocyanins provide enough to meet recommendation of 82 mg and 12.5 mg per day per person in Finland and United States.

The roselle-fruit juices were found to be high in glucose and fructose. However, as the concentration of roselle extract in the blends increased, the amount of sugars also decreased. Organic acids (malic acid, succinic acid, tartaric acid) increased also with increased concentration of roselle extract in the blends, while the amount of citric acid increased with increased concentration of tropical fruit juices.

The sensory evaluation of the roselle fruit juice blends resulted in the highest acceptance of the roselle-fruit juices with 20% roselle followed by blends with 40% roselle. This was probably due to the reduced acidic taste by adding these low concentrations of roselle to the tropical fruit juices. Colour play a very important role in the acceptability of foods as it is one of the

principal characteristics perceived by the senses. The strong colour is due to the presence of anthocyanins in the roselle extract, which imparted the red colour in the blends. The colour of the roselle-fruit juice blends with 80% roselle scored highest among all the sensory parameter evaluated.

Storage temperature of the roselle-fruit juice blends showed to have high effect on the anthocyanin content, total phenolic content, vitamin C with significantly losses at higher temperatures. Lower temperature is therefore recommended for long-term storage.

Packaging material did not have significant influence on the physicochemical properties of the roselle-mango juice blends. Losses in total monomeric anthocyanins, total phenols and vitamin C were higher in blends stored in plastic bottles compared to glass bottles in higher temperatures. Storage in glass bottles at lower temperatures is therefore recommended for storage of roselle-fruit juice blends.

SAMMENDRAG

Inntaket av fruktjuicer har økt etterhvert som kunnskapen om helsefordelene ved inntak av slike produkter har blitt bedre kjent, noe som har ført til en økning i juiceutvalget. Blant disse drikkeproduktene finner en også varianter som inneholder roselle (*Hibiscus sabdariffa* L.). Roselle er en god anthocyaninkilde, og inneholder i tillegg vitaminer (tiamin, riboflavin, niacin og askorbinsyre) og mineraler (Ca, P og Fe). Roselle kan brukes som smakstilsetning i sauser, syltetøy, marmelade og drikkeprodukter og kan også forbedre farge på produktet.

Roselle inneholder lite sukker og har høyt syreinnhold. Ved tilsetning av søtningsstoff eller i blanding med tropiske frukter kan en bedre smaksopplevelsen. Bruk av tropiske frukter i blanding med roselle kan også bidra til bedre utnyttelse av disse, men det trengs kunnskap om prosessering, konservering, forpakning og transportmuligheter i de fleste utviklingsland, inkludert Tanzania.

Ved å blande roselle i ulike blandingsforhold med tropiske frukter som mango, papaya og guava vil dette gi drikkeprodukter med høyere innhold av anthocyaniner, vitamin C, fenolforbindelser og mineraler (Ca, Mg, P, Fe og Zn). Innholdet av vitamin C og Fe i juiceblandingene tilfredsstiller behovet for disse komponentene for voksne, i henhold til WHO/FAOs anbefalte daglige inntak, mens innholdet av anthocyaniner tilfredsstiller behovet på 82 mg og 12,5 mg pr person anbefalt i Finland og USA.

Innholdet av glukose og fruktose i roselle-juiceblandingene var relativt høyt. Ved å tilsette mer roselle i blandingene ble sukkerinnholdet derimot lavere. Innholdet av organiske syrer som eple-, rav- og vinsyre økte med økende konsentrasjon av roselle, mens sitronsyre økte med høyere konsentrasjon av fruktjuice.

Sensorisk vurdering viste at roselle-juiceblandingen med 20 % roselle var best likt, deretter 40 % roselle. Dette kan henge sammen med at en ved laveste tilsetning av roselle får lavere syreinnhold og høyere sukkerinnhold i blandingene. Roselle bidrar med en attraktiv rød farge på grunn av innholdet av anthocyaniner, noe som virker tiltalende på konsumentene. Dette var

en viktig parameter ved de sensoriske vurderingene, hvor blandinger med 80 % roselle fikk høyest poengsum for utseende.

Lagringstemperaturen for juiceblandingene med roselle hadde innvirkning på anthocyaniner, fenoler og vitamin C. Høyere lagringstemperatur viste nedgang i konsentrasjonen av disse komponentene. Av den grunn bør det ferdige produktet lagres ved relativt lav temperatur hvis det skal oppbevares lenge.

Valg av pakkemateriale hadde også innvirkning på innholdet av antioksidantegenskapene. Dette ble bekreftet i forsøket med roselle-mangoblandinger. En fant større tap av anthocyaniner, fenoler og vitamin C ved lagring i plastflasker sammenliknet med glassflasker. Lagring av produktet ved 4 °C og i glassflasker vil være å foretrekke.

LIST OF PAPERS

Paper I

B. Mgaya-Kilima, S.F. Remberg, B.E. Chove, T. Wicklund. (Accepted) Physiochemical, mineral composition and antioxidant properties of Roselle (*Hibiscus sabdariffa* L.) extract blended with tropical fruit juices *African Journal of Food, Agriculture, Nutrition and Development (AJFAND)*.

Paper II

B. Mgaya-Kilima, S.F. Remberg, B.E. Chove, T. Wicklund. Influence of storage temperature and time on physiochemical and bioactive properties of roselle-fruit juice blends in plastic bottles *Journal of Food Science and Nutrition*, **2(2)**: 181-191.

Paper III

B. Mgaya-Kilima, S.F. Remberg, B.E. Chove, T. Wicklund. Influence of storage temperature and time physiochemical and antioxidant properties of roselle-fruit juice blends in glass bottles *African Journal of Food, Agriculture, Nutrition and Development (Submitted)*

Paper IV

B. Mgaya-Kilima, S.F. Remberg, B.E. Chove, T. Wicklund. Physiochemical and antioxidant properties of roselle-mango juice blends: effects of packaging materials and storage temperature and time. *Manuscript to Journal of Food Science and Nutrition (submitted)*

Paper V

B. Mgaya-Kilima, S.F. Remberg, B.E. Chove, T. Wicklund. Determination of organic acids and sugars and consumer acceptability of roselle-fruit juice blends (Manuscript).

1.0 INTRODUCTION

Fruits have been a part of the human diet for centuries. They contain high quantity of water, carbohydrates, proteins, vitamins A, B1, B2, C, D and E; and minerals such as Ca, Mg, K, Zn and Fe [1]. They are rich in antioxidants that help in lowering incidence of degenerative diseases such as cancer, arthritis, arteriosclerosis, heart disease, inflammation, brain dysfunction and acceleration of the ageing process [2, 3].

Large quantities and different varieties of fruits are produced annually throughout the world. However, a greater proportion of these fruits especially in developing countries are wasted during the season due to lack of good knowledge in storage, processing, preservation, packaging and proper transport systems. For example, Tanzania has capacity of producing 2 000 000 metric tons of fruits worth at least US \$ 900 000, however, 40-60% of the fruits are wasted [4]. Processing of fruits into juice will help reducing post-harvest loss and increase consumption of fruits.

Worldwide, there has been increased fruit juice consumption, as consumers have been more aware of the nutritional and health benefits of fruit juices. This increased consumption is due to the increased variety of fruit juices and beverages offered for sale. Beverages are produced from various types of plants, especially leaves, flowers and fruits [5].

One of such plants whose flowers are used to prepare juices is *Hibiscus sabdariffa* L., commonly known as roselle. Dried red roselle calyces are usually extracted making a bright red drink with a unique flavour. The drink is consumed hot or cold. The calyces contain organic acids (tartaric, citric, malic, and hibiscic), glucoside compounds, and phenolic compounds, such as anthocyanins [6]. They also contain vitamins (thiamine, riboflavin, niacin and ascorbic acid) and minerals (Ca, Mg, K and Fe). The extract is also used as flavouring for sauces, jellies, marmalades, and soft drinks and as food colorant. Hibiscus extracts are reported as having medical properties such as decreasing serum cholesterol in humans and animals [7, 8], protecting the liver against oxidation stress [9], having antihypertensive and cardio protective effects [10], and attenuating nephropathy in diabetes [11].

Most people do not prefer beverages made from pure roselle as it has an acidic and bitter taste. Blending of the extract with juice from tropical fruits such as mango, papaya and

guava can improve the aroma, taste and nutritional and antioxidant properties of the juice blends. The main aim of this study was blending roselle extract with various tropical fruits (guava, papaya and mango) to increase the utilization of roselle extracts, enhance nutritional composition and acceptability of roselle-fruit juice blends.

2.0 BACKGROUND

2.1 *Hibiscus sabdariffa* L

The genus *Hibiscus* consists of several hundred species of flowering plants in the family *Malvaceae*. These species are well known for their large and colourful flowers. *Hibiscus sabdariffa* L., is one of the most known species of genus *Hibiscus* [12]. It is an herbaceous plant cultivated largely in tropical and sub-tropical of both hemispheres [13]. China and Thailand are the largest producers and controller of much of the world supply, while Mexico, Egypt, Senegal, Tanzania, Mali, Sudan and Jamaica are important supplier but the production is mostly used domestically [14]. Roselle (*Hibiscus sabdariffa* L) is known in different countries by various common name including roselle, rozelle, sorrel, red sorrel, Jamaican sorrel, Indian sorrel, guinea sorrel, sour-sour, Queensland jelly plant [15].

2.2 Morphological characteristics of roselle

The roselle plant is an annual shrub with growth more than two meters. The leaves are dark green to red divided into three to five lobes and are arranged on the stem alternatively [12] Stems may be green or red depending on the genetic background [15]. Flowers are usually white to pale yellow while the colour of petal may vary from white to pink, red, orange, purple or yellow. The mature fruits are bright red [16] (Figure 1).

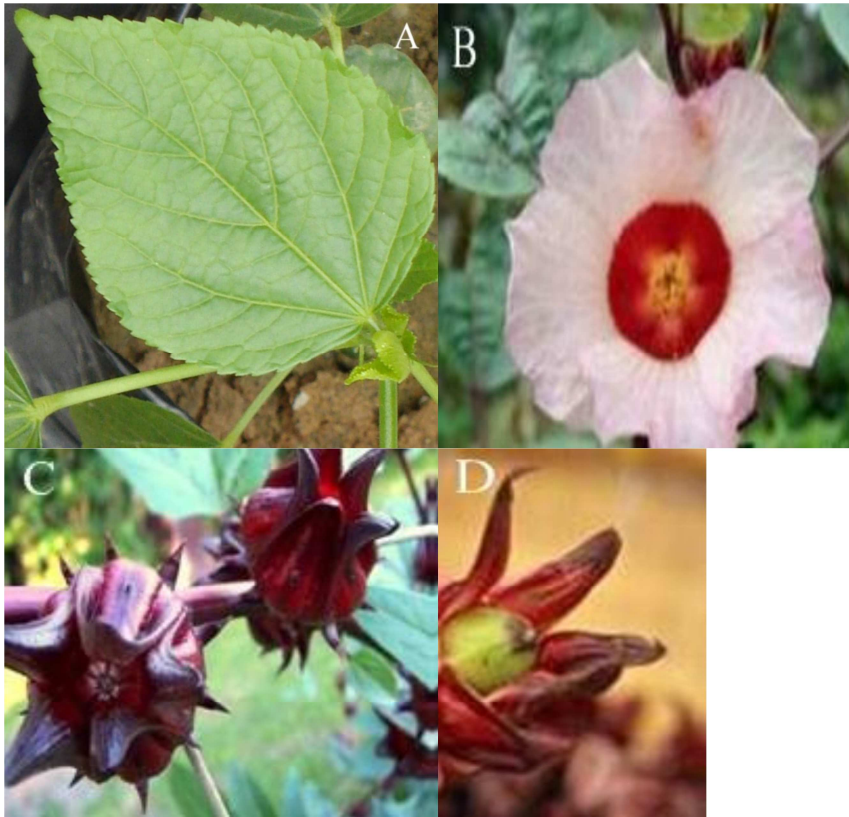


Figure 1 Morphology of roselle plant: leaves (A), flower (B), calyxes (C), fruit (D) [17].

2.3 Phytochemicals

Phytochemicals, also known as bioactive compounds, are secondary metabolites synthesized by plants [18] and can be described as chemicals from plants that may affect health, but do not act as essential nutrients [19]. There are several families of phytochemicals, such as glucosinolates, flavonols, isoflavones, phenolic acids and flavones.

2.3.1 Phenolic compounds

Phenolic compounds or polyphenols are widely distributed groups of phytochemicals, with more than 8000 phenolic structures currently known. They provide essential functions in the reproduction and growth of the plants, act as defence mechanisms against pathogens, parasites, predators, and UV irradiation, and also contribute to the colour of plants [20].

Polyphenols are divided into several classes according to the number of phenol rings and the structural elements attaching the phenolic rings. The main groups of polyphenols are: flavonoids, phenolic acids, tannins (hydrolysable and condensed), stilbenes and lignans [21].

Flavonoids are the most abundant polyphenols. The basic flavonoid structure is the flavan nucleus, containing 15 carbon atoms arranged in three rings (C6-C3-C6), which are labelled as A, B and C (Figure 2).

Flavonoids forms six major subclasses based on the substitution patterns of ring C (Figure 2). The position of ring B as well as the oxidation state of the furan ring is important in this classification. Within each class, individual flavonoids are identified and characterized by conjugation patterns of the hydroxyl groups on the A and C rings as well as the hydroxylation and conjugation patterns of the B ring [21].

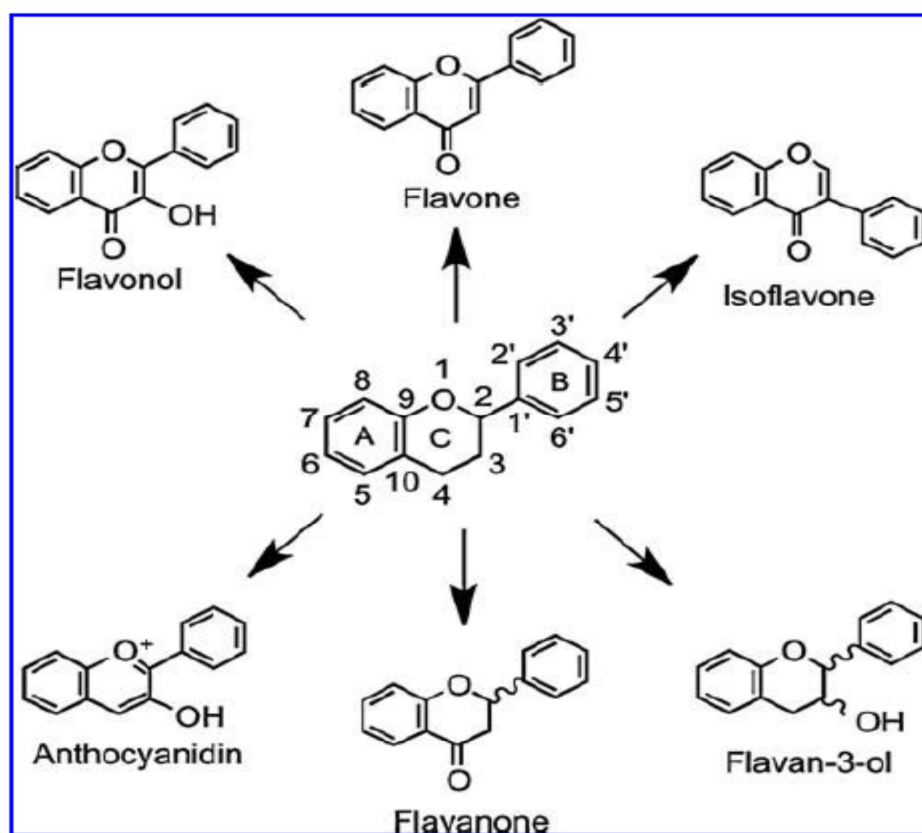


Figure 2 Structure of the flavonoid skeleton [21].

The major flavonoids sub classes are distinguished according to the oxidation state of the central C ring and position of B ring in flavones, flavonols, flavanols, flavanones, isoflavones, and anthocyanins. The structure variation in each subclass is partly due to the degree and pattern of hydroxylation, methoxylation, prenylation, or glycosylation.

2.3.2 Anthocyanins

Anthocyanins are water-soluble plant pigments and are particularly evident in fruit and flower tissue where they are responsible for a diverse range of red, blue, and purple colours.

They have at least three functions in plant physiology. First, they assist in plant propagation due to their bright colour which attracts insects for pollination and animals for seed dispersion [22].

Secondly, they prevent predation by imparting a bitter taste to plants and third, owing to strong absorption of light, they may also be important in protecting plants from UV-induced damage [23]. Chemically, anthocyanidins are polyhydroxy or polymethoxy derivatives of 2 phenylbenzopyrylium: 2 benzoyl rings (A and B) separated by a heterocyclic (C) ring (Figure 3)

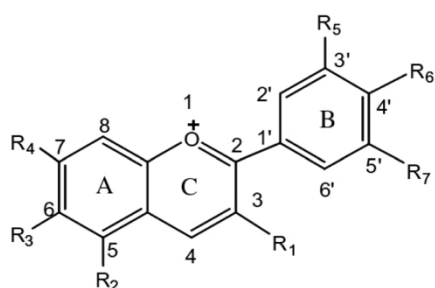
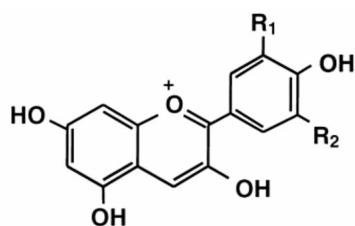


Figure 3 The flavylium cation. R1, R2 = H, OH or OCH₃; R3 = OH or glycosyl; R4 = OH or glycosyl [24]

Approximately 17 anthocyanidins are found in nature, only six of which are widely distributed: cyanidin (Cy), delphinidin (Dp), petunidin (Pt), peonidin (Peo), pelargonidin (Pl), and malvidin (Mv) [25, 26] (Figure 4).



R ₁	R ₂	Anthocyanidin
H	H	Pelargonidin
OH	H	Cyanidin
OCH ₃	H	Peonidin
OH	OH	Delphinidin
OCH ₃	OH	Petunidin
OCH ₃	OCH ₃	Malvidin

Figure 4 structural classifications of six most common anthocyanidins [27].

The structural variations of anthocyanins are due to differences in the number of hydroxyl groups attached to the molecule, the degree of methylation of these hydroxyl groups, the nature and number of the sugar moiety attached to the phenolic (aglycone) molecule and the

position of the attachment, as well as the nature and number of aliphatic or aromatic acids attached to the sugars [24].

Anthocyanins frequently occur as 3-monosides, 3-biosides and 3-triosides as well as 3, 5-diglycosides and more rarely 3, 7-diglycosides associated with the sugars glucose, galactose, rhamnose, arabinose, and xylose. The most widespread anthocyanin is cyanidin 3-glucoside (27, 25). delphinidin 3-sambubioside is the major pigment responsible for the reddish-violet colour. cyanidin 3-sambubioside is also present with lesser amounts of delphinidin and cyanidin 3-glucosides [27].

These pigments have been identified in edible plant materials as diverse as apple, berries (blackcurrant, boysenberry, blueberry, bilberry, strawberry, blackberry, raspberry, cranberry, elderberry, lingonberry, chokeberry etc.), black carrot, cabbage, cherry, grape, radish, red onions, roselle calyx and sweet potato, to mention only a few of the vast array known [28].

2.3.2.1 Anthocyanins in roselle

The roselle calyces contain two main anthocyanins; delphinidin-3-sambubioside, also known as delphinidin- 3-xylosylglucoside or hibiscin, and cyanidin-3-sambubioside, also known as cyanidin-3-xylosylglucoside or gossypicyanin, and two minor anthocyanins, delphinidin-3-glucoside and cyanidin- 3-glucoside [29]. The calyx of *H. sabdariffa* also contains other polyphenolic compounds including protocatechic acid [30, 31].

2.4 Anthocyanins stability

The isolated anthocyanins are highly instable and very susceptible to degradation [32]. Their stability is affected by several factors such as pH, storage temperature, chemical structure, concentration, light, oxygen, solvents, the presence of enzymes, proteins and metallic ions [24, 29, 33, 34].

2.4.1 pH influence

Anthocyanins are unique among flavonoids as their structures reversibly undergo pH-dependent transformation in aqueous solution (Figure 5). Anthocyanins are more stable in acidic media at low pH values than in alkaline solutions with high pH values. Four major anthocyanin forms exist in equilibria: the red flavylium cation, the blue quinonoidal base, the colourless carbinol pseudobase, and the colourless chalcone [35]. At a pH below 2, anthocyanins exist predominantly in the red flavylium cation form. Rapid hydration of the flavylium cation occurs at the C-2 position to generate the colourless carbinol pseudobase at

pH values ranging from 3 to 6. As red colour is bleached out in this transformation, the mechanism of reaction has been extensively investigated [23].

The anthocyanidin's stability is influenced by the ring B substituents and the presence of additional hydroxyl or methoxyl groups which decrease the aglycone stability in neutral media; therefore, delphinidin is the most stable anthocyanidin [36]. In contrast with aglycons, monoglycosides, and mostly, diglycosides derivatives are more stable in neutral pH conditions [36]. The effective pH range for most anthocyanin colorants is limited to acidic foods because of the colour changes and instability that occurs above pH 4.

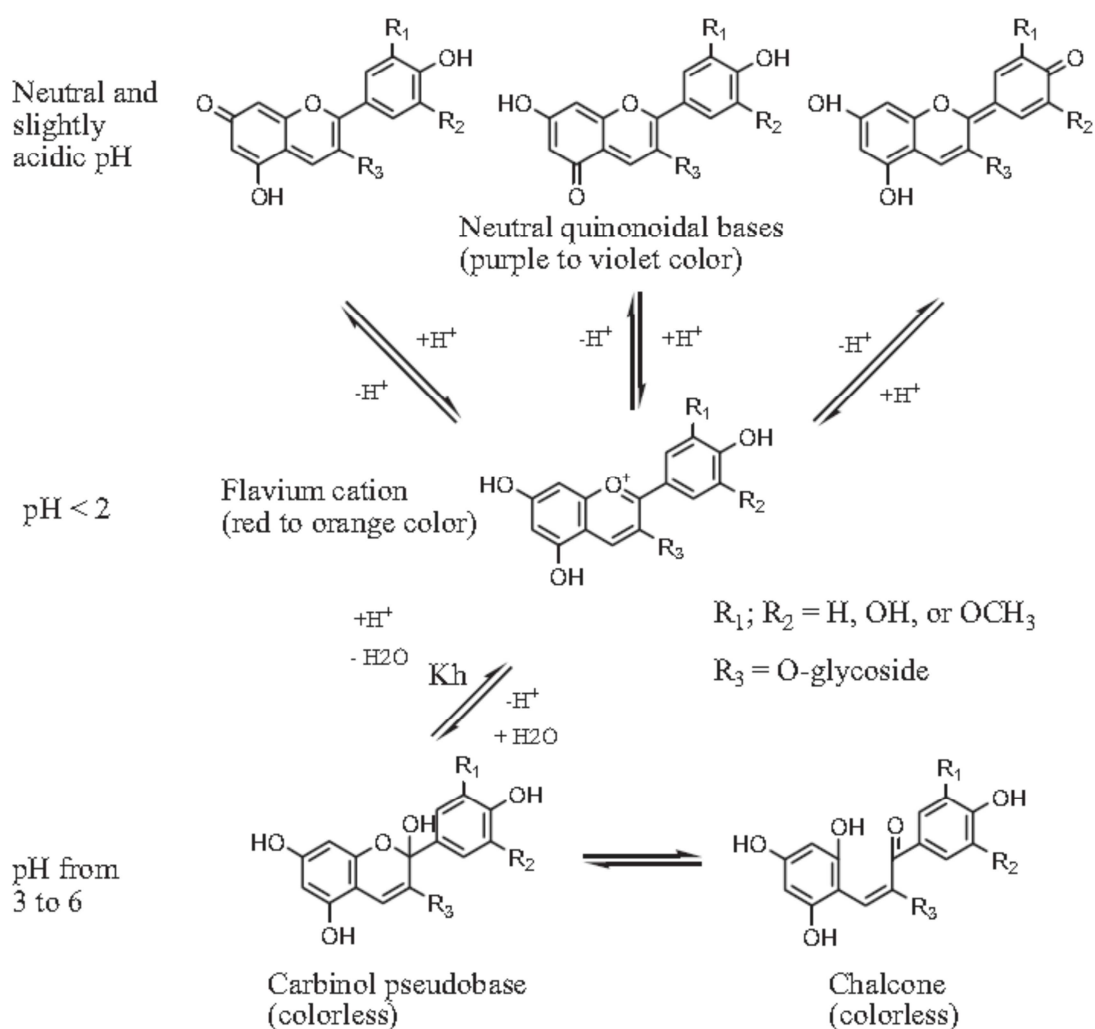


Figure 5 Scheme of the pH-dependent structural interconversion between dominant forms of mono-glycosylated anthocyanins in aqueous phase [37].

2.4.2 Storage effects

Many studies have shown degradation of anthocyanins during storage treatments [38, 39] storage time showing higher losses of total monomeric anthocyanins. The losses of total

monomeric anthocyanins were also accompanied by increased polymeric colour values [40]. The large increase in polymeric colour values and corresponding loss of monomeric anthocyanins may be due to several factors, including residual enzyme activity or condensation reactions of anthocyanins with other phenolics [38]. There are also reports on strong influence of storage temperature on the stability of anthocyanins. Higher stability of anthocyanins can be achieved by using lower temperature and short time heating during processing and storage [41].

2.4.3 Structural effects

The glycosyl units and acyl groups attached to the aglycone, and the site of their bonding, have a significant effect on stability and reactivity of the anthocyanin molecule. Also the substitution pattern of the anthocyanidin, the number and placement of the hydroxyl and methoxyl groups in the aglycone, affect the chemical behaviour of the pigment molecule.

The increased hydroxylation of the aglycone stabilizes the anthocyanidin; delphinidin is more stable than cyanidin in acidic methanol [42]. However, there are discrepancies related to the effect of hydroxylation of the aglycone on molecule stability; in a buffered solution at pH 3.1 cyanidin 3-glucoside was more stable than pelargonidin 3-glucoside but delphinidin 3-glucoside was less stable than cyanidin 3-glucoside. Also petunidin 3-glucoside, with two hydroxyl groups in the B-ring, was less stable than peonidin 3-glucoside, which has one hydroxyl group in the same ring [43].

2.4.4 Temperature

The stability of anthocyanins and all pigments found in foods decreases during processing and storage as temperature rises [44]. Eventually thermal degradation leads to brown products, especially in the presence of oxygen [45]. Many authors have studied the influence of temperature in the anthocyanins stability from different sources proving that heating have a detrimental effect on the anthocyanin content [40, 46-49].

2.5 Antioxidant activity

Antioxidants are strong scavengers of free radicals, which are unstable chemical species that react rapidly with other chemical species in a biological system. Reactive species, such as superoxides ($O_2^{\bullet-}$ and OOH^{\bullet}), hydroxyl (OH^{\bullet}), and peroxy (ROO^{\bullet}) radicals, can attack stable molecules in a healthy organism and produce illnesses [50]. Antioxidants, including

flavonoids, acids, tocopherols, carotenoids, and vitamin C [51], may neutralize the oxidative effect of free radicals.

There is great number of methods for determination of antioxidant capacity of foods and beverages based on different principles: peroxy radical scavenging (Oxygen Radical Absorbance capacity, ORAC; Total Radical-trapping Antioxidant Power, TRAP), metal reducing power (Ferric Reducing Antioxidant Power, FRAP; Cupric Reducing Antioxidant Power, CUPRAC), hydroxyl radical scavenging (deoxyribose assay), organic radical scavenging (2, 2-Azino-bis (3-ethylbenz-thiazoline- 6-sulfonic acid, ABTS; 2, 2-Diphenyl-1-

Picrylhydrazyl, DPPH), quantification of products formed during the lipid peroxidation (Thiobarbituric Acid Reactive Substances, TBARS; Low-density Lipoproteins, LDLs oxidation), etc. [52]. Of all these methods, ABTS, FRAP, DPPH and ORAC are some of the most widely used [53]. In this thesis, the antioxidant activity was assessed using Ferric Reducing Antioxidant Power (FRAP) assay.

2.6 Organic acids, fatty acids, oils and aromatic volatiles

The compounds responsible for providing sour taste in foods and beverages are organic acids. Major organic acids in *H.sabdariffa*. L., include citric acid and malic acid in addition to ascorbic acid, tartaric acid and succinic acid [6, 54]. More than 25 volatile hydrocarbons, alcohols and aldehydes have been detected in seed oil of *H.sabdariffa*. L., variety of sterols has also been detected in the seed oil such as cholesterol, campesterol, stigmasterol, -sitosterol, α -spinalsterol and ergosterol [55] while β - sitosterol, campesterol, delta-5-avenasterol, cholesterol and clerosterol were detected by [56].

Different aromatic volatile constituents have been identified in roselle tea and major components in fresh samples were 3-hexenol, 2-hexenol and 1-hexanol and also α -terpineol and eugenol [57]. Fatty acid esters have also been identified in the pressed seed oil of *H. sabdariffa*. The derivatives containing cyclopropene moieties or epoxide functionality; malvalic acid, sterculic acid and epoxy oleic acid [58]. However roselle oil is not removable by hydrogenation hence present problem in the roselle oil processing.

2.7 Nutrients in *H. sabdariffa*

H. sabdariffa is a plant consumed worldwide as a nutritious source of vitamins, minerals, organic acid and minerals. The roselle extract is an excellent source of vitamin C, calcium and phosphorus containing 60%, 80% and 39% of each respective nutrient compared to the

content found in orange [59]. A study by Nnam and Onyeke [60] on evaluation of vitamin and mineral composition of the red and yellow calyces showed that roselle was a good source of calcium, iron, phosphorus, zinc, β - carotene, thiamine, riboflavin and vitamin C. The seed contains phosphorus, calcium, zinc, manganese magnesium, copper, riboflavin in addition to 18 amino acids [61].

2.8 Medicinal uses and biological studies

Hibiscus sabdariffa extract has been extensively studied to elucidate and verify the medicinal activities due to its history in traditional medicines. It has shown a wide range of pharmacological properties. Anti-inflammatory activity has been shown in HSE, mediated by inhibition of cyclooxygenase enzymes 1 and 2. The extract showed higher inhibition of cyclooxygenase-1 (COX-1) than cyclooxygenase-2 (COX-2), indicating its potential use as blood thinner as well [62]. Anthocyanins derived from HSE have been screened against certain human cancer cell lines (Chang et al., 2005). The study shown to induce apoptosis in human promyelocytic leukemia cells, thought to be mediated by the p38-FasL and Bid pathway [63]. Aqueous hibiscus extract has also been shown to reduce the levels of LDL and the ratio of LDL to HDL in rats [64]. Antihypertensive activity of the hibiscus extract in pre-hypertensive and mild-hypertensive adults has been confirmed by MacKay et al., [65] whose results suggested the possibility of using hibiscus tea as a dietary supplement to prevent and control hypertension in adults.

2.9 Other roselle uses

Roselle is a multi-use plant, whose young shoots, leaves and calyces are used as a cooked vegetable or cut and used as vegetable sauce [66]. They can also be eaten raw in the salads, the red freshly calyx lobes are chopped and used in fruit salads. The dried red calyces have been used to prepare tea, syrup, jam and jellies [59]. The calyces can also be harvested as fodder for livestock while roselle seed oil is used in soap and cosmetic industries. The seeds can also be pounded into meal, added to cereals or roasted and boiled as a coffee replacement in some parts of Africa [16]. The seeds are also eaten roasted as snacks or ground into meal to make cakes. Roselle is also an attractive garden plant. The cut flowers and also the decorative red stalks with ripe red fruits have been exported to Europe [67]. The bust fibres and sometimes the whole stem can be used in the paper industry in the USA and Asia [17]. Figure 6 is an example of tea bags and dried roselle calyces in sacks used to make tea, which can be drunk hot or cold



Figure 6 Roselle tea bags and dried roselle calyces in sacks [17].

2.10 Exotic fruits

Tropical and subtropical fruits, known as “exotic” fruits, includes a number of tropical fruits that are not yet commonly found in global markets but have the potential to do so in view of their appearance, taste, and textural and nutritional quality parameters [68]. The exotic fruits includes mango, guava, passion fruit, rose apple, papaya, lime, passiflora, pineapple, carambola, sapodilla, mamey, lychee and longan, and are common ingredients which are frequently used in varieties of juices, purees and many fruit based deserts [69].

Countries in the tropics produce a large amount of fruit species which could be interesting for the food industry. Exotic fruits consumed regionally, are gaining popularity in the market due to their nutritional and therapeutic value, but also because of their pleasant flavors and variety of color [70-72]. The nutritional and therapeutic value is mainly due to the presence of bioactive compounds, secondary metabolites, which have potential effects on human health [71]. In this study, mango, papaya and guava were used as exotic fruits.

Mango (*Mangifera indica* L.) is a tropical fruit that originated from Southeast Asia and has been cultivated for at least 4000 years. Worldwide mango production has increased about 9% from 35.5 million metric tons in 2008 to 38.7 million metric tons in 2010, highlighting the economic importance of mango in the international commodity market [73]. The mango fruit are excellent source of fiber, vitamins A, C and the B complex, iron and phosphorus [74].

Carica papaya belongs to the small family Caricaceae and is one of the major fruit crops cultivated in tropical and subtropical zones. Worldwide, in an area of 438 588 Ha, over 11.2 million tons of fruits were produced in 2010 [73]. Papaya fruits are rich in vitamin A, C and iron [75]. Guava (*Psidium guajava* L.) is one the most cultivated fruit crop in many tropical

and subtropical countries. It is rich in vitamin C and A, dietary fiber, pectin, sugars, folic acid, potassium, manganese, and copper. Guavas are processed and preserved as jam, pulp, puree, squash, nectar and juices [76].

2.11 Fruit juice

Fruit juice is a drink consisting of 100% pure fruit juice, which typically contains no preservatives or other added ingredients [77]. Fruit juices can be classified as: Freshly squeezed, concentrate, juice drinks, nectars, smoothies and fruit juices with added ingredients.

Freshly squeezed juices are produced by ‘squeezing’ the juice from the fruit of choice, which is then packaged and transported to the retailer usually within 24 hours. These juices are not pasteurized and often have a very short shelf life (2–3 days) [77]. Juices ‘from concentrate’, are produced by ‘squeezing’ the juice from the fruit, then concentrated (by evaporating the water naturally present in the juice) [77]. During production, fruit juices from concentrate are typically heat-treated, to ensure that any unwanted spoilage pathogens, including bacteria or moulds, are destroyed [78].

Juice drinks are products which contain anything less than 100% pure fruit juice. The level of fruit juice contained in these drinks can be found in the ingredients panel, usually on the back of the pack. These drinks may include those that are purchased in a ready-to-drink format, or those that are purchased as ‘cordial’, also known as dilutable drinks [78]. ‘Functional’ fruit juice products (‘functional foods being those that encompass potentially healthful products that may provide a health benefit beyond that provided by the traditional nutrients it contains’) with added ingredients [78].

2.12 Materials used for fruit juice packaging

Package design and construction play a significant role in determining the shelf life of a food product. The right selection of packaging materials and technologies maintains product quality and freshness during distribution and storage. Materials that have traditionally been used in food packaging include glass, metals (tinplate, and tin-free steel), paper and paperboards, and plastics.

Plastic materials are the most utilized material used for food preserving/storage. The main plastics used are: polypropylene, polystyrene, polyvinyl chloride, polyethylene terephthalate, high density polyethylene and low density polyethylene. Polyethylene has low

permeability to water, excellent electrical insulation, resistance to acids, alkalis and organic solvents [79].

Glass bottles provide excellent protection due to perfect gas and aroma barriers. Insufficient tightness around the metal closure is a potential source of oxygen ingress, but can be minimised by various liner solutions. Visible light and part of the ultraviolet light spectra penetrate through clear glass, and may affect photosensitive compounds, such as certain vitamins. Addition of UV absorbers to the glass will protect the bottle content against ultraviolet rays [80].

2.13 Chemical preservatives

The chemical preservatives are used to prevent food spoilage due to microbial attack and thus are effectively used in combinations for better preservation [81]. No single preservative is completely effective against all microorganisms [82]. The most commonly used preservatives are benzoic acid, sodium benzoate, potassium metabisulphite, sorbic acid and sulphur dioxide. Acid is an essential universal constituent of juice and the most commonly used acid is citric acid. Sodium benzoate (SB), potassium sorbate and potassium metabisulphite (PMS) are commonly used as preservatives for long term storage of fruit pulp because of their better antimicrobial activity [81, 83]. The chemical preservative used in this study was sodium benzoate.

2.14. Conducting of experiment

This study was conducted in two consecutive years (2011 and 2012). Objectives one, two and five were done in 2012 while objectives three and four were done in 2012. The fruits (mango, papaya and guava) were bought from horticulture garden at Sokoine University of Agriculture and dried roselle calyces were bought from Morogoro Municipality. Dried roselle calyces at a ratio of 1:10 (dried roselle calyces: water) were extracted at 50°C for 30 minutes. The roselle extracts were blended at various proportions of fruit (mango, papaya and guava) juices (ie roselle-mango, roselle-papaya and roselle-guava were formulated in the ratio of 100:0, 80:20, 60:40, 40:60, 20:80 and 0:100 roselle extract: fruit juice pulp respectively). Sodium benzoate (1 g/L) and citric acid (1 g/L) were added to all roselle-fruit blends as preservatives. The juices were filled in 100 ml plastic bottles or glass bottle, loosely capped and pasteurized in a water bath at a temperature of 82.5 °C for 20 min and cooled rapidly to room temperature by immersing the bottles in water bath (28 °C). Samples

were drawn for initial chemical analyses and thereafter in one (Paper I) and two months (Paper II, III and IV) intervals.

2.14.1 Chemical analysis

The chemical analyses employed were physiochemical properties (pH, total soluble solids, titratable acidity) and mineral analysis (Calcium, magnesium, phosphorus, iron and zinc) using AOAC methods [84]. Reducing sugars were analysed using Luff-Schoorl [85], vitamin C content by the Folin-Ciocalteu reagent [86], total monomeric anthocyanin with the pH differential method [87], total phenolic content by Folin-Ciocalteu reagent (FCR) method [88], antioxidant activity analysed with the FRAP (Ferric Reducing Antioxidant Power) assay [89]. The concentration of some organic acids (e.g. citric, succinic, tartaric and malic) and carbohydrates (e.g. glucose and fructose) in roselle-fruit blends was analyzed by High Performance Liquid Chromatography (HPLC) as described by Castellari *et al* [90]. Sensory analysis was carried out according to a 9-point Hedonic scale where 9 was “like extremely” and 1 was “dislike extremely. Detailed information on these methods are given in the section of papers, however the principal involved in determination of antioxidant properties are explained as follows:

2.14.1.1 Total monomeric anthocyanin

The pH differential method is a simple, rapid, and economical means for determining the amount of anthocyanins in a sample, and this method has been verified by AOAC’s strict validation guidelines. It is a good alternative for laboratories that do not have access to a HPLC.

The pH differential method for the determination of total monomeric anthocyanin content is a spectrophotometric method based on the structural change of the anthocyanin chromophore between pH 1.0 and 4.5 (Figure 7). The method is used in research and for quality control of anthocyanin-containing fruit juices, wines, natural colorants, and other beverages.

Monomeric anthocyanins undergo a reversible structural transformation as a function of pH (colored oxonium form at pH 1.0 and colorless hemiketal form at pH 4.5; Figure 7). Thus, the difference in absorbance at the $\lambda_{\text{vis-max}}$ (ca 520 nm) of the pigment is proportional to the concentration of pigment [87].

Absorbance should be measured at the $\lambda_{\text{vis-max}}$ of the pigment solution, and the pigment content should be calculated by using the molecular weight (MW) and molar extinction coefficient of the major anthocyanin in the matrix. For example, the anthocyanin content of

wines is customarily calculated as the content of malvidin-3-glucoside (MW = 493.2) by using a molar extinction coefficient of 26900.

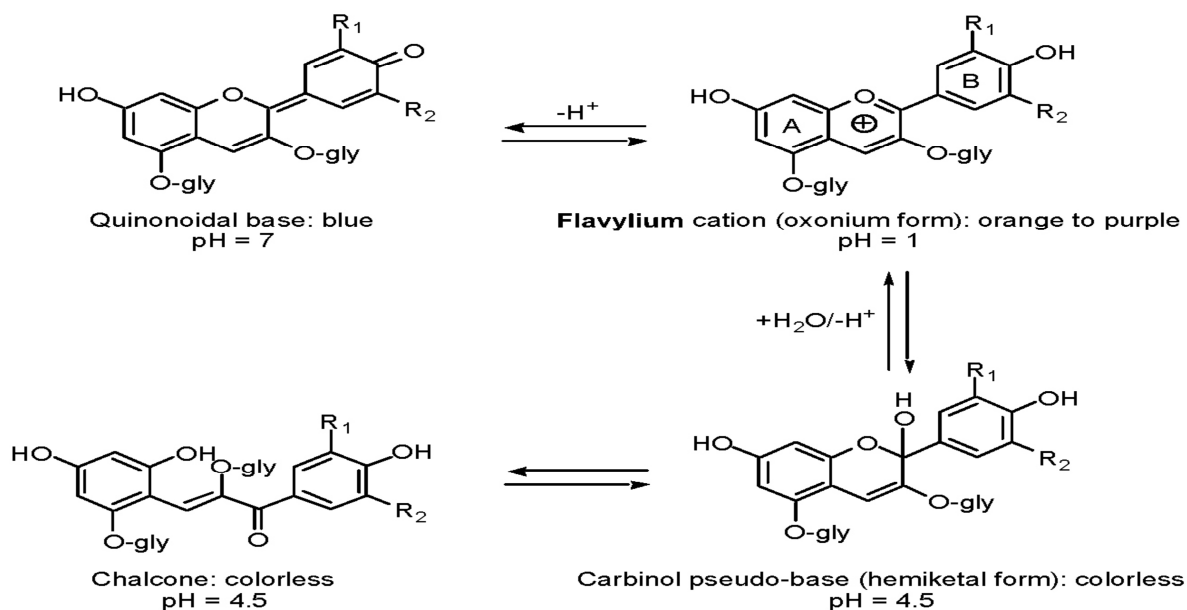


Figure 7 Predominant anthocyanin structural forms present at different pH levels [87].

2.14.1.2 Total Phenolic compounds

Folin-Ciocalteu Reagent (FCR) was initially intended for the analysis of proteins taking advantage of the reagent's activity toward protein tyrosine (containing a phenol group) residue [91]. Many years later, Singleton and co-workers extended this assay to the analysis of total phenols in wine; since then the assay has found many applications [88]. The reagent consists of a mixture of sodium molybdate, sodium tungstate, and other reagents. Upon reaction with phenols, it produces a blue color, which absorbs at 765 nm.

The Folin-Ciocalteu reaction has its basis in oxidation/reduction chemistry. First, sample is added to the FCR and the phenolate ions are mixed with oxidizing agents, which change from yellow to blue once reduced. The mixture of oxidizing agents and sample is then added to an alkaline solution. Under alkaline conditions, phenolics ionize completely to their phenolate form and can be readily oxidized by the FCR. The oxidized phenolate changes to the quinoid structure, while the oxidizing agents gain an electron going from a 6+ to a 5+ oxidation state. The color change is monitored with a spectrophotometer and converted into a concentration using a standard.

The sample must be first mixed with the FCR and then the base because FCR is unstable under alkaline condition. The reaction takes about two hours for completion at room temperature. The temperature can be raised to speed up the reaction; however, there is a

slight loss in sensitivity [92]. A sample blank without FCR is necessary because of significant background interference [88].

2.14.1.3 Antioxidant activity

The FRAP assay is commonly used in routine analysis for evaluation of antioxidant activity because it is simple, rapid, sensitive and inexpensive. The reducing activity of a compound might serve as a significant indicator of its potential antioxidant activity. From a mechanistic standpoint, FRAP is an electron transfer (ET)-based assay like Folin, ABTS/TEAC, and CUPRAC in the sense that the oxidant probe accepts an electron from the antioxidant analyte to be converted into the reduced probe which is coloured. FRAP assay depends upon the reduction of ferric tripyridyltriazine (Fe (III)–TPTZ) complex to ferrous tripyridyltriazine (Fe(II)– TPTZ) (Figure 8) with an intensive blue colour by a reductant at low pH [89]. Reductants polyphenols and anthocyanins have strong electron-donating capacity, which can induce the formation of a blue coloured Fe (II)–TPTZ from the colourless oxidized Fe (III) form [89]. The increase in absorbance at 593 nm (ΔA) due to Fe (II)–TPTZ complex formation is proportional to the combined (total) ferric-reducing antioxidant power (FRAP) of the antioxidants in the sample [93].

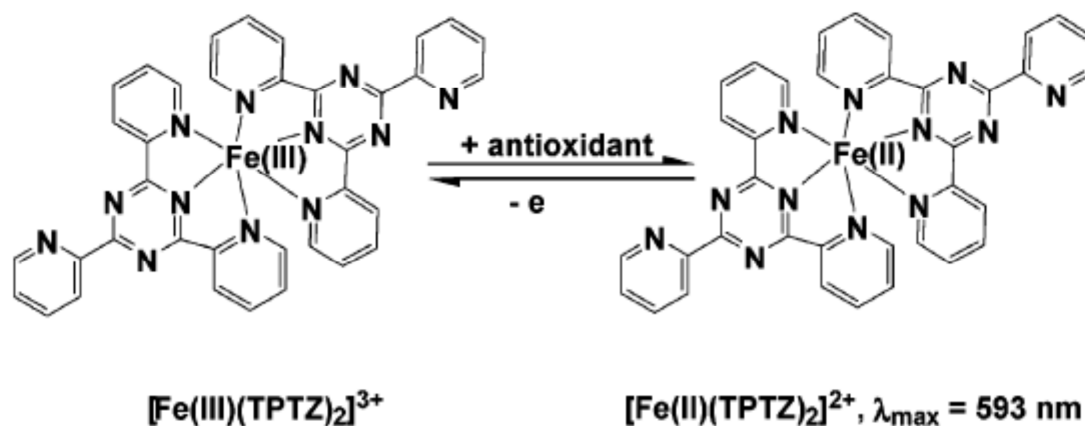


Figure 8 Electronic transfer reaction in FRAP assay [94].

2.14.2 Statistical analysis

Analysis of variance (ANOVA) was performed using Minitab Statistical Software (Version 16.0, 2008, Minitab Statistical Software, Minitab Inc., Enterprise Drive State College, PA, USA). The main factor in the model were type of blends (Paper I and V), storage time and temperature (Paper II and III) and packaging material, storage time and temperature (Paper IV) with three parallels and two replicates.

Physicochemical composition and antioxidant properties for roselle fruit juice blends (Paper II-IV) were analysed by general linear model (GLM) using Minitab Statistical Software (Version 16.0, 2008, Minitab Statistical Software, Minitab Inc., Enterprise Drive State College, PA, USA). The treatments were separated using Tukeys test. From the results obtained from different parameters measured, all the roselle-fruit juice blends (20%, 40%, 60%, and 80% roselle) showed similar trends. Therefore 40% roselle blend was chosen to represent the blends in statistical analysis using ANOVA and PCA.

Principle component analysis (PCA) is a method used to study a data set with a large number of interrelated variables [95]. The main idea of PCA is to reduce a dimensionality of data set (matrix) by transforming it into new set of variables, the principle components (PCs). The first PC (PC1) explains the main variation of the data, while the second PC (PC2) shows the second largest variation. PCA was therefore used in Paper II-IV in order to study the effects of storage time and temperature on the roselle-fruit juices blends (Paper II and III). Effects of packaging material, storage time and temperature on roselle-mango juice blends and effect of seasonality (Paper IV)

3.0 OBJECTIVES OF THE STUDY

3.1 Main objective

The main objective of this study was to utilize the dried Roselle calyces extract to increase the nutritional value and antioxidant properties of guava, mango and papaya juice.

3.2 Specific objectives

- Formulation of different combinations of Roselle extract and fruit juices and determine physiochemical, antioxidant properties and mineral composition (Paper 1).
- To evaluate effects of storage time and temperature on physiochemical and antioxidant properties of roselle–fruit juice blends packed in plastic bottles (Paper 11) and glass bottles (Paper 111)
- To evaluate effects of packaging materials, storage time and temperature on physiochemical and antioxidant properties roselle-mango juice blends (Paper IV)
- Organoleptic assessment of the formulated Roselle blends drinks so as to determine the most acceptable blend (V).
- To determine organic acid and sugar content of roselle blends (V).

4.0 MAIN RESULTS AND GENERAL DISCUSSION

4.1 Physiochemical, antioxidant properties and mineral composition

4.1.1 Physiochemical properties

4.1.1.1 pH and titratable acidity

The pH increased significantly ($p < 0.05$) with the decreased in concentration of roselle extract in the blends (Paper I). The addition of fruit juices in roselle extract increased pH is due to high level of pH of the blends. The titratable acidity of the blends ranged from 1.28 to 1.92. The acidity in roselle-fruit juice blends decreased with the decreased concentration of roselle extract in the blends as roselle extract is known to be acidic.

4.1.1.2 Total soluble solids and reducing sugars

Total soluble solids and reducing sugars increase with increased amount of fruit juices in the blends. Tropical fruit juices are good source of sugars and roselle extract has low sugar content [6]. The increase in TSS might be due to increase in total sugars by inversion in the presence of organic acids from polysaccharides like starch and cellulose into simple sugars in course of time [96].

Total soluble solids and reducing sugars in the roselle-fruit juice blends ranges from 5.6-10.6°brix and 2.95-5.55 mg/100g respectively. Both total soluble solids and reducing sugars increased significantly ($p < 0.05$) with decreased concentration of roselle extract in the blends (Paper I). Roselle extract is low in sugar [6] while the fruit juices are known to be high in sugar content so the increased amount of sugar in the blends increased the sugar content in the blends.

4.1.1.3 Colour

The lightness (L^*) and the yellowness (b^*) values for all blends increased while the redness (a^*) values decreased significantly ($P < 0.05$) with decreased concentration of roselle extract in the blends. The lightness (L^*) ranges from 19.6 to 14.7, the redness (a^*) ranged from 20.0 to 15.4 while yellowness (b^*) ranges from 8.5 to 4.5 (Paper I). The red colour in the roselle-fruit juice blends was due to the anthocyanin content of the roselle extract. The higher redness (a^*) values for the blends with high levels of roselle extract were due to the lower

pH (Paper I), which favoured the coloured flavylium form of anthocyanins [24]. The pink guava used in roselle-guava blends contributes to red colour due to carotenoid pigment lycopene [97]. Tropical fruit juices such as mango, papaya and guava are good source of carotenoids [71] which is responsible for yellowness in these fruits. The increase in yellowness (b^*) with increased concentration of fruit juice is due to presence of carotenoids in these fruits.

4.1.2 Mineral composition

Mineral composition (calcium, magnesium, phosphorus, iron, sodium, zinc) increased significantly ($p < 0.05$) with increased concentration of roselle extracts in all the roselle blends (with exception of sodium). According to the dietary reference intakes (DRI), the daily adequate intake of magnesium (mg) for an adult is 320 mg for female and 420 mg for male [98, 99]. Therefore, 100 g of roselle fruit juice blends in this study would supply 3.6-68% (female) and 2.7-51% (male) of the mg requirement for the average adult.

The DRI for iron (Fe) is 320 mg for female and 400–420 mg for male adult [98, 99]. Therefore, roselle-fruit juice blends (100 g) would supply (7.5-164%) for female and (17-369%) for male while the DRI for calcium (Ca) is 1000mg for adults per day, roselle fruit-juice blends would supply (2.3-55%) for adults.

4.1.3 Antioxidant properties

4.1.3.1 Vitamin C and total monomeric anthocyanins

Roselle-fruit juices blends (20% roselle to 80% roselle) were between 40.0-61.2 mg/100g. Vitamin C content in all roselle fruit blends increase significantly ($p < 0.05$) with increased concentration (Paper I). Tropical fruit juices such as mango, papaya and guava are good source of vitamin C [71]. The increased amount of vitamin C content in the blends might be due to high content of vitamin C in fruit juices. Total monomeric anthocyanin (TMA) in roselle fruit juices were between 493.5-118.2 mg/100g. TMA increased significantly ($p < 0.05$) with increased concentration of roselle extract in the all the roselle-fruit juice blends, this is due to contains high amounts of anthocyanins in roselle extract [6, 100].

4.1.3.2 Total Phenol content and antioxidant activity

Antioxidant activity measured by Ferric Reducing Antioxidant Power (FRAP) and total phenolic content (TPC) ranged between 1.80-1.37 mmol/L and 53.7-10.8 GAE mg/100g respectively The FRAP value and TPC increased significant with increased concentration of

roselle extract in the all the roselle-fruit juice blends. Phenolic antioxidants in foods include flavonoids, catechins, chalcones, hydroxybenzoic and hydroxycinnamic acids and many of which are present in fruit juices. The tropical fruit juices used in this study contained phenolic compounds, vitamin C and carotenoids which might have contributed to the antioxidant activity of the blends. However, the blends containing higher concentration of roselle extract have greatest antioxidant activity, this shows that roselle extract containing high anthocyanin content have greater contribution to the antioxidant activity of the roselle-fruit juice blends.

4.2 Effect of storage time and temperature

4.2.1 Physiochemical properties

Retention or minimum increase in total soluble solids content of juice during storage is desirable for the preservation of good juice quality. Total soluble solids (TSS) and reducing sugar increased with increase storage period regardless of the storage temperature (Paper II and III). The increase in TSS might be due to increase in total sugars by inversion in the presence of organic acids from polysaccharides like starch and cellulose into simple sugars in course of time [96]. pH increase as the storage progressed while titratable acidity decreased significantly with increased storage period. Acidity in juice is important because it determines proper acid: sugar ratio of blend juices. Therefore, maintenance of juice acidity is significance during storage Decreased acidity might be due to acidic hydrolysis of polysaccharides were acid is utilized for converting non reducing sugars into reducing sugars [101].

Colour is one of the most important parameters to which consumer are sensitive when selecting foods. In this study Lightness values (L^*), redness (a^*) and yellowness (b^*) values of the roselle-fruit blends decreased significantly ($P < 0.05$) with increased storage time (Paper II and III) with lower values measured at higher temperatures. These decrease of a^* and L^* values can be attributed to the degradation or polymerization of anthocyanins [102]. Martí *et al* [103] also reported a significant decrease in L value during storage period of 150 days at 25 °C, resulting in darker colour during the storage period of pomegranate juice.

4.2.2 Antioxidant properties

There was a significant ($p < 0.05$) decrease in vitamin C, total monomeric anthocyanin, total phenolic content and antioxidant activity regardless of the storage temperature (Paper II and III). Vitamin C content in roselle fruit juice blends (40% roselle) decreased by 55-58%

(28°C) and 41-43% (4°C) (Paper II) and 60-62% (28°C) and 30-34% (4°C) (Paper III) roselle-fruit juice blends respectively after 6 months of storage. The decrease in the vitamin C content was probably due to the fact that ascorbic acid being sensitive to oxygen, light and heat can easily be oxidized in presence of oxygen by both enzymatic and non-enzymatic catalyst [104, 105]. Also presence of anthocyanins in the blends might have caused mutual degradation of both compounds through oxidation as well as to the direct condensation reaction of the ascorbic acid (AA) on carbon 4 of the anthocyanin [32, 38, 106, 107].

The interaction between fruit juice, time and temperature of storage on total monomeric anthocyanins during the storage of roselle-fruit juice blends (40% roselle) were significant ($P < 0.05$). Total anthocyanins decreased by 86-65% (28°C) and 75-53% (4°C) (Paper II) and 71-74% (28°C) and 41-44% (4°C) (Paper III) roselle-fruit juice blends respectively after 6 months of storage and losses were higher at 4°C. The decrease in anthocyanin concentration in roselle-fruit juice blends may be the result of anthocyanin polymerization [40], non-enzymatic activity or condensation reactions of anthocyanins with ascorbic acid or other phenolics [38, 40]. Oxygen can either directly react with anthocyanins or oxidize other compounds that eventually react with anthocyanins to give colorless or brown products [108, 109]

Total phenolic content decreased by 66-58% (28°C) and 51-22% (4°C) (Paper II) and 55-51% (28°C) and 28-25% (4°C) (Paper III) roselle-fruit juice blends respectively after 6 months of storage.

The decrease in TPC and antioxidant capacity content during storage was principally attributed to condensation with ascorbic acid, to hydrolysis reactions and to non-enzymatic browning [110, 111]. Anthocyanins stability was studied by several authors, who observed that monomeric anthocyanins diminished considerably during storage. However, condensation compounds or the resulting polymers contributed to the overall phenolic content and antioxidant capacity, as a consequence of which, less losses of these parameters during storage [110].

4.3 Effect of packaging, storage time and temperature

4.3.1 Physiochemical properties

The pH, total soluble solids, reducing sugar in the roselle-fruit juice blends increased during storage regardless of the packaging material used and storage temperature, however the increase was not significant. The pH of fruit juice plays an important role in the preparation of beverages. The pH of juice increased during storage of juice. The increase in pH of juice

could be attributed to decrease in acidity of juice during storage. The decrease in titratable acidity in juice might be due to the chemical reaction between organic constituents, which increased upon prolonged storage and temperature. It is a measure of the acidity, which not only influences the flavor or palatability of a product but also the shelf life. Changes in TSS and RS content were natural phenomenon that occurs during storage and it is correlated with hydrolytic changes in carbohydrates during storage [101].

There was reduction in the values of the L* parameter (darkening), a* parameter (loss of red colour) and the b* parameter (loss of yellow colour) for the roselle-mango juice during storage. The colour changes were more pronounced in the sample stored at the high temperature and those stored in plastic bottles. It was possible to see colour changes with human eye, the blends stored in glass and plastic bottles at 28 °C (Appendix 1 b & d) showed clear changes on the colour of the blends however, the blends stored in plastic bottles showed remarkable colour changes (Appendix 1 c & d) at 28 °C and 4 °C.

4.3.2 Antioxidant properties

Vitamin C and anthocyanin content was found to decrease with increase in storage time, regardless of packaging material and storage temperature. (Paper IV). These results indicate that ascorbic acid and anthocyanin loss is greater in roselle-mango juice blends stored in plastic bottles than those in glass bottles and also losses were higher at 28 °C compared to 4 °C storage temperature. Anthocyanins and vitamin C are reported to be heat-labile compounds and are unstable at high temperature during processing or storage [112]. Despite the vitamin C losses in roselle-fruit juice blends (40% roselle), its content at the end of the storage ranged from 26.2-31.3 mg per 100 mL, i.e. only 100 mL of the blend provide 58-70% the recommended daily allowance (RDA) of vitamin C for adults, which is 45 mg (FAO/WHO, 2001). Also at the end of storage the loss in anthocyanin ranges between 100-127 mg/100g while recommended daily intake of anthocyanin is estimated to be 82 mg and 12.5 mg per day per person in Finland and United States [113].

4.2.3 Seasonality effects

Effect of seasonal variation, storage time and temperature was well described by a bi-plot of observations and variables (Appendix 2) Most of the variation (85%) was explained by the first two principle components (PC) with the first component (PC1) accounting for 68% and associated with parameters (colour L*, a*, b* RS, FRAP and TMA) and the second components account for 17% of the total variation associated with parameters (TSS, Vitamin C and TPC). The PC1 explained roselle-mango juice blends stored in plastic bottles

at ambient temperature with more blends from season 2011 while PC2 explained blends stored at refrigerated temperature with more blends from season 2012.

The results shows that most of blends 2012 blends had high levels of TPC, TSS and vitamin C (Appendix 2). Regardless of season or storage temperature , results on the bi-plot showed the effects of storage time on the blends as storage was progressing with storage at four and six months being on the negative side of the PCs. The Bi plots also showed the TPC, TMA and vitamin C being parameters mostly affected by the storage time regardless of storage temperature.

4.4 Organic acid, sugar content and sensory evaluation

4.4.1 Organic acid

The quantity of organic acid in roselle-fruit juice blends (100-0% roselle) were succinic acid (21.7-0.7) $\times 10^2$ mg/kg, citric acid (1.9-4.0) $\times 10^2$ mg/kg, tartaric acid (0.19-0) $\times 10^2$ mg/kg, malic acid (0.76-0.14) $\times 10^2$ mg/kg (Paper V). The results showed that as the concentration of roselle extract decreased in the blends, the quantity of organic acids (with exception for citric acid) decreased significantly ($P < 0.05$).The major organic acids in fruits are malic and citric acid and their organic acid composition varies and depends on the fruit type, ripening, environmental conditions, and cultural practices.

4.4.2 Sugar content

The quantity of sugar in roselle-fruit juice blends (100-0% roselle) were glucose (8.15-1.88) g/kg and fructose (7.04-2.04) g/kg (Paper V). The results showed that as the concentration of roselle extract decreased in the blends, the quantity of sugar increased significantly ($P < 0.05$). Roselle extract is low in sugar content [6, 59] while tropical fruit juices have high sugar content.

4.4.3 Sensory evaluation

Sensory characteristics of any food product contribute significantly to its consumer acceptance or rejection. Appearance, flavour and colour are the most important attributes determining consumer's choices of food products. The sensory attributes of the roselle-fruit blends are showed that all roselle-fruit blends (20% roselle) scored almost highest in all the organoleptic properties (colour, flavor, taste, appearance, odour consistency (mouthfeel) and acceptability). The increase in levels of roselle extract in all the roselle-fruit blends (60%

and 80% roselle) resulted in decreased sensory score which might be due to increased acidity in the blends.

Colour was the attribute that panelists rated higher in all roselle fruit juice blends, however roselle fruit juice blends with 80% roselle were rated highest. The decreased concentration of roselle extracts in the blends lowered colour scores in all the roselle fruit blends. This is an indication that the red colour of roselle extract was very attractive to panelists. Roselle extract is known to be a good source of anthocyanins [6, 54, 100] which imparts the red colour to the blends. Colour is known to play a major role in the acceptability of zobo (roselle) beverage by consumers [59].

5.0 CONCLUDING REMARKS AND FUTURE PERSPECTIVES

5.1 Conclusions

Roselle extract can be mixed with other tropical fruit juices and still produce a roselle-like juice. The percentage of roselle extract in the blend and the type of blended juice greatly affect the final product.

Results indicated that low temperature storage (4 °C) is ideal for storage of roselle-fruit juice blends as loss of vitamin C and anthocyanin is significantly lower compared to higher temperature (28 °C).

Total phenols and total antioxidant activity of roselle-fruit juice blends were relatively lower at higher temperatures. Thus, the effects of storage conditions on the antioxidant properties of roselle-fruit juice blends should be considered prior to selection of storage conditions

Packaging in glass bottles and storage at refrigerated temperature should be encouraged if good long-term preservation of anthocyanins and vitamin C is desired.

The addition of tropical fruit juice with high sugar content in roselle extract can reduce the sourness of the blend. However, the choice of fruit to add to the blend should depend on the availability of fruits.

5.2 Future Perspectives

1. Investigation of stability of the volatile profile and sensory characteristics (aroma and flavour) of roselle-fruit juice blends during storage
2. Determination of browning index and polymeric colour of roselle-fruit juice blends during storage.
3. Investigation of microbiological and sensory qualities of roselle-fruit juice blends during different storage periods.

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7.0 APPENDICES

Appendix 1: Colour change for roselle-mango juice blends stored in glass bottle at 28°C (a) and 4°C (b)



(a)

(b)

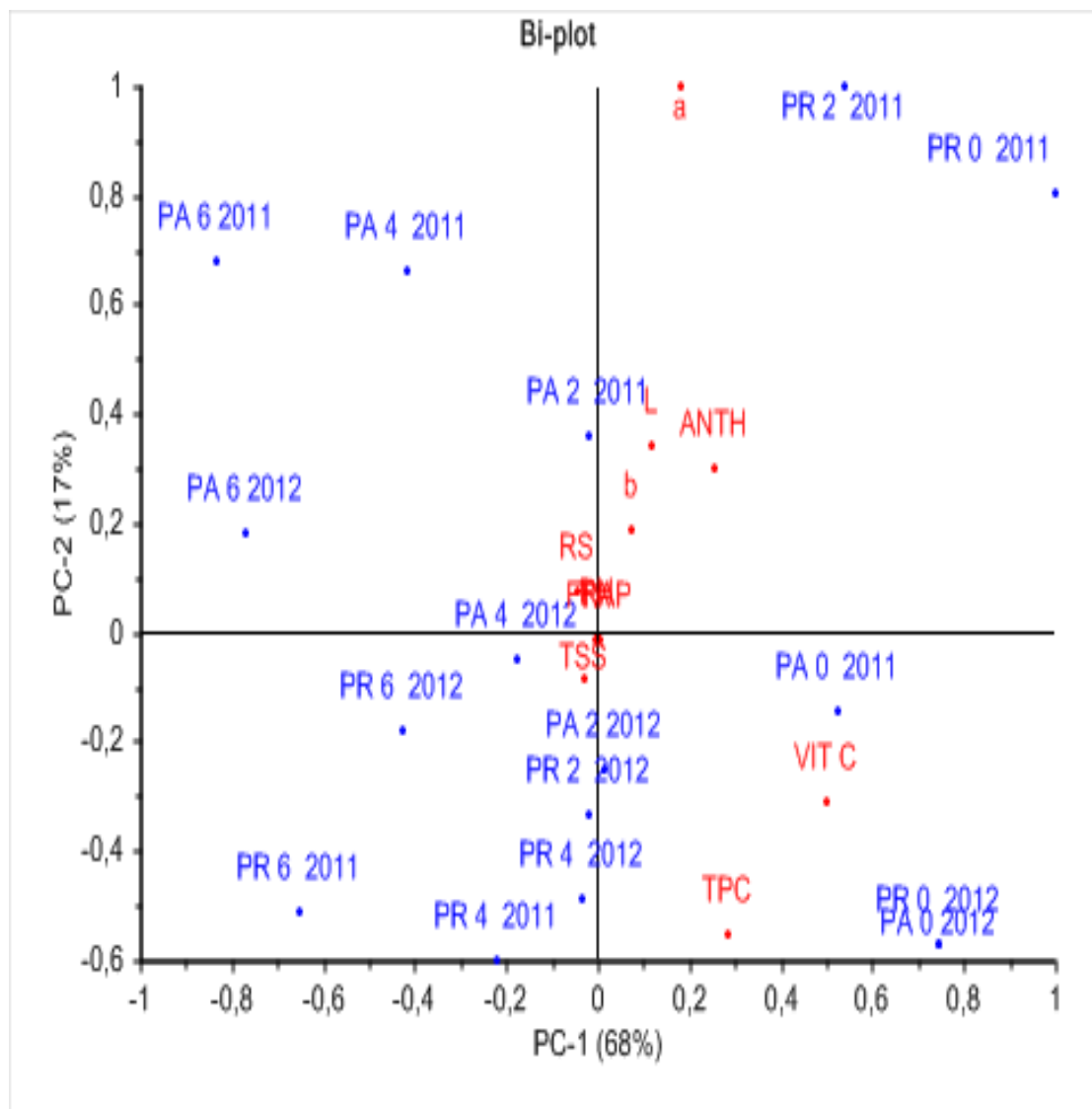
Appendix 2: Colour change for roselle-mango juice blends stored in plastic bottle at 28°C (c) and 4°C (d)



(c)

(d)

Appendix 2 Bi-plot of scores and loadings of the PC on roselle-mango juice blends (40% roselle) stored at ambient and refrigerated temperature for six months (season 2011 and 2012)



PA Plastic ambient temperature, PR Plastic refrigerated temperature, 2011,2012 seasons, 0,2,4,6 storage time (months), TSS Total soluble solids, TA Titratable acidity, RS Reducing sugars, L Lightness, a Redness, b Yellowness, VIT C , Vitamin C, TMA Total monomeric anthocyanins, TPC Total phenolic content, FRAP Ferric reducing ability power.

8.0 ENCLOSED PAPERS I-V

Paper I

1 **PHYSIO-CHEMICAL, MINERAL COMPOSITION AND ANTIOXIDANT**
2 **PROPERTIES OF ROSELLE (*HIBISCUS SABDARIFFA* L.) EXTRACT BLENDED**
3 **WITH TROPICAL FRUIT JUICES.**

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20 **ABSTRACT**

21 Different varieties of fruit juices and beverages are available globally and there has been an
22 increased consumption of fruit juices and beverages due to consumer awareness of nutritional
23 and health benefits. Juice extracts are produced from various parts of plants including leaves,
24 fruits and flowers. *Hibiscus sabdariffa* (Roselle) is one such plant whose flowers are used to
25 prepare juices. The roselle extract has a unique red colour, good flavour, low sugar and high
26 acidic content. The acidity makes the juice sour hence the need for addition of sweetening
27 products. A study was conducted on the formulation of roselle extract-tropical fruit blends
28 aimed at establishing its physiochemical, mineral and antioxidant composition. Dried roselle
29 calyces at a ratio of 1:10 (dried roselle calyces: water) were extracted at 50°C for 30 minutes.
30 The roselle extracts were blended at various proportions of fruit (mango, papaya and guava)
31 juices. Physiochemical, mineral composition and antioxidant properties were evaluated in all
32 the roselle fruit juice blends The results for all roselle-fruit blends (80% roselle to 20% roselle)
33 showed that pH ranged between (2.35-3.32), total soluble solids (5.6-10.6° Brix), titratable
34 acidity (1.28-1.92 %), reducing sugars (2.95-5.55) mg/100g, Calcium (555.3-23.4 mg/100g
35 DM), Magnesium (213.8-11.5 mg/100g DM), Phosphorus (39.8-9.0 mg/100g DM), Sodium
36 (2.3-5.47 mg/100g DM), Zinc (5.85-0.69 mg/100g DM), Iron (29.5-1.36 mg/100g DM),
37 monomeric anthocyanin (493.5-118.2 mg cyanidin-3-glucoside/100g), vitamin C (40.0-86.5
38 mg/100g), total phenol (54.6-10.8 mg gallic acid/ 100 g) and antioxidant activity (1.80-1.37
39 mmol/L). Blending of tropical fruit juices with roselle extract have improved mineral
40 composition and antioxidant properties of fruit juices as roselle is a good source of calcium,
41 magnesium and iron. Antioxidants acts as free radical scavengers inhibit lipid peroxidation and
42 other free radical mediated process, therefore consumption of roselle-fruit juices with high

43 anthocyanin will protect human body from several diseases attributed to the reactions of free
44 radicals.

45

46 **Key words:** Roselle, Fruit juice, Antioxidants, Minerals

47

48 **INTRODUCTION**

49 There has been a global increase in consumption of fruit juice as consumers became aware of
50 nutritional and health benefits of fruit juices [1]. The increased consumption of fruit juices goes
51 together with increased variety of fruit juices and beverages offered for sale. Juicy extracts are
52 produced from various types of plants especially their leaves, flowers of plants and fruits.
53 *Hibiscus sabdiriffa*, commonly known as Roselle is one such plant whose flowers are used to
54 prepare juices [2]. Roselle juice is also known as hibiscus tea, bissap, agua de Jamaica, Lo-
55 Shen, red sorrel, sudan tea, sour tea or karkadè, is widely grown in Africa, South East Asia, and
56 some tropical countries of America [3, 4]. Roselle produces red edible calyces with unique
57 brilliant red colour, when extracted [3, 5].

58 Anthocyanins present in roselle are dephinidin 3-sambubioside, cyanidin 3-sambubioside,
59 delphinidin 3-glucoside and cyanidin 3-glucoside [1,6]. They contribute benefit for health as a
60 good source of antioxidants as well as a natural food colorant [7]. Due to high acidity,
61 bitterness and astringency nature, the beverage made from Roselle extract is not well accepted
62 by a large proportion of consumers in Tanzania. Therefore blending of Roselle extract with
63 other tropical fruit juices such as mango, guava and papaya can improve aroma, taste and
64 nutrients of the beverages.

65 Guava (*Psidium guajava* L.) belongs to the family Myrtaceae, commonly known as apple of the
66 tropics. It grows well in tropical and subtropical regions. It is rich in ascorbic acid, contains
67 almost five times as much vitamin C as oranges [8, 9, 10]. Most of the guava produced around
68 the world is consumed fresh.

69 Papaya (*Carica papaya* L.) is grown in every tropical and subtropical country. It has a pulpy
70 flesh yellow or orange coloured with shades of yellow and red, depending on the fruit variety. It
71 has a flavour of a cantaloupe; sweet and juicy with some muskiness [11]. The fruits have high
72 contents of vitamin A, C and iron [12].

73 Mango is the most important and widely cultivated fruit in tropical and sub-tropical country
74 [13] and is the king of the tropical fruit [14]. The mango fruit is an excellent source of fibre,
75 vitamins A, C and the B complex, iron and phosphorus.

76 The blending of roselle juice with tropical fruit juices is anticipated to give products with high
77 nutritional value and functional activity. The present study was aimed at assessing the
78 possibility of blending roselle juice with three other fruit juices (guava, papaya and mango) to
79 increase the utilization and establishing the nutritional composition of roselle-fruit juice.

80

81 **MATERIALS AND METHODS**

82 **Raw materials**

83 Dark red dried roselle calyces were purchased from the municipality market in Morogoro.
84 Guava pink variety, papaya yellow variety and mango were purchased from horticulture garden
85 at Sokoine University of Agriculture, Tanzania.

86 **Preparation of roselle extract**

87 Dried roselle calyxes (10% moisture content) were ground for 1 minute using a blender
88 (Kenwood BL 440, France). Grounded roselle calyxes at a ratio of 1:10 (dried roselle calyxes:
89 water) were extracted using water bath at 50°C for 30 minute [15]. Roselle extracts were
90 filtered with cheesecloth.

91 **Fruit juice preparation**

92 Fully matured and high quality fruits of mango, papaya and guava were used. Fresh mango
93 papaya and guava were thoroughly washed, peeled and cut into small pieces (guava were not
94 peeled). Then the small pieces were transferred to the juice extractor (Kenwood JE 810 UK) to
95 obtain juice.

96 **Preparation of roselle-fruit juice blends**

97 Roselle-mango, roselle-papaya and roselle-guava were formulated in the ratio of 100:0, 80:20,
98 60:40, 40:60, 20:80 and 0:100 roselle extract: fruit juice pulp respectively. Sodium benzoate (1
99 g/L) and citric acid (1 g/L) were added to all roselle-fruit blends as preservatives. The juices
100 were filled in 100 mL sterilized plastic bottles, loosely capped and pasteurized in a water bath
101 at a temperature of 82.5°C for 20 min and cooled rapidly to room temperature by immersing the
102 bottles in water bath (28°C). Samples were drawn for chemical analyses.

103 **The pH, titratable acidity and total soluble solids**

104 The pH, titratable acidity (TA) and total soluble solids (TSS) of roselle-fruit blends were
105 determined according to AOAC [16]. The pH was measured using Hanna portable pH meter
106 (HI9125, Romania). TA was determined using 0.1N Sodium Hydroxide and phenolphthalein as

107 an indicator and was expressed as % malic acid and TSS was measured with a hand
108 refractometer (Mettler Toledo, Switzerland) and expressed as °Brix.

109 **Colour measurements**

110 The colour for Roselle fruit blends were measured using colour chart (Natural Colour system
111 [NCS],Stockholm Sweden) followed by measuring the standard colour with a Chroma Meter
112 Minolta CR- 400/410 (Minolta Co., Osaka, Japan) with the reflectance mode with D₆₅
113 illuminant and 2° observer angle. Samples were measured against a white ceramic reference
114 plate

115 C (L* = 94.0, a* = 0.3138, b* = 0.3199) D65 (L* = 94.0, a* = 0.3163, b* = 0.3327). Colour
116 values were expressed as L* (whiteness or brightness/darkness), a* (redness/greenness) and
117 b*(yellowness/blueness)

118 **Reducing sugars**

119 Reducing sugars were determined by Luff-Schoorl method as described by Egan *et al.* [17].
120 Sugar content was then determined by interpolation in a table (Egan *et al.*,) after subtracting the
121 blank assay of the volume of sodium thiosulphate of the titration. The results where expressed
122 in mg/100g.

123 **Minerals analysis**

124 Five gram of roselle-fruit blends were separately weighed into crucibles and dry ashed in muffle
125 furnace maintained at 550°C for 2 hr. The ash was cooled in desiccators and then weighed. After
126 weighing, the ash was dissolved in a solution of 1:1 ratio of H₂O: HCl, in which the concentration
127 of the final mixture was 6NHCl. Determination of calcium, magnesium, iron, zinc, phosphorus
128 and copper content of the samples was carried out by AOAC method No 968.08 using atomic

129 absorption spectrophotometer (Shimadzu UNICAM 919, Cambridge, UK) [16]. Two replicates
130 were analyzed for each sample

131 **Vitamin C assay**

132 Vitamin C content for the roselle fruit juices was determined according to the Folin-Ciocalteu
133 reagent (FCR) method [18]. A 20mL of sample was pipetted into 100 mL volumetric flask
134 followed by 2 mL of 10% TCA solution and diluted to 100 mL with distilled water. The sample
135 was poured into a conical flask, swirled gently for 1 minute and left to stand for 1 minute and
136 filtered with Whatman filter (no 542). One mL of the sample and 1 mL of standard solution (3
137 mg ascorbic acid in 1 mL distilled water) was pipetted into a test tube followed by 3 mL
138 distilled water and 0.4 mL of Folin reagent. Mixing followed and thereafter the mixture was
139 incubated at room temperature for 10 min. The absorbance was read at 760 nm using Jenway
140 6405 UV/VIS Spectrophotometer, UK. The results were expressed in mg per 100g fresh
141 weight.

142 **Determination of antioxidant activity**

143 The antioxidant activity for the Roselle fruit blends was determined by the ferric reducing
144 ability of plasma (FRAP) assay with some modifications [19]. Three mL of freshly prepared
145 FRAP solution (0.3 M acetate buffer (pH 3.6) containing 10 mM 2,4,6-tripyridyl-s-triazine
146 (TPTZ) in 40 mMol HCl and 20 mM FeCl₃ .6H₂O) and 100 μL of sample (standard) was
147 incubated at 37⁰C for 4 min and the absorbance was measured at 593 nm using
148 spectrophotometer. An intense blue colour was formed when the ferric-tripyridyltriazine (Fe³⁺-
149 TPTZ) complex is reduced to the ferrous (Fe²⁺) form at 593 nm. A range of iron sulphate

150 concentrations from 0.25 to 2.0-mMol/L was used to prepare the calibration curve. The results
151 were expressed as millimoles of (Fe²⁺) per liter of fresh weight (mg (Fe²⁺)/L FW)

152 **Total phenolics assay**

153 Total polyphenols content (TPC) for the Roselle fruit blends was determined according to the
154 Folin-Ciocalteu method [20] with modifications. An aliquot of 300 µL sample solution was
155 mixed with 1.5 mL of Folin-Ciocalteu's reagent (diluted 10 times), and 1.2 mL of sodium
156 carbonate (7.5% w/v). After incubation at room temperature for 30 min in the dark, the
157 absorbance was measured at 765 nm using spectrophotometer. Gallic acid (0–500 mg/100g)
158 was used for calibration of a standard curve. The results were expressed as milligrams of gallic
159 acid equivalents per 100 g of fresh weight (mg GAE/100 g FW).

160 **The total monomeric anthocyanin content (TMA)**

161 The total monomeric anthocyanin content for roselle-fruit blends was carried out using the pH
162 differential method [21]. Absorbance was measured at 520 and 700 nm using
163 spectrophotometer.

164 The absorbance (A) of the sample was then calculated according the following formula:

$$165 \quad A = (A_{520} - A_{700})_{\text{pH } 1.0} - (A_{520} - A_{700})_{\text{pH } 4.5}$$

166 The monomeric anthocyanin pigment content in the original sample was calculated according
167 the following formula:

$$168 \quad AC = \frac{A \times MW \times DF \times 1000}{\epsilon L}$$

$$169 \quad \epsilon L$$

170 Where, A- difference of sample absorbance between pH 1.0 and 4.5, ϵ - molar extinction
171 coefficient for cyanidin-3-glucoside (26,900); L- path length of the spectrophotometer cell (1.0
172 cm), DL- dilution factor and molecular weight (MW) of cyanidin-3- glucoside (449.2 g/mol),
173 1000- factor for conversion from g to mg. The result was expressed as mg cyanidin-3-glucoside
174 equivalent/100 g extract.

175 **Data Analyses**

176 All the results were expressed as mean values \pm standard deviation. All statistical analyses were
177 performed using Minitab Statistical Software version 16.0 (Minitab Inc., State College, PA,
178 USA). The results were analyzed by one-way analysis of variance (ANOVA) and the
179 significant means separated by Tukey method ($P < 0.05$)

180

181 **RESULTS**

182 **Physiochemical properties of roselle-fruit blends**

183 Table 1 shows the changes in total soluble solids (TSS), pH, titratable acidity (TA) and
184 reducing sugar (RS) in roselle-fruit blends. pH for all roselle-fruit juice blends and TSS for
185 roselle-mango blends decreased significantly ($P < 0.05$) with decreasing concentration of roselle
186 extract in all the blends while RS for all roselle-fruit juice blends increased significantly
187 ($P < 0.05$) with increased concentration of roselle extract in all the roselle-fruit blends.

188 Total soluble solids (TSS) for roselle extract, mango, papaya and guava were 5.70, 14.03, 7.88
189 and 5.88 °Brix. Total soluble solids TSS for roselle-mango, roselle-papaya and roselle-guava
190 blends ranged from 10.62-5.6° Brix (Table 1). The reducing sugars (RS) value for roselle

191 extract, mango, papaya and guava were 2.42, 5.87, 5.73 and 5.55 mg/100g, for roselle-mango
192 roselle-papaya and roselle-guava blends ranged from 5.55-2.95 mg/100g (Table 1).

193 The pH values for roselle extract, mango, papaya and guava was 2.26, 3.37, 4.48 and 3.72. pH
194 for roselle-mango, roselle-papaya and roselle-guava blends were 3.32-2.35 (Table 1). The
195 titratable acidity (TA) for roselle extract, mango, papaya and guava were 1.92, 0.32, 0.20 and
196 0.57. TA for roselle-mango, roselle-papaya and roselle-guava blends ranged from 1.92-0.96%
197 (Table 1).

198 **Mineral composition of roselle-fruit blends**

199 The composition of minerals in roselle-fruit blends is showed in Table 2. From the results as
200 amount of roselle extract decrease in all the roselle fruit blends, the quantity of minerals (except
201 sodium) also decreased significantly ($P < 0.05$). Calcium content (Ca) for roselle extract, mango,
202 papaya and guava was 880.8, 4.1, 16.9 and 18.5. Calcium for roselle-fruit juice blends ranged
203 from 555.3-23.4 mg/100g while magnesium (Mg) content for roselle extract, mango, papaya
204 and guava was 316.6, 4.0, 6.6 and 22.4. Magnesium for roselle-fruit juices blends ranged from
205 213.8-11.5 mg/100g (Table 2).

206 Phosphorus (P) for roselle extract, mango, papaya and guava was 40.2, 5.0, 36.5 and 36.5.
207 Phosphorus for roselle-fruit juices blends ranged from 39.81-37.8 mg/100g DM and iron (Fe)
208 content for roselle extract, mango, papaya and guava was 37.8, 0.1, 3.2 and 0.4. Iron content for
209 roselle-fruit juices blends ranged from 29.5-1.4 mg/100g (Table 2). Sodium (Na) content for
210 roselle extract, mango, papaya and guava was 6.6, 1.0, 2.2 and 2.2. Sodium content for roselle-
211 fruit juices blends ranged from 5.6-1.0 mg/100g while zinc content (Zn) for roselle extract,

212 mango, papaya and guava was 6.4, 0.1, 0.2 and 0.2. Zinc content for roselle-fruit juices blends
213 ranged from 5.7-0.6mg/100g (Table 2).

214 **Antioxidant properties of roselle-fruit blends**

215 Vitamin C content for roselle extract, mango, papaya and guava were 37.4, 62.2, 73.5 and 92.2
216 mg/100g. Roselle-fruit juices blends were between 40.0-61.2 mg/100g (Table 3). Total
217 monomeric anthocyanins (TMA) values for roselle extract, mango, papaya and guava were
218 555.3, 48.0, 46.8 and 62.8 mg/100g. Total monomeric anthocyanins (TMA) for roselle- fruit
219 juice blends were between 493.5-118.2 mg/100g (Table 3). Total phenol content (TPC) for
220 roselle extract, mango, papaya and guava were 54.6, 10.9, 6.8 and 27.3 mg/100g. Roselle-fruit
221 juices blends were between 53.7-10.8 GAE mg/100g (Table 3). Ferric reducing ability of
222 plasma (FRAP) for roselle extract, mango, papaya and guava were 1.87, 1.28, 1.37 and 1.42
223 mMol/L. Roselle- fruit juice blends was 1.80-1.37 mMol/ L (Table 3). The results showed that
224 as the concentration of roselle in all the blends increased, the quantity of TMA and TPC in the
225 blends also increased significantly ($P<0.05$) while quantity of vitamin C decreased.

226 **Colour**

227 The lightness (L^*) and the yellowness (b^*) values for all blends increased while the redness
228 (a^*) values decreased significantly ($P<0.05$) with decreased concentration of roselle extract in
229 the blends (Table 4). The lightness (L^*) values for roselle extract, mango, papaya and guava
230 was 14.3, 42.4, 41.4 and 21.3. Lightness for roselle-fruit juices blends ranged from 15.8 to 18.3
231 while the redness (a^*) value for roselle extract, mango, papaya and guava was 20.6, 6.6, 14.5
232 and 15.4. Redness value for roselle-fruit juices blends ranged from 20.0 to 15.4 (Table 4). The

233 yellowness (b*) value for roselle extract, mango, papaya and guava was 3.9, 43.9, 48.0 and 8.3.
234 The b* value for roselle-fruit juices blends ranged from 8.5 to 4.5 (Table 4).

235

236 **DISCUSSIONS**

237 **Physiochemical properties of roselle-fruit blends**

238 Roselle extract is known to be highly acidic with low sugar content [4, 5, 22]. The increase in
239 TSS and RS is due to high sugar content in fruit juices and roselle-mango blends showed
240 highest proportion of sugars among the three fruits used in the blending. The low pH of roselle
241 extract was increased by addition of tropical fruit juices in roselle juice. The reduction of
242 acidity for roselle-fruit blends can be good to people with stomach problems (ulcers) and also
243 increase the shelf life of blends (3).

244 **Mineral composition of roselle-fruit blends**

245 Macro-minerals are needed in large amounts and play major structural roles (such as calcium
246 and phosphorus) and function as electrolytes (such as sodium and potassium). Micro-minerals
247 (trace minerals), often serve as catalysts in enzyme reactions and are only needed in small
248 amounts [3]. Roselle extract is known to be good source of calcium, magnesium, iron and
249 phosphorus [3, 23]. The decrease in mineral composition with decreased concentration on
250 roselle extract in roselle-apple blends was also reported by Fasoyiro *et al.*, [22]. The daily
251 recommended Fe requirements for humans are 10-15 mg for children, 18 mg for women and 12
252 mg for men [24]. The concentrations of Fe in 100%R to 60%R for all the roselle fruit blends

253 provide more than 100% DRI. The roselle-fruit blends can be good source of Fe and can
254 therefore alleviate of iron deficiency.

255 The vitamin C content of mango, papaya and guava juices were higher than the value of
256 recorded for roselle extract alone. Addition of fruit juice has improved the vitamin C content of
257 the blends. However, all the roselle blends were good source of Vitamin C. The increased
258 vitamin C content with decreased content of sobo (roselle) was also observed in sobo-orange
259 and sobo-pineapple mixture [25].

260 Anthocyanins are plant pigments responsible for the red, blue, and purple colours of various
261 flowers and plants [21]. The determination of anthocyanins composition in food as well as
262 processed food has been of considerable interest to establish their role as antioxidants in
263 determining their potential health benefits. Roselle extract is a very good source of
264 anthocyanins [5, 6, 21]. Daily intake of anthocyanins is estimated to be 82 mg and 12.5 mg per
265 day per person in Finland and United States [26]. The amount of anthocyanin in the roselle-fruit
266 blends (80%R to 20%R) is equivalent to 6 - 1.4 times, 39 - 9 times) the recommended daily
267 intake for Finland and USA respectively.

268 Phenolic compounds including anthocyanins, flavonoids, and phenolic acids are known to be
269 responsible for antioxidant activities in fruits and fruits with higher phenolic contents generally
270 show stronger antioxidant activities [28]. The concept of antioxidant activities which describes
271 the ability of different food antioxidants in scavenging preformed free radicals is a tool for
272 investigating the health effects of antioxidant-rich foods. The reduction in FRAP was due to
273 decreased amount of anthocyanins and total phenol in the blend as concentration of roselle
274 extract is reduced in the blends.

275 **Colour**

276 Colour is the most important quality attribute having influence on consumer acceptability of
277 food as it gives the first impression of food quality [3]. The red colour is due to presence of
278 anthocyanins [3, 6] in the roselle blends. From the results, as the concentration of roselle extract
279 decreased the redness decrease. The yellow colour is due to the presence of carotenoids in
280 (mango, guava and papaya) so as the concentration of fruit juices increased in the blends the
281 yellowness also increased.

282 **Conclusions**

283 The combinations of roselle extract with fruit juices (mango, papaya and guava) are rich in
284 essential minerals and vitamin C and these blends could replace the existing commercially
285 available non-alcoholic beverages in stores and supermarkets.

286 Antioxidants acts as free radical-scavengers, inhibit lipid peroxidation and other free radical
287 mediated process, therefore consumption of roselle-fruit juices with high anthocyanin (493.5-
288 118.2) mg/L will protect human body from several diseases attributed to the reactions of free
289 radicals.

290 The formulated roselle fruit (mango, papaya and guava) is an ideal low cost blended beverage
291 as the addition of mango, papaya, guava in the roselle extract could bring down cost of
292 production as these tropical fruit are sold at a throw-away price during their seasons and reduce
293 seasonal losses of these fruits.

294

295

296

297 **Acknowledgment**

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299 Education (NUFU, project 2008/10265) through Norwegian University of Life Sciences,
300 Mekelle University, Hawassa University and Sokoine University of Agriculture.

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321 Table 1: Physiochemical properties of roselle-fruit blends

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Fruits	Blends	TSS	PH	TA	RS
		°Brix		% malic acid	mg/100g
Mango	0R	14.03 ^a ±0.50	3.37 ^a ±0.12	0.32 ^c ±0.43	5.87 ^a ±0.05
	20R	10.62 ^a ±0.49	2.76 ^b ±0.14	1.44 ^b ±0.00	5.55 ^b ±0.00
	40R	9.92 ^a ±0.19	2.65 ^b ±0.01	1.92 ^b ±0.43	5.06 ^c ±0.00
	60R	7.48 ^b ±0.63	2.40 ^c ±0.06	3.12 ^a ±0.40	4.51 ^d ±0.00
	80R	6.90 ^b ±0.20	2.35 ^c ±0.01	1.40 ^b ±0.00	3.48 ^e ±0.0 ⁰
	100R	5.70 ^c ±0.10	2.26 ^d ±0.01	1.92 ^b ±0.00	2.42 ^f ±0.00
Papaya	0R	7.88 ^a ±0.45	4.48 ^a ±0.03	0.20 ^d ±0.00	5.73 ^a ±0.02
	20R	6.90 ^b ±0,35	3.32 ^b ±0.01	1.28 ^c ±0.25	5.18 ^b ±0.00
	40R	7.60 ^a ±0.15	2.94 ^c ±0.01	1.36 ^c ±0.2	4.87 ^c ±0.00
	60R	7.80 ^a ±0.00	2.69 ^d ±0.01	1.60 ^b ±0.47	3.45 ^d ±0.02
	80R	6.75 ^b ±0.08	2.54 ^e ±0.00	2.00 ^a ±0.47	2.95 ^e ±0.01
	100R	5.70 ^c ±0.37	2.26 ^f ±0.02	1.92 ^a ±0.00	2.42 ^f ±0.00
Guava	0R	5.88 ^c ±0.10	3.72 ^a ±0.01	0.57 ^d ±0.66	5.55 ^a ±0.01
	20R	5.60 ^c ±0.10	3.13 ^b ±0.01	1.92 ^a ±0.00	4.35 ^b ±0.01
	40R	5.87 ^c ±0.00	2.53 ^c ±0.03	1.36 ^c ±0.20	4.10 ^c ±0.02
	60R	6.30 ^b ±0.00	2.83 ^d ±0.01	0.9 ^d 6±0.0	3.88 ^d ±0.00
	80R	6.70 ^a ±0.00	2.41 ^e ±0.01	1.68 ^b ±0.26	3.23 ^e ±0.00
	100R	5.70 ^c ±0.00	2.26 ^f ±0.00	1.92 ^a ±0.42	2.42 ^f ±0.01

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324 Data in columns for each fruit with different superscript are significantly different using
325 Tukey's pair-wise comparison test (p<0.05). 100R=100% Roselle; 80R=80% Roselle;
326 60R=60% Roselle; 40R=40% Roselle; 20R=20% Roselle; 0R=100% Mango or100%Papaya or
327 100%Guava.

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330 **Table 2: Minerals composition of roselle-fruit blends**

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Fruit juice	Blend	Calcium	Magnesium	Phosphorus	Iron	Sodium	Zinc
		mg/100 g DW					
Mango	0R	4.1 ^f ±0.00	4.0 ^f ±0.00	5.0 ^f ±0.00	0.1 ^f ±0.00	1.0 ^f ±0.00	0.1 ^f ±0.00
	20R	37.3 ^e ±0.20	11.5 ^e ±0.10	9.0 ^e ±0.00	1.4 ^e ±0.00	6.6 ^e ±0.00	0.6 ^e ±0.00
	40R	97.5 ^d ±0.00	24.9 ^d ±0.10	14.4 ^d ±0.00	6.4 ^d ±0.00	11.8 ^d ±0.01	1.1 ^d ±0.01
	60R	255.4 ^c ±3.70	100.4 ^c ±0.40	22.5 ^c ±0.00	15.7 ^c ±0.00	13.7 ^c ±0.00	4.9 ^c ±0.00
	80R	555.3 ^b ±2.00	213.8 ^b ±0.80	30.8 ^b ±0.00	28.2 ^b ±0.00	15.5 ^b ±0.02	5.6 ^b ±0.02
	100R	880.8 ^a ±0.01	316.6 ^a ±0.30	40.0 ^a ±0.04	37.8 ^a ±0.00	6.6 ^a ±0.00	6.4 ^a ±0.00
Papaya	0R	16.9 ^f ±0.02	6.6 ^f ±0.31	36.5 ^f ±0.02	3.21 ^f ±0.03	2.2 ^a ±0.01	2.22 ^a ±0.01
	20R	36.2 ^e ±0.02	33.9 ^e ±0.00	36.8 ^e ±0.31	5.3 ^e ±0.00	2.3 ^e ±0.12	2.31 ^e ±0.12
	40R	85.4 ^d ±0.18	88.8 ^d ±0.02	38.8 ^d ±0.05	8.6 ^d ±0.01	2.9 ^d ±0.00	2.94 ^d ±0.00
	60R	148.6 ^c ±0.23	124.4 ^c ±0.07	37.5 ^c ±0.00	19.2 ^c ±0.00	3.7 ^c ±0.01	3.67 ^c ±0.01
	80R	459.5 ^b ±0.25	190.4 ^b ±0.04	39.3 ^b ±0.03	28.4 ^b ±0.00	5.6 ^b ±0.01	5.6 ^b ±0.01
	100R	880.8 ^a ±0.01	316.6 ^a ±0.30	40.0 ^a ±0.04	37.8 ^a ±0.00	6.6 ^a ±0.00	6.4 ^a ±0.00
Guava	0R	18.5 ^f ±0.16	22.4 ^f ±0.23	36.5 ^f ±0.01	0.4 ^f ±0.01	2.2 ^f ±0.01	0.2 ^f ±0.01
	20R	23.4 ^e ±0.16	54.6 ^e ±0.22	37.8 ^e ±0.01	2.7 ^e ±0.01	3.5 ^e ±0.12	0.7 ^e ±0.12
	40R	58.6 ^d ±0.07	64.5 ^d ±0.35	38.3 ^d ±0.00	6.0 ^d ±0.01	4.8 ^d ±0.00	1.4 ^d ±0.00
	60R	120.5 ^c ±0.43	78.7 ^c ±0.16	39.3 ^c ±0.00	14.1 ^c ±0.01	5.5 ^c ±0.01	2.6 ^c ±0.01
	80R	420.6 ^b ±0.28	116.6 ^b ±0.30	39.8 ^b ±0.00	29.5 ^b ±0.01	6.1 ^b ±0.01	5.6 ^b ±0.01
	100R	880.8 ^a ±0.01	316.6 ^a ±0.27	40.2 ^a ±0.04	37.8 ^a ±0.00	6.6 ^a ±0.00	6.4 ^a ±0.00
DRI(mg/day)		1000	320; 420	700	18;8	1500	8;11

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333 Data in columns for each fruit with different superscript are significantly different using
 334 Tukey's pair-wise comparison test (p<0.05). Dietary reference intakes (DRI) are established by
 335 the US Food and Nutrition Board of the (IMO, 2002, 2004) National Academy of Sciences.
 336 Values given are for adult females and males, ages 19–50 years.

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340 **Table 3: Antioxidant properties of roselle-fruit blends**

Fruits	Blends	Vitamin C mg/100g	TMA mg/100g	TPC mg/100g	FRAP mMol/L
Mango	0R	62.2 ^a ±0.00	48.0 ^f ±0.75	10.9 ^e ±5.22	1.28 ^f ±0.00
	20R	58.5 ^b ±0.00	134.7 ^e ±1.50	21.3 ^d ±0.01	1.45 ^e ±0.00
	40R	53.0 ^c ±0.00	282.6 ^d ±1.81	28.8 ^c ±0.03	1.58 ^d ±0.00
	60R	44.4 ^d ±0.00	335.2 ^c ±1.54	37.9 ^c ±0.03	1.66 ^c ±0.00
	80R	40.0 ^e ±0.00	493.5 ^b ±5.15	53.7 ^b ±0.02	1.80 ^b ±0.00
	100R	37.4 ^f ±0.00	555.3 ^a ±2.03	54.6 ^a ±0.80	1.87 ^a ±0.01
Papaya	0R	73.5 ^a ±0.00	46.8 ^f ±1.00	6.8 ^f ±0.06	1.28 ^f ±0.02
	20R	61.2 ^b ±0.00	146.0 ^e ±6.20	10.8 ^e ±0.00	1.37 ^e ±0.00
	40R	54.3 ^c ±0.00	290.2 ^d ±8.83	19.8 ^d ±0.01	1.59 ^d ±0.00
	60R	47.9 ^d ±0.00	339.2 ^c ±3.31	39.5 ^c ±0.01	1.63 ^c ±0.00
	80R	41.4 ^e ±0.00	454.6 ^b ±3.03	51.3 ^b ±0.00	1.76 ^b ±0.00
	100R	37.45 ^f ±0.00	555.3 ^a ±0.30	54.6 ^a ±0.80	1.87 ^a ±0.01
Guava	0R	92.2 ^a ±0.01	62.8 ^f ±1.38	27.3 ^f ±0.00	1.42 ^f ±0.03
	20R	44.3 ^e ±0.00	118.2 ^e ±0.95	47.3 ^b ±0.00	1.75 ^b ±0.00
	40R	57.3 ^d ±0.00	167.8 ^d ±2.51	39.9 ^c ±0.00	1.62 ^c ±0.00
	60R	74.7 ^c ±0.00	218.9 ^c ±2.15	32.0 ^d ±0.01	1.56 ^d ±0.00
	80R	86.5 ^b ±0.00	373.2 ^b ±1.38	29.8 ^e ±0.01	1.49 ^e ±0.04
	100R	37.4 ^f ±0.00	555.3 ^a ±0.5	54.6 ^a ±0.28	1.87 ^a ±0.01

341 Data in columns for each fruit with different superscript are significantly different using
 342 Tukey's pair-wise comparison test (p<0.05).

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347 **Table 4. The colour measurements values (L* a* b*) for roselle-fruit blends**

Blends	Mango			Papaya			Guava		
	L*	a*	b*	L*	a*	b*	L*	a*	b*
0R	42.4 a ±0.7	06.6e ±0.3	43.9a±0.6	41.4a±0.2	14.5f±0.1	48.0a ±0.3	21.3a±0.1	15.4e±0.4	8.3a ±0.1
20R	18.6b ±0.4	16.4 d ±0.2	8.5 b ±0.2	18.3b±0.1	15.4e±0.3	7.4b ±0.1	19.6b±0.4	16.5d ±0.2	7.3b ±0.4
40R	17.6c±0.3	18.1 c ±0.7	7.7c±0.5	17.8c±0.4	16.2d±0.4	6.4d ±0.1	16.3c±0.0	17.2c ±0.4	6.4c ±0.0
60R	16.1d ±0.2	19.2a ±0.4	5 6d±0.2	16.6d±0.0	18.8c±0.1	6.0c±0.0	15.8d±0.1	17.6c ±0.0	5.3d ±0.0
80R	14.7 e ±0.1	20.0a ±0.5	4.7e ±0.6	15.8e ±0.0	19.9b±0.1	5.7c ±1.8	15.1e±0.0	19.5b±0.1	4.5e ±0.2
100R	14.3 e ±0.0	20.6a ±0.0	3.9f ±0.0	14.3f±0.0	20.6a±0.0	3.9d±0.0	14.3f±0.0	20.6a±0.0	3.9f ±0.0

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349 Data in columns for each fruit with different superscript are significantly different using
350 Tukey's pair-wise comparison test (p<0.05).

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Paper II

ORIGINAL RESEARCH

Influence of storage temperature and time on the physicochemical and bioactive properties of roselle-fruit juice blends in plastic bottle

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Abstract

Roselle-fruit juice blends were made from roselle extract and mango, papaya, and guava juices at the ratio of 80:20, 60:40, 40:60, and 20:80, % roselle: fruit juice, respectively. The blends were pasteurized at 82.5°C for 20 min and stored in 100 mL plastic bottles at 28 and 4°C for 6 months. The effects of storage time and temperature on physicochemical and bioactive properties were evaluated. Total soluble solids, pH, and reducing sugars increased significantly ($P < 0.05$) in some blends while titratable acidity decrease with increasing storage time. Vitamin C, total monomeric anthocyanins (TMA), total phenols (TPC), and antioxidant activity (ferric reducing ability of plasma, FRAP) in all roselle-fruit blends (40% roselle) decreased significantly ($P < 0.05$) at 28 and 4°C as storage progressed. Vitamin C in all roselle-fruit blends (40% roselle) decreased from 58–55% to 43–42% when stored at 28 and 4°C, respectively. TMA losses were 86–65% at 28°C and 75–53% at 4°C while TPC losses were 66–58% at 28°C and 51–22% at 4°C. Loss of antioxidant capacity (FRAP) was 18–46% at 28°C and 17–35% at 4°C. A principal component analysis (PCA) differentiated roselle- juice fruit blends into two clusters with two principle components PC1 and PC2, which explained 97 and 3% (blends stored at ambient temperature) and 96 and 4% (blends stored at refrigerated temperature) of the variation, respectively. PC1 differentiated roselle-guava juice blends which were characterized by vitamin C, TPC, FRAP, and pH, while PC2 from another cluster of roselle-mango and roselle-papaya juice blends and was characterized by TSS, RS, and color parameters (L^* a^* b^*). However, TMA was the main variable with the highest effect on all roselle-fruit juice blends regardless of the storage time and temperature.

Introduction

Hibiscus sabdariffa L. (family *Malvaceae*), commonly known as roselle, red sorrel, or karkadè, is widely grown in Africa, South-East Asia, and some tropical countries of America (Abou-Arab et al. 2001; Sagayo-Ayerdi et al. 2007; Amor and Allaf 2009; Cisse et al. 2011). Roselle produces red edible calyces with a unique flavor and brilliant red color. The calyces are commonly used to make jelly, juice, jam, wine, syrup, pudding, cake, ice

cream, and flavour (Tsai et al. 2002; Tsai and Huang 2004; Duangmal et al. 2008). The beverages produced by roselle calyces are called hibiscus tea, bissap, roselle, red sorrel, agua de Jamaica, Lo-Shen, Sudan tea, or karkadè (McKay et al. 2010).

The calyx contains two main anthocyanins, delphinidin-3-sambubioside, also known as delphinidin-3-xylosylglucoside or hibiscin, and cyanidin-3-sambubioside, also known as cyanidin-3-xylosylglucoside or gossypicyanin, and two minor anthocyanins, delphinidin-3-gluco-

side and cyanidin-3-glucoside (Wong et al. 2002; Amor and Allaf 2009; Cisse et al. 2011). Roselle anthocyanins can contribute to health benefits as a good source of antioxidants as well as a natural food color (Tsai et al. 2002; Duangmal et al. 2008). They are derivatives of the basic flavylum cation structure with an electron-deficient nucleus, which makes them highly reactive and their reaction involves discolorization of the anthocyanin pigments (Chumsri et al. 2008). Factors like light, pH, temperature, oxygen, ascorbic acid, and sugar are contributing factors in degradation or stability of anthocyanins (Fennema 1996; Tsai and Huang 2004; Chumsri et al. 2008; Cisse et al. 2011).

Most people do not prefer beverages made from roselle extract as it has an acidic and bitter taste. Blending roselle extract with tropical juice from fruits such as mango, guava and papaya could improve the aroma, taste, nutritional, and antioxidant properties of the roselle-fruit blends. The fruits chosen in this study were due to the availability of these fruits during the season. Papaya and guava are also among the underutilized fruits in fruit juice production.

Guava (*Psidium guajava* L.) belongs to the family *Myrtaceae*, commonly known as the apple of the tropics. It grows well in tropical and subtropical regions. The fruits are rich in vitamin C and are almost fivefold higher when compared with oranges (Jawaheer et al. 2003; Ashaye et al. 2005; Thaipong et al. 2006). Most of the guava produced around the world is consumed fresh (Jawaheer et al. 2003).

Papaya (*Carica papaya* L.) is grown in every tropical and subtropical country. A tree-like herbaceous crop, it is a member of the *Caricaceae* family. It is one of the largest in size of the tropical fruits; it has a pulpy flesh yellow or orange colored with shades of yellow and red, depending on the fruit variety. It has the flavour of a cantaloupe; sweet and juicy with some muskiness (Parker et al. 2010). The fruits are very nutritious due to high contents of vitamin A, C, and iron (Chowdhury et al. 2008).

Mango (*Mangifera indica* L.) is one of the most important and widely cultivated fruits of the tropical and subtropical world (Akhter et al. 2012). It is also known as the king of the tropical fruits (Gerbaud 2008). It is an excellent source of fiber, vitamins A, C, and B complex, iron, and phosphorus (Akhter et al. 2012).

Many studies have been conducted on physicochemical and antioxidant properties of roselle extract (Tsai and Huang 2004; Chumsri et al. 2008; Cisse et al. 2011). However, few studies have been conducted on roselle-fruit juice blends, and practically none on the effects of storage time and temperature on roselle-fruit juices. The aim of the present study was to investigate the influence of storage time and temperature on the physicochemical and antioxidant properties of roselle-fruit blends stored in plastic bottles.

Materials and Methods

Plant material

Dark red dried roselle calyces were purchased from the municipality market in Morogoro. Guava (pink), papaya (Solo), and mango (Dodo) were purchased from the horticulture garden at Sokoine University of Agriculture, Tanzania.

Preparation of roselle extract

Dried roselle calyces (10% moisture content) were ground for 1 min using a blender (Kenwood BL 440, Kenwood, Boulogne, France). Roselle calyces were ground at a ratio of 1:10 (roselle:water) and extracted using a water bath at 50°C for 30 min as described previously (Chumsri et al. 2008), and filtered through a cheese cloth.

Fruit juice preparation

Fully matured and high-quality fruits of mango, papaya, and guava were used. Fresh fruits were thoroughly washed, peeled, cut into small pieces (guava were not peeled), and put in a juice extractor (Kenwood JE 810, Edinburgh, U.K.).

Preparation of roselle-fruit juice blends

Three beverage product categories of roselle-mango, roselle-papaya and roselle-guava were formulated in the ratio of 80:20, 60:40, 40:60, and 20:80 roselle extract: fruit juice, respectively. Sodium benzoate (1 g/L) and citric acid (1 g/L) were added to all roselle-fruit blends as preservatives.

The juices were filled in 100 mL plastic bottles, loosely capped, and pasteurized in a water bath at a temperature of 82.5°C for 20 min and cooled rapidly to room temperature by immersing the bottles in a cold water bath. Samples were drawn for initial chemical analyses and thereafter analyses were carried every month for 6 months.

pH, titratable acidity and total soluble solids

pH, titratable acid (TA) and total soluble solids (TSS) of roselle-fruit blends were determined according to AOAC (1995). pH was measured using a Hanna portable pH meter (HANNA HI9125, Cluj-Napoca, Romania). TA was determined using 0.1 N sodium hydroxide and phenolphthalein as an indicator and was expressed as % malic acid, while TSS was measured with a hand refractometer (Mettler Toledo, Schwerzenbach, Switzerland) and expressed as Brix.

Reducing sugars

Reducing sugars (RS) were determined by the Luff-Schoorl method as described by Egan et al. (1981). Two grams of sample was weighed in a 100-mL measuring flask and 90 mL hot distilled water, 5 mL Carrez I and 5 mL Carrez II solution were added. The solution was mixed and filtered using a Whatman filter (no. 542), and 10 mL of filtrate was transferred into a 250-mL Erlenmeyer flask, followed by adding 10 mL of copper reagent and swirled. The solution was then boiled in a direct flame for 3 min, cooled in a water bath followed by the addition of 1 g potassium iodide and 10 mL 6 N HCL. The mixture was then titrated with 0.1 N $\text{Na}_2\text{S}_2\text{O}_3$ until a yellow color appeared, 1 mL of starch solution was added and the mixture was titrated continuously until a blue color appeared. RS was determined by interpolation in a table (Egan et al. 1981) after subtracting the blank assay to the volume of sodium thiosulfate of the titration. The results are expressed as mg/100 g fresh weight (FW).

Vitamin C assay

Vitamin C content for the roselle fruit juices was determined according to the method of Dashman et al. 1996 with some modifications using Folin-Ciocalteu reagent (FCR). Twenty milliliters of sample was pipetted into a 100-mL volumetric flask followed by 2 mL of 10% tetrachloroacetic acid solution and diluted to 100 mL with distilled water. The sample was poured into a conical flask, swirled gently for 1 min and left to stand for 1 min and filtered with a Whatman filter (no. 542). One milliliter of sample or standard solution (3 mg ascorbic acid in 1 mL distilled water) was pipetted into a test tube followed by the addition of 3 mL distilled water and 0.4 mL of FCR and incubated at room temperature for 10 min. The absorbance was read at 760 nm using a Jenway 6405 UV-VIS spectrophotometer (Essex, U.K.). The results were expressed as mg/100 g FW.

Determination of antioxidant activity

The antioxidant activity for the roselle fruit blends was determined by the ferric reducing ability of plasma (FRAP) assay (Benzie and Strain 1996) with some modifications. Three milliliters of freshly prepared FRAP solution (0.3 mol/L acetate buffer [pH 3.6] containing 10 mmol/L 2,4,6-tripyridyl-s-triazine [TPTZ] in 40 mmol HCl and 20 mmol/L $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$) and 100 μL of sample or standard was incubated at 37°C for 4 min and the absorbance was measured at 593 nm using a spectrophotometer. An intense blue color is formed when the ferric-tripyridyl-s-triazine (Fe^{3+} -TPTZ) complex is reduced to

the ferrous (Fe^{2+}) form. A range of iron sulfate concentrations from 0.25 to 2.0 mmol/L was used to prepare a calibration curve. The results are expressed as millimoles of Fe^{2+} per liter of FW (mmol Fe^{2+} /L FW).

Total phenolic assay

Total phenolic content (TPC) for the roselle fruit blends was determined according to the Folin-Ciocalteu method (Singleton et al. 1999) with modifications. An aliquot of 300 μL sample solution was mixed with 1.5 mL of Folin-Ciocalteu reagent (diluted 10 times), and 1.2 mL of sodium carbonate (7.5% w/v). After incubation at room temperature for 30 min in the dark, the absorbance was measured at 765 nm in using a spectrophotometer. Gallic acid (0–500 mg/100 g) was used for calibration of a standard curve. The results are expressed as milligrams of gallic acid equivalents per 100 g of FW (mg GAE/100 g FW).

Total monomeric anthocyanin content

Total monomeric anthocyanin (TMA) content for roselle-fruit juice blends was determined using the pH differential method (Lee et al. 2005). The absorbance was measured at 520 and 700 nm using a spectrophotometer. The absorbance (A) of the sample was then calculated according to the following formula:

$$A = (A_{520} - A_{700})_{\text{pH}1.0} - (A_{520} - A_{700})_{\text{pH}4.5}$$

The monomeric anthocyanin pigment content in the original sample was calculated according to the following formula:

$$\text{AC} = \frac{A \times \text{MW} \times \text{DF} \times 1000}{\epsilon L}$$

where A is the difference of sample absorbance between pH 1.0 and 4.5, ϵ is the molar extinction coefficient for cyanidin-3-glucoside (26,900 L/mol/cm), L is the path length of the spectrophotometer cell (1.0 cm), DL is the dilution factor and molecular weight (MW) of cyanidin-3-glucoside (449.2 g). The results are expressed as mg cyanidin-3-glucoside equivalent/100 g extract (mg/100 g) FW.

Statistical analyses

Analysis of variance (ANOVA) was applied using a factorial design with two factors including storage temperature (28 and 4°C) and storage time (0, 1, 2, 3, 4, 5, and 6 months). The effect of each factor on the response variable (TSS, pH, TA, RS, vitamin C, FRAP, TMA, TPC) as well as the effects of interactions between the different

factors were tested. Significance was accepted at $P < 0.05$ using Minitab Statistical Software (Version 16.0, 2008; Minitab Statistical Software, Minitab Inc., Enterprise Drive State College, PA). ANOVA was only performed on all roselle-fruit juice blends with 40% roselle (40R) as all blends showed a similar trend. Principal component analysis (PCA) was applied to analyze the relationship between roselle-fruit blends (80, 60, 40, 20% roselle) and storage time (0, 1, 2, 3, 4, 5, 6 months) and temperature

(ambient and refrigerated) using Unscrambler X 10.2 (Camo Process AS, Oslo, Norway).

Results and Discussions

Total soluble solids

A slight increase in the TSS of the roselle-fruit blends during 6 months of storage at both storage temperatures was

Table 1. Physicochemical and antioxidant properties of roselle-fruit blends stored 0–6 months at 28°C and 4°C.

Parameters	Blends	Mango			Papaya			Guava		
		28°C		4°C	28°C		4°C	28°C		4°C
		0	6	6	0	6	6	0	6	6
TSS	20R	10.6	11.0	12.0	6.9	6.0	8.8	5.6	5.8	6.4
	40R	9.9	11.2	11.2	7.6	6.3	8.3	5.9	6.2	6.8
	60R	7.5	7.4	10.2	7.8	7.7	8.3	6.3	6.9	7.7
	80R	6.9	7.6	7.5	6.7	8.4	7.3	6.7	7.5	6.6
pH	20R	2.76	2.70	3.03	3.32	4.37	3.38	3.13	3.17	3.25
	40R	2.65	2.57	2.77	2.94	2.93	2.92	2.53	2.58	2.64
	60R	2.40	2.43	2.56	2.69	2.65	2.64	2.83	2.60	2.59
	80R	2.34	2.42	1.90	2.54	2.50	2.54	2.41	2.47	2.40
TA	20R	2.92	1.44	1.44	1.36	2.40	1.36	1.92	1.24	1.92
	40R	3.12	1.44	1.32	2.92	1.28	1.28	1.36	2.40	1.36
	60R	2.34	2.92	2.40	1.60	1.44	1.60	2.40	1.96	1.96
	80R	1.92	2.40	1.40	2.00	1.68	1.92	1.68	2.88	1.68
RS	20R	3.48	6.36	7.35	2.95	2.95	7.00	3.32	6.97	7.01
	40R	4.51	5.22	8.46	3.45	7.70	7.71	3.88	8.16	7.92
	60R	5.06	7.87	8.93	4.87	8.19	8.87	4.10	7.96	8.58
	80R	5.55	9.92	9.32	5.18	9.24	9.24	4.35	9.19	8.98

80R, 80% roselle; 60R, 60% roselle; 40R, 40% roselle; 20R, 20% roselle; TSS, total soluble solids; TA, titratable acidity; RS, reducing sugars.

Table 2. Color parameters (lightness [L^*], redness [a^*] and yellowness [b^*]) of roselle-fruit blends stored 0–6 months at 28°C and 4°C.

Parameters	L^*			a^*			b^*		
	28°C		4°C	28°C		4°C	28°C		4°C
	0	6	6	0	6	6	0	6	6
Mango									
20R	18.6	14.7	16.6	18.3	16.2	17.2	19.6	18.1	19.0
40R	17.6	15.2	16.1	17.8	15.8	17.1	16.3	14.7	15.6
60R	16.1	14.8	15.4	16.6	14.8	15.6	15.8	13.8	14.8
80R	14.7	13.8	14.5	15.8	13.8	15.1	15.1	14.2	14.2
Papaya									
20R	16.4	14.8	14.8	15.4	13.0	14.6	16.5	14.7	14.7
40R	17.6	16.1	14.3	16.2	13.5	13.5	17.2	16.2	16.2
60R	19.1	14.7	14.7	18.8	17.3	17.3	17.6	15.8	15.8
80R	20.0	17.9	17.4	19.1	17.5	19.1	19.5	17.4	17.4
Guava									
20R	8.5	6.8	7.4	7.3	5.4	6.7	7.3	5.4	6.9
40R	7.7	5.8	5.3	6.4	5.4	4.9	6.4	5.4	5.4
60R	5.6	4.3	4.3	6.0	4.0	4.9	5.3	3.2	4.5
80R	4.6	3.9	3.9	4.9	2.7	4.3	4.5	2.7	3.7

80R, 80% roselle; 60R, 60% roselle; 40R, 40% roselle; 20R, 20% roselle.

observed. TSS for roselle-fruit blends ranged from 5.6 to 11.2 brix (28°C) and 5.6–12.0 brix (4°C) during the 6 months of storage (Table 1). Retention or minimum increase in TSS content of juice during storage is desirable for preservation of good juice quality (Bhardwaj and Pandey 2011).

pH

The roselle-fruit juice blends ranged from 2.34 to 4.37 (28°C) and 2.34–3.38 (4°C) during the 6 months of storage (Table 1). An increase in pH was observed at 28°C and 4°C in some roselle-fruit blends. The increased pH was due to the decrease in acidity of the juices. Fruit juices have a low pH because they are comparatively rich in organic acids (Tasnim et al. 2010). Kumar et al. 2012 also observed a significant increase in pH over a period of 120 days of storage at ambient temperature of guava blended with aloe vera and roselle juice nectars.

Titrateable acidity

TA for roselle-fruit juice blends ranged from 3.12 to 1.28 (28°C) and 3.12–1.24 (4°C) during the 6 months of storage (Table 1). The TA for some of the roselle-fruit juice blends was found to decrease significantly ($P < 0.05$) at 28°C as well as at 4°C (Tables 3 and 4). Decreased acidity might be due to acidic hydrolysis of polysaccharides where acid is utilized for converting non-RS into RS (Bhardwaj and Pandey 2011).

Reducing sugars

Sugars are one of the most important constituents of fruit products, essential for and also act as a natural food preservative (Bhardwaj and Pandey 2011). The RS value for roselle-fruit ranged from 2.95 to 9.92 mg/100 g (28°C) and 2.95–9.32 mg/100 g (4°C) during the 6 months of storage. The results show a significant increase ($P < 0.05$) in RS with increasing storage period. The sugar content of fruit juices usually increases with increased storage period. The increase is probably due to the hydrolysis of polysaccharides like starch, cellulose, pectin, etc. and conversion into simple sugars (glucose, fructose). Kausar et al. (2012) reported increased RS with increased storage time of a cucumber–melon functional drink and 70% increased RS during the 6 months of storage of bottled gourd–basil leave juice (Majumdar et al. 2011).

Effects of storage temperature and time on color

Visually, no color change was observed in all of the roselle-fruit blends during the 6 months of storage at

4°C. However, minimal loss in visual color was observed in all roselle-fruit blends stored for 4–6 months at 28°C. The results are similar to the findings of Saeed and Ahmed (1977), who did not observe any visual color change in carbonated beverages prepared from roselle calyces during 3 months of storage at ambient temperature.

Lightness values (L^*) of the roselle-fruit blends ranged from 19.6 to 13.8 (28°C) and 19.6–14.2 (4°C) for 6 months of storage while redness values (a^*) of the roselle-fruit blends ranged from 20.0 to 13.0 (28°C) and 20.0–13.5 (4°C) respectively after 6 months of storage (Table 2). Anthocyanins are responsible for the red color in roselle-mango juice blends and color of anthocyanin is pH dependent (the red flavylium is stable at low

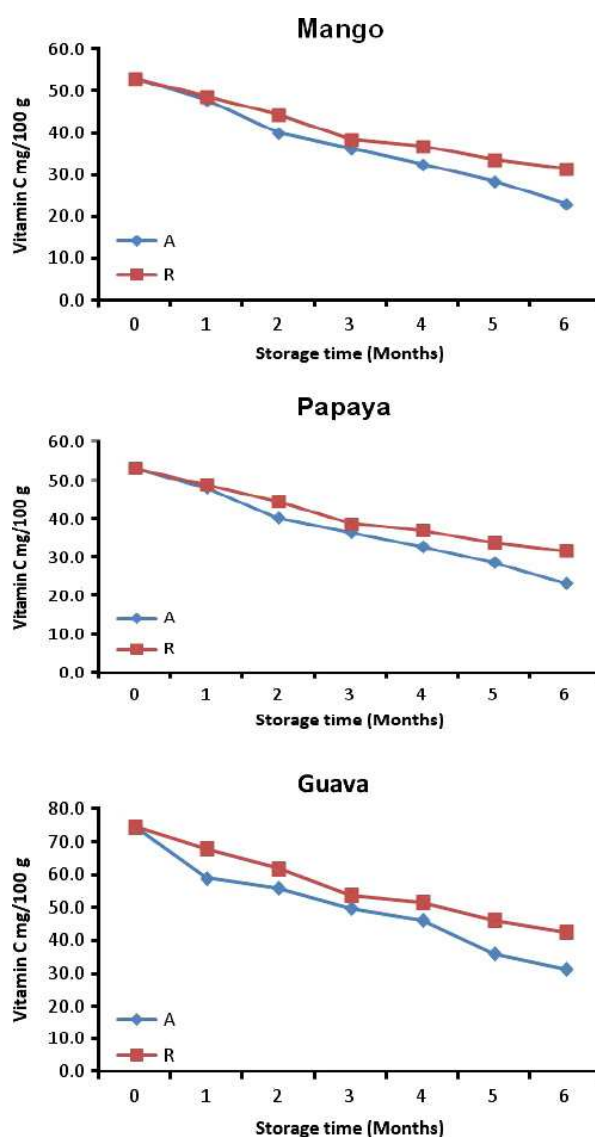


Figure 1. Vitamin C content for roselle-fruit blends (40R) stored for six months at ambient (A) and refrigerated (R).

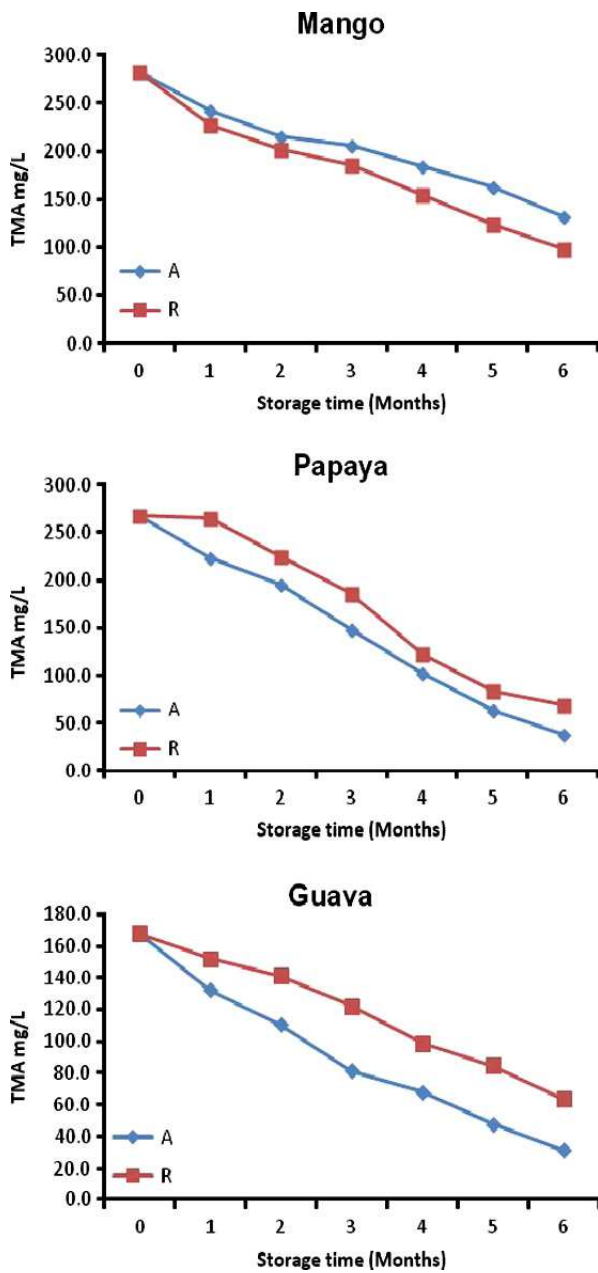


Figure 2. Total monomeric anthocyanin content for roselle-fruit blends (40R) stored for six months at ambient (A) and refrigerated (R).

pH) as the pH changes were substantial hence the color changes of the roselle-fruit blends. Yellowness (*b**) values of the roselle-fruit blends ranged from 8.5 to 2.7 (28°C) and 8.5–3.7 (refrigerated) during the 6 months of storage.

Effect of time and temperature of storage on vitamin C content

The vitamin C contents for roselle-mango, roselle-papaya, roselle-guava juice (40R) blends were 54.4, 53.0,

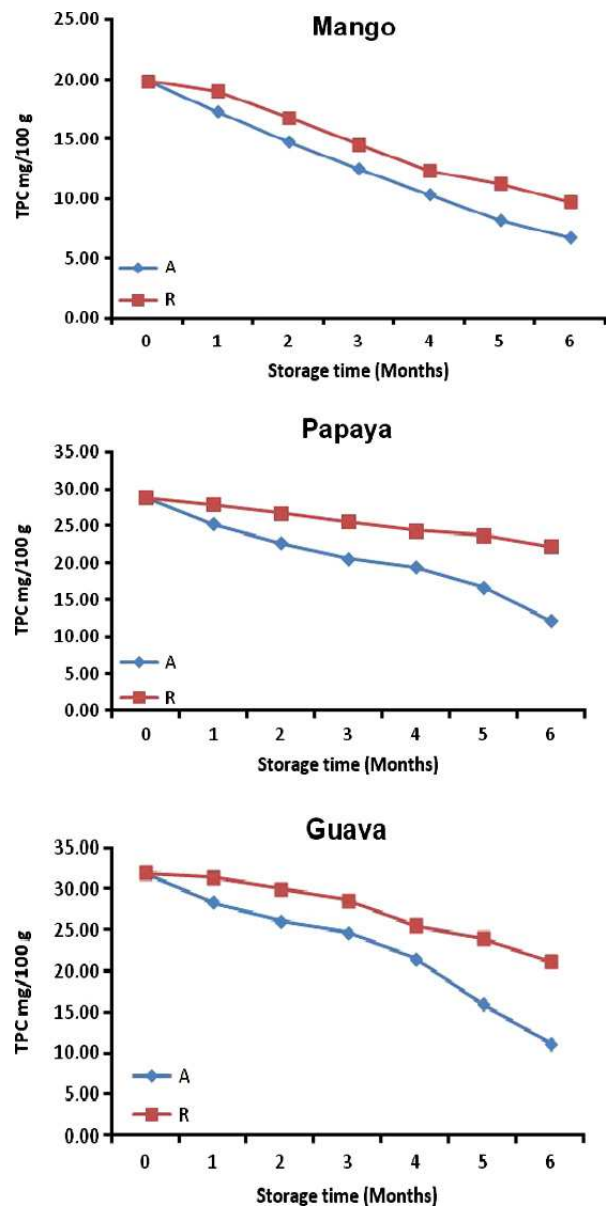


Figure 3. Phenolic content for roselle-fruit blends (40R) stored for six months at ambient (A) and refrigerated (R).

74.7 mg/100 g FW initially and changed to 24.5, 23.2, 31.3 mg/100 g FW (28°C) and 31.5, 31.5 42.6 mg/100 g FW (4°C) during the 6 months of storage (Fig. 1). Vitamin C content of all roselle-fruit blends decreased during storage with the advancement of storage period, which was probably due to the fact that vitamin C being sensitive to oxygen, light and heat are easily oxidized in the presence of oxygen by both enzymatic and non-enzymatic catalysts (Ziena 2000). A decrease in vitamin C was observed in guava blended with aloe vera

and roselle during 120 days of storage at ambient temperature (Kumar et al. 2012).

Effect of time and temperature of storage on TMA

The TMA for roselle-fruit juice blends (40R) is shown in Figure 2. TMA for roselle-mango, roselle-papaya, and roselle-guava juice (40R) blends was 282.6, 268.6, and 167.8 mg/100 g FW initially and changed to 97.8, 37.4, and 31.3 mg/100 g FW (28°C) and 131.4, 68.0, and 63.7 mg/100 g FW (4°C) after 6 months of storage (Fig. 3). The losses in TMA for roselle-fruit juices were higher at 28°C than 4°C. The TMA for roselle-fruit juice blends was found to be decreased during storage but this decrease was statistically significant ($P < 0.05$) at 28°C as well as at 4°C (Tables 3 and 4). The presence of ascorbic acid and higher pH of the prepared roselle-fruit juice

blends could have accelerated anthocyanin degradation. It is also known that interaction of ascorbic acid with anthocyanins may result in the degradation of both compounds through a condensation reaction (Choi et al. 2002; González-Molina et al. 2009). From the results roselle-guava blends with higher vitamin C content had greater loss of anthocyanin than roselle-mango and roselle-papaya blends.

Effect of time and temperature of storage on the total phenolic content

TPC for roselle-mango, roselle-papaya, roselle-guava juice (40R) blends were 19.8, 28.8, and 32.0 GAE mg/100 g FW initially and changed to 6.7, 12.2, 11.1 GAE mg/100 g FW (28°C) and 9.71, 22.3, 21.2 GAE mg/100 g FW (4°C) at 6 months of storage (Fig. 3). The data reveal that the TPC decreased during storage and significantly ($P < 0.05$)

Table 3. Influence of treatment effects on physicochemical and bioactive properties of roselle-fruit juice blends (40R).

Parameters	TSS	pH	TA	RS	Vit C	FRAP	TMA	TPC	<i>L*</i>	<i>a*</i>	<i>b*</i>
Fruit	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
Temp	ns	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
Time	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
Fruit × Temp	<0.001	<0.001	ns	<0.001	<0.001	<0.001	<0.001	<0.001	0.031	<0.001	<0.001
Fruit × Time	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	0.008	<0.001	<0.001
Temp × Time	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	0.022	0.004

TSS, total soluble solids; TA, titratable acidity; RS, reducing sugars; Vit C, vitamin C; FRAP, ferric reducing ability of plasma; TMA, total monomeric anthocyanins; TPC, total phenolic content; ns, not significant.

Table 4. Main effects of fruit juice, storage temperature and time on the physicochemical and bioactive properties of roselle-fruit juice blends during storage.

Parameters	TSS	pH	TA	RS	Vit C	FRAP	TMA	TPC	<i>L*</i>	<i>a*</i>	<i>b*</i>
Fruit juice											
Mango	9.3a	2.6a	1.7a	6.4a	39.6b	1.2b	105.0b	25.2a	17.0a	16.9a	6.8a
Papaya	9.1b	2.6a	1.4b	6.0b	39.3c	1.2b	175.8a	19.2b	16.5b	15.2c	5.8c
Guava	6.2c	2.5b	1.4b	5.6c	53.7b	2.5a	177.8a	17.8c	15.7c	16.7b	6.2b
Storage temperature (°C)											
28	8.2a	2.5b	1.5b	5.6b	41.7b	1.6b	137.7b	16.8b	16.2b	16.1b	6.2b
4	8.2b	2.6a	1.6a	6.3a	46.7a	1.7a	168.1a	24.7a	16.6a	16.4a	6.4a
Storage time (months)											
0	7.7d	2.7a	1.5b	4.5e	60.7a	1.8a	236.5a	26.9a	17.2a	17.2a	6.8a
1	7.7d	2.7a	1.5b	4.6e	53.4b	1.8a	207.2b	24.9b	16.8b	16.9a	6.7a
2	8.2c	2.4c	1.4bc	4.6e	48.0c	1.8a	181.4c	22.9c	16.4c	16.6b	6.7a
3	8.2c	2.3d	1.3c	5.3d	42.9d	1.7b	154.6d	21.1d	16.2c	16.2bc	6.5b
4	8.4b	2.5b	1.4bc	6.5c	39.5e	1.5c	121.7c	18.9e	16.2c	16.1c	6.1c
5	8.5b	2.4c	1.6b	7.1b	34.6f	1.4d	94.1f	16.6f	16.1c	15.5d	5.7d
6	8.7a	2.7a	1.9a	8.5a	30.4g	1.3e	71.5 g	13.9 g	15.7d	15.2d	5.3c

TSS, total soluble solids; TA, titratable acidity; RS, reducing sugars; Vit C, vitamin C; FRAP, ferric reducing ability of plasma; TMA, total monomeric anthocyanins; TPC, total phenolic content; *L**, lightness; *a**, redness; *b**, yellowness. Means separated in columns by main effects of Tukey's test. Numbers followed by the same letter are not significantly different ($P < 0.05$).

more decrease was found at 28°C than at 4°C, irrespective of storage intervals (Tables 3 and 4).

During storage, some monomeric anthocyanins might have been transformed into polymeric compounds (Iversen 1999; Ochoa *et al.* 1999). This might be the reason for less reduction of TPC and high losses in TMA in the blends.

Antioxidant activity

FRAP values for roselle-mango blends ranged from 1.8 to 0.76 mmol/100 g (28°C and 4°C) during the 6 months of storage (Fig. 4). The antioxidant capacity of fruits and vegetables, which benefits human health, is highly correlated with their anthocyanin and TPC (Fang *et al.* 2006). The results showed that antioxidant activity levels did not decrease substantially.

Despite marked losses of monomeric anthocyanins in the roselle-fruit juice blends, FRAP values were not higher during storage, suggesting the possibility of formation of polymeric compounds from monomeric anthocyanins during storage which were able to compensate the loss of antioxidant capacity due to decreased monomeric anthocyanins (Brownmiller *et al.* 2008).

PCA of roselle-fruit blends

A PCA was applied to characterize the different roselle-fruit blends by their storage time and storage temperature (Fig. 5A and B). The two principal components were able to explain all total variation. The principal component 1 (PC1) and PC2 divided the roselle-fruit juice blends into two clusters depending on the type of fruit mixed with roselle extract. PC2 was used to explain roselle-guava blends and was characterized by high levels of vitamin C, TPC, FRAP, and pH, while PC1 explained roselle-mango and roselle-papaya juice blends with high level of TMA, total soluble solids, RS, lightness (L^*), redness (a^*), and yellowness (b^*).

The roselle-guava juice blends stored at ambient temperature formed a cluster with blends stored at 0 and 1 months on the positive side of PC2 and blends stored from 2 to 6 months on the negative side of PC. The roselle-papaya and roselle-mango juice blends form the second cluster with blends stored at 0–3 months (roselle-papaya) and 0–4 months (roselle-mango) on the positive side of PC1 and blends stored at 4–6 months (roselle-papaya) and 5–6 months (roselle-mango) on the negative side of the PC (Fig. 5A).

The roselle-guava juice blends stored at refrigerated temperature formed a cluster with blends stored at 0–2 months on the positive side of PC2 and blends stored

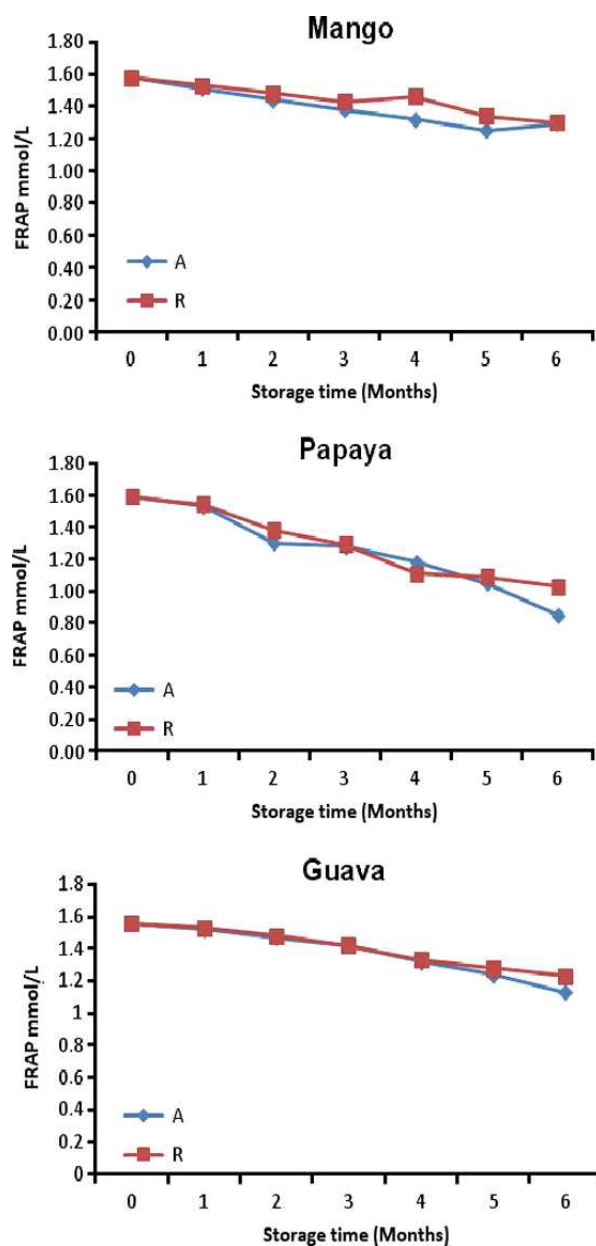


Figure 4. Antioxidant activity (FRAP) for roselle-fruit blends (40R) stored for six months at ambient (A) and refrigerated (R).

from 3 to 6 months on the negative side of PC. The roselle-papaya and roselle-mango juice blends form the second cluster with blends stored at 0–3 months (roselle-papaya) and 0–2 (roselle-mango) on the positive side of PC1 and blends stored at 4–6 months (roselle-papaya) and 3–6 months (roselle-mango) on the negative side of the PC (Fig. 5B). Regardless of the storage time, TMA, TPC, and vitamin C were mostly affected during storage of roselle-fruit juice blends stored for 6 months. This shows that the storage temperature had a clear effect on the loss of TMA.

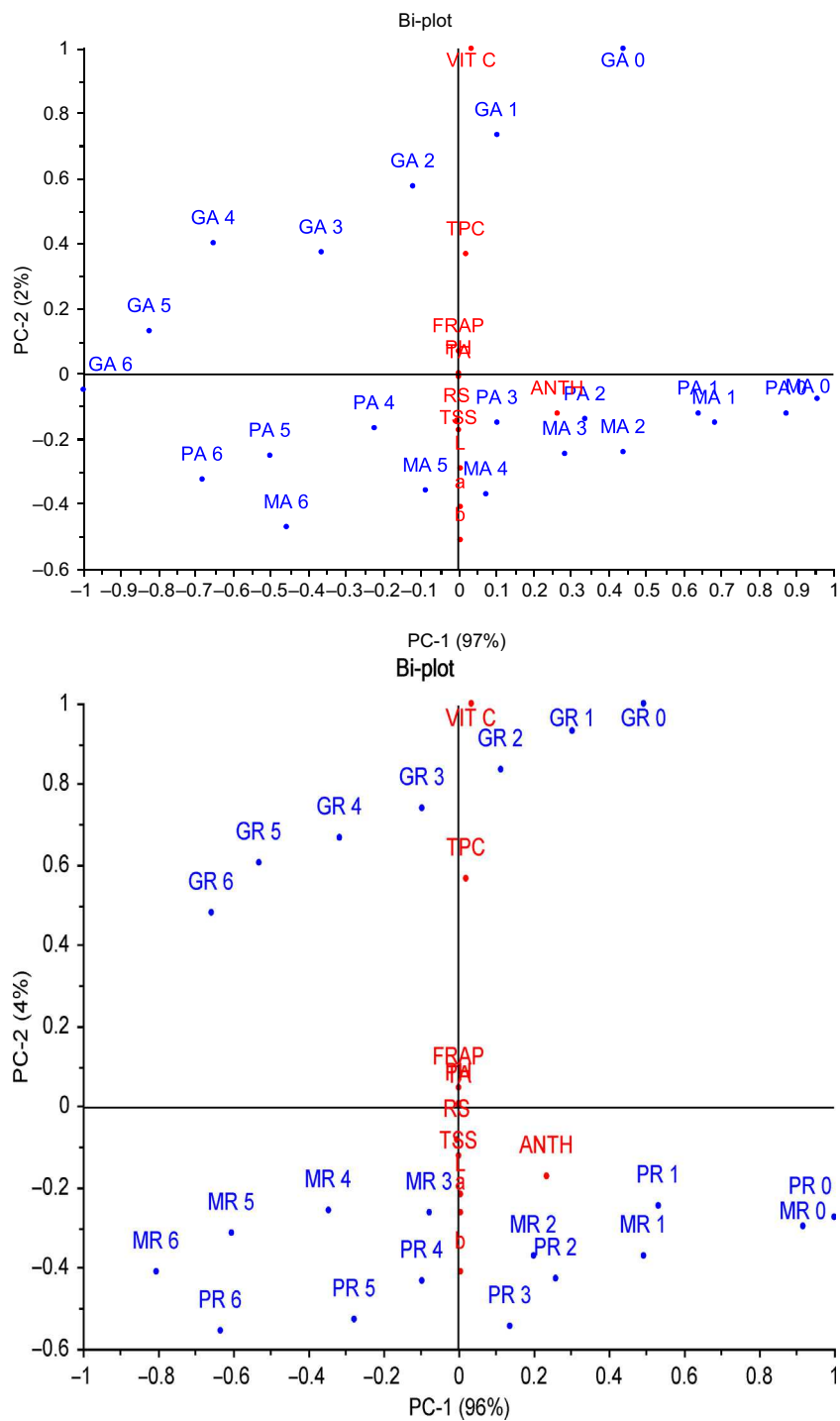


Figure 5. (A, B) Bi-plot (PCA) showing the effects of storage time and temperature on the roselle-fruit blends at ambient and refrigerated temperature.

Conclusions

The roselle-fruit blends have high content of vitamin C, anthocyanin, and total phenol. However, these compounds

were lost during 6 months of storage at 28°C and 4°C. The loss of vitamin C and anthocyanin was more pronounced at 28°C; therefore, storage at 4°C should be encouraged when the products need to be stored for long time.

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Conflict of Interest

None declared.

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Paper III

1 **INFLUENCE OF STORAGE TEMPERATURE AND TIME PHYSIOCHEMICAL AND**
2 **ANTIOXIDANT PROPERTIES OF ROSELLE-FRUIT JUICE BLENDS IN GLASS**
3 **BOTTLES**

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20 **ABSTRACT**

21 Roselle extract as it has an acidic and bitter taste. Blending roselle extract with tropical juice
22 from fruits such as mango, guava and papaya could improve the aroma, taste, nutritional and
23 antioxidant properties of the roselle-fruit blends. Roselle extract have large quantities of
24 anthocyanin which are known to be unstable during processing and preservation. Therefore the

25 aim of this study was to assess the effect of storage temperature and time on physiochemical
26 and antioxidant properties in roselle-fruit juice blends. Different blends with roselle extract and
27 fruits (mango, papaya and guava) were prepared (80:20, 60:40, 40:60, 20:80, % roselle: fruit
28 juice, respectively). The juice blends were preserved by pasteurization (82.5° C for 20 min) and
29 by addition of 1g (Sodium benzoate and citric acid). Blends were stored in 100mL glass bottles
30 at ambient (28° C) and refrigerated (4° C) temperatures for up to six months and analyzed at two
31 month intervals for physiochemical properties, vitamin C, total monomeric anthocyanin
32 (TMA), total phenolic content (TPC) and antioxidant activity (FRAP assay). The changes in
33 pH, titratable acidity, total soluble solids and reducing sugars were not significant with
34 increased storage period. Vitamin C in all roselle-fruit blends decreased with ranged from (60-
35 62) % and (30-34) % when stored at 28° C and 4° C, respectively. TMA losses were (71-74) % at
36 (28° C) and (41-44) % (4° C) while TPC losses were (51-55) % (28° C) and (25-28) % (4° C). Loss
37 of antioxidant capacity (FRAP) loss were less than 56% at 28° C and less than 30% at 4° C. From
38 the results the storage at 4° C is desirable if long term storage of roselle-fruit juices is required.
39 A principal component analysis (PCA) differentiated roselle- juice fruit blends into two clusters
40 with two principle components PC1 and PC2, which explained all of the variation. PC1
41 differentiated roselle-guava juice blends which were characterized by vitamin C, TPC, FRAP
42 and pH, while PC2 form another cluster of roselle-mango and roselle-papaya juice blends and
43 were characterized by TSS, RS and colour parameters (L*, a*, b*). However, TMA was the
44 main variable affected in all roselle-fruit juice blend regardless of the storage temperature.

45

46 **Key words:** Roselle fruit juices, anthocyanins, storage

47 **INTRODUCTION**

48 The increased consumption of fruit juices goes together with increased variety of fruit juices
49 and beverages offered for sale. Among these juices and beverages is roselle juice and/or drink
50 which tastes good and contains large amounts of anthocyanins and ascorbic acid. Roselle
51 produces red edible calyces with a unique flavor and brilliant red colour. The calyces are
52 commonly used to make jelly, juice, jam, wine, syrup, pudding, cake, ice cream and flavour [1,
53 2]. The beverages produced by roselle calyces are called hibiscus tea, bissap, roselle, red sorrel,

54 agua de Jamaica, Lo-Shen, Sudan tea, or karkade [3]. The fleshy flowers provide a soft drink
55 consumed as a cold or hot beverage [1, 2]

56 *Hibiscus sabdariffa* L. (family *Malvaceae*), commonly known as roselle, red sorrel, or karkadè,
57 is widely grown in Africa, South East Asia, and some tropical countries of America [4, 5, 6]

58 The calyces are rich in anthocyanins, ascorbic acid and hibiscus acid [7]. There are four main
59 types of anthocyanins in roselle; delphinidin 3-sambubioside, cyanidin 3-sambubioside,
60 delphinidin 3-glucoside and cyanidin 3-glucoside [5, 7]. Roselle anthocyanins can contribute to
61 health benefits as a good source of antioxidants as well as a natural food colourant [1]. They are
62 derivatives of the basic flavylum cation structure with electron deficient nucleus which make
63 them highly reactive and their reaction involve discolorization of the anthocyanin pigments [8].

64 Factors like light, pH, temperature, oxygen, ascorbic acid and sugar are contributing factors in
65 degradation or stability of anthocyanins [2, 5, 8]. Most people do not prefer beverages made
66 from roselle extract as it has an acidic and bitter taste. Blending roselle extract with tropical
67 juice from fruits such as mango, guava and papaya could improve the aroma, taste, nutritional
68 and antioxidant properties of the roselle-fruit blends. The fruits choicen in this study were due
69 to the availability of these fruits during the season. Papaya and guava are also among
70 underutilized fruits in fruit juice production.

71 Guava (*Psidium guajava* L.) belongs to the family *Myrtaceae*, commonly known as Apple of
72 Tropics. It grows well in tropical and subtropical regions. The fruits are rich in vitamin C and
73 contain almost five times as in oranges [9].

74 Papaya (*Carica papaya* L.) is grown in every tropical and subtropical country. A tree-like
75 herbaceous crop, it is a member of the *Caricaceae* family [10]. It is one of the largest in size of
76 the tropical fruits; it has a pulpy flesh yellow or orange coloured with shades of yellow and red,
77 depending on the fruit variety. It has a flavour of a cantaloupe; sweet and juicy with some
78 muskiness [11]. The fruits are very nutritious due to high contents of vitamin A, C and iron
79 [12].

80 Mango (*Mangifera indica* L) is one of the most important and widely cultivated fruit of the
81 tropical and subtropical world [13]. It is also known as the king of the tropical fruit [14]. They
82 are an excellent source of fiber, vitamins A, C and the B complex, iron and phosphorus [13].

83 Many studies have been conducted on physiochemical and antioxidant properties of roselle
84 extract [2, 5, 8]. On the other hand, only few studies have been conducted on roselle-fruit juice
85 blends, and practically none on the effects of storage time and temperature on roselle-fruit
86 juices have been studied. The aim of the present study was to investigate the influence of
87 storage time and temperature on physiochemical and antioxidant properties of roselle-fruit
88 blends stored in glass bottles.

89

90 **MATERIALS AND METHODS**

91 **Plant material**

92 Dark red dried roselle calyces were purchased from the Municipality market in Morogoro.
93 Guava (pink), papaya (Solo) and mango (Dodo) were purchased from the horticulture garden at
94 Sokoine University of Agriculture, Tanzania.

95 **Roselle extract preparation**

96 Dried roselle calyces (10% moisture content) were grounded for 1 minute using a blender
97 (Kenwood BL 440, France). Grounded roselle calyces at a ratio of 1:10 (roselle: water) were
98 extracted using water bath at 50°C for 30 minutes as previously described [8] and filtered
99 through a cheese cloth.

100 **Fruit juice preparation**

101 Fully matured and high quality fruits of mango, papaya and guava were used. Fresh fruits were
102 thoroughly washed, peeled and cut into small pieces (guava were not peeled) and put in a juice
103 extractor (Kenwood JE 810, UK).

104 **Preparation of roselle-fruit juice blends**

105 Three beverage product categories of roselle-mango, roselle-papaya and roselle-guava were
106 formulated in the ratio of 100:0, 80:20, 60:40, 40:60, 20:80 and 0:100 roselle extract: fruit
107 juice, respectively. Sodium benzoate (1 g/L) and citric acid (1 g/L) were added to all roselle-
108 fruit blends as preservatives.

109 The juices were filled in 100 ml sterilized glass bottles, loosely capped and pasteurized in a
110 water bath at a temperature of 82.5°C for 20 min and cooled rapidly to room temperature by

111 immersing the bottles in cold water bath (10°C). Samples were drawn at 0, 2, 4 and 6 months
112 for chemical analyses.

113 **pH, titratable acidity (TA) and total soluble solids (TSS)**

114 pH, TA and TSS of roselle-fruit blends were determined according to AOAC [15]. pH was
115 measured using Hanna portable pH meter (HI9125, Romania). TA was determined using 0.1N
116 sodium hydroxide and phenolphthalein as an indicator and was expressed as % malic acid,
117 while TSS was measured with a hand refractometer (Mettler Toledo, Switzerland) and
118 expressed as °Brix.

119 **Reducing sugars**

120 Reducing sugars (RS) were determined by Luff-Schoorl method as described by Egan *et al*
121 [16]. Two grams of sample were weighed into a 100mL measuring flask and 90mL distilled
122 water; 5mL Carrez I and 5mL Carrez II solution were added. The solution was mixed and
123 filtered using a Whatman filter (no. 542), and 10mL of filtrate was transferred into a 250mL
124 Erlenmeyer flask, followed by adding 10mL of copper reagent and swirled. The solution was
125 then boiled in a direct flame for 3 minutes, cooled in a water bath followed by adding of 1g
126 potassium iodide and 10mL 6N HCL.

127 The mixture was then titrated with 0.1N Na₂S₂O₃ until a yellow colour appeared, 1mL of starch
128 solution was added and the mixture was titrated continuously until a blue colour appeared. RS
129 was determined by interpolation in a table (Egan et al., 1981) after subtracting the blank assay
130 to the volume of sodium thiosulfate of the titration. The results are expressed were expressed as
131 mg/100g fresh weight (FW).

132 **Vitamin C assay**

133 Vitamin C content for the roselle fruit juices was determined according to the Folin-Ciocalteu
134 reagent (FCR) method [17]. 20mL of sample was pipetted into 100mL volumetric flask
135 followed by 2mL of 10% Tetrachloroacetic acid (TCA) solution and diluted to 100mL with
136 distilled water. The sample was poured into a conical flask, swirled gently for one minute and
137 left to stand for one minute and filtered with a whatman filter (no. 542). [Equal amounts (1mL)
138 of both sample and standard solution (3 mg ascorbic acid in 1mL distilled water)] was pipetted
139 into a test tube followed by adding 3mL distilled water and 0.4 mL of FCR and incubated at

140 room temperature for 10 min. The absorbance was read at 760 nm using a spectrophotometer
141 (Jenway 6405 UV/VIS Spectrophotometer, UK). The results were expressed as mg per 100g
142 fresh weight (FW).

143 **Total phenol content**

144 The total phenolic content (TPC) in the extracts was determined spectrophotometrically, using
145 the Folin–Ciocalteu method [18]. The added reagent volumes were proportionally reduced so
146 that the final reaction volume amounted to 2 mL and could be prepared in disposable plastic
147 cuvettes. Gallic acid was used as a standard and the results were expressed as milligram of
148 gallic acid equivalents per 100 g of fresh weight (mg GAE/100 g FW).

149 **Total anthocyanin content**

150 Anthocyanin quantification was performed by the pH-differential method [19]. Calculation of
151 the anthocyanins concentration was based on a cyanidin-3-glucoside molar extinction
152 coefficient 26,900 and a molecular mass of 449.2 g/mol. Results were expressed as milligrams
153 (mg) of cyanidin-3-glucoside equivalents (CGE) per 100 g of fresh weight (FW).

154 **Antioxidant activity**

155 **Ferric reducing antioxidant power (FRAP assay)**

156 The FRAP assay was used to estimate the reducing capacity of tested extracts, according to the
157 original method by Benzie and Strain [20]. A calibration curve was prepared, using an aqueous
158 solution of ferrous sulphate $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ and the results, obtained from three replicate
159 extractions, were expressed as mmol $\text{FeSO}_4 \cdot 7\text{H}_2\text{O}$ per 100 g of fresh weight (mmol Fe^{2+} /100 g
160 FW).

161 **Statistical analyses**

162 Analysis of variance (ANOVA) was applied using a factorial design with two factors including
163 storage temperature (28°C and 4°C) and storage time (0, 2, 4, 6 months) for only roselle-fruit
164 blends (40% roselle) since other blends (80, 60, 20 % roselle) also showed similar trend. The

165 effect of each factor on the response variable (TSS, pH, TA, RS, vitamin C, FRAP, TMA, TPC)
166 as well as the effects of interactions between the different factors were tested. Significance was
167 accepted at $p < 0.05$ using Minitab Statistical Software (Version 16.0, 2008, Minitab Statistical
168 Software, Minitab Inc., Enterprise Drive State College, PA, USA) for Microsoft Windows.
169 Principal component analysis was applied to analyse the relationship between roselle-fruit
170 blends (40 % roselle) and storage time (0, 2, 4, 6 months) and temperature (Ambient and
171 refrigerated) using Unscrambler X 10.2 (Camo Process AS, Oslo, Norway).

172 **RESULTS**

173 **Effect of storage time and temperature on physiochemical and antioxidant properties**

174 **Total soluble solids and reducing sugar**

175 A slightly increase in the total soluble solids (TSS) of the roselle-fruit blends during six months
176 of storage at both storage temperatures was observed. TSS for roselle-fruit blends ranged from
177 13.8-7.2 °brix (28°C) and 13.8-4 °brix (4°C) during the 6 months of storage (Table 1). Data
178 reveals that the TSS increased during storage and statistically ($p < 0.05$) more increase was
179 found under ambient conditions than refrigerated conditions (Table 3).

180 Reducing sugar (RS) content for roselle-fruit juice blends ranged from 2.5-5.7mg/100g (28°C)
181 and 2.5-5.1 mg/100g (4°C) during the 6 months of storage (Table 1). The results show
182 significant increase ($p < 0.05$) in RS with increase storage period (Table 3).

183 **pH and titratable acidity.**

184 The roselle-fruit juice blends ranged from 4.19-2.2 at 28°C and 4°C during the 6 months of
185 storage (Table 1). An increase in pH was observed at (28°C) and (4°C) in roselle-fruit blends.
186 The increased pH was due to corresponding decrease in acidity of the blends. Titratable acidity
187 (TA) for roselle-fruit juice blends ranged from 1.99-0.58 (28°C) and 1.84-0.58 (4°C) during six
188 months of storage (table 1). The titratable acidity was found to be decreased during storage but
189 this decrease was statistically was significant ($p < 0.05$) for storage time and interaction
190 time*temperature (Table 3).

191 **Colour**

192 One of the most important parameters to which consumer are sensitive when selecting food is
193 colour. Table 2 shows the changes in colour parameters for roselle-fruit juice blends during
194 time and temperature storage. Lightness values (L^*) of the roselle-fruit blends ranged from
195 19.6-13.6

196 (28°C) and 19.6-14.4 (4°C) for six months of storage while redness (a^*) roselle-fruit blends
197 ranged from 20.7-14.7 (28°C) and 20.7-14.5(4°C) respectively after six months of storage (table
198 2). The reduction in the redness (a^*) color in roselle fruit juices blends could be related to a
199 decrease in TMA, which is responsible for this red color. Yellowness (b^*) values roselle-fruit
200 juice blends ranged from 8.5-3.1 (28°C) and 8.5-3.9 (4°C) for the six months of storage.
201 Statistical analysis showed that interaction time and temperature factor had significant effect
202 ($p < 0.05$). The decrease of yellowness (b^*) with increase storage time was due to loss of
203 carotenoids

204 **Vitamin C content**

205 The Vitamin C content for roselle-mango, roselle-papaya, roselle-guava juice (40R) blends
206 were 55.1, 58.9, 76.2 mg/100g FW initially and changed to 22.2, 22.4, 28.6 mg/100g FW
207 (28°C) and 36.3, 40.5, 53.5 mg/100g FW (4°C) at 6 months of storage (Fig 1). All variables
208 (time, temperature, and interaction term interaction term, time \times temperature) were significant
209 contributors ($P < 0.05$) to the loss of vitamin C (table 3). The reduction was higher with longer

210 **Total monomeric anthocyanin**

211 The total monomeric anthocyanin (TMA) for roselle-fruit juice blends (40R) is shown in fig
212 TMA for roselle-mango, roselle-papaya, roselle-guava juice (40R) blends were 230.4, 236.3,
213 166.4 mg/L FW initially and changed to 62.0, 69.7, 42.5 mg/L FW (28°C) and 135.8, 147.4,
214 93.1 mg/L FW (4°C) after 6 months of storage (Fig 2). Temperature affected significantly the
215 decrease in anthocyanins and the decrease was always fastest at room temperature (28°C)
216 followed by storing at 4°C , respectively ($p < 0.05$).

217 **Total phenolic content**

218 Total phenolic content (TPC) for roselle-mango, roselle-papaya, roselle-guava juice (40R)
219 blends were 30.9, 27.6, 34.3 GAE mg/100g FW initially and changed to 13.8, 12.5, 16.7 GAE
220 mg/100g FW (28°C) and 23.1, 20.4, 24.6 GAE mg/100g FW (4°C) after 6 months of storage
221 (Fig 3). As it was shown in Table 3, time and temperature of storage significantly affected the
222 total polyphenol content as determined by Folin–Ciocalteu assay. All variables (time,

223 temperature, and interaction term interaction term, time \times temperature) were significant
224 contributors ($P < 0.05$) to the loss of TPC.

225 **Antioxidant activity**

226 Antioxidant activity (FRAP) for roselle-mango, roselle-papaya, roselle-guava juice (40R)
227 blends were 1.58, 1.66, 1.33 mmol/L FW initially and changed to 1.17, 0.78, 0.59 mmol/L FW
228 (28°C) and 1.32, 1.42, 0.94 mmol/L FW (4°C) after 6 months of storage (Fig 4).

229 **Principal component analysis (PCA) of roselle-fruit blends**

230 A Principal component analysis (PCA) was applied to characterize the different roselle-fruit
231 juice blends by their storage time and storage temperature (Fig 5a & b). The two principal
232 components were able to explain all total variation. The principal component 1 (PC 1) and
233 principal component 2 (PC 2) divided the roselle-fruit juice blends into two clusters depending
234 on the type of fruit mixed with roselle extract. PC2 was used to explain roselle-guava blends
235 and characterized by high levels of vitamin C, total phenolic content, FRAP and pH while PC1
236 explained roselle-mango and roselle-papaya juice blends with high level of total monomeric
237 anthocyanins, total soluble solids ,reducing sugars, lightness (L^*), redness (a^*) and yellowness
238 (b^*).

239 The roselle-guava juice blends stored at ambient temperature formed a cluster with blends
240 stored at zero months on the positive side of the PC 2 and blends stored from 2, 4,6 months on
241 the negative side of PC. The roselle-papaya and roselle-mango juices blends forms the second
242 cluster with blends stored at 0 and 2 months on the positive side of the PC1 and blends stores at
243 4 and 6 months on the negative side of the PC 1 as shown in score plot (Fig 5a)

244 The roselle-guava juice blends stored at refrigerated temperature formed a cluster with blends
245 stored at 0-6 months on the negative side of the PC 2 The roselle-papaya and roselle-mango
246 juices blends forms the second cluster with blends stored at zero months on the positive side of
247 the PC2 while blends stores at 2-6 months on the PC1 as shown in score plot (Fig 5c).

248 Regardless of the storage time, TMA was mostly affected during storage of roselle-fruit juice
249 blends stored for six months. This shows that the storage temperature had a clear effect on the
250 loss of TMA (Fig 5 b&c).

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253

254 **DISCUSSIONS**

255 The increase in TSS might be due to increase in total sugars by inversion in the presence of
256 organic acids from polysaccharides like starch and cellulose into simple sugars in course of
257 time [21]. Increased TSS was also observed by Kumar *et al* [21] in guava blended with aloe
258 vera and roselle and stored for 120 days at ambient temperature. Boghani *et al* [10] reported
259 increased TSS blended papaya-aloe vera juices stored glass bottles at refrigeration temperature
260 for 4 months. The increased RS was also reported by Kumar *et al* [21] for guava RTS and
261 nectar blended with aloe vera and roselle and stored for 120 days at ambient temperature.

262 The significant increased pH was also reported in guava blended with aloe and roselle juice
263 nectars [21] Decreased acidity might be due to acidic hydrolysis of poly saccharides were acid
264 is utilized for converting non reducing sugars into reducing sugars [22] Decrease in TA was
265 also observed in guava RTS and nectar blended with aloe vera and roselle and stored for 120
266 days at ambient temperature [21].

267 It is well known that anthocyanin properties, including colour expression, are highly influenced
268 by anthocyanin structure and pH [23].The losses in redness might be due to loss of anthocyanin
269 which impart red colour to the blends. Carotenoids are known to be responsible to yellowness
270 of the blends, however carotenoids are highly susceptible to degradation by external agents
271 such as heat, low pH and light exposure [24].Therefore losses in yellowness might be due to
272 degradation of carotenoids during storage.

273 According to the literature data, the content of vitamin C in different juices decreases during
274 storage, depending on storage conditions, such as temperature, oxygen and light access [9].The
275 storing temperature has been previously shown to affect the stability of anthocyanins in
276 different juices [25, 26]. Several factors can influence the stability of anthocyanins in juices,
277 e.g. pH, ascorbic acid and anthocyanin degrading enzymes [25]. Marti *et al* [27] found that
278 anthocyanin losses in pomegranate juice stored for two months were about 60% at 5°C and 85%
279 at 25°C. The retention in antioxidant capacity during storage conflicts with the marked losses
280 observed in total anthocyanins, and may be explained by the formation of anthocyanin
281 polymers [1, 2], which compensated for the loss of monomeric anthocyanins.

282

283 **CONCLUSION**

284 The results of this study showed that total monomeric anthocyanin, vitamin C and total phenol
285 content of roselle-fruit juice blends decreased significantly with storage time. The most affected
286 parameter was total monomeric anthocyanin. The interaction time-temperature had a significant
287 effect on the TMA, TPC and vitamin C content of roselle-fruit juice blends with higher losses
288 observed at ambient temperature. Storage of roselle-fruit juice blends at room temperature
289 should be avoided if good long-term preservation of anthocyanin, phenols and vitamin C is
290 desired.

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308 **Table 1: Physiochemical and antioxidant properties of roselle-fruit blends stored (0-6)**
 309 **months at 28°C and 4°C.**

Parameters	Blends	Mango			Papaya			Guava		
		28°C		4°C	28°C		4°C	28°C		4°C
		0	6	6	0	6	6	0	6	6
TSS	20R	13.8±0.08	13.7±0.11	14.1±0.08	13.8±0.08	13.7±0.11	13.8±0.08	7.8±0.08	8.3±0.14	7.9±0.07
	40R	11.2±0.14	13.0±0.17	11.5±0.15	11.2±0.14	13.0±0.17	11.5±0.15	7.5±0.09	7.4±0.14	7.3±0.08
	60R	10.0±0.15	12.2±0.20	12.2±0.42	10.0±0.15	12.0±0.20	10.0±0.19	7.2±0.09	7.3±0.08	7.3±0.05
	80R	8.0±0.10	9.6±0.12	8.5±0.09	8.0±0.12	9.6±0.12	8.5±0.09	6.1±0.08	6.3±0.09	7.2±0.10
pH	20R	2.9±0.01	3.1±0.01	3.2±0.01	4.2±0.1	3.4±0.01	4.0±0.01	3.4±0.01	3.2±0.02	3.3±0.01
	40R	2.5±0.01	2.8±0.01	3.0±0.01	3.1±0.01	3.0±0.01	3.1±0.01	3.1±0.01	2.9±0.01	2.9±0.01
	60R	2.4±0.01	2.6±0.01	3.0±0.03	3.0±0.01	2.7±0.01	2.7±0.02	2.9±0.01	2.7±0.09	2.9±0.02
	80R	2.2±0.01	2.5 ±0.01	3.0±0.02	2.8±0.01	2.8±0.01	2.6±0.06	2.8±0.01	2.5±0.06	2.4±0.01
TA	20R	0.8±0.02	1.3±0.03	0.8±0.02	0.8±0.02	1.2±0.02	0.9±0.02	0.8±0.02	1.6±0.02	0.8±0.01
	40R	1.5±0.03	1.3±0.02	1.4±0.02	1.3±0.03	1.3±0.02	1.4±0.02	1.2±0.03	1.8±0.03	1.6±0.01
	60R	1.5±0.03	1.9±0.02	1.5±0.02	1.5±0.03	1.8±0.02	1.6±0.15	1.5±0.01	1.9±0.01	1.7±0.02
	80R	1.7±0.02	2.1±0.02	1.6±0.09	1.6±0.02	2.0±0.02	1.8±0.09	1.7±0.01	2.0±0.01	1.8±0.02
RS	20R	4.4±0.01	5.7±0.01	5.1±0.01	4.0±0.01	5.4±0.01	5.1±0.01	3.5±0.02	4.7±0.01	4.1±0.01
	40R	3.6±0.01	4.9±0.00	4.2±0.01	3.7±0.00	4.8±0.01	4.2±0.01	3.2±0.03	4.3±0.01	3.9±0.01
	60R	2.9±0.01	4.0±0.01	4.0±0.01	3.1±0.01	4.2±0.18	4.0±0.01	2.9±0.02	4.1±0.05	3.5±0.01
	80R	2.5±0.00	3.7±0.01	3.2±0.01	2.7±0.01	3.9±0.01	3.1±0.01	2.4±0.01	3.4±0.01	3.1±0.01

310

311 80R=80% Roselle; 60R=60% Roselle; 40R=100% Roselle; 20R=20% Roselle;

312 TSS Total soluble solids; TA Titratable acidity; RS Reducing sugars

313

314

315

316 **Table 2: Colour parameters (Lightness (L*), redness (a*) and yellowness (b*) of roselle-**
 317 **fruit blends stored (0-6) months at 28°C and 4°C.**

Parameters	L*		a*		b*				
	28°C	4°C	28°C	4°C	28°C	4°C			
Storage temp									
Storage time	0	6	6	0	6	6			
Mango									
20R	14.9±0.03	14.4±0.41	14.5±0.04	20.6±0.03	19.5±0.03	19.8±0.05	4.7±0.09	3.3±0.02	4.3±0.05
40R	16.3±0.40	15.4±0.03	15.7±0.02	19.8±0.03	18.3±0.04	18.7±0.03	5.7±0.06	4.4±0.040	4.6±0.04
60R	17.9±0.04	16.4±0.02	16.5±0.06	18.3±0.53	17.2±0.06	17.4±0.04	7.8±0.07	6.6±0.07	7.1±0.02
80R	18.6±0.03	17.3±0.04	17.6±0.05	16.7±0.05	14.6±0.06	15.4±0.03	8.5±0.07	7.3±0.05	7.5±0.05
Papaya									
20R	18.3±0.13	16.5±0.18	17.3±0.08	15.4±0.34	13.3±0.21	14.7±0.24	7.4±0.14	5.8±0.06	7.0±0.15
40R	17.8±0.38	16.2±0.89	17.2±0.12	16.2±0.38	13.3±0.23	15.6±0.07	6.4±0.11	4.9±0.11	5.6±0.07
60R	16.6±0.03	15.2±0.05	15.8±0.08	18.8±0.09	17.8±0.07	18.2±0.15	6.0±0.03	4.4±0.11	5.0±0.19
80R	15.8±0.02	14.2±0.43	15.2±0.06	19.9±0.07	17.9±0.10	19.3±0.07	4.9±0.07	3.7±0.04	4.4±0.04
Guava									
20R	19.6±0.41	18.4±0.64	19.1±0.47	16.5±0.24	15.0±0.19	15.7±0.67	7.3±0.46	5.7±0.28	7.0±0.50
40R	16.3±0.03	15.0±0.64	15.7±0.07	17.2±0.38	16.4±0.07	16.5±0.09	6.4±0.04	5.8±0.04	6.0±0.54
60R	15.8±0.56	14.2±0.10	15.0±0.10	17.6±0.04	16.1±0.14	16.6±0.41	5.3±0.02	3.8±0.34	4.6±0.06
80R	15.1±0.02	13.6±0.12	14.4±0.25	19.5±0.10	17.8±0.06	18.8±0.09	4.5±0.18	3.1±0.53	3.9±0.17

318

319 L* Lightness; a* redness; b* yellowness; 80R=80% roselle; 60R=60% roselle; 40R=100%
 320 roselle; 20R=20% roselle

321

322 **Table 3: Main effects of fruit, temperature, blends and time on the physicochemical and**
 323 **antioxidant properties of roselle-fruit juice blends during storage**

Parameters	TSS	pH	TA	RS	VITC	TMA	TPC	FRAP	L*	a*	b*
Fruit juice											
Mango	11.7a	2.8c	1.5c	4.1a	41.0b	179.7b	24.2c	1.4a	17.2a	17.9a	7.4a
Papaya	11.7a	3.2a	1.3c	4.0b	39.0c	203.4a	25.6b	1.4a	17.2a	17.0b	6.0c
Guava	7.3b	3.0b	1.4b	3.6c	59.6a	104.8c	27.0a	1.0b	15.9c	16.8c	6.3b
Storage temperature (°C)											
28°C	10.4a	3.0a	1.4a	4.1a	45.6b	159.6b	24.6b	1.3a	16.9a	16.4b	6.4b
4°C	10.1b	3.0a	1.4a	3.7b	47.4a	165.7a	26.5a	1.3a	16.6b	18.0a	6.7a
Storage time (Months)											
0	10.6a	2.9b	1.2d	3.5d	62.1a	213.0a	32.0a	1.5a	17.4a	17.8a	6.9a
2	10.2b	3.1a	1.3c	3.6c	48.8b	165.8b	26.4b	1.4b	17.0b	17.6b	6.7b
4	10.2b	3.1a	1.5b	4.0b	41.8c	159.9b	23.6c	1.3c	16.4c	17.0c	6.6c
6	10.0c	2.9b	1.6a	4.4a	33.4d	111.8c	20.4d	1.1d	16.1d	16.6b	6.0d

324

325 TSS, total soluble solids; TA, titratable acidity; RS, reducing sugars; Vit C, vitamin C; FRAP,
 326 ferric reducing antioxidant power; TMA, total monomeric anthocyanins; TPC, total phenolic
 327 content; L*, lightness; a*, redness; b*yellowness. Means separated in columns by main effects
 328 of Tukeys test. Numbers followed by the same letter are not significantly different (P<0.05).

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423 **Figure legends**

424 Figure 1: Vitamin C content for roselle-fruit blends stored for six months at 28°C and 4°C

425 Figure 2: Total monomeric anthocyanin content for roselle-fruit blends stored for six months at
426 28°C and 4°C

427 Figure 3: Total phenol content for roselle-fruit blends stored for six months at 28°C and 4°C.

428 Figure 4: Antioxidant activity (FRAP) for roselle-fruit blends stored for six months at 28°C and
429 4°C

430 Figure 5: a & b Score and loading plots showing the effects of storage time the roselle-fruit
431 juice blends at stored at 28°C

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433 Figure 5: c & d Score and loading plots showing the effects of storage time the roselle-fruit
434 juice blends at stored at 4°C.

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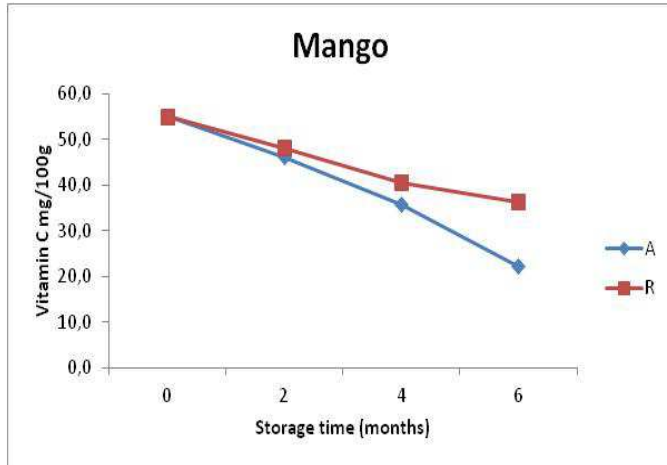
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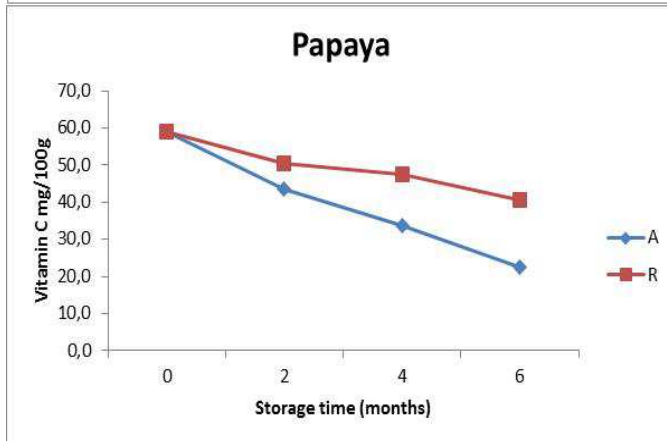
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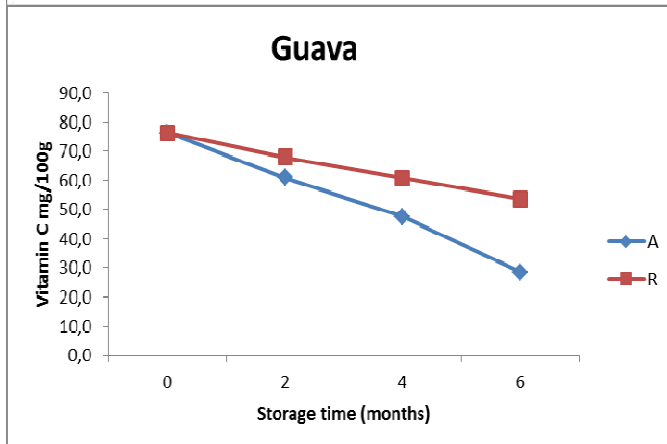
453 Figure 1



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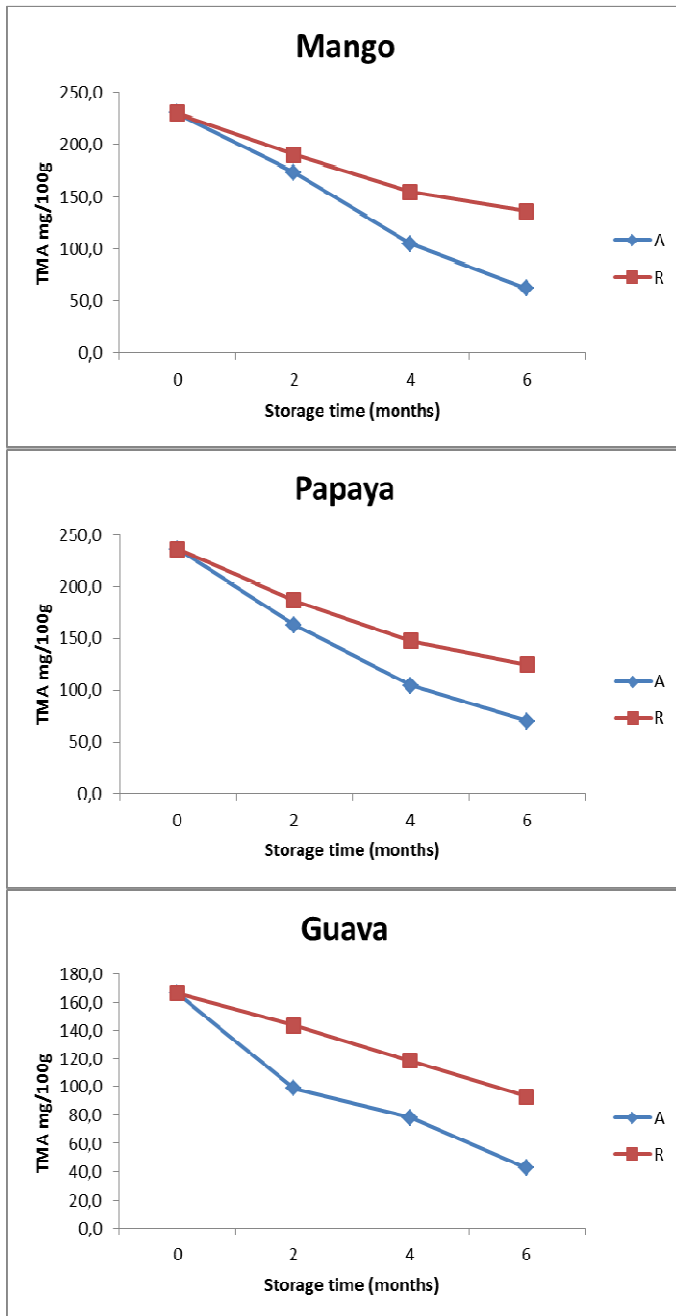
457 A Ambient temperature (28°C); R Refrigerated temperature (4°C)

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461 Figure 2



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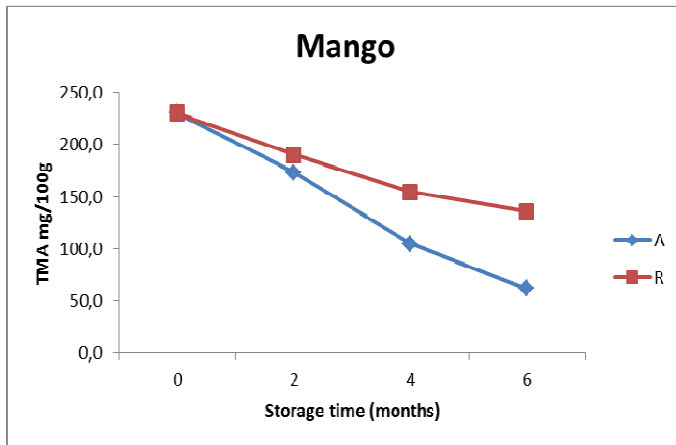
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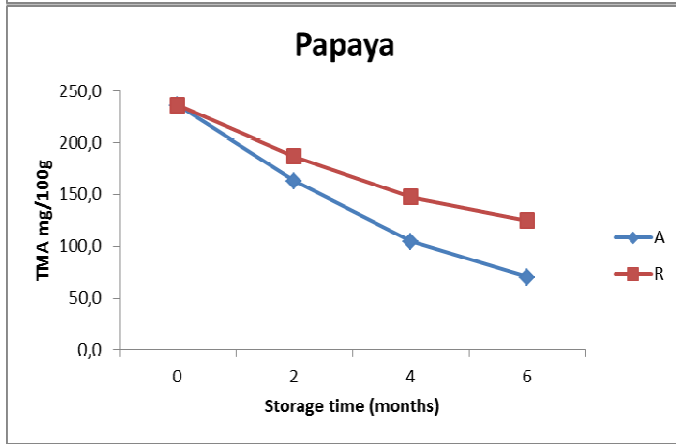
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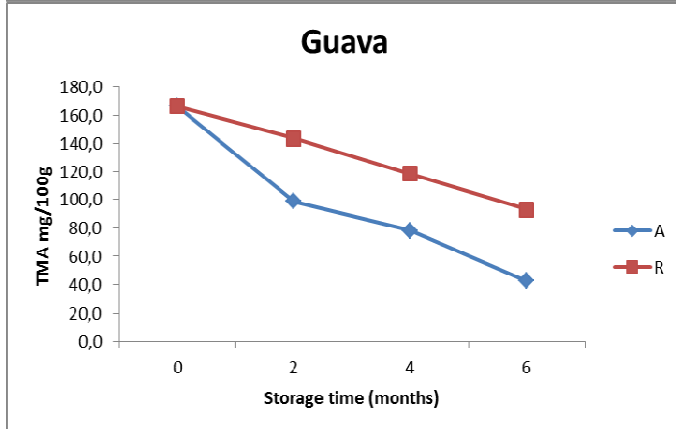
468 Figure 3



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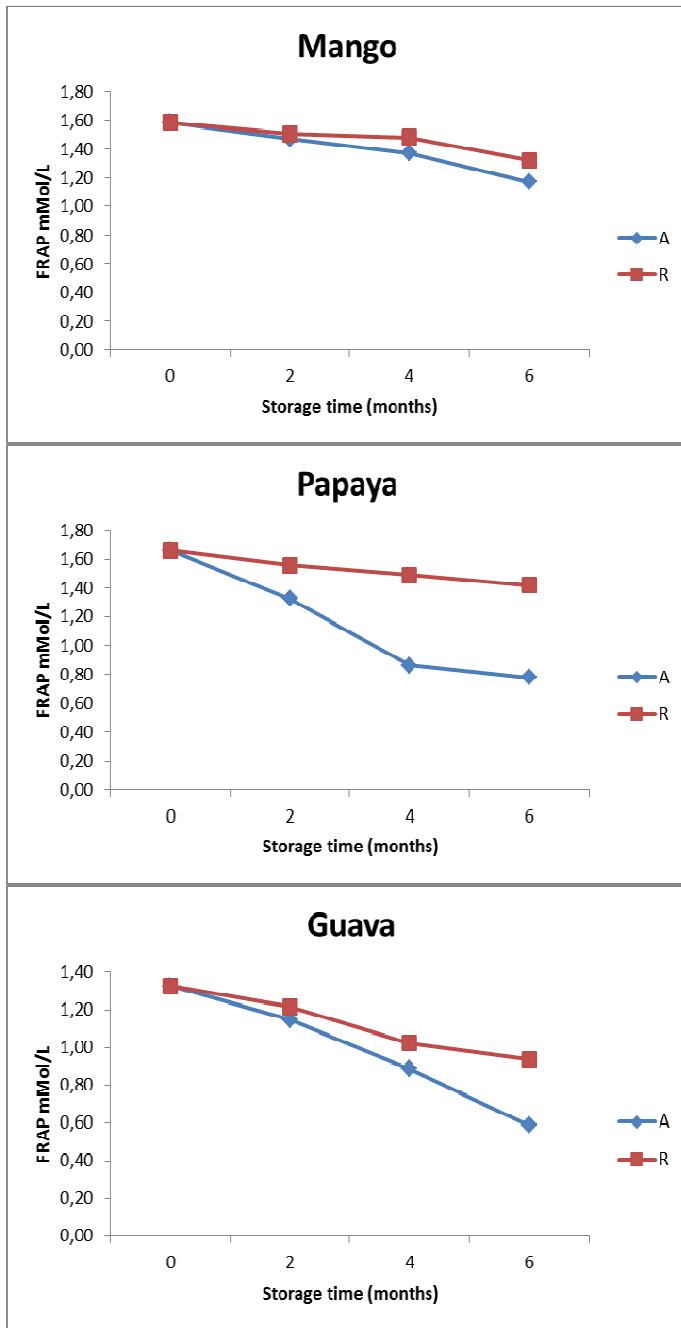
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475 Figure 4



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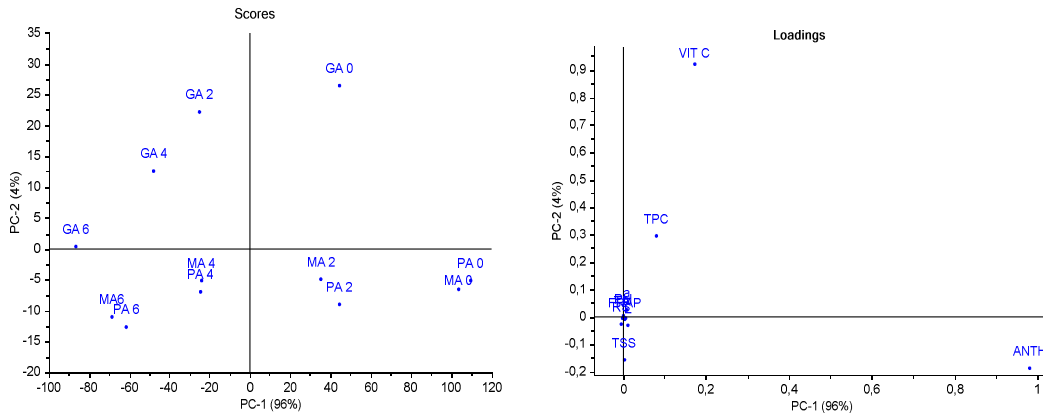
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479 A Ambient temperature (28°C); R Refrigerated temperature (4°C)

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482 Figure 5 a & b



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484 (a)

(b)

485 M Mango; G guava; P papaya; R refrigerated temperature; A ambient temperature; 0, 2, 4, 6
486 storage time (months);

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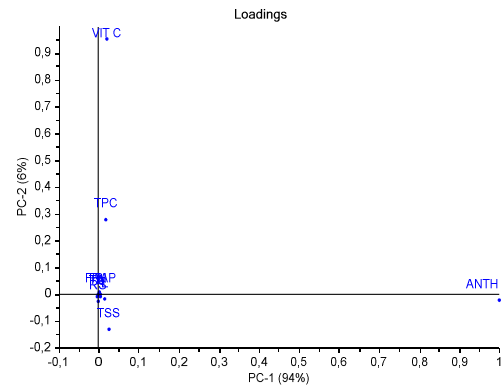
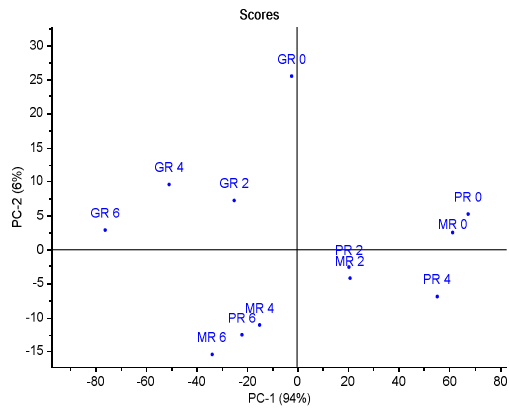
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499 Figure 5 c & d



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(c)

(d)

502 M Mango; G guava; P papaya; R refrigerated temperature; A ambient temperature; 0, 2, 4, 6

503 storage time (months);

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Paper IV

1 Physiochemical properties of roselle-mango juice blends; effects of packaging material, storage
2 temperature and time

3

4

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17 **Abstract**

18 A study was conducted to determine the effects of packaging materials, seasonality and storage
19 temperature and time on physiochemical and antioxidant properties of roselle-mango juice
20 blends. Roselle extract (20, 40, 60 and 80%) was mixed with mango juice and stored in glass
21 and plastic bottles at 4°C and 28°C. Total soluble solids, pH, titratable acidity, reducing sugar,
22 colour, vitamin C, total monomeric anthocyanins, total phenols and antioxidant activity (FRAP)
23 were evaluated in freshly prepared juice, and after, 2, 4 and 6 months of storage. The results
24 showed that total soluble solids, reducing sugars, and pH increased with storage times under
25 different storage time, irrespective of packaging bottles. The acidity, colour, total monomeric
26 anthocyanin, vitamin C, total phenols and antioxidant activity decreased during storage

27 irrespective of storage temperature and packaging material. Loss of anthocyanins, total phenols
28 and vitamin C content were higher in blends stored at 28°C than 4°C.

29 Keywords: roselle; mango; juice blend; physiochemical properties; storage conditions

30 **Introduction**

31 *Hibiscus sabdariffa* L. (family *Malvaceae*), commonly known as roselle, red sorrel, or Karkadè,
32 is widely grown in Africa, South East Asia, and some tropical countries of America (Abou-Ara
33 *et al.*, 2011, Amor and Allaf., 2009, Cisse *et al.*, 2011., Sayago-Ayerd *et al.*, 2007) Roselle
34 produces red edible calyces with unique brilliant red colour and flavour. The calyces are
35 commonly used in the production of jelly, juice, jam, wine, syrup, gelatine, pudding, cake, ice
36 cream and flavouring (Duangmal *et al.*, 2008, Hussein *et al.*, 2010, Tsai and Huang 2004 and
37 Tsai *et al.*, 2002). The beverages produced by *Hibiscus sabdariffa* calyces are called hibiscus
38 tea, bissap, roselle, red sorrel, agua de Jamaica, Lo-Shen, Sudan tea, or karkade (McKay *et al.*,
39 2009).

40 Two anthocyanins are dominant in roselle calyces, delphinidin-3-sambubioside, also known as
41 delphinidin-3-xylosylglucoside or hibiscin, and cyanidin-3-sambubioside, also known as
42 cyanidin-3-xylosylglucoside or gossypicyanin. In addition, two minor anthocyanins,
43 delphinidin-3-glucoside and cyanidin- 3-glucoside are present (Amor and Allaf., 2009, Cisse *et*
44 *al.*, 2011, Wong *et al.*, 2002). Roselle anthocyanins render health benefits as a good source of
45 antioxidants as well as a natural food colorant (Duangmal *et al.*, 2008, Tsai *et al.*, 2002).
46 Anthocyanins possess antioxidative, antitumor, and anticarcinogenic activity (Fasoyiro *et al.*,
47 2005 and Gonzalez *et al.*, 2009). They are derivatives of the basic flavylum cation structure
48 with electron deficient nucleus which make them highly reactive and their reaction involve
49 discoloration of the anthocyanin pigments. Factors like light, pH, temperature, oxygen, ascorbic
50 acid and sugar are contributing factors in degradation or stability of anthocyanins (Cisse *et al.*,
51 2011, Chumsri *et al.*, 2008, Tsai and Huang 2004).

52 Most people do not prefer beverages made from pure roselle as it has an acidic and bitter taste
53 (Wong *et al* 2002). Blending of the extract with juice from sweet tropical fruits such as mango
54 can improve the aroma, taste and nutritional and antioxidant properties of the juice blends. The

55 choice of mango fruits in this study was due to an abundance seasonal availability, which
56 normally led to high postharvest losses due overproduction, lack of sufficient market outlets,
57 transport, storage facilities and commercial fruit processing industries.

58 Packaging is an important aspect in the food processing industry as it serves the important
59 functions of containing the food, protecting against chemical and physical damage whilst
60 providing information on product features, nutritional status and ingredient information (Anin
61 *et al* 2010). Various packaging materials such as high density polyethylene (HDPE),
62 polypropylene (PP) and glass are commonly used for packaging of juice (Marsh and Bugusu,
63 2007). Different packaging materials influence the quality of the stored products differently.
64 Therefore the study of the effect of packaging material on the quality parameters during storage
65 is essential. In this study, roselle-mango juice blends were stored in plastic and glass bottles at
66 ambient and refrigerated temperatures. The aim of this study was to determine effects of
67 packaging materials, storage temperature and time on physiochemical changes and antioxidant
68 properties of roselle-mango juice blends.

69 **Materials and Methods**

70 **Raw material and preparation of extract**

71 Dark red dried roselle calyces were purchased from the Morogoro municipality market in
72 Tanzania. Mango fruits (cv. 'Dodo') were purchased from horticulture unit at Sokoine
73 University of Agriculture, Tanzania.

74 Dried roselle calyces (10% moisture content) were grounded for 1 minute using a blender
75 (Kenwood BL 440, Boulogne, France). Grounded calyces were mixed with water (1:10 w/v)
76 and extracted using a water bath at 50°C for 30 minutes (Chumry *et al.*, 2008). The extract was
77 filtered with a cheese cloth.

78 **Mango juice preparation**

79 Fully matured and high quality fruits of mango were used. Fresh fruits were thoroughly
80 washed, peeled and cut into small pieces and transferred to a juice extractor (Kenwood JE 810,
81 Edinburgh, UK).

82 **Preparation of roselle-mango juice blends**

83 Roselle-mango juice blends were formulated in the ratio of (80:20, 60:40, 40:60 and 20:80)
84 roselle extract: mango juice pulp, respectively Sodium benzoate (1 g/L) and citric acid (1 g/L)
85 were added to all roselle-fruit blends as preservatives.

86 The juices were filled in 100 ml sterile plastic and glass bottles, loosely capped and pasteurized
87 in a water bath at a temperature of 82.5°C for 20 min and cooled rapidly to room temperature
88 by immersing the bottles in cold water bath (Ndabikunze *et al.*, 2010). The bottles were tightly
89 capped, labeled and stored at 4°C and 28°C for six months. Samples were drawn for chemical
90 analyses at 0, 2, 4 and 6 months of storage.

91 **Determination of pH, titratable acidity and total soluble solids**

92 The pH, titratable acidity (TA) and total soluble solids (TSS) of roselle-mango blends were
93 determined according to AOAC (1995). The pH was measured using Hanna portable pH meter
94 (HANNA, Cluj-Napoca, Romania). TA was determined titrimetrically using 0.1N Sodium
95 Hydroxide and phenolphthalein as an indicator and was expressed as % malic acid, while TSS
96 (°Brix) was measured with a hand refractometer (Mettler Toledo, Schwerzenbach, Switzerland)
97 and expressed as %.

98 **Colour measurements**

99 The colour for roselle-mango blends were measured using colour chart (Natural Colour system
100 (NCS), Stockholm Sweden) followed by measuring the standard colour with a Chroma Meter
101 Minolta CR- 400/410 (Minolta Co., Osaka, Japan) with the reflectance mode with D₆₅
102 illuminant and 2° observer angle. Samples were measured against a white ceramic reference
103 plate
104 C (L* = 94.0, a* = 0.3138, b* = 0.3199) D65 (L* = 94.0, a* = 0.3163, b* = 0.3327).

105 Colour values were expressed as L* for lightness, a* for redness and b* for yellowness.

106 **Reducing sugars**

107 Reducing sugars were determined by Luff-Schoorl method as described by Egan *et al.* (1981).
108 Two grams of sample were weighed into a 100 mL measuring flask and 90 mL distilled water,
109 where 5 mL Carrez I and 5 mL Carrez II solution were added. The solution was mixed and
110 filtered with Whatman filter (no. 542), and 10 mL of filtrate was transferred into a 250 mL
111 Erlenmeyer flask, 10 mL of copper reagent was added and then swirled. The solution was

112 boiled in a direct flame for 3 minutes, cooled with tap water, and 1g potassium iodide and 10
113 mL 6N HCl were added. This mixture was titrated with 0.1N Na₂S₂O₃ until a yellow colour
114 appeared followed by adding a few drops of starch solution, titrated continuously until a blue
115 colour disappeared. Sugar content was then determined by interpolation in a table (Egan *et al.*,
116 1981) after subtracting the blank assay to the volume of sodium thiosulfate of the titration. The
117 results are expressed in mg/100g fresh weight (FW).

118 **Determination of Vitamin C**

119 Vitamin C content for the roselle-mango juice blends were determined according to the Folin-
120 Ciocalteu reagent (FCR) method with modifications (Dashman *et al.*, 1996), where 20mL of
121 sample was pipetted into 100 mL volumetric flask followed by 2 mL of 10% TCA solution and
122 diluted to the 100 mL with distilled water. The sample was poured into a conical flask, swirled
123 gently for one minute and left to stand for one minute and filtered (Whatman filter no 542). One
124 mL of the sample or 1 mL of standard solution was pipetted into a test tube followed by 3 mL
125 distilled water and 0.4 mL (1:10) Folin reagent. Mixing followed and thereafter the mixture was
126 incubated at room temperature for 10 min. The absorbance was read at 760 nm using a Jenway
127 6405 UV/VIS Spectrophotometer (JENWAY, Essex, UK). The results are expressed in
128 mg/100g FW.

129 **Determination of antioxidant activity**

130 Antioxidant activity for the roselle-mango blends was determined by the ferric reducing ability
131 of plasma (FRAP) assay (Benzie & Strain, 1996) with some modifications. 3 mL of freshly
132 prepared FRAP solution (0.3 M acetate buffer (pH 3.6) containing 10 mM 2,4,6-tripyridyl-s-
133 triazine (TPTZ) in 40 mMol HCl and 20 mM FeCl₃.6H₂O) and 100 µL of sample (standard)
134 was incubated at 37°C for 4 minutes, absorbance was measured at 593 nm using a
135 spectrophotometer. An intense blue colour was formed when the ferric-tripyridyltriazine (Fe³⁺-
136 TPTZ) complex is reduced to the ferrous (Fe²⁺) form. A range of iron sulphate concentrations
137 from 0.25 to 2.0-mmol/L was used to prepare the calibration curve. The results are expressed as
138 millimoles of (Fe²⁺) per litre of fresh weight (mmol (Fe²⁺)/L FW).

139 **Total phenolic content**

140 Total phenolic content (TPC) for the roselle-mango blends was determined according to the
141 Folin-Ciocalteu method with modifications (Singleton *et al.*, 1999). An aliquot of 300 μ L
142 sample solution was mixed with 1.5 mL of Folin-Ciocalteu's reagent (diluted 10 times), and 1.2
143 mL of sodium carbonate (7.5% w/v). After incubation at room temperature for 30 min in the
144 dark, the absorbance was measured at 765 nm. Gallic acid (0–500 mg/100g) was used for
145 calibration of a standard curve. The results are expressed as milligrams of gallic acid
146 equivalents per 100 gram of fresh weight (mg GAE/100 g FW).

147 **The total monomeric anthocyanin content (TMA)**

148 The total monomeric anthocyanin content for roselle-mango blends was carried out using the
149 pH differential method (Lee *et al* 2005). Absorbance was measured at 520 and 700 nm using a
150 spectrophotometer. The absorbance (A) of the sample was then calculated according the
151 following formula:

$$152 \quad A = (A_{520} - A_{700})_{\text{pH } 1.0} - (A_{520} - A_{700})_{\text{pH } 4.5}$$

153 The monomeric anthocyanin pigment content in the original sample was calculated according
154 the following formula:

$$155 \quad AC = \frac{A \times MW \times DF \times 1000}{\epsilon L}$$

157 Where, A- difference of sample absorbance between pH 1.0 and 4.5, ϵ - molar extinction
158 coefficient for cyanidin-3-glucoside (26,900 L/mol-cm); L- path length of the
159 spectrophotometer cell (1.0 cm), DL- dilution factor and molecular weight (MW) of cyanidin-
160 3- glucoside (449.2 g/mol), 1000- factor for conversion from g to mg. The result are expressed
161 as mg cyanidin-3-glucoside equivalent/L extract (mg cyn-3-glu/L) FW.

162 **Statistical analyses**

163 All the tests were performed in triplicate and the results averaged (n=3). Similar trends were
164 observed in all the roselle-mango juice blends hence only one blend (40% roselle) was used in
165 analysis of variance (ANOVA) using Minitab statistical software (Release 16.1 Minitab Inc,
166 state college, PA, USA). Multifactorial analysis of variance (General Linear Model (GML) was
167 applied using a factorial design with three factors including packaging bottles (plastic, glass),

168 storage temperature (ambient A, refrigerated R) and storage time (0, 2, 4, 6 months). Principal
169 component analysis (PCA) was used to evaluate seasonal variation of blends stored in plastic
170 bottles (2011 and 2012 seasons) using Unscrambler X 10.2 (CAMO Software AS, Norway).

171 **Results and discussion**

172 The initial physiochemical properties of roselle-mango juice blends (2011 and 2012) are shown
173 in Table 1. The total soluble solids and reducing sugars were increasing with the increased
174 concentration of mango juice in the blends as the fruit juice is known to contain high sugar
175 content while roselle extract is low in sugar content (Wong *et al.*, 2002). The pH of the roselle-
176 mango fruit juices was increasing with decreasing concentration of roselle extract as roselle is
177 low in pH while titratable acidity was increasing with increased concentration of roselle extract.
178 Total monomeric anthocyanins, total phenol and FRAP was also decreasing with decreased
179 concentration of roselle extract in the blends as the roselle extract is known to be a good source
180 of anthocyanins (Wong *et al.*, 2002) .

181 Total soluble solids (TSS) for roselle-mango blends stored in glass and plastic bottles ranged
182 from 8.0-13.7 °Brix (28°C) and 8.0-14.1 °Brix (4°C) while reducing sugars (RS) ranged from
183 5.7-2.5 mg/100g (28°C) and 5.1-2.5 mg/100g (4°C) during six months of storage (Table 2). The
184 results showed TSS and RS of roselle-mango blends increased during storage under all the
185 storage temperature. The increase in TSS and RS was significant ($p < 0.001$) with storage
186 temperature and storage time and packaging*storage temperature (Table 5).

187 The TSS and RS increased gradually throughout storage, this might be due to hydrolysis of
188 polysaccharides into monosaccharides and oligosaccharides (Bhardwaj & Pandey., 2011).
189 Similar trend of increased TSS with increased storage time were observed in mango-sea
190 buckthorn blended juice stored for 90 days (Khan *et al* 2012) and pomegranate kokum mango
191 blends stored for 150 days (Waskar & Gaikwad 2004).

192 pH for roselle-mango blends stored in glass and plastic bottles ranged from 3.3-2.2 (28°C) and
193 3.5-2.2 (4°C) while titratable acidity (TA) ranged from 1.61-0.79 % (28°C) and 1.61-0.8 %
194 (4°C) during six months of storage (Table 3). Roselle extract is known to have low pH and
195 addition of mango juice has influence on the increased pH of the blends. The changes of TA
196 were affected significantly by storage temperature ($p < 0.05$) and packaging*storage temperature

197 interaction ($p < 0.001$) while pH was affected by storage temperature, storage time and their
198 interactions ($p < 0.001$).

199 Lightness (L^*) for roselle-mango blends stored in glass and plastic bottles ranged from 18.6-
200 13.3 (28°C) and 18.6-13.5 (4°C) for six months of storage as shown on Table 4. The L^* value
201 which is can be an indicator of lightness of colour, decrease with increased storage time. The
202 decrease might be due to non enzymatic browning reactions occurred to mango juice during
203 storage. Falade *et al* (2004) reported 47.4 and 36.8% decrease of L^* values in sweetened Julie
204 and Ogbomoso mango juices stored at 25°C . Martí *et al.* (2002) also reported a significant
205 decrease in L value during storage period of 150 days at 25°C , resulting in darker colour
206 during the storage period of pomegranate juice.

207 Redness (a^*) for roselle-mango blends stored in glass and plastic bottles ranged from 20.6-14.6
208 (28°C) and 20.6-15.2 (4°C) for six months of storage. Yellowness (b^*) for roselle-mango
209 blends stored in glass bottles ranged from 8.2-2.7 (28°C) and 8.2-2.8 (4°C) after six months of
210 storage. The yellowness in roselle-mango juice blends is due to presence of carotenoids in
211 mango juice. However, these carotenoids are highly susceptible to degradation by external
212 agents such as heat, low pH and light exposure (Hewavitharana *et al* 2013). The effect of
213 packaging material, storage time, storage temperature and their interactions, significantly
214 ($p < 0.001$) affected the yellowness b^* for roselle-mango juice blends (Table 5).

215 According to results shown in Figure 1, total monomeric anthocyanin of the roselle-mango
216 juice blends (40%R) stored in glass bottles at 4°C were higher than those stored at 28°C . The
217 decrease was significant ($p < 0.05$) during storage, irrespective of storage temperature and
218 packaging material (Table 5 and 6). Waskar & Gaikwad (2004) observed similar trends on
219 pomegranate kokum mango based blends stored for 150 days. The amount of anthocyanin
220 remaining after six months (127.7-144.1 mg/100g) at 4°C and 100-107 mg/100g at 28°C in all
221 roselle-mango blends (40%) stored in glass and plastic bottles, these amounts were sufficient to
222 provide the amount recommended by United States of America and Finland (82 and 12.5 mg
223 per day) by Wu *et al.*, (2006).

224 Vitamin C content of the blends decreased significantly ($P < 0.05$) with increased storage period
225 because vitamin C being sensitive to oxygen, light and heat can be easily oxidized in presence
226 of oxygen by both enzymatic and non-enzymatic catalyst (Jawaheer *et al.*, 2003). Vitamin C

227 losses was lower in roselle-mango juice blends stored in glass bottles (Figure 2). Similar results
228 were observed by Alaka et al., 2003 when mango juices were packaged in polyethylene films,
229 polyethylene tetrathalate (PET or plastic) bottles and transparent glass bottles and stored at 6
230 °C, 26°C and 34°C. Despite the fact that the vitamin C losses in roselle-mango blends (40 %
231 roselle) stored at 4°C for 2 months was more than 45 mg per 100 mL, i.e. only 100 mL of the
232 blends will contain sufficient vitamin C to provide the recommended daily allowance (RDA)
233 for adults, which is 45 mg (FAO/WHO, 2001).

234 Polyphenols are the most abundant antioxidants in the diet and are widespread constituents of
235 fruits and vegetables (Fang *et al.*, 2006). However, they are susceptible to during storage, which
236 was demonstrated by the value of 30.9 mg GAE/100g initially for roselle-mango blends
237 (40%R) which decreased to 18.8 (28°C) and 20.1 (4°C) after 6 months of storage (Fig c). All
238 variables (time, temperature, and packaging and interaction term, time*temperature,
239 time*packaging and temperature*packaging) significantly contributed to the loss of TPC (Table
240 5).

241 Ferric reducing ability of plasma (FRAP) for roselle-mango blends stored in glass and plastic
242 bottles ranged from 1.86-1.04 mMol/L (28°C) and 1.86-1.19 mMol/L (4°C) after six months of
243 storage. Despite marked losses of TMA in all the roselle-mango blends, FRAP value losses
244 were less than 30 % during storage, suggesting that polymeric compounds formed during
245 storage might have compensated the loss of antioxidant capacity due to degradation of
246 monomeric anthocyanins (Tsai and Huang 2004).

247 For the case of seasonal variation and storage time and temperature, a bi-plot of observations
248 and variables is shown in Figure 2. Most of the variation (85%) was explained by the first two
249 principle components (PC) with the first component (PC1) accounting for 68% and associated
250 with parameters (colour L*, a*,b* RS, FRAP and TMA)and the second components account
251 for 17% of the total variation associated with parameters (TSS, Vitamin C and TPC). The PC1
252 explained roselle-mango juice blends stored in plastic bottles at ambient temperature with more
253 blends from season 2011 while PC2 explained blends stored at refrigerated temperature with
254 more blends from season 2012.

255 The roselle-mango juice blends stored at refrigerated temperature for zero and two months were
256 on the positive side of PC2 while those blends stored for four and six months were on the

257 negative side of PC2. Those blends stored at ambient temperature for zero and two months
258 were on the positive side of PC1 while those blends stored at ambient temperature for six
259 months were on the negative side of the PC1.

260 These results showed the effect of seasonality and the storage conditions as PC1 contained most
261 of the blends from season 2011 and those blends stored at ambient temperature while the PC2
262 contained most blends from season 2012 and those blends stored at refrigerated temperature.

263 The results shows that most of blends 2012 blends had high levels of TPC, TSS and Vitamin C
264 (Figure 5 and Table 1). Regardless of season or storage temperature , results on the bi-plots
265 showed the effects of storage time on the blends as storage was progressing with storage at four
266 and six months being on the negative side of the PCs. The Bi plots also showed the TPC, TMA
267 and Vitamin C being parameters mostly affected by the storage time regardless of storage
268 temperature.

269 **Conclusions**

270 The roselle-mango blends presented some chemical changes during six months storage. The
271 most affected components were total monomeric anthocyanins, total phenols and vitamin C.
272 The blends stored at 28°C showed remarkable losses of TMA, TPC and vitamin C as compared
273 to 4°C, hence storage at 28°C should be avoided if good long-term preservation of the roselle-
274 mango juice blends is desired due to retention of more TMA, TPC and vitamin C. Packaging in
275 glass bottles and storage at 4°C should be encouraged as it retains more vitamin C and total
276 monomeric anthocyanin essential in antioxidant capacity of fruits and fruit products.
277 Seasonality and packaging material, storage time and temperature have shown to influence total
278 monomeric anthocyanin contents, total phenol and vitamin C content of the roselle-mango juice
279 blends. The quantity of total monomeric anthocyanin and vitamin C remaining after six months
280 of storage of the roselle-mango juice blends (40%R) was more than sufficient to provide
281 recommended amount for daily intake of vitamin C for adults.

282

283

284

285 Table 1: Initial physiochemical and antioxidant properties of roselle extract, mango juice and
 286 roselle-mango juice blends (2011, 2012)

Year	Blends	TSS (%)	pH	TA (%)	RS (mg/100g FW)	L*	a*	b*	Vit C (mg/100g FW)	TMA (mg/L)	TP (mg/100g GA)
2011	0R	14.0 a ±0.50	3.4a ±0.12	0.3 c ±0.43	5.9 a±0.05	42.4 a ±0.7	06.6e ±0.3	43.9a±0.6	62.2 a ±0.00	48.0 f ±0.75	10.9 ±5.3
	20R	10.6 a ±0.49	2.8 b ±0.14	1.4 b ±0.00	5.6 b±0.00	18.6b ±0.4	16.4 d ±0.2	8.5 b ±0.2	58.5 b ±0.00	134.7 e ±1.50	21.3 ±0.6
	40R	9.9 a ±0.19	2.7b ±0.01	1.9 b ±0.43	5.1 c±0.00	17.6c±0.3	18.1 c ±0.7	7.7c±0.5	53.0 c ±0.00	282.6 d ±1.81	28.8 ±0.6
	60R	7.5 b ±0.63	2.4 c ±0.06	3.1 a ±0.40	4.5 d±0.00	16.1d ±0.2	19.2a ±0.4	5.6d±0.2	44.4 d ±0.00	335.2 c ±1.54	37.9 ±0.6
	80R	6.9 b ±0.20	2.6c ±0.01	1.4 b ±0.00	3.5e ±0.0 0	14.7 e ±0.1	20.0a ±0.5	4.7e ±0.6	40.0 e ±0.00	493.5 b ±5.15	53.7 ±0.6
	100R	5.7 c ±0.10	2.3 d ±0.01	1.9 b ±0.00	2.4 f±0.00	14.3 e ±0.0	20.6a ±0.0	3.9f ±0.0	37.4 f ±0.00	555.3 a ±2.03	54.6 ±0.6
2012	0R	15.5a±0.13	3.1a±0.01	0.3f±0.02	5.2a±0.02	42.4a±0.80	14.6e±0.02	44.5a±0.05	65.3a±0.01	32.9f±0.01	14.5f±0.01
	20R	13.8b±0.07	2.9b±0.01	0.8e±0.02	4.4b±0.00	18.6b±0.03	16.7d±0.04	8.5b±0.06	60.5b±0.01	82.4e±0.05	23.4e±0.01
	40R	11.2c±0.12	2.5c±0.01	1.3d±0.03	3.6c±0.01	17.9b±0.03	18.3c±0.49	7.8c±0.07	55.1c±0.02	236.3d±0.38	30.8d±0.01
	60R	10.0d±0.13	2.4d±0.01	1.5c±0.03	2.9d±0.01	16.3c±0.36	19.8b±0.03	5.7d±0.06	47.2d±0.03	280.5c±0.01	38.4c±0.01
	80R	8.0e±0.10	2.2e±0.01	1.7b±0.01	2.5e±0.00	14.9d±0.03	20.7a±0.02	4.7e±0.09	42.7e±0.05	464.2b±0.00	54.6b±0.01
	100R	5.9f±0.07	2.1f±0.01	1.8a±0.03	2.0f±0.03	14.5e±0.02	20.9a±0.02	3.7f±0.04	39.3f±0.08	572.3a±0.01	56.3a±0.01

287

288 100R=100% roselle, 80R=80% roselle; 60R=60% roselle; 40R=40% roselle; 20R=20% roselle
 289 and 0=0% roselle.

290 Data in columns for each year with different superscript are significantly different using
 291 Tukey's pair-wise comparison test (p<0.05).

292

293

294

295 Table 2. Initial and final total soluble solids (TSS) and reducing sugar (RS) of roselle-mango
 296 juice blends with stored in glass and plastic bottles for six months.

Packaging materials	TSS (%)					RS (mg/100 g FW)				
		Glass		Plastic			Glass		Plastic	
Storage (M)	0	6	6	6	6	0	6	6	6	6
Temp		28°C	4°C	28°C	4°C	0	28°C	4°C	28°C	4°C
80R	8.0±0.10	8.4±0.12	8.5±0.09	8.4±0.10	8.5±0.09	2.5±0.01	3.7±0.01	3.2±0.01	3.7±0.01	3.2±0.01
60R	10.0±0.15	11.9±0.2	12.2±0.42	11.9±0.05	12.2±0.42	2.9±0.01	4.1±0.01	4.0±0.01	4.0±0.01	4.0±0.01
40R	11.2±0.14	11.2±0.1	11.5±0.15	11.4±0.04	11.5±0.15	3.6±0.01	4.9±0.00	4.2±0.01	4.9±0.00	4.2±0.01
20R	13.8±0.08	13.7±0.1	14.1±0.08	13.7±0.11	14.1±0.08	4.4±0.01	5.7±0.01	5.1±0.01	5.7±0.01	5.1±0.01

297

298 TSS Total soluble solids, RS Reducing sugar, M Months, 80R=80% roselle; 60R=60% roselle;
 299 40R=100% roselle; 20R=20% roselle

300

301 Table 3: Initial and final pH and titratable acidity (TA) of roselle-mango juice blends stored in
 302 glass and plastic bottles at 28°C and 4°C.

Packaging material	pH					TA (%)				
		Glass		Plastic			Glass		Plastic	
Storage (M)	0	6	6	6	6	0	6	6	6	6
Temp		28°C	4°C	28°C	4°C	0	28°C	4°C	28°C	4°C
80R	2.2±0.01	2.7±0.01	3.0±0.02	2.5±0.01	2.6±0.01	1.70±0.02	1.57±0.02	1.6±0.09	1.58±0.05	1.57±0.01
60R	2.4±0.01	2.8±0.01	3.0±0.03	2.6±0.01	2.7±0.01	1.50±0.03	1.51±0.02	1.5±0.02	1.51±0.02	1.52±0.01
40R	2.5±0.01	2.9±0.01	3.0±0.01	2.8±0.01	2.9±0.15	1.37±0.01	1.3±0.02	1.4±0.02	1.34±0.02	1.35±0.01
20R	2.9±0.02	3.1±0.01	3.2±0.01	3.1±0.01	3.1±0.01	0.83±0.02	0.79±0.02	0.8±0.02	0.80±0.02	0.79±0.01

303

304 TA titratable acidity, M months, 80R=80% roselle; 60R=60% roselle; 40R=100% roselle;
 305 20R=20% roselle

306

307 Table 4. Initial and final colour parameters (lightness L*, redness a* and yellowness b*) of
 308 roselle-mango juice blends stored in glass and plastic bottles at 28°C and 4°C

309

Storage	L*				a*		b*		
	28°C		4°C		28°C	4°C	28°C	4°C	
temp									
Storage	0	6	6	0	6	6	0	6	6
time									
Glass									
80R	14.9±0.03	14.4±0.41	14.5±0.04	20.6±0.03	19.5±0.03	19.8±0.05	4.7±0.09	3.3±0.02	4.3±0.05
60R	16.3±0.40	15.4±0.03	15.7±0.02	19.8±0.03	18.3±0.04	18.7±0.03	5.7±0.06	4.4±0.040	4.6±0.04
40R	17.9±0.04	16.4±0.02	16.5±0.06	18.3±0.53	17.2±0.06	17.4±0.04	7.8±0.07	6.6±0.07	7.1±0.02
20R	18.6±0.03	17.3±0.04	17.6±0.05	16.7±0.05	14.6±0.06	15.4±0.03	8.5±0.07	7.3±0.05	7.5±0.05
Plastic									
80R	14.9±0.03	13.3±0.03	13.5±0.05	20.6±0.03	17.8±0.06	17.9±0.07	4.7±0.09	2.8±0.06	2.7±0.06
60R	16.3±0.40	13.8±0.05	14.2±0.05	19.8±0.03	17.1±0.05	17.2±0.04	5.7±0.06	3.3±0.05	3.7±0.05
40R	17.9±0.04	14.7±0.06	15.1±0.04	18.3±0.53	15.3±0.07	15.2±0.05	7.8±0.07	4.6±0.41	5.9±0.05
20R	18.6±0.03	16.5±0.08	16.8±0.05	16.7±0.05	16.1±0.02	16.7±0.04	8.5±0.07	6.4±0.08	6.4±0.05

310 80R=80% roselle; 60R=60% roselle; 40R=100% roselle; 20R=20% roselle

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316

317 Table 5: Probability level of significance (ANOVA) on the quality of roselle-mango juice
 318 blends (40% roselle).

Source of variation	TSS (%)	pH	TA (%)	RS (mg/100g FW)	TMA (mg/L FW)	Vit. C (mg/100g FW)	TPC (mg/100g GAE FW)	FRAP (mmol/100g FW)	L*	a*	b*
Packaging (A)	ns	ns	ns	ns	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
Temperature of storage(B)	<0.001	<0.001	0.037	<0.001	<0.001	0.006	<0.001	ns	0.05	ns	<0.001
Time of storage (C)	<0.001	<0.001	ns	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
AXB	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	ns	ns	<0.001
AXC	ns	<0.001	ns	ns	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001
BXC	ns	ns	ns	ns	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001	<0.001

319

320 ns =non significant

321 TSS, total soluble solids; TA, titratable acidity; RS, reducing sugars; Vit C, vitamin C; FRAP,
 322 ferric reducing ability of plasma; TMA, total monomeric anthocyanins; TPC, total phenolic
 323 content; L*, lightness; a*, redness; b*yellowness.

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416 consumption. *Journal of Agriculture and Food Chemistry* 54: 4069–75.

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419 **Figure caption**

420 Figure 1: Total monomeric anthocyanin for (TMA) roselle-mango juice blend (40% roselle)
421 stored in glass and plastic bottles for 6 months at 28°C and 4°C.

422 Figure 2: Vitamin C content for roselle-mango juice blend (40% roselle) stored in glass and
423 plastic bottles for 6 months at 28°C and 4°C

424 Figure 3: Total phenol content (TPC) for roselle-mango juice blend (40% roselle) stored in
425 glass and plastic bottles for 6 months at 28°C and 4°C

426 Figure 4: Antioxidant capacity (FRAP) for roselle-mango juice blend (40% roselle) stored in
427 glass and plastic bottles for 6 months at 28°C and 4°C

428 Figure 5: Bi-plot of scores and loadings of the PC on roselle-mango juice blends (40R) stored at
429 ambient and refrigerated temperature for six months (season 2011 and 2012)

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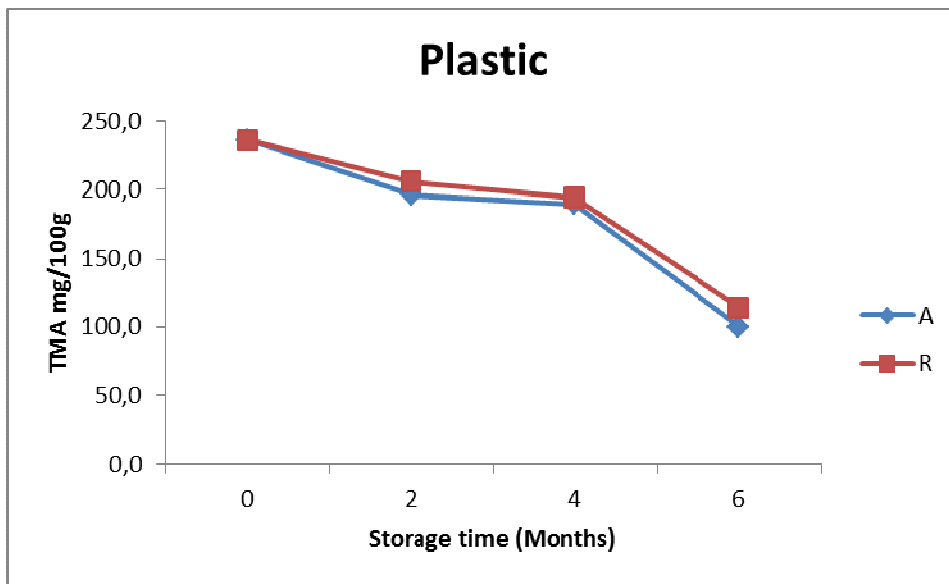
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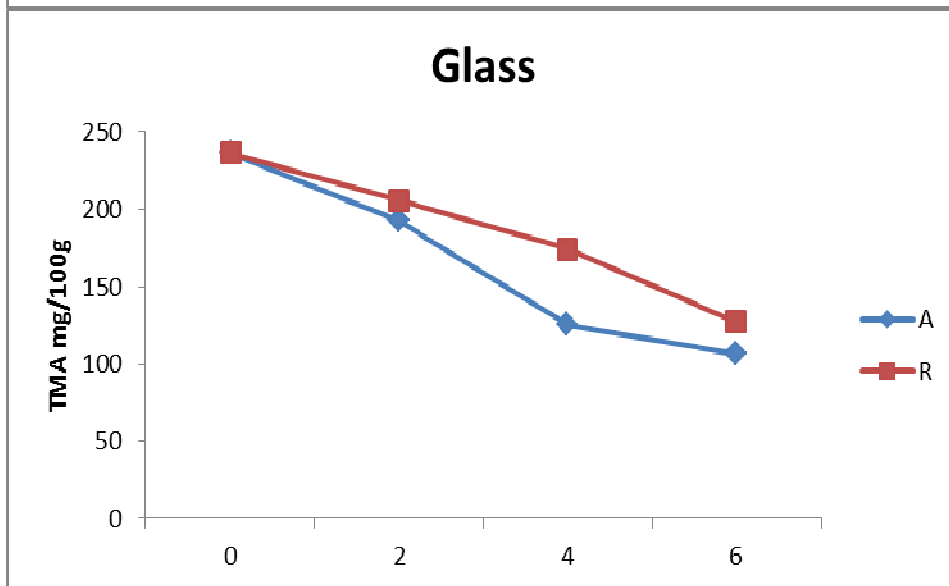
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443 **Figure 1**

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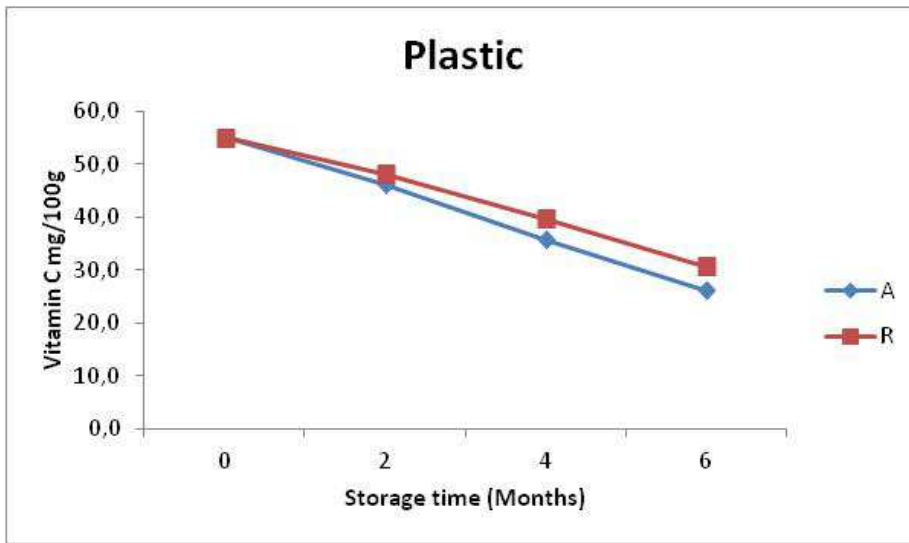
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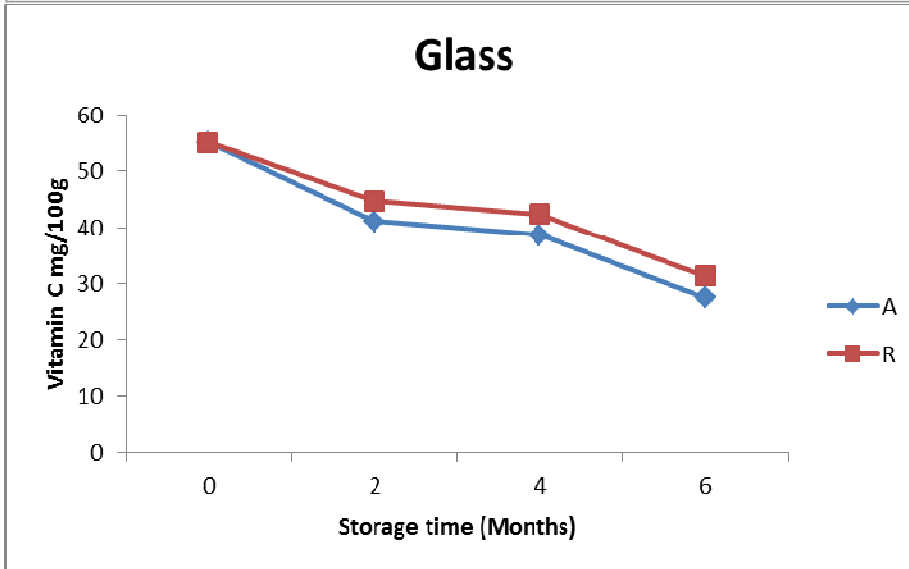
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452 **Figure 2**

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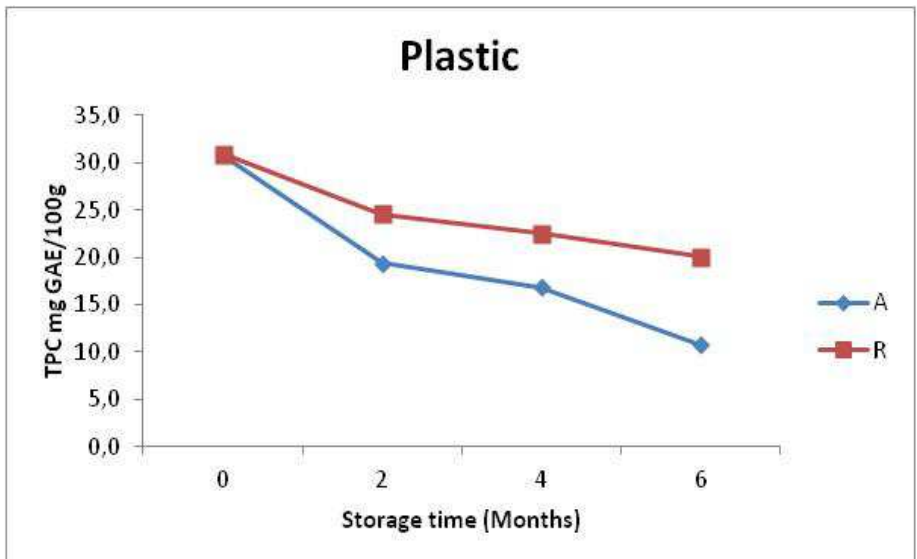
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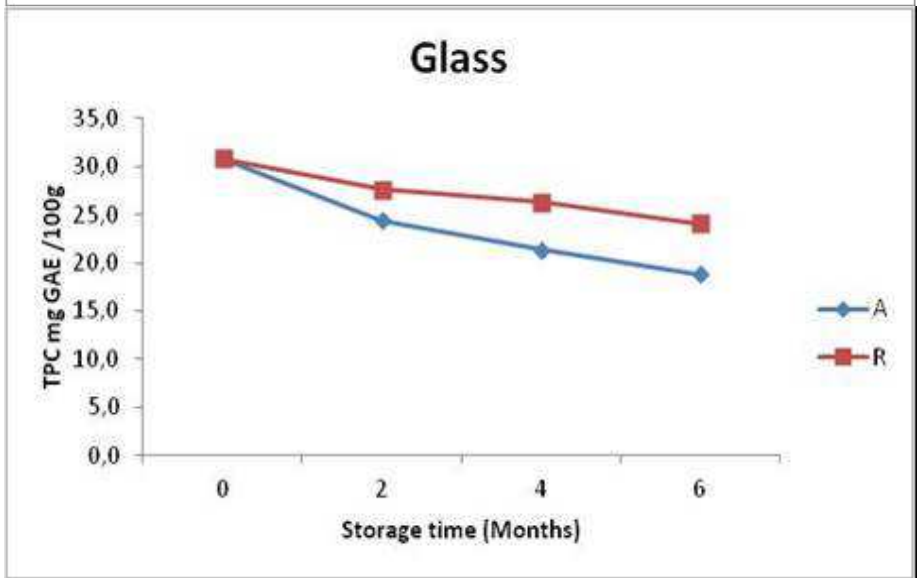
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462 **Figure 3**

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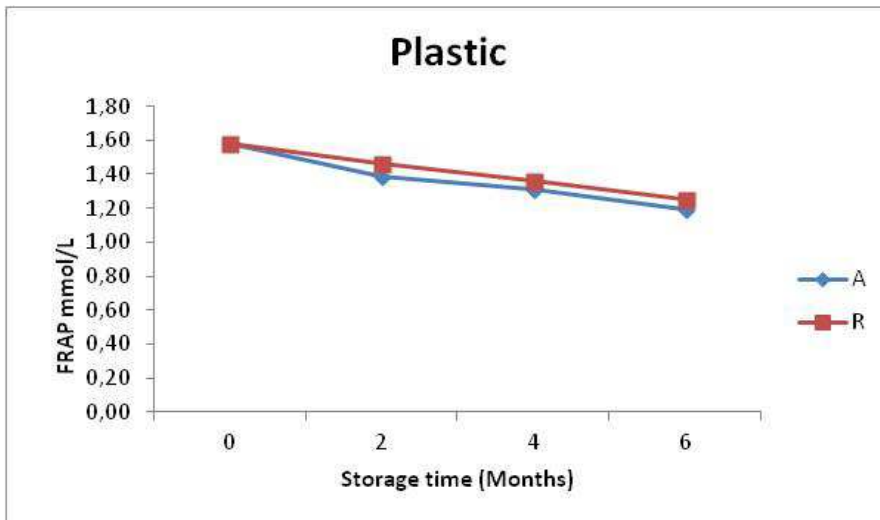
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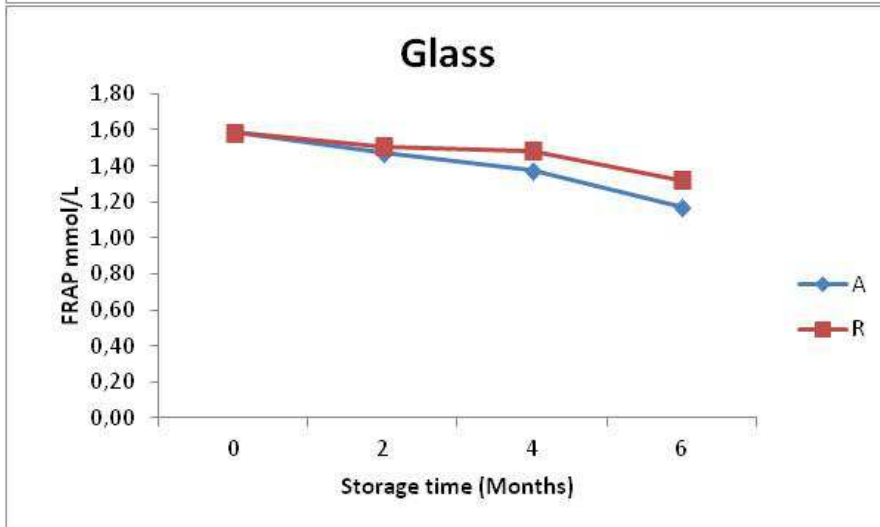
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471 **Figure 4**

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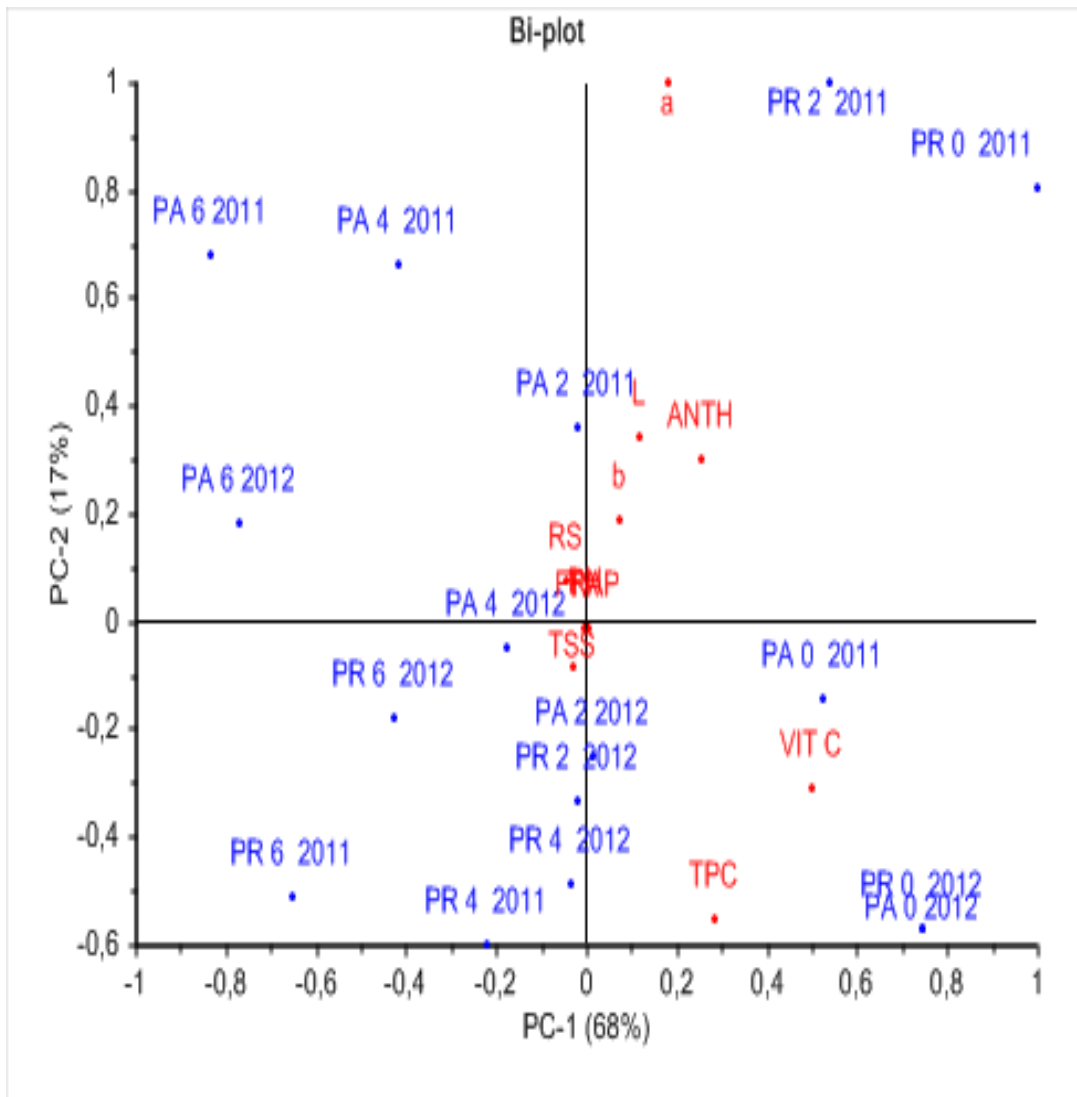
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480 Figure 5

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Paper V

1 Determination of organic acids and sugars and consumer acceptability of roselle-fruit juice
2 blends

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17

18 **Abstract**

19 Roselle extract was blended with mango, papaya and guava to produce roselle-fruit blends
20 and organic acids (malic, succinic, citric and tartaric) and sugars (glucose and fructose) were
21 determined using HPLC. In addition, consumer acceptability of roselle-fruit blends was
22 evaluated using un-trained judges. The results showed significant ($p < 0.05$) reduction of
23 glucose and fructose with increased amount of roselle extract in the blends. The organic
24 acids (malic, succinic and tartaric) were decreased significantly ($p < 0.05$) with increased
25 concentration of roselle extract.

26 All roselle-fruit blend (20R) scored almost highest in all the organoleptic properties (colour,
27 flavor, taste, appearance, odour consistency (mouthfeel) and acceptability) with roselle-
28 mango blends highly acceptable by panelists followed by roselle-papaya and roselle-guava.
29 Addition of fruit juices in the roselle extract had shown to increase sugar content and
30 reducing the acidity of the roselle-fruit juices hence high acceptability of blends with high

31 sugar contents. The increase in roselle extract in the blends led to high colour score in all the
32 roselle fruit juice blends.

33 Keywords: roselle extract, fruit juices, organic acids, sugars, sensory attribute

34 **INTRODUCTION**

35 Juicy extracts are produced from various types of plants, mostly their leaves, flowers and
36 fruits. There has been high demand for these juices due to their nutritive values, varying in
37 attractive colours, aroma and flavour [1]. One such plant whose flowers are used to prepare
38 juices is *Hibiscus sabdiriffa*, commonly known as roselle.

39 Roselle is a tropical plant initially cultivated for the use of its leaves, seed and stem, but is
40 now grown commercially for the use of the calyces. Roselle juice is known to be highly
41 acidic with a mixture of organic acids such as citric, malic and tartaric acids, and low sugar
42 content [2, 3, 4]. Organic acids and sugars have effects on the chemical and sensorial
43 characteristics of the fruit. While organic acids give different perception of acidity, sugars
44 present different sweetness level [5]. The whole plant can be used as raw material for
45 beverage, or the dried calyces can be soaked in water to prepare a colourful drink, consumed
46 either cold or hot [6].

47 The low pH of roselle extract is known to cause sour taste, hence the need for intensive
48 sweetening and flavouring to attain consumer acceptability. Roselle extract can be blended
49 with various fruits to produce fruit-flavoured roselle drinks. Blending will give beverages
50 with improved organoleptic quality and higher nutritive values richer in vitamins and
51 minerals. Organoleptic assessment is influenced greatly by the relative and total amounts of
52 sugars and acids in fruits and fruit juices [7]. The determination of organic acids and sugars
53 in beverages is very important, as their presence and relative ratio have effect on both
54 chemical and sensory characteristics of the product including, pH, total acidity, sweetness
55 and consumer acceptability. It will also provide information on food wholesomeness or how
56 to optimize some selected technological processes

57 Organic acids are natural compounds in fruits and vegetables [5, 8]. They originate from
58 biochemical processes or from the activity of some microorganisms such as yeasts and
59 bacteria [5]. The nature and concentration of organic acids (malic, citric, tartaric, succinic)
60 and sugars (including glucose, fructose and sucrose) have effect on the organoleptic quality
61 (flavour, colour, and aroma) in fruits and fruit products. The flavour of the flesh fruits
62 dependent on the balance between soluble sugars and non-volatile organic acids. The
63 presence of sugars gives different sweetness levels while the organic acids give different
64 perception of acidity [9] also have influence on the stability and microbiological control of

65 fruits and fruits products [10]. Consequently, the composition of these sugars and organic
66 acids, as well as sugar/acid balance, probably influences the taste of the flesh [5].

67 In this study, roselle extracts were blended with mango, guava and papaya in different
68 volume ratios. The aim was to determine the organic acid and sugars in these blends as they
69 directly affect flavor and taste and hence general acceptability. In addition, sensory
70 evaluation of the same blends was carried out to assess the acceptability of the blends.

71 **MATERIALS AND METHODS**

72 **Fruit material**

73 Dark red dried roselle calyces were purchased from the Municipality market in Morogoro,
74 Tanzania. Guava (pink variety), papaya ('Solo') and mango ('Dodo') were purchased from
75 the horticulture garden at Sokoine University of Agriculture (SUA), Tanzania, and brought
76 to the Department of Food Science and Technology.

77 **Roselle extract preparation**

78 Roselle extract was prepared according to [11] with modifications. Dried roselle calyces
79 (10% moisture content) were grounded for 1 minute using a blender (Kenwood BL 440).
80 Dried and grounded roselle calyces were mixed with distilled water (1:10), extracted in a
81 water bath at 50°C for 30 minutes followed by filtration with a cheese cloth. The extract was
82 kept at 4°C before further mixing and analyses.

83 **Fruit juice preparation**

84 Fully matured fruits of premium quality of mango, papaya and guava were used. The fruits
85 were thoroughly washed, peeled and cut into small pieces, except for guava, which were not
86 peeled. The fruit pieces were put into a juice extractor (Kenwood JE 810) to make juice.
87 The different fruit juices were stored at 4°C before mixing with roselle and further analysed.

88 **Preparation of roselle-fruit juice blends**

89 Three different beverage products of roselle-mango, roselle-papaya and roselle-guava were
90 mixed in the ratio of 80:20 (80R), 60:40 (60R), 40:60 (40R) and 20:80 (20R) roselle extract:
91 fruit juice pulp, respectively. In addition, pure roselle extract (100R) and fruit juices (0R)
92 were analysed. Sodium benzoate (1 g/L) and citric acid (1 g/L) were added to all roselle-
93 fruit blends as preservatives.

94 Juices were bottled in 100 ml sterilized plastic bottles, loosely capped and pasteurized in a
95 water bath at a temperature of 82.5°C for 20 min and cooled rapidly to room temperature by
96 immersing the bottles in a cold water bath.

97 **Sensory evaluation**

98 The panelists were semi-trained and randomly selected from the student, academic and non-
99 academic staff of the Department of Food Science and Technology, at Sokoine University
100 of Agriculture, Morogoro, Tanzania. Participants did not receive any information about the
101 nature, content, nutritional value or potential health benefits of the fruit juices they
102 evaluated. They were only informed that the study concerned tropical fruit juices mixed
103 with a plant extract.

104 The panellists were asked to read through the questionnaires, and the meaning of each
105 attribute (colour, taste, flavour, odour, consistency (mouthfeel), and overall acceptability)
106 was explained to avoid any misinterpretation. For each roselle-fruit juice sample,
107 participants were asked to score each attribute according to a 9-point Hedonic scale where 9
108 was “like extremely” and 1 was “dislike extremely”. In total, 90 questionnaires integrating
109 sensory tests of three Roselle tropical fruit blends i.e. Roselle-mango ($n= 30$), Roselle-
110 papaya ($n=30$) and Roselle-guava ($n=30$). The roselle-fruit blends (20R, 40R, 60R and
111 80R), labeled with a random 3-digit code were served refrigerated in transparent plastic
112 cups (30 mL juice in a 50 mL cup) to the panelists.

113 **Determination of organic acids and sugars**

114 The concentration of some organic acids (e.g. citric, succinic, tartaric and malic) and
115 carbohydrates (e.g. glucose and fructose) in roselle-fruit blends was analyzed by High
116 Performance Liquid Chromatography (HPLC) as described by Castellari et al [12]. Perkin
117 Elmer series 200 HPLC system (Norwalk, CT, USA) equipped with a pump system, a
118 refractive index detector (RID-200 SERIES) for sugar analysis, and a UV/Vis detector
119 (SPD-20A) monitored at 210 nm, for the analysis of organic acids. Sugars and organic acids
120 were simultaneously analyzed onto an Aminex HPX-87H column (300×7.8 mm) (Bio-Rad)
121 and kept at 32 °C. The analytical conditions used were as follows: flow 0.4 mLmin⁻¹,
122 eluent 0.05N H₂SO₄ with 6% acetonitrile (v/v) Results are presented as mg of sugar or acid
123 per kg of sample.

124 **Statistical analysis**

125 Data obtained from the study were analyzed using means and standard deviations. Analysis
126 of variance (ANOVA) and Tukey method was used to test significant difference between
127 means. Significance was accepted at $P<0.05$ using Minitab (Version 16.0, 2008, Minitab
128 Statistical Software, Minitab Inc., Enterprise Drive State College, PA, USA).

129 **Results and discussions**

130 The quantity of organic acid and sugar for roselle-fruit blends (0-100% roselle) are shown in
131 figure 1. The quantity of organic acid and sugar were succinic acid $(21.7-0.7) \times 10^2$ mg/kg,
132 citric acid $(1.9-4.0) \times 10^2$ mg/kg, tartaric acid $(0.19-0) \times 10^2$ mg/kg, malic acid $(0.76-0.14)$
133 $\times 10^2$ mg/kg, glucose $(8.15-1.88)$ g/kg and fructose $(7.04-2.04)$ g/kg.

134 The major sugars in roselle were found to be glucose followed by sucrose and fructose
135 (Amusa et al., 2012, Wong et al 2002). Succinic and citric acid was found to be higher in
136 the roselle extract while Wong et al 2002 and Babalola et al., 2001 identified oxalic, tartalic,
137 and succinic acids and however succinic acid and oxalic acid were predominant acids. The
138 main acids encountered in fruits are tartaric, malic, citric, succinic, lactic and acetic acids
139 (Tasnim et al., 2010)

140 The results showed that as the concentration of roselle extract decreased in the blends, the
141 quantity of organic acid, except for citric acid, decreased and the sugar concentration
142 increased (Table 1). Pure roselle extract is known to be low in sugar and highly acidic (Jung
143 et al 2013) while the different fruits used in the blends have high sugar content. Succinic
144 acid was the predominant acid in the roselle-fruit blends with high concentration of roselle
145 (80R) while citric acid was the predominant acid in roselle-fruit blends with low
146 concentration of roselle (20R) (Table 1). The amount of fructose and glucose in blends with
147 high fruit content (20R) was higher compared to blends with high roselle content (80R).

148 Sensory characteristics of any food product contribute significantly to its consumer
149 acceptance or rejection. Thus, sensory evaluation of food using panelists is routinely carried
150 out to evaluate the acceptability of food product [13]. Appearance, flavour and colour are
151 the most important attributes determining consumer's choices of food products. The sensory
152 attributes of the roselle-fruit blends are shown in Table 2.

153 All roselle-fruit blend (20R) scored almost highest in all the organoleptic properties (colour,
154 flavor, taste, appearance, odour consistency (mouthfeel) and acceptability) however the
155 roselle-mango had the highest acceptability by panelists followed by roselle-guava and
156 roselle-papaya blend. The increase in levels of roselle extract in all the roselle-fruit blends
157 (60% and 80% roselle) resulted in decreased sensory score which might be due to increased
158 acidity in the blends.

159 The maximum scores for all sensory attributes (odour, consistency (mouthfeel) and overall
160 acceptability) in roselle-fruit blends was found for 20% roselle and 40% roselle, and
161 minimum for all roselle blends with 80% and 60% roselle. Colour was the attribute that
162 panelists rated higher in all roselle fruit juice blends, however roselle fruit juice blends with
163 80% roselle were rated highest. The decreased concentration of roselle extracts in the blends

164 (Table 1) lowered colour scores in all the roselle fruit blends. This is an indication that the
165 red colour of roselle extract was very attractive to panelists. Roselle extract is known to be a
166 good source of anthocyanins [2, 3, 14, 15], which imparts the red colour to the blends.
167 Colour play a very important role in the acceptability of foods as it is one of the principal
168 characteristics perceived by the senses and is used by consumers for the rapid identification
169 and ultimate acceptance of foods [16]. Colour and taste is known to play a major role in the
170 acceptability of zobo (roselle) beverage by consumers [17].

171 **Conclusion**

172 Addition of tropical fruit juice in roselle extract has shown to reduce the acidity of the
173 blends and also increased sweetness of roselle-fruit blends. All roselle-fruit blends with 20%
174 roselle had higher acceptability

175 The addition of tropical fruit juice with high sugar content in roselle extract can reduce the
176 sourness of the blend. However, we suggest that the choice of fruit to add to the blend
177 should depend on the availability of fruits.

178

179 **Acknowledgements**

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204 Table 1 Organic acid and sugar composition of roselle-fruit blends of 0-100% roselle.

Blends	$\times 10^2$ mg/kg			$\times 10^3$ mg/kg		
	Citric	Succinic	Tartaric	Malic	Fructose	Glucose
Mango						
100R	1.4 ^d	9.7 ^a	0.25 ^a	0.9 ^a	1.9 ^c	2.0 ^b
80R	1.7 ^d	8.3 ^b	0.18 ^{ab}	0.35 ^b	1.8 ^c	2.2 ^b
60R	1.9 ^d	1.9 ^c	0.18 ^{ab}	0.31 ^{bc}	2.3 ^{bc}	2.4 ^b
40R	2.8 ^c	1.0 ^d	0.14 ^{bc}	0.26 ^{bc}	3.0 ^b	2.7 ^b
20R	3.4 ^b	1.0 ^d	0.07 ^{cd}	0.21 ^{bc}	3.1 ^b	2.7 ^b
0R	4.0 ^a	0.7 ^d	0.04 ^d	0.20 ^c	8.1 ^a	7.0 ^a
Papaya						
100R	2.9 ^c	22.1 ^a	0.19 ^a	0.76 ^a	1.9 ^b	2.4 ^b
80R	3.1 ^c	21.0 ^a	0.18 ^a	0.32 ^b	1.9 ^b	2.6 ^b
60R	3.6 ^{bc}	16.6 ^b	0.11 ^{ab}	0.30 ^b	2.0 ^b	2.7 ^b
40R	4.1 ^{ab}	14.9 ^b	0.10 ^{ab}	0.26 ^b	2.6 ^b	3.3 ^b
20R	4.1 ^{ab}	8.3 ^c	0.08 ^b	0.24 ^b	3.1 ^b	4.0 ^b
0R	4.6 ^a	3.2 ^d	n.d	0.21 ^b	7.4 ^a	6.6 ^a
Guava						
100R	1.7 ^c	23.7 ^a	0.19 ^a	0.38 ^a	1.1 ^b	2.0 ^b
80R	3.1 ^b	11.7 ^b	0.18 ^a	0.26 ^{ab}	1.9 ^{ab}	2.0 ^b
60R	3.2 ^b	11.4 ^b	0.17 ^a	0.25 ^b	2.2 ^a	2.4 ^b
40R	3.4 ^b	8.1 ^c	0.15 ^a	0.23 ^b	2.3 ^a	2.8 ^b
20R	3.9 ^b	5.2 ^d	n.d	0.21 ^b	2.3 ^a	2.9 ^b
0R	7.3 ^a	1.0 ^e	n.d	0.14 ^b	2.8 ^a	5.0 ^a

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206 Means in the same columns followed by different letters are significantly different at
 207 $p < 0.05$. 80R=80% roselle/20% fruit juice, 60R= 60% roselle /40% fruit juice, 40R= 40%
 208 roselle /60% fruit juice, 20R= 20% roselle /80% fruit juice.

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217 Table 2 Sensory assessments of roselle-fruit blends (n = 30).

Fruit	Blends	Colour	Taste	Flavour	Odour	Consistency	Overall
juice							acceptability
Mango	80R	7.0ab	3.9c	4.4c	5.8b	4.9c	4.7b
	60R	7.5a	6.0b	6.1b	6.4ab	6.0b	5.9b
	40R	6.3b	6.7ab	6.6ab	5.6b	6.3b	6.3ab
	20R	7.1ab	7.3a	7.1a	7.2a	7.3a	7.3ab
Papaya	80R	7.4a	4.2c	4.8b	5.4a	5.2a	5.3a
	60R	7.0a	5.1b	5.3ab	5.2a	5.4a	5.6a
	40R	5.8b	6.7a	6.4a	6.0a	5.0a	5.8a
	20R	6.3b	6.1a	5.7ab	5.4a	5.8a	5.9a
Guava	80R	7.0a	3.9d	4.4b	5.8b	4.7c	4.9c
	60R	7.0a	5.2c	5.3b	5.5b	5.4bc	5.7b
	40R	7.1a	6.2b	6.2a	6.2b	5.8b	6.1b
	20R	6.9a	6.9a	6.7a	6.8a	6.7a	7.1a

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219 Means in the same columns followed by different letters are significantly different at
220 $p < 0.05$. 80R=80% roselle/20% fruit juice, 60R= 60% roselle /40% fruit juice, 40R= 40%
221 roselle /60% fruit juice, 20R= 20% roselle /80% fruit juice.

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